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(56) Related Art
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ABSTRACT OF THE DISCLOSURE

The present invention relates to a dispersion-shifted fiber having a structure for effectively lowering polarization-mode dispersion. This dispersion-shifted fiber is a single-mode optical fiber mainly composed of silica glass and has a zero-dispersion wavelength set within the range of at least 1.4 μm but not longer than 1.7 μm . In particular, at least the whole core region of the dispersion-shifted fiber contains fluorine.

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COMPLETE SPECIFICATION

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INVENTION TITLE:

Dispersion-shifted fiber

The following statement is a full description of this invention, including the best method of performing it known to me/us:-

BACKGROUND OF THE INVENTIONField of the Invention

The present invention relates to a dispersion-shifted fiber whose zero-dispersion wavelength is preferably, but not 5 essentially, set within the range of 1.4 μm to 1.7 μm .

Related Background Art

Conventionally, an optical fiber with a predetermined outer diameter has been produced by a method in which an optical fiber preform is drawn while an end thereof is heated and softened. In 10 thus obtained optical fiber, however, the cross section of the core portion and its surrounding cladding portion acquires a slightly ellipsoidal or distorted circular form, making it difficult to attain a perfectly circular concentric form. Accordingly, the refractive index distribution of thus obtained 15 optical fiber in its diameter direction is not perfectly concentric, thereby increasing polarization-mode dispersion (PMD). Here, "polarization-mode dispersion" refers to a dispersion which occurs due to a difference in group velocity between two polarizations which are orthogonal to each other in 20 a cross section of an optical fiber.

The influence of the above-mentioned polarization-mode dispersion is strong in the case of optical fibers



used for submarine cables or main-line cables where transmission with a large capacity for a long distance is necessary.

Fig. 1 shows a structure of a typical conventional dispersion-shifted fiber and its refractive index profile. As shown in Fig. 1, a conventional dispersion-shifted fiber 50, which is a single-mode (SM) optical fiber mainly composed of silica glass, comprises an inner core 910 doped with germanium (Ge), whose relative refractive index difference with respect to pure silica glass is 1.0% and whose outer diameter a is 2.6 μm ; an outer core 920 which is disposed around the outer periphery of the inner core 910 and doped with Ge, whose relative refractive index difference with respect to pure silica glass is 0.08% and whose outer diameter b is 8.7 μm ; and a cladding disposed around the outer periphery of the outer core 920, which is substantially made of pure silica glass and whose outer diameter is 125 μm . Here, ratio $R_s (= a/b)$ of the outer diameter a of the inner core 910 to the outer diameter b of the outer core 920 is 0.3.

The axis of abscissa of a refractive index profile 10 shown in Fig. 1 corresponds to each position on line L1 in a cross section (plane perpendicular to the advancing direction of signal light propagated therethrough) of the dispersion-shifted fiber 50.

Further, in the refractive index profile 10, regions 911, 921, and 931 respectively correspond to the relative refractive index differences on the line L1 of parts in the inner core 910, outer core 920, and cladding 930.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 50 shown in Fig. 1 are made, their mean polarization-mode dispersion becomes about $1.20 \text{ ps}/(\text{km})^{1/2}$. In order to reduce the influence of such a polarization-mode dispersion, there has been proposed a method of making an optical fiber comprising the steps of drawing an optical fiber preform, applying a predetermined coating material to the resulting optical fiber, and guiding the optical fiber with a guide roller whose axis of rotation periodically swings, thereby imparting a predetermined torsion to the optical fiber (see Japanese Patent Application Laid-Open No. 6-171970).

Also, there has been proposed a method of making an optical fiber in which an optical fiber preform is drawn with a rotation so as to impart a predetermined torsion to the resulting optical fiber, while a predetermined coating material is applied to the optical fiber (see PCT/GB82/00200).

SUMMARY OF THE INVENTION

The inventors have studied the above-mentioned

proposed methods of making an optical fiber for reducing the influence of polarization-mode dispersion and, as a result, have found the following problems to be overcome.

5 Namely, in the optical fiber manufactured by the proposed methods, a torsional stress remains in its coating portion. Accordingly, thus obtained optical fiber maintains its linear form in a state where a tension is imparted thereto in a traveling direction
10 (longitudinal direction of the optical fiber) of light. In a state where the above-mentioned tension imparted thereto is removed, however, the optical fiber itself is deformed by the torsion remaining in the coating portion.

15 Accordingly, at a concentrating processing or the like for the optical fiber, in order to prevent the optical fiber from breaking due to a concentrating nick or the like, a certain tension is needed to be always imparted to the optical fiber along its longitudinal direction. It may become a practically serious demerit
20 in the step of making the optical fiber, in particular.

25 It is an object of the present invention to provide a dispersion-shifted fiber having a structure which enables reduction of polarization-mode dispersion without imparting a torsional stress to the resulting optical fiber.



The dispersion-shifted fiber according to a first aspect of the present invention is a single-mode optical fiber which is mainly composed of silica glass and has a zero-dispersion wavelength within the range of at least $1.4\mu\text{m}$ but not longer than $1.7\mu\text{m}$. This dispersion-shifted fiber comprises an inner core doped with at least fluorine (F), having a first refractive index and a first outer diameter a ; an outer core disposed around the outer periphery of the inner core and doped with at least fluorine, having a second refractive index lower than the first refractive index and a second outer diameter b ; an inner cladding disposed around the outer periphery of the outer core, having a third refractive index lower than the second refractive index; an outer cladding disposed around the outer periphery of the inner cladding, having a fourth refractive index higher than the third refractive index; and wherein the dispersion-shifted fiber satisfies the following conditions:

$$0.01\% \leq \Delta n \leq 0.10\%; \text{ and}$$

$$30 \mu\text{m} \leq c \leq 60 \mu\text{m}$$

wherein Δn is relative refractive index difference of the outer cladding with respect to the inner cladding, and c is outer diameter of the inner cladding.

Namely, in the dispersion-shifted fiber according to the present invention, fluorine is added to, at least, its core region (including the inner and outer cores; see Fig. 11). In the refractive index profile of this dispersion-shifted fiber, a depression is formed at a part corresponding to a glass region positioned outside of the core region, for example, as shown in Fig. 3. In the dispersion-shifted fiber, fluorine is preferably added to the inner cladding as well.

While the light advancing through the dispersion-shifted fiber according to the first aspect of the invention successively extends to the inner core, outer core, and cladding as being propagated through the dispersion-shifted fiber in its longitudinal direction; the density of intensity of the light is highest in the inner core and successively decreases in the outer core and the cladding. On the other hand, in the step of



manufacturing such a dispersion-shifted fiber, a predetermined control is effected such that the inner core, the outer core, and the cladding have cross sections respectively approximating perfect circles. Nevertheless, it becomes harder to attain a perfect circle as the outer diameter is smaller (in a glass region closer to the optical axis of the dispersion-shifted fiber). In particular, the inner core cannot be prevented from having an ellipsoidal cross section which is distorted to a certain extent or more.

10 In the dispersion-shifted fiber of the first aspect of the invention, according to the findings of the inventors, the non-circularity of the cross section of the inner core (which refers to the degree of distortion of the cross section with respect to a complete circle and is given by the ratio of the maximum
15 diameter and the minimum diameter of the cross section, these diameters being line segments orthogonal to the optical axis of the dispersion-shifted fiber in this specification) particularly influences the light traveling near the optical axis. Such light is greatly influenced by the non-circularity of the inner core
20 and generates a large polarization-mode dispersion in a long-distance transmission. By contrast, it has been known that light travelling through a region distanced from the inner core is influenced less by the non-circularity of the inner core, whereby a large polarization-mode dispersion is hard to occur.
25 Accordingly, as the degree of extension of light in the dispersion-shifted fiber in its diameter direction is greater, the polarization-mode dispersion becomes smaller when the whole light traveling through the dispersion-shifted fiber (including light components respectively advancing near the optical axis
30 and the region distanced from the inner core) is taken into



consideration.

The zero-dispersion wavelength of the dispersion-shifted fiber having a double core structure is mainly determined by its refractive index profile. The inventors have compared a conventional dispersion-shifted fiber having a predetermined refractive index profile with a dispersion-shifted fiber which has a refractive index profile of the same form as that of the conventional dispersion-shifted fiber and in which both an inner core and an outer core are doped with fluorine, and have found out that the polarization-mode dispersion is reduced more in the dispersion-shifted fiber having a core region doped with fluorine.

The dispersion-shifted fiber according to the first aspect of the present invention adopts a "double-core + double-cladding" structure. Then, under the restriction of $1.4 \mu\text{m} \leq \text{zero-dispersion wavelength } \lambda_0 \leq 1.7 \mu\text{m}$, the refractive index of the inner cladding is made lower than that of the outer cladding (ie., the refractive index of a glass region outside of the outer core is lowered so as to form a depression in its refractive index profile) and increase the degree of extension of light in the diameter direction of the dispersion-shifted fiber, while fluorine is added to both inner core and outer core so as to optimize the refractive index profile (profile having a depression), thereby reducing the polarization-mode dispersion as a whole.

Further, in order to add fluorine to the whole glass region in which light is propagated, it is preferable that the inner cladding be also doped with fluorine. Fig. 11 is a graph showing preferred respective fluorine dopant amounts in the inner core,



outer core, and inner cladding. Thus, the dispersion-shifted fiber according to the first aspect of the present invention can be favourably realized when the inner core, outer core, and inner cladding (glass region positioned on the inner side of

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the cladding) are doped with fluorine in a dispersion-shifted fiber composition of "double-core + double-cladding" structure.

In optical communication systems, in general,
5 light of 1.3 μm wavelength band or that of 1.55 μm wavelength band is often used as signal light for optical communications. Recently, dispersion-shifted fibers whose zero-dispersion wavelength is shifted to the proximity of 1.55 μm wavelength band have been
10 designed so that their wavelength dispersion

(phenomenon in which pulse waves extend in the time-axis direction due to the fact that the propagating speed of light varies according to its wavelength) is nullified with respect to light of 1.55 μm wavelength band. This is because of the fact that the
15 transmission loss of silica-based single-mode optical fibers is minimized with respect to light of 1.55 μm wavelength band. The dispersion-shifted fiber according to the present invention is mainly directed to a single-mode optical fiber applicable to a long-
20 distance transmission line for light of 1.55 μm wavelength band.

Recently, while a wavelength-divided multiple
(WDM) long-distance transmission technology has been
25 enabled by the development of optical amplifiers, the distortion in signal light pulses caused by a nonlinear

optical phenomenon such as four-wave mixing has become a critical limitation to transmission length and transmission velocity. In the case of multiple optical communications, in particular, since a larger number of signal light pulses with
5 the same wavelength pass through the dispersion-shifted fiber, the portion near the center of the core region (inner core in particular), where the optical power density is high, is more likely to be influenced by the nonlinear optical effect. Accordingly, in the dispersion-shifted fiber according to the
10 first aspect of the present invention, in order to intentionally generate a wavelength dispersion, the zero-dispersion wavelength may be slightly shifted from the signal light wavelength band, thereby reducing the influence of the nonlinear optical effect.

Here, the above-mentioned nonlinear optical effect has been
15 known to increase in proportion to the optical power density of signal light (density of signal light intensity at a predetermined part of the SM optical fiber) and the nonlinear refractive index of the optical fiber which is a light-transmitting medium. From the viewpoint of improving
20 transmission characteristics (transmission length in particular), it is unfavourable to lower the signal light intensity. Accordingly, in order to suppress the above-mentioned nonlinear optical effect, it is preferable to lower the above-mentioned nonlinear refractive index or enlarge the mode field
25 diameter (referred to as "MFD" hereinafter) with respect to signal light having a predetermined wavelength so as to decrease the optical power density without lowering the signal light intensity as a whole.

In view of the foregoing, a dispersion-shifted fiber
30 according to a second aspect of the present invention is mainly



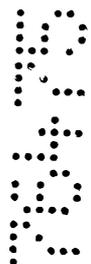
composed of silica glass and comprises a core region doped with fluorine, and has its zero-dispersion wavelength within the range of at least 1,560 nm but not longer than 1,600 nm, which is slightly shifted from the signal light wavelength (1.5 μ m),
5 while having an MFD of not smaller than 8.0 μ m in order to decrease the optical power density without lowering the signal light intensity as a whole. Also, the dispersion-shifted fiber has a cutoff wavelength of at least 1.0 μ m but not longer than 1.8 μ m when its length is 2 m (ITU standard), and a polarization-
10 mode dispersion of 0.25 ps/(km)^{1/2} or less.

As will be appreciated from the discussion above, the parameters described in the immediately preceding paragraph advantageously also apply to a dispersion-shifted fiber in accordance with the first aspect of the invention.

15 Furthermore, a dispersion-shifted fiber according to the second aspect of the invention may advantageously, but not essentially, incorporate one or more of the features described with reference to the first aspect of the invention.

The refractive index profile of the dispersion-shifted
20 fibre according to the present invention preferably satisfies the following conditions:

$$a/b \leq 0.20; \text{ and}$$



$$b \geq 15 \mu\text{m}$$

wherein a is the outer diameter of the inner core, and b is the outer diameter of the outer core.

Advantageously, with a dispersion-shifted fiber according to the present invention having the refractive index profile described above, it can suppress the polarization-mode dispersion to $0.25 \text{ ps}/(\text{km})^{1/2}$ or less.

The present invention will be more fully understood from the detailed description given herein below and the accompanying drawings, which are given by way of illustration only and are not to be considered as limiting the present invention.

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will be apparent to those skilled in the art from this detailed description.

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BRIEF DESCRIPTION OF THE DRAWINGS



Fig. 1 is a view showing the cross-sectional structure and refractive index profile of a conventional dispersion-shifted fiber;

5 Fig. 2 is a view showing the cross-sectional structure and refractive index profile of a dispersion-shifted fiber used as a reference;

10 Fig. 3 is a view showing the cross-sectional structure and refractive index profile of a first experiment of a dispersion-shifted fiber (Experiment 1);

Fig. 4 is a view showing the cross-sectional structure and refractive index profile of a second experiment of a dispersion-shifted fiber (Experiment 2);

15 Fig. 5 is a view showing a basic configuration (cross-sectional structure and refractive index profile) of the dispersion-shifted fiber according to the present invention;

20 Fig. 6 is a view showing the cross-sectional structure and refractive index profile of a first embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 1);

25 Fig. 7 is a view showing the cross-sectional structure and refractive index profile of a second embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 2);

Fig. 8 is a view showing the cross-sectional structure and refractive index profile of a third embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 3);

5 Fig. 9 is a view showing the cross-sectional structure and refractive index profile of a fourth embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 4);

10 Fig. 10 is a view showing the cross-sectional structure and refractive index profile of a fifth embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 5);

15 Fig. 11 is a graph showing fluorine contents in the respective glass regions in the dispersion-shifted fiber (Embodiment 5) shown in Fig. 9;

20 Fig. 12 is a view showing the cross-sectional structure and refractive index profile of a sixth embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 6);

25 Fig. 13 is a view showing the cross-sectional structure and refractive index profile of a seventh embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 7);

Fig. 14 is a view showing the cross-sectional structure and refractive index profile of an eighth embodiment of the dispersion-shifted fiber according to

the present invention (Embodiment 8);

Fig. 15 is a view showing the cross-sectional structure and refractive index profile of a ninth embodiment of the dispersion-shifted fiber according to the present invention (Embodiment 9);

Fig. 16 is a chart listing the zero-dispersion wavelength (nm) of each embodiment, using the relative refractive index difference Δn_1 (%) of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters;

Fig. 17 is a chart listing the zero-dispersion wavelength (nm) of Fig. 16 in further detail, using the relative refractive index difference Δn_1 (%) of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters;

Fig. 18 is a chart listing the polarization-mode dispersion ($\text{ps}/(\text{km})^{1/2}$) of each embodiment, using the relative refractive index difference Δn_1 (%) of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters;

Fig. 19 is a chart listing the polarization-mode dispersion ($\text{ps}/(\text{km})^{1/2}$) of Fig. 17 in further detail, using the relative refractive index difference Δn_1 (%) of the outer cladding with respect to the inner

cladding and the outer diameter c of the inner cladding as parameters;

5 Fig. 20 is a graph showing the relationship between the outer diameter c of the inner cladding and the polarization-mode dispersion $(ps/(km)^{1/2})$ in each embodiment;

10 Fig. 21 is a graph showing the relationship between the relative refractive index difference Δn_1 (%) of the outer cladding with respect to the inner cladding and the polarization-mode dispersion $(ps/(km)^{1/2})$ in each embodiment; and

15 Fig. 22 is a graph showing the relationship between the ratio of the outer diameter a of the inner core to the outer diameter b of the outer core and the mode field diameter.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 First, prior to the explanation of the dispersion-shifted fiber according to the present invention, the findings of the inventors will be explained.

25 Fig. 2 is a view showing the cross-sectional structure and refractive index profile of a dispersion-shifted fiber on which the findings of the inventors, which will be explained hereinafter, are based. A dispersion-shifted fiber 51 of Fig. 2 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 819 doped with Ge, having a

relative refractive index difference of 1.0% with respect to pure silica glass and an outer diameter a of 3 μm; an outer core 829 disposed around the outer periphery of the inner core 819 and doped with Ge, having a relative refractive index difference of 0.15% with respect to pure silica glass and an outer diameter b of 23 μm; and a cladding 839 disposed around the outer periphery of the outer core 829 and substantially made of pure silica glass, having an outer diameter of 125 μm.

In this specification, relative refractive index difference Δ is defined as follows:

$$\Delta = (n_t^2 - n_c^2) / 2n_c^2 \quad (1)$$

wherein n_c is the refractive index of a glass region (e.g., pure silica glass or cladding) which becomes a reference, and n_t is the refractive index of each glass region. Accordingly, for example, relative refractive index difference Δ_{n_1} of the inner core 819 having a refractive index n_1 with respect to pure silica glass having a refractive index n_c is given by $(n_1^2 - n_c^2) / 2n_c^2$. Also, the refractive indices in the above expression can be arranged in either order. Consequently, a glass region where the relative refractive index difference with respect to the reference glass region (e.g., pure silica glass) is a negative value indicates that it is a glass region having a refractive index lower than the

refractive index n_c of the reference glass region.

Also, the axis of abscissa of a refractive index profile 11 shown in Fig. 2 corresponds to each position on line L2 in a cross section (plane perpendicular to the advancing direction of signal light propagated therethrough) of the dispersion-shifted fiber 51. Further, in the refractive index profile 11, regions 912, 922, and 932 respectively correspond to the relative refractive index differences on the line L2 of parts in the inner core 819, outer core 829, and cladding 839.

The inventors have confirmed that the zero-dispersion wavelength of the dispersion-shifted fiber 51 shown in Fig. 2 is 1,579 nm and, when a plurality of the dispersion-shifted fibers 51 are made, their mean polarization-mode dispersion becomes about 0.58 ps/(km)^{1/2}.

As the light traveling through the dispersion-shifted fiber has a higher degree of extension in the diameter direction, the polarization-mode dispersion becomes smaller as a whole. Accordingly, the first finding of the inventors is that, when the cladding region is constituted by inner and outer claddings having different refractive indices (the outer cladding having a refractive index lower than that of the inner cladding, thereby forming a depression in the

refractive index profile), the degree of extension of the light in the diameter direction can be increased, allowing the polarization-mode dispersion to decrease. In the following, Experiment 1 for proving the first finding of the inventors will be explained.

Fig. 3 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber in Experiment 1. This dispersion-shifted fiber 52 differs from the dispersion-shifted fiber 51 of Fig. 2 in that, while their refractive index profiles in the inner and outer cores have the same form, a glass region corresponding to the cladding 839 of Fig. 2 is constituted by an inner cladding and an outer cladding having a refractive index lower than that of the inner cladding (i.e., its profile 12 has a depression A). As shown in Fig. 3, this dispersion-shifted fiber 52 is also a single-mode optical fiber mainly composed of silica glass and comprises an inner core 811 doped with Ge, having a relative refractive index difference of 0.95% with respect to pure silica glass and an outer diameter a of 3 μm ; an outer core 821 disposed around the outer periphery of the inner core 811 and doped with Ge, having a relative refractive index difference of 0.10% with respect to pure silica glass and an outer diameter b of 23 μm ; an inner cladding 831 disposed around the

outer periphery of the outer core 821 and doped with F, having a relative refractive index difference of -0.05% with respect to pure silica glass and an outer diameter c of $42 \mu\text{m}$; and an outer cladding 841 disposed around the outer periphery of the inner cladding 831 and substantially made of pure silica glass, having an outer diameter of $125 \mu\text{m}$.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 52 is given by the above expression (1) with reference to the above-mentioned outer cladding 841 (pure silica glass).

Also, the axis of abscissa of the refractive index profile 12 shown in Fig. 3 corresponds to each position on line L3 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 52. Further, in the refractive index profile 12, regions 815, 825, 835, and 845 respectively correspond to the relative refractive index differences on the line L3 of parts in the inner core 811, outer core 821, inner cladding 831, and outer cladding 841. Further, the refractive index of the inner cladding 831 is set lower than that of the outer cladding 841 so as to form the depression A in the refractive index profile 12 of the dispersion-shifted fiber 52.

The inventors have confirmed that the zero-dispersion wavelength of the dispersion-shifted fiber 52 shown in Fig. 3 is 1,580 nm and, when a plurality of the dispersion-shifted fibers 52 are made, their mean polarization-mode dispersion becomes about 0.52 ps/(km)^{1/2}. Accordingly, as compared with the dispersion-shifted fiber of Fig. 2, that of Fig. 3 can further reduce the polarization-mode dispersion.

The second finding of the inventors is that the polarization-mode dispersion is lowered when fluorine is added to both inner and outer cores without changing the form of regions in the refractive index profile corresponding to the inner and outer cores. In the following, Experiment 2 for proving the second finding of the inventors will be explained.

Fig. 4 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber in Experiment 2. This dispersion-shifted fiber 53 differs from the dispersion-shifted fiber 51 of Fig. 2 in that, while their refractive index profiles have the same form, fluorine (F) is added to both inner and outer cores. The dispersion-shifted fiber 53 of Fig. 4 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 812 doped with Ge and F, having a relative refractive index difference of 1.0% with

respect to pure silica glass and an outer diameter a of
3 μm ; an outer core 822 disposed around the outer
periphery of the inner core 812 and doped with Ge and
F, having a relative refractive index difference of
5 0.15% with respect to pure silica glass and an outer
diameter b of 23 μm ; and a cladding 832 disposed around
the outer periphery of the inner cladding 822 and
substantially made of pure silica glass, having an
outer diameter of 125 μm .

10 Here, the relative refractive index difference of
each glass region in this dispersion-shifted fiber 53
is given by the above expression (1) with reference to
the above-mentioned cladding 832 (pure silica glass).

Also, the axis of abscissa of a refractive index
15 profile 13 shown in Fig. 4 corresponds to each position
on line L4 in a cross section (plane perpendicular to
the traveling direction of signal light propagated
therethrough) of the dispersion-shifted fiber 53.

Further, in the refractive index profile 13, regions
20 816, 826, and 836 respectively correspond to the
relative refractive index differences on the line L4 of
parts in the inner core 812, outer core 822, and
cladding 832.

The inventors have confirmed that the zero-
25 dispersion wavelength of the dispersion-shifted fiber
52 shown in Fig. 4 is 1,579 nm and, when a plurality of

the dispersion-shifted fibers 53 are made, their mean polarization-mode dispersion becomes about $0.51 \text{ ps}/(\text{km})^{1/2}$. Accordingly, as compared with the dispersion-shifted fiber of Fig. 2, that of Fig. 4 can further reduce the polarization-mode dispersion.

In the following, embodiments of the dispersion-shifted fiber according to the present invention will be explained with reference to the attached drawings.

Fig. 5 is a view showing, as a basic configuration of the dispersion-shifted fiber according to the present invention, its cross-sectional structure and refractive index profile. A dispersion-shifted fiber 54 of Fig. 5 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 100 doped with Ge and F; an outer core 200 disposed around the outer periphery of the inner core 100 and doped with Ge and F, having a refractive index lower than that of the inner core 100; an inner cladding 300 disposed around the outer periphery of the outer core 200 and doped with F, having a refractive index lower than that of the outer core 200; and an outer cladding 400 disposed around the outer periphery of the inner cladding 300 and made of pure silica glass, having an outer diameter of $125 \mu\text{m}$.

Then, relative refractive index difference Δn_1 of the inner core 100 with respect to the inner cladding

300, relative refractive index difference Δn_1 , of the
outer core 200 with respect to the inner cladding 300,
and relative refractive index difference Δn_2 , of the
outer cladding 400 with respect to the inner cladding
5 300 are set such that zero-dispersion wavelength λ_0
becomes a predetermined value within the range from 1.4
 μm to 1.7 μm . Here, the relative refractive index
difference of each glass region in this dispersion-
shifted fiber 54 is given by the above expression (1)
10 with reference to the above-mentioned inner cladding
300.

Also, the axis of abscissa of a refractive index
profile 14 shown in Fig. 5 corresponds to each position
on line L5 in a cross section (plane perpendicular to
the advancing direction of signal light propagated
therethrough) of the dispersion-shifted fiber 55.
Further, in the refractive index profile 14, regions
101, 201, 301, and 401 respectively correspond to the
relative refractive index differences on the line L5 of
parts in the inner core 100, outer core 200, inner
15 cladding 300, and outer cladding 400. Further, the
refractive index of the inner cladding 300 is set lower
than that of the outer cladding 400 so as to form a
depression A in the refractive index profile 14 of the
dispersion-shifted fiber 54.
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The dispersion-shifted fiber according to the

present invention transmits therethrough incident light as being centered at the inner core 100, while restraining polarization-mode dispersion from generating.

5 In the following, explanation will be provided for embodiments of the dispersion-shifted fiber in which regions corresponding to the inner and outer cores have a refractive index profile (where $\Delta n_1 = 1.0\%$ and $\Delta n_2 = 0.15\%$) coinciding with that of Fig. 2, while the
10 relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding are changed. Here, a predetermined concentration of fluorine is added to each glass region of the inner core, outer
15 core, and inner cladding.

Embodiment 1

Fig. 6 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 1. A dispersion-shifted fiber
20 55 of Fig. 6 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 110 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner
25 cladding 310 and an outer diameter a of 3.0 μm ; an outer core 210 disposed around the outer periphery of

the inner core 110 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 310 and an outer diameter b of 23 μm ; the inner cladding 310 disposed around the outer periphery of the outer core 210 and doped with F, having an outer diameter c of 24 μm ; and an outer cladding 410 disposed around the outer periphery of the inner cladding 310 and made of pure silica glass, having a relative refractive index difference of 0.005% with respect to the inner cladding 310 and an outer diameter of 125 μm . The zero-dispersion wavelength of the dispersion-shifted fiber 55 of this embodiment is 1,571 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 55 is given by the above expression (1) with reference to the above-mentioned inner cladding 310.

Also, the axis of abscissa of a refractive index profile 15 shown in Fig. 6 corresponds to each position on line L6 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 55.

Further, in the refractive index profile 15, regions 111, 211, 311, and 411 respectively correspond to the relative refractive index differences on the line L6 of parts in the inner core 110, outer core 210, inner

cladding 310, and outer cladding 410. Further, the refractive index of the inner cladding 310 is set lower than that of the outer cladding 410 so as to form a depression A in the refractive index profile 15 of the dispersion-shifted fiber 55.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 55 are made, their mean polarization-mode dispersion becomes 0.49 ps/(km)^{1/2}.

Embodiment 2

Fig. 7 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 2. A dispersion-shifted fiber 56 of Fig. 7 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 120 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 320 and an outer diameter a of 3.0 μm ; an outer core 220 disposed around the outer periphery of the inner core 120 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 320 and an outer diameter b of 23 μm ; the inner cladding 320 disposed around the outer periphery of the outer core 220 and doped with F, having an outer diameter c of 42 μm ; and an outer

cladding 420 disposed around the outer periphery of the inner cladding 320 and made of pure silica glass, having a relative refractive index difference of 0.005% with respect to the inner cladding 320 and an outer diameter of 125 μm . The zero-dispersion wavelength of the dispersion-shifted fiber 56 of this embodiment is 1,575 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 56 is given by the above expression (1) with reference to the above-mentioned inner cladding 320.

Also, the axis of abscissa of a refractive index profile 16 shown in Fig. 7 corresponds to each position on line L7 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 56.

Further, in the refractive index profile 16, regions 121, 221, 321, and 421 respectively correspond to the relative refractive index differences on the line L7 of parts in the inner core 120, outer core 220, inner cladding 320, and outer cladding 420. Further, the refractive index of the inner cladding 320 is set lower than that of the outer cladding 420 so as to form a depression A in the refractive index profile 16 of the dispersion-shifted fiber 56.

The inventors have confirmed that, when a

plurality of the dispersion-shifted fibers 56 are made, their mean polarization-mode dispersion becomes $0.38 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 3

5 Fig. 8 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 3. A dispersion-shifted fiber 57 of Fig. 8 is a single-mode optical fiber mainly
10 composed of silica glass and comprises an inner core 130 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 330 and an outer diameter a of $3.0 \mu\text{m}$; an
15 outer core 230 disposed around the outer periphery of the inner core 130 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 330 and an outer diameter b of $23 \mu\text{m}$; the inner cladding 330 disposed around the outer periphery of the outer core 230 and doped with F, having an outer diameter c of $90 \mu\text{m}$; and an outer
20 cladding 430 disposed around the outer periphery of the inner cladding 330 and made of pure silica glass, having a relative refractive index difference of 0.005% with respect to the inner cladding 330 and an outer
25 diameter of $125 \mu\text{m}$. The zero-dispersion wavelength of the dispersion-shifted fiber 57 of this embodiment is

1,579 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 57 is given by the above expression (1) with reference to the above-mentioned inner cladding 330.

Also, the axis of abscissa of a refractive index profile 17 shown in Fig. 8 corresponds to each position on line L8 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 57.

Further, in the refractive index profile 17, regions 131, 231, 331, and 431 respectively correspond to the relative refractive index differences on the line L8 of parts in the inner core 130, outer core 230, inner cladding 330, and outer cladding 430. Further, the refractive index of the inner cladding 330 is set lower than that of the outer cladding 430 so as to form a depression A in the refractive index profile 17 of the dispersion-shifted fiber 57.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 57 are made, their mean polarization-mode dispersion becomes $0.48 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 4

Fig. 9 is a view showing the cross-sectional structure and refractive index profile of the

dispersion-shifted fiber according to the present invention in Embodiment 4. A dispersion-shifted fiber 58 of Fig. 9 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 140 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 340 and an outer diameter a of 3.0 μm ; an outer core 240 disposed around the outer periphery of the inner core 140 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 340 and an outer diameter b of 23 μm ; the inner cladding 340 disposed around the outer periphery of the outer core 240 and doped with F, having an outer diameter c of 24 μm ; and an outer cladding 440 disposed around the outer periphery of the inner cladding 340 and made of pure silica glass, having a relative refractive index difference of 0.05% with respect to the inner cladding 340 and an outer diameter of 125 μm . The zero-dispersion wavelength of the dispersion-shifted fiber 58 of this embodiment is 1,576 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 58 is given by the above expression (1) with reference to the above-mentioned inner cladding 340.

Also, the axis of abscissa of a refractive index

profile 18 shown in Fig. 9 corresponds to each position on line L9 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 58.

5 Further, in the refractive index profile 18, regions 141, 241, 341, and 441 respectively correspond to the relative refractive index differences on the line L9 of parts in the inner core 140, outer core 240, inner cladding 340, and outer cladding 440. Further, the
10 refractive index of the inner cladding 340 is set lower than that of the outer cladding 440 so as to form a depression A in the refractive index profile 18 of the dispersion-shifted fiber 58.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 58 are made, their mean polarization-mode dispersion becomes $0.32 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 5

Fig. 10 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 5. A dispersion-shifted fiber 59 of Fig. 10 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 150 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner
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cladding 350 and an outer diameter a of 3.0 μm ; an
outer core 250 disposed around the outer periphery of
the inner core 150 and doped with Ge and F, having a
relative refractive index difference of 0.15% with
5 respect to the inner cladding 350 and an outer diameter
b of 23 μm ; the inner cladding 350 disposed around the
outer periphery of the outer core 250 and doped with F,
having an outer diameter c of 42 μm ; and an outer
cladding 450 disposed around the outer periphery of the
10 inner cladding 350 and made of pure silica glass,
having a relative refractive index difference of 0.05%
with respect to the inner cladding 350 and an outer
diameter of 125 μm . The zero-dispersion wavelength of
the dispersion-shifted fiber 59 of this embodiment is
15 1,580 nm.

Here, the relative refractive index difference of
each glass region in this dispersion-shifted fiber 59
is given by the above expression (1) with reference to
the above-mentioned inner cladding 350.

Also, the axis of abscissa of a refractive index
20 profile 19 shown in Fig. 10 corresponds to each
position on line L10 in a cross section (plane
perpendicular to the traveling direction of signal
light propagated therethrough) of the dispersion-
25 shifted fiber 59. Further, in the refractive index
profile 19, regions 151, 251, 351, and 451 respectively

correspond to the relative refractive index differences on the line L10 of parts in the inner core 150, outer core 250, inner cladding 350, and outer cladding 450. Further, the refractive index of the inner cladding 350 is set lower than that of the outer cladding 450 so as to form a depression A in the refractive index profile 19 of the dispersion-shifted fiber 59.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 59 are made, their mean polarization-mode dispersion becomes $0.15 \text{ ps}/(\text{km})^{1/2}$. Also, each glass region in the dispersion-shifted fiber 59 of this embodiment contains a predetermined amount of fluorine as shown in Fig. 11.

Further, in these dispersion-shifted fibers 59 of Embodiment 5, the respective averages of zero-dispersion wavelength (λ_0), mode-field diameter (MFD), cutoff wavelength at 2 m in length (ITU standard), and polarization-mode dispersion (PMD) are represented as follows:

zero-dispersion wavelength (λ_0) : 1580 (nm);

MFD : 9.0 (μm);

cutoff wavelength (at 2 m in length) : 1.48 (nm); and

PMD : $0.15 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 6

Fig. 12 is a view showing the cross-sectional structure and refractive index profile of the

dispersion-shifted fiber according to the present invention in Embodiment 6. A dispersion-shifted fiber 60 of Fig. 12 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 160 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 360 and an outer diameter a of 3.0 μm ; an outer core 260 disposed around the outer periphery of the inner core 160 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 360 and an outer diameter b of 23 μm ; the inner cladding 360 disposed around the outer periphery of the outer core 260 and doped with F, having an outer diameter c of 90 μm ; and an outer cladding 460 disposed around the outer periphery of the inner cladding 360 and made of pure silica glass, having a relative refractive index difference of 0.05% with respect to the inner cladding 360 and an outer diameter of 125 μm . The zero-dispersion wavelength of the dispersion-shifted fiber 60 of this embodiment is 1,584 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 60 is given by the above expression (1) with reference to the above-mentioned inner cladding 360.

Also, the axis of abscissa of a refractive index

profile 20 shown in Fig. 12 corresponds to each position on line L11 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 60. Further, in the refractive index profile 20, regions 161, 261, 361, and 461 respectively correspond to the relative refractive index differences on the line L11 of parts in the inner core 160, outer core 260, inner cladding 360, and outer cladding 460. Further, the refractive index of the inner cladding 360 is set lower than that of the outer cladding 460 so as to form a depression A in the refractive index profile 20 of the dispersion-shifted fiber 60.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 60 are made, their mean polarization-mode dispersion becomes $0.39 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 7

Fig. 13 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 7. A dispersion-shifted fiber 61 of Fig. 13 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 170 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner

cladding 370 and an outer diameter a of $3.0 \mu\text{m}$; an
outer core 270 disposed around the outer periphery of
the inner core 170 and doped with Ge and F, having a
relative refractive index difference of 0.15% with
5 respect to the inner cladding 370 and an outer diameter
b of $23 \mu\text{m}$; the inner cladding 370 disposed around the
outer periphery of the outer core 270 and doped with F,
having an outer diameter c of $24 \mu\text{m}$; and an outer
cladding 470 disposed around the outer periphery of the
10 inner cladding 370 and made of pure silica glass,
having a relative refractive index difference of 0.8%
with respect to the inner cladding 370 and an outer
diameter of $125 \mu\text{m}$. The zero-dispersion wavelength of
the dispersion-shifted fiber 61 of this embodiment is
1,581 nm.

Here, the relative refractive index difference of
each glass region in this dispersion-shifted fiber 61
is given by the above expression (1) with reference to
the above-mentioned inner cladding 370.

Also, the axis of abscissa of a refractive index
profile 21 shown in Fig. 13 corresponds to each
position on line L12 in a cross section (plane
perpendicular to the traveling direction of signal
light propagated therethrough) of the dispersion-
25 shifted fiber 61. Further, in the refractive index
profile 21, regions 171, 271, 371, and 471 respectively

correspond to the relative refractive index differences on the line L12 of parts in the inner core 170, outer core 270, inner cladding 370, and outer cladding 470. Further, the refractive index of the inner cladding 370 is set lower than that of the outer cladding 470 so as to form a depression A in the refractive index profile 21 of the dispersion-shifted fiber 61.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 61 are made, their mean polarization-mode dispersion becomes $0.43 \text{ ps}/(\text{km})^{1/2}$.

Embodiment 8

Fig. 14 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 8. A dispersion-shifted fiber 62 of Fig. 14 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 180 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 380 and an outer diameter a of $3.0 \mu\text{m}$; an outer core 280 disposed around the outer periphery of the inner core 180 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 380 and an outer diameter b of $23 \mu\text{m}$; the inner cladding 380 disposed around the

outer periphery of the outer core 280 and doped with F, having an outer diameter c of $42 \mu\text{m}$; and an outer cladding 480 disposed around the outer periphery of the inner cladding 380 and made of pure silica glass, having a relative refractive index difference of 0.8% with respect to the inner cladding 380 and an outer diameter of $125 \mu\text{m}$. The zero-dispersion wavelength of the dispersion-shifted fiber 62 of this embodiment is 1,585 nm.

Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 62 is given by the above expression (1) with reference to the above-mentioned inner cladding 380.

Also, the axis of abscissa of a refractive index profile 22 shown in Fig. 14 corresponds to each position on line L13 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 62. Further, in the refractive index profile 22, regions 181, 281, 381, and 481 respectively correspond to the relative refractive index differences on the line L13 of parts in the inner core 180, outer core 280, inner cladding 380, and outer cladding 480. Further, the refractive index of the inner cladding 380 is set lower than that of the outer cladding 480 so as to form a depression A in the refractive index profile

22 of the dispersion-shifted fiber 62.

The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 62 are made, their mean polarization-mode dispersion becomes 0.33 ps/(km)^{1/2}.

Embodiment 9

Fig. 15 is a view showing the cross-sectional structure and refractive index profile of the dispersion-shifted fiber according to the present invention in Embodiment 9. A dispersion-shifted fiber 63 of Fig. 15 is a single-mode optical fiber mainly composed of silica glass and comprises an inner core 190 doped with Ge and F, having a relative refractive index difference of 1.0% with respect to an inner cladding 390 and an outer diameter a of 3.0 μm; an outer core 290 disposed around the outer periphery of the inner core 190 and doped with Ge and F, having a relative refractive index difference of 0.15% with respect to the inner cladding 390 and an outer diameter b of 23 μm; the inner cladding 390 disposed around the outer periphery of the outer core 290 and doped with F, having an outer diameter c of 90 μm; and an outer cladding 490 disposed around the outer periphery of the inner cladding 390 and made of pure silica glass, having a relative refractive index difference of 0.8% with respect to the inner cladding 390 and an outer

diameter of 125 μm . The zero-dispersion wavelength of the dispersion-shifted fiber 63 of this embodiment is 1,589 nm.

5 Here, the relative refractive index difference of each glass region in this dispersion-shifted fiber 63 is given by the above expression (1) with reference to the above-mentioned inner cladding 390.

Also, the axis of abscissa of a refractive index profile 23 shown in Fig. 15 corresponds to each position on line L14 in a cross section (plane perpendicular to the traveling direction of signal light propagated therethrough) of the dispersion-shifted fiber 63. Further, in the refractive index profile 23, regions 191, 291, 391, and 491 respectively correspond to the relative refractive index differences on the line L14 of parts in the inner core 190, outer core 290, inner cladding 390, and outer cladding 490. Further, the refractive index of the inner cladding 390 is set lower than that of the outer cladding 490 so as to form a depression A in the refractive index profile 23 of the dispersion-shifted fiber 63.

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25 The inventors have confirmed that, when a plurality of the dispersion-shifted fibers 63 are made, their mean polarization-mode dispersion becomes 0.45 ps/(km)^{1/2}.

Fig. 16 shows a chart listing the zero-dispersion

wavelength (nm) of each of the foregoing Embodiments 1 to 9, using the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters. Also, Fig. 17 shows a chart listing the zero-dispersion wavelength (nm) in further detail, using the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters. Here, the zero-dispersion wavelengths (nm) in the chart shown in Fig. 17 are those obtained when the outer diameter c of the inner cladding and the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding are changed while the relative refractive index difference Δn_1 of the inner core with respect to the inner cladding, the relative refractive index difference Δn_2 of the outer core with respect to the inner cladding, the outer diameter a of the inner core, and the outer diameter b of the outer core are respectively fixed to 1.0%, 0.15%, 3 μm , and 23 μm .

Further, Fig. 18 shows a chart listing polarization-mode dispersions ($\text{ps}/(\text{km})^{1/2}$), using the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters.

Also, Fig. 19 shows a chart listing polarization-mode dispersions ($\text{ps}/(\text{km})^{1/2}$), using the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding and the outer diameter c of the inner cladding as parameters. Here, the polarization-mode dispersions ($\text{ps}/(\text{km})^{1/2}$) shown in Fig. 19 are those obtained when the outer diameter c of the inner cladding and the relative refractive index difference Δn_3 of the outer cladding with respect to the inner cladding are changed while the relative refractive index difference Δn_1 of the inner core with respect to the inner cladding, the relative refractive index difference Δn_2 of the outer core with respect to the inner cladding, the outer diameter a of the inner core, and the outer diameter b of the outer core are respectively fixed to 1.0%, 0.15%, 3 μm , and 23 μm .

From the charts of Figs. 16 and 17, it can be confirmed that the zero-dispersion wavelength in Embodiments 1 to 9 has a range of fluctuation not greater than ± 10 nm from the zero-dispersion wavelength of the dispersion-shifted fiber 51 of Fig. 2, while being within the range from 1.4 μm to 1.7 μm . Also, from the charts of Figs. 18 and 19, it can be seen that the polarization-mode dispersion in Embodiments 1 to 9 is not greater than $0.5 \text{ ps}/(\text{km})^{1/2}$. A polarization-mode dispersion of $0.5 \text{ ps}/(\text{km})^{1/2}$ or less is sufficiently

practical for optical fibers to be applied to a long-
distance large-capacity transmission for enabling
optical communications for a high-speed transmission of
several gigabits per second in a long distance of
5 several ten thousand kilometers which are currently
adopted or will be expected in future.

Also, from the foregoing charts, it can be seen
that, when the relative refractive index difference Δn_1 ,
of the outer cladding with respect to the inner
10 cladding is too low or too high, its effect on the
reduction of polarization-mode dispersion is lowered.
The reason thereof when the relative refractive index
difference Δn_1 is too low is assumed to lie in that the
contribution of the inner cladding to the extension of
15 light, which advances through the optical fiber, in the
diameter direction thereof is so small that the
increase in the degree of extension of light in the
diameter direction caused by the inner cladding having
a refractive index lower than that of the outer
20 cladding (i.e., presence of a depression formed in the
refractive index profile) is not sufficiently attained.
On the other hand, the reason thereof when the relative
refractive index difference Δn_1 is too high is assumed
to lie in that the ratio of light existing (in the core
25 portion) on the inner side of the inner cladding
increases so much that the increase in the degree of

extension of light in the diameter direction is not sufficiently attained.

Also, from the foregoing charts, it can be seen that, when the outer diameter c of the inner cladding is too small or too large, its effect on the reduction of polarization-mode dispersion is lowered. The reason thereof when the outer diameter c of the inner cladding is too small is assumed to lie in that the contribution of the inner cladding to the extension of light, which advances through the optical fiber, in the diameter direction thereof is so small that the increase in the degree of extension of light in the diameter direction caused by the inner cladding having a refractive index lower than that of the outer cladding (i.e., presence of a depression formed in the refractive index profile) is not sufficiently attained. On the other hand, the reason thereof when the outer diameter c of the inner cladding is too large is assumed to be lie in that the value of existence of the outer cladding in terms of extension of light in the diameter direction is lowered, thereby increasing the ratio of light existing (in the core portion) on the inner side of the inner cladding so much that the increase in the degree of extension of light in the diameter direction is not sufficiently attained.

Further, in order to enable optical communications

for a high-speed transmission of several ten gigabits per second in a long distance of several thousand kilometers, it is necessary for the polarization-mode dispersion of the dispersion-shifted fiber applied to the optical communications to be suppressed to 0.25 ps/(km)^{1/2} or less (see Fig. 19).

Fig. 20 is a graph showing the relationship between the outer diameter c (μm) of the inner cladding and the polarization-mode dispersion (ps/(km)^{1/2}) in dispersion-shifted fibers in which the relative refractive index difference Δn_1 of the outer cladding with respect to the inner cladding is 0.005%, 0.01%, 0.05%, 0.10%, and 0.8%, respectively. Here, among the dispersion-shifted fibers, the relative refractive index difference Δn_1 (= 1.0%) of the inner core with respect to the inner cladding, the relative refractive index difference Δn_2 (= 0.15%) of the outer core with respect to the inner cladding, the outer diameter a (= 3 μm) of the inner core, and the outer diameter b (= 23 μm) of the outer core are constant. Fig. 21 is a graph showing the relationship between the relative refractive index difference Δn_1 of the outer cladding with respect to the inner cladding and the polarization-mode dispersion (ps/(km)^{1/2}) in dispersion-shifted fibers in which the outer diameter c of the inner cladding is 24 μm , 30 μm , 42 μm , 62 μm , and 92

μm , respectively. Also in this case, the relative refractive index difference Δn_1 ($= 1.0\%$) of the inner core with respect to the inner cladding, the relative refractive index difference Δn_2 ($= 0.15\%$) of the outer core with respect to the inner cladding, the outer diameter a ($= 3 \mu\text{m}$) of the inner core, and the outer diameter b ($= 23 \mu\text{m}$) of the outer core are constant among the dispersion-shifted fibers.

As can be seen from these graphs (Figs. 20 and 21), a preferable range for attaining a polarization-mode dispersion of $0.25 \text{ ps}/(\text{km})^{1/2}$ or less lies in:

Δn_1 of 0.01% to 0.10% ; and

c of $30 \mu\text{m}$ to $60 \mu\text{m}$.

Further, Fig. 22 shows the relationship between the mode-field diameter (MFD) and a/b when the outer diameter b of the outer core is changed so as to yield a zero-dispersion wavelength of $1,580 \text{ nm}$ in order to eliminate four-wave mixing which is a kind of nonlinear optical phenomenon. Here, the relative refractive index difference Δn_1 of the inner core with respect to the inner cladding, the relative refractive index difference Δn_2 of the outer core with respect to the inner cladding, and the zero-dispersion wavelength λ_0 are respectively fixed to 1.0% , 0.15% , and $1,580 \text{ nm}$.

In general, in order to eliminate nonlinear optical phenomena such as self-phase modulation (SPM)

and cross-phase modulation (XPM), an optical fiber having a larger MFD (practically 8 μm or more) is necessary. Accordingly, as can also be seen from Fig. 22, it is necessary for the ratio of the outer diameter a of the inner core to the outer diameter b of the outer core to be set to 0.20 or less.

Here, the inventors have confirmed that the dispersion-shifted fiber according to the present invention is effective in reducing the polarization-mode dispersion not only in Embodiments 1 to 9 but also in other refractive index profiles.

Though each of the above-mentioned embodiments relates to a refractive index profile in which the refractive index distribution of the inner core in the diameter direction is formed like a bullet, the inventors have further confirmed that the dispersion-shifted fiber according to the present invention having a rectangular or triangular refractive index profile is also sufficiently effective in reducing the polarization-mode dispersion.

Without being restricted to the foregoing embodiments and examples, the present invention can be modified. For example, a dopant for increasing the refractive index added to the inner core or outer core is not limited to Ge, and phosphorus (P) or the like which is added to silica glass and thereby increases

the refractive index thereof can be used as well.

Also, the dispersion-shifted fiber according to the present invention exhibits a similar effect when it has a so-called segment core structure in which the inner core has a double
5 structure.

As explained in the foregoing, since the dispersion-shifted fiber according to the present invention adopts a "double-core + double-cladding" structure, sets the refractive index of the inner cladding lower than that of the outer cladding, and
10 contains fluorine added to both inner and outer cores; it is effective, as a whole, in reducing the polarization-mode dispersion with respect to the light advancing through the optical fiber.

From the invention thus described, it will be obvious that
15 the invention may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended for inclusion within the scope of the following claims.

20 The basic Japanese Application No. 004947/1996 filed on January 16, 1996 is hereby incorporated by reference.

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be
25 understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.



THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A dispersion-shifted fiber mainly composed of silica glass and having a zero-dispersion wavelength within the range
5 of 1.4 μm to 1.7 μm , said dispersion-shifted fiber comprising:
an inner core containing at least fluorine, said inner core having a first refractive index and a first outer diameter a ;
an outer core disposed around an outer periphery of said inner core and containing at least fluorine, said outer core
10 having a second refractive index lower than said first refractive index and a second outer diameter b ;
an inner cladding disposed around an outer periphery of said outer core, said inner cladding having a third refractive index lower than said second refractive index;
15 an outer cladding disposed around an outer periphery of said inner cladding, said outer cladding having a fourth refractive index higher than said third refractive index;
and wherein said dispersion-shifted fiber satisfies the following conditions:
20 $0.01\% \leq \Delta n \leq 0.10\%$; and
 $30 \mu\text{m} \leq c \leq 60 \mu\text{m}$
wherein Δn is relative refractive index difference of said outer cladding with respect to said inner cladding, and c is outer diameter of said inner cladding.
25
2. A dispersion-shifted fiber according to claim 1, wherein said inner cladding contains at least a predetermined concentration of fluorine.
- 30 3. A dispersion-shifted fiber according to claim 1 or 2, wherein said dispersion-shifted fiber satisfies the following conditions:
 $a/b \leq 0.20$; and
 $b \geq 15 \mu\text{m}$.

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4. A dispersion-shifted fiber according to any one of the preceding claims, wherein said dispersion-shifted fiber has:
a zero-dispersion wavelength within the range of 1,560 nm
5 to 1,600 nm;
a mode-field diameter of 8.0 μm or more;
a cutoff wavelength within the range of 1.0 μm to 1.8 μm at its length of 2 m; and
a polarization-mode dispersion of 0.25 ps/(km) $\frac{1}{2}$ or less.

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5. A dispersion-shifted fiber mainly composed of silica glass and comprising a core region doped with fluorine, said dispersion-shifted fiber having:
a zero-dispersion wavelength within the range of 1,560 nm
15 to 1,600 nm;
a mode-field diameter of 8.0 μm or more;
a cutoff wavelength within the range of 1.0 μm to 1.8 μm at its length of 2 m; and
a polarization-mode dispersion of 0.25 ps/(km) $\frac{1}{2}$ or less.

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6. A dispersion-shifted fiber according to claim 5, wherein said core region includes:
an inner core containing at least fluorine, said inner core having a first refractive index and a first diameter a ; and
25 an outer core disposed around an outer periphery of said inner core and containing at least fluorine, said outer core having a second refractive index lower than said first refractive index and a second outer diameter b ;
and wherein said dispersion-shifted fiber further includes:
30 an inner cladding disposed around an outer periphery of said outer core, said inner cladding having a third refractive index lower than said second refractive index; and
an outer cladding disposed around an outer periphery of said inner cladding, said outer cladding having a fourth
35 refractive index higher than said third refractive index.



7. A dispersion-shifted fiber according to claim 6, wherein said inner cladding contains at least a predetermined concentration of fluorine.

5

8. A dispersion-shifted fiber according to claim 6 or 7, wherein said dispersion-shifted fiber satisfies the following conditions:

$$0.01\% \leq \Delta n \leq 0.10\%; \text{ and}$$

10 $30 \mu\text{m} \leq c \leq 60 \mu\text{m}$

wherein Δn is relative refractive index difference of said outer cladding with respect to said inner cladding, and c is outer diameter of said inner cladding.

15 9. A dispersion-shifted fiber according to claim 8, wherein said dispersion-shifted fiber satisfies the following conditions:

$$a/b \leq 0.20; \text{ and}$$

$$b \geq 15 \mu\text{m}.$$

20

10. A dispersion-shifted fiber substantially as hereinbefore described with reference to Figures 3 to 22 of the accompanying drawings.

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DATED this 17th day of August, 1999

SUMITOMO ELECTRIC INDUSTRIES, LTD.

30 By Its Patent Attorneys

DAVIES COLLISON CAVE



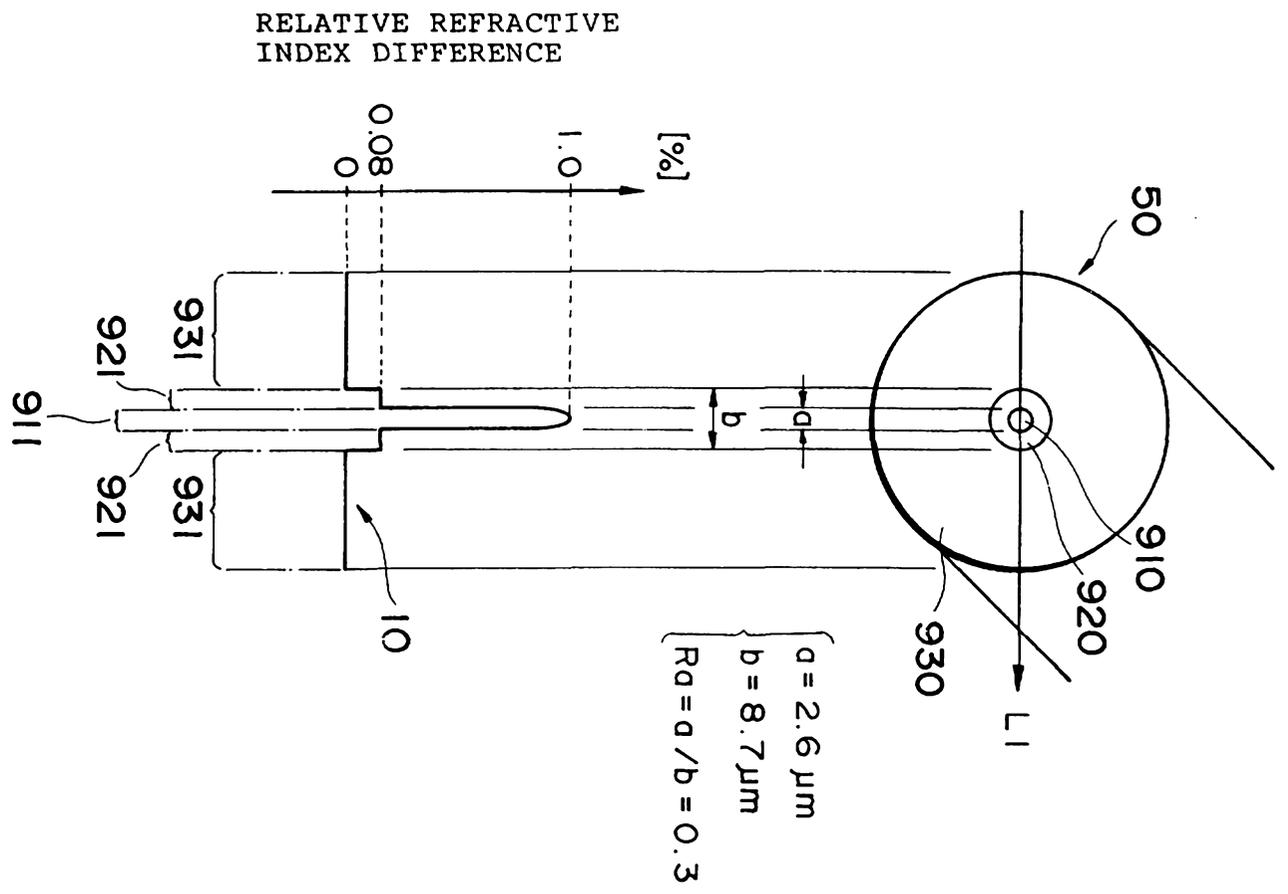


Fig. 1

0 1 2 3 4 5

Fig. 2

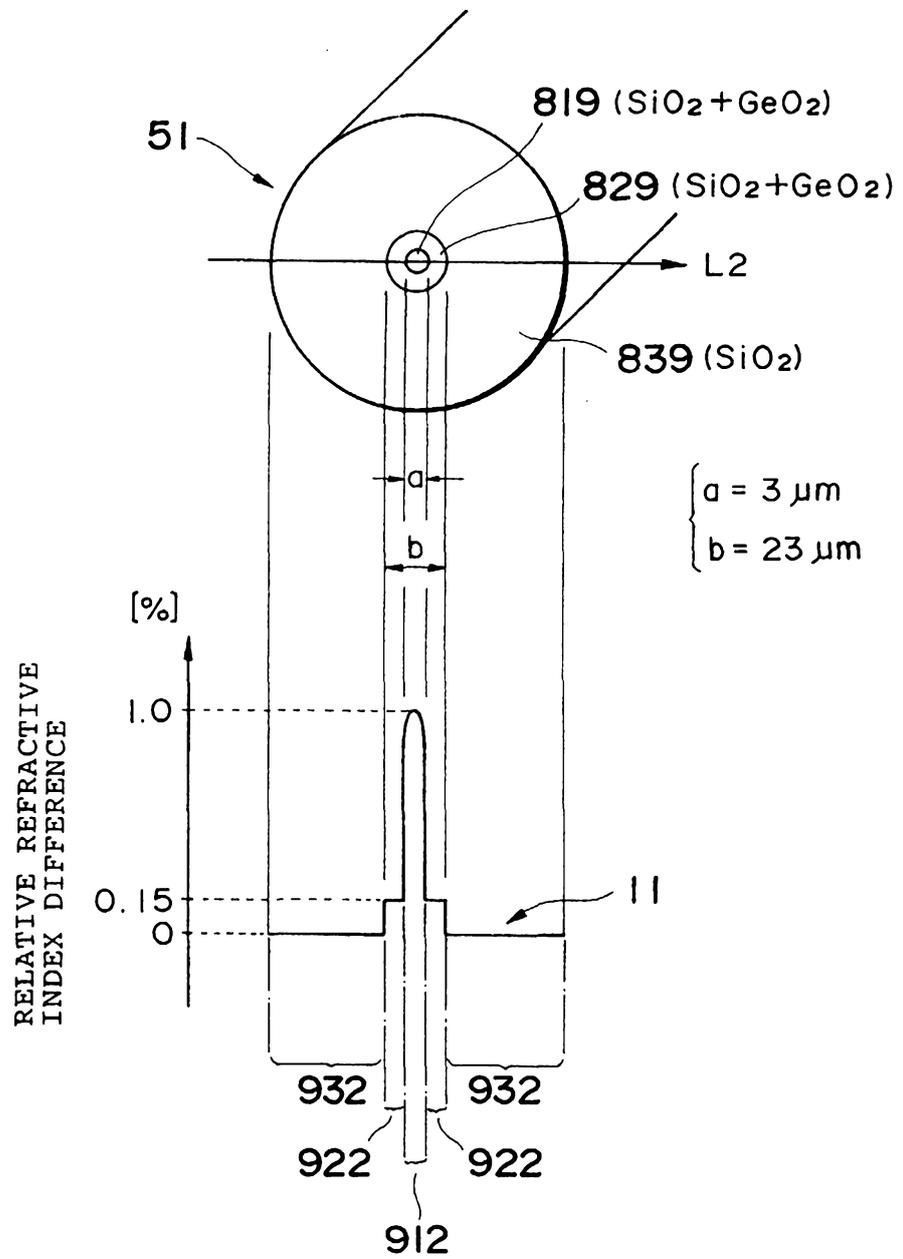


Fig. 3

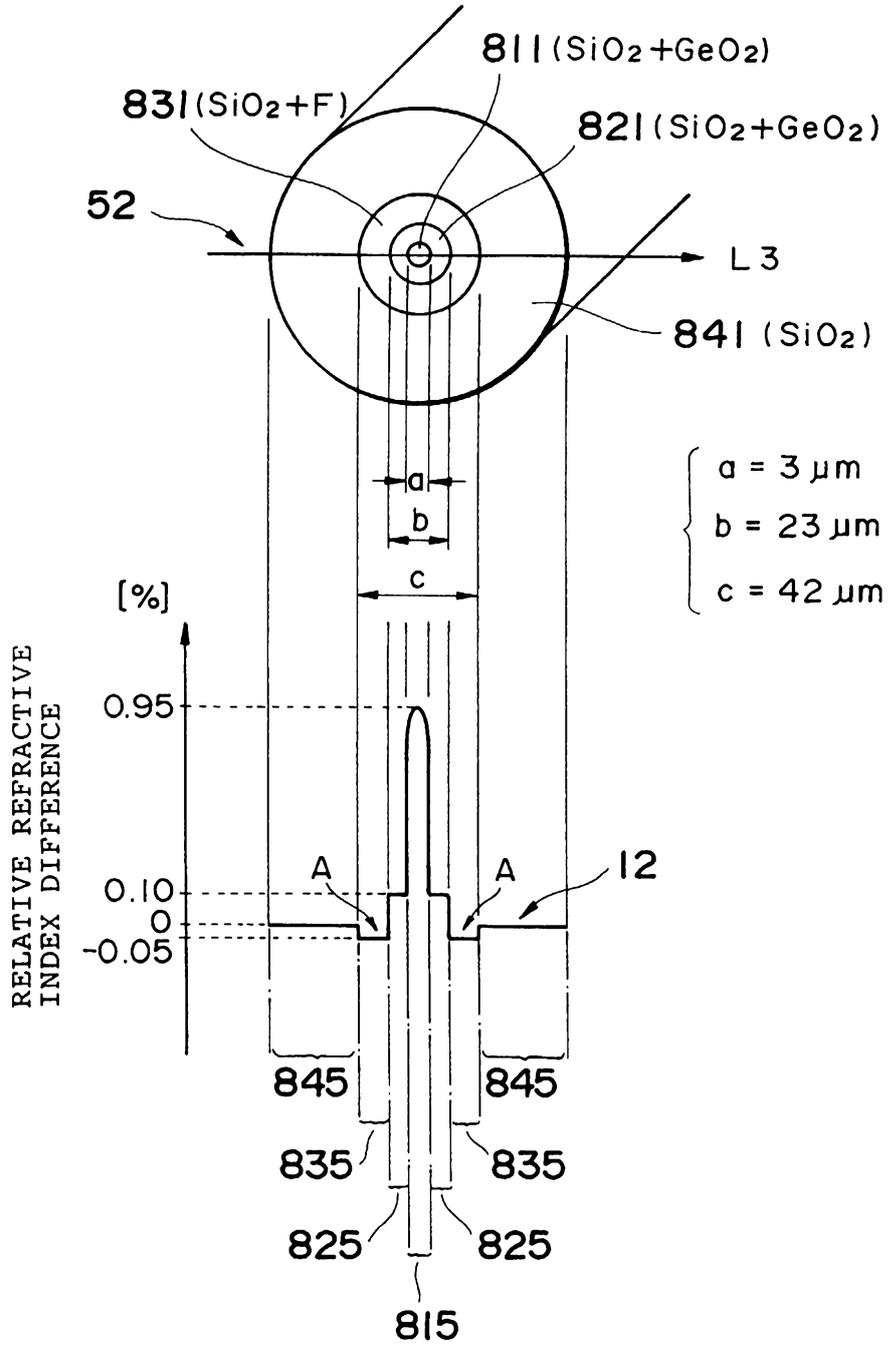


Fig. 4

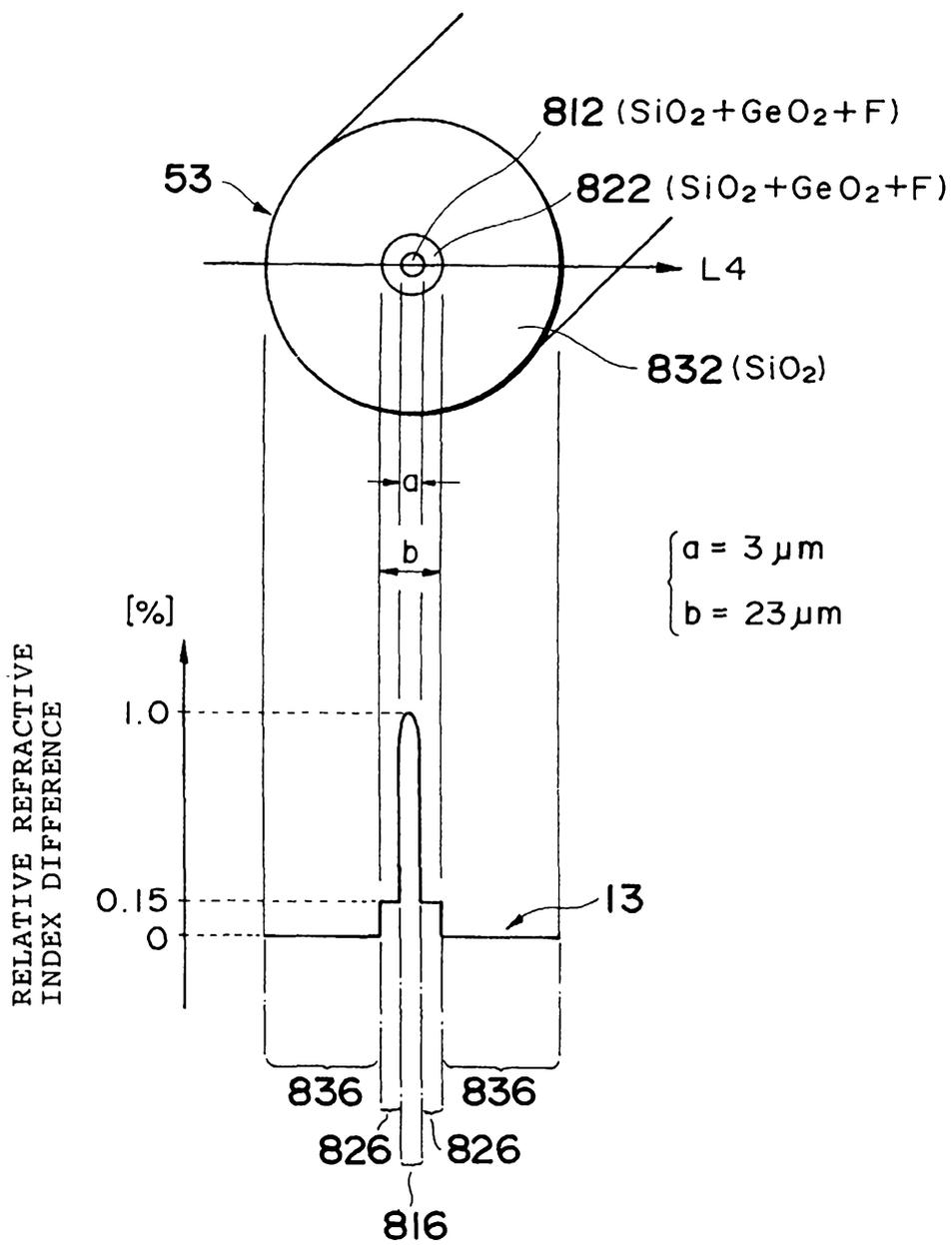
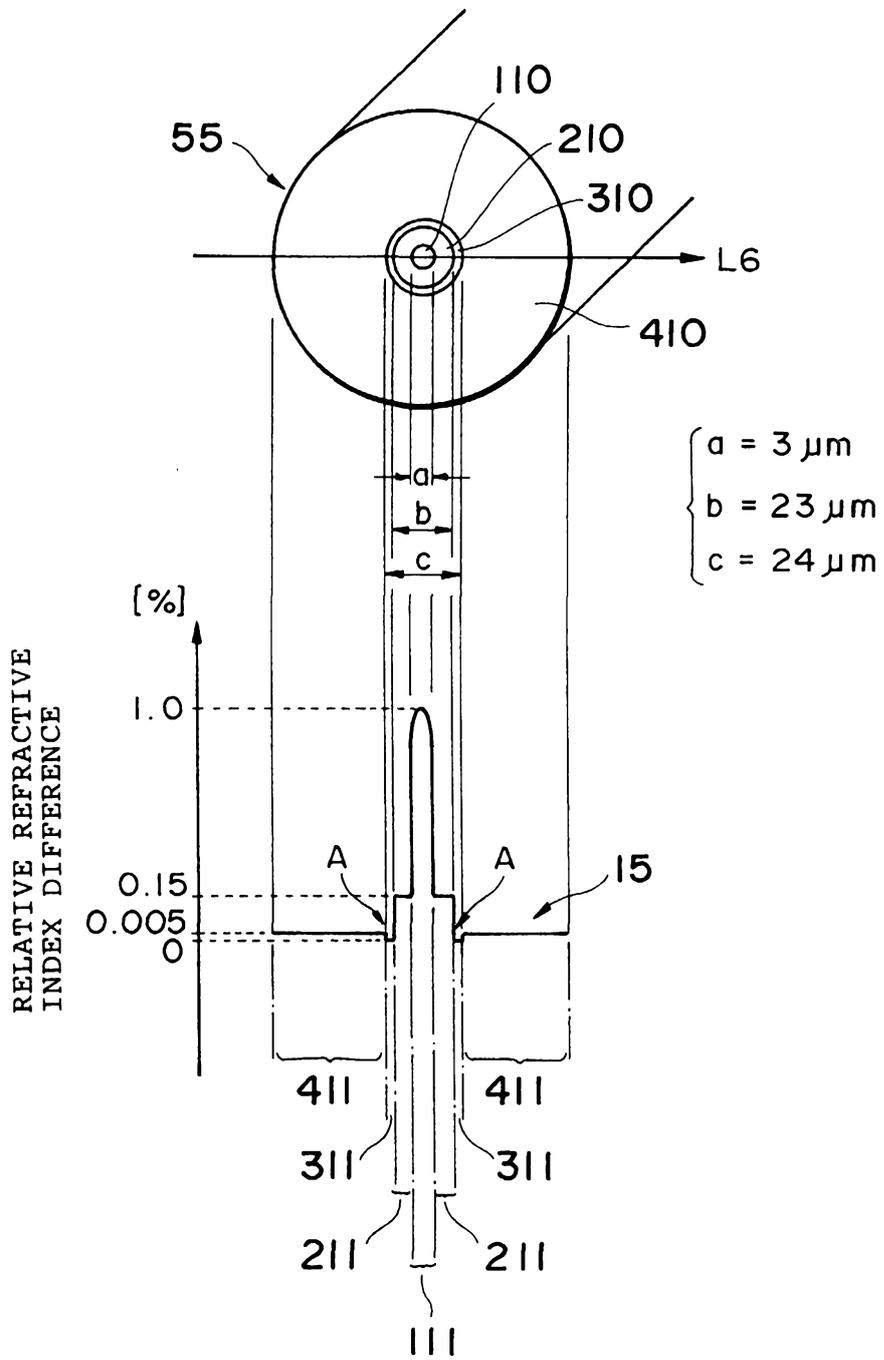
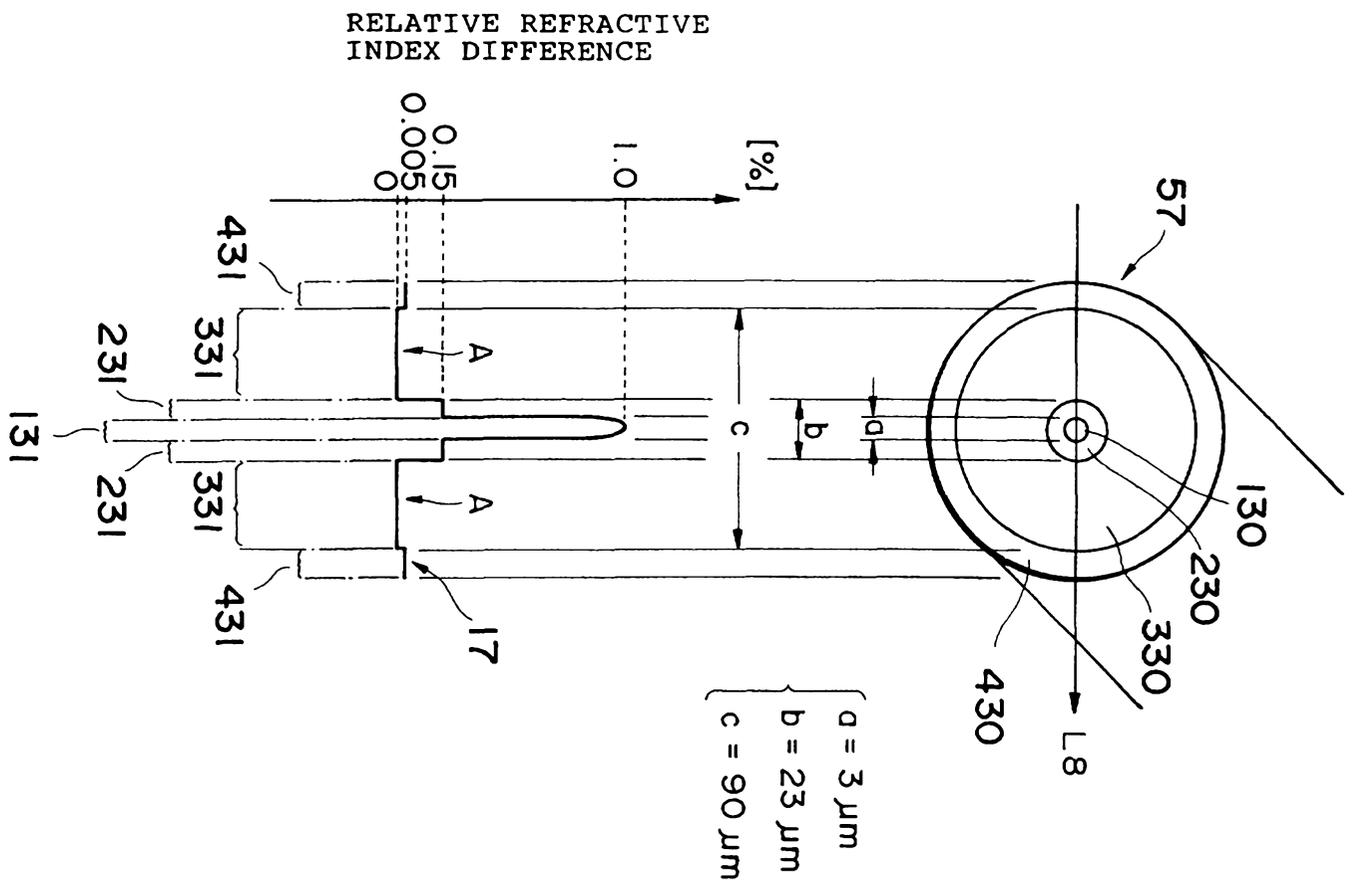


Fig. 6



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Fig. 8



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Fig. 9

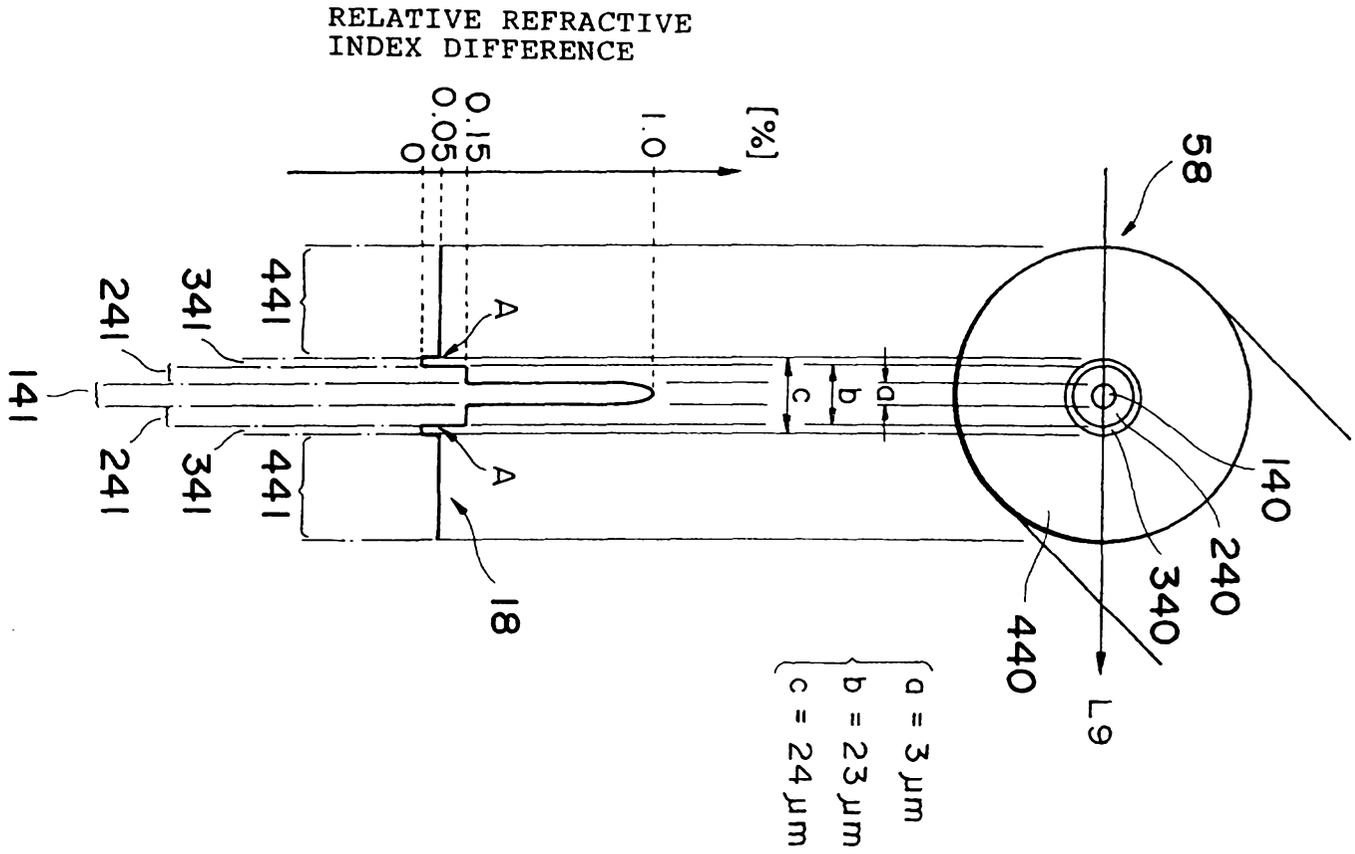


Fig. 10

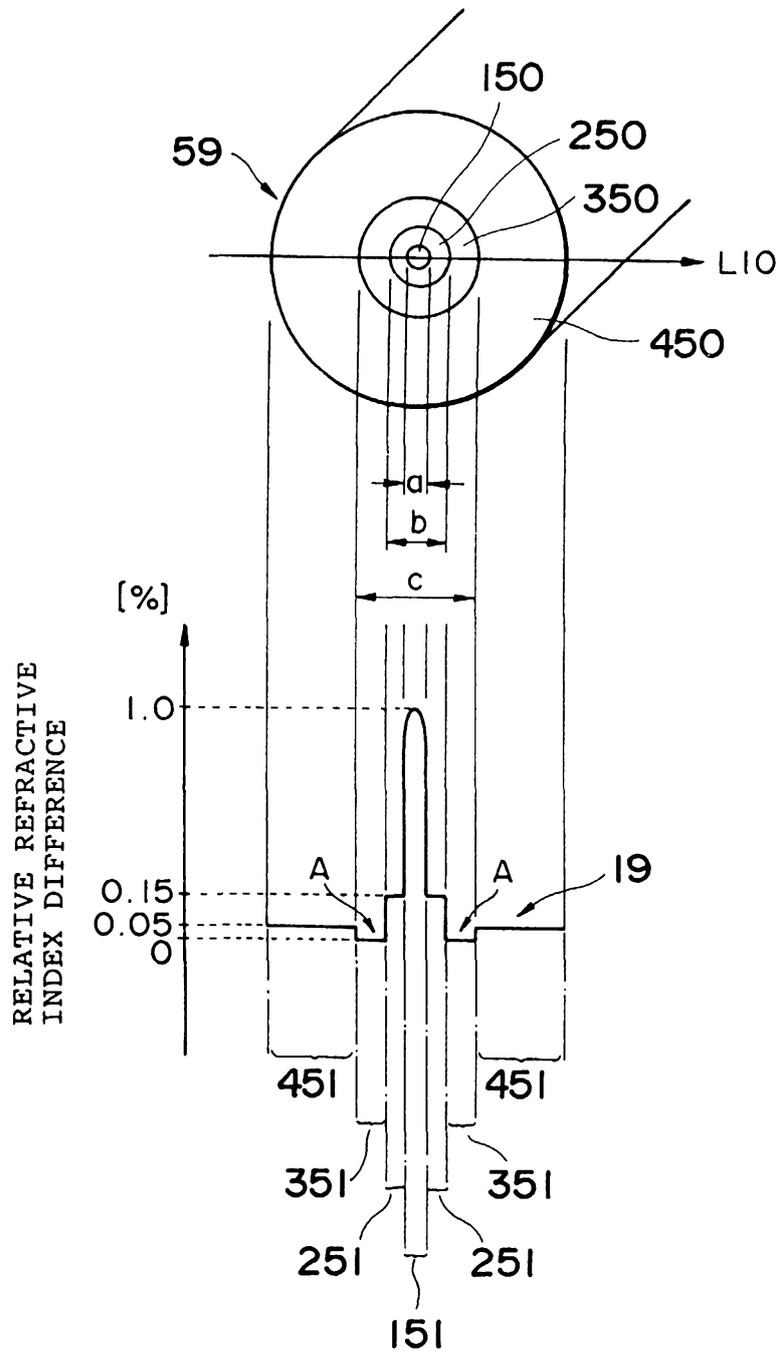


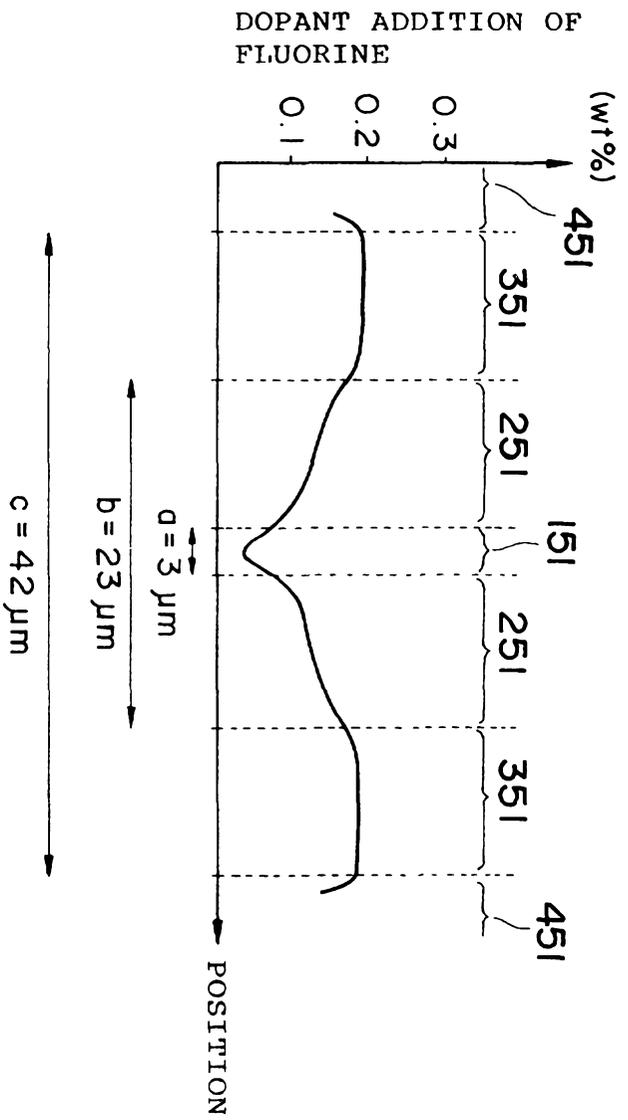
Fig. 11S E I
S E I
S E I

Fig. 12

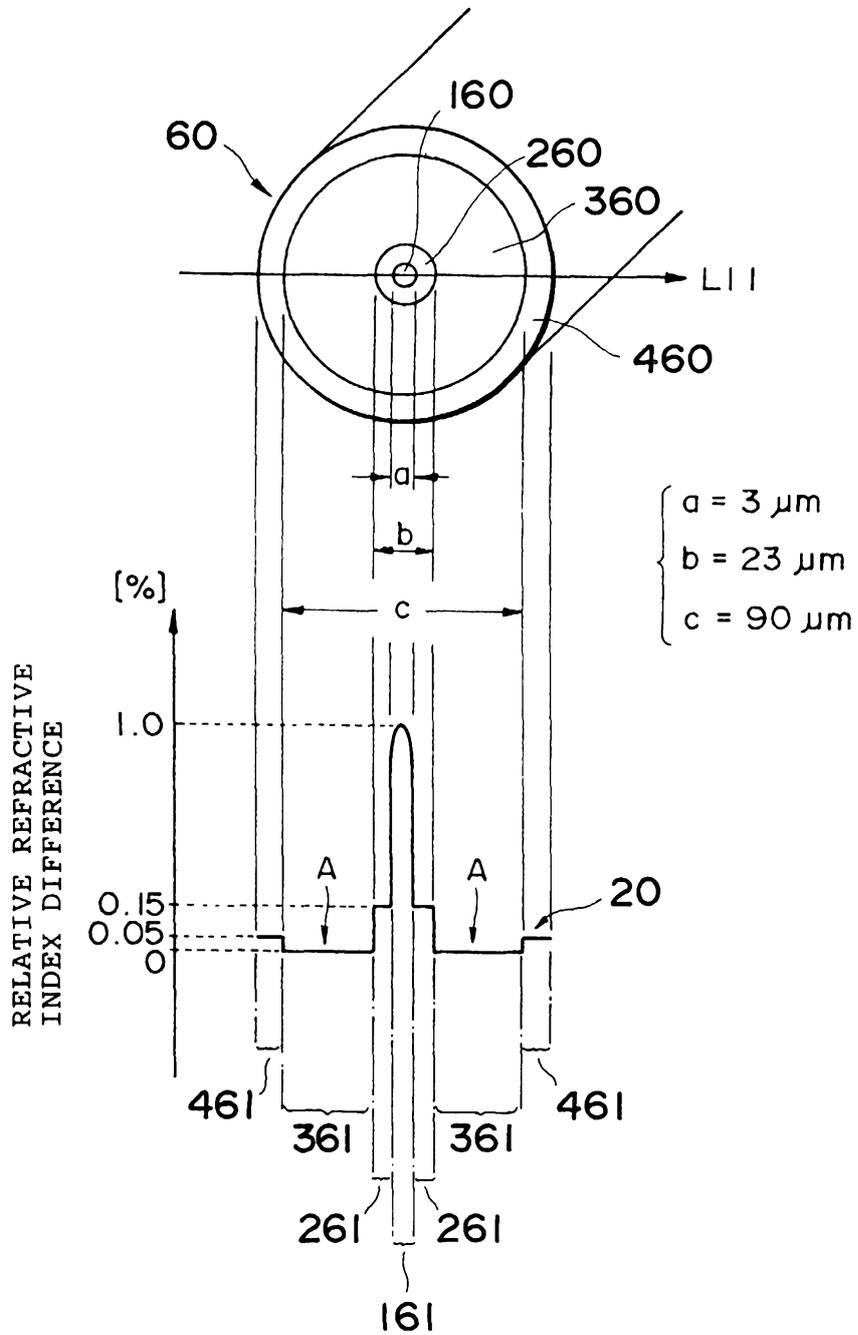
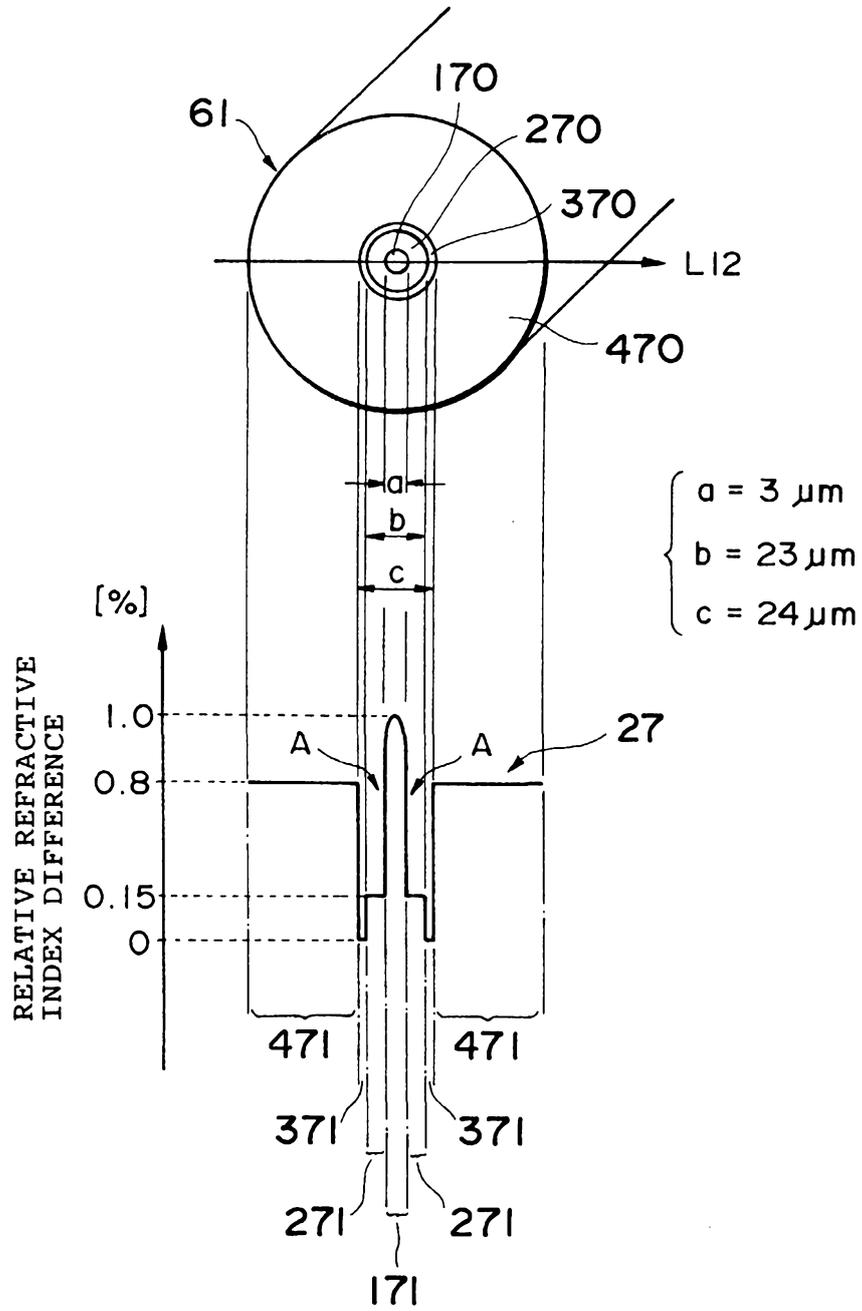
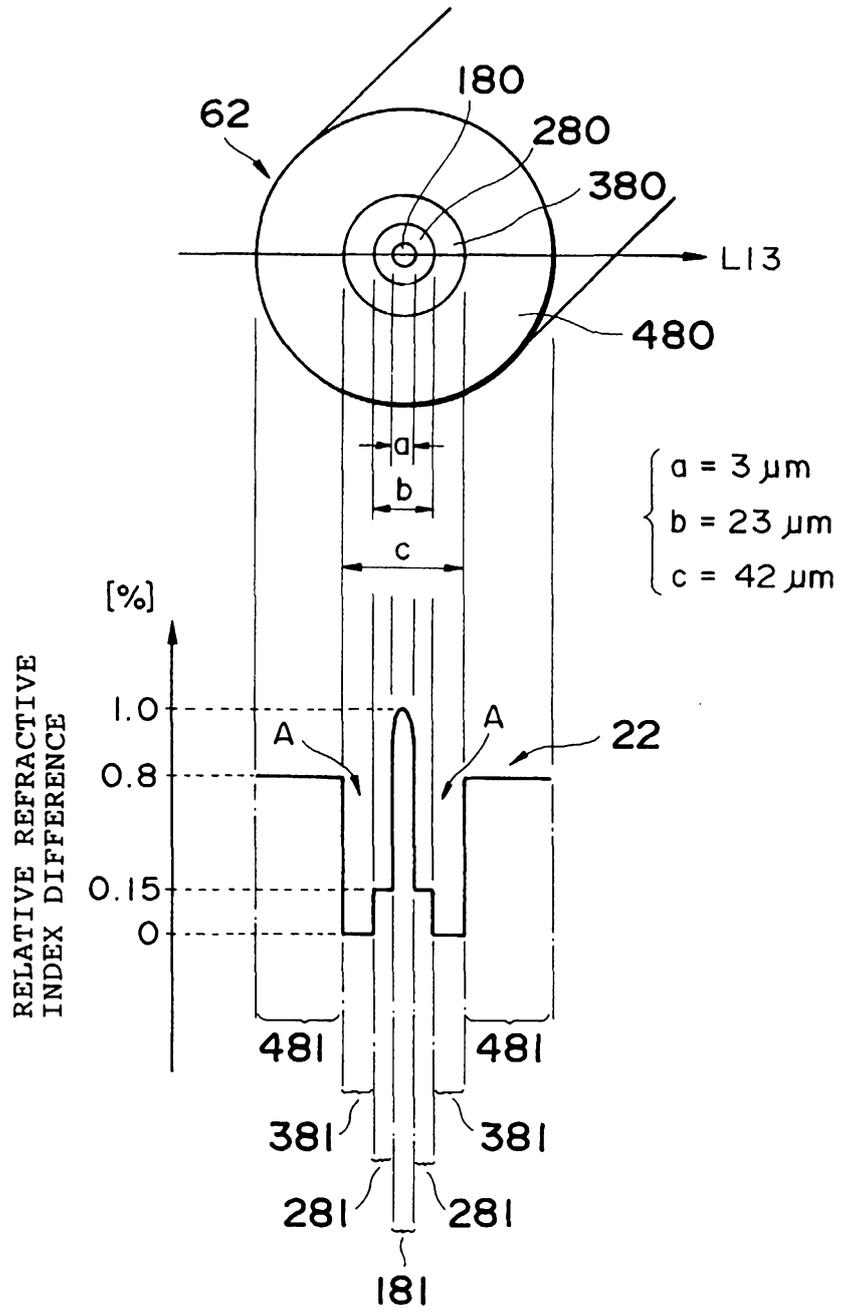


Fig. 13



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Fig. 14



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Fig. 15

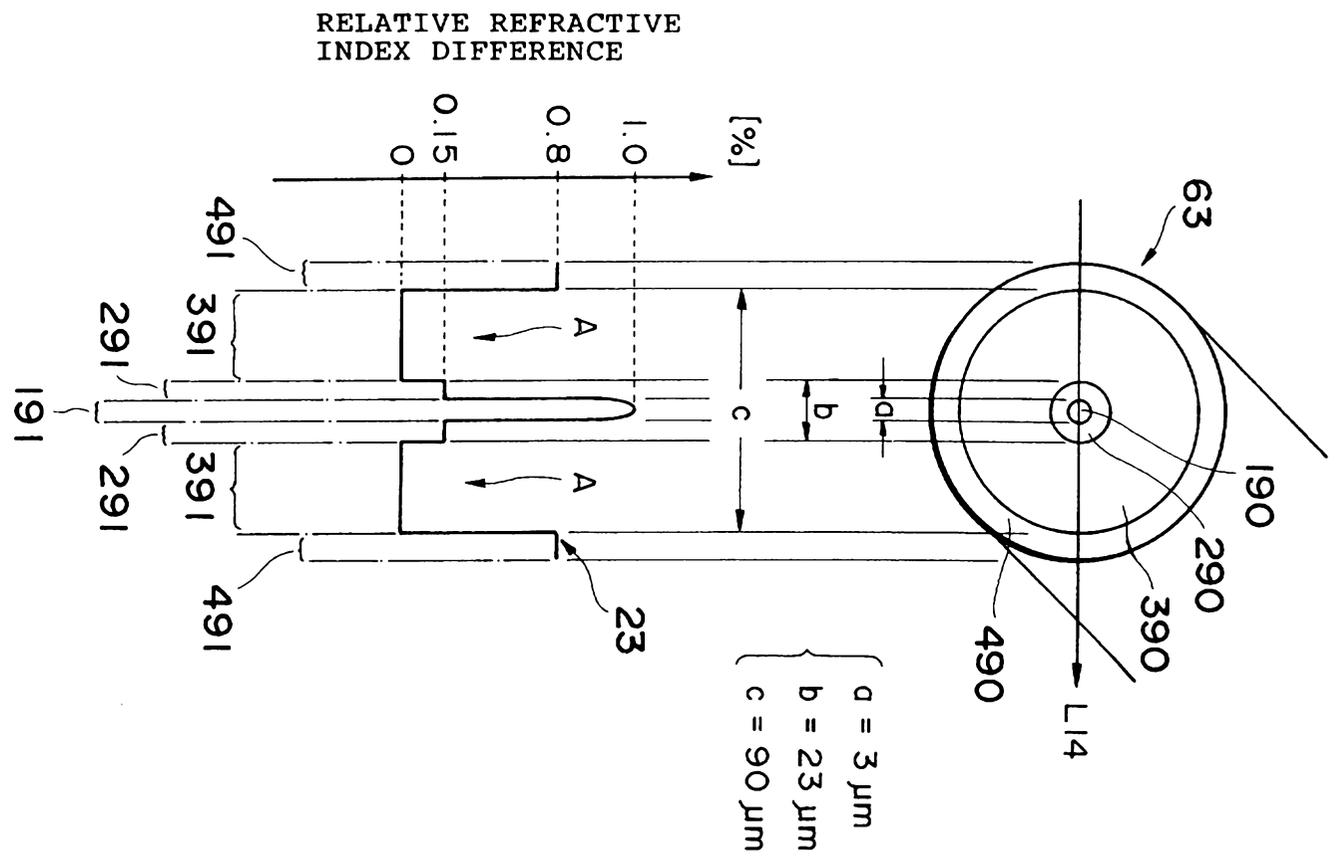


Fig. 16

Δn_3 \ C	24 μm	42 μm	90 μm
0.005%	1571	1575	1579
0.05%	1576	1580	1584
0.8%	1581	1585	1589

ZERO-DISPERSION WAVELENGTH: nm

Fig. 17

Δn_3 \ C	30 μm	42 μm	60 μm
0.01%	1574	1577	1579
0.05%	1578	1580	1582
0.10%	1579	1581	1583

ZERO-DISPERSION WAVELENGTH: nm

Fig. 18

Δn_3 \ C	24 μm	42 μm	90 μm
0.005%	0.49	0.38	0.48
0.05%	0.32	0.15	0.39
0.8%	0.43	0.33	0.45

POLARIZATION-MODE DISPERSION: $\text{ps}/(\text{km})^{1/2}$

Fig. 19

Δn_3 \ C	30 μm	42 μm	60 μm
0.01%	0.24	0.19	0.24
0.05%	0.16	0.15	0.20
0.10%	0.22	0.16	0.23

POLARIZATION-MODE DISPERSION: $\text{ps}/(\text{km})^{1/2}$

Fig. 20

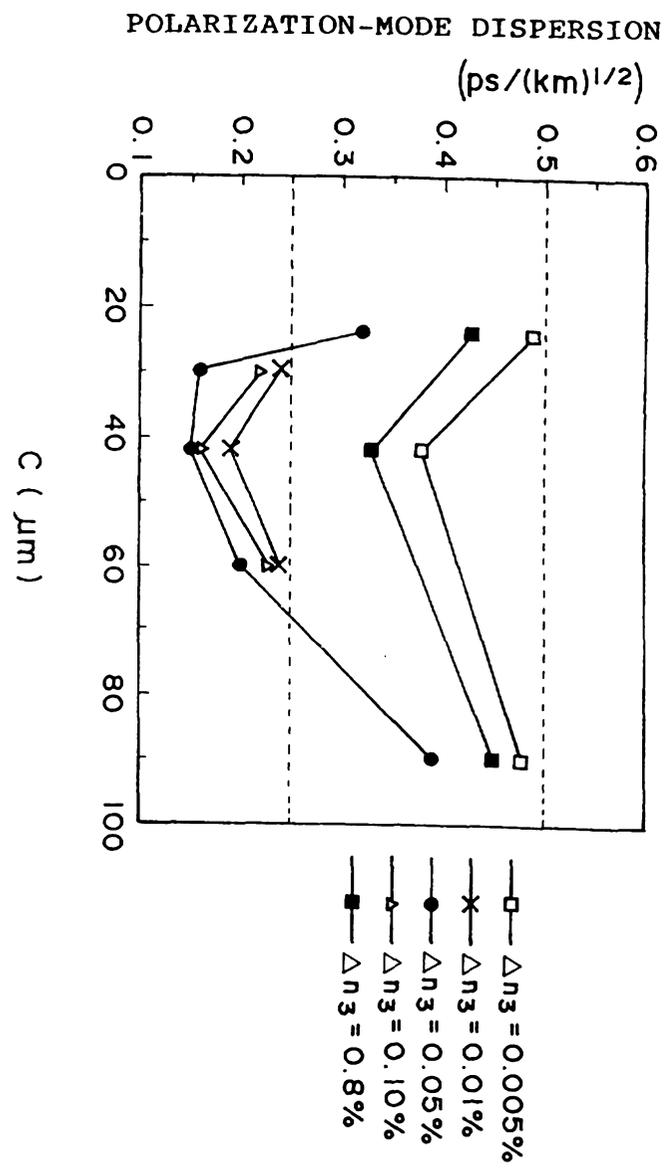


Fig. 21

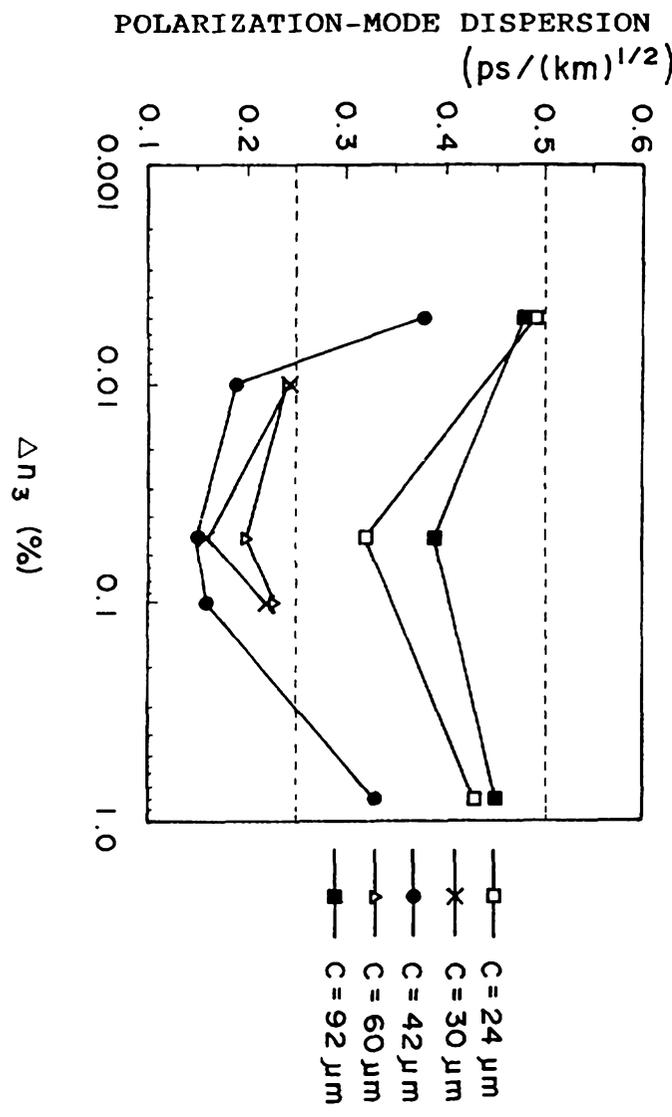
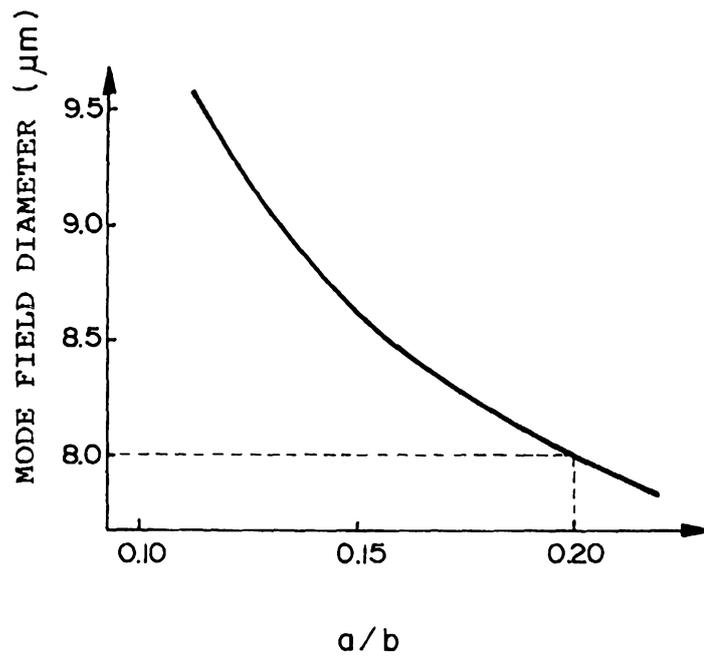


Fig.22



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