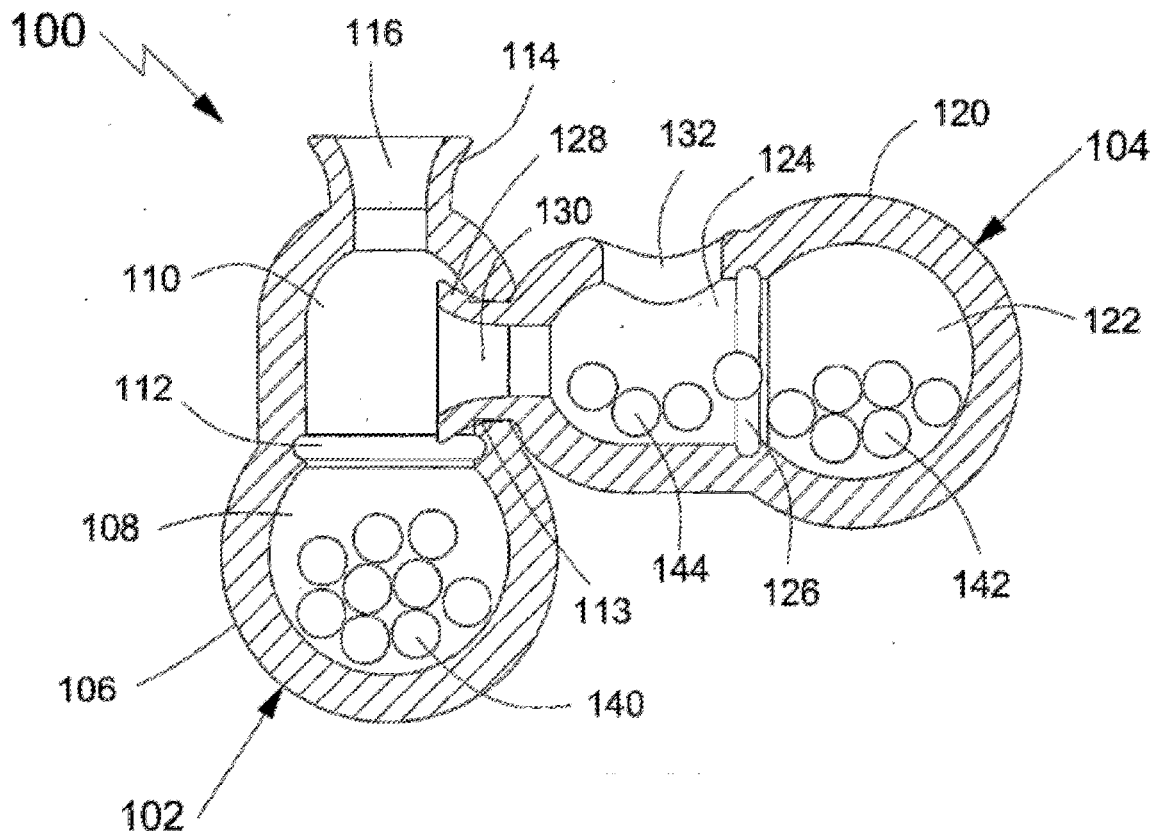


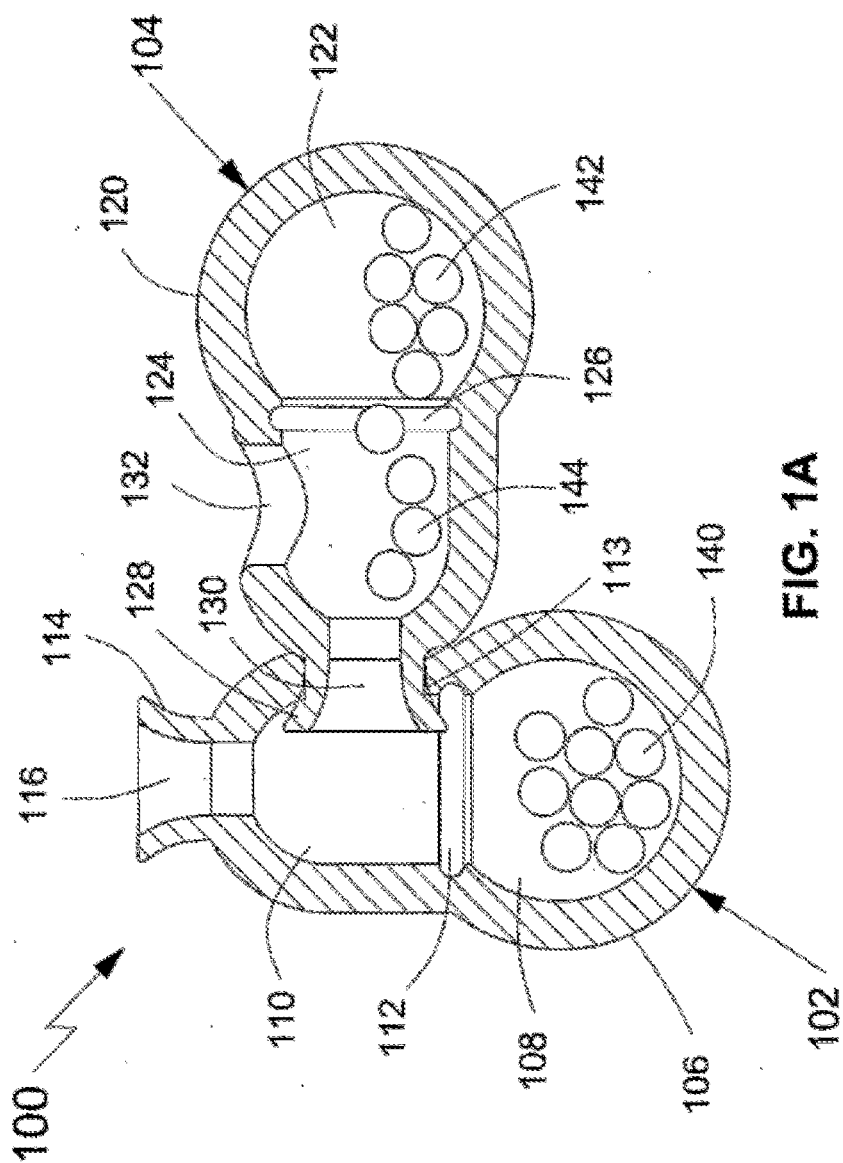


US 20140000521A1

(19) **United States**(12) **Patent Application Publication**
Shatoff et al.(10) **Pub. No.: US 2014/0000521 A1**(43) **Pub. Date: Jan. 2, 2014**(54) **FOOD DISPENSING INTERLOCKING
ANIMAL TOY SYSTEM**(60) Provisional application No. 60/457,835, filed on Mar.
25, 2003.(71) Applicant: **CANINE GENIUS, INC.**, San Diego,
CA (US)**Publication Classification**(72) Inventors: **Alise Shatoff**, San Diego, CA (US);
Birte M. Haakansson, Escondido, CA
(US)(51) **Int. Cl.**
A01K 5/00 (2006.01)(52) **U.S. Cl.**
CPC **A01K 5/00** (2013.01)
USPC **119/51.01**(73) Assignee: **CANINE GENIUS, INC.**, San Diego,
CA (US)(57) **ABSTRACT**(21) Appl. No.: **14/011,461**(22) Filed: **Aug. 27, 2013****Related U.S. Application Data**(63) Continuation of application No. 13/396,584, filed on
Feb. 14, 2012, now Pat. No. 8,516,977, which is a
continuation of application No. 12/506,015, filed on
Jul. 20, 2009, now Pat. No. 8,141,521, which is a
continuation of application No. 12/138,238, filed on
Jun. 12, 2008, now Pat. No. 7,591,234, which is a
continuation of application No. 10/811,340, filed on
Mar. 25, 2004, now Pat. No. 7,389,748.

An animal toy features the ability to connect two or more separate toys of varying shape, size, color, and/or texture, together to create larger and more complex toy systems. The animal toy allows an almost endless variety of toy systems to capture the interest as well as challenge and develop the animal's problem solving skills. The animal toy is either solid or include internal chambers for holding and ultimately dispensing food. When two or more toys with the internal chambers are combined the food may flow from the chamber of one toy into another toy several times before exiting the toy system. The increased problem of extracting the food challenges and develops the animal's skills. Moreover, by combining solid and food dispensing toys in random combinations further increases the problem solving skills required to completely extract the food from the toy system.





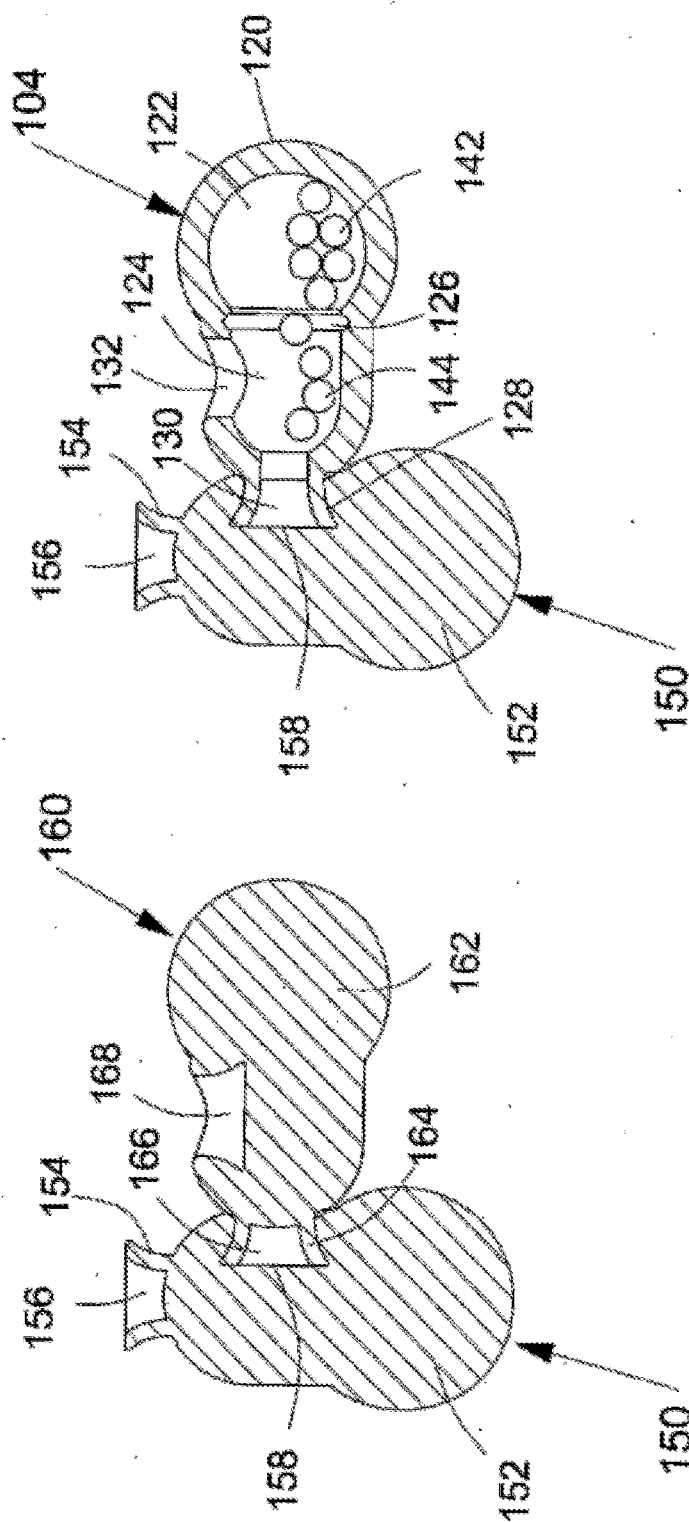


FIG. 1C

FIG. 1B

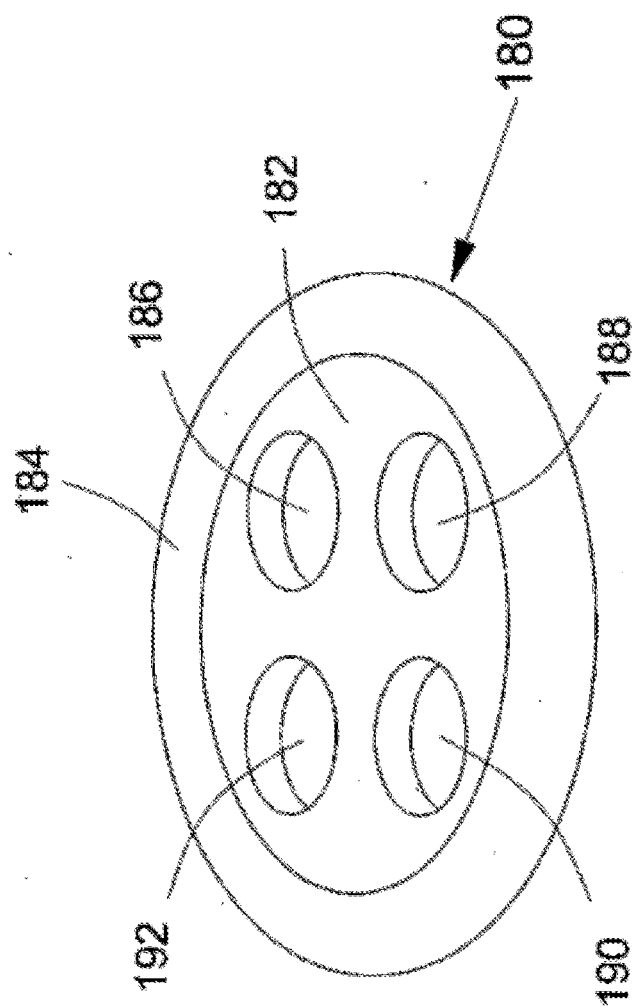


FIG. 2A

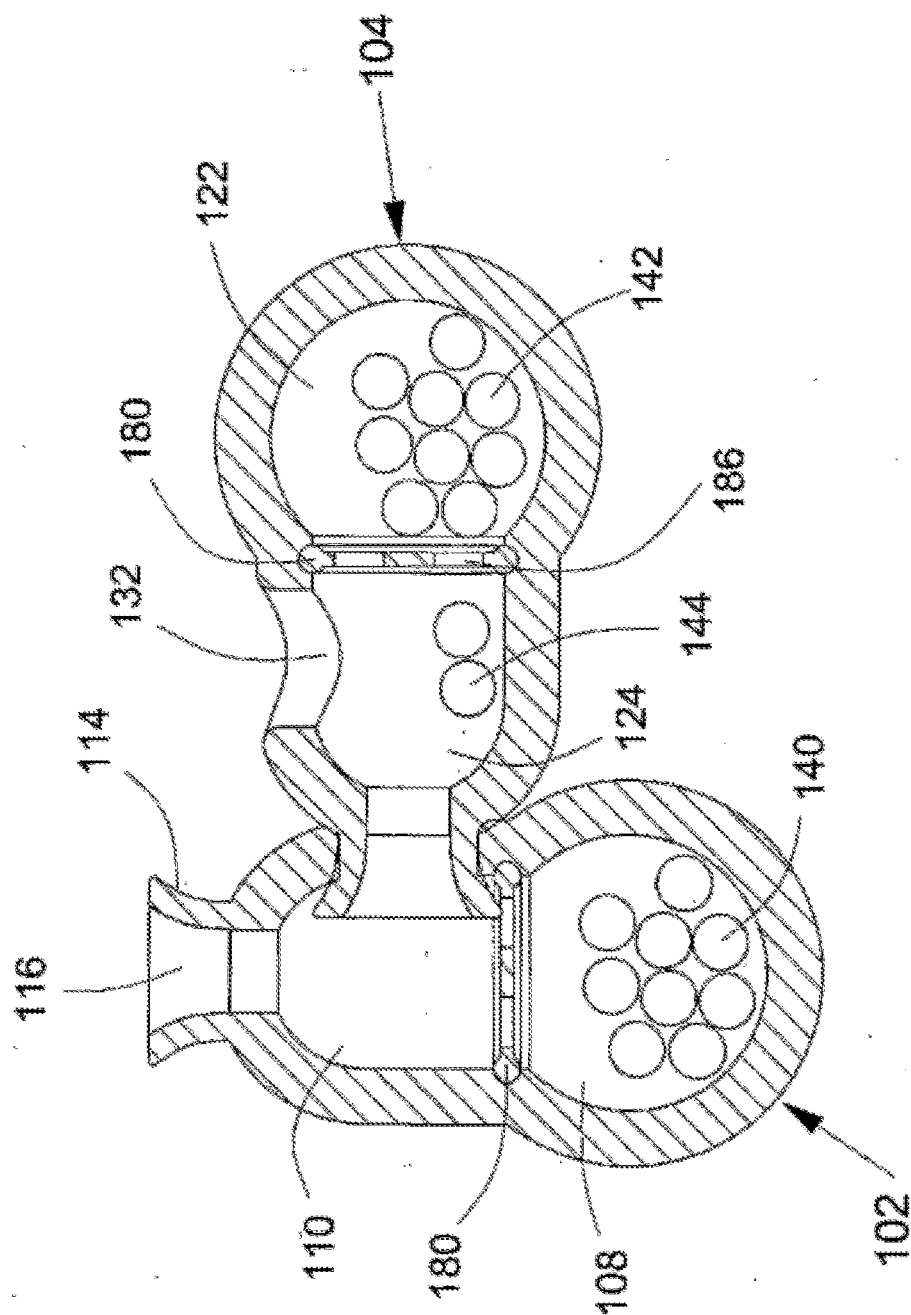


FIG. 2B

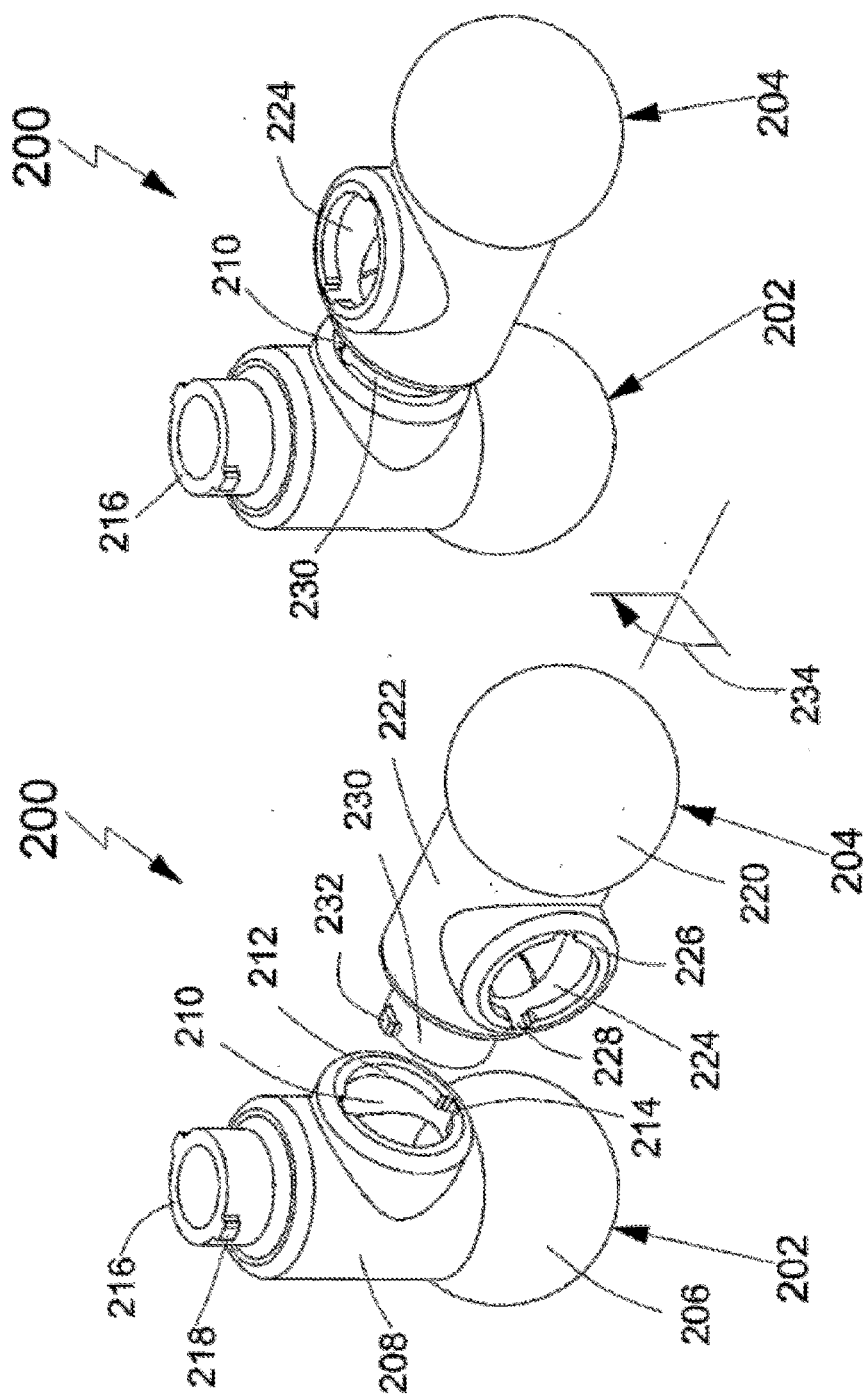


FIG. 3B

FIG. 3A

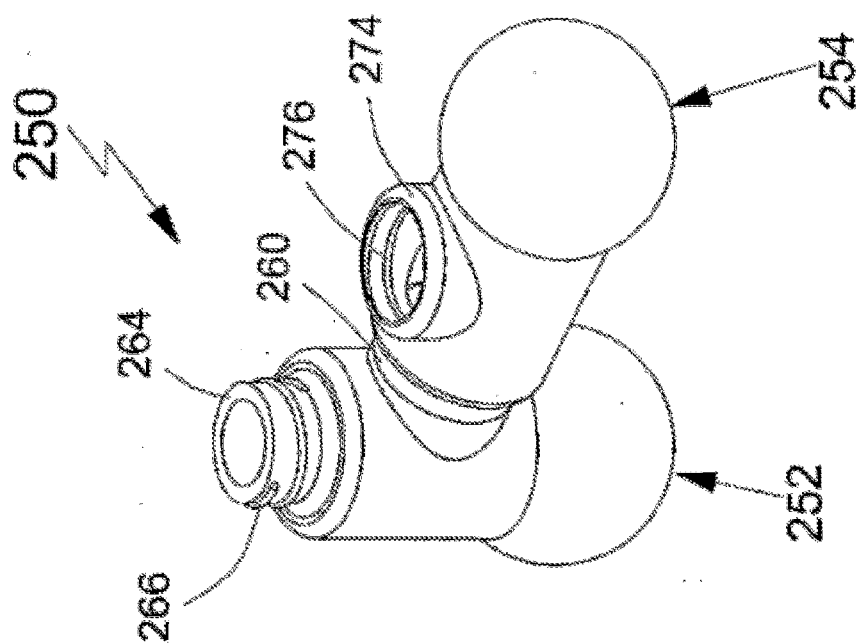


FIG. 4B

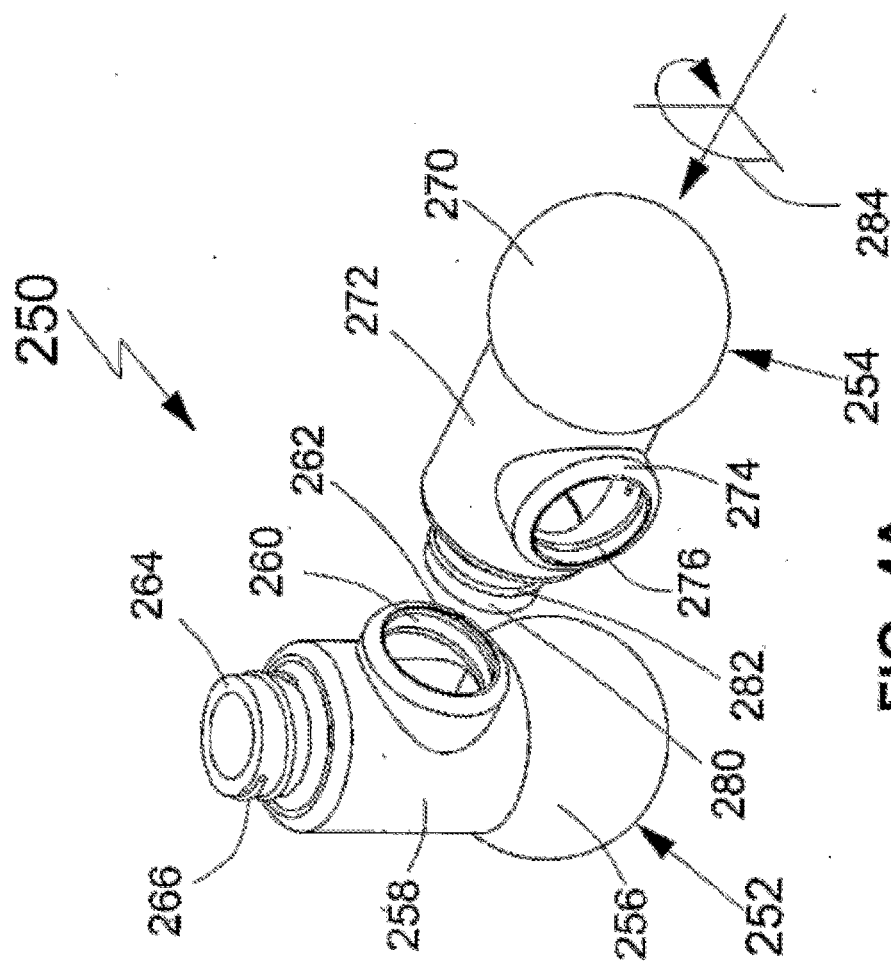
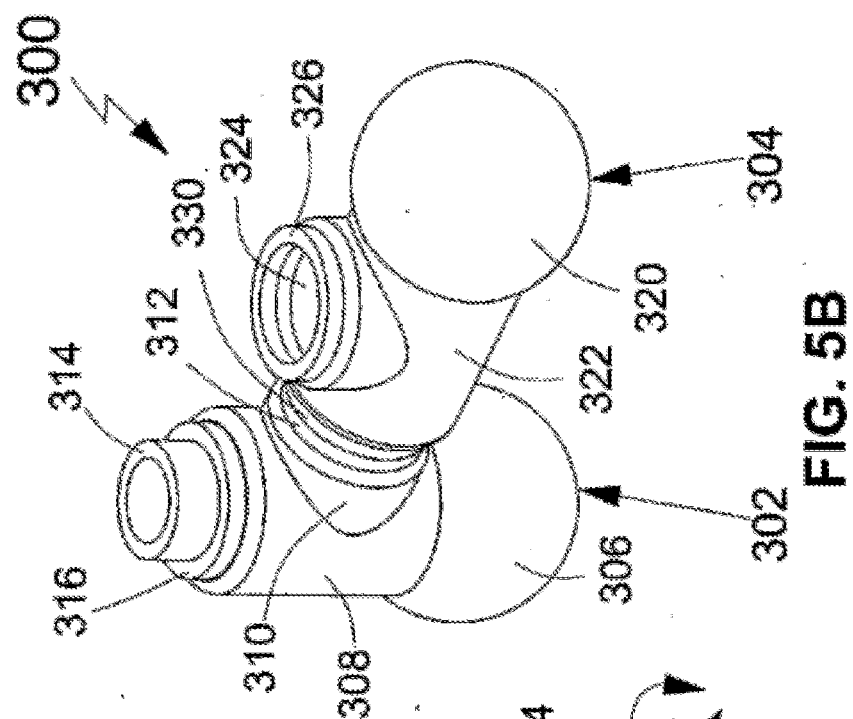
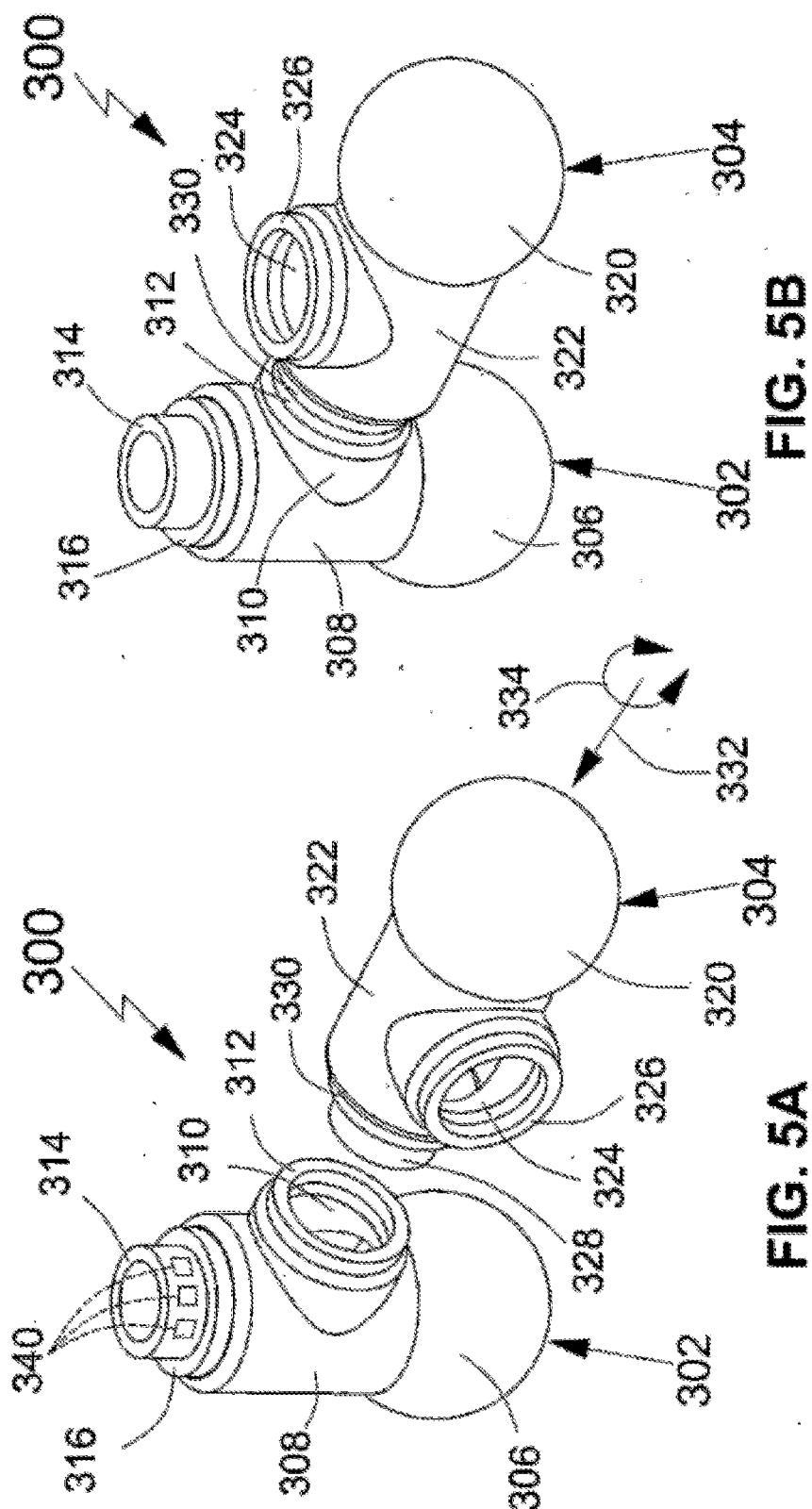


FIG. 4A



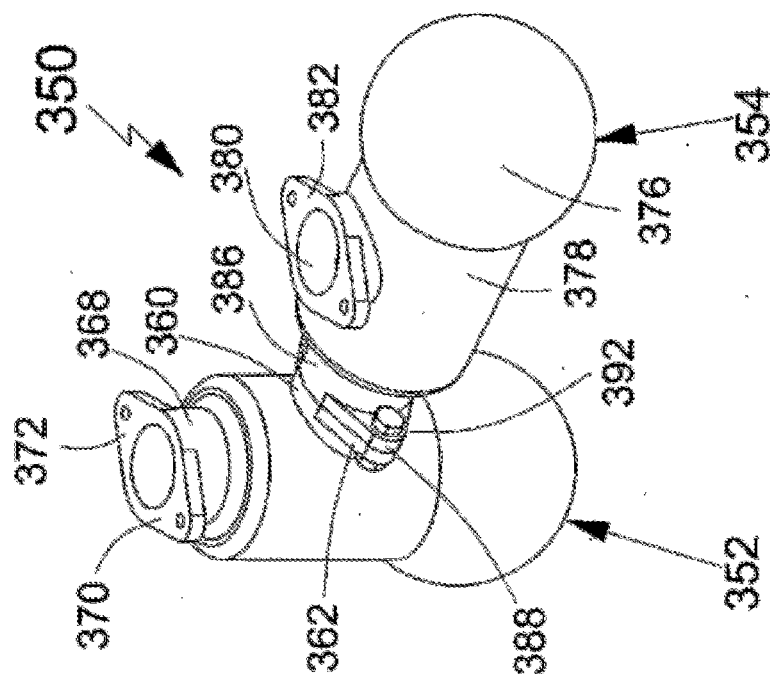


FIG. 6B

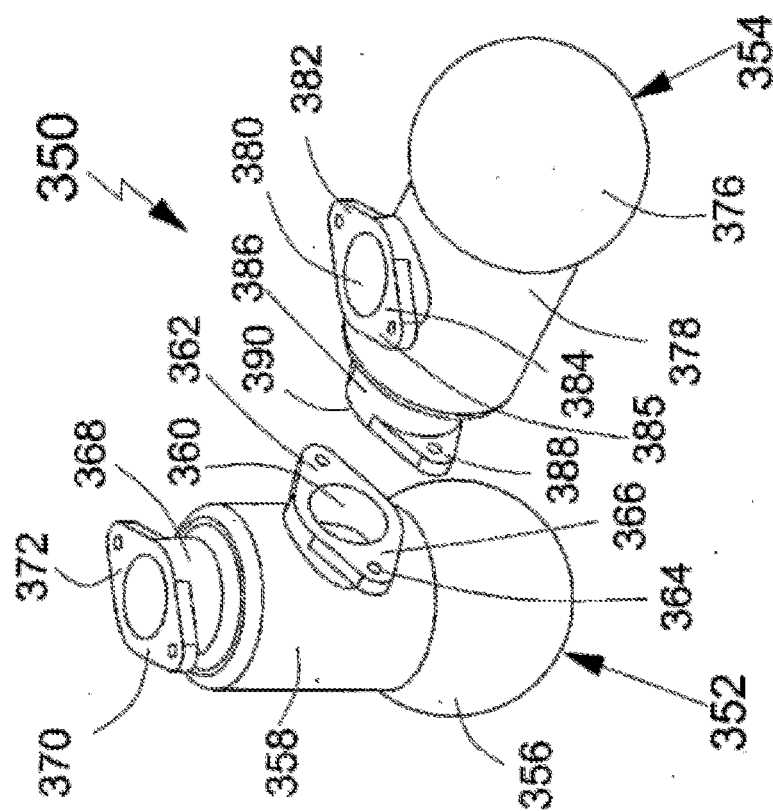


FIG. 6A

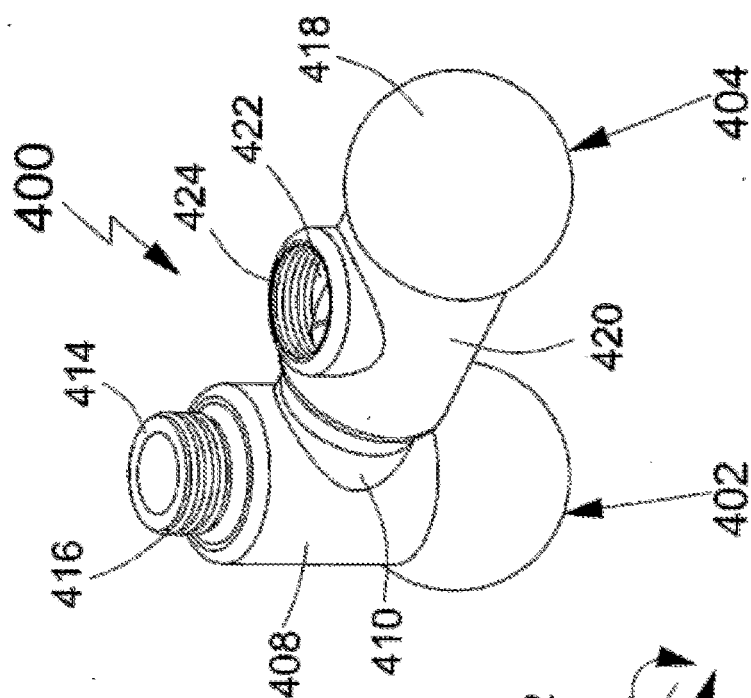


FIG. 7B

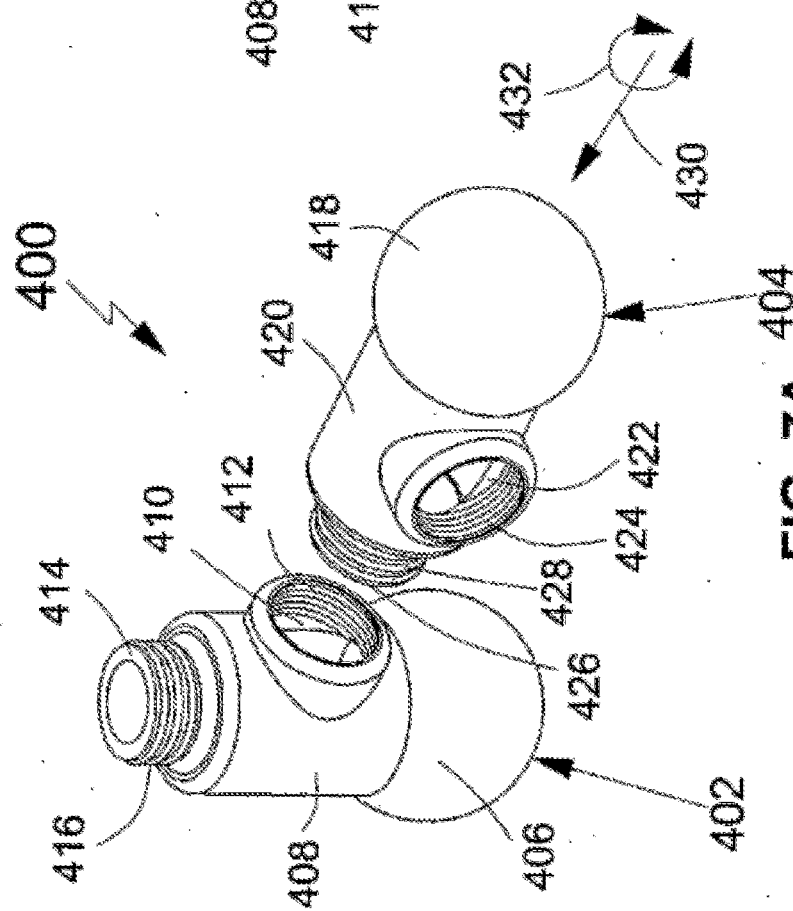


FIG. 7A

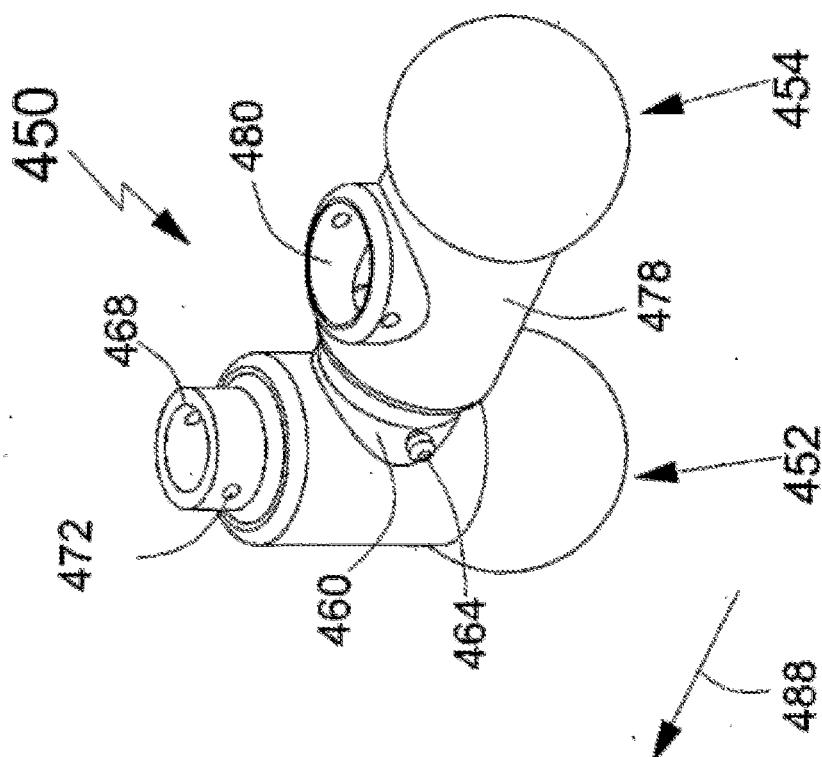


FIG. 8B

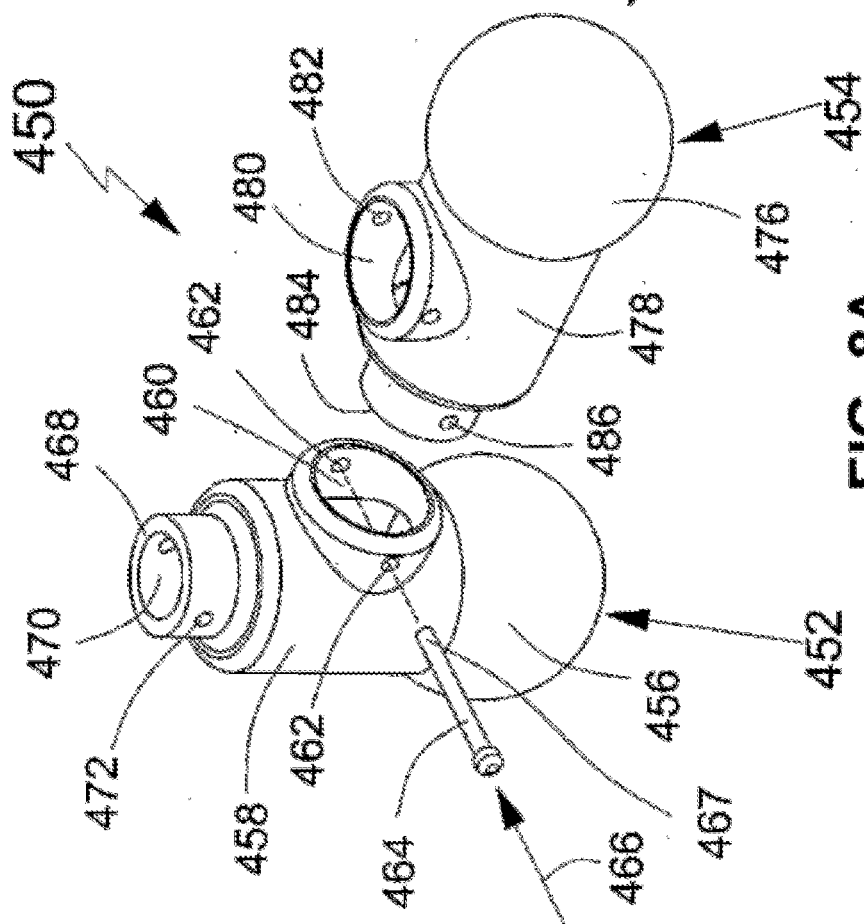


FIG. 8A

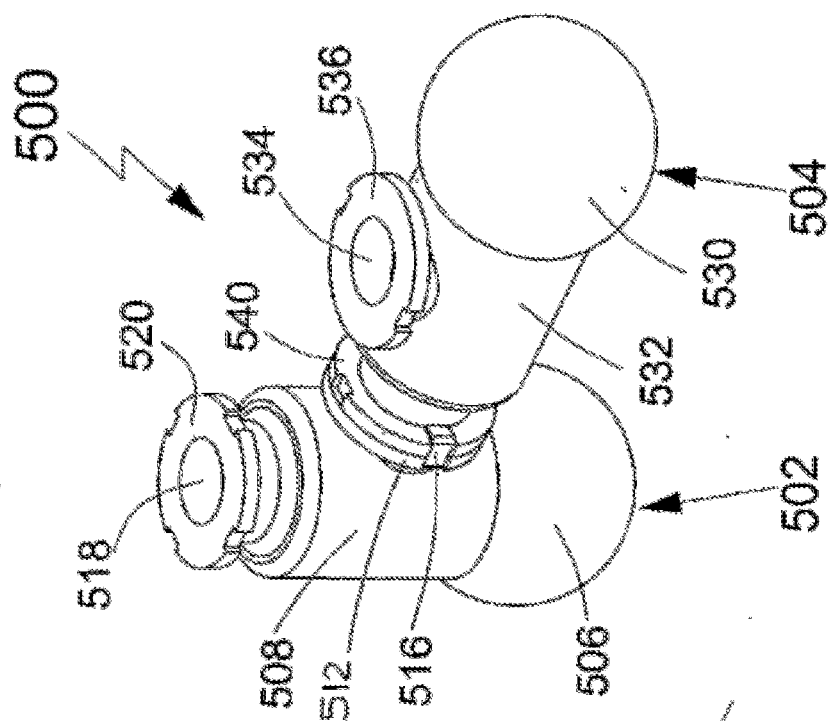


FIG. 9B

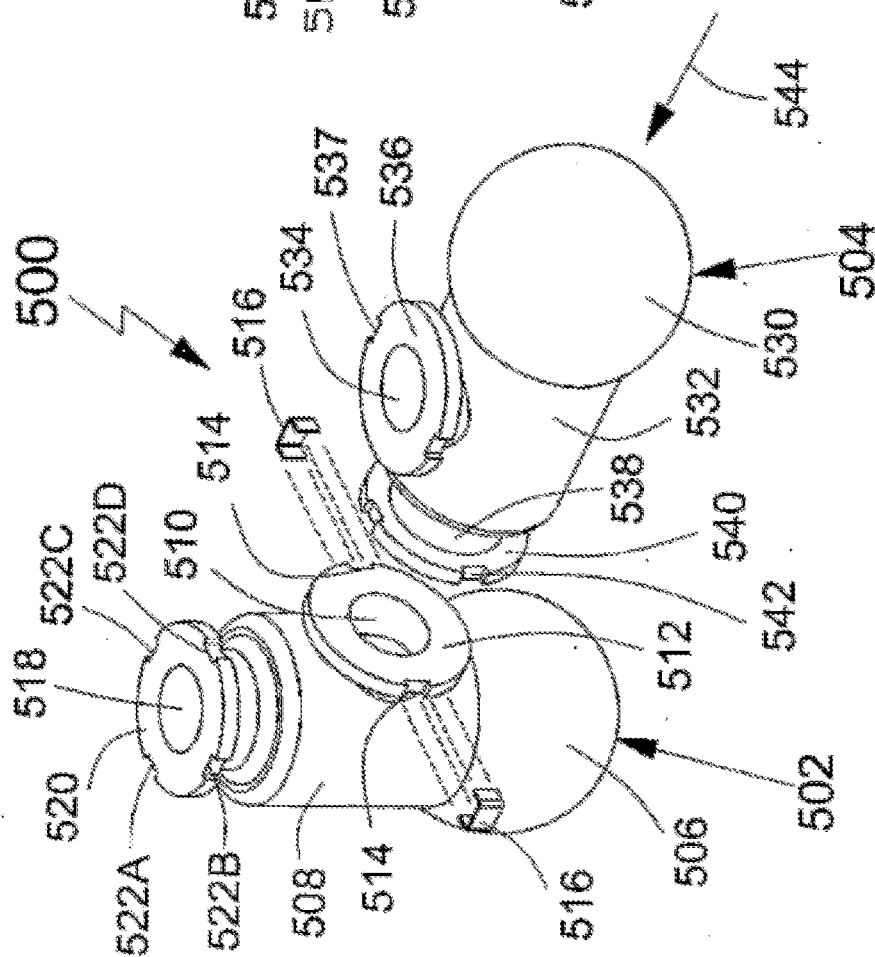


FIG. 9A

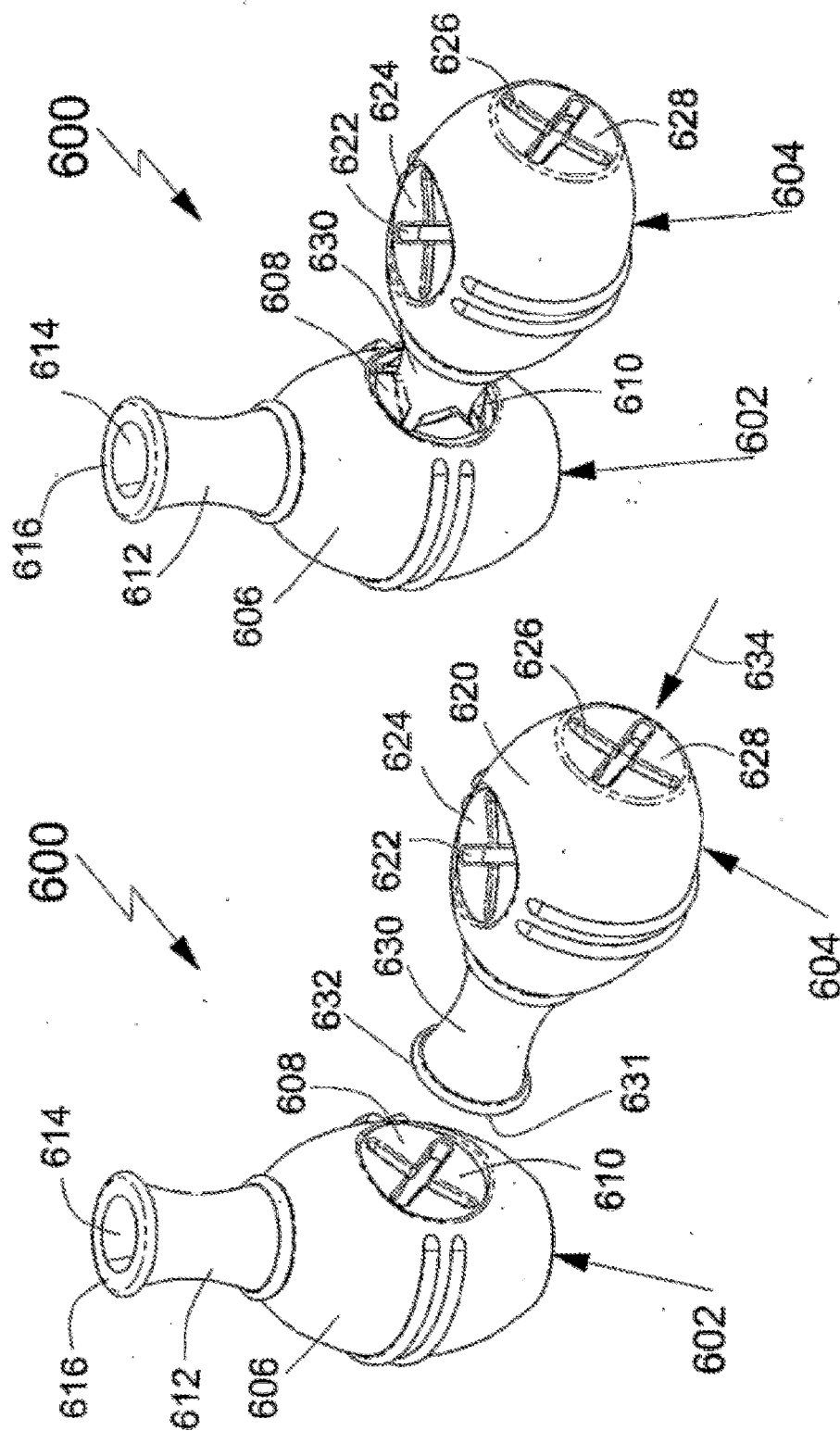


FIG. 10B

FIG. 10A

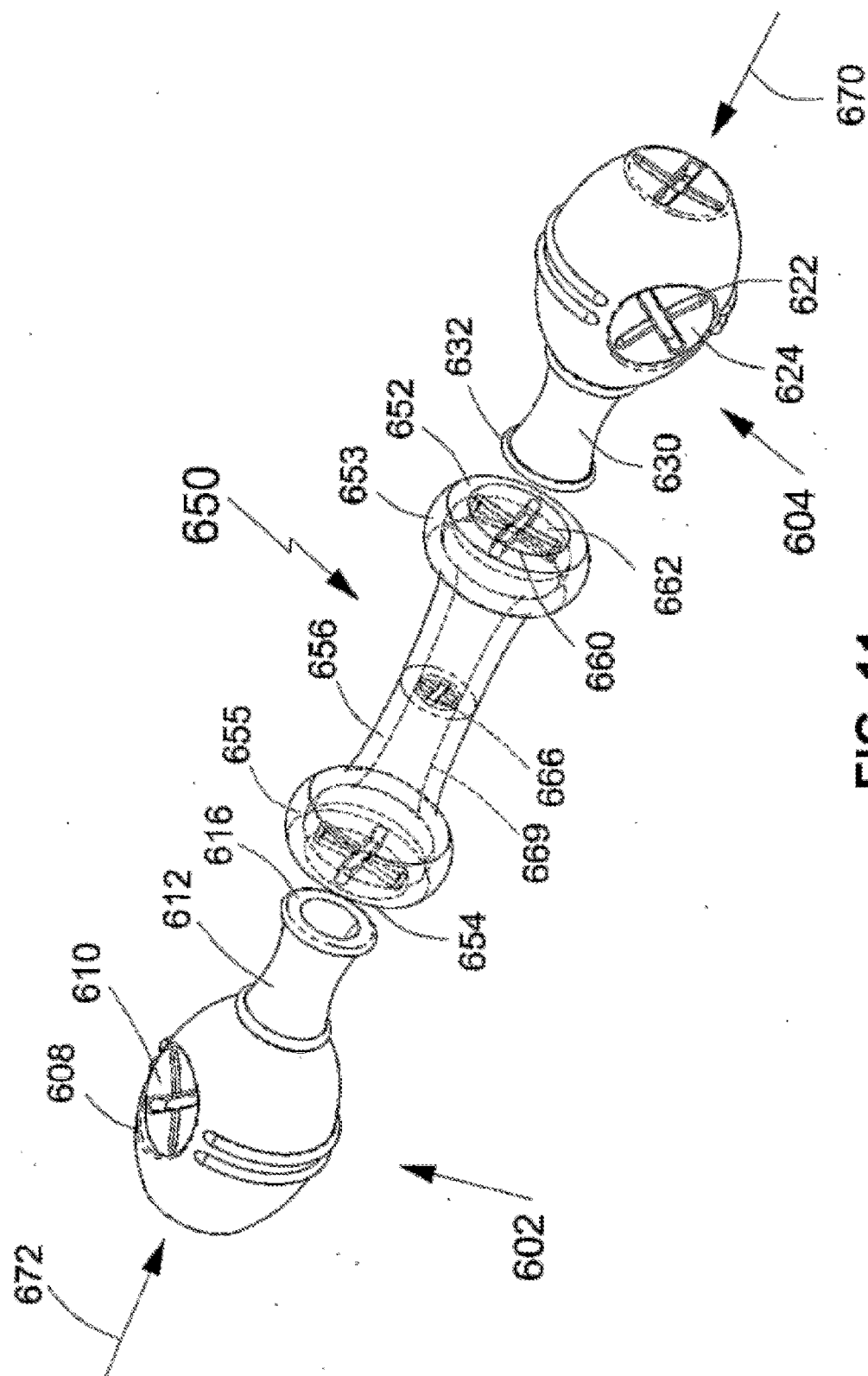


FIG. 11

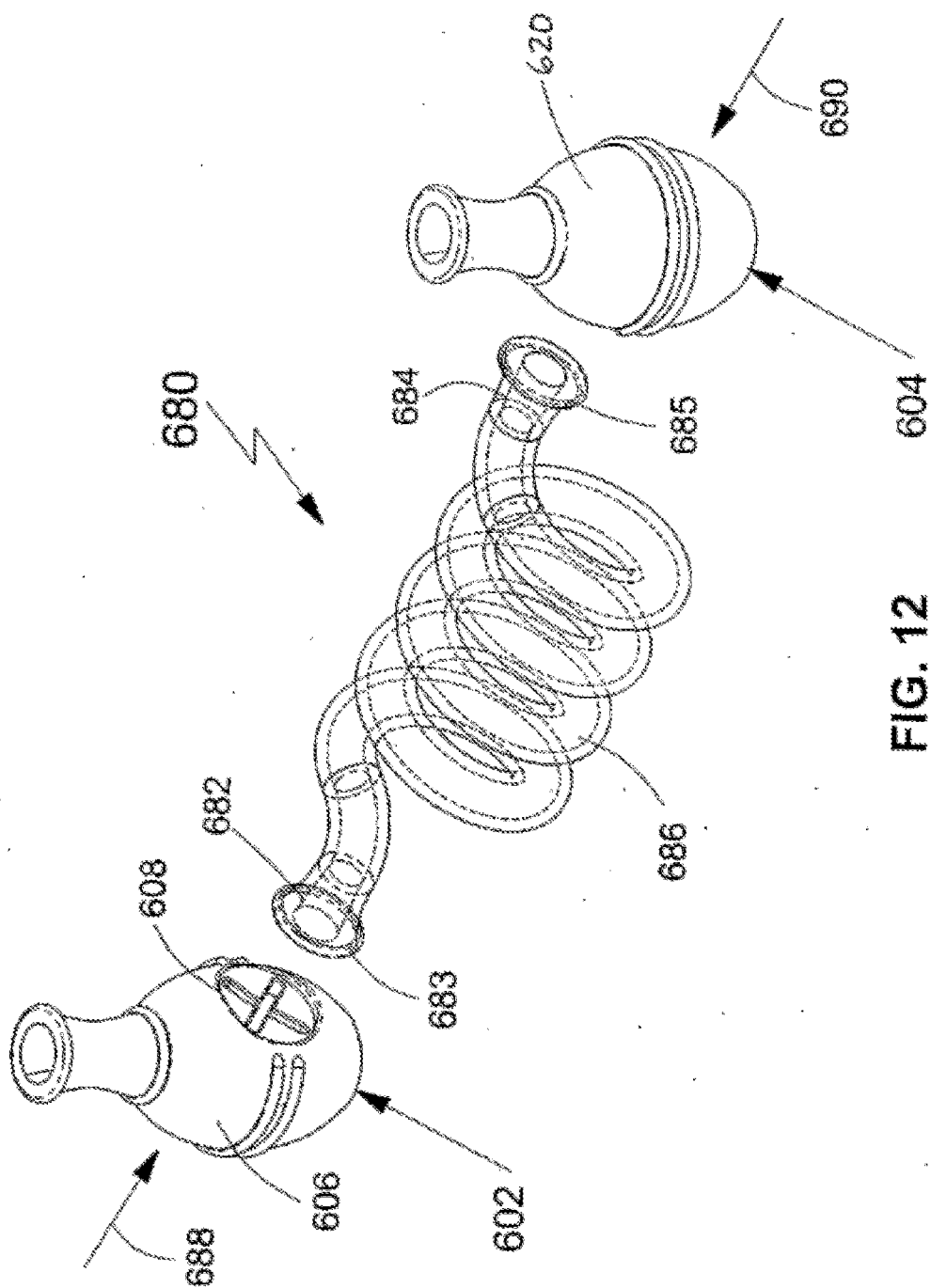


FIG. 12

FOOD DISPENSING INTERLOCKING ANIMAL TOY SYSTEM

RELATED APPLICATIONS

[0001] The present application is a continuation of U.S. application Ser. No. 13/396,584, filed on Feb. 14, 2012, by Shatoff et al., and entitled “FOOD DISPENSING INTERLOCKING ANIMAL TOY SYSTEM”, now U.S. Pat. No. 8,516,977, issued Aug. 27, 2013, which in turn is a continuation of U.S. application Ser. No. 12/506,015, filed on Jul. 20, 2009, by Shatoff et al., and entitled “FOOD DISPENSING INTERLOCKING ANIMAL TOY SYSTEM”, now U.S. Pat. No. 8,141,521, issued Mar. 27, 2012, which in turn is a continuation of U.S. application Ser. No. 12/138,238, filed on Jun. 12, 2008, by Shatoff et al., and entitled “FOOD DISPENSING INTERLOCKING ANIMAL TOY SYSTEM”, now U.S. Pat. No. 7,591,234, issued Sep. 22, 2009, which in turn is a continuation of U.S. application Ser. No. 10/811,340, filed on Mar. 25, 2004, by Shatoff et al., and entitled “FOOD DISPENSING INTERLOCKING ANIMAL TOY SYSTEM”, now U.S. Pat. No. 7,389,748, issued Jun. 24, 2008, which in turn claims the benefit of priority to U.S. Provisional Patent Application Ser. No. 60/457,835 filed Mar. 25, 2003, all of which are hereby incorporated by reference herein, including the drawings.

FIELD OF THE INVENTION

[0002] This invention relates to animal toys used to entertain and educate animals. More specifically, though not exclusively, the present invention relates to animal toys having the capability to connect to other similar toys thereby increasing the level of entertainment and education for animals.

BACKGROUND OF THE DISCLOSURE

[0003] Currently available animal toys are not challenging enough for animals. For instance, most solid toys capture the interest of animals for a short period of time, however, after a while, the animal becomes bored and loses interest in the toy. These solid animal toys are far too simple and do not provide enough mental stimulation for the animal.

[0004] For example, U.S. Pat. No. 6,623,328, which issued to Theel for an invention entitled “Dismemberable Canine Appeasement Device and Method” discloses an animal toy that comprises a number of distinct segments that may be separated. In use, the animal can play with the Theel toy until the segments are separated. However, with just a little experience with the toy, the animal will soon learn the trick for separating the segments and lose interest in the toy.

[0005] Similarly, animal toys with internal chambers for holding food only challenge the animal until the animal determines the trick for removing the food. After they learn that trick, the animal quickly extracts the food and loses interest in the toy. These simple food dispensing animal toys do not hold the animal's attention for long enough to be of any real training, or entertainment value.

[0006] For example, U.S. Pat. No. 5,865,146 which issued to Markham for an invention entitled “Bouncing Pet Toy” discloses a toy having an elongated hollow body. Edible food treats can be inserted into the hollow body for removal by the animal. However, the hollow body presents only a brief challenge to the animal, and once the trick for removing the food from the hollow body is determined, the animal quickly removes the food and loses interest in the toy.

[0007] In light of the above, what is needed is a way to make animal toys more interesting and complex, and allow human caretakers to build up and regulate the complexity of the toys therefore making the toy more challenging for the animals to play with.

SUMMARY OF THE INVENTION

[0008] The present invention includes an animal toy, which is configured to connect to one or more separate toys, of varying shape, size, color, and/or texture, together to create larger and more complex toy systems. The present invention provides for an almost endless variety of toy systems to capture the interest as well as challenge and develop the animal's problem solving skills and abilities. The animal toy may be either solid or include internal chambers for holding and ultimately dispensing food.

[0009] The ability to present an animal with a toy having an increased level of difficulty for extracting the food challenges the animal and develops the animal's problem-solving skills and abilities. Combining solid and food dispensing toys in random combinations further increases the problem-solving skills required by the animal to completely extract the food from the toy system. As the animal develops its skills to the point where an additional challenge is needed, the configuration of toys may be changed, or a restriction may be added to the toy to slow down the flow of food from the internal chambers out of the toy system. The restriction increases the challenge to completely extract the food from the toy system.

[0010] The present invention includes several advantages over currently available toys, including, but not limited to, the following:

- [0011]** a. It provides a more interesting and complex toy for animals to play with;
- [0012]** b. It increases the usefulness of a toy by eliminating the animal's loss of interest with simple toys;
- [0013]** c. It allows the animal's caretaker to regulate the toy's level of difficulty commensurate with the animal's skills and entertainment needs;
- [0014]** d. Allows toys to be connected to create an almost endless variety of toy systems for the animals;
- [0015]** e. It provides an improved method of retaining and dispensing food to reward the animal for playing with the toy and learning how to solve the problem of removing the food;
- [0016]** f. It gives the animal's caretaker a method of incrementally increasing the level of difficulty for purposes of training and developing problem solving skills; and
- [0017]** g. It provides the challenge of disassembling the toy system in a non-destructive manner.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] The aforementioned and other advantages of the animal toy system of the present invention will become more apparent to those skilled in the art upon making a thorough review and study of the following detailed description of the invention when reviewed in conjunction with the drawings in which like references numerals refer to like parts, and wherein:

[0019] FIG. 1A is a cross-sectional view of a first embodiment of the animal toy system of the present invention showing a flared snap fit connection, and with each toy formed with a hollow chamber containing animal treats or food;

[0020] FIG. 1B is a cross-sectional view of a second embodiment of the animal toy system of the present invention showing a solid body formed to receive a flared top to establish a snap fit connection where animal food may be transferred from toy-to-toy through the connection;

[0021] FIG. 1C is a cross-sectional view of a combination of the first and the second embodiments of the animal toy system of the present invention, with the first toy having a solid body, and the second toy having a hollow chamber containing treats or food, and connected to the first toy with a flared snap fit connection;

[0022] FIG. 2A is a perspective view of the internal restriction of the animal toy system of the present invention shown in FIG. 2B, and is formed with restriction openings for reducing the flow of food from the internal chamber;

[0023] FIG. 2B is a cross-sectional view of the first embodiment of the animal toy system of the present invention, and equipped with an internal restriction for reducing the flow of food from the chamber;

[0024] FIG. 3A is a perspective view of an alternative embodiment of the animal toy system of the present invention formed with a twist and lock connection and shown in the disconnected position;

[0025] FIG. 3B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 3A with the twist and lock connection in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0026] FIG. 4A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with a threaded connection and shown in the disconnected position;

[0027] FIG. 4B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 4A with the threaded connection in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0028] FIG. 5A is a perspective view of another alternative embodiment of the animal toy system of the present invention having a magnetic connection and shown in the disconnected position;

[0029] FIG. 5B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 5A with the magnetic connection shown in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0030] FIG. 6A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with a flange connection and shown in the disconnected position;

[0031] FIG. 6B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 6A with the flange connection shown in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0032] FIG. 7A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with a ribbed friction fit connection and shown in the disconnected position;

[0033] FIG. 7B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 7A with the ribbed friction fit connection shown in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0034] FIG. 8A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with a bore to receive a pin to secure two toys together, and shown in the disconnected position;

[0035] FIG. 8B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 8A, with the pin installed in the bore and the two toys in the connected position where animal food may be transferred from toy-to-toy through the connection;

[0036] FIG. 9A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with a flange and having a clip connection to connect two toys together and shown in the disconnected position;

[0037] FIG. 9B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 9A with two toys attached together using a clip connection where animal food may be transferred from toy-to-toy through the connection;

[0038] FIG. 10A is a perspective view of another alternative embodiment of the animal toy system of the present invention formed with an X-shaped opening to receive a flared top and shown in the disconnected position;

[0039] FIG. 10B is a perspective view of the embodiment of the animal toy system of the present invention shown in FIG. 10A with the two toys shown in the connection position where animal food may be transferred from toy-to-toy through the connection;

[0040] FIG. 11 is a perspective view of another alternative embodiment of the animal toy system of the present invention using the system shown in FIGS. 10A and 10B, and incorporating a tubular union extending between two toys to allow the flow of food through the union and between the toys; and

[0041] FIG. 12 is a perspective view of another alternative embodiment of the animal toy system of the present invention using the system shown in FIGS. 10A and 10B, and incorporating a coil extending between two toys to elastically join the two toys together, and may provide for the passage of food between the two toys through a lumen (or passageway) formed through the coil (shown in dashed lines).

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0042] Referring initially to FIG. 1A, a first embodiment of the animal toy system of the present invention, generally designated **100** includes a first toy **102** and a second toy **104**. The first toy **102** is has a body **106** formed with a first chamber **108**, a second chamber **110**, a restriction receiving groove **112** disposed between the first chamber **108** and the second chamber **110**, a side hole **113**, a top hole **116** formed with a flared rim **114**. It is to be appreciated that the location of the holes **113** and **116** shown in the preferred embodiments are merely exemplary, and that these holes may be positioned differently on the toy body **106** without departing from the present invention.

[0043] The toy of the present invention may be manufactured by one of several methods including, but not limited to, injection molding, blow molding, compression molding, and rotational molding. Other forming techniques may be used, as are known in the art.

[0044] The toy **102** may be made from a soft and easily deformable material, such as natural or synthetic rubber, a semi rigid plastic, or a rigid plastic. It is to be appreciated that although particular materials are disclosed herein in conjunction with the various preferred embodiments, that these mate-

rials are not limiting. Rather, the toys of the present invention may be made of any material known in the art as suitable for use as an animal toy.

[0045] Additional, the toys of the present invention may be formed to include a scent appealing to an animal. For instance, in a preferred embodiment, a fragrance concentrated material may be added to the toy during the manufacturing process by melting and/or adding the fragrance material during the injection process. Alternatively, the fragrance may be sprayed onto the surfaces of the completed toy, or impregnated into the material after the manufacturing process.

[0046] A second toy **104** may be presented in combination with the first toy **102** in animal toy system **100**. Second toy **104** is formed with a body **120** having a first chamber **122**, a second chamber **124**, a restriction receiving groove **126**, and having a flared top **128** formed with a top hole **130** and a side hole **132**. Second toy **104** may be connected to the first toy **102** by inserting the flared top **128** of the second toy **104** into the side hole **113** of the first toy **102**. The flared top **128** of the second toy **104** will deform during the insertion into the first toy **102** in order for the flared top **128** to fit inside the smaller side hole **113** of the first toy **102**. After insertion of the flared top **128** into the side hole **113** of the first toy **102**, the flared top **128** returns to the original shape and the tendency to return to this original shape provides a retention force to maintain the two toys **102** and **104** together. This retention force keeps the toys connected until the toys are disconnected by pulling the second toy **104** away from the first toy **102** to remove the flared top **128** from the side hole **113**.

[0047] Referring again to FIG. 1A, animal food **140** may be placed in the first chamber **108** of toy **102**. As the animal plays with the first embodiment of the invention the food moves between the first chamber **108** and second chamber **110** and eventually exits the first chamber via the side hole **113** and/or the top hole **116**. Similarly, animal food **142** may be placed in the first chamber **122** of the second toy **104**, and the second toy **104** may be attached to the first toy **102** as discussed above. As the animal plays with the toy system of the present invention, the food **142** in the first chamber **122** of the second toy **104** moves to the second chamber **124** of the second toy **104**. Once in second chamber **124** of second toy **104**, the animal food **144** may pass through the side hole **132** or through the top hole **130** into the first toy **102**.

[0048] As an animal gains experience with the toy system **100** of the present invention, various combinations of toys **102** and **104** may be created to provided added challenge to the animal's removal of the food from the system **100**. For instance, a third toy (not shown) may be connected to the side hole **132** of the second toy **104**, and a fourth toy (not shown) may be connected to the side hole of the third toy. The addition and reconfiguration of toys to the toy system of the present invention can result in an endless number of toy combinations and shapes.

[0049] While the present invention as disclosed in conjunction with FIG. 1A has a first chamber **108**, and a second chamber **110**, it is to be appreciated that such a limitation is not intended. Rather, a toy consistent with the animal toy system of the present invention may be formed with any number of chambers. These multiple chambers may be connected to form a serial path for food dispensing, or the chambers may be unconnected forming more than one food dispensing location in a single toy. As discussed in conjunction

with FIG. 1B, a single chambered toy may be partitioned with a restriction device to form multiple chambers within a single toy.

[0050] Additionally, though FIGS. 1A and 1B depict a substantially hollow toy and a substantially solid toy, respectively, it is to be appreciated that alternatives and combinations of these toys are fully contemplated herein. For instance, the toys of the present invention may be formed with a single chamber smaller than the toy body, representing a toy being partially solid and partially hollow. No limitations as to the size or shape of the chamber is intended by the descriptions of the preferred embodiments herein.

[0051] Referring to FIG. 1B, a second embodiment of the animal toy system of the present invention is shown and hereafter referred to as the solid toy, or solid-body toy. The solid body toy is generally designated **150** and includes a solid body **152** formed with a flared top **154** having a top hole **156**, and a side hole **158**. A second toy **160** may be similar to toy **150**, and includes a solid body **162**, a flared top **164** having a top hole **166**, and a side hole **168**. Side holes **158** and **168** are sized to receive flared top **154** and **164** to retain the animal toys **150** and **160** together.

[0052] This embodiment of the animal toy system of the present invention may be made from the same process and materials as the first embodiment of the invention. The solid toy may be connected with other solid toys in the same manner as the first embodiment of the invention. The first chamber may be used for receiving only the flared top of a second toy. The second embodiment does not require a second chamber for the purposes of receiving and dispensing food to the animal. A small amount of food may be placed in the area within the flared top **164** to be released when the toys are separated.

[0053] It is to be appreciated that toys from the first animal toy system **100** of the present invention may be combined with solid toys **150** and **160** from the second embodiment of the invention as previously described to make more complex and varying combinations and shapes for the animals. For instance, referring to FIG. 1C, the first and second embodiments are combined to form a toy system with a variation using both embodiments of the present invention. More specifically, toy **150** having a solid body **152** may be combined with a toy **104** having a first chamber **122** and a second chamber **124** containing food **142** and **144** by inserting flared top **128** into side hole **158**. In this configuration, food **144** may exit side hole **132** as the animal manipulates the toy system. Once toy **104** is separated from toy **152**, food may also exit top hole **130**.

[0054] Referring to FIG. 2A, a restriction device **180** is shown, which comprises an interface ring **184** sized to be received within the restriction receiving groove **112** and **126** within toys **102** and **104**, respectively, to establish a barrier **182** between the first chamber **108** and the second chamber **110**. The restriction device **180**, also referred to as a baffle, may be formed with at least one opening **186**, **188**, **190**, **192** for allowing food **140** to pass through the restriction device **180**. The diameters of the openings **186**, **188**, **190** and **192** may vary depending on the food types contained within the toys of the present invention, and to provide for different flow rates of food through the restriction device. In a preferred embodiment, restriction device **180** may be solid, serving to provide two distinct chambers within the toy. The restriction device **180** may be made from the same process and materials

as the embodiment of the other embodiments of the animal toy system of the present invention.

[0055] Referring now to FIG. 2B, the animal toy system 100 of the present invention is shown equipped with the restriction device 180 of FIG. 2A. More specifically, toy 102 further comprise a restriction device 180 disposed between the first chamber 108 and the second chamber 110 within the restriction receiving groove 112. The restriction device 180 reduces the rate of flow of food 140 from the first chamber 108 to the second chamber 110 and out of the side hole 113 and top hole 116 of the toy or toy combinations. The restriction device 180 may be made from the same process and materials as the first embodiment of the invention. The restriction device 180 may be inserted into the toys of the animal toy system of the present invention for the purposes of reducing the flow of food 140 from the first chamber 108 into the second chamber 110 and out of the top hole 116 or the side hole 113 of the present invention.

[0056] Referring to FIGS. 3A and 3B, an alternative embodiment of the animal toy system of the present invention is shown, is generally designated 200, and includes an apparatus for an alternative method of connecting two or more toys, hereafter referred to as the twist and lock connection. More specifically, toy system 200 includes a first toy 202 and a second toy 204. First toy 202 includes a first chamber 206, a second chamber 208 formed with a side hole 210 and formed with a retaining flange 212 and slots 214, and a top opening 216 formed with locking tabs 218. Similarly, second toy 204 is formed with a first chamber 220, a second chamber 222 formed with a side hole 224 and a retaining flange 226 having slots 228, and a top opening 230 having locking tabs 232.

[0057] In use, the twist and lock connection comprises at least one locking tab, 232 at least one tab slot 214 in the opening of the side hole 210, and a retaining flange 212 formed in the side hole 210. The tab(s) 232 on the top 230 of the second toy 204 is aligned with and inserted into the tab slot(s) 214 in the side hole 210 of the first toy 202. After insertion, the second toy 204 is rotated in direction 234 approximately ninety degrees (90.degree.) which moves the tab(s) 232 of the second toy 204 behind the retaining flange 212 of the side hole 210 of the first toy 202. Toys 202 and 204 are shown in the connected configuration in FIG. 3B. Toys 202 and 204 may be disconnected by the rotating the second toy 204 until the tab(s) 232 of the top 230 of the second toy 204 are aligned with the slot(s) 214 of the side hole 210 of the first toy 202 allowing the toys 202 and 204 to be pulled apart. Alternatively, with reference to all embodiments of the present invention disclosed herein, due to the pliable nature of the material comprising the toys of the present invention, it may be possible to separate the toys of the present invention simply by pulling them apart with sufficient force without damaging the various connections formed in the toys.

[0058] Referring to FIGS. 4A and 4B, an alternative embodiment of the animal toy system of the present invention is shown and generally designated 250. Toy system 250 includes a first toy 252 and a second toy 254. First toy 252 includes a first chamber 256, a second chamber 258 formed with a side hole 260 having a female helical thread 262, and having a top 264 having a male helical thread 266. Similarly, second toy 254 includes a first chamber 270, a second chamber 272 formed with a side hole 274 having a female helical thread 276, and having a top 280 having a male helical thread

282. This embodiment of the present invention is hereafter referred to as the threaded connection.

[0059] The threaded connection comprises a male helical thread 282 around the top 280 and a female helical thread 262 inside the side hole 260 for receiving the male helical thread 266. In use, the male helical thread 282 on the top 280 of the second toy 254 is inserted into the side hole 260 of the first toy 252 and rotated in direction 284 until the male helical thread 282 engages with the female helical thread 262 inside the side hole 260 of the first toy 252. The toys may be disconnected by the rotating the second toy 254 in a direction opposite direction 284 until the male helical thread 282 on the top 280 of the second toy 254 completely disengages from the female helical thread 262 in the side hole 260 of the first toy 252 allowing the toys to be pulled apart.

[0060] Referring now to FIGS. 5A and 5B, an alternative embodiment of the animal toy system of the present invention is shown, is generally designated 300, and includes an alternative method of connection, hereafter referred to as the magnetic connection. Animal toy system 300 includes a first toy 302 and a second toy 304. First toy 302 includes a first chamber 306, a second chamber 308 formed with a side hole 310 having a magnetic element, such as an annular magnet 312, and a top 314 formed with another magnetic element, such as an annular magnet 316. Similarly, second toy 304 includes a first chamber 320, a second chamber 322 formed with a side hole 324 having an annular magnet 326, and a top 328 formed with an annular magnet 330.

[0061] The magnetic connection of the present embodiment comprises a magnet 330 around the top 328 of the second toy 304, and another magnet 312 around the side hole 310 of the first toy 302. In use, toys 302 and 304 are connected together by inserting the top 328 of the second toy 304 into the side hole 310 of the first toy 302 in direction 332 such that the annular magnet 330 around the top 328 of the second toy 304 is magnetically attracted to the annular magnet 312 around the side hole 310 of the first toy 302. Once attached, second toy 304 may rotate in direction 334 without disconnecting from first toy 302.

[0062] The magnet material may be attached to the toys 302 and 304 by insert molding, adhesive, thermal forming or any equivalent methods known to someone skilled in the art of attaching parts together. Also, it is to be appreciated that annular magnets 312 and 330 are of opposite polarity in order to provide for optimum magnetic attraction between the two toys 302 and 304. While magnets 312, 330, 316 and 326 are shown to have a ring-shape, it is to be appreciated that other magnetic element shapes may be used, including the embedding of the magnetic elements within the body of the toys as shown by dashed lines 340. Also, it is to be appreciated that the magnetic elements discussed herein may include non-magnets, such as iron or other ferrous materials having an attraction to magnets. In such circumstances, only one magnet needs to be incorporated into the present invention, as the corresponding magnetic element may be a non-magnet material.

[0063] Toys 302 and 304 may be disconnected by pulling the second toy 304 from the first toy 302 with a force large enough to overcome the magnetic attraction between the magnets 330 and 312 around the top 328 of the second toy 304 and the magnet 312 around the side hole 310 of the first toy 302.

[0064] Referring to FIGS. 6A and 6B, an alternative embodiment of the animal toy system of the present invention

is shown, is generally designated **350**, and includes an alternative method of connection, hereafter referred to as the flange connection. More specifically, animal toy system **350** includes a first toy **352** and a second toy **354**. First toy **352** includes a first chamber **356**, a second chamber **358** having a side hole **360** formed with a flange **362** with mounting holes **364** and having an attachment material **366**, and a top **368** having a flange **370** having an attachment material **372**. Similarly, second toy **354** includes a first chamber **376**, a second chamber **378** having a side hole **380** formed with a flange **382** with mounting holes **384** and having an attachment material **385**, and a top **386** having a flange **388** having an attachment material **390**.

[0065] As shown in FIG. 6B, the toys of the animal toy system of the present invention may be connected together by placing the top flange **388** of the second toy **354** in contact with the side flange **362** of the first toy **352**. The flanges can be held together by a bolt **392** as shown or alternatively, a variety of attachment materials, or fasteners, **372**, **385** may be used, such as Velcro, a zip tie, lacing or string, double sided tape, or adhesive.

[0066] The toys **352**, **354** may be disconnected by removing the bolt **392**, or zip tie, lacing or string. Alternatively, if the two toys **352**, **354** are attached by fasteners such as Velcro, double sided tape, or adhesive, the toys must be pulled apart with force great enough to break the bond of the fastening Velcro, tape, or adhesive.

[0067] Referring to FIGS. 7A and 7B, another alternative embodiment of the animal toy system of the present invention is shown, is generally designated **400**, and includes an alternative method of connection, hereafter referred to as the rib connection. More specifically, animal toy system **400** includes a first toy **402** and a second toy **404**. First toy **402** includes a first chamber **406**, a second chamber **408** having a side hole **410** formed with one or more annular grooves **412**, and a top **414** formed with one or more annular ribs **416**. Similarly, second toy **404** includes a first chamber **418**, a second chamber **420** having a side hole **422** formed with one or more annular grooves **424**, and a top **426** formed with one or more annular ribs **428**.

[0068] In use, the rib connection includes at least one annular rib **428** around the top **426** of the second toy **404**, and at least one annular groove **412** inside the side hole **410** of the first toy **402** for receiving the annular rib **428** from the top **426** of the second toy. The toys **402**, **404** are connected together by inserting the top **426** of the second toy **404** into the side hole **410** of the first toy **402** in direction **430**. The rib(s) **428** on the top **426** of the second toy **404** and the groove(s) **412** in the side hole **410** of the first toy **402** deform during the insertion until the annular groove(s) **412** inside the side hole **410** of the first toy **402** has received the annular rib(s) **428** from the top **426** of the second toy **404** resulting in a friction fit between the first toy **402** and second toy **404**.

[0069] In this configuration, second toy **404** may be rotated in direction **432** without disconnecting the two toys **402** and **404**. The toys **402** and **404** may be disconnected by pulling the toys apart with enough force to deform the annular groove(s) **412** inside the side hole **410** of the first toy **402** and the annular ring(s) **428** around the top **426** of the second toy **404** enough to disengage the friction fit.

[0070] As an alternative embodiment of the animal toy system of the present invention shown in FIGS. 7A and 7B, it is contemplated herein that the hole **410** and the top **426** may be smooth (without ribs **428** or grooves **412**) and having

similar diameters such that top **426** may be inserted into hole **410** and retained in place by frictional forces acting between the interior surface of hole **410** and the external surface of top **426**.

[0071] Referring now to FIGS. 8A and 8B, another alternative embodiment of the animal toy system of the present invention is shown, is generally designated **450**, and includes an alternative method of connection, hereafter referred to as the pin connection. More specifically, animal toy system **450** includes a first toy **452** and a second toy **454**. First toy **452** includes a first chamber **456**, a second chamber **458** having a side hole **460** formed with a pair of diametrically opposed bores **462** sized to receive a pin **464** inserted into the bores **462** in direction **466**. First toy **452** also includes top **468** formed with a pair of bores **472** located diametrically across hole **470**. Similarly, second toy **454** includes a first chamber **476**, a second chamber **478** having a side hole **480** formed with a pair of diametrically opposed bores **482** sized to receive a pin inserted into the bores. Second toy **454** also includes top **484** formed with a pair of bores **486** located diametrically across hole **484**.

[0072] In use, the pin connection comprises a pin **464** for connecting the first toy **452** and the second toy **454** together, in combination with bores **486** in the top **484** of the second toy **454** and bores **462** formed in the side hole **460** of the first toy **452** sized to receive the pin **464**. The toys **452** and **454** are connected together by inserting the top **484** of the second toy **454** into the side hole **460** of the first toy **452**. The second toy **454** is inserted into the first toy **452** in direction **488** to align the bores **486** in the top **484** of the second toy **454** with the bores **462** formed in the side hole **460** of the first toy **452** in order to receive pin **464**. The pin **464** is then inserted in direction **466** through the bores **462** of the first toy **452** and the bores **486** formed in the second toy **454**, which securely connects the first and second toys **452** and **454** together. Once pin **464** is fully inserted, a nut (not shown) or other fastener known in the art, may be installed onto the distal end **467** of pin **464** in order to secure pin **464** in place through toys **452** and **454**. In this configuration, toys **452** and **454** may be disconnected by removing the pin **464** from the toys **452** and **454** and then removing the second toy **454** from the first toy **452**.

[0073] In a preferred embodiment, the pin **464** may be made from an edible material, such as rawhide, or other animal food product. An edible pin **464** allows the animal using the animal toy system **450** of the present invention an opportunity to separate the toys **452** and **454** to gain access to the food within the chambers

[0074] Referring to FIGS. 9A and 9B, another alternative embodiment of the animal toy system of the present invention is shown, is generally designated **500**, and includes an alternative method of connection, hereafter referred to as the clip connection. More specifically, animal toy system **500** includes a first toy **502** and a second toy **504**. First toy **502** includes a first chamber **506**, a second chamber **508** having a side hole **510** formed with a flange **512** formed with two or more notches **514** sized to receive clips **516**, and a top **518** formed with a flange **520** formed with notches **522A**, **522B**, **522C**, and **522D**. Similarly, second toy **504** includes a first chamber **530**, a second chamber **532** having a side hole **534** formed with a flange **536** formed with two or more notches **537** sized to receive clips **516**, and a top **538** formed with a flange **540** formed with notches **542**.

[0075] In use, the clip connection includes a flange 540 having notches 542 and formed around the top 538 of the second toy 504, and a corresponding flange 512 having notches 514 and formed around the side hole 510 of the first toy 502. The toys 502 and 504 are connected together by placing the top flange 540 of the second toy 504 in contact with the flange 512 of the first toy 502 such that notches 542 are aligned with notches 514. Once in position, the flanges 540 and 512 are held together by attaching clips 516 as shown by dashed lines in FIG. 9A. These clips 516 maintain the toys 502 and 504 together and are not intended to disconnect through normal use of the animal toy system 500 by an animal. However, the toys 502 and 504 may be disconnected by removing the clips 516 from the toys and separating the toys.

[0076] Referring now to FIGS. 10A and 10B, another alternative embodiment of the animal toy system of the present invention is shown, is generally designated 600, and includes an alternative method of connection, hereafter referred to as the nozzle connection. More specifically, animal toy system 600 includes a first toy 602 and a second toy 604. First toy 602 includes a chamber 606 formed with a slotted opening 608 having retention flaps 610, and a nozzle 612 leading to an opening 614 surrounded by a rim 616. Similarly, second toy 604 includes a chamber 620 formed with a slotted opening 622 having retention flaps 624, and a nozzle 630 leading to an opening 631 surrounded by a rim 632. As shown, toys 602 and 604 of animal toy system 600 may be formed with a slotted opening 626 having retention flaps 628 on the bottom of the toy.

[0077] In use, the nozzle connection includes a rim 632 formed around the opening of the nozzle 630 of the second toy 604, and a slotted opening 608 having retention flaps 610 formed in the second toy 604. The toys 602 and 604 are connected together by placing the rim 632 of the second toy 604 in contact with the retention flaps 610 of the first toy 602. Once in position, the second toy is urged in direction 634 such that retention flaps 610 are displaced inwards in the chamber 606 of the first toy 602. As the second toy is advanced in direction 634, the nozzle 630 of the second toy 604 deforms the retention flaps 610 into the chamber 606 and passes through slotted opening 608 where the retention flaps 610 retain the nozzle 632 within chamber 606.

[0078] The toy system 600 of the present invention may be used in an alternative configuration wherein the retention flaps 610 are extending externally to chamber 606. More specifically, once nozzle 630 is inserted into the chamber 630 by pushing the retention flaps 610 inwards, the nozzle 630 may be withdrawn slightly resulting in the retention flaps 610 extending outwards from the chamber while retaining the nozzle 630 within the chamber.

[0079] In the connected configuration, food contained within the two toys 602 and 604 may pass between the toys and out nozzle 612 as the animal plays with the toy. Toys 602 and 604 may be disconnected by pulling toy 604 in the direction opposite 634 to remove the rim 632 of nozzle 630 from slotted opening 608 thereby separating the toys.

[0080] Referring now to FIG. 11, an alternative embodiment of animal toy system 600 is shown having an intermediate union generally designated 650. Union 650 includes a first end 652 having a chamber 653, and a second end 654 having a chamber 655, joined together with a tubular segment 656. Chamber 653 is formed with a slotted opening 660 having retention flaps 662, and chamber 655 may be formed

with a similar opening 668 (shown in dashed lines). Tubular segment 656 may be hollow (as shown in dashed lines 669) to allow food to pass freely through the tubular segment 656 between chamber 653 and chamber 655, or it may be formed with a baffle 666 (shown in dashed lines), or a restriction as shown in FIG. 2A, to slow or prevent the passage of food through the tubular segment.

[0081] In use, a first toy 602 is positioned with its nozzle 612 adjacent the second end 654 of the union 650, and a second toy 604 is positioned with its nozzle 630 adjacent the first end 652 of the union 650. Once positioned, the first and second toys 602 and 604 are advanced toward union 650 in direction 670 and 672, respectively, such that the rims 616 and 632 of nozzles 612 and 630 are pushed through slotted openings 668 and 660 and into chambers 655 and 653, respectively. Once advanced into the chambers 655 and 653, the retention flaps 662 retain the toys 602 and 604 in place. The toys 602 and 604 may be removed from union 650 by pulling the nozzles 612 and 630 from slotted openings 668 and 660.

[0082] Referring to FIG. 12, an alternative embodiment of the animal toy system 600 of the present invention is shown and includes a coil 680 extending between a first toy 602 and a second toy 604 to elastically join the two toys 602 and 604 together. Coil 680 is formed with a first end 682 having a rim 683, and a second end 684 having a rim 685, with a coiled section 686 extending between the two rims 683 and 685. In use, toys 602 and 604 are positioned near rims 683 and 685, and advanced in directions 688 and 690 such that rims 683 and 685 pass through slotted openings 608 of first toy 602 and 622 of second toy 604 (not shown this Figure) and into the chambers 606 and 620 of the toys 602 and 604. Once inside, the retention flaps 612 of opening 610 of first toy 602 and retention flaps 624 of opening 622 of second toy 604 retain rims 683 and 685 within the toys 602 and 604, respectively.

[0083] In one embodiment, coil 680 may be solid, providing for a strong spring-like connection between toys 602 and 604. In an alternative embodiment, coil 680 may be hollow to provide for the passage of food between the two toys 602 and 604.

[0084] The present invention is in no way intended to be restricted to the description and drawings used to explain the several embodiments of the animal toy system of the present invention. The animal toy system of the present invention as described herein is not limited for use in animal toys, but should be extended to any equivalent inventions, such as for example, in the use of baby toys.

[0085] While several different embodiments of the animal toy system of the present invention are disclosed herein, it is to be appreciated that the present invention contemplates combinations of the various embodiments without departing from the spirit and scope of the present invention. Also, it is also to be appreciated that while various toys have been referred to as the "first" and "second" toy within an animal toy system of the present invention, no specific configuration, order, or preference is intended. Rather, the "first" and "second" nomenclature as used herein is merely for the purposes of facilitating the description of the animal toy systems of the present invention. The various methods of attaching one animal toy to another animal toy as presented herein are intended to illustrate preferred embodiments of the animal toy system of the present invention. Further, the toy system of the present invention as described herein may be assembled into a combination of toys to form a maze that the animal must solve in order to release the food through the various toys within the

maze. This maze assembly may be changed by the person assembling the maze to provide the animal with an infinite variety of mental challenges in order to remove all of the food within the chambers.

[0086] It is also to be recognized that modifications may be made, by one of ordinary skill in the art of the invention, without departing from the intent of the animal toy system of the present invention. The scope of the present invention is to be taken as described herein as well as including all reasonable equivalents of the subject matter of the appended claims.

What is claimed is:

1. An animal toy, comprising:
 - a body, wherein the body comprises a chamber and a bottom hole, wherein the bottom hole comprises an opening having retention flaps, and
 - a top hole, wherein the top hole comprises a rim, and wherein the rim and the body are separated by a passageway,
 - wherein the bottom hole is directly opposite the top hole on the body,
 - wherein the bottom hole is configured to receive a second toy, wherein the bottom hole is configured to interlock with a second toy when the second toy is inserted into the bottom hole;
 - wherein the rim of the top hole is configured to be inserted into a second toy, wherein when the rim is configured to interlock with the second toy when the rim is inserted into the second toy; and
 - wherein the chamber is configured to hold food for the animal, and wherein the top hole and the bottom hole are configured to dispense the food.
2. The toy of claim 1, wherein the retention flaps are deformable.
3. The toy of claim 1, comprising one or more side hole.
4. The toy of claim 3, wherein the side hole comprises retention flaps.
5. The toy of claim 1, further comprising a nozzle leading from the chamber to the top hole.
6. The toy of claim 1, wherein the rim comprises at least one annular rib.
7. The toy of claim 1, wherein the bottom hole comprises at least one annular groove.
8. The toy of claim 1, wherein the chamber has a generally spherical shape.
9. An animal toy, comprising:
 - a body having a generally spherical shape,
 - wherein the body comprises a chamber and a bottom hole,
 - wherein the bottom hole comprises an opening having deformable retention flaps, and
 - wherein the bottom hole comprises at least one annular groove; and

- a top hole,
 - wherein the top hole comprises a rim,
 - wherein the rim and the body are separated by a passageway, and
 - wherein the rim comprises at least one annular rib;
- wherein the bottom hole is configured to receive a second toy, wherein the bottom hole is configured to interlock with a second toy when the second toy is inserted into the bottom hole;
- wherein the rim of the top hole is configured to be inserted into a second toy, wherein when the rim is configured to interlock with the second toy when the rim is inserted into the second toy; and
- wherein the chamber is configured to hold food for the animal, and wherein the top hole the at least one side hole are configured to dispense the food.
- 10. The toy of claim 9, comprising one or more side hole.
- 11. The toy of claim 10, wherein the side hole comprises retention flaps.
- 12. The toy of claim 9, further comprising a nozzle leading from the chamber to the top hole.
- 13. An animal toy, comprising:
 - a body, wherein the body comprises a chamber, and
 - a top hole, wherein the top hole comprises a flared rim,
 - a side hole, wherein the side hole comprises a slotted opening having retention flaps,
 - a bottom hole, wherein the bottom hole comprises a slotted opening having retention flaps,
 - wherein the bottom hole is directly opposite the top hole on the body,
 - wherein the diameter of the flared rim of the top hole at a first point is greater than the diameter of the top hole at a second point, wherein the second point is more proximal to the chamber than the first point; and
 - wherein the side hole and the bottom hole are each independently configured to receive a second toy, wherein the bottom hole is configured to interlock with a second toy when the second toy is inserted into the side hole or the bottom hole; and
 - wherein the chamber is configured to hold food for the animal, and wherein the top hole, the bottom hole, and the side hole are each independently configured to dispense the food.
- 14. The toy of claim 13, wherein the diameter of the at least one side hole is smaller than the diameter of the flared rim at the first point.
- 15. The toy of claim 13, wherein the retention flaps are deformable.
- 16. The toy of claim 13, wherein the flared rim and the body are separated by a passageway.
- 17. The toy of claim 13, further comprising a nozzle leading from the chamber to the top hole.
- 18. The toy of claim 13, wherein the toy comprises more than one side hole.

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