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(54) **CELL SEPARATION DEVICE AND METHOD FOR USING SAME**

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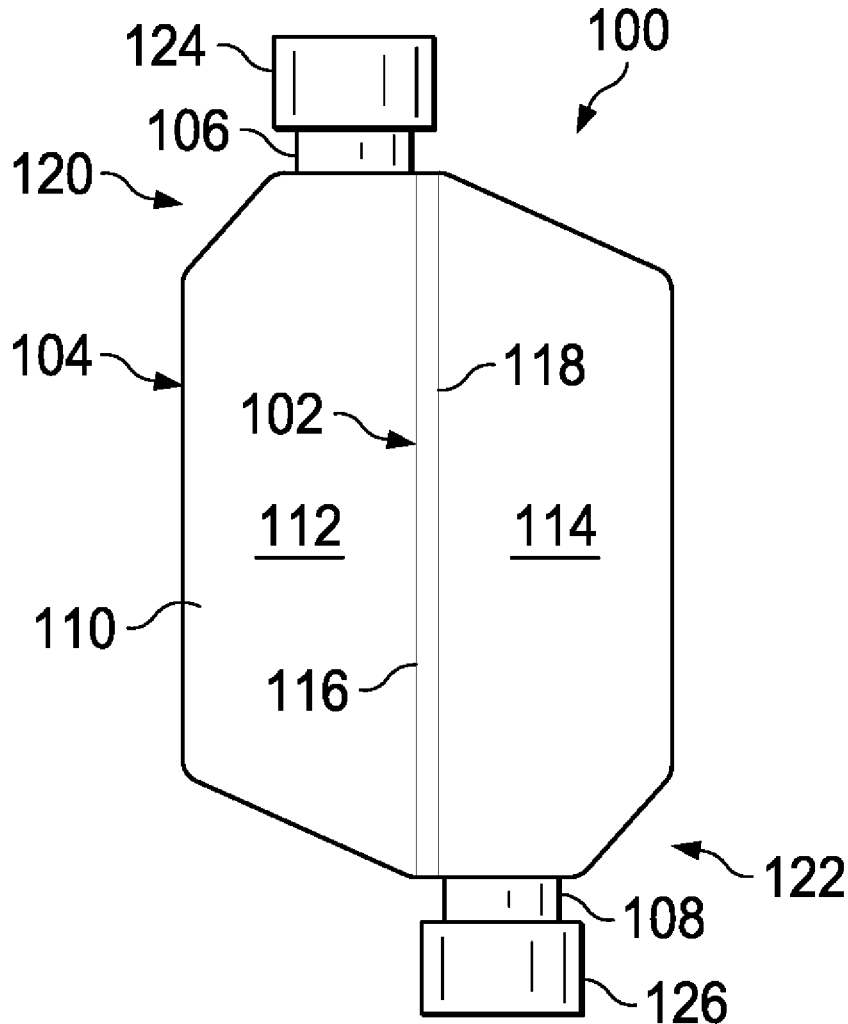
(57) **ABSTRACT**

(22) Filed: **Sep. 14, 2023**

A cell separation device configured for separating cells from microcarriers or spheroids in a liquid is provided. The cell separation device includes a vessel comprising a first port, a second port, and a cavity; and a porous mesh disposed within the cavity to divide the cavity into a first compartment and a second compartment, wherein the first port is in communication with the first compartment of the cavity, the first port located to a first side of the porous mesh, wherein the second port is in communication with the second compartment of the cavity, the second port located to a second side of the porous mesh, and wherein the porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation with respect to a flow of liquid through the porous mesh.

Related U.S. Application Data

- (62) Division of application No. 16/061,964, filed on Jun. 13, 2018, now Pat. No. 11,788,051, filed as application No. PCT/US2016/066327 on Dec. 13, 2016.
- (60) Provisional application No. 62/270,950, filed on Dec. 22, 2015.



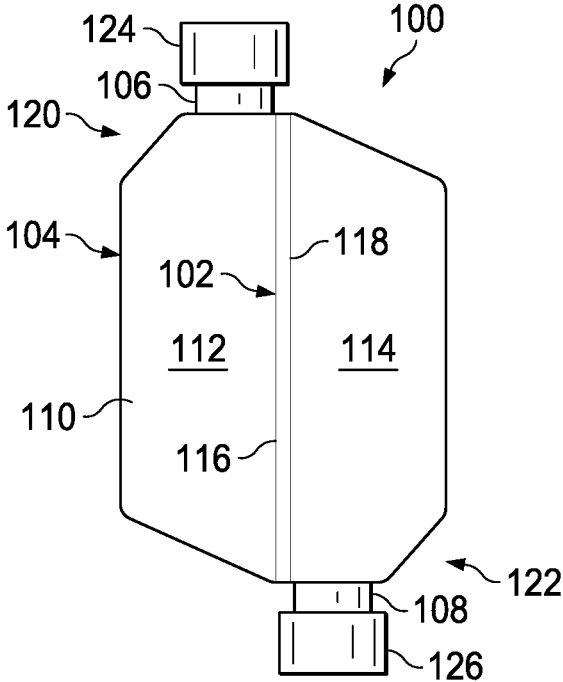


FIG. 1A

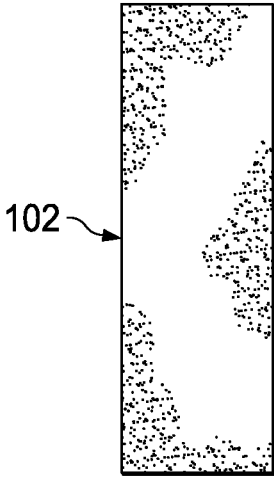


FIG. 1B

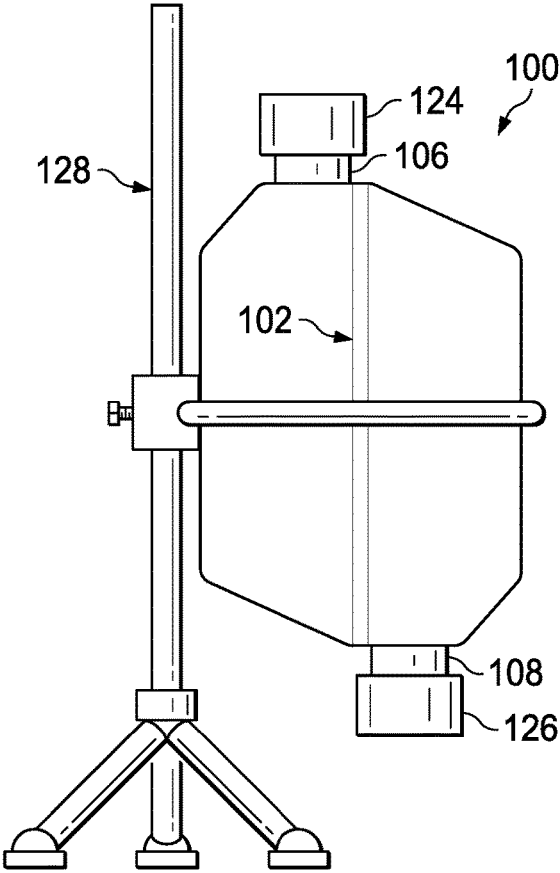


FIG. 1C

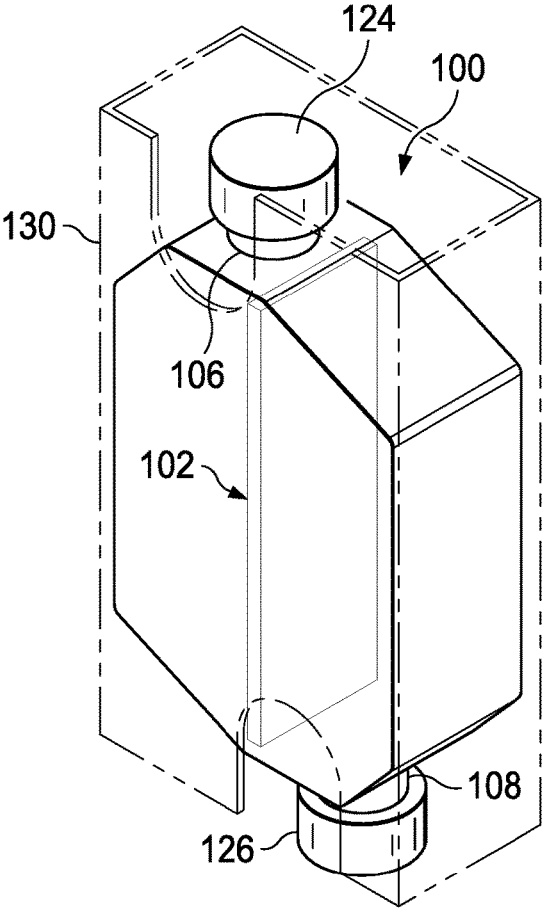


FIG. 1D

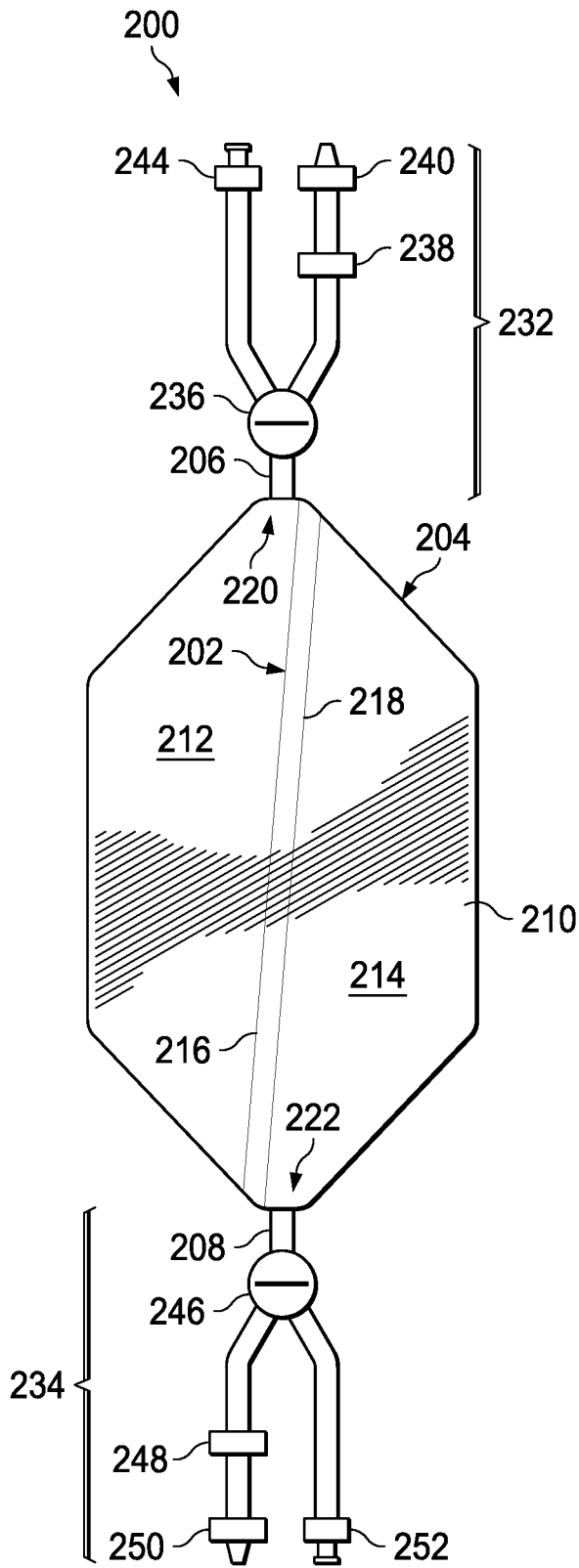


FIG. 2A

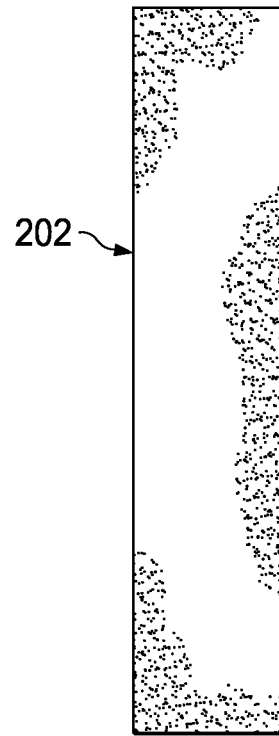


FIG. 2B

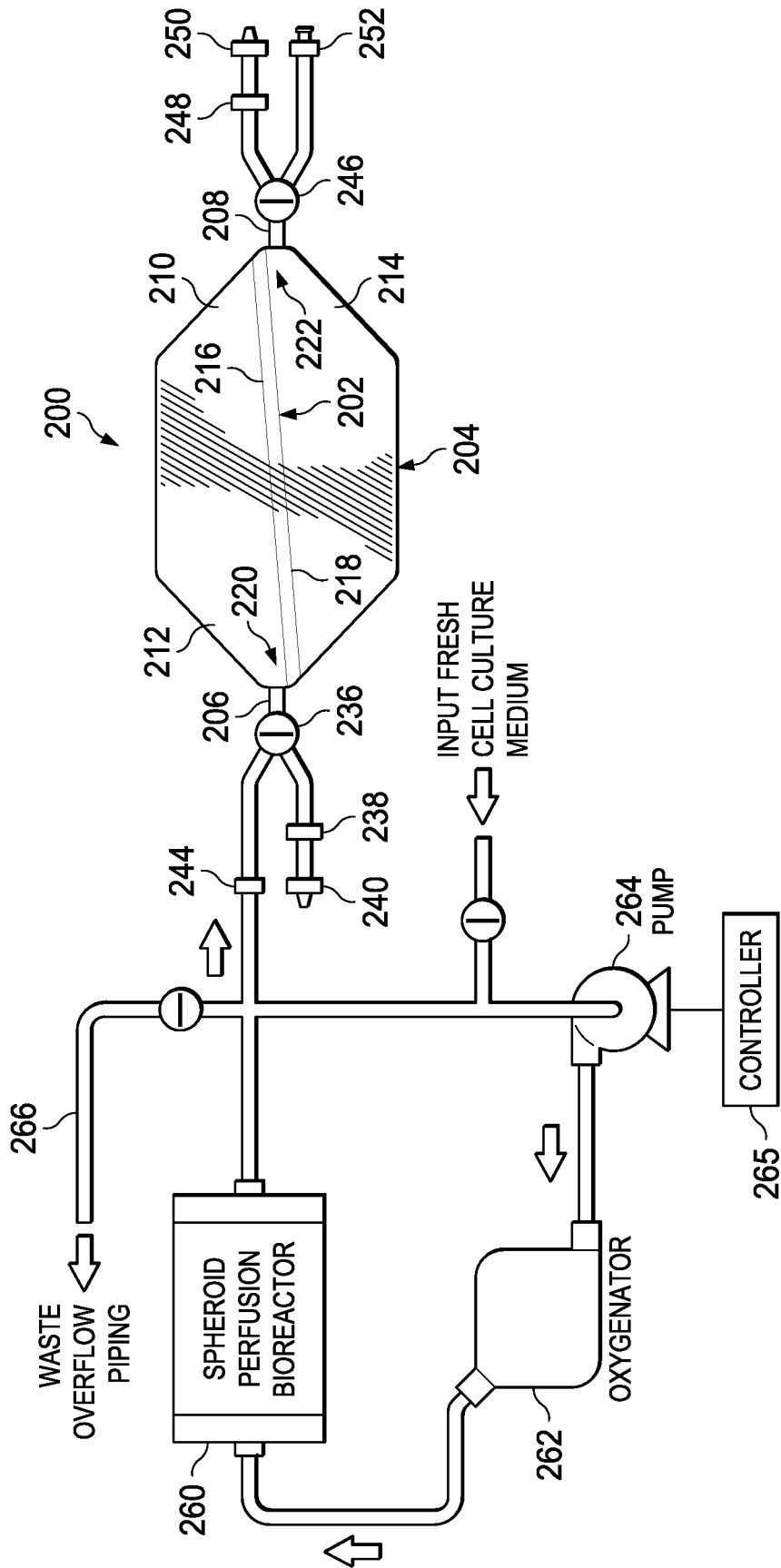


FIG. 2C

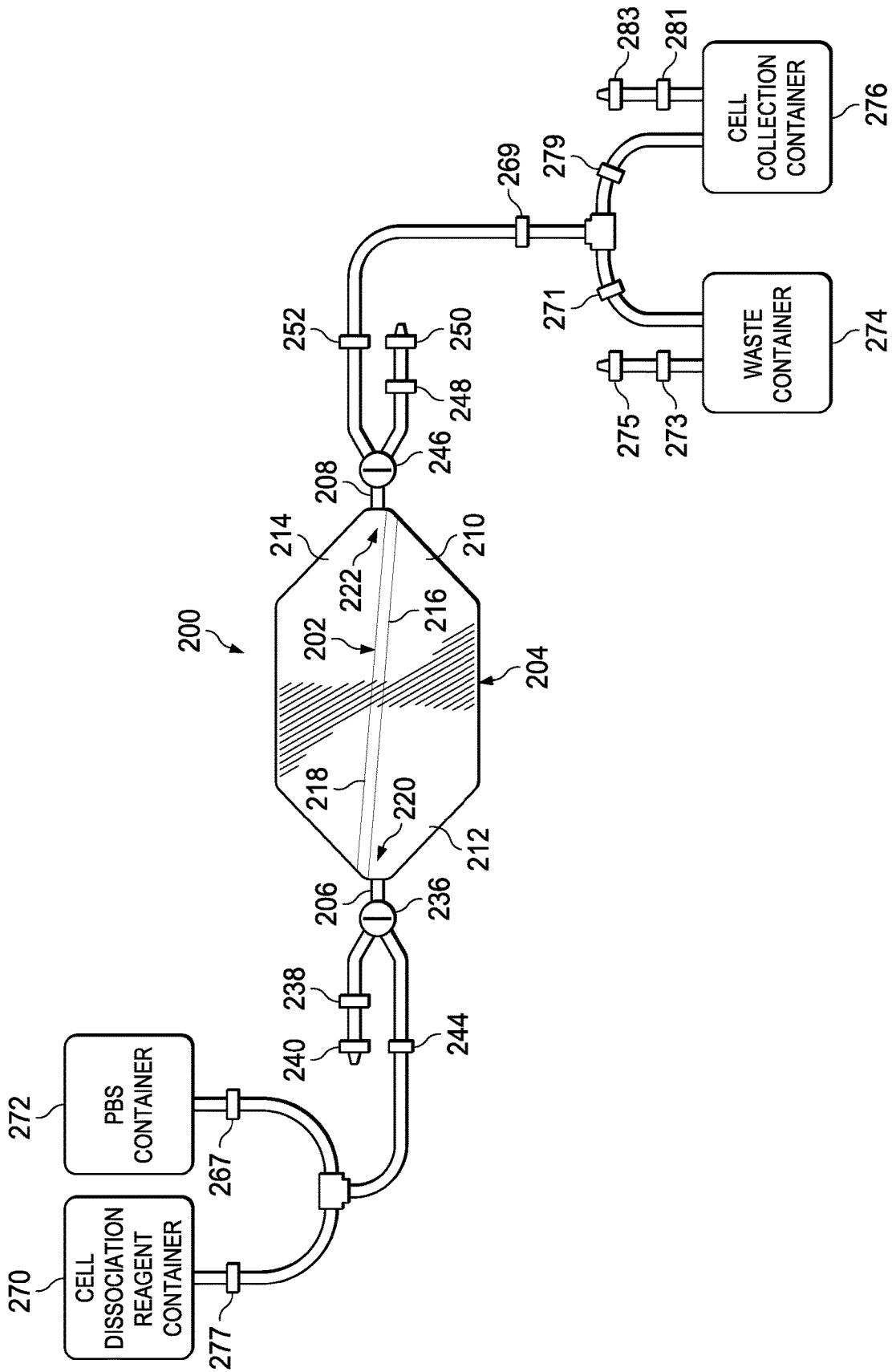


FIG. 2D

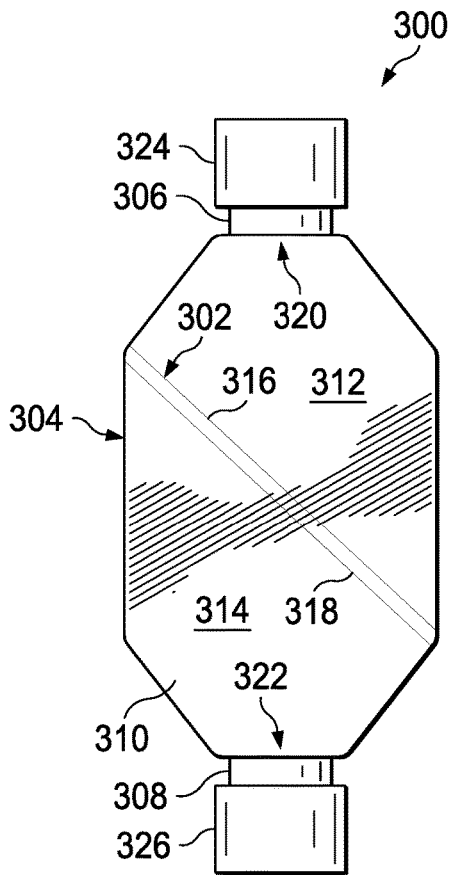


FIG. 3A

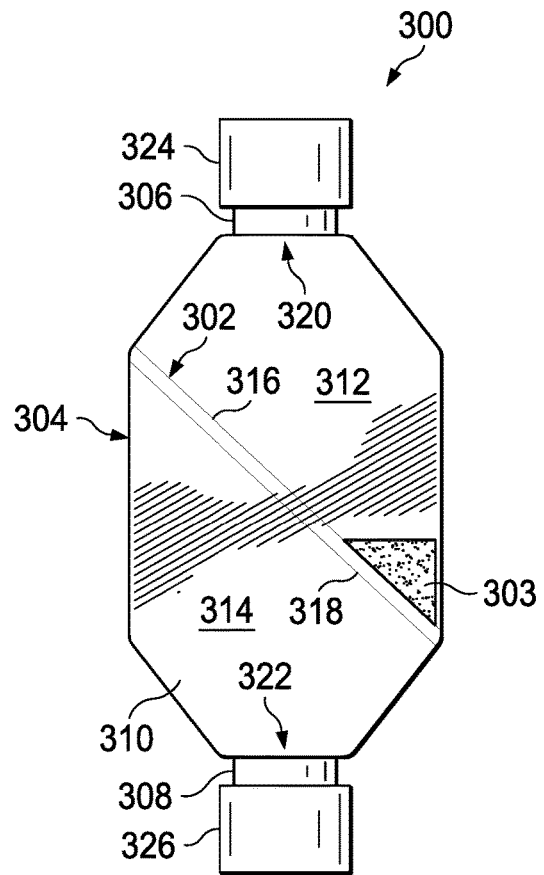


FIG. 3B

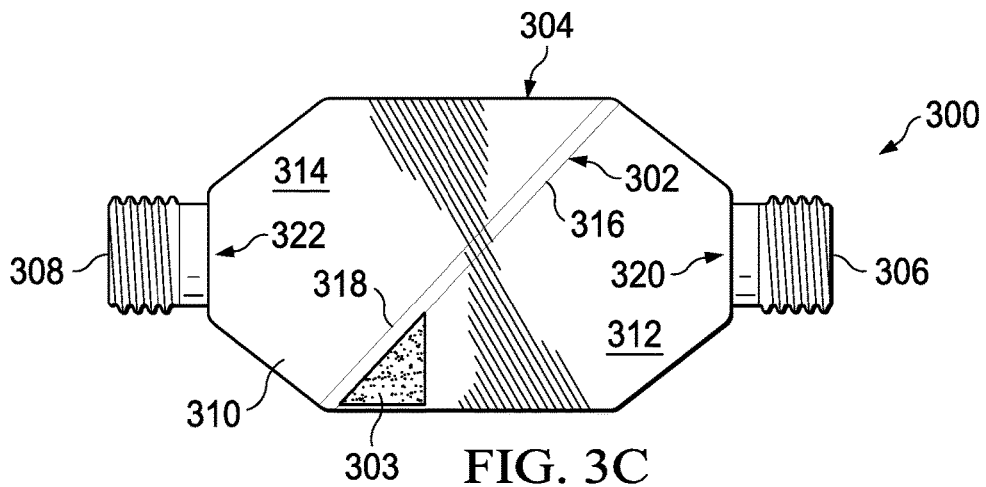


FIG. 3C

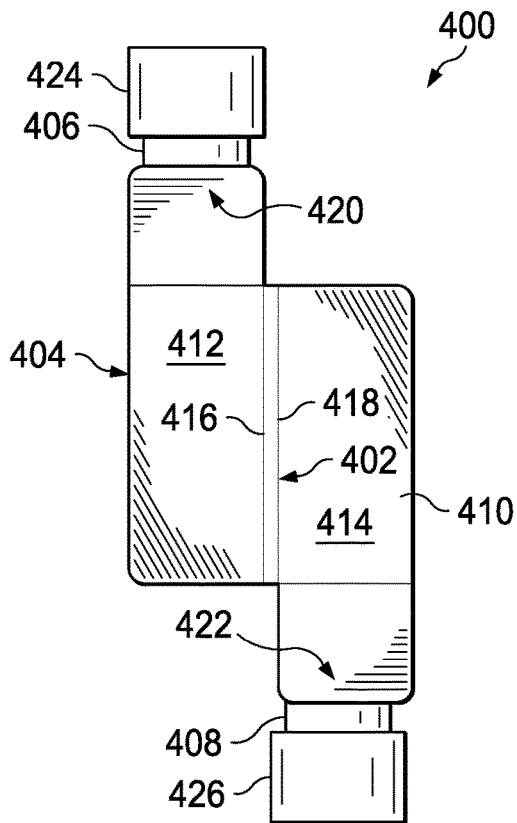


FIG. 4A

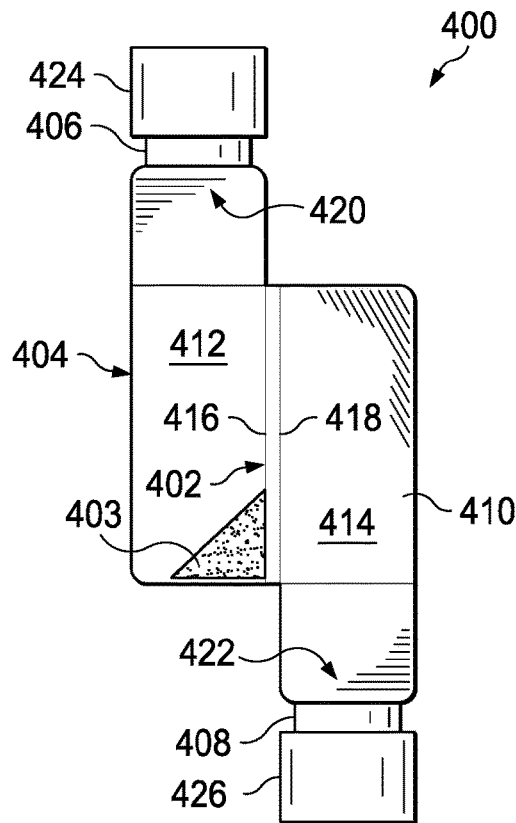


FIG. 4B

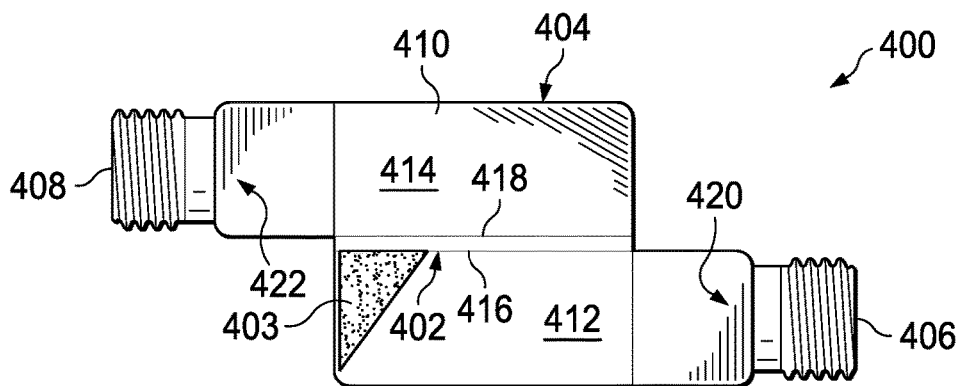


FIG. 4C

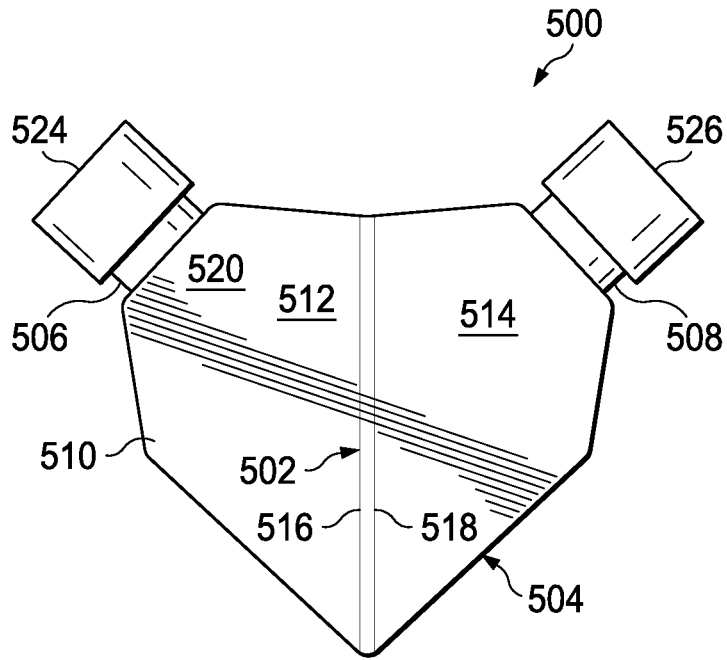


FIG. 5A

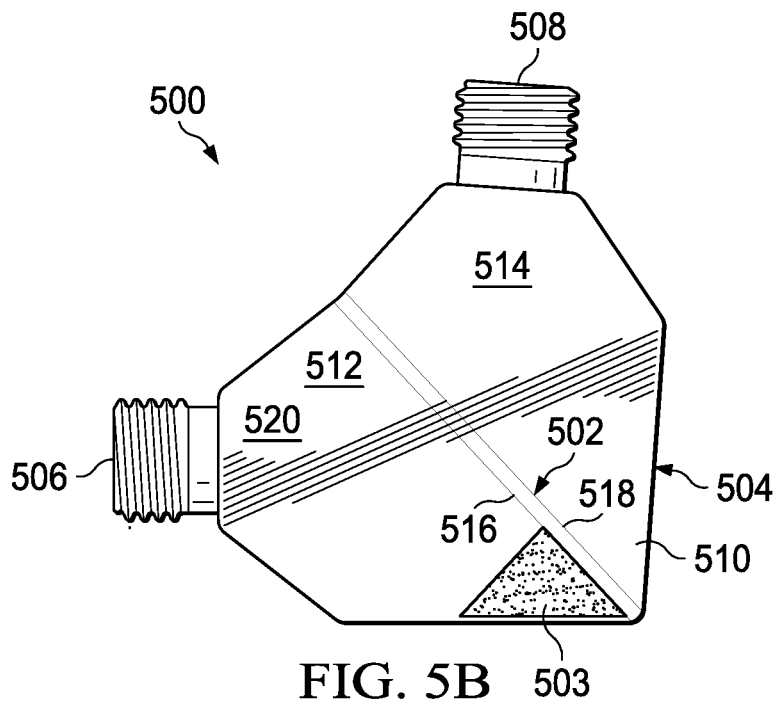


FIG. 5B

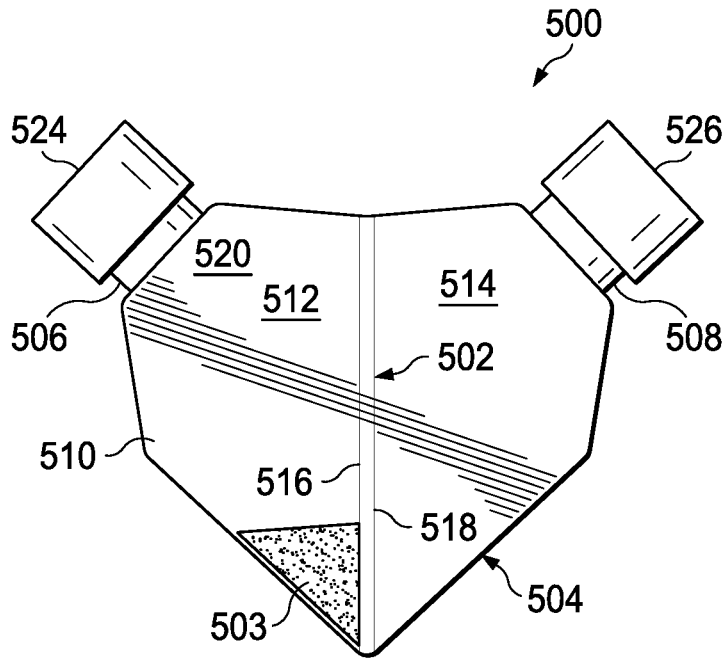


FIG. 5C

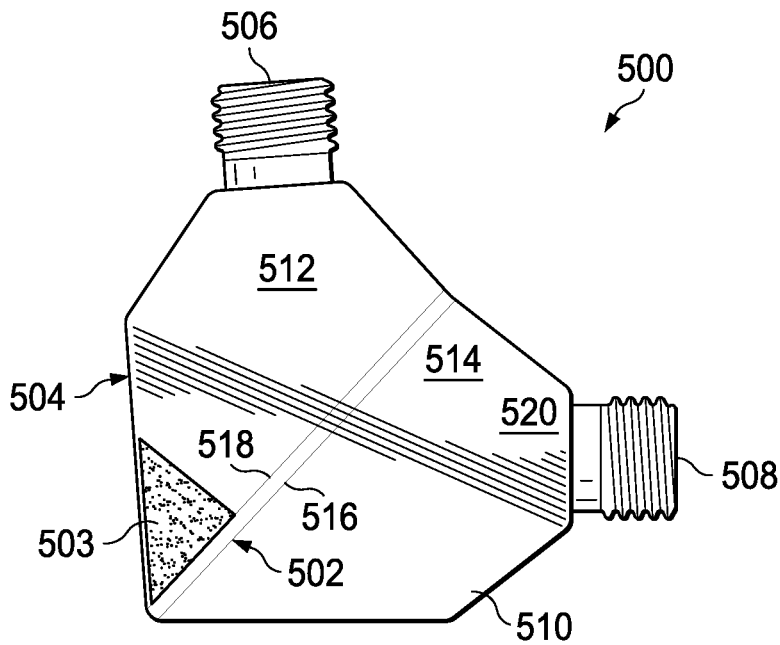


FIG. 5D

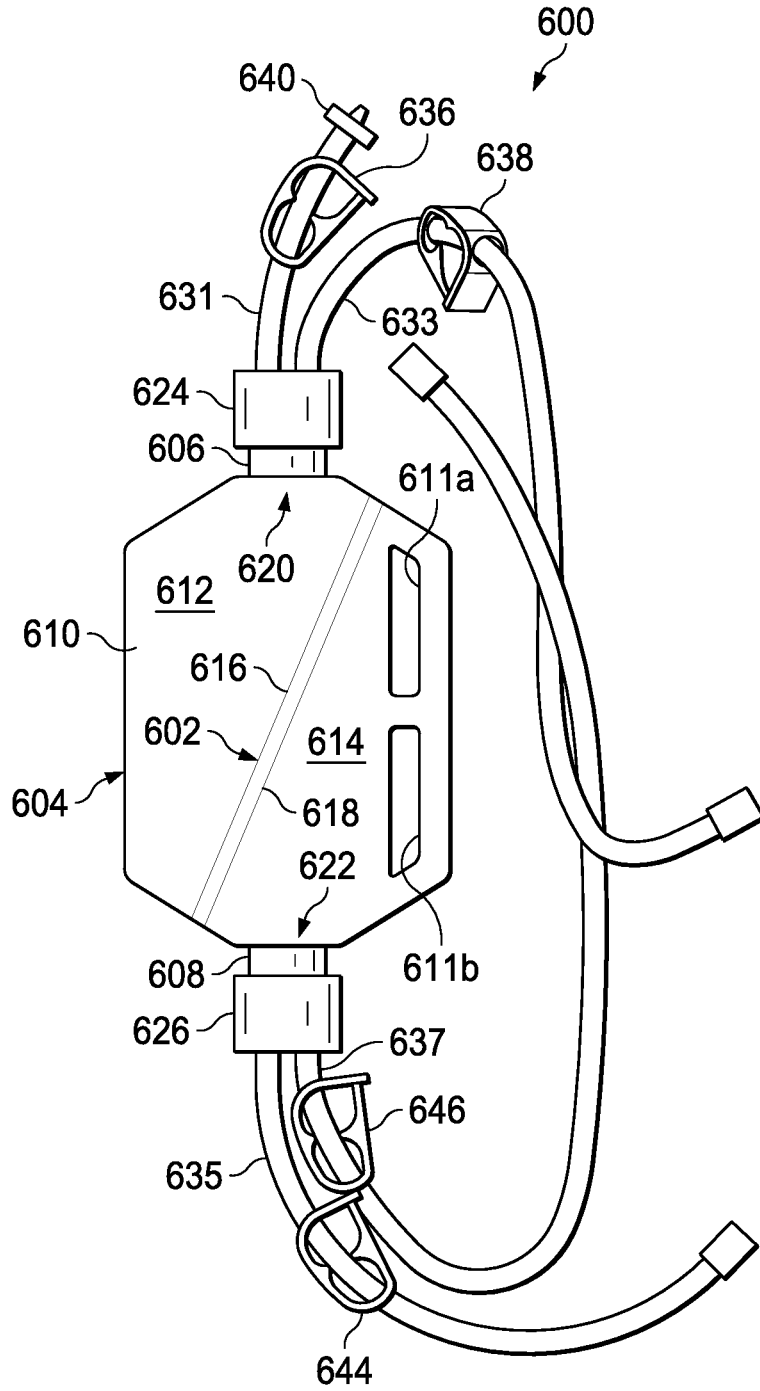


FIG. 6A

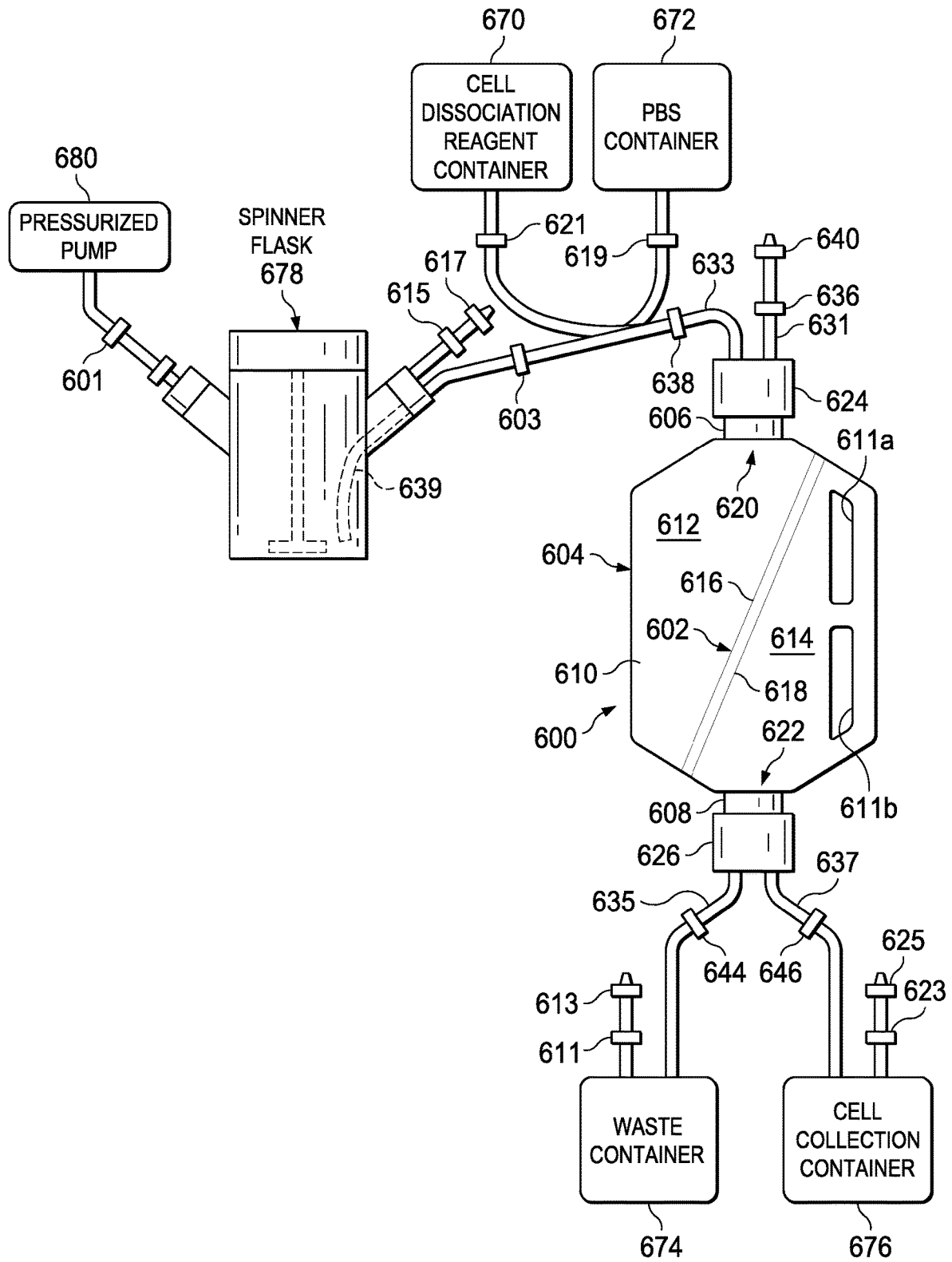


FIG. 6B

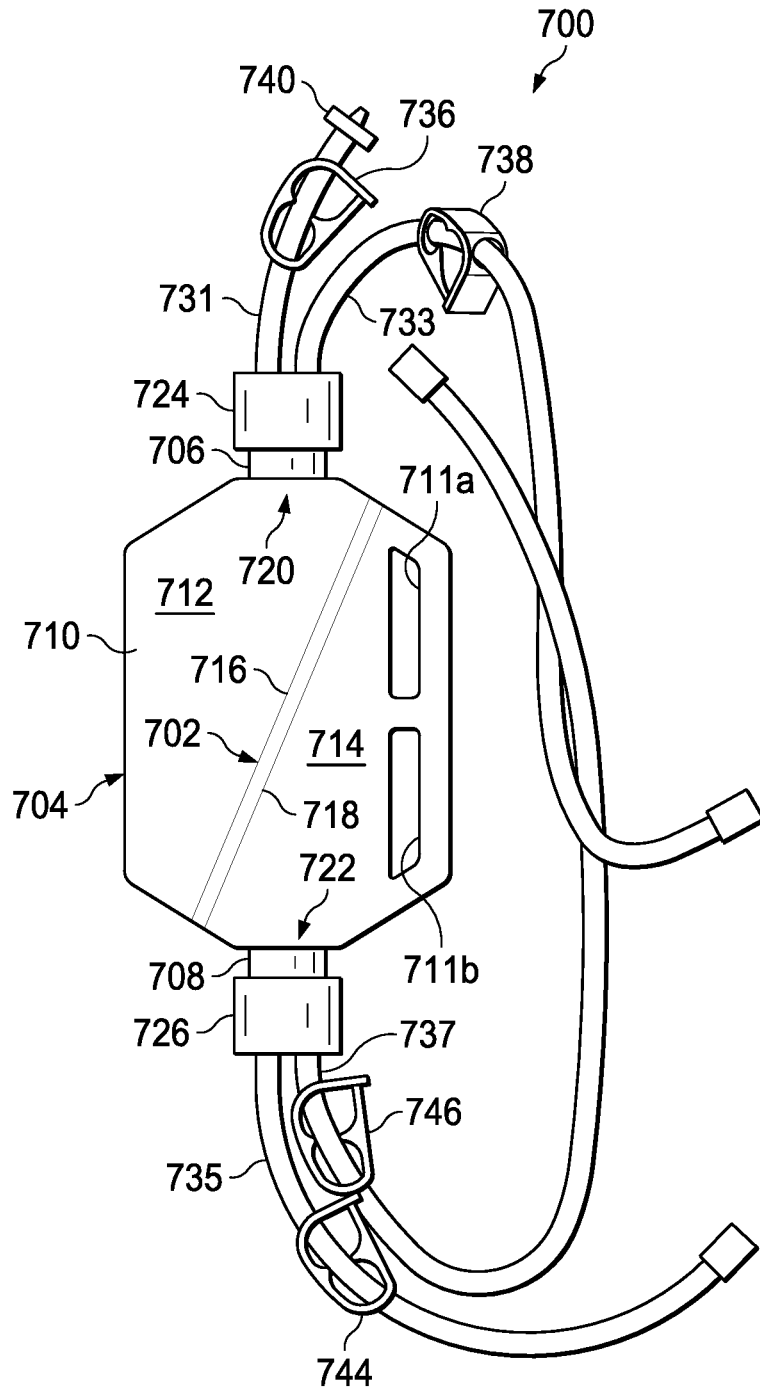


FIG. 7A

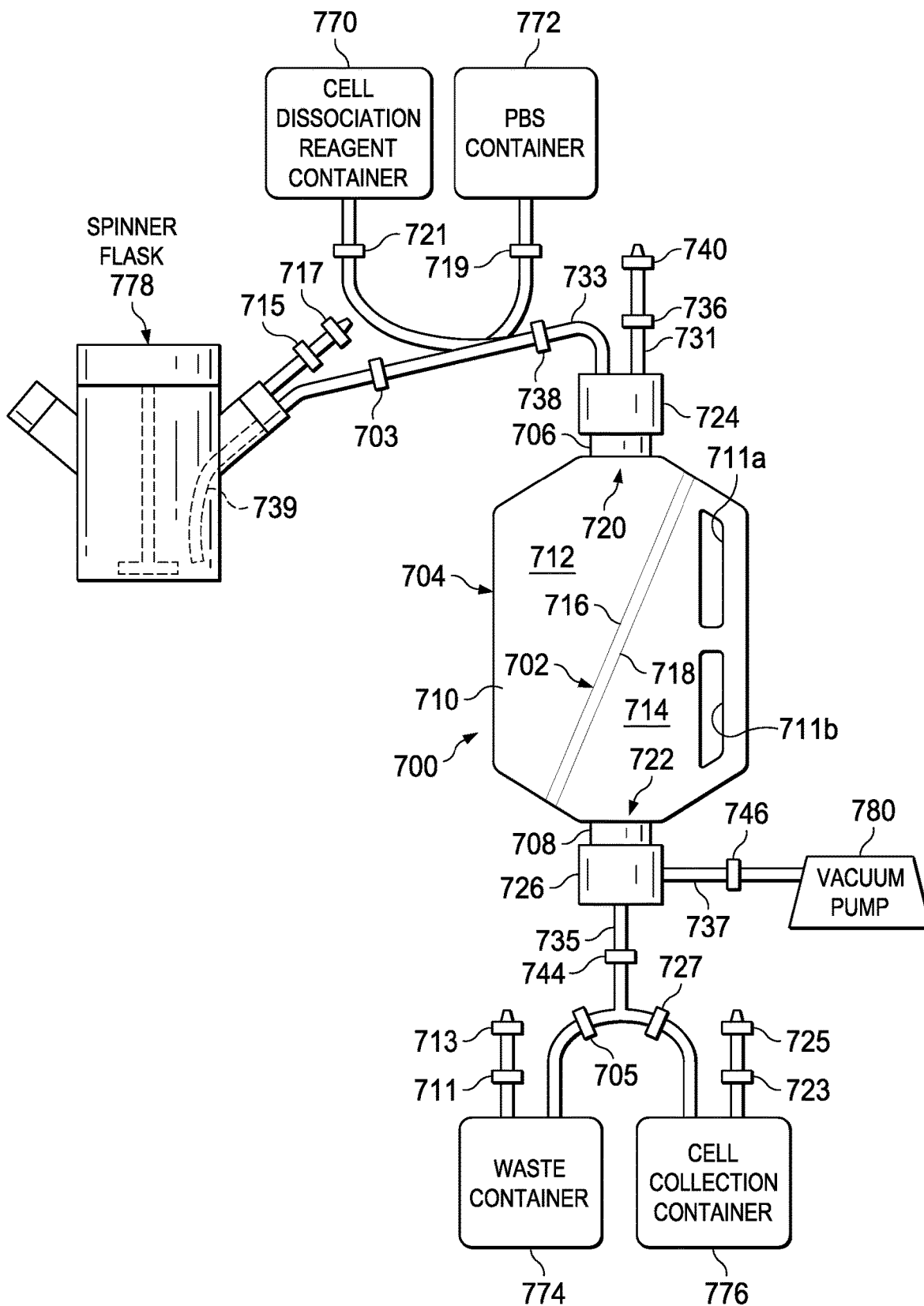


FIG. 7B

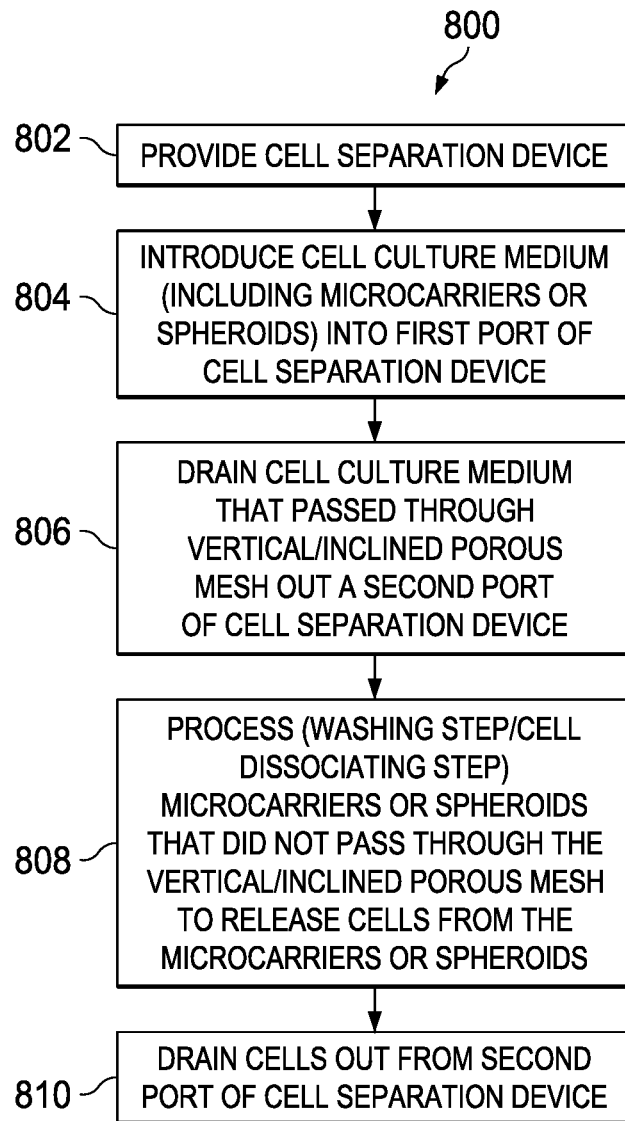


FIG. 8

**CELL SEPARATION DEVICE AND METHOD
FOR USING SAME****CROSS-REFERENCE TO RELATED
APPLICATIONS**

[0001] This application claims the benefit of priority of U.S. Provisional Application Ser. No. 62/270,950 filed on Dec. 22, 2015, the content of which is relied upon and incorporated herein by reference in its entirety.

TECHNICAL FIELD

[0002] The present disclosure relates to a cell separation device and a method for using the cell separation device to separate cells from microcarriers or spheroids in a liquid (e.g., cell culture medium).

BACKGROUND

[0003] There are several known techniques for separating cells from microcarriers located within a cell culture medium, including for example differential gradient centrifugation, acoustic resonance, tangential flow filtration, spin filters and sedimentation using conical or inclined plates. Most of these known techniques require expensive capital equipment or are complex to operate. Two of the less complex and commercially available devices for separating cells from microcarriers and potentially from spheroids located in a cell culture medium are the Steriflip Filter unit and the HyQ Harvestainer.

[0004] The Steriflip Filter unit is designed to work by attaching the unit to a standard 50 milliliter centrifuge tube which contains the cell culture medium (including the microcarriers), flipping the unit over, applying a vacuum such that the filtered cells collect in the attached 50 milliliter centrifuge tube. The Steriflip Filter unit is manufactured by EMD Millipore.

[0005] The HyQ Harvestainer which is manufactured by Thermo Scientific is able to accommodate hundreds of liters of medium and depends upon a pump to perfuse the cells, microcarriers and culture medium through the device. More specifically, the HyQ Harvestainer has a mesh bag inside a larger structured liquid impermeable bag that has an outlet for the perfused media. The microcarriers are repeatedly washed and the cells are enzymatically separated from the microcarriers in an external bioreactor before the solution of cells, microcarriers, and medium are perfused into and through the HyQ Harvestainer. The microcarriers are retained in the inner mesh bag of the HyQ Harvestainer, and the cells and medium pass through the inner mesh bag and then out of the structured outer bag into a cell collection container. As can be appreciated, the steps required make use of the HyQ Harvestainer are cumbersome.

[0006] These filtration units and other standard filtration units all position the porous mesh in a horizontal configuration so as to be perpendicular to the flow of the cell culture medium. Thus, when a standard filtration unit is used the flow of the cell culture medium through the horizontally orientated porous mesh is easily blocked because the microcarriers or spheroids land on the horizontal porous mesh and block the pores within the horizontal orientated porous mesh. This problem and other problems are addressed by the present disclosure.

SUMMARY

[0007] A cell separation device, and a method for using the cell separation device are described in the independent claims of the present application. Advantageous embodiments of the cell separation device and the method for using the cell separation device are described in the dependent claims.

[0008] In one aspect, the present disclosure provides a cell separation device configured for separating cells from microcarriers or spheroids in a liquid. The cell separation device comprises a vessel having a first port, a second port, and a cavity. The cell separation device further comprises a porous mesh disposed within the cavity to divide the cavity into a first compartment and a second compartment. The first port is in communication with the first compartment of the cavity. Further, the first port is located to a first side of the porous mesh. The second port is in communication with the second compartment of the cavity. Further, the second port is located to a second side of the porous mesh. The porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation with respect to a flow of the liquid through the porous mesh. The cell separation device by having the vertical or inclined porous mesh is a marked-improvement over the traditional cell separation devices in that when the new cell separation device is used the flow of the liquid through the vertical or inclined porous mesh is no longer easily blocked as in the traditional cell separation device because the microcarriers or spheroids will no longer block a majority of the pores within the vertical or inclined porous mesh due to gravity as they would in the horizontal porous mesh of the traditional cell separation devices.

[0009] In another aspect, the present disclosure provides a method for using the cell separation device to separate cells from microcarriers or spheroids in a liquid. The method comprises the steps of (a) introducing liquid through a first port of a vessel of a cell separation device, the vessel further comprising a second port, and a cavity, wherein a porous mesh is disposed within the cavity to have a substantially vertical or an inclined orientation with respect to a flow of the liquid through the porous mesh and to divide the cavity into a first compartment and a second compartment, wherein the first port located to a first side of the porous mesh, and wherein the first port is in communication with the first compartment of the cavity and the second port is in communication with the second compartment of the cavity; (b) draining the liquid that passes through the porous mesh out of the second port; (c) processing the microcarriers or spheroids that does not pass through the porous mesh to release the cells from the microcarriers or spheroids; and (d) draining the cells out of the second port. The cell separation device by having the vertical or inclined porous mesh is a marked-improvement over the traditional cell separation devices in that when the new cell separation device is used the flow of the liquid through the vertical or inclined porous mesh is no longer easily blocked as in the traditional cell separation device because the microcarriers or spheroids will no longer block a majority of the pores within the vertical or inclined porous mesh due to gravity as they would in the horizontal porous mesh of the traditional cell separation devices.

[0010] Additional aspects of the present disclosure will be set forth, in part, in the detailed description, figures and any claims which follow, and in part will be derived from the

detailed description, or can be learned by practice of the disclosure. It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the disclosure as disclosed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] A more complete understanding of the present disclosure may be had by reference to the following detailed description when taken in conjunction with the accompanying drawings wherein:

[0012] FIGS. 1A-1B respectively illustrate a front view of a cell separation device and a side view of a porous mesh that is located within the cell separation device in accordance with an embodiment of the present disclosure;

[0013] FIG. 1C illustrates a ring stand that can be used to hold and move the cell separation device shown in FIG. 1A in accordance with an embodiment of the present disclosure;

[0014] FIG. 1D illustrates a housing that surrounds a large portion of the cell separation device shown in FIG. 1A in accordance with an embodiment of the present disclosure;

[0015] FIGS. 2A-2B respectively illustrate a front view of a cell separation device and a side view of a porous mesh that is located within the cell separation device in accordance with an embodiment of the present disclosure;

[0016] FIGS. 2C-2D illustrate two different external systems coupled to the cell separation device shown in FIG. 2A in accordance with an embodiment of the present disclosure;

[0017] FIGS. 3A-3C illustrate a cell separation device configured in accordance with an embodiment of the present disclosure;

[0018] FIGS. 4A-4C illustrate a cell separation device configured in accordance with an embodiment of the present disclosure;

[0019] FIGS. 5A-5D illustrate a cell separation device configured in accordance with an embodiment of the present disclosure;

[0020] FIG. 6A illustrates a cell separation device configured in accordance with an embodiment of the present disclosure;

[0021] FIG. 6B illustrates an external system coupled to the cell separation device shown in FIG. 6A in accordance with an embodiment of the present disclosure;

[0022] FIG. 7A illustrates a cell separation device configured in accordance with an embodiment of the present disclosure;

[0023] FIG. 7B illustrates an external system coupled to the cell separation device shown in FIG. 7A in accordance with an embodiment of the present disclosure; and,

[0024] FIG. 8 is a flowchart illustrating the basic steps of a method for using the cell separation device shown in FIGS. 1-7 to obtain cells from microcarriers or spheroids in a liquid in accordance with an embodiment of the present disclosure.

DETAILED DESCRIPTION

[0025] Disclosed herein is a cell separation device configured for separating cells from microcarriers or spheroids in a liquid (e.g., cell culture media, buffered saline). The cell separation device comprises a vessel having a first port, a second port, and a cavity. The cell separation device further comprises a porous mesh (liquid permeable membrane etc. . . .) disposed within the cavity to divide the cavity into a first compartment and a second compartment. The first port

is in communication with the first compartment of the cavity. Further, the first port is located to a first side of the porous mesh. The second port is in communication with the second compartment of the cavity. Further, the second port is located to a second side of the porous mesh. The porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation rather than a horizontal orientation with respect to a flow of the liquid through the porous mesh.

[0026] Also disclosed herein is a method for using the new cell separation device to separate cells from microcarriers or spheroids in a liquid (e.g., cell culture medium, buffered saline). The method comprises the steps of (a): introducing liquid through a first port of a vessel of a cell separation device, the vessel further comprising a second port, and a cavity, wherein a porous mesh is disposed within the cavity to have a substantially vertical or an inclined orientation with respect to a flow of the liquid through the porous mesh and to divide the cavity into a first compartment and a second compartment, wherein the first port located to a first side of the porous mesh, and wherein the first port is in communication with the first compartment of the cavity and the second port is in communication with the second compartment of the cavity; (b) draining the liquid that passes through the porous mesh out of the second port; (c) processing the microcarriers or spheroids that does not pass through the porous mesh to release the cells from the microcarriers or spheroids; and (d) draining the cells out of the second port. The cell separation device by having the vertical or inclined porous mesh is a marked-improvement over the traditional cell separation devices in that when the new cell separation device is used the flow of the liquid through the vertical or inclined porous mesh is no longer easily blocked as in the traditional cell separation device because the microcarriers or spheroids will no longer block a majority of the pores within the vertical or inclined porous mesh due to gravity as they would in the horizontal porous mesh of the traditional cell separation devices.

[0027] Embodiments of the disclosure will be discussed with reference to FIGS. 1-8, which illustrate various cell separation devices and methods for using the various cell separation device according to non-limiting embodiments of the disclosure. The following description is intended to provide an enabling description of the new cell separation device and the various aspects of the new cell separation device will be specifically discussed in detail throughout the disclosure with reference to the non-limiting embodiments, these embodiments being interchangeable with one another within the context of the disclosure. Although the various cell separation devices described herein are done with reference to separating cells from microcarriers or spheroids in a liquid it should be appreciated that the new cell separation device can be used in other applications such as (for example) straining cells that are stuck together.

[0028] Referring to FIGS. 1A-1B, there are respectively illustrated a front view of a cell separation device 100 and a side view of a porous mesh 102 that is located within the cell separation device 100 in accordance with an embodiment of the present disclosure. As shown, the cell separation device 100 comprises a vessel 104 having a first port 106, a second port 108, and a cavity 110. The cell separation device 100 further comprises the porous mesh 102 disposed within the cavity 110 so as to divide the cavity 110 into a first compartment 112 and a second compartment 114. The first

port **106** is in communication with the first compartment **112** of the cavity **110**. Further, the first port **106** is located to a first side **116** of the porous mesh **102**. The second port **108** is in communication with the second compartment **114** of the cavity **110**. Further, the second port **108** is located to a second side **118** of the porous mesh **102**. In addition, the first port **106** is located at one end **120** of the vessel **104** and the second port **108** is located at an opposing end **122** of the vessel **104**. Also, the first port **106** and the second port **108** are off-set from one another on the vessel **104** such that the porous mesh **102** has the substantially vertical orientation within the cavity **110** when (1) the first port **106** is located in a substantially upward orientation and the second port **108** is located in a substantially downward orientation (as shown in FIG. 1A), or (2) the first port **106** is located in the substantially downward orientation and the second port **108** is located in the substantially upward orientation.

[0029] In this example, the cell separation device **100** is configured to be an open-system cell separation device **100** because it is not directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . In this configuration, the cell separation device **100** has a first cap **124** that is attachable to the first port **106** (i.e., the first cap **124** can be secured to the first port **106** or removed from the first port **106**). Further, the cell separation device **100** has a second cap **126** that is attachable to the second port **108** (i.e., the second cap **126** can be secured to the second port **108** or removed from the second port **108**).

[0030] As shown in FIG. 1C, a ring stand **128** or similar device can if desired be used to hold and move the cell separation device **100** into anyone of a number of positions when separating cells from microcarriers or spheroids in a liquid (e.g., cell culture medium, buffered saline). Also, FIG. 1D illustrates a housing **130** that can be used if desired that surrounds a large portion of the cell separation device **100** except for the first port **106** and the second port **108**. The housing **130** permits the rotation of the cell separation device **100** (which may have a flexible vessel **104**) and in general aid in the handling of the cell separation device **100**.

[0031] In one exemplary application, one can use the cell separation device **100** to obtain the cells from the microcarriers or spheroids within the liquid by performing the following steps:

[0032] 1) Take off the first cap **124** from the first port **106** on top of the cell separation device **100** which is in an upward orientation.

[0033] 2) Pour the liquid which includes the microcarriers or spheroids through the first port **106** into the cell separation device **100**.

[0034] 3) Replace the first cap **124** on the first port **106** on top of the cell separation device **100**. Then, invert the cell separation device **100** by using for example the aforementioned ring stand **128** such that the first cap **124** is now in a downward orientation and the second cap **126** is now in an upward orientation.

[0035] 4) Remove the second cap **126** from second port **108** of the cell separation device **100**. Then, pour the liquid that passed through the porous mesh **102** out of the second port **108** of the cell separation device **100**. Note: that during this pour step the porous mesh **102** retains the microcarriers or spheroids inside the cell separation device **100**.

[0036] 5) Place the second cap **126** on the second port **108** of the cell separation device **100**. Then, invert the

cell separation device **100** by using for example the aforementioned ring stand **128** such that the first cap **124** is now in an upward orientation and the second cap **126** is now in a downward orientation.

[0037] 6) Take off the first cap **124** from the first port **106** of the cell separation device **100**. Then, pour a washing solution (e.g., phosphate buffered saline (PBS)) through the first port **106** into the cell separation device **100**.

[0038] 7) Replace the first cap **124** on the first port **106** of the cell separation device **100**. Move the cell separation device **100**. Then, invert the cell separation device **100** by using for example the aforementioned ring stand **128** such that the first cap **124** is now in a downward orientation and the second cap **126** is now in an upward orientation.

[0039] 8) Remove the second cap **126** from second port **108** of the cell separation device **100**. Then, pour the washing solution that passed through the porous mesh **102** out of the second port **108** of the cell separation device **100**. Note: steps 6, 7 and 8 can be repeated multiple times. Alternatively, steps 6, 7, and 8 can be omitted.

[0040] 9) Place the second cap **126** on the second port **108** of the cell separation device **100**. Then, invert the cell separation device **100** by using for example the aforementioned ring stand **128** such that the first cap **124** is now in an upward orientation and the second cap **126** is now in a downward orientation.

[0041] 10) Take off the first cap **124** from the first port **106** of the cell separation device **100**. Then, pour a cell dissociation reagent (e.g., trypsin) through the first port **106** into the cell separation device **100**.

[0042] 11) Place the first cap **124** onto the first port **106** of the cell separation device **100**. Move the cell separation device **100** into a horizontal position to allow the microcarriers or spheroids to incubate in the cell dissociation reagent. After the cells dissociate, invert the cell separation device **100** by using for example the aforementioned ring stand **128** such that the first cap **124** is now in a downward orientation and the second cap **126** is now in an upward orientation.

[0043] 12) Remove the second cap **126** from second port **108** of the cell separation device **100**. Then, pour the cell dissociation reagent and cells (released from the microcarriers or dissolved from the spheroids) that passed through the porous mesh **102** out of the second port **108** in the cell separation device **100**.

[0044] Referring to FIGS. 2A-2B, there are respectively illustrated a front view of a cell separation device **200** and a side view of a porous mesh **202** that is located within the cell separation device **200** in accordance with an embodiment of the present disclosure. In this embodiment, the cell separation device **200** comprises a vessel **204** having a first port **206**, a second port **208**, and a cavity **210**. The cell separation device **200** further comprises the porous mesh **202** disposed within the cavity **210** to divide the cavity **210** into a first compartment **212** and a second compartment **214**. The first port **206** is in communication with the first compartment **212** of the cavity **210**. Further, the first port **206** is located to a first side **216** of the porous mesh **202**. The second port **208** is in communication with the second compartment **214** of the cavity **210**. Further, the second port **208** is located to a second side **218** of the porous mesh **202**.

In addition, the first port 206 is located at one end 220 of the vessel 204 and the second port 208 is located at an opposing end 222 of the vessel 204. Also, the first port 206 and the second port 208 are in-line with one another on the vessel 204 such that the porous mesh 202 has the inclined orientation within the cavity 210 when (1) the first port 206 is located in a substantially upward orientation and the second port 208 is located in a substantially downward orientation (as shown in FIG. 2A), or (2) the first port 206 is located in the substantially downward orientation and the second port 208 is located in the substantially upward orientation. In this exemplary embodiment, the cell separation device 200 can also have a housing (not shown) that surrounds a large portion of the cell separation device 200 except for the first port 206 and the second port 208 (see FIG. 1A for an exemplary housing 130 that could be used with the cell separation device 200). If used, the housing would permit the rotation of the cell separation device 200 (which may have a flexible vessel 104) and in general aid in the handling of the cell separation device 200.

[0045] In this example, the cell separation device 200 is configured to be a closed-system cell separation device 200 because it can be directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . as discussed in more detail next with respect to FIGS. 2C-2D. In this configuration, the cell separation device 200 has a first flow control system 232 attached to the first port 206, and a second flow control system 234 attached to the second port 208. In this example, the first flow control system 232 has a valve 236 having one end connected via tubing to the first port 206 and another end connected via Y-shaped tubing to (1) a first clamp 238 (or valve) and a vent filter 240, and (2) a multipurpose connector 244 (or aseptic connector 244). The second flow control system 234 has a valve 246 having one end connected via tubing to the second port 208 and another end connected via Y-shaped tubing to (1) a first clamp 248 (or valve) and a vent filter 250, and (2) a multipurpose connector 252 (or aseptic connector 252). The vent filters 240 and 250 can be opened to permit air to escape from the cell separation device 200.

[0046] An exemplary integration of the closed system cell separation device 200 (without the housing) with external equipment is shown in FIGS. 2C-2D. In FIG. 2C, the cell separation device 200 in the beginning of the process is in-line and connected to an output of a spheroid perfusion bioreactor 260. The spheroid perfusion bioreactor 260 has an input connected to an output of an oxygenator 262. The oxygenator 262 has an input connected to the output of a pump 264. The pump 264 has an input which receives fresh liquid (e.g., fresh cell culture medium). There is also a controller 265 and a network 266 of waste flow pipes and valves connected to the output of the spheroid perfusion bioreactor 260 and the input of the pump 264. In this exemplary set-up, the cell separation device 200 remains in-line with the spheroid perfusion bioreactor 260 until the spheroids are removed from the spheroid perfusion bioreactor 260 and collected in the cell separation device 200. After the spheroids are collected in the cell separation device 200, the cell separation device 200 is disconnected from the spheroid perfusion bioreactor 260 and connected to a cell dissociation reagent container 270, a washing solution container 272 (e.g., PBS container 272), a waste container 274, and a cell collection container 276 as shown in FIG. 2D.

[0047] At this point, one can use the cell separation device 200 to obtain the cells from the spheroids located therein by performing the following exemplary steps:

[0048] 1) Position the cell separation device 200 so the porous mesh 202 is almost in a horizontal orientation. Assume all of the clamps and valves shown in FIG. 2 are closed.

[0049] 2) Open the clamp 267 and valve 236 from the PBS container 272 to the cell separation device 200. Plus, open the clamp 238 and the vent filter 240 which is associated with the cell separation device 200. The PBS will flow by gravity into the cell separation device 200 and any air in the cell separation device 200 will leave through the vent filter 240.

[0050] 3) Close the PBS tubing clamp 267 and valve 236 after as much PBS as required enters the cell separation device 200.

[0051] 4) Tilt the cell separation device 200 side-to-side to wash the spheroids in the collected PBS.

[0052] 5) Open the valve 246 and clamps 269 and 271 from the cell separation device 200 to the waste container 274. Plus, open the clamp 273 (if present) and the vent filter 275 (if present) on the waste container 274.

[0053] 6) Position the cell separation device 200 so the porous mesh 202 is substantially vertically orientated and let the PBS drain due to gravity to the waste container 274.

[0054] 7) Close the clamp 271 to the waste container 274. Close the valve 246 associated with the cell separation device 200. Open clamp 277 and valve 236 on the path from the cell dissociation reagent container 270 to the cell separation device 200. The cell dissociation reagent will flow into the cell separation device 200 due to gravity.

[0055] 8) Position the cell separation device 200 on a side so the porous mesh 202 is horizontal. Gently rock the cell separation device 200 to enable the cells to dissociate from the spheroids.

[0056] 9) Once the cells have dissociated, vertically orient the cell separation device 200 so that the porous mesh 202 is substantially vertically orientated.

[0057] 10) Open the valve 246 and clamps 269 and 279 to the cell collection container 276. Plus, open the clamp 281 (if present) to the vent filter 283 (if present) attached to the cell collection container 276. The dissociated cells will flow by gravity into the cell collection container 276.

[0058] Note: If the waste container 274 and cell collection container 276 are bags, then the vent filters 275 and 283 will be unnecessary because no air will be present inside the bags on the first use. In contrast, the vents 275 and 283 would be used for a hard-sided waste container 274 and a hard-sided cell collection container 276 which have a defined geometry since air will be present in the containers 274 and 276 and needs to escape in order for the fluid to flow into the hard-sided waste container 274 and the hard-sided cell collection container 276.

[0059] It should be appreciated that the cell separation device 200 could be configured to be an open-system cell separation device 200 where the first flow control system 232 and the second flow control system 234 would be replaced with caps. Likewise, the cell separation device 100 could be configured to be a close-system cell separation device 100 where the caps 124 and 126 would be replaced

with a first flow control system and second flow control system. This is true for all of the cell separation devices described herein.

[0060] Referring to FIG. 3A, there is a front view of a cell separation device 300 configured in accordance with an embodiment of the present disclosure. In this embodiment, the cell separation device 300 comprises a vessel 304 having a first port 306, a second port 308, and a cavity 310. The cell separation device 300 further comprises a porous mesh 302 disposed within the cavity 310 to divide the cavity 310 into a first compartment 312 and a second compartment 314. The first port 306 is in communication with the first compartment 312 of the cavity 310. Further, the first port 306 is located to a first side 316 of the porous mesh 302. The second port 308 is in communication with the second compartment 314 of the cavity 310. Further, the second port 308 is located to a second side 318 of the porous mesh 302. In addition, the first port 306 is located at one end 320 of the vessel 304 and the second port 308 is located at an opposing end 322 of the vessel 304. Also, the first port 306 and the second port 308 are in-line with one another on the vessel 304 such that the porous mesh 302 has the inclined orientation within the cavity 310 when (1) the first port 306 is located in a substantially upward orientation and the second port 308 is located in a substantially downward orientation (as shown in FIG. 3A), or (2) the first port 306 is located in the substantially downward orientation and the second port 308 is located in the substantially upward orientation. In this exemplary embodiment, the cell separation device 300 can also have a housing (not shown) that surrounds a large portion of the cell separation device 300 except for the first port 306 and the second port 308 (see FIG. 1A for an exemplary housing 130 that could be used with the cell separation device 300). If used, the housing would permit the rotation of the cell separation device 300 (which can have a flexible vessel 304) and in general aid in the handling of the cell separation device 300.

[0061] In this example, the cell separation device 300 is configured to be an open-system cell separation device 300 because it is not directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . In this configuration, the cell separation device 300 has a first cap 324 that is attachable to the first port 306 (i.e., the first cap 324 can be secured to the first port 306 or removed from the first port 306). Further, the cell separation device 300 has a second cap 326 that is attachable to the second port 308 (i.e., the second cap 326 can be secured to the second port 308 or removed from the second port 308).

[0062] The following is a description on how the cell separation device 300 could be used to obtain cells from microcarriers. During this exemplary process, the cell separation device 300 should be located and manipulated within a biological hood to avoid contamination of the cells. There are two positions into which the cell separation device 300 could be placed to obtain cells from microcarriers. In position 1, the cell separation device 300 is in a vertical orientation with the cap 324/first port 306 in an upward orientation and the cap 326/second port 308 in a downward orientation (see FIG. 3B). In position 2, the cell separation device 300 is in a horizontal orientation with the cap 324/first port 306 facing to the right and the cap 326/second port 308 facing to the left (see FIG. 3C). The following steps can be performed:

[0063] 1) With the cell separation device 300 in position 1, remove the caps 324 and 326.

[0064] 2) Place the lower end including the second port 308 of the cell separation device 300 into an empty waste collection vessel.

[0065] 3) Pour the cell-covered microcarriers and medium from the culture vessel into the first port 124 of the cell separation device 300. The medium will flow through the porous mesh 302 in the cell separation device 300 and out the second port 108 into the waste collection vessel but the cell-covered microcarriers will be retained by the porous mesh 302 in the cell separation device 300. (The retained microcarriers are designated by the shaded triangle 303 in the image).

[0066] 4) Lift the cell separation device 300 out of the waste collection vessel and place the cell separation device 300 in position 2 (horizontal orientation).

[0067] 5) Add a volume of washing solution (e.g., PBS) and wash the cell-covered microcarriers by rocking the cell separation device 300 slightly side-to-side.

[0068] 6) Hold the cell separation device 300 over the waste collection vessel and allow the PBS wash to exit the cell separation device 300 by holding it in position 1. Repeat the washing steps 4-6 if desired.

[0069] 7) Place the cell separation device 300 in position 2 and add the cell dissociation reagent into the first port 306 to the cell separation device 300. Gently rock the cell separation device 300 side-to-side occasionally during the incubation period necessary to dissociate the cells from the microcarriers.

[0070] 8) After the cells are dissociated from the microcarriers, collect the cells and dissociation reagent (e.g., trypsin) by placing the cell separation device 300 over a cell collection container in position 1.

[0071] 9) Place the cell separation device 300 in position 2. Add a volume of cell collection solution (e.g., fresh culture medium) to the cell separation device 300 and gently rock the cell separation device 300 side-to-side to rinse the remaining cells off of the microcarriers.

[0072] 10) Add the cell collection solution to the cells in the cell collection container by placing the cell separation device 300 in position 1. The microcarriers will be left in the cell separation device 300, and the cells will be in the cell collection container.

[0073] The following is a description on how the cell separation device 300 could be used to obtain cells from cell-spheroids. During this exemplary process, the cell separation device 300 should be located and manipulated within a biological hood to avoid contamination of the cells. There are two positions into which the cell separation device 300 could be placed to remove cells from microcarriers. In position 1, the cell separation device 300 is in a vertical orientation with the cap 324/first port 306 in an upward orientation and the cap 326/second port 308 in a downward orientation (see FIG. 3B). In position 2, the cell separation device 300 is in a horizontal orientation with the cap 324/first port 306 facing to the right and the cap 326/second port 308 facing to the left (see FIG. 3C). The following steps can be performed:

[0074] 1) With the cell separation device 300 in position 1, remove the caps 324 and 326.

[0075] 2) Place the lower end including the second port 308 of the cell separation device 300 into an empty waste collection vessel.

[0076] 3) Pour the cell-spheroids and medium from the culture vessel into the first port 306 of the cell separation device 300. The medium will flow through the

porous mesh 302 of the cell separation device 300 and out the second port 308 into the waste collection vessel but the cell-spheroids will be retained in the cell separation device 300. (The retained spheroids are designated by the shaded triangle 303 in the image.)

[0077] 4) Lift the cell separation device 300 out of the waste vessel and place the cell separation device 300 in position 2 (horizontal orientation).

[0078] 5) Add a volume of washing solution (e.g., PBS) and wash the cell-spheroids by rocking the cell separation device 300 slightly side-to-side.

[0079] 6) Hold the cell separation device 300 over the waste collection vessel in position 1 and allow the PBS wash to exit the cell separation device 300. Repeat washing steps 4-6 if desired.

[0080] 7) Place the cell separation device 300 in position 2 and add the cell dissociation reagent (e.g., trypsin) through the first port 306 into the cell separation device 300. Gently rock the cell separation device 300 side-to-side occasionally during the incubation period necessary to dissociate single cells from the spheroids. It may be necessary to put the cell separation device 300 into an incubator to fully dissociate the cells from the spheroids. If so, recap the cell separation device 300 before moving the cell separation device 300 out of the hood.

[0081] 8) After the cells form a single cell suspension, collect the cells and dissociation reagent by placing the cell separation device 300 and in particular the second port 308 over a cell collection container in position 1. The cell separation device 300 should be devoid of cells following this step.

[0082] Referring to FIG. 4A, there is illustrated a front view of a cell separation device 400 configured in accordance with an embodiment of the present disclosure. As shown, the cell separation device 400 comprises a vessel 404 having a first port 406, a second port 408, and a cavity 410. The cell separation device 400 further comprises the porous mesh 402 disposed within the cavity 410 so as to divide the cavity 410 into a first compartment 412 and a second compartment 414. The first port 406 is in communication with the first compartment 412 of the cavity 410. Further, the first port 406 is located to a first side 416 of the porous mesh 402. The second port 408 is in communication with the second compartment 414 of the cavity 410. Further, the second port 408 is located to a second side 418 of the porous mesh 402. In addition, the first port 406 is located at one end 420 of the vessel 404 and the second port 408 is located at an opposing end 422 of the vessel 404. Also, the first port 406 and the second port 408 are off-set from one another on the vessel 404 such that the porous mesh 402 has the substantially vertical orientation within the cavity 110 when (1) the first port 406 is located in a substantially upward orientation and the second port 408 is located in a substantially downward orientation (as shown in FIG. 4A), or (2) the first port 406 is located in the substantially downward orientation and the second port 408 is located in the substantially upward orientation. In this exemplary embodiment, the cell separation device 400 can also have a housing (not shown) that surrounds a large portion of the cell separation device 400 except for the first port 406 and the second port 408 (see FIG. 1A for an exemplary housing 130 that could be used with the cell separation device 400). If used, the housing would permit the rotation of the cell

separation device 400 (which can have a flexible vessel 404) and in general aid in the handling of the cell separation device 400.

[0083] In this example, the cell separation device 400 is configured to be an open-system cell separation device 400 because it is not directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . In this configuration, the cell separation device 400 has a first cap 424 that is attachable to the first port 406 (i.e., the first cap 424 can be secured to the first port 406 or removed from the first port 406). Further, the cell separation device 400 has a second cap 426 that is attachable to the second port 408 (i.e., the second cap 426 can be secured to the second port 408 or removed from the second port 408).

[0084] The following is a description on how the cell separation device 400 could be used to obtain cells from microcarriers. During this exemplary process, the cell separation device 400 should be located and manipulated within a biological hood to avoid contamination of the cells. There are two positions into which the cell separation device 400 could be placed to remove cells from microcarriers. In position 1, the cell separation device 400 is in a vertical orientation with the cap 424/first port 406 in an upward orientation and the cap 426/second port 408 in a downward orientation (see FIG. 4B). In position 2, the cell separation device 400 is in a horizontal orientation with the cap 424/first port 406 facing to the right and the cap 426/second port 408 facing to the left (see FIG. 4C). The following steps can be performed:

[0085] 1) With the cell separation device 400 in position 1, remove the caps 424 and 426.

[0086] 2) Place the lower end including the second port 408 of the cell separation device 400 into an empty waste collection vessel.

[0087] 3) Pour the cell-covered microcarriers and medium from the culture vessel into the first port 424 of the cell separation device 400. The medium will flow through the porous mesh 402 in the cell separation device 400 and out the second port 108 into the waste collection vessel but the cell-covered microcarriers will be retained by the porous mesh 402 in the cell separation device 400. (The retained microcarriers are designated by the shaded triangle 403 in the image).

[0088] 4) Lift the cell separation device 400 out of the waste vessel and place the cell separation device 400 in position 2 (horizontal orientation).

[0089] 5) Add a volume of washing solution (e.g., PBS) and wash the cell-covered microcarriers by rocking the cell separation device 400 slightly side-to-side.

[0090] 6) Hold the cell separation device 400 over the waste vessel and allow the PBS wash to exit the cell separation device 400 by holding it in position 1. Repeat the washing steps 4-6 if desired.

[0091] 7) Place the cell separation device 400 in position 2 and add the cell dissociation reagent (e.g., trypsin) into the first port 406 to the cell separation device 400. Gently rock the cell separation device 400 side-to-side occasionally during the incubation period necessary to dissociate the cells from the microcarriers.

[0092] 8) After the cells are dissociated from the microcarriers, collect the cells and the cell dissociation reagent by placing the cell separation device 400 over a sterile container in position 1.

[0093] 9) Place the cell separation device 400 in position 2. Add a volume of cell collection solution (e.g.,

fresh culture medium) to the cell separation device **400** and gently rock the cell separation device **400** side-to-side to rinse the remaining cells off of the microcarriers.

[0094] 10) Add the cell collection solution to the cells in the cell collection container by placing the cell separation device **400** in position 1. The microcarriers will be left in the cell separation device **400**, and the cells will be in the cell collection container.

[0095] The following is a description on how the cell separation device **400** could be used to obtain cells from cell-spheroids. During this exemplary process, the cell separation device **400** should be located and manipulated within a biological hood to avoid contamination of the cells. There are two positions into which the cell separation device **400** could be placed to remove cells from microcarriers. In position 1, the cell separation device **400** is in a vertical orientation with the cap **424**/first port **406** in an upward orientation and the cap **426**/second port **408** is a downward orientation (see FIG. 4B). In position 2, the cell separation device **400** is in a horizontal orientation with the cap **424**/first port **406** facing to the right and the cap **426**/second port **408** facing to the left (see FIG. 4C). The following steps can be performed:

[0096] 1) With the cell separation device **400** in position 1, remove the caps **424** and **426**.

[0097] 2) Place the lower end including the second port **408** of the cell separation device **400** into an empty waste collection vessel.

[0098] 3) Pour the cell-spheroids and medium from the culture vessel into the first port **406** of the cell separation device **400**. The medium will flow through the porous mesh **402** of the cell separation device **400** and out the second port **408** into the waste collection vessel but the cell-spheroids will be retained in the cell separation device **400**. (The retained spheroids are designated by the shaded triangle **403** in the image.)

[0099] 4) Lift the cell separation device **400** out of the waste vessel and place the cell separation device **400** in position 2 (horizontal orientation).

[0100] 5) Add a volume of washing solution (e.g., PBS) and wash the cell-spheroids by rocking the cell separation device **400** slightly side-to-side.

[0101] 6) Hold the cell separation device **400** over the waste vessel in position 1 and allow the PBS wash to exit the cell separation device **400**. Repeat washing steps 4-6 if desired.

[0102] 7) Place the cell separation device **400** in position 2 and add the cell dissociation reagent (e.g., trypsin) through the first port **406** into the cell separation device **400**. Gently rock the cell separation device **400** side-to-side occasionally during the incubation period necessary to dissociate single cells from the spheroids. It may be necessary to put the cell separation device **400** into an incubator to fully dissociate the cells from the spheroids. If so, recap the cell separation device **400** before moving the cell separation device **400** out of the hood.

[0103] 8) After the cells form a single cell suspension, collect the cells and the cell dissociation reagent by placing the cell separation device **400** and in particular the second port **408** over a sterile cell collection container in position 1. The cell separation device **400** should be devoid of cells following this step.

[0104] Referring to FIG. 5A, there is illustrated a front view of a cell separation device **500** configured in accor-

dance with an embodiment of the present disclosure. As shown, the cell separation device **500** comprises a vessel **504** having a first port **506**, a second port **508**, and a cavity **510**. The cell separation device **500** further comprises the porous mesh **502** disposed within the cavity **510** so as to divide the cavity **510** into a first compartment **512** and a second compartment **514**. The first port **506** is in communication with the first compartment **512** of the cavity **510**. Further, the first port **506** is located to a first side **516** of the porous mesh **502**. The second port **508** is in communication with the second compartment **514** of the cavity **510**. Further, the second port **508** is located to a second side **518** of the porous mesh **502**. In addition, the first port **506** and the second port **508** are both located on one side **520** of the vessel **504** such that the porous mesh **502** has a substantially vertical orientation within the cavity **510** when (1) the first port **506** and the second port **508** are located in a substantially upward orientation (shown in FIG. 5A), or (2) the first port **506** and the second port **508** are located in a substantially downward orientation (not shown). In this exemplary embodiment, the cell separation device **500** can also have a housing (not shown) that surrounds a large portion of the cell separation device **500** except for the first port **506** and the second port **508**. If used, the housing would permit the rotation of the cell separation device **500** (which can have a flexible vessel **504**) and in general aid in the handling of the cell separation device **500**.

[0105] In this example, the cell separation device **500** is configured to be an open-system cell separation device **500** because it is not directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . In this configuration, the cell separation device **500** has a first cap **524** that is attachable to the first port **506** (i.e., the first cap **524** can be secured to the first port **506** or removed from the first port **506**). Further, the cell separation device **500** has a second cap **526** that is attachable to the second port **508** (i.e., the second cap **526** can be secured to the second port **508** or removed from the second port **508**).

[0106] The following is a description on how the cell separation device **500** could be used to obtain cells from microcarriers. During this exemplary process, the cell separation device **500** should be located and manipulated within a biological hood to avoid contamination of the cells. There are three positions into which the cell separation device **500** could be placed to remove cells from microcarriers. In position 1, the cell separation device **500** is positioned with the cap **524**/first port **506** to the left and the other cap **526**/second port **508** upright (see FIG. 5B). In position 2, both caps **524** and **526**/ports **506** and **508** of the cell separation device **500** are angled upright (see FIG. 5C). In position 3, the cap **526**/second port **508** is to the right and the other cap **524**/first port is upright (see FIGURE The following steps can be performed:

[0107] 1) With the cell separation device **500** in position 2, remove the caps **524** and **526**.

[0108] 2) Pour the cell-covered microcarriers and medium from the culture vessel into the first port **506** of the cell separation device **500**.

[0109] 3) Set a waste collection container on the right, and tip the cell separation device **500** into position 3 to empty the waste medium from the second port **508** of the cell separation device **500** into the waste container. The medium will flow through the porous mesh **502** of the cell separation device **500** and through the second

port 508 into the waste collection vessel but the cell-covered microcarriers will be retained in the cell separation device 500. (The retained cell-covered microcarriers are designated by the shaded triangle 503 in the image.)

[0110] 4) Tip the cell separation device 500 to position 2 again and add a volume of washing solution (e.g., PBS) into the first port 506.

[0111] 5) Wash the cell-covered microcarriers by rocking the cell separation device 500 slightly side-to-side.

[0112] 6) Hold the cell separation device 500 over the waste vessel in position 3 and allow the PBS wash to exit from the second port 508 of the cell separation device 500. Repeat the washing steps 4-6 if desired.

[0113] 7) Place the cell separation device 500 in position 1 and add a cell dissociation reagent (e.g., trypsin) through the first port 506 into the cell separation device 500. Gently tip the cell separation device 500 side-to-side occasionally during the incubation period necessary to dissociate the cells from the microcarriers. It may be necessary to put the cell separation device 500 into an incubator to fully dissociate the cells. If so, recap the cell separation device 500 before moving the cell separation device 500 out of the hood and place it in position 1 during incubation.

[0114] 8) After the all the cells are dissociated from the microcarriers, collect the cells and the cell dissociation reagent by placing the second port 508 of the cell separation device 500 over a sterile cell collection container in position 3.

[0115] 9) Place the cell separation device 500 in position 2. Add a volume of cell collection solution (e.g., fresh culture medium) to the cell separation device 500 and gently rock the cell separation device 500 side-to-side to rinse the remaining cells off of the microcarriers.

[0116] 10) Add the cell collection solution to the cells in the sterile cell collection container by placing the cell separation device 500 in position 3. The microcarriers will be left in the cell separation device 500, and the cells will be in the sterile cell collection container.

[0117] The following is a description on how the cell separation device 500 could be used to obtain cells from cell-spheroids. During this exemplary process, the cell separation device 500 should be located and manipulated within a biological hood to avoid contamination of the cells. There are three positions into which the cell separation device 500 could be placed to remove cells from microcarriers. In position 1, the cell separation device 500 is positioned with the cap 524/first port 506 to the left and the other cap 526/second port 508 upright (see FIG. 5B). In position 2, both caps 524 and 526 (ports 506 and 508) of the cell separation device 500 are angled upright (see FIG. 5C). In position 3, the cap 526/second port 508 is to the right and the other cap 524/first port 506 is upright (see FIG. 5D). The following steps can be performed:

[0118] 1) With the cell separation device 500 in position 2, remove the caps 524 and 526.

[0119] 2) Pour the cell-spheroids and medium from the culture vessel into the first port 506 of the cell separation device 500.

[0120] 3) Set a waste collection container on the right, and tip the cell separation device 500 into position 3 to empty the waste medium that passed through the porous mesh 502 of the cell separation device 500 and

the second port 508 into the waste container. The medium will flow through the cell separation device 500 into the waste collection vessel but the cell-spheroids will be retained in the cell separation device 500. (The retained spheroids are designated by the shaded triangle 503 in the image.)

[0121] 4) Tip the cell separation device 500 to position 2 again and add a volume of washing solution (e.g., PBS) into the first port 506.

[0122] 5) Wash the cell-spheroids by rocking the cell separation device 500 slightly side-to-side.

[0123] 6) Hold the cell separation device 500 over the waste vessel in position 3 and allow the PBS wash to exit the cell separation device 500 through the second port 508. Repeat the washing steps 4-6 if desired.

[0124] 7) Place the cell separation device 500 in position 1 and add a cell dissociation reagent (e.g., trypsin) to the first port 506 of the cell separation device 500. Gently tip the cell separation device 500 side-to-side occasionally during the incubation period necessary to dissociate single cells from the spheroid. It may be necessary to put the cell separation device 500 into an incubator to fully dissociate the cells. If so, recap the cell separation device 500 before moving the cell separation device 500 out of the hood and place it in position 1.

[0125] 8) After the cells form a single cell suspension, collect the cells and the cell dissociation reagent by placing the second port 508 of the cell separation device 500 over a sterile cell collection container in position 3. The cell separation device 500 should be devoid of cells following this step.

[0126] Referring to FIG. 6A, there is illustrated a front view of a cell separation device 600 configured in accordance with an embodiment of the present disclosure. In this embodiment, the cell separation device 600 comprises a vessel 604 having a first port 606, a second port 608, and a cavity 610. The cell separation device 600 further comprises a porous mesh 602 disposed within the cavity 610 to divide the cavity 610 into a first compartment 612 and a second compartment 614. The first port 606 is in communication with the first compartment 612 of the cavity 610. Further, the first port 606 is located to a first side 616 of the porous mesh 602. The second port 608 is in communication with the second compartment 614 of the cavity 610. Further, the second port 608 is located to a second side 618 of the porous mesh 602. In addition, the first port 606 is located at one end 620 of the vessel 604 and the second port 608 is located at an opposing end 622 of the vessel 604. Also, the first port 606 and the second port 608 are in-line with one another on the vessel 604 such that the porous mesh 602 has the inclined orientation within the cavity 610 when (1) the first port 606 is located in a substantially upward orientation and the second port 608 is located in a substantially downward orientation (as shown in FIG. 6A), or (2) the first port 606 is located in the substantially downward orientation and the second port 608 is located in the substantially upward orientation. The cell separation device 600 further has openings 611a and 611b formed in the vessel 604 to aid in the handling of the cell separation device 600. In this exemplary embodiment, the cell separation device 600 can also have a housing (not shown) that surrounds a large portion of the cell separation device 600 except for the first port 606 and the second port 608 (see FIG. 1A for an

exemplary housing **130** that could be used with the cell separation device **600**). If used, the housing would permit the rotation of the cell separation device **600** (which can have a flexible vessel **604**) and in general aid in the handling of the cell separation device **600**.

[0127] In this example, the cell separation device **600** is configured to be a closed-system cell separation device **600** because it is directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . as discussed in more detail next with respect to FIG. 6B. In the exemplary configuration shown, the cell separation device **600** has a first cap **624** that is attachable to the first port **606** (i.e., the first cap **624** can be secured to the first port **606** or removed from the first port **606**). Further, the cell separation device **600** has a second cap **626** that is attachable to the second port **608** (i.e., the second cap **626** can be secured to the second port **608** or removed from the second port **608**). In the illustrated example, the first cap **624** is configured to receive (1) a first tube **631** which has a clamp **636** connected thereto and a vent filter **640** attached to another end thereof and (2) a second tube **633** having a clamp **638** connected thereto and another end connected to external equipment as shown for example in FIG. 6B. Likewise, the second cap **626** is configured to receive (1) a first tube **635** which has a clamp **644** connected thereto and another end connected to external equipment as shown for example in FIG. 6B, and (2) a second tube **637** which has a clamp **646** connected thereto and another end connected to external equipment as shown for example in FIG. 6B.

[0128] An exemplary integration of the closed system cell separation device **600** (without the housing) with external equipment is shown in FIG. 6B. As shown in FIG. 6B, the cell separation device **600** is connected via a network of tubing and clamps to a cell dissociation reagent container **670**, a washing solution container **672** (e.g., Phosphate Buffered Solution (PBS) container **672**), a waste container **674**, a cell collection container **676**, a spinner flask **678** (which contains cell-covered microcarriers in a liquid), and a pressurized pump **680**. The cell separation device **600** can be used to obtain the cells from microcarriers by performing the following steps:

[0129] 1) Cells grow on microcarriers in the spinner flask **678** and need to be collected and dissociated from the microcarriers as discussed below.

[0130] 2) Open the tubing clamp **601** at the pressurization pump **680** and the tubing clamps **603**, **644**, and **638** from the spinner flask **678** to the cell separation device **600** to the waste container **674**. All other clamps remain or are closed.

[0131] 3) Turn-on the pressurization pump **680**. The cells, microcarriers and culture media will be forced up the dip-tube **639** and flow from the spinner flask **678** to the cell separation device **600** where the cell separation device **600** mesh will stop the cell-covered microcarriers while the culture media flows through to the waste container **674**. The waste container **674** may have a clamp **611** which is opened at this time and connected via tubing to a vent filter **613**.

[0132] 4) Turn-off the pressurization pump **680** and open the clamp **615** to the vent filter **617** associated with the spinner flask **678**, as well as opening the tubing clamps **603** and **619** along the fluid pathway from the PBS container **672** to the spinner flask **678**. Other

clamps are closed. The PBS flows into the spinner flask **678** by gravity through tubing.

[0133] 5) Swirl the spinner flask **678** to re-suspend any remaining cell-covered microcarriers.

[0134] 6) Close clamps **611**, **615** on the vent filters **613** and **617** and open clamps **603** and **638** for the pathway from the spinner flask **678** to the cell separation device **600**. Other clamps are closed.

[0135] 7) Open clamp **601** and turn-on the pressurization pump **680** to initiate flow from the spinner flask **678** to the cell separation device **600**. The PBS and cell-covered microcarriers will flow out of the spinner flask **678** to the cell separation device **600**.

[0136] 8) Turn-off the pressurization pump **680** and open the clamp **636** to the vent filter **640** on the cell separation device **600**. Position the cell separation device **600** so the caps **624** and **626** are horizontal and tilt the cell separation device **600** side-to-side to wash the microcarriers in the collected PBS.

[0137] 9) Open the clamp **644** to the waste container **674**, position the cell separation device **600** vertically so cap **624** is up and cap **626** is down and let the PBS drain (by gravity) to the waste container **674**.

[0138] 10) Close the clamps **603**, **644**, and **619**, and open clamps **621** and **638** on the path from the cell dissociation reagent container **670** to the cell separation device **600**. The cell dissociation reagent will flow into the cell separation device **600** by gravity. Close the vent clamp **636**.

[0139] 11) Position the cell separation device **600** on a side so the caps **624** and **626** are horizontal. Gently rock the cell separation device **600** to enable the cells to dissociate from the microcarriers.

[0140] 12) Vertically orient the cell separation device **600** so that cap **624** is up and cap **626** is down. Open the clamp **623** to vent filter **625** and the clamp **646** to the cell collection container **676**. The dissociated cells will flow by gravity to the cell collection container **676** leaving the microcarriers behind in the cell separation device **600**.

[0141] Referring to FIG. 7A, there is illustrated a front view of a cell separation device **700** configured in accordance with an embodiment of the present disclosure. In this embodiment, the cell separation device **700** comprises a vessel **704** having a first port **706**, a second port **708**, and a cavity **710**. The cell separation device **700** further comprises a porous mesh **702** disposed within the cavity **710** to divide the cavity **710** into a first compartment **712** and a second compartment **714**. The first port **706** is in communication with the first compartment **712** of the cavity **710**. Further, the first port **706** is located to a first side **716** of the porous mesh **702**. The second port **708** is in communication with the second compartment **714** of the cavity **710**. Further, the second port **708** is located to a second side **718** of the porous mesh **702**. In addition, the first port **706** is located at one end **720** of the vessel **704** and the second port **708** is located at an opposing end **722** of the vessel **704**. Also, the first port **706** and the second port **708** are in-line with one another on the vessel **704** such that the porous mesh **702** has the inclined orientation within the cavity **710** when (1) the first port **706** is located in a substantially upward orientation and the second port **708** is located in a substantially downward orientation (as shown in FIG. 7A), or (2) the first port **706** is located in the substantially downward orientation and the

second port **708** is located in the substantially upward orientation. The cell separation device **700** further has openings **711a** and **711b** formed in the vessel **704** to aid in the handling of the cell separation device **700**. In this exemplary embodiment, the cell separation device **700** can also have a housing (not shown) that surrounds a large portion of the cell separation device **700** except for the first port **706** and the second port **708** (see FIG. 1A for an exemplary housing **130** that could be used with the cell separation device **700**). If used, the housing would permit the rotation of the cell separation device **700** (which can have a flexible vessel **704**) and in general aid in the handling of the cell separation device **700**.

[0142] In this example, the cell separation device **700** is configured to be a closed-system cell separation device **700** because it is directly connected to external equipment such as a bioreactor, vacuum pump etc. . . . as discussed in more detail next with respect to FIG. 7B. In the exemplary configuration shown, the cell separation device **700** has a first cap **724** that is attachable to the first port **706** (i.e., the first cap **724** can be secured to the first port **706** or removed from the first port **706**). Further, the cell separation device **700** has a second cap **726** that is attachable to the second port **708** (i.e., the second cap **726** can be secured to the second port **708** or removed from the second port **708**). In the illustrated example, the first cap **724** is configured to receive (1) a first tube **731** which has a clamp **736** connected thereto and a vent filter **740** attached to another end thereof and (2) a second tube **733** having a clamp **738** connected thereto and another end connected to external equipment as shown for example in FIG. 7B. Likewise, the second cap **726** is configured to receive (1) a first tube **735** which has a clamp **744** connected thereto and another end connected to external equipment as shown for example in FIG. 7B, and (2) a second tube **737** which has a clamp **746** connected thereto and another end connected to external equipment as shown for example in FIG. 7B.

[0143] An exemplary integration of the closed system cell separation device **700** (without the housing) with external equipment is shown in FIG. 7B. As shown in FIG. 7B, the cell separation device **700** is connected via a network of tubing and clamps to a cell dissociation reagent container **770**, a washing solution container **772** (e.g., Phosphate Buffered Solution (PBS) container **772**), a waste container **774**, a cell collection container **776**, a spinner flask **778** (which contains spheroids in a liquid), and a vacuum pump **780**. The cell separation device **700** can be used to obtain the cells from spheroids by performing the following steps:

[0144] 1) Open the tubing clamps **703**, **705**, **738** and **744** on the fluid path from the spinner flask **778** to the cell separation device **700** to the waste container **774**. All other clamps are or remain closed.

[0145] 2) Open clamp **746** and turn-on the vacuum pump **780**. Spheroids and culture media will be pulled up the dip-tube **739** and flow through from the spinner flask **778** to the cell separation device **700** where the porous mesh **702** will stop the spheroids, while the culture media flows through to the waste container **774**. The waste container **774** may have a clamp **711** which is opened at this time and connected via tubing to a vent filter **713**.

[0146] 3) Turn-off the vacuum pump **780** and then open the clamp **715** to the vent filter **717** associated with the spinner flask **778**, as well as opening the tubing clamps

703 and **719** along the fluid pathway from the PBS container **772** to the spinner flask **778**. Other clamps are closed. The PBS flows into the spinner flask **778** by gravity through tubing.

[0147] 4) Swirl the spinner flask **778** to re-suspend any remaining spheroids.

[0148] 5) Close clamps **711**, **715** on the vent filters **713** and **717** and open clamps **703** and **738** for the pathway from the spinner flask **778** to the cell separation device **700**. Other clamps are closed.

[0149] 6) Open claim **746** and turn-on the vacuum pump **780** to initiate flow from the spinner flask **778** to the cell separation device **700**. The PBS and spheroids will flow out of the spinner flask **778** to the cell separation device **700**.

[0150] 7) Turn-off the vacuum pump **780** and open the clamp **736** to the vent filter **740** on the cell separation device **700**. Position the cell separation device **700** so the caps **724** and **726** are horizontal and tilt the cell separation device **700** side-to-side to wash the spheroids in the collected PBS.

[0151] 8) Open the clamps **705** and **744** to the waste container **774**, position the cell separation device **700** vertically so cap **724** is up and cap **726** is down and let the PBS drain (by gravity) to the waste container **774**.

[0152] 9) Close the clamps **703**, **705**, **719** and **744**, and open clamps **721** and **738** on the path from the cell dissociation reagent container **770** to the cell separation device **700**. The cell dissociation reagent will flow into the cell separation device **700** by gravity. Close the vent clamp **736**.

[0153] 10) Position the cell separation device **700** on a side so the caps **724** and **726** are horizontal. Gently rock the cell separation device **700** to enable the cells to dissociate from the spheroids.

[0154] 11) Vertically orient the cell separation device **700** so that cap **724** is up and cap **726** is down. Open the clamp **723** to vent filter **725** and the clamp **727** to the cell collection container **776**. The dissociated cells will flow by gravity from the cell separation device **700** to the cell collection container **776**

[0155] In view of the descriptions associated with FIGS. 6A-6B and 7A-7B, it should be appreciated that there are several methods that can be used with the “closed-system” cell separation device **600** and **700**, depending on the vessel used to culture the cells and whether pressurization or vacuum is the preferred method to move fluid throughout the system. It should also be appreciated that any of the aforementioned cell separation devices **100**, **200**, **300**, **400**, **500**, **600** and **700** or equivalents thereof can be configured to be used in either an “open” system (e.g., see FIGS. 3B-3C, 4B-4C and 5A-5C) or a “closed” system (e.g., see FIGS. 2C-2D, 6B and 7B) to separate cells from microcarriers or spheroids in a liquid. It should also be appreciated that any of the aforementioned cell separation devices **100**, **200**, **300**, **400**, **500**, **600** and **700** or equivalents thereof can be used to separate cells from a liquid as discussed below with respect to FIG. 8.

[0156] Referring to FIG. 8, there is a method **800** for using the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700** to separate cells from microcarriers or spheroids in a liquid (e.g., cell culture medium, buffered saline). At step **802**, provide the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700**. At step **804**, introduce the liquid (includ-

ing microcarriers or spheroids) through the first port **106**, **206**, **306**, **406**, **506**, **606** and **706** into the first compartment **112**, **212**, **312**, **412**, **512**, **612** and **712** of the cavity **110**, **210**, **310**, **410**, **510**, **610** and **710** of the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700**. At step **806**, drain the liquid that passed through the inclined or vertical porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702** out of the second port **108**, **208**, **308**, **408**, **508**, **608** and **708** of the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700**. After step **806**, the microcarriers or spheroids will remain in the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700** due to the vertical or inclined porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702**. At step **808**, process (e.g., washing step and cell dissociating step) the microcarriers or spheroids that did not pass through the vertical or inclined porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702** out of the second port **108**, **208**, **308**, **408**, **508**, **608** and **708** to release the cells from the microcarriers or spheroids. At step **810**, drain the cells out of the second port **108**, **208**, **308**, **408**, **508**, **608** and **708** of the cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700**. The cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700** by having the vertical or inclined porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702** is a marked-improvement over the traditional cell separation devices in that when the new cell separation device **100**, **200**, **300**, **400**, **500**, **600** and **700** is used the flow of the liquid through the vertical or inclined porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702** is no longer easily blocked as in the traditional cell separation device because the microcarriers or spheroids will no longer block a majority of the pores within the vertical or inclined porous mesh **102**, **202**, **302**, **402**, **502**, **602** and **702** due to gravity as they would in the horizontal porous mesh of the traditional cell separation devices.

[0157] The following is a discussion about harvest experiments that were performed using prototype “open-system” cell separation devices **300**, **400** and **500** (see FIGS. 3A, 4A and 5A) and a prototype “closed-system” cell separation device **600** (see FIGS. 6A-6B). In the following discussion, the term microcarriers has been abbreviated as MCs, milliliter has been abbreviated mL and centrifuge tube has been abbreviated CT. All experiments were carried out in a biological hood. The cells were seeded at an initial density of 50,000 cells per square centimeter of total microcarrier surface area. The microcarriers were cultured in Corning® Spinner Flasks. One spinner flask was used for assessing the harvest for the control method (no cell separation device) and all of the prototype “open-system” cell separation devices **300**, **400** and **500**. The microcarriers in medium were mixed well and then measured into individual centrifuge tubes to be used for each cell separation device **300**, **400** and **500**. A separate spinner flask culture was used to create the harvest for the prototype “closed-system” cell separation device **600**. The methods for harvesting are described below for the control and for each of the tested prototype cell separation devices **300**, **400**, **500** and **600**.

[0158] Control: The control harvest utilized a standard method without a separation device. Step 1) 50 mL of MCs in medium were added to a CT and let to stand for 5 minutes to settle the MCs. Step 2) The medium was aspirated off the MCs. 10 mL of PBS (washing solution) was added to the CT and the MCs re-suspended, then allowed to settle. Step 3) The PBS was aspirated off of the settled MCs, and then another PBS wash was performed as stated in Step 2. Step

4) The PBS was aspirated off the settled MCs and 5 mL of trypsin (cell dissociation reagent) was added, the MCs were re-suspended and then allowed to incubate for minutes. The trypsin/cell solution was aspirated off the settled MCs and placed in a sterile CT. Step 5) 2 more PBS washes were performed using 5 mL each time as stated in step 2, but the aspirated PBS and cells were added to the CT containing the previously aspirated cells and trypsin. Step 6) A final wash of the MCs was conducted using medium with fetal bovine serum (FBS) to inactivate the trypsin. This was added to the cell solution test tube to bring the total volume to 20 mL. The total time to perform cell separation from MCs was about 40 minutes. Instead of allowing the cells to settle, the CT could have been centrifuged following each manipulation, but that would not have decreased the total amount of time to perform the separation.

[0159] Prototype Cell Separation Device **300**: Step 1) The caps **324** and **326** were removed from the cell separation device **300** and the second port **308** (in position 1—FIG. 3B) was placed into an empty centrifuge tube (waste CT). A stripette was used to aspirate 25 mL of MCs and medium from the MC-containing centrifuge tube. This volume was dispensed through the first port **306** into the corner of the cell separation device **300** where the inclined porous mesh **302** meets the sidewall. The medium flowed through the cell separation device **300** into the waste CT in which it was positioned, leaving the MCs in the corner of the cell separation device **300** next to the porous mesh **302** where they were placed. Step 2) The cell separation device **300** was lifted out of the waste CT and placed on the bench-top so the cell separation device **300** containing the MCs rested on its side (position 2—FIG. 3C). 10 mL of phosphate buffered saline (PBS) was added through the first port **306**, and the MCs re-suspended in the PBS to be washed. The cell separation device **300** was held upright (position 1) over the waste CT and the PBS flowed through the porous mesh **302** into the waste CT, leaving the MCs behind. The wash was repeated (repeat step 2). Step 3) The cell separation device **300** was again placed with its side on the bench-top (position 2). 5 mL of trypsin was added and the MCs re-suspended. The cell separation device **300** with the MCs was left to incubate in the trypsin for 5 minutes with periodic agitation to re-suspend the MCs. After the 5 minute incubation, the trypsin and cells were allowed to flow through the porous mesh **302** by placing the second port **308** into a fresh CT and standing the cell separation device **300** upright (position 1). Step 4) After evacuating the fluid and cells from the cell separation device **300** into the CT, the cell separation device **300** was lifted out and placed on the side with the MCs (position 2). 5 mL of PBS was added, and the MCs washed. The PBS was added to the cell-containing CT. The wash was repeated using 5 mL of PBS and then 5 mL of medium containing fetal bovine serum (FBS) to inactivate the trypsin. These volumes were both added to the cell-containing CT (Total cell volume=20 mL). Alternatively, a reagent (such as TrypLE™) could be used to remove the cells from the MCs instead of trypsin that does not need to be inactivated, eliminating the requirement for FBS containing medium. The total time to perform the separation was about 12 minutes.

[0160] Prototype Cell Separation Device **400**: Step 1) The caps **424** and **426** were removed from the cell separation device **400**. The cell separation device **400** was placed on the bench-top on its side (position 2—FIG. 4C). Using a strip-

ette, 25 mL of MCs in medium were placed through the first port 406 into the cell separation device 400, while tipping the cell separation device 400 to position 1 (FIG. 4B) so that the fluid was free to move through the porous mesh 402 that is located between the two compartments 412 and 414. The medium was aspirated through the second port 408 to a waste container. Step 2) With the cell separation device 400 in position 1, 10 mL of PBS was added through the first port 406 and the cell separation device 400 was tipped side-to-side to move the fluid to wash the MCs, then tipped to position 2 to evacuate the fluid through the porous mesh 402 into the next compartment 414. The fluid was aspirated out through the second port 408 into a waste container. This wash was repeated. Step 3) With the cell separation device 400 in position 1, of trypsin was added through the first port 406 and the MCs re-suspended. The MCs were left to incubate in the trypsin for 5 minutes with periodic agitation to re-suspend the MCs. After the 5 minute incubation, the cell separation device 400 was tipped and the trypsin and cells were allowed to flow through the porous mesh 402 into the next compartment 414 where they were collected by aspiration through the second port 408. The cells and fluid were placed in a sterile CT. Step 4) 5 mL of PBS was added to the cell separation device 400 in position 1, and the MCs washed by tipping the device side-to-side. The cell separation device 400 was tipped to position 2 and the PBS and cells were allowed to flow through the porous mesh into the next compartment 414 where they were collected by aspiration through the second port 408. The PBS and cells were added to the cell-containing CT. The wash was repeated as stated using 5 mL of PBS and then 5 mL of medium containing fetal bovine serum to inactivate the trypsin. These volumes were both added to the cell-containing CT (Total cell volume=20 mL). The total time to perform the separation was about 12 minutes.

[0161] Prototype Cell Separation Device 500: Step 1) The caps 524 and 526 were removed from the cell separation device 500 in position 2 (FIG. 5C) and using a stripette, 25 mL of MCs in medium were placed through the first port 506 into the cell separation device 500. The cell separation device 500 was tipped to position 3 (FIG. 5D) so the fluid moved through the porous mesh 502 and into the second compartment 514 where it could be aspirated to waste through the second port 508. Step 2) An additional 25 mL of MCs in medium was added through the first port 506 with the cell separation device 500 in position 2, then tipped to position 3 so that the fluid could be aspirated to waste through the second port 508. Step 3) With the cell separation device 500 in position 2, 10 mL of PBS was added through the first port 506 and the cell separation device 500 was tipped side-to-side to move the fluid to wash the MCs, then tipped to position 3 to evacuate the fluid through the porous mesh 502 into the next compartment 514. The fluid was aspirated out through the second port 508 into a waste container. This wash was repeated. Step 4) With the cell separation device 500 in position 2, 5 ml of trypsin was added to re-suspend the MCs, then incubated for 5 minutes in position 1, with occasional agitation to re-suspend the MCs. After incubation, the cell separation device 500 was tipped to position 3 and the cells and fluid aspirated from the second port 508 and placed in a sterile CT. Step 5). 3 MC washes were conducted as discussed in Step 3; twice using 5 mL of PBS, then once with 5 mL in media containing FBS.

All washes and cells were collected into the same CT (Total cell volume=20 mL). The total time to perform the separation was about 15 minutes.

[0162] Prototype Cell Separation Device 400 (this experiment was different than the previous experiment which also used prototype cell separation device 400): Step 1) The caps 424 and 426 were removed from the cell separation device 400. The cell separation device 400 was placed on the bench-top on its side (in position 2—FIG. 4C). Using a stripette, 25 mL of MCs in medium were placed through the first port into the upper compartment 412 of the cell separation device 400. This created an airlock so that a vacuum was created when a syringe was applied to the second port 408, so that the fluid was free to move through the porous mesh 402 that is located between the two compartments 412 and 414 and into the lower compartment 414. The medium was aspirated through the second port 408 to a waste container. Step 2) With cell separation device 400 in position 1 (FIG. 4B), 10 mL of PBS was added through the first port 406 and the cell separation device 400 was tipped side-to-side to move the fluid to wash the MCs, then tipped to position 2 to evacuate the fluid through the porous mesh 402 into the next compartment 414. The fluid was aspirated out through the second port 408 into a waste container. This wash was repeated. Step 3) With the cell separation device 400 in position 1, 5 mL of trypsin was added through the first port 406 and the MCs re-suspended. The MCs were left to incubate in the trypsin for 5 minutes with periodic agitation to re-suspend the MCs. After the 5 minute incubation, the cell separation device 400 was tipped and the trypsin and cells were allowed to flow through the porous mesh 402 into the next compartment 414 where they were collected by aspiration through the second port 408. The cells and fluid were placed in a sterile CT. Step 4) 5 mL of PBS was added to cell separation device 400 in position 1, and the MCs washed by tipping the cell separation device 400 side-to-side. The cell separation device 400 was tipped to position 2 and the PBS and cells were allowed to flow through the porous mesh 402 into the next compartment 414 where they were collected by aspiration through the second port 408. The PBS and cells were added to the cell-containing CT. The wash was repeated as stated using 5 mL of PBS and then 5 mL of medium containing fetal bovine serum to inactivate the trypsin. These volumes were both added to the cell-containing CT (Total cell volume=20 mL). The total time to perform the separation was about 13 minutes due to the airlock that formed.

[0163] Prototype Closed-system Cell Separation Device 600: Step 1) With the cell separation device 600 in position 1 (upright as shown in FIG. 6B), clamps were opened to permit fluid flow from the spinner flask 678 to the cell separation device 600 to the waste container 674. Other clamps remained closed. The MCs and medium were forced up the dip tube and flowed through the system to the porous mesh 602 of the cell separation device 600 by pressurization. The porous mesh 602 stopped the MCs, while the medium flowed through to the waste container 674. Step 2) Vents were unclamped, as well as the fluid pathway from the PBS container 672 to the spinner flask 678. Other clamps were closed. PBS flowed into the spinner flask 678 by gravity through a dip tube. The spinner flask 678 was swirled to re-suspend the remaining MCs. Clamps were closed on the vents and opened for the pathway from the spinner flask 678 to the cell separation device 600 (now in side-ways posi-

tion). Pressurization was again initiated to force the PBS/MCs out of the spinner flask 678 to the cell separation device 600. Pressure was turned-off as the PBS and MCs made their way into the cell separation device 600. Vent clamps were opened. The cell separation device 600 was tilted side-to-side to wash the MCs in the collected PBS. Step 2 was repeated to capture and rinse all the MCs. The cell separation device 600 was moved to position 1 (upright as shown in FIG. 6B) and the clamp from the cell separation device 600 to the waste container 674 was opened. PBS in the cell separation device 600 was sent to waste container 674. Step 3). The cell separation device 600 was placed in position 2 (sideways). Vents were unclamped, as well as the fluid pathway from the TrypLE container 670 to the cell separation device 600. Other clamps were closed. TrypLE flowed into the cell separation device 600 by gravity. The cell separation device 600 was tipped side-to-side to re-suspend the MCs in the TrypLE, then left to incubate for 5 minutes with occasional agitation. The fluid pathway from the cell separation device 600 to the cell collection container 676 was opened, the cell separation device 600 was placed in position 1 (upright as shown in FIG. 6B), and the cells and TrypLE were allowed to flow into the cell collection container 676. Step 4) The cell separation device 600 was placed in position 2 (sideways). Vents remained unclamped, as well as the fluid pathway from the PBS container 672 to the cell separation device 600. Other clamps were closed. PBS flowed into the cell separation device 600 by gravity. The MCs were re-suspended in the PBS and washed. The fluid pathway from the cell separation device 600 to the cell collection container 676 was opened, the cell separation device 600 was placed in position 1, and the cells and PBS allowed to flow into the cell collection container 676. This step was repeated to create a total cell volume of 200 mL. The total time to perform the separation was about 20 minutes.

[0164] Results of Experiments: 0.2 mL of the cell suspension obtained from the control and each of the prototype separation devices 300, 400, 500 and 600 was loaded into NucleoCounter® cassettes to determine the number of cells collected per mL, the cell viability, and the % of cells remaining in clumps (clusters of cells). The results from the control and each of the prototype separation devices 300, 400, 500 and 600 are provided in TABLE #1 as follows:

TABLE 1

Cell/Microcarrier (MC) Separations							
Cell Separation Device (CSD)	Initial Volume (mL)	Total cm ² MC	Cells/mL	Viability (%)	Total Viable Cells	% of Control/Vol	% Clumps
Control	50	500	2.12×10^6	99.7	4.24×10^7	100	7
CSD 300	25	250	1.2×10^6	99.7	2.4×10^7	113	10
CSD 400	25	250	6.57×10^5	99.6	1.31×10^7	62	16
CSD 500	50	500	1.8×10^6	98.9	3.6×10^7	86	19
CSD 400	25	250	8.8×10^5	99.5	1.59×10^7	75	20
Closed	200	2000	6.93×10^5	98.1	1.37×10^8	100	1
CSD 600							

[0165] Note: In these experiments, each of the prototype cell separation devices 300, 400, 500 and 600 required small modifications in the procedure used to first separate microcarriers from the medium, and then the cells from the

microcarriers. It is also assumed that since spheroids are similar to the size of microcarriers that the results for separating spheroids from medium and then reducing the spheroids to single cells would be accomplished in a similar fashion as the microcarriers.

[0166] Conclusions: All cell viabilities were very good. The open-system cell separation devices 300 and 500 were the easiest to handle and appeared to have the least fluid retention since the greatest number of cells were harvested with these separation devices. The cell separation device 300 actually harvested a greater number of cells than the control. This is possible because there can be a loss of MCs during each aspiration step following the control protocol. The amount of time required to harvest the cells was the biggest difference between the control and the tested separation devices 300, 400, 500 and 600. There was an occasional air-lock that prevented fluid flowing automatically through the system associated with the closed-system cell separation device 600, but this was overcome by closing vents and momentarily turning on pressurization. The system associated with the closed-system cell separation device 600 can also be configured to use a vacuum to draw fluid through the system instead of pressurization (see FIG. 7B). There are potentially other designs that could be useful for the separation devices, such as side-by side compartments with the mesh in-between.

[0167] In view of the foregoing, there is disclosed a cell separation device that uses a vertical or inclined porous mesh to capture microcarriers or spheroids within a vessel, where they can then be easily washed and treated to either remove the cells from the microcarriers or convert the spheroids into a single cell suspension. The device can be made as an open or closed system. The device may be filled by pouring, gravity, perfusion, vacuum or by pressurization of the source vessel. The device can be structured so that it is easily integrated into a perfusion bioreactor system. The incline or vertical positioning of the porous mesh within the device prevents the microcarriers or spheroids from blocking the pores of the mesh to enhance fluid flow and cell separation. The design of the device enables the liquid (e.g., cell culture medium, buffered saline) to flow over the inclined or vertical mesh such that the microcarriers or spheroids roll off of the mesh and can still be retained in the device. The device is self-contained and after isolating the

microcarriers or spheroids on one side of the porous mesh, inverting the device permits further manipulation. The cells may be washed and released from the microcarriers in the device, and then collected by perfusing them out of the

device. A single cell suspension can be created from the spheroids in the device and then the cells can be retained or released from the device. The device is self-contained and can potentially be used to transport cells for therapy to the site of administration. The device can be many shapes and scaled in size as needed. The device may be a rigid vessel or a flexible vessel. The device may have an outer housing for stabilization or it can be made without an outer housing as desired. The device can be manufactured using all the conventional methods for forming and assembling devices from plastic materials or other types of materials. To enhance desired attributes the device may be coated or treated. The porous mesh or membrane can be made from polymer, metal or glass or composites thereof and the pore sizes can range, for example, from about 12 to 200 microns.

[0168] According to an aspect (1) of the present disclosure, a cell separation device configured for separating cells from microcarriers or spheroids in a liquid. The cell separation device comprises: a vessel comprising a first port, a second port, and a cavity; and a porous mesh disposed within the cavity to divide the cavity into a first compartment and a second compartment, wherein the first port is in communication with the first compartment of the cavity, the first port located to a first side of the porous mesh, wherein the second port is in communication with the second compartment of the cavity, the second port located to a second side of the porous mesh, and wherein the porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation with respect to a flow of liquid through the porous mesh.

[0169] According to another aspect (2) of the present disclosure, the cell separation device of aspect (1) is provided, wherein the first port is located at one end of the vessel and the second port is located at an opposing end of the vessel.

[0170] According to another aspect (3) of the present disclosure, the cell separation device of aspect (2) is provided, wherein the first port and the second port are off-set from one another on the vessel such that the porous mesh has the substantially vertical orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

[0171] According to another aspect (4) of the present disclosure, the cell separation device of aspect (2) is provided, wherein the first port and the second port are in-line with one another on the vessel such that the porous mesh has the inclined orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

[0172] According to another aspect (5) of the present disclosure, the cell separation device of aspect (1) is provided, wherein the first port and the second port are both positioned on one side of the vessel and the porous mesh has the substantially vertical orientation within the cavity when (1) the first port and the second port are located in a substantially upward orientation, or (2) the first port and the second port are located in a substantially downward orientation.

[0173] According to another aspect (6) of the present disclosure, the cell separation device of any of aspects (1)-(5) is provided, further comprising: a first cap attachable to the first port; and a second cap attachable to the second port.

[0174] According to another aspect (7) of the present disclosure, the cell separation device of any of aspects (1)-(6) is provided, further comprising: a first flow control system attached to the first port and external equipment; and a second flow control system attached to the second port and external equipment.

[0175] According to another aspect (8) of the present disclosure, the cell separation device of any of aspects (1)-(7) is provided, wherein the porous mesh comprises pores therein with sizes ranging from about 12 microns to about 200 microns.

[0176] According to another aspect (9) of the present disclosure, the cell separation device of any of aspects (1)-(8) is provided, further comprising: an outer housing surrounding at least a portion of the vessel.

[0177] According to another aspect (10) of the present disclosure, the cell separation device of any of aspects (1)-(9) is provided, further comprising: a ring stand coupled to the vessel, the ring stand configured to facilitate movement and rotation of the vessel.

[0178] According to another aspect (11) of the present disclosure, a method for separating cells from microcarriers or spheroids in a liquid is provided. The method comprises: introducing liquid through a first port of a vessel of a cell separation device, the vessel further comprising a second port, and a cavity, wherein a porous mesh is disposed within the cavity to have a substantially vertical or an inclined orientation with respect to a flow of the liquid through the porous mesh and to divide the cavity into a first compartment and a second compartment, wherein the first port located to a first side of the porous mesh, and wherein the first port is in communication with the first compartment of the cavity and the second port is in communication with the second compartment of the cavity; draining the liquid that passes through the porous mesh out of the second port; processing the microcarriers or spheroids that does not pass through the porous mesh to release the cells from the microcarriers or spheroids; and draining the cells out of the second port.

[0179] According to another aspect (12) of the present disclosure, the method of aspect (11) is provided, wherein processing the microcarriers or spheroids further comprises washing the microcarriers or spheroids and then dissociating cells from the microcarriers or spheroids.

[0180] According to another aspect (13) of the present disclosure, the method of aspect (12) is provided, wherein washing the microcarriers or spheroids comprises: adding a washing solution to the cavity; moving the vessel; and draining the washing solution out of the second port.

[0181] According to another aspect (14) of the present disclosure, the method of aspect (12) is provided, wherein dissociating cells from the microcarriers or spheroids comprises: adding a cell dissociation reagent to the cavity; and moving the vessel, and wherein draining the cells out of the second port further comprises draining the cell dissociation reagent out of the second port.

[0182] According to another aspect (15) of the present disclosure, the method of any of aspects (11)-(14) is pro-

vided, wherein the separation device is an open-system cell separation device that is not directly connected to external devices.

[0183] According to another aspect (16) of the present disclosure, the method of any of aspects (11)-(14) is provided, wherein the separation device is a closed-system cell separation device that is directly connected to external devices.

[0184] According to another aspect (17) of the present disclosure, the method of any of aspects (11)-(16) is provided, wherein the first port is located at one end of the vessel and the second port is located at an opposing end of the vessel.

[0185] According to another aspect (18) of the present disclosure, the method of aspect (17) is provided, wherein the first port and the second port are off-set from one another on the vessel such that the porous mesh has the substantially vertical orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

[0186] According to another aspect (19) of the present disclosure, the method of aspect (17) is provided, wherein the first port and the second port are in-line with one another on the vessel such that the porous mesh has the inclined orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

[0187] According to another aspect (20) of the present disclosure, the method of any of aspects (11)-(16) is provided, wherein the first port and the second port are both positioned on one side of the vessel and the porous mesh has the substantially vertical orientation within the cavity when (1) the first port and the second port are located in a substantially upward orientation, or (2) the first port and the second port are located in a substantially downward orientation.

[0188] It will be appreciated that the various disclosed embodiments may involve particular features, elements or steps that are described in connection with that particular embodiment. It will also be appreciated that a particular feature, element or step, although described in relation to one particular embodiment, may be interchanged or combined with alternate embodiments in various non-illustrated combinations or permutations.

[0189] It is also to be understood that, as used herein the terms “the,” “a,” or “an,” mean “at least one,” and should not be limited to “only one” unless explicitly indicated to the contrary. Thus, for example, reference to “an opening” includes examples having two or more such “openings” unless the context clearly indicates otherwise.

[0190] Ranges can be expressed herein as from “about” one particular value, and/or to “about” another particular value. When such a range is expressed, examples include from the one particular value and/or to the other particular value. Similarly, when values are expressed as approximations, by use of the antecedent “about,” it will be understood that the particular value forms another aspect. It will be further understood that the endpoints of each of the ranges

are significant both in relation to the other endpoint, and independently of the other endpoint.

[0191] All numerical values expressed herein are to be interpreted as including “about,” whether or not so stated, unless expressly indicated otherwise. It is further understood, however, that each numerical value recited is precisely contemplated as well, regardless of whether it is expressed as “about” that value. Thus, “a dimension less than 10 mm” and “a dimension less than about 10 mm” both include embodiments of “a dimension less than about 10 mm” as well as “a dimension less than 10 mm.”

[0192] Unless otherwise expressly stated, it is in no way intended that any method set forth herein be construed as requiring that its steps be performed in a specific order. Accordingly, where a method claim does not actually recite an order to be followed by its steps or it is not otherwise specifically stated in the claims or descriptions that the steps are to be limited to a specific order, it is no way intended that any particular order be inferred.

[0193] While various features, elements or steps of particular embodiments may be disclosed using the transitional phrase “comprising,” it is to be understood that alternative embodiments, including those that may be described using the transitional phrases “consisting” or “consisting essentially of,” are implied. Thus, for example, implied alternative embodiments to a method comprising A+B+C include embodiments where a method consists of A+B+C, and embodiments where a method consists essentially of A+B+C.

[0194] Although multiple embodiments of the present disclosure have been illustrated in the accompanying Drawings and described in the foregoing Detailed Description, it should be understood that the disclosure is not limited to the disclosed embodiments, but is capable of numerous rearrangements, modifications and substitutions without departing from the disclosure as set forth and defined by the following claims.

1. A cell separation device configured for separating cells from microcarriers or spheroids in a liquid, the cell separation device comprising:

a vessel comprising a first port, a second port, and a cavity; and

a porous mesh disposed within the cavity to divide the cavity into a first compartment and a second compartment,

wherein the first port is in communication with the first compartment of the cavity, the first port located to a first side of the porous mesh,

wherein the second port is in communication with the second compartment of the cavity, the second port located to a second side of the porous mesh, and

wherein the porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation with respect to a flow of liquid through the porous mesh.

2. The cell separation device of claim 1, wherein the first port is located at one end of the vessel and the second port is located at an opposing end of the vessel.

3. The cell separation device of claim 2, wherein the first port and the second port are off-set from one another on the vessel such that the porous mesh has the substantially vertical orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orienta-

tion, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

4. The cell separation device of claim 2, wherein the first port and the second port are in-line with one another on the vessel such that the porous mesh has the inclined orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

5. The cell separation device of claim 1, wherein the first port and the second port are both positioned on one side of the vessel and the porous mesh has the substantially vertical orientation within the cavity when (1) the first port and the second port are located in a substantially upward orientation, or (2) the first port and the second port are located in a substantially downward orientation.

6. The cell separation device of claim 1, further comprising:

- a first cap attachable to the first port; and
- a second cap attachable to the second port.

7. The cell separation device of claim 1, further comprising:

- a first flow control system attached to the first port and external equipment; and
- a second flow control system attached to the second port and external equipment.

8. The cell separation device of claim 1, wherein the porous mesh comprises pores therein with sizes ranging from about 12 microns to about 200 microns.

9. The cell separation device of claim 1, further comprising:

- an outer housing surrounding at least a portion of the vessel.

10. The cell separation device of claim 1, further comprising:

- a ring stand coupled to the vessel, the ring stand configured to facilitate movement and rotation of the vessel.

11-20. (canceled)

21. A cell separation device, comprising:

- a vessel comprising a first port, a second port, and a cavity; and
- a porous mesh disposed within the cavity to divide the cavity into a first compartment and a second compartment,

wherein the first port is in communication with the first compartment of the cavity, the first port located to a first side of the porous mesh,

wherein the second port is in communication with the second compartment of the cavity, the second port located to a second side of the porous mesh,

wherein the porous mesh is positioned within the cavity to have a substantially vertical orientation or an inclined orientation with respect to a flow of liquid through the porous mesh, and

wherein the cell separation device is configured for separating cells from microcarriers or spheroids in a liquid.

22. The cell separation device of claim 21, wherein the viability of cells collected from the cell separation device are at least 98.1%.

23. The cell separation device of claim 21, wherein the first port is located at one end of the vessel and the second port is located at an opposing end of the vessel.

24. The cell separation device of claim 21, wherein the first port and the second port are off-set from one another on the vessel such that the porous mesh has the substantially vertical orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

25. The cell separation device of claim 21, wherein the first port and the second port are in-line with one another on the vessel such that the porous mesh has the inclined orientation within the cavity when (1) the first port is located in a substantially upward orientation and the second port is located in a substantially downward orientation, or (2) the first port is located in the substantially downward orientation and the second port is located in the substantially upward orientation.

26. The cell separation device of claim 21, wherein the first port and the second port are both positioned on one side of the vessel and the porous mesh has the substantially vertical orientation within the cavity when (1) the first port and the second port are located in a substantially upward orientation, or (2) the first port and the second port are located in a substantially downward orientation.

27. The cell separation device of claim 21, wherein the porous mesh comprises pores therein with sizes ranging from about 12 microns to about 200 microns.

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