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 12/486,011 17 June 2009 (17.06.2009) US</p> <p>(71) Applicant (for all designated States except US): OWENS CORNING INTELLECTUAL CAPITAL, LLC [US/US]; One Owens Corning Parkway, Toledo, OH 43569 (US).</p> <p>(72) Inventor; and</p> <p>(75) Inventor/Applicant (for US only): O'LEARY, Robert, J. [US/US]; 5817 St. Joseph Road, Newark, OH 43055 (US).</p> | <p>(74) Agents: FOKENS, Jason, S. et al.; Owens Corning S&T, Bldg. 21-0, 2790 Columbus Rd., Granville, OH 43023 (US).</p> <p>(81) Designated States (<i>unless otherwise indicated, for every kind of national protection available</i>): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KG, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.</p> <p>(84) Designated States (<i>unless otherwise indicated, for every kind of regional protection available</i>): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).</p> |
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- (54) Title:** VAPOR BARRIER WITH VALVE FOR A BUILDING

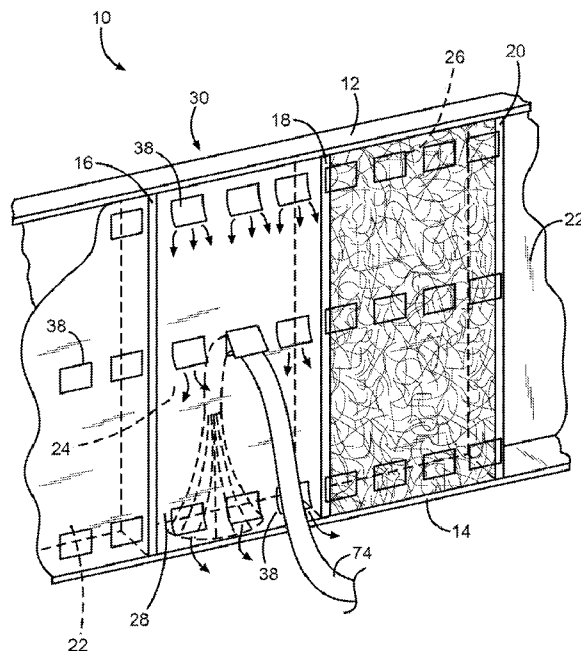


FIG. 1

- (57) Abstract:** A vapor barrier for sealing an interior of a building from an insulation cavity defined by framing members of the building includes a flexible and substantially impermeable sheet having apertures to allow air to exit the insulation cavity during filling of the insulation cavity with loose fill insulation. The vapor barrier also includes one-way valves mounted across the apertures. The valves are configured to allow air flow out of the insulation cavity and into the building interior through the apertures and to prevent air flow and moisture diffusion from the building interior into the insulation cavity.



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VAPOR BARRIER WITH VALVE FOR A BUILDING

TECHNICAL FIELD

This invention relates generally to a method and apparatus for insulating buildings. More particularly, this invention pertains to a vapor barrier for insulating building walls, ceilings and floors.

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BACKGROUND OF THE INVENTION

The exterior walls of a building can be insulated in order to reduce the heating and cooling demands resulting from variations between the exterior temperature from the desired interior temperature. A wide range of fibrous, solid and foam insulating materials can be used to achieve this insulation. Similarly, 10 ceilings and floors can also be insulated.

An insulation cavity in a building wall can be defined between upper and lower plates and between adjacent wall studs. In a ceiling, an insulation cavity can be defined between two rafters, an eave strut, and a crest or peak strut. The structure of a floor can define an insulation cavity between floor joists. An 15 insulation cavity can be filled with a variety of different kinds of insulation. In one method for insulating an insulation cavity, insulation particles or loose-fill insulation is mixed with adhesive and blown or sprayed into the insulation cavity.

It can be desirable to the fill insulation cavities with insulation prior to the enclosure of the insulation cavities so that walls or other coverings such as 20 ceilings or flooring need not be punctured. A retaining material, such as for example netting can be placed over the insulation cavities prior to the blowing/spraying to retain the loose-fill insulation in the insulation cavity during filling. After the insulation cavities are filled, a vapor barrier can be placed over the netting and the remaining wall or other coverings can be installed over the 25 netting and the vapor barrier.

It would be advantageous to provide a vapor barrier that is easier to use.

SUMMARY OF THE INVENTION

A vapor barrier is provided for sealing an interior of a building from an insulation cavity defined by structural members of the building. The vapor barrier includes a flexible and substantially impermeable sheet having apertures to allow
5 air to exit the insulation cavity during filling of the insulation cavity with loose fill insulation. The vapor barrier also includes one-way valves mounted across the apertures. The valves are configured to allow air flow out of the insulation cavity and into the building interior through the apertures and to prevent air flow and moisture diffusion from the building interior into the insulation cavity.

10 According to the invention there is also provided a method for insulating a building. The method includes the step of applying a flexible and substantially impermeable sheet to an interior side of a building wall structure. The method also includes the step of directing loose fill insulation into an insulation cavity defined in part by the framing members and by the flexible and impermeable
15 sheet after the applying step. The method also includes the step of allowing air to escape from the insulation cavity during the directing step through a one-way valve mounted to the flexible and impermeable sheet.

Various advantages of this invention will become apparent to those skilled in the art from the following detailed description of the preferred embodiment,
20 when read in light of the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a partial perspective of a first embodiment of a vapor barrier mounted to a building wall.

25 Figure 2 is rear view of the first embodiment of the vapor barrier of Figure 1, wherein the shown side of the first embodiment faces the insulating cavity.

Figure 3 is a section view of an exemplary one-way valve of the vapor barrier of Figure 1.

Figure 4 is front view of the exemplary one-way valve of Figure 3.

Figure 5 is a simplified schematic of a building showing locations for applying various embodiments of the broader invention.

Figure 6 is a section view of a second exemplary one-way valve of the vapor barrier of Figure 1.

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DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

Referring now to Figure 1, a wall frame 10 of a building can include an upper plate 12, a lower plate 14, and wall studs 16, 18, 20. The perspective of Figure 1 is from the inside of the building. A wall 22 closes an exterior side of the wall frame 10. The wall 22, the upper plate 12, the lower plate 14, and the wall studs 16, 18 define five sides of a six-sided insulation cavity 24. The wall 22, the upper plate 12, the lower plate 14, and the wall studs 18, 20 define five sides of a second six-sided insulation cavity 26. The sixth sides of the respective insulation cavities 24, 26 are defined by a sheet 28. The exemplary sheet can be clear, allowing the interior of the insulation cavities 24, 26 to be visible. The insulation cavity 26 is shown filled with loose-fill insulation and the insulation cavity 24 is shown with loose-fill insulation being introduced into the cavity 24. The sheet 28 can be connected to the wall frame 10 through staples, adhesive, clips, or other suitable mechanisms.

The sheet 28 is part of an exemplary vapor barrier 30 according to one embodiment. The exemplary vapor barrier 30 also includes valves 38 and filters 52, which will be described in greater detail below. The vapor barrier 30 is operable to seal an interior of a building from an insulation cavity defined by structural members of the building. In the illustrated embodiment, the sheet 28 of the vapor barrier 30 is substantially flexible and substantially impermeable to water vapor.

Referring now to Figures 2 – 4, the sheet 28 includes apertures 32 to allow a flow of air to exit the insulation cavities 24, 26 (shown only in Figure 1) while the insulation cavities 24, 26 are filled with loose fill insulation. As best shown in Figure 3, the air flow represented by arrows 34, 36 will be directed toward the

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sheet 28 during filling of the insulation cavity 24. The air flow represented by arrow 34 is blocked by the sheet 28. The air flow represented by arrow 36 can pass through the aperture 32 to evacuate the insulation cavity 24.

The vapor barrier 30 also includes one-way valves 38 mounted in the apertures 32. The valves 38 are configured to allow air flow out of the insulation cavity and into the interior through the apertures 32 and to prevent air flow from the interior into the insulation cavities. As best shown in Figure 3, air flow represented by arrow 40 is blocked by the valve 38 from entering the insulation cavity 24.

As shown by the Figures 3 - 4, valves 38 can be flapper valves 38. Each flapper valve 38 can extend between a base end 42 fixed to the sheet 28 and a distal end 44. The distal end 44 is moveable between a first position in contact with the sheet 28 (a closed position) and a second position spaced from the sheet 28 (an open position). Figure 4 shows a first corner 46 of the distal end 44 in the first position and a second corner 48 of the distal end 44 in the second position. Figure 3 shows the distal end 44 in the second position.

As shown in Figure 4, the base end 42 can be fixed to the sheet 28 through a seam weld 50. The base end 42 can also be fixed to the sheet 28 through adhesive, clips, clamps, or other suitable mechanisms. The exemplary connection between the base end 42 and the sheet 28 is a discontinuous straight line, but the broader invention is not so limited. The base end 28 can be fixed to the sheet 28 along a continuous connection. Alternatively, the base end 28 can be fixed to the sheet 28 along an arcuate connection, such as a line of adhesive extending less than fully around the aperture 32. Alternatively, the base end 28 can be fixed to the sheet 28 through other suitable connections.

Optionally, the distal end 44 can be statically charged such that the distal end 44 and the sheet 28 are normally drawn together to seal the aperture 32. In operation, as the flow of air is evacuating the insulation cavity 24, the distal end 44 can be positioned as shown in Figure 3. After the insulation cavity 24 is filled, the distal end 44 can be drawn back into contact with the sheet 28 substantially

immediately after air pressure in the insulation cavity 24 has lowered to ambient pressure or less. The valve 38 can be configured so that gravity will close the valve 38 if charging the sheet 28 or the valve 38 is not used.

It is noted that flapper valves 38 can be desirable based on their simple design. The flapper valves 38 can also be desirable because they can be made flat and won't interfere with subsequently applied drywall. However, the broader invention is not limited to being practiced with flapper valves. Other concerns may exist in other operating environments in which other embodiments can be practiced having valves of different form and/or operation. Embodiments can be practiced with diaphragm check valves in which a diaphragm plastically deforms in response to a predetermined level of pressure to allow an air flow in one direction. The diaphragm check valve could then revert to a static shape and thus close when the pressure has subsided. Poppet or ball check valves can also be used if desirable. It is also noted that embodiments can be practiced in which different types of valves are applied in different apertures on a single sheet.

In another alternative embodiment, the valve 38 and the sheet 28 can be formed from different materials. For example, the valve 38 can be formed from nylon and the sheet 28 can be formed from other desired vapor barrier materials, such as but not limited to aluminum foil, paper-backed aluminum, polyethylene, asphalt-coated kraft paper. The valves 38 can have a water vapor diffusion resistance that varies in relation to ambient humidity. For example, the valves 38 can be formed from the material disclosed in U.S. Pat. No. 6,808,772, which is hereby incorporated by reference. This material can allow an acceptable level of humidity transfer between the interior of the building and the insulation cavities while, at the same time, prevent undesirable air flow.

Generally, water vapor can move in and out of a building by diffusion and by air transport. The movement of water vapor by diffusion is dependent on the permeability of the structures defining the vapor barrier for the building. Permeability is rated in perms and is a measure of the rate of transfer of water

vapor through the material. The equation for the permeability of a material of predetermined thickness is:

$$P = G / (A * T * P)$$

The component G represents the amount of water vapor in grains that pass
5 through the material. One pound is equal to seven thousand grains. The
component A represents the area in square feet over which the water vapor
diffuses. The component T represents the time in hours over which diffusion
occurs. The component G represents the pressure during diffusion in inches of
mercury. The perm rating is identified in conjunction with the thickness of the
10 material.

The exemplary vapor barrier 30 can be an air barrier that prevents the
passage of water vapor by air transport. The exemplary vapor barrier 30 can also
resist the diffusion of water vapor. The exemplary vapor barrier 30 can have a
permeability rating of under 10 perms. The individual components of the
15 exemplary vapor barrier 30 can define the same perm rating or can define
different perm ratings. As set forth above, the valves 38 can be formed from a
material having a water vapor diffusion resistance that varies in relation to
ambient humidity. The sheet 28 can also be formed from a material having a
water vapor diffusion resistance that varies in relation to ambient humidity.

20 The exemplary vapor barrier 30 optionally can also include filters 52
mounted on the sheet 28 and extending across the apertures 32. As best shown in
Figure 3, the filter 52 can prevent particles 54 of loose-fill insulation from
escaping the insulation cavity 24 when the flow of air evacuates during filling.
The filters 52 can be made from any desired material or combination of materials.
25 The filters 52 can be made from paper and can be pleated or unpleated. The
filters 52 can be made from woven or clumped plastic fibers. The filters 52 can be
made from foam, cotton, or any other suitable material for filtering the flow of air
evacuating the insulation cavity 24.

In the exemplary embodiment, the filters 52 and the valves 38 can be
30 mounted to the sheet 28 on opposite sides relative to one another. In other

embodiments, the filters 52 and the one-way valves 38 can be mounted on the same side of the sheet 28. The filters 52 can be mounted to the sheet 28 using any suitable approach, including but not limited to sonic welding and adhesive.

The filters 52 can be integral with one another. As best shown in Figure 2, 5 exemplary filters 52 can be defined by one of three strips 56, 58, 60 of filter material. Forming the filters 52 from strips of filter material can be desirable in that strips of material can enhance the strength of the vapor barrier 30 in holding the loose-fill insulation in the insulation cavity 24.

It is noted that the apertures 32 can be formed in any shape and any 10 number of apertures 32 can be formed in the sheet 28. The apertures 32 can be arranged in any pattern or can be arranged in a random arrangement. The exemplary apertures 32 are arranged in top, middle and bottom rows 76, 78, 80 (referenced in Figure 2). It is noted that the alternative embodiments can be practiced without the apertures 32 arranged in rows or with apertures 32 arranged 15 in a different number of rows.

In operation, a nozzle or hose 74 (shown in Figure 1) for injecting loose fill insulation can be inserted in an aperture 32 (shown in Figure 2) of the middle row 78 (shown in Figure 2) of apertures 32 and pierce the middle strip 58 (shown in Figure 2) of filter material. As loose-fill insulation is received in the insulation 20 cavity 24, air can evacuate through the top row 76 (shown in Figure 2) of apertures 32, the bottom row 80 (shown in Figure 2) of apertures 32, and the apertures 32 of the middle row 78 (shown in Figure 2) that communicate with the insulation cavity 24 (except the aperture 32 through which the nozzle extends). Thus, the insulation cavity 24 can be enclosed with a single flexible structure 25 operable to both retain the loose fill insulation and define an impermeable vapor barrier.

Figure 5 is a simplified schematic of a building 62. Insulation cavities 64, 66, 68, 70, 72, 74 can be defined in the roof, the ceiling, the floor, and the walls, respectively. Embodiments of the invention, disclosed above or subsequently 30 developed, can be applied to any of the insulation cavities 64, 66, 68, 70, 72, 74.

Figure 6 shows an alternative embodiment of the invention. The exemplary vapor barrier 30 in Figure 6 includes a sheet 28, a valve 38 and a filter 52. The valve 38 and the filter 52 can be coupled together prior to being mounted across an aperture 32 on the sheet 28. During assembly, the valve 38 and the filter 52 can be connected together through a quantity of adhesive 82. Methods other than the application of adhesive can be applied to connect the filter 52 and the valve 38. The coupled valve 38 and filter 52 can then be mounted to the same side of the sheet. The valve 38 can be connected to the sheet 28 through a quantity of adhesive 84. Methods other than the application of adhesive can be applied to connect the sheet 28 and the valve 38. The filter 52 can be connected to the sheet 28 through first and second quantities of adhesive 86, 88. Methods other than the application of adhesive can be applied to connect the sheet 28 and the filter 52. The filter 52 can be connected to the sheet 28 such that the connection is continuous about a perimeter of the aperture 32 so that all of the air passing out of the aperture is directed through the filter 52. The perimeter of the valve 38 can surround the perimeter of the filter 52 so that the valve 38 fully covers the filter when in the valve 38 is in the closed position.

The principle and mode of operation of the invention have been described in its preferred embodiments. However, it should be noted that the invention may be practiced otherwise than as specifically illustrated and described without departing from its scope.

CLAIMS

1. A vapor barrier for sealing an interior of a building from an insulation cavity defined by structural members of the building, the vapor barrier comprising:
a flexible and substantially impermeable sheet having apertures to allow air to exit the insulation cavity during filling of the insulation cavity with loose fill insulation; and

one-way valves mounted across the apertures, the valves configured to allow air flow out of the insulation cavity and into the building interior through the apertures and to substantially prevent air flow from the building interior into the insulation cavity.

2. The vapor barrier of claim 1 in which the one-way valves are flapper valves.

3. The vapor barrier of claim 2 in which the flapper valves extend from a respective base end fixed to the sheet to a respective distal end moveable between a first position in contact with the sheet and a second position spaced from the sheet.

4. The vapor barrier of claim 3 in which the distal end is statically charged such that the distal end and the sheet are electromagnetically drawn together to seal the aperture.

5. The vapor barrier of claim 2 in which the flapper valves and the sheet are formed from different materials.

6. The vapor barrier of claim 5 in which the flapper valves are formed from nylon.

7. The vapor barrier of claim 1 in which the valves have a water vapor diffusion resistance that varies in relation to ambient humidity.

8. The vapor barrier of claim 1 in which the sheet has a water vapor diffusion resistance that varies in relation to ambient humidity.

9. The vapor barrier of claim 1 further comprising:
filters mounted on the sheet and extending across the apertures.

10. The vapor barrier of claim 9 in which the filters and the one-way valves are mounted to the sheet on opposite sides relative to one another.
11. The vapor barrier of claim 9 in which the filters and the one-way valves are mounted to the same side of the sheet.
12. The vapor barrier of claim 9 in which the filters are integral with one another.
13. The vapor barrier of claim 12 in which the apertures are arranged in a row and the filters are defined by a single strip or a plurality of strips extending a length of the row.
14. A method of insulating a building comprising the steps of:
 - applying a flexible and substantially impermeable sheet to an interior side of a building wall structure;
 - directing loose fill insulation into an insulation cavity defined in part by the building wall cavity and by the flexible and impermeable sheet after the applying step; and
 - allowing air to escape from the insulation cavity during the directing step through a one-way valve mounted to the flexible and impermeable sheet.
15. The method of claim 14 in which the applying step is further defined as:
 - enclosing the insulation cavity with a single flexible structure operable to both retain the loose fill insulation and define an impermeable vapor barrier.
16. A method of making a vapor barrier for sealing an interior of a building from an insulation cavity defined by structural members of the building, the method comprising the steps of:
 - forming apertures in a flexible and substantially impermeable sheet to allow air to exit the insulation cavity during filling of the insulation cavity with loose fill insulation; and
 - mounting one-way valves across the apertures, the valves configured to allow air flow out of the insulation cavity and into the building interior through the

apertures and to substantially prevent air flow from the building interior into the insulation cavity.

17. The method of claim 16 further comprising the step of:

mounting filters across the apertures, the valves configured to allow air flow out of the insulation cavity and into the building interior through the apertures and to substantially prevent air flow from the building interior into the insulation cavity.

18. The method of claim 17 further comprising the step of:

coupling the one way valves and the filters together prior to said steps of mounting the one-way valves and mounting the filters.

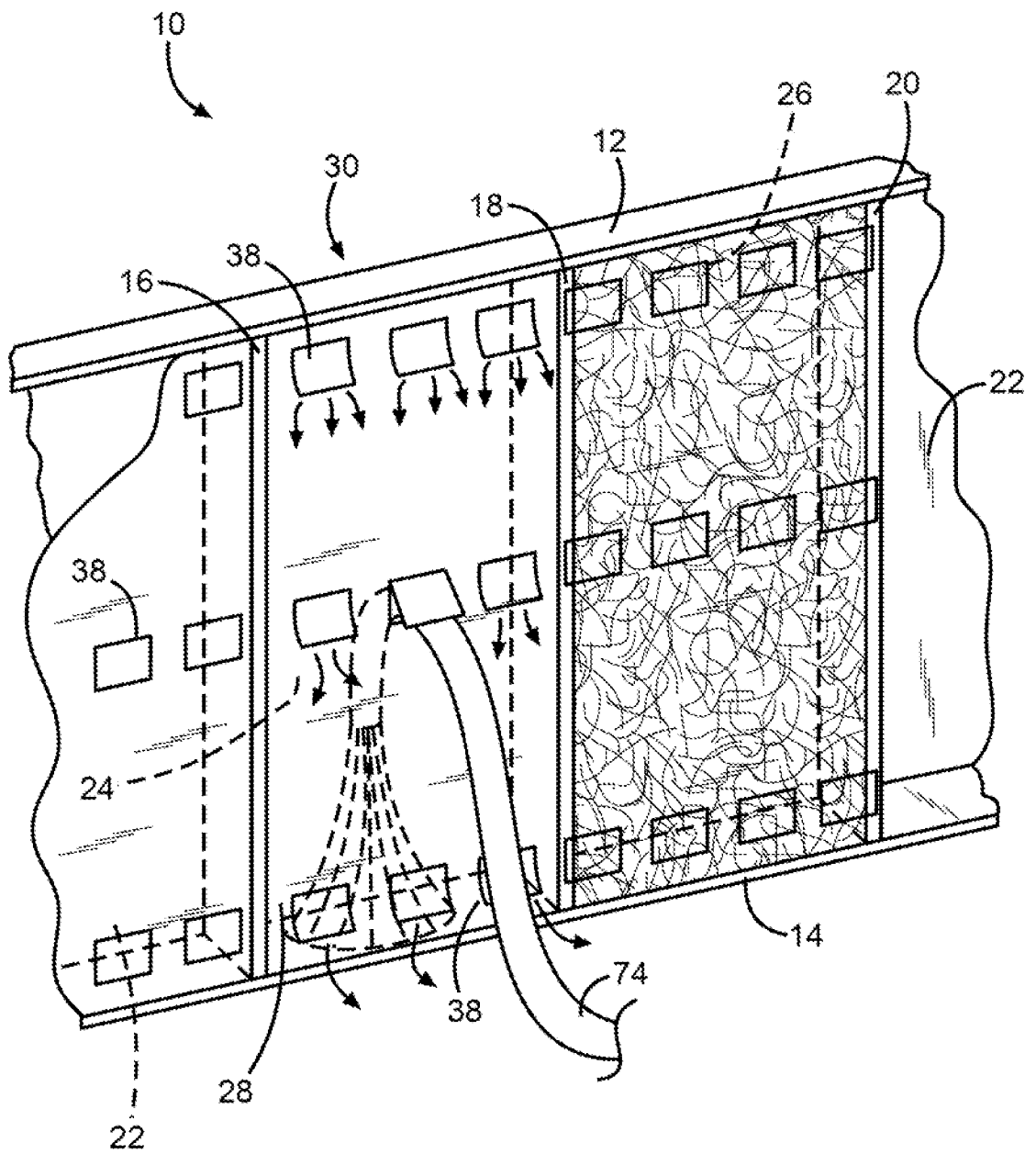


FIG. 1

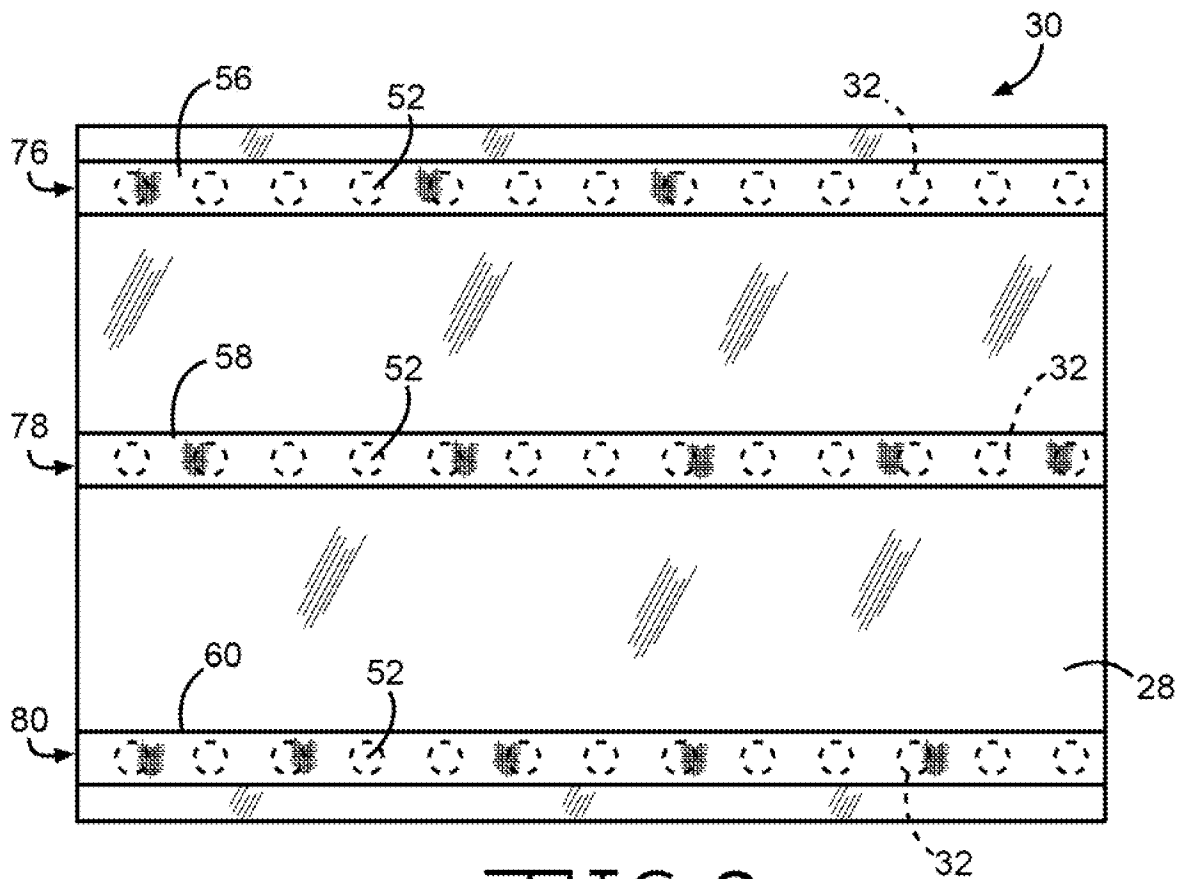


FIG. 2

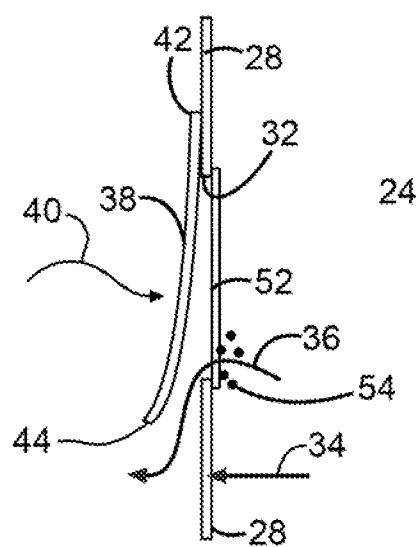


FIG. 3

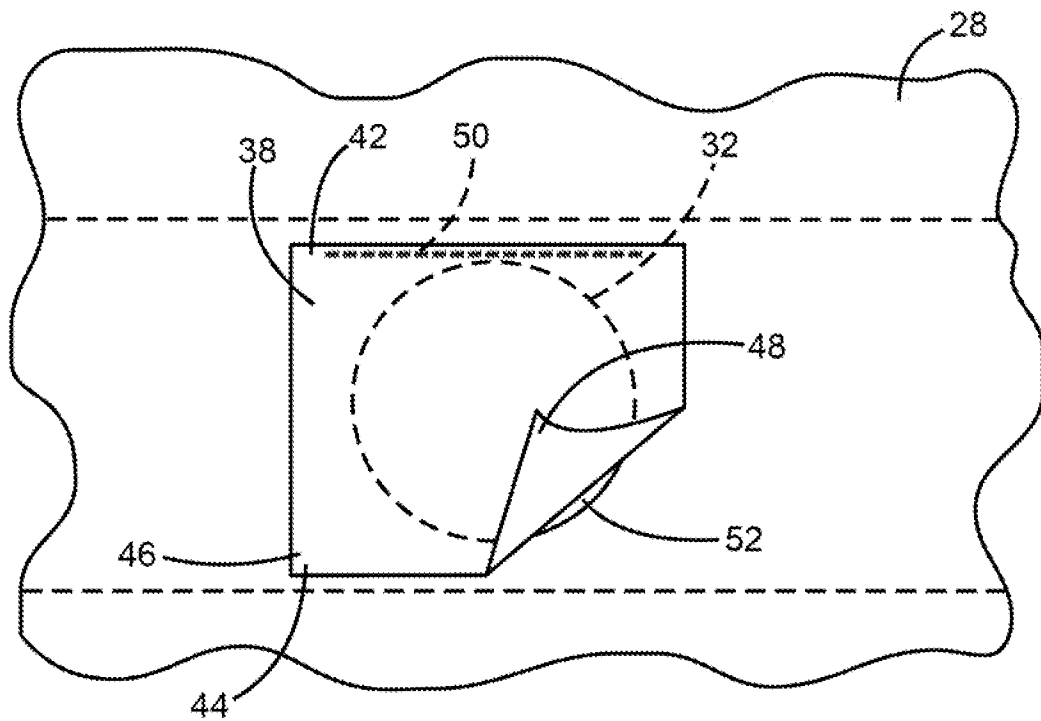


FIG. 4

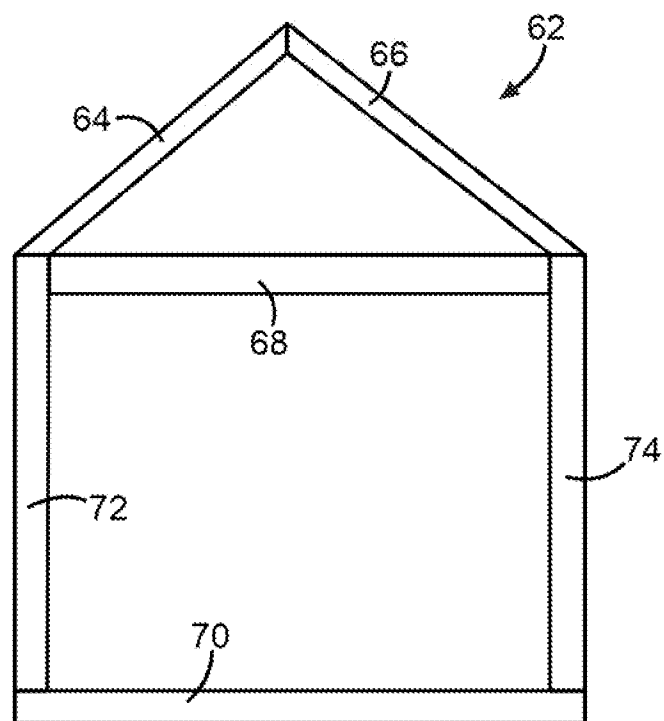
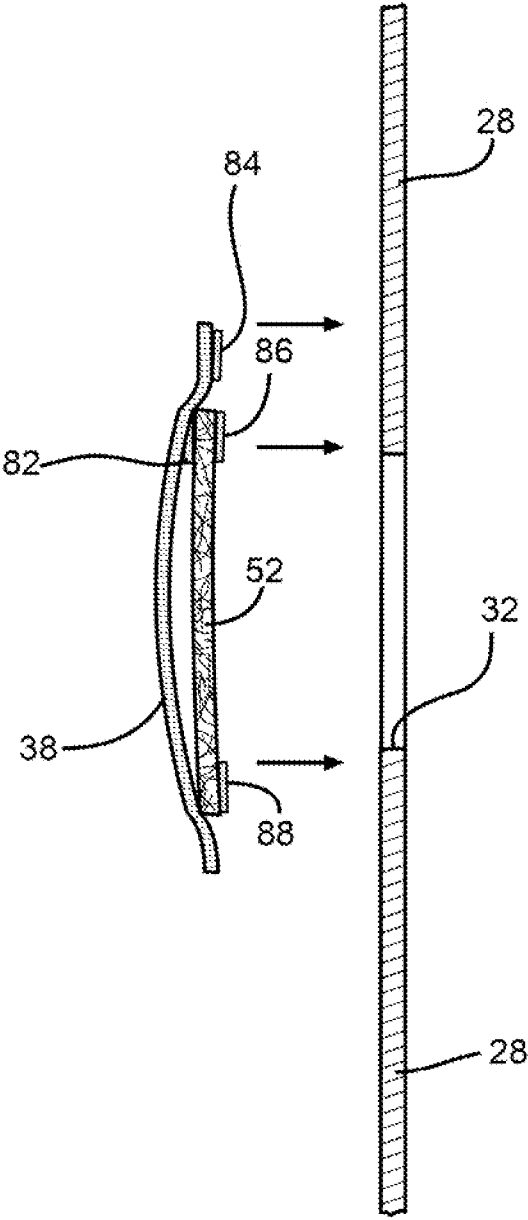


FIG. 5



—FIG. 6