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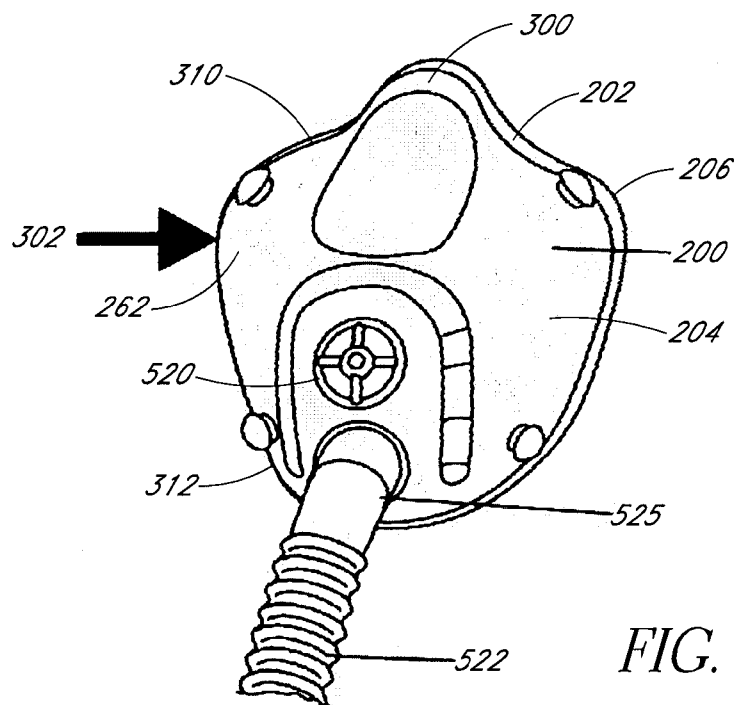


FIG. 14

(57) Abstract: A patient interface, including a mask assembly and a headgear assembly, provides improved facial sealing and improved ease of use. The mask assembly includes an inflating or ballooning seal. The seal can be secured between two portions of a snap-fit exoskeleton. The headgear assembly connects to the mask assembly with flexible straps during course fitting and with more rigid straps following course fitting. The straps include holes that fit over a tapering post on the mask assembly.



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FLEXIBLE EXOSKELETON MASK WITH INFLATING SEAL MEMBER

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application is a continuation-in-part of PCT Application No. PCT/IB2010/003466, filed December 22, 2010, which claimed the priority benefit of U.S. Provisional Patent Application No. 61/289641, filed December 23, 2009 and of U.S. Provisional Patent Application No. 61/391514, filed October 8, 2010, each of which is hereby incorporated by reference in its entirety and attached hereto.

BACKGROUND OF THE INVENTION

Field of the Invention

[0002] The present invention generally relates to improved patient interfaces, particularly but not solely, for use in delivering artificial respiration therapy to users or wearers of the patient interfaces, such as patients. In particular, certain features, aspects of embodiments of the present invention relate to mask assemblies of such interfaces and headgear assemblies used to secure the mask assemblies to a patient.

Description of the Related Art

[0003] In the art of respiration devices, there are a variety of respiratory interfaces that cover the nose and/or mouth of a patient in order to provide a seal around the nasal and/or oral areas of the face such that gas may be provided at positive pressure within the interface for consumption by the patient.

[0004] The interfaces must provide an effective seal against the face to reduce the likelihood of significant leakage of the respiratory gas being supplied. In many interfaces, a good seal often is attained only with considerable discomfort for the patient, with temporary success and/or with significant time spent fitting the interface to the patient.

[0005] With respect to the discomfort for the patient, this problem is most crucial in acute care medical environments. In such environments, the patient will be required to wear the interface continuously for hours or perhaps even days. If significant discomfort is experienced, the patient will not willingly tolerate the mask for the desired long durations.

[0006] In many constructions, even a good seal can be temporary due to an inability to seal effectively when the face of the patient becomes distorted. For example, when the patient is sleeping on a side, one side of the headgear may be pulled tight while the other side becomes loose. This asymmetric loading can twist the axis of the interface relative to the axis of the head due to the net torque from the headgear and any associated breathing tube. The twisting of the axis can result in leakage on one side of the interface. In addition, a side-sleeping patient may also distort the facial contours (e.g., in the nasal area) around the seal, which may lead to further leakage.

[0007] Finally, in acute care settings, the speed with which respiratory treatment can be established is important. Accordingly, with some headgear configurations, the ability to rapidly establish a satisfactory seal has been identified as an area in which current configurations could be improved.

SUMMARY OF THE INVENTION

[0008] It has been found that improvements can be made to both sealing of the interface to the face of the patient and securing the interface to the face of the patient with headgear.

[0009] Because the interface may be worn for prolonged periods in a hospital for example or when sleeping, comfort preferably should be maximized while also maintaining sufficient pressure on the interface to provide proper location and an adequate seal against the face, thereby reducing the likelihood of significant leaks. For example, any leakage preferably is less than about 15 L/min. In a hospital setting, it is also possible that a patient will not be conscious while wearing the interface. Added comfort can also increase the patient's compliance with treatment and results in better outcomes generally.

[0010] It is preferable that the interface and associated headgear is as easy as possible to put on and take off correctly. In particular, it is also desirable for a single headgear design to accommodate a wide range of patient head sizes, shapes and hair style types, while still being simple to work. This is especially the case in a hospital setting where staff are regularly fitting and removing patient interfaces and associated head gear. Desirably, the interface also accommodates various facial shapes and sizes.

[0011] From the patient's viewpoint, the interface also should provide certain advantages where possible. For example, the patient may desire to wear glasses such that clearance above the nasal region can be important. In addition, the patient may desire to talk to people and, therefore, advances in the interface that can improve the ability to be heard without removing the interface can be important. Furthermore, the patient generally prefers to not have the interface intrude in a significant manner into the field of vision. Thus, a lower profile interface is desirable. Finally, from a comfort standpoint, the patient would desire an interface and headgear configuration that reduces gas leaks that are directed toward the eyes and that has a reduced smell of materials while also having a lower noise level.

[0012] Clinically, the healthcare provider desires that the well-sealing interface provide generally even interface pressure distribution on the skin to reduce the likelihood of point loading or excessive pressure gradients. Such a feature can reduce the likelihood of irritation to the skin of the patient. In addition, flushing of carbon dioxide to reduce the likelihood of rebreathing of carbon dioxide is desirable.

[0013] It is an object of the present invention to provide an improved patient interface and/or an improved headgear arrangement for securing a patient interface to a patient or to at least provide the public and medical profession a useful choice.

[0014] In this specification where reference has been made to patent specifications, other external documents, or other sources of information, this is generally for the purpose of providing a context for discussion. Unless specifically stated otherwise, reference to such external documents is not to be construed as an admission that such documents, or such sources of information, in any jurisdiction, are prior art, or form part of the common general knowledge in the art.

[0015] The term "comprising" as used in this specification means "consisting at least in part of." When interpreting each statement in this specification that includes the term "comprising," features other than that or those prefaced by the term may also be present. Related terms such as "comprise" and "comprises" are to be interpreted in the same manner.

[0016] Certain embodiments of this invention may also be said broadly to consist in the parts, elements and features referred to or indicated in the specification of the application, individually or collectively, and any or all combinations of any two or more said

parts, elements or features, and where specific integers are mentioned herein which have known equivalents in the art to which this invention relates, such known equivalents are deemed to be incorporated herein as if individually set forth.

[0017] The invention consists in the foregoing and also envisages constructions of which the following gives examples only.

[0018] In one aspect, an interface assembly comprises a mask assembly. The mask assembly comprises an endoskeleton. The endoskeleton comprises a central portion. The central portion is delimited by a groove that defines a shoulder. A seal member overlies at least a portion of the endoskeleton. The seal member comprises an opening. At least part of the central portion of the endoskeleton is exposed forwardly through the opening in the seal member. An exoskeleton overlies at least a portion of the seal member. The exoskeleton comprises a rim that defines an opening. The rim and the shoulder interlock to secure the endoskeleton to the exoskeleton with the seal member secured between the endoskeleton and the exoskeleton. At least part of the central portion of the endoskeleton is exposed forwardly through the opening in the exoskeleton.

[0019] In some embodiments, the central portion of the endoskeleton comprises an opening, a breathing tube connector being secured to the opening in the central portion of the endoskeleton. In some embodiments, the central portion of the endoskeleton comprises an opening, an antiasphyxiation valve being secured to the opening in the central portion of the endoskeleton. In some embodiments, the central portion of the endoskeleton comprises a first opening and a second opening, a breathing tube connector being secured to the first opening and an antiasphyxiation valve being secured to the second opening. In some embodiments, the seal member comprises a face contacting flange that is configured to generally encircle a mouth opening and nasal openings of a wearer. In some embodiments, the exoskeleton is configured to enclose at least a tip of a nose of a wearer. In some embodiments, an upper portion of the mask assembly is generally triangular and a lower portion of the mask assembly is generally U-shaped. In some embodiments, the mask assembly has a longer dimension from top to bottom than from side to side. In some embodiments, the mask assembly is more flexible about a generally vertical center plane than any generally horizontally extending plane. In some embodiments, the seal member

comprises a flange that borders the opening of the seal member, the flange of the seal member being positioned within the groove of the endoskeleton and being secured within the groove by the interlocking endoskeleton and exoskeleton. In some embodiments, a plurality of mounting members are secured to the exoskeleton. In some embodiments, at least one of the plurality of mounting members comprises a tapering pin. In some embodiments, the tapering pin extends generally parallel to a substantially vertical medial plane.

[0020] In one aspect, a headgear assembly comprises a semi-rigid frame and a first set of relatively axially inelastic straps. A first set of relatively axially elastic straps is secured to the first set of relatively axially inelastic straps. The first set of inelastic straps and the first set of elastic straps are secured to the frame at a first location. A second set of relatively axially inelastic straps is secured to the frame at a second location that is spaced apart from the first location.

[0021] In some embodiments, the headgear assembly can be used with any of the mask assemblies disclosed herein. In some embodiments, the first set of inelastic straps and the first set of elastic straps are pivotally connected to the semi-rigid frame. In some embodiments, the second set of inelastic straps are integrally formed of a single component, the second set of inelastic straps underlying the semi-rigid frame at the second location whereby the second set of inelastic straps would be interposed between a patient and the semi-rigid frame. In some embodiments, the single component comprises a larger dimension than the semi-rigid frame such that a tab can be defined by the single component and such that the single component can cover one or more edges of the semi-rigid frame. In some embodiments, at least one of the first set of relatively inelastic straps and the second set of relatively inelastic straps comprise mounting openings, the mounting openings being surrounded by an embossed portion. In some embodiments, the mounting openings comprise one or more holes. In some embodiments, the mounting openings comprise one or more crossing perforations. In some embodiments, the headgear assembly is combined with any of the mask assemblies disclosed herein.

[0022] In one aspect, an interface assembly comprises a mask assembly. The mask assembly comprises a seal member. The seal member comprises a face contacting

surface. At least a portion of the face contacting surface comprises a roughened surface. The roughened surface having an rms of at least about 18 microns.

[0023] In some embodiments, the roughened surface has an rms of between about 18 microns and about 70 microns. In some embodiments, the roughened surface has an rms of about 50 microns. In some embodiments, the seal member comprises a face contacting surface, at least a portion of the face contacting surface comprising a roughened surface, the roughened surface having an rms of at least about 18 microns. In some embodiments, the roughened surface has an rms of between about 18 microns and about 70 microns. In some embodiments, the roughened surface has an rms of about 50 microns. In some embodiments, the interface assembly is used with any headgear assembly disclosed herein. In some embodiments, the roughened seal of the interface assembly is combined with any other features of the other interface assemblies disclosed herein.

[0024] In one aspect, an interface assembly comprises a mask body coupled to a seal member. The mask body comprises an outer forwardly facing surface and an inner rearwardly facing surface. A passage extends through the mask body. An antiasphyxiation valve is positioned within the passage. The antiasphyxiation valve is sandwiched between at least one inner member and at least one outer member.

[0025] In some embodiments, the at least one inner member comprises a member that is integrally formed with at least a portion of the mask body. In some embodiments, the at least one inner member comprises a strut that is a monolithic structure with at least a portion of the mask body. In some embodiments, the strut is a monolithic structure with at least a portion of an endoskeleton. In some embodiments, the antiasphyxiation valve is seated to the outer member, the outer member being secured to the mask body. In some embodiments, the outer member comprises an insert that is secured to an endoskeleton of the mask body. In some embodiments, the outer member is at least partially received within the passage. In some embodiments, the outer member is snap fit with the mask body. In some embodiments, the outer member is snap fit within the passage. In some embodiments, the outer member is secured to a substantially rigid portion of the mask body. In some embodiments, the interface assembly is combined with any other feature of any interface

assembly disclosed herein. In some embodiments, the interface assembly is combined with any headgear assembly disclosed herein.

BRIEF DESCRIPTION OF THE DRAWINGS

[0026] These and other features, aspects and advantages of the present invention will now be described with reference to the drawings of several preferred embodiments, which embodiments are intended to illustrate and not to limit the invention, and in which figures:

[0027] Figure 1 is a block diagram of a humidified positive airway pressure system as might be used in conjunction with the patient interface and/or headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0028] Figure 2 is a side view of an interface body that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated body is shown fitted on a user but without headgear or a breathing tube attached.

[0029] Figure 3 is a perspective view of the interface body of Figure 2.

[0030] Figure 4 is a front perspective view of an outside of a seal member of the interface body of Figure 2.

[0031] Figure 5 is a rear perspective view of an inside of the seal member of the interface of body of Figure 2.

[0032] Figure 6 is a schematic section view of a portion of the seal member showing a rolling and inflating aspect of the seal member.

[0033] Figure 7 is a graphical depiction of properties relating to rolling of the seal member.

[0034] Figure 8 is a schematic section view of a portion of the seal member showing an additional rolling and inflating aspect of the seal member.

[0035] Figure 9 is a graphical depiction of properties relating to preloading of the seal member.

[0036] Figure 10 is a front perspective view of an outside of a supporting member of the interface body of Figure 2.

[0037] Figure 11 is a rear perspective view of the inside of the supporting member of the interface body of Figure 2.

[0038] Figure 12 is a graphical depiction of properties relating to the interaction of a support member flexibility and a seal member flexibility.

[0039] Figure 13 is a front perspective view of another interface, which generally includes a modification of the interface body of Figure 2, fitted to a user using headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated interface is shown with a breathing tube or supply conduit attached.

[0040] Figure 14 is a front perspective view of an interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention with a breathing gases entry port located on a lower portion of the interface, which entry port is adapted to be positioned in a vicinity of a chin of a user.

[0041] Figure 15 is a top view of an interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention, which interface is shown in one or more bending modes.

[0042] Figure 16 is a front perspective view of another interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The interface is illustrated with headgear straps shown on only one side.

[0043] Figure 17 is a front perspective view of an interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The interface is illustrated without headgear straps.

[0044] Figure 18 is a front view of a portion of an interface similar to that of Figures 16 and 17 with a supporting member that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0045] Figure 19 is a front view of a portion of an interface similar to that of Figures 16 and 17 with a supporting member that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0046] Figure 20 is a front view of a portion of an interface similar to that of Figures 16 and 17 with a supporting member that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0047] Figure 21 is a front perspective view of an interface with a support member that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0048] Figure 22 is a front perspective view of an interface, which includes the interface body of Figure 2, fitted to a user using headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated interface is shown with a breathing tube or supply conduit attached.

[0049] Figure 23 is a side view of an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention with a breathing tube or supply conduit that is connected to the interface with an elbow connector.

[0050] Figure 24 is a rear view of an interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated interface comprises a plenum space with a diffuser port.

[0051] Figure 25 is a rear perspective view of an interface that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated interface comprises a cyclonic flow inducing configuration.

[0052] Figure 26 is a side view of an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0053] Figure 27 is a front perspective view of a further interface, which generally includes a modification of the interface body of Figure 2, fitted to a user using headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated interface is shown with a breathing tube or supply conduit attached.

[0054] Figure 28 is a side view of an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated headgear includes integrated elastic and inelastic straps.

[0055] Figure 29 is a side view of an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention. The illustrated headgear includes integrated elastics and inelastic straps and a spine.

[0056] Figure 30 is a perspective view of headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0057] Figure 31 is a perspective view of an interface and the headgear of Figure 30 shown being fitted to a user.

[0058] Figures 32(a)-32(d) illustrate a sequence of steps for fitting an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0059] Figures 33(a)-33(d) illustrate a sequence of steps for fitting an interface and headgear that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0060] Figure 34 illustrates a junction of a connection strap and the first strap portion of Figure 30 with the first strap portion extending over at least a portion of the connection strap to provide strain relief and reinforcement.

[0061] Figure 35 is a graphical depiction of a relationship between pressure on skin exerted by an interface and headgear assembly and leak rate from the interface.

[0062] Figure 36 is a schematic view of a testing configuration for determining a relationship between pressure and leak rate.

[0063] Figure 37 is a perspective view of an interface assembly, including a mask assembly and a headgear assembly, that is arranged and configured in accordance with certain features, aspects and advantages of the present invention.

[0064] Figure 38 is an enlarged perspective view of the mask assembly of Figure 37.

[0065] Figure 39 is a front view of the mask assembly of Figure 37.

[0066] Figure 40 is a rear perspective view of the mask assembly of Figure 37, with an antiasphyxiation valve and a breathing tube connection shown removed from position.

[0067] Figure 41 is an exploded perspective view of the mask assembly as shown in Figure 40.

[0068] Figure 42 is an exploded side view of the mask assembly as shown in Figure 40.

[0069] Figure 43 is a side view of an endoskeleton used with the mask assembly of Figure 37.

[0070] Figure 44 is a front view of the endoskeleton and the exoskeleton of the mask assembly of Figure 37, with the endoskeleton and the exoskeleton positioned side by side for comparison.

[0071] Figure 45 is a plan view of a frame of the headgear assembly of Figure 37, wherein the frame is shown flat.

[0072] Figure 46 is a sectioned view showing an angle of incidence of straps of the headgear assembly relative to the exoskeleton of Figure 37.

[0073] Figure 47 is an exploded perspective view of an endoskeleton and anti asphyxiation valve with a cage assembly.

[0074] Figure 48 is an exploded rear perspective view of the assembly of Figure 47.

[0075] Figure 49 is a top exploded view of the assembly of Figure 47.

[0076] Figure 50 is a sectioned view of the assembly of Figure 47.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Overall System

[0077] With reference to Figure 1, a humidified positive airway pressure (PAP) system 100 is shown in which a patient P, or other user, is receiving humidified and pressurized gases through a patient interface 102. The PAP system 100 can be continuous, variable or bi-level positive airway pressure or any other suitable form of respiratory therapy. In some configurations, the PAP system 100 could be or include a hospital ventilator or any

other suitable form of respiratory therapy. In some applications, the interface 102 can be used with non-humidified PAP systems.

[0078] The interface 102 connects to a conduit that defines a humidified gases transportation pathway or inspiratory breathing tube 104, for example. The conduit 104 may contain heating means or a heater wire (not shown) that heats the gases or the walls of the conduit to reduce condensation of humidified gases within the conduit.

[0079] The conduit 104 connects to an outlet 106 of a humidification chamber 108. The humidification chamber 108 preferably contains a volume of water 110. The humidification chamber 108 preferably is formed from a plastics material. In some configurations, the humidification chamber has a highly heat conductive base (e.g., an aluminum base or the like) that is in direct contact with a heater plate 112 of a humidifier 114.

[0080] The humidifier 114 includes a suitable controller 116. The controller 116 can be any suitable controller or control means and can be an electronic controller. The controller 116 may comprise a microprocessor-based controller that executes computer software commands stored in associated memory.

[0081] The controller 116 receives input from sources such as, for example but without limitation, a user input 118 (e.g., dial, button and the like) through which a user of the system 100 can set, for example but without limitation, a value (e.g., a preset value, an entered value or the like) that represents a desired level of humidity and/or temperature of the gases supplied to patient P. The controller may also receive input from other sources (e.g., temperature and/or flow velocity sensors 120, 122 through a connector 124, and a heater plate temperature sensor 126).

[0082] In response to a user-set humidity and/or temperature value, which can be input with the user input 118, and the other inputs, the controller 116 determines when or to what level to energize the heater plate 112 to heat the volume of water 110 within the humidification chamber 108. As the volume of water 110 within the humidification chamber 108 is heated, water vapor begins to accumulate in the volume of the humidification chamber 108 above the surface of the water volume 110.

[0083] The water vapor passes out of the outlet 106 of the humidification chamber 108 with a flow of gases (e.g., air) provided from a gases supply blower 128 or other suitable gases supply means, which flow of gases enters the humidification chamber 108 through an inlet 130. Exhaled gases from the patient's mouth are passed directly to ambient surroundings in Figure 1 or, when the therapy is being delivered by a ventilator, the exhaled gases are returned to the ventilator via an expiratory breathing tube (not shown).

[0084] The blower 128 includes a variable pressure regulator, a variable pressure regulating means or a variable speed fan 132 that draws air or other gases through a blower inlet 134. The speed of the variable speed fan 132 is controlled by a controller 136 in response to inputs for the controller 136 and a user-set, predetermined or preset value of pressure or fan speed with a user input 138 (e.g., a dial, button or the like). In some configurations, the functions of the controller 136 could be performed by the controller 116.

[0085] The patient interface 102 generally comprises a mask and associated headgear. The patient interfaces described below find particular utility in hospital or other urgent care settings where patients often require artificial respiratory therapy without delay. In addition, patients in such settings often receive artificial respiratory therapy for prolonged and often uninterrupted periods of time. Accordingly, the interfaces are designed to be rapidly fitted to patients and the interfaces are designed to provide increased comfort. Preferably, the interfaces and headgear assemblies are capable of being initially fitted in less than about 25 seconds while achieving a leak rate of less than about 20 L/min with a set delivery pressure through the interface of about 15 cm H₂O. In addition, as shown in Figure 35, the interfaces and headgear assemblies preferably achieve a leak rate that is less than about 15 L/min and a skin surface pressure that is less than about 22.5 mmHg with a set delivery pressure through the interface of about 15 cm H₂O. The skin surface pressure of 22.5 mmHg has been found to be clinically significant in reducing the likelihood of developing pressure sores over prolonged treatment periods. Leakage rates of about 15 L/min have been found to be relevant to stability of equipment used to provide the pressurized gases. In some configurations, the skin surface pressure can be less than about 18 mmHg with a leak rate of less than about 11 L/min.

[0086] With reference to Figure 36, a method of determining skin surface pressure and leak rates will be described. As shown in Figure 36, one or more sensors 150 can be positioned on the face of the test subject P. The sensor or sensors 150 can be positioned along a contact region for the interface 102. Preferably, the sensor or sensors 150 are positioned along regions that are prone to developing pressure sores during treatment (e.g., the region extending from the cheek bones, under the eyes and across the nasal bridge). The sensors 150 are adapted to sense pressure. In some configurations, the sensors 150 are pressure transducers. Preferably, the sensors 150 are pressure transducers that have an operating range between about 0 mmHg and about 100 mmHg. More preferably, the sensors 150 are pressure transducers that have an operating range between about 0 mmHg and about 50 mmHg. The sensors 150 also preferably are thin film pressure transducers. In some configurations, the sensors 150 have a thickness of about 0.5 mm or less.

[0087] With the sensors 150 positioned on the face of the test subject, the interface 102 can be applied to the face of the test subject such that the interface rests on the sensors 150. The pressure source 128 can be turned on such that pressurized gases are supplied to the test subject through the interface 102. Preferably, the gases are pressurized to about 15 cm H₂O for purposes of the analysis. The interface 102 can be secured in place with tension provided by a headgear assembly 700. Preferably, the headgear assembly 700 is used to provide sufficient tension to reduce to about zero the leakage between the interface and the face of the test subject in the eye region. For purposes of the test, no bias flow holes are provided (i.e., any bias flow holes in the system are occluded) in the system such that any leakage generally occurs only between the interface and the test subject.

[0088] With the interface tensioned to the face of the test subject and with the pressure source providing gases at a pressure of about 15 cm H₂O, the test subject then holds their breath such that the pressurized gases leak from the seal between the interface 102 and the face of the test subject P. The leakage rate can be determined using a flow meter 152. The flow meter 152 can be integrated with the ventilator or other source of positive pressure gases or the flow meter 152 can be a separate component. Preferably, the flow meter 152 is operable in the range of about 0 L/min and about 200 L/min.

[0089] While the pressurized gases leak, the leakage rate and the pressure between the interface and the face of the test subject can be monitored. After the peak leakage rate and the peak pressure have been recorded, the tension provided by the headgear assembly 700 can be adjusted (e.g., increase) and additional sets of data can be obtained. With multiple data points, a performance envelope can be derived for the interface that reflects skin pressure and leakage rates. Multiple test subjects can be used to provide multiple readings.

Exposed Nose Mask

[0090] With reference now to Figure 2, the illustrated interface 102 comprises an interface body 200 that generally comprises a compliant seal member 202 and a supporting member 204. In Figure 2, the interface 102 is shown on a patient P without any attached headgear or breathing tube connections. As will be described, at least a portion of an outer appearance of the interface 102 preferably carries an appearance of a substantial reproduction of at least one human facial feature. In some configurations, at least a portion of the outer appearance of the interface 102 comprises a substantial reproduction of at least a human nose.

[0091] As shown in Figure 2, the illustrated interface 102 is a full face mask that covers both a nose N and a mouth of the patient P, or other user. The interface 102 can be sized according to the application. In other words, the interface 102 can be provided in a variety of sizes to accommodate use by patients or other users that can vary in age upward from as young as about two years old. The interfaces 102 can be sized based upon a measurement from chin to nasal bridge on a patient. Preferably, the size ranges that can be accommodated by each consecutive interface size will overlap between about 3 mm to about 7 mm. More preferably, the sizes will overlap about 5 mm. For example, three interface sizes can be provided based upon a chin to nasal bridge measurement criteria: small or size 1 for those with measurements up to about 110 mm; medium or size 2 for those with measurements from about 105 mm to about 130 mm; and large or size 3 for those with measurements from about 125 mm to about 145 mm. Advantageously, the measurement ranges overlap from one size to the next such that two sizes can be used on a single patient within the overlap, which ensures that patients will not fall into a gap between sizes. Other measurement techniques also can be used.

[0092] An external surface of the interface 102 preferably is of a shape familiar to the hand, which improves operation by the person placing the interface 102 on the patient. Preferably, the shape of the illustrated interface 102 encourages grasping of the interface 102 during fitting by the healthcare provider in the chin region of the interface 102. Such a grasping location results in the hand of the healthcare provider not approaching the eye region of the patient during fitting of the interface 102, which can be more calming on the patient during fitting. In addition, the protruding reproduction of the nose clearly indicates correct placement on the patient and provides a significant visual and tactile cue for correct location, making the mask very easy and intuitive to fit and to use.

[0093] Preferably, the interface 102 has a low profile that generally conforms to the contour of the face. This minimizes patient awareness of the mask and minimizes the compressible internal volume, which makes the interface 102 particularly suitable for use on ventilation. The low profile interface 102 preferably is out of the patient's line of sight and only minimally impacts on the patient's peripheral vision. In addition, relative to the prior art, the low profile interface 102 decreases the compressible volume defined within the interface while also decreasing the volume of rebreathable CO₂, each of results in a more desirable interface construction and enhanced interface performance.

Compliant Seal Member

[0094] With reference now to Figures 2, 4 and 5, the compliant seal member 202 is the component of the interface 200 that contacts the face of the patient P. The seal member 202 preferably is an inflating or ballooning seal type. An inflating or ballooning seal type is a type of seal that, when in use, system pressure or air flow delivered to the interface 102 acts to urge an inwardly extending flange, skirt or other similar member onto a patient's face to form a substantial seal. Thus, an inflating or ballooning seal type is different from seal types that rely solely upon interface retention forces from headgear to push or deform a cushion against the patient's face with enough force to seal the cushion against the patient's facial features.

[0095] To provide a suitable inflating or ballooning effect, the illustrated seal member 202 comprises a perimetric edge 206 and a sealing flange 208 that extends inwardly from the perimetric edge 206. Preferably, the sealing flange 208 extends inwardly from all or

substantially all of the perimetric edge 206. As will be described, the perimetric edge 206 preferably comprises a rolled edge.

[0096] With reference to Figure 5, the illustrated sealing flange 208 comprises an extended surface 210, at least a portion of which will abut a skin surface of a face of a patient P. The extended surface 210, which has one end portion that is connected to the perimetric edge 206, defines a pocket-like structure that captures air or pressure from the air supply and that urges the flange 208 of the interface body 200 toward the face of the patient P to a desired degree. The sealing flange 208 can define at least a part of a sealing portion 212 of the illustrated seal member 202. The sealing portion 212 faces the patient, or is closest to the patient, in use. With reference to Figure 6, the sealing portion 212 of the illustrated seal member 202 can be connected to an enclosing portion 214 of the seal member 202 at the perimetric edge 206, which can be defined by the rolled edge or by a radiused edge.

[0097] Preferably, the sealing portion 212 is substantially more flexible than the enclosing portion 214. The sealing portion 212 can be formed, for example but without limitation, of the same material as the enclosing portion 214 but the sealing portion 212 can have a lower thickness than the enclosing portion 214. In some embodiments, a different material, such as a silicone, a thermoplastic elastomer or a foam (e.g., open or closed including a skin) may be used for the sealing portion 212 relative to the enclosing portion 214. In use, the sealing portion 212 rests against the face of the patient P and, under an internal pressure of the inflating seal and a retention pressure of headgear, the sealing portion 212 is pressed against the face of the patient P to create an effective seal inward of the perimetric edge 206.

[0098] With reference to Figure 4, the perimetric edge 206 comprises a shape that can be defined by a series of radii R_1 . The radii R_1 can be defined to the outer surface of the rolled perimetric edge 206. Thus, the outermost portion of the rolled perimetric edge 206 has a plan view shape that is defined by the series of radii R_1 . In addition, as shown in Figure 6, the rolled over perimetric edge 206 can be defined by a thickness (t) and an inside radius (R_2). Figure 7 illustrates a desired relationship between the ratio of the inside radius of the rolling portion of the perimetric edge 206 at a particular segment to a wall thickness of the perimetric edge at that particular segment (R_1/t), hereinafter wall ratio, and the ratio of the

particular radius R_1 of a particular segment of the perimetric edge 206 to the inside radius of the rolling portion of the perimetric edge 206 at that particular segment of the perimetric edge (R_1/R_2), hereinafter roller over ratio. As illustrated, it has been found that at a wall ratio of about 4 or less, the perimetric edge 206 of the seal member 202 may be subject to collapsing in that particular segment rather than exhibit a desired rolling. In addition, it has been found that a wall ratio of about 7 or more results in a configuration that may be too stiff in that particular segment to allow a desired rolling. Moreover, it has been found that at a radius ratio of about 10 or more, the particular segment of the seal member 202 may be too straight to allow a desired rolling. Thus, the region illustrated in Figure 7 with hatching is a region of desired rollability for the perimetric edge 206. The perimetric edge 206, because it is defined by a series of radii in plan view, may have various segments that are positioned within the region of desired rollability. Preferably, at least the upper portion of the perimetric edge 206 (i.e., the portion that would leak in the general direction of the eyes when in use) is configured such that the dimensions completely fall within the region of desired rollability. In other words, preferably those segments satisfy the following two equations: (1) $4 \leq (R_2/t) \leq 7$ and (2) $(R_1/R_2) < 10$. In some configurations, at least the nasal portion of the seal member 202 and the laterally extending portions of the seal member 202 that extend toward the cheekbones are configured such that the dimensions (i.e., roll radius, plan radius and wall thickness) result in at least those segments falling within the region of desired rollability and satisfy the above-identified equations. In some configurations, at least the portion of the seal member 202 that is located above a generally horizontal plane that intersects upper headgear attachment location is configured such that the dimensions (i.e., roll radius, plan radius and wall thickness) result in at least those segments falling within the region of desired rollability and satisfy the above-identified equations. In some configurations, the entire perimeter of the seal member 202 is configured such that the dimensions (i.e., roll radius, plan radius and wall thickness) result in every segmented falling within the region of desired rollability and satisfy the above-identified equations.

[0099] Preferably, the sealing portion 212 curves inwardly to such an extent that the seal portion 212 forms an acute angle relative to the enclosing portion 214. Moreover, with reference to Figure 8, the flange 208 is shown contacting a skin surface of the patient P.

As shown, relative to a point of first contact 216, which is the end of the flange 208 disposed furthest from the perimetric edge 206 in the illustrated arrangement, the start of the radius R_2 can be located at a distance 218 between about 0 mm and about 40 mm or more. As shown in the graph of Figure 9, a relationship is believed to exist between (1) the distance 218 (i.e., the distance between the point of first contact 216 and the start of the radius R_2) and (2) a preload angle Θ , which is an angle between the flange 208 and the surface of the skin regardless of the location around the perimetric edge 206. The preload angle can be as shown graphically in Figure 9, which graph was generated empirically. According to this relationship, the flange 208 is able to smoothly roll and compress against the face of the patient P. As shown in Figure 9, increasing the contact length on the skin of the patient P can allow the contact angle to be lower, which indicates that a degree of protrusion of the free end of the flange can be decreased with a significant contact length. On the other hand, a greater protrusion of the free end of the flange can provide adequate sealing over a shorter contact length. In some configurations, the choice of the length 218 can be based upon the variation of a patient's facial geometry. In other words and by way of example only, to achieve a single size mask for varied populations, the flange is longer in the chin region where the dimensions of the face vary the most and the flange is shorter in the nasal region where the geometry varies less in dimension for a given ethnic group. The nasal bridge dimensions may vary from ethnic group to ethnic group. With the desired lengths determined, the angle can be determined to reduce the likelihood of leakage.

[0100] As described directly above, the point of first contact 216 results because the end of the flange 208 protrudes outward in at least some locations. In some embodiments, the free end of the flange 208 is the first surface of the interface body 200 to contact the face of the patient P. The distance 218 of the flange 208 preferably extends toward the face of the patient by between about 0 mm and about 10 mm. In some embodiments, the protrusion is between about 3 mm and 7 mm.

[0101] Advantageously, because the flange 208 presents toward the face of the patient, the free end of the flange 208, or another portion of the flange 208, after touching the face of the patient, curves inward (i.e., is bent inward) from a normal position a progressively increasing amount as the mask is urged into tighter contact with the face of the patient. Thus,

the flange is preloaded while being donned, which provides the seal with an enhanced ability to conform around various facial anatomies and contours, which in turn provides improved sealing performance for the interface body 200.

[0102] Because the illustrated seal member 202 is an inflating or ballooning seal type, the seal member 202 acts to minimize the pressure on the skin. In addition, the seal member 202 acts to distribute pressure and reduce the likelihood of excessive localized pressure distributions. In other words, the illustrated seal member 202 reduces the likelihood of point-loading or excessive pressure gradients.

[0103] With reference again to Figure 2, the seal member 202 is shown enveloping the nose N and mouth of the patient P. The seal member 202, as shown in Figures 4 and 5, comprises a nasal portion 220 that is shaped to be a substantial reproduction of the human nose. Preferably, the nasal portion 220 is an upper portion of the seal member 202. In the illustrated configuration, at least an outside surface of the nasal portion 220 is shaped to include a substantial reproduction of a human nose. Preferably, the outside surface and the inside surface of the nasal portion 220 are shaped to include a substantial reproduction of a human nose. In particular, in the illustrated configuration, the nasal portion 220 reproduces a substantial portion of a nose shape. Thus, the nasal portion 220 reproduces a majority of a nose shape.

[0104] In some embodiments, the nasal portion 220 of the seal member 202 reproduces the whole nose or very nearly the whole nose. The nose shape in the illustrated embodiment will be a generalized nose shape rather than matched to the particular patient. The illustrated nasal portion 220 comprises a nasal bridge 222. The illustrated nasal portion also may comprise nostril flares 224 or other similar features. Preferably, the nasal portion 220 simulates sufficient features to be representative of a human nose and to bear semblance to a human nose. In some embodiments, however, the seal member 202 may include a portion shaped to form a pocket or nasal chamber 226 that is capable of receiving a human nose but that does not constitute a substantial reproduction of the appearance of the nose. In other words, the seal member 202 can have a nasal portion with a shape that approximates a shape of a rectangular cuboid or that is substantially semi-cylindrical, for example but without limitation.

[0105] The nasal chamber 226 defined within the nasal portion 220 preferably is larger than a typical nose to accommodate a variety of user's noses within the interior of the nasal portion 220. Preferably, the seal member 202 comprises a septum protrusion 228. The septum protrusion 228 extends forward (i.e., away the face when worn) in the region of the septum to define an enlarged recess on the inside of the seal member 202 in the region of the nasal septum of the patient. The seal member 202 also preferably comprises an upper lip protrusion 230 that is positioned proximate the center of the upper lip. By providing one or more of the septum protrusion 228 and the upper lip protrusion 230, the nasal chamber 226 is enlarged at those locations to provide added clearance in the seal member 202.

[0106] With reference to Figure 5, the sealing portion 212 of the illustrated seal member 202 can be shaped to substantially conform to a shape of a typical face. In the illustrated configuration, the sealing portion 212, which includes the flange 208, comprises a hollow region 232. The hollow region 232 can accommodate the chin of the patient. The hollow region 232 can cup the chin along a portion of the flange 208. With continued reference to Figure 5, the illustrated sealing portion 212, which includes the flange 208, also comprises a valley 234 for the bridge of the nose. The valley 234 can comprise a curved wall that is generally C-shaped or U-shaped.

[0107] With continued reference to Figure 5, the illustrated sealing portion 212, which includes the flange 208, comprises curving cheek portions 236 that extend between the hollow region 232, which is situated proximate the chin of the patient, and the valley 234, which is situated proximate the bridge of the nose of the patient. The curving cheek portions 236 can connect proximate the hollow region 232. In addition, the valley 234 lies between and, in some configurations, separates and connects the curving cheek portions 236.

[0108] Figure 4 is a view of the exterior of the seal member 202. The exterior view better illustrates the enclosing portion 214. In the illustrated configuration, the seal member 202 incorporates cheek portions 238, a chin portion 240 and the nasal portion 220. The cheek portions 238 preferably spread laterally outward from the nasal portion 220. In use, the cheek portions 238 extend outward from the nasal region toward the zygomatic process of the patient. The cheek portions 238 also extend downward with lateral portions

239 toward the chin portion 240. Thus, the cheek portions 238 extend toward the mandible of the patient at a location outside of the lateral extremities of the mouth.

[0109] With reference again to Figures 4 and 5, the seal member 202 defines an aperture 242 that extends from the exterior surface to the interior surface of the seal member. The aperture 242 can be positioned at or lower than a location where the mouth of the patient might be positioned during use of the interface body 200. In some embodiments, the aperture 242 is positioned below the nasal chamber 226. The aperture 242 can be described as positioned below the septum protrusion 228. The aperture 242 further can be described as positioned below the upper lip protrusion 230. Moreover, the aperture 242 can be described as positioned above the hollow region 232 that accommodates the chin of the patient. Thus, the aperture 242 can be positioned between where the mouth of the patient might be expected and the tip of the chin of the patient. The aperture 242 preferably is positioned along a medial plane of the seal member 202, which medial plane generally bisects the seal member 202 into a right half and a left half. For reasons that will be explained below, the illustrated aperture 242 lies on a generally flat plane portion 244 of the seal member.

Supporting Member

[0110] With reference again to Figure 2, the supporting member 204 overlies a portion of the seal member 202. The supporting member 204 is substantially more rigid than the compliant seal member 202 such that the supporting member 204 provides support to the compliant seal member 202. However, the supporting member 204 still can be somewhat flexible and the supporting member 204 preferably is not fully rigid. In some configurations, the supporting member 204 has a similar stiffness to an approximately 1 mm thick sheet of polypropylene or polyethylene plastic material, for example but without limitation.

[0111] As shown, the supporting member 204 comprises a perimetric edge 250. The perimetric edge 250 may have a similar shape to the perimetric edge 206 of the seal member 202 but, when a notch 252 is spanned and the spanning distance is included in the length of the perimetric edge 205, the perimetric edge 250 preferably has a shorter length compared to the perimetric edge 206 of the seal member. In other words, a total length of the perimeter of the supporting member 204 preferably is less than a total length of the perimeter of the seal member 202. Due to the inclusion of the upper portion of the nasal portion 220 in

the perimeter of the seal member 202, the total length of the perimeter of the supporting member (even including the dimensions of the notch 252) is less than a total length of the perimetric edge 206 of the supporting member 204.

[0112] In some configurations, the seal member 202 extends outward beyond the supporting member 204 in all locations. As illustrated in Figure 6, the radius R_2 can be defined with a spacing RO of between about 3 mm and about 6 mm defined from the perimetric edge 250 of the supporting member 204 to an outside surface of a rolled over portion of the seal member 202.

[0113] As shown in Figures 10 and 11, the illustrated supporting member 204 comprises a contoured plate-like appearance. In other words, the supporting member 204 has form in three dimensions yet does not have a high level of relief. Preferably, the supporting member 204 has a total depth of relief of less than about 50 mm and about 65 mm in an interface sized for an average adult interface.

[0114] The otherwise generally smooth and continuous appearance of the perimetric edge 250 is interrupted by an upper notch 252. The notch 252 is positioned in the region of the nose of the patient. Thus, in the illustrated embodiment of Figure 2, the supporting member 204 does not include a portion that resembles a human nose. By not comprising the human nose portion, the supporting member 204 has an improved bulk flexibility. Instead, the shape of a human nose is defined by the seal member 202 or some other component of the interface body 200. The notch 252 improves the flexibility of the support member 204. Thus, if there are different cheek bone angles, the support member 204 will flex slightly to better fit the patient.

[0115] In the illustrated configuration, the nasal portion 220 of the seal member 202 protrudes from the upper notch 252 in the support member 204. The shape of the illustrated notch 252 in the support member 204 accommodates the shape of the nasal portion 220 the seal member 204. The notch 252, by removing a nasal portion of the support member 204, provides the support member 204 with a shape that has minimal curvature from front to back (i.e., the support member 204 has a low profile and small depth of relief when formed).

[0116] In overall impression, the illustrated configuration provides a full face interface that resembles the human form while functioning to assist in controlling the ballooning of the seal member 202 by supporting the enclosing portion 214 of the seal member 202. The external appearance of the interface in use is of being partially human, thereby improving the emotional response of patients and of people observing the patient using the interface. Importantly, this may improve acceptance of the interface by patients and thereby improve compliance.

[0117] The notch 252 preferably defines a recess that extends inward from the perimetric edge 250 of the supporting member 204. In the illustrated configuration, the notch 252 extends inward toward a center of the interface body 200 or at least a center of the supporting member 204. The notch 252 may include an extended notch portion 251 to accommodate the septum. Other suitable profiles also can be provided to the notch 252 as desired. In some configurations, the notch 252 may be positioned above a ridge 253 that defines a valley on the inside of the support member 204 to further accommodate the central portion of the upper lip.

[0118] In the illustrated supporting member 204, the notch 252 is flanked by a pair of upward extensions 254 that are separated by the notch 252. Preferably, the upward extensions 254 define an uppermost extent of the support member 204. More preferably, the upward extensions 254 define an uppermost portion of the interface body 200 with the exception of portions of the very flexible seal member 202.

[0119] With reference to Figure 2, the nose N of a patient P is illustrated in broken lines. The nose N protrudes into the chamber 226 defined by the nasal portion 220 of the seal member 202 while the notch 252 of the support member 204 crosses the medial plane at a location below the nose N. The upward extensions 254 of the support member 204 extend upwardly beyond a base B of the nose. In the illustrated configuration, the upward extensions 254 extend upward beyond a portion of the interface body 200 that is designed to accommodate a tip of the nose N of the patient P.

[0120] The lateral side edges of the notch 252 extend alongside lateral margins of the nose N such that the compliant seal member 202 can extend along the cheekbones and such that the support member 204 can reinforce the seal member 202 in the cheekbone

region. Support of the interface body 200 on the cheekbones of the patient P can significantly improve the comfort level experienced by the patient P.

[0121] The upward extensions 254 also provide a stabilizing function and define, at least in part, means for stabilizing the illustrated mask on a central portion of the face of the patient. In particular, the upward extensions 254 roughly correspond to or overlap with a location of the maxilla bones of the skull.

[0122] The support member 204 generally conforms to a typical lower portion of a human face. As such and with reference to Figures 10 and 11, an outer surface 256 of the support member 204 has a generally convex appearance while an inner surface 258 of the support member 204 has a generally concave appearance. The inner surface 258 of the support member 204 generally conforms to an outside surface of the seal member 202. A chin portion 260 of the support member 204 can comprise a hollow concavity along the inner surface 258 of the support member 204. In addition, each of a pair of cheek portions 262 comprises a hollow concavity along the inner surface 258 of the support member.

[0123] The perimetric edge 250 of the support member 204 generally extends outside of the cheek portions 262 to outside of the chin portion 260 and generally follows inside a jaw line of the patient. As such, the illustrated perimetric edge 250 of the support member 204 extends to a chin of the patient P. Preferably, a lower portion 264 of the support member 204 hooks under the chin of the patient P. By hooking under the chin of the patient P, the support member 204 assists the seal member 202 in sealing in this region of the face of the patient P. The illustrated support member 204 defines an expanse of material that backs the seal member 202 and reinforces the chamber defined by the enclosing portion 214 of the seal member 202. In some configurations, the support member 204 defines a reinforcing rim that generally encircles a portion of the seal member 202.

[0124] As illustrated in Figures 2 and 3, the interface body 200 generally reproduces the general shape of the lower half of the user's face. The interface body 200 can cover the nose at the upper end. In some configurations, the interface body 200 is adapted to overlap with at least a portion of the nasal bone, which is the bone that extends above the cartilage of the nose and that is positioned between the eyes. At least the seal member 202 can include wings that extend outward toward the zygomatic bone of the wearer such that the

seal member 202 extends outwards to follow the cheekbones. The interface body 200 extends downward to follow the jaw line to where the lower portion 264 of the support member 204 hooks under the chin.

[0125] With continued reference to Figures 10 and 11, the supporting member 204 also comprises a generally centralized opening 266. The opening 266 is positioned generally below the notch 252. Preferably, the opening 266 is positioned along the medial plane of the interface body 200, which is the plane that divides the illustrated interface body 200 into substantially symmetrical bilateral left and right halves. In the illustrated configuration, the opening 266 and the notch 252 both are positioned along the medial plane. The medial plane intersects, and preferably bisects, the opening 266 and the notch 252.

[0126] The opening 266 in the supporting member 204 preferably corresponds in location to the aperture 242 that is defined through the seal member 202. The aperture 242 is shown more clearly in Figures 4 and 5. The aperture 242 provides a location for a breathing gases inlet and outlet to the chamber that is defined on the face side of the seal member 202. By being positioned on the flat plane portion 244, the aperture 242 facilitates convenient connection and sealing of a supply breathing tube to the seal member 202. The support member 204 in the region of the opening 266 also may be configured to support the connection of the supply breathing tube (e.g., an elbow connector or other configuration of connector).

Bridge Section

[0127] With reference to Figure 13, some embodiments of the supporting member 204 may also include a bridge section 300 that extends at least over the seal member 202 in the region of the notch 252. Thus, in some embodiments, the bridge section 300 may be positioned near the perimetric edge 206 of the seal member 202 in the region of the nasal portion 220. The bridge section 300 may provide additional support for the inflating seal member 202 in this region. The additional support can be useful in reducing the likelihood of air leaks along the sides of the nose, which air leaks may direct air in the general vicinity of the eyes of the patient.

[0128] With reference to Figure 14, the bridge section 300 in this embodiment extends over the seal member 202 near the perimetric edge 206 of the seal member 202. The

bridge section 300 shown in Figure 14 preferably is between about 5 mm and 6 mm wide. The embodiment of Figure 14 provides increased flexibility to the support member 204 and the seal member 202, which provides greater conformability to a wearer's facial geometry. In other words, the supporting member 204 has a lower flexible stiffness, which allows the interface 200 to flex under a retention force provided by headgear straps while the bridge portion 300 provides support for the seal member 202 in or proximate to the nasal portion 220. The bridge portion helps to reduce the likelihood of deflection of the seal member 202 at the bridge of the nose, which deflection can result in air leaks that are directed toward the general vicinity of the eyes.

[0129] With continued reference to Figure 14, a load 302 applied in a lateral direction while the opposite side of the mask is held stationary causes flexing of the interface 200 about the medial plane. In the illustrated embodiment, the flexing reduces the overall width of the interface 200. The force 302 is applied at a location near the cheek portion 262 of the interface 200. Preferably, the force 302, when having a magnitude of about 1N, will result in at least about 4 mm or more preferably at least about 5 mm of displacement when measured generally parallel to the direction of the force 302. While headgear generally does not apply the force 302 in the direction of the arrow, it has been found that the described flexing can be found in the interface 200. It also has been found that the flexing can help achieve an improved seal of the sealing member 202 over a wide range of facial geometries.

[0130] Preferably, the flexing or bending is about the medial plane. In some embodiments, it is preferable that the interface 200 is more flexible or deformable in the cheekbone region of the interface 200 (i.e., in an upper portion) compared to the jawbone region of the interface 200 (i.e., a lower portion). Such a difference in flexure zones can be achieved by the notch 252. Thus, the notch 252 can be used to provide an interface that is more deformable in the cheekbone region where greater anatomical variation may be expected and where the face is more sensitive to discomfort.

[0131] With reference now to Figure 15, the interface 200 is capable of flexing up to approximately 20 degrees under typically encountered forces from headgear when in use. For example, Figure 15 illustrates the interface 200, which comprises the seal member 202 and the supporting member 204. The supporting member 204 preferably is sufficiently

flexible to deform substantially about the medial plane M. The interface 200 that is shown in Figure 15 from a top down view also is shown in perspective view in Figure 14 and in side view in Figure 23. As illustrated, the illustrated interface 200 comprises a generally triangular appearance from the top down view of Figure 15. In addition, a recess 306 is formed along a base 308 of the triangle in this view. Of course, the recess 306 is configured to accommodate at least a portion of the nose of the patient. In the side view of Figure 23, the interface 200 comprises a generally square or truncated pyramid shape. In some configurations, no significant recess can be identified along the interface when viewed from the side. The illustrated configuration results in an interface that is significantly more flexible about the generally vertical medial plane when compared to the flexibility about a generally horizontally extending plane. Moreover, the illustrated configuration results in an interface that is longer from top to bottom than wide from the outermost cheek portion to the outermost cheek portion and that has an upper perimeter surface 310 that is generally triangular (i.e., the upper portion of the perimetric surface that extends between the cheek portions is generally triangular when viewed from the front) and a lower perimeter surface 312 that is generally triangular (i.e., the lower portion of the perimetric surface that extends between the cheek portions is generally triangular when view from the front). The upper perimeter surface being generally triangular and the lower perimeter surface being generally triangular along with the nasal portion and the chin portion being recessed relative to the cheek portions provide a configuration that is significantly more flexible about the vertical medial plane when compared to the flexibility about a horizontally extending plane.

[0132] As illustrated in Figure 15, the left hand side of the interface 200 is braced to reduce the likelihood of movement and a force 304 is applied. Preferably, the force 304 is applied at approximately the widest point of the interface 200, which generally corresponds to the cheekbone portions. With the force 304 applied, the interface 200 preferably deforms such that angle α changes to angle β (i.e., the change in angle is $\alpha - \beta$). In one embodiment, the change from α to β is at least about 10 degrees when the force 304 is applied at a 3N magnitude. In a more particular embodiment, strap forces typical of an interface in use are believed to be capable of causing a deformation of approximately $\alpha - \beta = 10^\circ$ to 50° . In a

further embodiment, $\alpha - \beta$ is at least approximately 10° to 30° under typical strap forces of about 1.5 N to about 15 N per strap assuming four straps are used.

[0133] In one embodiment, the force 304 with a 1N magnitude is capable of deforming the interface 200 at least about 5 mm. In a further embodiment, the force 304 with a 3N magnitude is capable of deforming the interface 200 between about 5 mm and about 50 mm. In another further embodiment, the force 304 of 3N magnitude is capable of deforming the interface 200 between about 15 mm and about 25 mm.

[0134] In use, the deflection of the supporting member 204 may occur to close or open the shape of the interface. In some embodiments, the force applied to open the interface 200 a given amount may be less than the force applied to close the interface 200 by the same amount. For example, in one embodiment, a force applied in a direction opposite of force 304 (i.e., an opening force) of 1N magnitude is capable of deforming the interface 200 at least about 3 mm. In a further embodiment, an opening force of 3N magnitude is capable of deforming the interface 200 between about 3 mm and about 25 mm. In another further embodiment, an opening load of 3N magnitude is capable of deforming the interface between about 10 mm and about 20 mm.

[0135] With reference to Figure 12, a flex modulus of the supporting member 204 and a flex modulus of the seal member 202 can be interrelated. As shown in the graphical illustration of Figure 12, the flex modulus of the material that forms the seal member 202 preferably is less than about 15 MPa. At levels that significantly exceed about 15 MPa, the seal member 202 has been found to be too stiff or rigid. On the other hand, the flex modulus of the support member 204 preferably is less than about 480 MPa. At levels that significantly exceed about 480 MPa, the support member 204 has been found to be too stiff or rigid. In addition, the flex modulus of the support member 204 preferably is above about 50 MPa. At levels significantly less than about 50 MPa, the support member 204 exhibits excessive flexure. Finally, in defining flexure characteristics that are desired in both the support member 204 and the seal member 202, it has been found that a desired interrelationship can be found within the hatched envelop shown in Figure 12.

Flexible Interface Support

[0136] Historically, an ability of an interface to seal on a face of a patient has been hindered by difficulties in conforming to the facial geometry of the patient. The result of the inability to accurately conform the interface to the particular facial geometry of the patient is excessive leaking between the interface seal and the patient's face. With prior interface configurations, tightening of headgear can result in a force vector on the interface that unevenly loads the seal contact surface on the face of the patient. Uneven loading of the seal contact surface can result in pressure points in some locations and in inadequate pressure in other locations. The pressure points may result in irritation of the skin of the patient while the locations of inadequate pressure are likely to lead to leakage.

[0137] With reference to Figures 16-21, several embodiments of interfaces 200 are illustrated that present structures that enhance the ability of the interfaces 200 to conform to and seal with the face of the patient more evenly. The structures also enhance the ability of the interfaces 200 to conform to a wide variety of face geometries. Preferably, more even distribution of seal pressure can be achieved by applying a composite construction to the interfaces 200. Thus, the interfaces 200 can flex and contort to accommodate different facial geometries while allowing the sealing member 202 to inflate or balloon between the support member 204 and the face, thereby more evenly distributing the headgear fitting force onto the interface between the sealing member and the skin.

[0138] As shown in Figure 16, the patient interface 200 comprises the soft compliant seal member 202 and the support member 204, such as those described above. The seal member 202 is adapted in use to cover a nose and a mouth and to seal around a face along the perimetric edge 206 of the seal member 202. For the most part, the interface 200 shown in Figure 16 is the same as the interface 200 shown in and described with respect to Figure 2. In particular, the features of Figures 16-21 described below can be implemented with the interfaces 200 that are arranged and configured in accordance with the descriptions contained elsewhere in this application, for example.

[0139] An added support member 404 is provided over the seal member 202 or the support member 204 in order to provide support to the seal member 202. The support member 404 and the seal member 202 have a small wall thickness and are formed to be complimentary in shape such that the seal member 202 fits snugly underneath the support

member 404. Preferably, in at least one embodiment, the outer profile or shape of the support member 404 and the seal member 202 substantially follow the contour of a typical face such that the interface 200 comprises a relatively low profile component. In some embodiments, the patient interface 200 may be more typical in size and dimensions.

[0140] The support member 404 comprises a central hub portion 470 that is connected to the support member 404. In some configurations, the central hub portion 470 can be directly connected to the seal member 202. Radiating outwards from the hub portion 470 are a plurality of displaceable members 472 or 'fingers' that are separated at the ends by spaces 490. The displaceable members 472 preferably are cantilevered from the hub portion 470 and extend outwards towards the perimetric edge 206. The displaceable members 472 preferably are not rigidly bonded or attached to the underlying seal member 202 so that relative sliding motion can occur between the seal member 202, or the support member 204 when present, and the displaceable members 472.

[0141] In some embodiments, the displaceable members 472 may be resiliently hinged rather than cantilevered. In such a configuration, the displaceable members 472 are moveable with respect to one another substantially in a front to back direction (with respect to a face when wearing the interface 200) such that a force applied by headgear acting on the hub portion 470 urges the interface 200 towards the face.

[0142] Preferably, the displaceable members 472 are made of a material that is significantly stiffer than the soft compliant seal member 202. For example, any typical polymer materials used in interface frames may be appropriate, such as polypropylene, polyethylene or polycarbonate, for example but without limitation. According to one variation, the displaceable members 472 may include elastic material extending between adjacent lateral margins of adjacent fingers 472 in a manner similar to a catcher's mitt. In other words, webbing of an elastic material may extend between adjacent fingers 472.

[0143] The plurality of displaceable members 472 function to distribute a load applied to the central hub 470 across the wider surface area of the interface 200 thereby providing a more localized force to press the perimetric edge 206 of the seal member 202 onto a user's face. In particular, because the displaceable fingers 472 are cantilevered from the hub 470 and because the displaceable fingers 472 provide significant front to back

movement at the free ends, the support member 404, which includes the displaceable members 472, can conform to a face and can providing an adequate seal for a wide variation of facial geometries. The sliding movement of at least free ends 474 of the displaceable members 470 with respect to the underlying seal member 202 provides a mechanism by which the members 472 can put pressure on slightly different parts of the underlying seal member 202 depending upon the differing geometry of a user's face. Such a construction can increase the conformability of a given seal to a wide range of facial geometries.

[0144] If a wearer has a relatively flat face, it is easier to achieve a good seal. However, if a user has a face that includes large front to back variations in shape, the free ends 474 of the displaceable members 472 provide localized pressing forces at locations distant from the relatively central hub 470 such that the forces from the headgear can be transmitted from the hub 470 to the free ends 474.

[0145] In some configurations, multiple hub portions 470 may be located non-centrally on the interface with each hub portion 470 having displaceable members 472 extending therefrom. For example, the chin and left and right cheeks are preferable places to load a user's face and the interface may include hub portions 470 at one or more of these locations.

[0146] With reference now to Figure 18, a further support member 480 can be applied to the support member 404 shown in Figures 16 and 17. In some configurations, the support member 480 can be secured to the support member 404 to form a laminate-type structure. The support member 480 can comprise a plurality of displaceable members 482 that are moveable with respect to each other and/or at least an inner hub portion 484 of the further support member 480. Preferably, the fingers 482 of the further support member 480 bear on the fingers 472 of the support member 404. While the illustrated configuration shows the same number of displaceable members on the support member 404 and the additional support member 480, the number and placement of the displaceable members can vary. In some embodiments, the plurality of displaceable members associated with the further support member 480 may bear directly on the seal member 402.

[0147] It will be appreciated that embodiments may be constructed where combinations will be present. In other words, some of the plurality of fingers (either of the

support member or of the further support member) may bear directly on the seal or may bear on other fingers. For example the interface 200 illustrated in Figure 16 includes the support member 204 interposed between the seal member 402 and the support member 404 (and/or further support member (not shown)). In this embodiment, the free ends 474 of the support member (and/or further support member) bear on the support member 204, which in turn applies pressure to the underlying seal member 402. The support member 204 serves to further spread the loading forces across the seal member 402 and/or support the softer seal member 402.

[0148] In an alternative embodiment shown in Figure 19, the free ends 474 of the support member (and/or further support member) can bear directly on the compliant seal member 202 beneath. In the embodiment shown in Figure 20, the free ends 474 of the fingers bear on the underlying displaceable members 482 of the further support member. Any other suitable variations also can be used.

[0149] The above description gives only a few examples of interface seal types where displaceable members can provide improved facial fit and/or improved sealing. Other configurations also are possible. The number, spacing and width of the displaceable members can be varied. In addition, while the example embodiments illustrated in Figures 16-21 all show support members (and further support members) that are generally circular in plan view, and/or illustrate displaceable members that radiate generally from a central location, other shapes are possible. For example, rather than a central generally circular hub, a linear or generally rectangular hub may be employed. In such an embodiment, the displaceable members 474 may radiate outwards in a 'leaf like' structure or like the branches of a tree as shown in Figure 21, for example but without limitation. In such an embodiment, it may be preferable that the hub is substantially aligned with a mid sagittal plane of a user when wearing the interface. In addition, the hub may include one or more a semi-rigid reinforcing ribs 492 to substantially stiffen the "trunk" of the structure. The inclusion of the trunk reinforcing rib 492 provides a beam to resist bending in a given direction.

[0150] In a further alternative embodiment the displaceable members may be constructed having a variable thickness in order to tailor the stiffness of the cantilevered sections with respect to bending the front to back direction. For example, the material

thickness of the fingers may decrease towards the free ends. Similarly, the fingers may or may not have a substantially rectangular plan profile as illustrated in the figures. For example, the width of the displaceable members may narrow towards the free ends or may have differing shapes to provide a desired level of displacement.

[0151] In a further alternative embodiment, the free ends of the displaceable members described in the above embodiments may further include features where the free end bears on the sealing member or on an underlying further support member. For example, a compressible material pad may be located between the free end and the seal surface such that the compressible pad bears on the seal member. In another example, the free end may be rounded at the point of contact between the free end and the seal member. Alternatively, the free end may include a compliant member that bears on the seal. The compliant member may be foam or a plurality of small compressible hoop structures for example.

[0152] The forgoing describes example of the interface support that can be applied in combination with the reproduced nose interface described earlier. The interface support can be used with other interface configurations having a soft compliant seal. For example, it is not necessary to have a support body in between the seal and the displaceable support members. In at least one embodiment, this configuration is preferable. In other words, the displaceable support members may act directly on the compliant seal at specific locations to press the interface seal against a users face. Similarly, the interface support is not limited in application to any single head gear configuration. The general purpose of the interface support is to distribute the force applied by the headgear to substantially a single location over a wide area and, as such, the disclosed configurations can define means for distributing a localized force over an interface body. In particular, the interface support can distribute the force over a wide area and/or also accommodate a large variation in facial contours in the front to back direction.

Breathing Tube Connections

[0153] With reference now to Figures 14 and 22 a breathing tube 500 is shown connected to the interface 200 in at least two different manners. The connections that will be described between the breathing tube and the interface can be interchanged. In addition, any of the described connections can be used with any of the described interfaces.

[0154] With reference initially to Figure 22, the illustrated breathing tube 500 is connected to a breathing tube connector with an elbow 504. The breathing tube connector can be fitted to and sealed with the aperture 242 of the seal member 202. Because the breathing tube connector is secured to the aperture 242, the breathing tube connector extends through the opening 266 formed in the support member 204.

[0155] In some configurations, a snap fit arrangement is provided wherein a semi-rigid section of the connector protrudes through the aperture 242 in the seal member 202 from one side of the seal member 202 while another semi rigid section of the connector can be snap fit to the first semi-rigid member. In some configurations, any other suitable technique for bonding may be used to form a boss on the soft compliant seal member 202 and the connector can be connected to the boss. The elbow 504 can be connected to the connector.

[0156] In Figure 22, the interface body 200 is shown with the breathing tube 500 is connected to the connector with the elbow 504, which connector may be connected to the seal member 202 or to seal member 202 and the support 204. A swivel 502 allows the elbow 504 to rotate relative to the interface body 200 so the supply conduit 500 can take up different orientations with respect to the interface body 200, thereby improving user comfort during movement, for example but without limitation. A further swivel 506 may be provided between the elbow 504 and the breathing tube 500.

[0157] The interfaces described herein also can be used with a bi-directional flow ventilator with the conduit 500 being short and being connected to a Y-piece. In addition, with a uni-directional flow system provided, for example, by a CPAP machine, appropriate ventilation holes may be provided in the elbow 504 or in a region near the bridge of the nose of the seal member 202. Moreover, rather than the swivel 502, a ball-joint type connection can be provided to allow articulation between the breathing tube 500 and the interface body 200.

[0158] In some configurations, such as that illustrated in Figure 14, the interface body 200 may include an anti-asphyxiation valve 520. The anti-asphyxiation valve 520 may be associated with the interface body or, in some embodiments, may be incorporated into the breathing conduit connection or into the elbow connector, for example but without limitation.

[0159] While suitable for use, the connection using the elbow 504 results in the breathing gases entering the interface body 200 substantially horizontally. Accordingly, the breathing gases are directed straight towards the patient's mouth. It has been found that this arrangement has several disadvantages. For example, patients may feel uncomfortable having breathing gases directed straight at their face or mouth. Additionally, the elbow connector 504 is attached to the front of the interface body 200 and projects outwardly away from the user's face a distance. The top of the interface body 200 (i.e., the nasal portion 220 of the interface body 200), where the seal member 202 interacts with the nose, is a portion that is difficult to seal due to considerable anatomical variations among patients. As a result, the bridge of the nose is a common site for interface leakage. Any torque applied the interface body 200 may aggravate the sealing problem in this region. In order to compensate for this effect, it is common to overtighten the headgear to push the interface body 200 tightly onto a patient's face. The overtightening can lead to discomfort, which is highly undesirable.

[0160] With continued reference to Figure 14, in this embodiment, connection to the breathing tube 500 can be made with a short flexible tube 522 that connects directly to the breathing tube and that enters the interface body 200 in the vicinity of the wear's chin and at an angle (projecting downwards from a wearer's chin). Thus, the gases enter the interface in a direction that is upwards and towards a patient's mouth and nose. In other words, the tube 522 extends downwards and away from the patient.

[0161] The flexible tube 522 connects to the interface body through a port 525. The port 525 is located below a line extending directly outwards through a patient's mouth when facing forward in a normal position. Preferably, the conduit 522 enters the interface body 200 through the port 525 at an angle between about 0° and about 70° from vertical. In some configurations, the entry angle is between about 50° and about 60°. Preferably, the entry angle is about 55°.

[0162] Preferably the gases port 525 is located in the vicinity of the patient's chin (i.e., between the patient's lower lip and the tip of the chin,). This port location advantageously positions the port 525 such that the front of the interface body 200 has more room for attachment mechanisms, such as holes, posts, loops, clips and the like. In addition, this port location also provides more room for the anti-asphyxiation valve 520 to be located

forward of the mouth. Moreover, the location of the breathing gases entry port 525 in the vicinity of the lowest point of the interface interior when in use provides an effective vomit drain.

[0163] The short length of tubing 522 allows natural head movement of the patient by being very flexible and making the location of the connection between the patient interface 200 and breathing tube 500 distant from the interface itself. The connection between patient interface 200 and breathing tube 500 can be achieved via rigid connectors of a known type. Positioning these connectors away from the chin and neck of a patient improves the patient's head mobility, especially when tilting the head forwards.

[0164] Any other suitable technique of supplying pressurized gases to the interface body also can be used.

Interface Flow Control

[0165] With reference now to Figures 24 and 25, diffusion and control of flow within the interface body 200 will be described. The interface body 200 can be configured in any suitable manner and, in the illustrated configuration, the interface body 200 comprises a cavity 600 defined within the interface 200 by the seal member 202, for example but without limitation. The seal member 202 can be configured in any suitable manner, including but not limited to those disclosed within this application. In use, the seal member 202 contacts and seals against the face of the patient. When sealed against the face, the seal member 202 reduces the likelihood of air or gases leaking out of the cavity 600.

[0166] The breathing tube or another short flexible tube 104 connects to the interface body 200 in any suitable manner, including but not limited to those described within this application. The breathing tube 104 supplies breathing gases to an entry port 602. The entry port 602 preferably is located in a region of the interface body 200 that will be located within the vicinity of the chin of the patient. More preferably, the entry port 602 is configured such that the breathing gases are introduced in an upwardly inclined direction rather than directly toward the face of the patient.

[0167] With reference to Figure 24, the cavity 600 defined within the seal member 202 can be segmented by a partition wall 604. The partition wall 604 can be formed within the cavity 600 in any suitable manner. The partition wall 604 preferably is mounted or

supported within the cavity 600 by a boss 606 or other suitable mounting structure. In such a configuration, the partition wall 604 is mounted at a location contained within a boundary defined by a peripheral edge 608 of the partition wall 604. In the illustrated configuration, the entire peripheral edge 608 is spaced from the inner wall of the seal member 202 or other interface wall defining the cavity 600.

[0168] The partition wall 604 can be offset from the inner wall such that a gap is defined between the partition wall 604 and the inner wall. The partition wall 604 preferably approximately follows the general shape of the cavity 600 such that a plenum space is defined by an approximately constant gap between the partition wall 604 and the inner wall. Preferably, the gap between the partition wall 604 and the inner surface of the cavity 600 is less than about 10 millimeters. More preferably, the gap is between about 3 millimeters and about 6 millimeters. In some configurations, an incident angle between the flow from the port 602 and the partition wall is between about 30° and about 80°. In some configurations, the incident angle is between about 50° and 70°. Preferably, the incident angle is about 60°.

[0169] A diffuser port or a diffuser outlet 610 can be defined by a space between the peripheral edge 608 of the partition wall 604 and the inner wall. In some configurations, the partition wall is generally circular and has a diameter of between about 30 mm and about 100 mm. In configurations, the diameter is between about 40 mm and 80 mm. The peripheral edge 608 of the partition wall preferably is sized and positioned to extend near to the outer perimeter of the seal member 202. More preferably, the peripheral edge 608 of the partition wall 604 extends into a region that is overlapped by the extended surface 210 defined by the flange 208.

[0170] The partition wall 604 also preferably is contained within the lower portion of the cavity 600. More preferably, an upper margin 612 of the partition wall 604 is positioned at or below the cheekbone level of the interface body 200. Even more preferably, the upper margin 612 of the partition wall 604 is generally aligned with a lowermost portion of the notch 252 for the nasal portion 220. Accordingly, the upper margin 612 can be positioned generally at the same position as the nose of the patient.

[0171] In the illustrated embodiment, the diffuser outlet 610 is substantially or completely contiguous about the entire partition wall 604. In some configurations, the

diffuser outlet 610 can be defined solely along the upper margin 612 of the partition wall 604. In some configurations, the diffuser outlet 610 includes the region along the upper margin 612 such that the diffuser outlet 610 includes an upper diffuser port portion that causes breathing gases to flow substantially tangentially over the wearer's cheek bone region.

[0172] In some configurations, however, the partition wall 604 does not follow the contour of the inner surface of the seal member 202 and, therefore, the gap defined between the partition wall 604 and the inner surface of the seal member 202 is not substantially constant.

[0173] The entry port 602 provides gases from the breathing tube into the plenum space that is defined within the cavity 600. The entry port 602 leads into the plenum chamber that is defined between the partition wall 604 and the inner surface of seal member 202 or, where the seal member 202 is replaced by the support member 204 in a particular region of the interface body 200, the inner surface of the support member 204. Thus, the gases provided through the entry port 602 generally are prevented from flowing directly to a patient's mouth by the partition wall 604. Rather, the gases stream impacts the partition wall 604 and is deflected throughout the thin plenum chamber.

[0174] Where the inner wall that defines the cavity 600 and the partition wall 604 approximate the contours of the wearers face, the resulting diffused breathing gases flow is substantially tangential to the facial surface. The diffused breathing gases flow exits the plenum chamber through the diffuser port 610, which is defined by the gap between the inner cavity wall and the periphery 608 of the partition wall 604.

[0175] The plenum chamber functions as a means to evenly distribute breathing gases flow to the patient around the edges of the partition wall without substantially increasing resistance to flow. In interfaces that incorporate an inflating or ballooning seal, the diffuser port 610 that directs the flow radially outward from the entry port 602 instead of having the flow continue along the axis of the entry port 602 directs the flow toward and preferably onto the perimeter of the seal member 202, which helps seal the flange 208 to the face of the patient.

[0176] In some configurations, the partition wall 604 can be supported in a number of different locations (e.g., at least two or more locations). The partition wall 604

could be supported in such a manner that the diffuser port 610 includes distinct regions along the peripheral edge 608 of the partition wall 604 and/or along the upper margin 612 that are not a continuous open port. In other words, the diffuser port 610 may not be a continuous opening extending substantially around the entire perimeter 608 of the partition wall 604.

[0177] Preferably, the total cross sectional area of the diffuser port(s) 610 is greater than the cross sectional area of breathing gases entry port 602. With such a construction, the gases velocity decreases from the entry port 602 to the diffuser port 610. Preferably, the cross sectional area of the diffuser port 610 is at least twice the cross sectional area of the entry port 602. Even more preferably, the cross sectional area of the diffuser port 610 is between 2 and 5 times the cross sectional area of the entry port 602. The enlarging of the cross sectional area reduces the occurrence of ventilation synchrony issues and jetting effects on the patients. For example, the spreading and/or slowing of the gases flow, together with the tangential redirection of the gases flow over the wearer's skin, results in a more comfortable patient experience.

[0178] In some configurations, the partition wall 604 may comprise one or more small holes. The holes enable some gentle breathing gases to flow directly towards the mouth. Further, in some configurations, the plenum chamber may include flow directing features, such as partitions or the like, to aid concentration of the flow to particular areas of the face. For example, flow can be directed away from patient receptor area that would normally contribute to a hot and uncomfortable feeling during therapy. In addition, in some configurations, flow can be directed toward patient receptor areas that encourage feelings of flow over the face, which can mitigate a feeling of breathlessness or lack of airflow. In some applications, the flow can be diverted away from the nose using a flow directing feature. The flow directing features may be associated with the inner surface of the cavity and/ or partition wall 904.

[0179] Preferably, the interface body 200 also comprises the anti-asphyxiation valve 520. The valve 520 may be incorporated into the partition wall supporting boss 606 in some configurations. In addition, in some configurations, the partition wall 604 can be made to flex, move or pivot such that incoming flow is dispersed by the partition wall 604 while exhalation can be channeled directly toward the port.

[0180] In some embodiments, the interface body 200 may be provided with one or more pressure monitoring ports (not shown) that is located on the exterior surface of the interface body 200. The pressure monitoring ports could extend through the plenum chamber and open into the gases cavity 600. In other words, the opening of the port preferably is positioned within the gases cavity 600 at a location outside of the plenum chamber defined between the partition wall 604 and the inner surface of the cavity. More preferably, the opening of the port is positioned along the partition wall 604 on the opposite side of the partition wall 604 from the plenum chamber. Placement of the pressure monitoring port behind the baffle wall or partition wall 604, yet in front of the face of the patient, can improve pressure monitoring accuracy. Such a placement also improves breath triggering or the like when used with a ventilator.

[0181] The partition wall 604 has been found to provide markedly improved acoustics in association with patient speech. It has been found that the plenum chamber defined by the offset partition wall 604 improves the interface acoustics, which enables a patient to be more easily heard when speaking. In addition, by diffusing the flow into the interface, the patient does not need to overcome jetting into the nose and/or mouth in order to speak. In other words, the patient does not need to overcome an incoming breath from a ventilator in order to speak.

[0182] Furthermore, due to the diffusion of the airflow, the plenum chamber arrangement provided by the partition wall 604 may help reduce condensate formation within the cavity 600. In addition, the arrangements for diffusing flow that are disclosed within this application have been found to reduce the likelihood of a collection of unwanted water vapor, water droplets and mobile water collecting upon the interface surfaces. With the diffused airflow, the condensed water or liquid can be directed flushed from the cavity 600 and directed toward the port or other collection or drainage location.

[0183] With reference now to Figure 25, a further flow diffusing configuration is illustrated therein. In this configuration, breathing gases entering the interface body 200 are swirled around the cavity 600 to produce a cyclonic motion that preferably is substantially tangential to the surface of the face of the patient.

[0184] The interface body 200 comprises the gases cavity 600. The seal member 202 is configured to contact the face and to substantially seal the cavity 600 against the face. The breathing gases entry port 602 is located in the vicinity of the chin. The breathing tube delivers gases to the breathing gases entry port 602 as described elsewhere within this application.

[0185] The breathing gases entry port can be positioned within a gases swirling structure 620. The swirling structure 620 comprises substantially cylindrical wall 622 extending substantially perpendicular to the interface cavity wall. In other words, with a patient upright, the cylindrical wall 622 projects forward in a location substantially in front of the mouth of the patient. A substantially conical wall 624 extends coaxially with the cylindrical wall 622 and a swirling space 626 is defined between the cylindrical wall 622 and the conical wall 624. The conical wall 624 is angled such that the gap between the conical wall 624 and the cylindrical wall 622 is larger closer to the wearer of the interface.

[0186] In use, breathing gases enter the swirling space 626 through the port 602 in the conical wall 624. The port 602 is offset from the axis of the walls 622, 624 such that gas flow enters the swirling space 626 offset and approximately tangentially as shown. As a result, gases flow around the illustrated annular swirling space 626 in an anti-clockwise direction setting up a rotating flow. The inclined conical wall 624 urges the rotating flow towards the patient (i.e., in a direction out of the page in Figure 25). As the flow rotates and moves towards the patient, the gas flow peels off the top of the conical wall 624, which results in a sweeping blade of air moving outwards and towards the patients face. The resulting flow across the wearers face is diffuse and preferably travelling slower than the gases stream entering the swirling structure. In some configurations, the flow of air toward the face of the patient is less than about 8 m/s. In some configurations, the flow toward the face of the patient is less than about 6.5 m/s. In a similar manner to the plenum chamber embodiment described earlier, the result is improved comfort for the patient.

Headgear

[0187] The interface body 200 can be secured on the patient using any suitable headgear assembly 700. Several different headgear assemblies now will be described with reference to the drawings.

[0188] Initially, with reference to Figure 26, it can be seen that the headgear assembly 700 is used to restrain the interface body 200 against movement created by the pressurized gas flow being introduced between the patient P and the interface body 200. A force vector R1 results from the geometry of the interface body 200 and the flow of gases into the interface body 200. An equilibrant vector E1 can be envisaged extending in the opposite direction. Ideally, a single strap could be used to secure the interface body 200 to the face so long as the single strap was positioned along the line of action of the equilibrant vector E1. Given a desire to capture the chin, a line of retention LR also can be envisioned. The line of retention LR extends along an uppermost portion of the ears and through a center of area of the interface body 200.

[0189] Preferably, the interface body 200 is primarily supported on at least three parts of the patient's face: left cheekbone, right cheekbone and chin. Preferably, the strap attachment positions on the interface body 200 approximately correspond to the vertical positions of the cheek bones for the upper straps and the chin region for the lower straps. Such a configuration provides a symmetrical force pattern by which the headgear retains the interface on the patient's face.

[0190] While some of the headgear assemblies 700 that will be described can comprise a single strap that extends generally along the line of retention LR, other headgear assemblies 700 will comprise two or more straps (e.g., Figures 13, 16, 22, 23, 26 and 27). For example, in the configuration of Figure 16, the headgear assembly 700 comprises a strap that extends in two directions from the interface body 200 in order to secure the interface body 200 to a user's face. While the strap is shown on only one side for convenience, a similar strap would be used on the other side of the interface body or the same strap could extend to both sides of the interface body 200.

[0191] With reference now to Figures 13, 22 and 27, further examples of headgear assemblies 700 are shown that can be used to mount the interface body 200 on the patient. These headgear assemblies 700 are provided for illustration and other headgear types may be equally suitable.

Slots and Hook and Loop Fasteners

[0192] In the example of Figure 22, the headgear assembly 700 comprises includes an upper strap 702 and a lower strap 704. The upper strap 702 extends around the back of the head of the patient above the ear. The lower strap 704 extends around the back of the neck of the patient below the ear.

[0193] Each strap 702, 704 is secured to the supporting member 204 of the interface body 200. The straps 702, 704 may be secured to the supporting member 204 by passing through clips. However, in some configurations, the straps 702, 704 may be secured to the supporting member 204 with slots 706 that can be formed through the supporting member 204. In particular, free ends 708 of the straps 702, 704 can pass through the slots 706. The free ends 708 of the straps 702, 704 can be secured, for example but without limitation, by hook and loop fasteners such as Velcro® or the like, back onto the remainder of the strap. Other suitable termination techniques also can be used.

[0194] In some configurations, the upper strap 702 can be secured to the supporting member 204 at a lower region while the lower strap 704 can be secured to the supporting member 204 at an upper region. In such configurations, the straps 702, 704 cross over at the side of the head of the patient.

Interface Body with Integrated Strap Portions

[0195] With reference to Figure 13, the illustrated supporting member 204 comprises integral extended strap portions such as upper extended strap portions 710 and lower extended strap portions 712. Each extended strap portion 710, 712 may terminate in an arrangement for securing a strap (e.g., the upper strap 702 and the lower strap 704). Such an arrangement can be provided in the form of a slot 714. Other arrangements are also possible. For example, the ends of the upper and lower headgear straps 702, 704 and the ends of the integral strap portions 710, 712 may be provided with suitable complementary connectors, buckles and holes, or the like.

Single point adjustment

[0196] Figure 27 illustrates a further configuration for headgear assemblies 700 in which the headgear assembly 700 can be more easily adjusted. Adjustment for desired positioning and/or tensioning of the interface body 200 is desired. Current approaches to

provide adjustability use a combination of adjustable mechanisms, such as the hook and loop ends described with respect to Figures 22 and 13, for example but without limitation. The combination of adjustable mechanisms are connected to two, three, four or more discrete anchoring points on the interface body 202. Each connection to each anchoring point needs to be adjusted in a separate process, which makes achieving generally symmetrical positioning and loading of the interface body 200 a challenge.

[0197] With reference to Figure 27, the illustrated headgear assembly 700 and adjustment system incorporates at least one sliding connection between the headgear assembly 700 and the interface body 200. Preferably, the at least one sliding connection comprises an upper sliding connection between the upper strap 702 and an upper portion of the interface body 200 and a lower sliding connection between the lower strap 704 and a lower portion of the interface body 200.

[0198] The sliding connections may comprise a line 716 passing across the outer surface of the interface body 200. The line 716 connects to the headgear straps 702, 704 on each side of the interface body 200. The line 716 can be slidably secured within sliding clips 718 on the exterior of the supporting member 204. Preferably, the chosen materials for the line 716 and the clips 718 allow a low friction contact to enable easy relative movement or sliding of the line 716 relative to the clips 718. In some configurations, the line 716 can be completely or partially enclosed within a lumen of a hose or tube to protect the sliding mechanism and/or to reduce the likelihood of objects (e.g., hair) becoming caught in the adjustment mechanism.

[0199] The clips 718 preferably capture the line 716 to reduce the likelihood of the line 716 separating from the clips 718 or the interface body 200. The captured but slidable line 716 enables the headgear and the interface body 200 to remain connected when the interface body 200 is removed from the head or face, for example. Preferably, the clips 718 allow removal of the interface body 200 from the line 716 if desired while the line 716 remains attached otherwise and during normal use conditions.

[0200] The clips 718 preferably are positioned to guide the line 716 across the interface body 200 at a location below the level of the nasal portion 220. The clips 718 also

may be used to provide a sliding interface between the ends of the lower strap 704. The lower clips 718 guide the line 716 across a lower portion of the interface body 200.

[0201] In some configurations, the clips 718 may comprise one or more rotating pulley wheels to further reduce friction and allow enhanced slidability (i.e., relative movement between the line 716 and the interface body 200). In this respect, the term “sliding” has been used to broadly describe the relative motion between the line 716 and interface body 200. Low friction in the circuit of the line 716 allows the line 716 to be kept in tension all around the circuit of a loop defined by the line 716 as the interface body 200 and/or the headgear assembly 700 moves on the face or head during use, for example but without limitation.

[0202] With reference to Figure 27, the single adjustment line 716 passes through the sliding connections 718 to the interface body 200 and through sliding connections 720 on the right and left side portions of the headgear assembly 700. The two end portions of the adjusting line 716 can come together at a clasp 722. Ends 724 of the adjusting line 716 can be pulled laterally apart to further pull the adjusting line 716 through the clasp 722, which reduces the length of the loop of the adjusting line 716 and which tightens the fit on the patient (i.e., increases the tension). The clasp 722 can allow the adjusting line 716 to pass through upon application of sufficient tension. The clasp 722 can have any suitable form. In some configurations, the clasp 722 can comprise a retractable key ring-type of component, a clamp, a jam cleat, a cam cleat, a wheel, or a ski binding type ratchet mechanism or any other suitable adjustment mechanism.

[0203] In some configurations, only one end of the adjustment line 716 is adjustable through the clasp 722. The other end of the adjustment line 716 could be fixed or anchored. In some configurations, the other end of the adjustment line 716 is fixed to the clasp 722, to the interface body 200, the one or more of the straps, or to the interface body 200 along with the clasp 722, for example but without limitation.

[0204] In some configurations, the clasp 722 may have a predetermined or adjustable limit to how much tension in the loop it can resist. In such configurations, the clasp tension limit can be used to set a limit to how much force the retention system can exert on a user's face. The clasp 722 may also be a wheel rotatably fixed to the support member

204 with the adjustment line 716 wound on about the wheel such that rotation of the wheel in one direction tightens the loop defined by the adjustment line 716 while rotation of the wheel in the other direction loosens the loop defined by the adjustment line 716. In this embodiment, a ratchet and release mechanism can be incorporated to hold the line 716 in place when adjustment to the wheel is not being made (i.e., with the release mechanism locked).

[0205] In some configurations, the interface body 200 and the loop of the line 716 may include only a single clip 718 that is positioned along the upper portion of the support member 204. Preferably, the single clip 718 is positioned along or fairly close to the medial plane. In some configurations, several clips 718 may be distributed along the interface body 200 and the line 716 may be routed to extend through only a portion of the several clips 718. In this manner, the shape of the loop defined by the line 716 can be varied. As a result, the angle of the line 716 extending towards the headgear strap portions 720 can be controlled and the loop defined by the line 716 can be routed around the ears or other anatomical features of the patient to improve comfort and/or fit.

[0206] As described, the headgear assembly 700 shown in Figure 27 and described above features a single and simple adjustment for the interface-to-headgear connection. In other words, a single adjustment point can be effective in reducing and/or increasing the effective size of the patient interface to fit users of varying sizes and anatomical geometries. In addition, the single point of adjustment is all that is required to adjust the tension of the interface. In particular, the single point of adjustment in the illustrated configuration allows the interface and the headgear to remain symmetrically positioned on the face during and after adjustment of the tension in the line 716 while also allowing some gliding movement during use and during pressurization of the inflating seal.

[0207] One of the advantages of the interface body 200 and the headgear 700 featuring the line 716 is that the adjustments of the interface body 200 and/or the headgear assembly 700 can be made when the headgear assembly 700 and the interface body 200 is in position on the head and face. This greatly improves the ease of use of the interface body 200 and the headgear assembly 700 and allows for simplified adjustments to be made, which provides added comfort to the patient. Quick attachment and adjustment of the interface

body 200 allows therapy to begin as soon as possible. Moreover, this adjustment system finds application with many different headgear configurations and many different types of patient interfaces.

Easy-fit Headgear

[0208] Figure 26 illustrates a headgear assembly 700 that can be quickly and easily placed onto a patient and/or adjusted by at least one of the patient or healthcare provider.

[0209] With most interface bodies, but particularly with the interface body 200 that comprises an inflating type seal, the headgear assembly 700 preferably has only a small amount of stretch. In other words, the headgear assembly 700, where it connects to the interface body 200, preferably has no stretch or virtually no stretch. However, interfaces that have the inflating seal can be especially difficult to fit with an appropriate level of tension pulling the interface body 200 onto the face of the patient. For example, if the interface body 200 is fitted to the patient with no breathing gases flow delivered to the interface body 200, the tension applied to keep the interface body 200 comfortably on the patient's face may not be sufficient to reduce the likelihood of substantial leakage when the breathing gases are delivered.

[0210] With reference to Figure 26, the patient P has the interface body 200 positioned over the mouth and nose. The headgear assembly 700 includes two generally inelastic connecting straps 730 on each side of the interface body 200 and two generally elastic connecting straps 732 on each side of the interface body 200. The connecting straps 730, 732 connect the interface body to the balance of the headgear assembly 700.

[0211] The inelastic connecting straps 730 are fixed to any suitable headgear 700, including an encircling headgear 734, at one end and the inelastic connecting straps 730 preferably are connected to the interface body 200 with an adjustment mechanism 736 that allows the length of the inelastic connecting strap 730 to be varied (i.e., allows adjustment of the length of the connection between the interface body 200 and the headgear 734). In some applications, the adjustment mechanism 736 may be located at the end of the inelastic connecting strap 730 that connects to the headgear 734 instead of the interface body 200. In any event, the adjustment mechanism 736 preferably is positioned in a location that allows

manipulation while the head of the patient is resting on a pillow or other structure such that the adjustment mechanism 736 can be manipulated without moving the head of the patient P.

[0212] The adjustment mechanism 736 may comprise any suitable structure. In some configurations, the adjustment mechanism 736 comprises a friction clasp that is fixed to the interface body 200 and through which the inelastic connecting straps 730 extend. The friction clasp can operate by a friction element that is biased to grip the connecting strap 730 to reduce the likelihood of the connecting strap passing through the friction clasp. When adjustment is required, the friction member can be disengaged from the connecting strap 730, thereby allowing the straps 730 to lengthen as desired. The friction clasp provides a simple mechanism 736 that can be easily operated with one hand. In some configurations, the adjustment mechanism 736 can comprise a ladder lock, a buckle, a ratchet, a clamp, a cam cleat or a post and hole engagement, for example but without limitation.

[0213] Many different types of adjustment mechanisms 736 can be provided to allow the length of the relatively inelastic connecting straps 730 to be adjusted. For example, while friction clasps and various forms of cam cleats may be particularly appropriate for configurations where the connecting straps 730 are rope, cord or the like, other forms of adjustment may be more appropriate, especially where the connecting straps 730 are semi-rigid. For example, a ski binding type ratchet mechanism or other clamp locking mechanism may be used as appropriate.

[0214] In some configurations, the adjustment mechanism 736 is of a locking type having at least two modes. In the first locking mode, the length of the substantially inelastic connecting straps 730 cannot be lengthened. In the unlocked mode, the length of the straps 730 can be adjusted in both directions (i.e., lengthened and shortened). In some configurations, the length of the straps 730 can be shortened when the respective adjustment mechanism 736 is in the locking mode but the length cannot be lengthened.

[0215] In some configurations, the locking mode may be operable to reduce the likelihood of lengthening and shortening adjustments of the respective straps 730. In some configurations, all of the adjustment mechanisms 736 are located on the interface body 200. Preferably, all of the adjustment mechanisms 736 are located on a forward facing surface of the interface body 200. Such positioning of the adjustment mechanisms 736 would facilitate

length adjustment of the straps 730 while the patient P remains with the back of their head supported on a pillow, for example.

[0216] The relatively elastic upper and lower connecting straps 732 can be arranged in parallel with the relatively inelastic connecting straps 730 such that both sets of the straps 730, 732 extend between the interface body 200 and the headgear 734. In other words, the relatively elastic connecting strap 732 is fixed to the headgear 734 at one end and also is fixed to the interface body 200 at the other end. The connection locations of the relatively elastic straps 732 may substantially coincide with the connection locations of relative inelastic straps 730. In some configurations, however, the connection locations may be offset such that the inelastic and elastic straps 730, 732 respectively connect to the headgear 734 and the interface body 200 in differing locations.

[0217] The relatively elastic connecting straps 732 preferably are extensible (i.e., stretchable). In some configurations, the length of the relatively elastic straps 732 can be stretched to between approximately 1.5 times and approximately 3 times the un-stretched length. Preferably, the length of relatively elastic straps 732 can be stretched to approximately double the un-stretched or relaxed length. Preferably, the relatively elastic straps 732 are not adjustable in length in any way other than through stretching of the strap material.

[0218] The parallel arrangement of the relatively elastic straps 732 and the relatively inelastic straps 730 facilitates a two-stage fitting process. The relatively elastic straps 732 allow a coarse fitting before a final fitting is achieved using the relatively inelastic straps. In some acute care applications, it is desired that respiratory therapy is delivered to the patient as quickly as possible. In order to achieve quick initiation of treatment, a preferred fitting procedure begins with holding the interface body 200 to the face of the patient P before fitting the headgear assembly 700 over the head of the patient P. In some fitting methods, the fitting procedure occurs substantially in line with the head of the patient (i.e., substantially aligned with the mid-sagittal plane of the patient).

[0219] The method of fitting the interface body 200 to the patient P can comprise: (1) gripping the interface body 200 in one hand and the headgear assembly 700 in the other hand; (2) positioning the interface body 200 over the mouth and nose of the patient in order

to deliver therapy as quickly as possible (i.e., the therapeutic airflow has begun); (3) pulling the headgear assembly 700 rearward over the head of the patient until a desired headgear position is approximated; (4) releasing the interface body 200 and/or the headgear assembly 700 while the relatively elastic straps 732 provide sufficient tension force to hold the headgear assembly 700 on the head and the interface body 200 on the face while the relatively inelastic connections remain loose; and (5) making a final adjustment of the headgear assembly 700 and interface body 200 with the relatively inelastic straps 730. During the final adjustment, the relatively inelastic straps 730 can be tensioned to a desired level by adjusting the length of the relatively inelastic straps 730 and securing the desired level/lengths with the adjustment mechanisms 736.

[0220] The parallel arrangement of the relatively elastic connecting straps 732 with the relatively inelastic connecting straps 730 allows the headgear assembly 700 to be fitted such that it will stay in place without human intervention before the final adjustment of the relatively inelastic straps 730. The relatively elastic straps 732 allow a large degree of movement between the interface body 200 and the headgear assembly 700 to enable the headgear assembly 700 to be fitted over the head and the ears of the patient P with considerable ease. The retention force provided by the relatively elastic straps 732 preferably is sufficient to retain the interface body 200 on the face of the patient and the headgear assembly 700 on the head of the patient during fitting. While it is not necessary to provide a sufficient tension to result in proper sealing of the interface body against the face with the relatively elastic straps 732, in some configurations, the elastic retention force provided by the relatively elastic straps 732 can be sufficiently high to enable sealing of the interface body 200 to the face during use. Nevertheless, it is preferable that the configuration allows a large range of patient head sizes to be accommodated easily.

[0221] The relatively inelastic connection straps 730 are provided to reduce the likelihood of stretching of the headgear assembly 700 during ventilation once the straps 730 have been adjusted to a desired tension/length. Slight stretching of elastic straps can cause the pressure within the mask to drop slightly. The slight pressure drop can generate a response from a ventilator such that a pulsing gases supply can result from the elastic stretching of headgear or a connection between the headgear and the interface. For this

reason, a substantially inelastic headgear and connection between the headgear and the interface are desired. When used with interface bodies that have an inflating seal, the desired tension/length for the relatively inelastic connecting straps 730 can be set while gases are flowing to the interface body and while the seal member 202 is inflated.

[0222] While, in the above embodiment, the connection between the interface body 200 and the headgear assembly 700 is provided by both upper and lower straps on both sides of the interface body 200, a single set of parallel elastic and inelastic straps 732, 730 can be provided or the straps can be provided only on one side of the interface body 200. In some configurations, the parallel elastic plus inelastic strap arrangement can be provided to only one of the top or bottom strap sets on each side while a single strap (either elastic or inelastic) can be provided for the other. In some configurations, the parallel elastic and inelastic strap arrangement can be provided to only one side of the interface body while the other is only a single strap (either elastic or inelastic).

[0223] In addition, in some configurations, the parallel arrangement of elastic and inelastic straps 732, 730 can be provided with an arrangement having no upper and lower straps but only a single level strap. In some configurations, the top strap may be secured to the interface body at a lower region while the lower strap may be secured at an upper region. In such a configuration, the straps cross over at the side of the head of the patient.

[0224] The above-described method of fitting the interface body 200 to the patient P is illustrative only and may be altered and even be reversed. For example, the headgear assembly 700 may be fitted to the head of the patient P first and then straps and the interface body 200 may be stretched over the head of the patient P until the interface body 200 is approximately in position. Finally, the relatively inelastic connecting straps 730 can be tightened to the appropriate length, usually while gases flow is being delivered to the interface body.

[0225] Thus, in some configurations, the generally inelastic connecting straps 703 are adjusted to a longer length that is sufficient to easily fit the interface body 200 and the headgear assembly 700 over the head of the patient. The interface body 200 then is grasped in one hand and the headgear assembly 700 is grasped in the other hand. The headgear assembly 700 is positioned approximately on the head with one hand. The other hand

stretches the relatively elastic straps 732 of the headgear assembly 700 by pulling the interface body 200 away from the headgear assembly 700. With the interface body 200 pulled away from the headgear assembly 700, the interface body 200 is moved down over the face of the patient to fit over the mouth and nose. Once released, the relatively elastic straps 732 provide sufficient retention force to hold the interface body 200 on the face of the patient and to hold the headgear assembly 700 in place on the head of the patient while the relatively inelastic connection straps 730 remain loose. In order to complete adjustment of the headgear assembly 700 and the interface body 200, the relatively inelastic connecting straps 730 are pulled through the adjustment mechanism 736 until the appropriate length/tension in the relatively inelastic connecting straps 730 is achieved.

[0226] With reference to Figure 28, a further configuration will be described in which the relatively inelastic connecting straps 740 are at least partially integrated with the relatively elastic connecting straps 742. The illustrated relatively inelastic connecting strap 740 comprises a substantially non-stretch strap and is fixed to the headgear 734 at one end. At the other end, the substantially non-stretch connecting strap 740 is connected to the interface body 200 via an adjustment mechanism 744 that allows the length of the connecting strap 740 to be varied. In the illustrated configuration, the elastic connecting straps 742 comprise a passage 746 that extends from one end to the other and within which the relatively inelastic connecting strap 740 is disposed. The adjustment mechanism 744 can comprise friction clasps or any other suitable adjustment mechanisms, including but not limited to those discussed elsewhere within this application. The adjustment mechanism preferably is mounted to the interface body 200 but can be positioned elsewhere if desired. An advantage of the illustrated embodiment in Figure 28 is that the configuration is compact, visually unobtrusive and less likely to tangle the straps.

[0227] It is to be understood that this embodiment may include upper and lower straps or only one level of strap(s) between the headgear 734 and interface body 200. The embodiment of Figure 28 comprises a locking mode for the relatively inelastic connecting straps 740 by the friction clasps 744 or other suitable adjustment mechanism. When in the unlocking mode, the relatively inelastic connecting straps 740 can be lengthened or shortened. When in the locking mode, the length of the connecting straps 740 are fixed or

alternatively cannot be lengthened. When fitting the interface body 200, the connecting straps 740 and the respective adjustment mechanisms 744 provide a strain limiting effect, which reduces the likelihood of the distance between the interface body 200 and the headgear 734 increasing, while the more elastic connecting straps 742 provide a temporary retention force during coarse fitting.

[0228] Like previous embodiments, the arrangement illustrated in Figure 28 may be fitted either interface body first or headgear assembly first. A preferred fitting procedure fits the interface body and the headgear assembly substantially in-line, as described previously, and begins with placing the interface body over the face of the patient in order to provide therapy immediately.

[0229] In some configurations, the relatively inelastic connecting member 740 may be replaced with, or may be supplemented by, as shown by dotted lines in Figure 29, a substantially noncompressible/non-buckling spine member 748 that extends through the passage 746. In this embodiment, the spine member 748 provides a connection between the interface body 200 and the headgear 734 that generally resists both elongation and compression or buckling. In such a configuration, the spine member 748 preferably is semi-rigid such that it generally resists buckling and compressive forces, which allows the headgear to maintain an overall shape.

[0230] Especially in connection with a semi-rigid headgear assembly, it has been found that the shape holding, or self-supporting nature, can result in an overall assembly that is intuitive to fit. In particular, where the connection and/or headgear members are self-supporting such that they maintain a three-dimensional form, the headgear can be fitted in the correct orientation with very little if any instruction. In a self-supporting arrangement, the tendency of the straps to not tangle also reduces the time taken to fit the overall assembly.

[0231] The semi-rigid nature of the spine 748 allows the connection length between the interface body 200 and the headgear 734 to be shortened by a simple process. For example, when the spine 748 is used in place of a rope or cord, the connection length with the adjustment mechanism 744 in an unlocked position may have a tendency to shorten "automatically" in response to the retention force of the elastic connecting strap 742. This feature further aids the simplicity of the procedures used to don and/or doff the system.

Semi-Rigid Headgear

[0232] A further headgear embodiment for use with the patient interface 200 now will be described with reference to Figures 30 to 32. In the illustrated configuration, the headgear assembly 700 comprises a semi-rigid headgear assembly 800. It has been found that an advantage of the headgear assembly such as that illustrated in Figure 30 is that, when not in use, the headgear assembly can maintain a substantially three-dimensional form. As a result, the fitting of the headgear assembly to the head of the patient is intuitive and may be accomplished consistently and accurately with little instruction or untangling before fitting.

[0233] As used herein, the term "semi-rigid" is used to denote that the headgear assembly is sufficiently stiff such that the assembled headgear assembly can assume a three-dimensional shape with dimensions approximating the head of the patient for which the headgear is designed to fit while also being sufficiently flexible to generally conform to the anatomy of the patient. For example, some of the other components (e.g., straps) of the headgear assembly may also be partially or wholly "semi-rigid" such that the components are capable of holding a three-dimensional form that is substantially 'self-supporting'. A "semi-rigid" headgear assembly is not intended to mean that each and every component of the headgear assembly is semi-rigid. For example, the substantially three-dimensional form that the self-supporting headgear assembly may assume may relate primarily to the rear and top portions of the headgear assembly. In addition, the "semi-rigid" headgear assembly may include semi-rigid regions that extend forward of the ears and above the ears when placed on the head of the patient.

[0234] The illustrated headgear assembly 800 generally comprises a first strap portion 802 that is adapted to engage the head of the patient. The illustrated first strap portion 802 generally comprises three sub-portions or regions: a lower rear region 804; side regions 806; and a top portion 812. In some configurations, at least the first strap portion 802 can be formed with contrasting colors between an inside surface and an outside surface such that twists in any portion that is so colored can be readily identified.

[0235] The lower rear region 804 is adapted to engage with the rear of head of the user. Preferably, the lower rear region 804 is adapted to engage with the head at a location on or below the external occipital protuberance. The lower rear region 804 spans the distance

around the back of the head and extends to each side of the head. In some configurations, the lower rear region 804 comprises a longitudinal center that is adapted to be located about 25 degrees below a horizontal plane that extends through the ear canal of the patient.

[0236] On either side of the head, the first strap portion 802 extends upward into left and right side regions 806. The side regions 806 generally extend superolaterally (i.e., upwards and outwards). The side regions 806 are adapted to extend behind the ears of the patient. Preferably, the side regions 806 also are adapted to extend behind the mastoid processes of the patient. Each of the left and right side regions 806 of the first strap portion 802 extends into or comprises an arched portion 808. The arched portion 808 bends upward and forward. The arched portion 808 is adapted to extend over the respective ears of the patient. Preferably, each of the arched portions 808 terminates at a respective termination portion 810. The termination portions 810 preferably are adapted to be located forward of the ears of the patient. In some configurations, the side regions 806 and the arched portions 808 of the first strap portion 802 do not include a soft inner padding portion but may comprise a single, self-supporting, resilient material that is in direct contact with the head/hair of the patient.

[0237] The top portion 812 of the first strap portion 802 connects the arched portions 808 of the side regions 806. The top portion 812 can be positioned forward of the ears in some configurations. Preferably, the top portion 812 is positioned generally vertical from the ears. More preferably, a longitudinal center of the top portion 812 is adapted to be spaced about 13 mm rearward of a vertical plane that intersects the ear canals. In some configurations, the top portion 812 comprises a first segment 814 and a second segment 816 with the first segment 814 and the second segment 816 combining to form the top portion 812. The first segment 814 extends upward from an apex of the left arched portion 808 while the second segment 816 extends upward from an apex of the right arched portion 808. Preferably, the top portion 812 is formed of a self-supporting and resilient material. In some configurations, the top portion 812 does not include any backing, including a soft padded backing layer.

[0238] The first segment 814 and the second segment 816 can be connected with any suitable connector 818. The connector 818 can comprise an adjustment mechanism such

that the first and second segments 814, 816 are adjustably connected. The adjustment mechanism of the connector 818 preferably is substantially flat on its underside to improve comfort. Preferably, the adjustment mechanism can be adjustable to account for small size variations such that a range of sizes can be accommodated. For example, the connector 818 may comprise a series of spaced apertures on the first segment 814 and one or more posts projecting upwards and located on the second segment 816. In some configurations, the apertures and posts provide an adjustment pitch of about 20 mm with one, two, three or more possible positions. This type of adjustment mechanism allows the length of the top portion 812 to be simply adjusted by pushing the post through the appropriate aperture.

[0239] While, in some configurations, the first and second segments 814, 816 are integrally formed (i.e., the top portion 812 is a single strap that is permanently or semi-permanently connected to the arch portions 808) and, in some configurations, the first and second segments 814, 816 are non-adjustably connected, the illustrated configuration allows adjustment for customization of the headgear assembly 800 to the patient.

[0240] With continued reference to Figure 30, at least the arch portions 808 preferably are sufficiently stiff to resist significant deformation or displacement. In other words, the arch portions are sufficiently stiff to resist opening of the arch when a load is applied at or about the termination portions 810 in a forward direction. The applied load corresponds to a strap tension force that may be experienced with the interface body 200 in use with breathing gases being delivered to the patient while the headgear assembly 800 is worn by the patient, for example but without limitation.. Preferably, the termination portion 810 is configured to be strong enough to carry a load and exhibits bending behavior consistent with the following equation: $[(t \cdot w^3)/12] \cdot TS > 2400$, where t is thickness of the material, w is the width of the strap and TS is the tensile strength of the material used to form the strap. Preferably, at least the remainder of the first strap portion 802 of the headgear assembly 800 (e.g., the arch portions 808, the side regions 806, the top portion 812 and the lower rear region 804) are configured to satisfy the following two equations: (1) $[(w \cdot t^3)/3] \cdot FM < 6,250$, where t is thickness of the material, w is the width of the strap and FM is the flexibility modulus of the material used to form the strap; and (2) $[(w \cdot t^3)/12] \cdot TS < 24$, where t is thickness of the material, w is the width of the strap and TS is the tensile strength

of the material used to form the strap. In addition, the strap width preferably is at least 25 mm. In some configurations, the strap width is about 30 mm. In some configurations, the strap has a thickness of about 1 mm.

[0241] With reference again to Figure 30, a left lower strap 820 and a right lower strap 822 each extend from a respective side of the lower rear region 804. The left lower strap 820 and the right lower strap 822 preferably extend forward from the lower rear region 804. More preferably, the left and right lower straps 820, 822 are adapted to extend forward at a location below the ears of the patient.

[0242] The left and right lower straps 820, 822 may be formed of a semi-rigid material or may be of a conformable material and not semi-rigid. Where used herein, the semi-rigid materials may include molded plastic or sheet materials that include but are not limited to homogeneous plastic materials and bonded non-woven fiber materials. Where the lower straps 820, 822 are semi-rigid, it is preferable that they are formed integrally with at least the lower rear region 804. In some configurations, however, the lower straps 820, 822 can be formed separately and can be permanently, semi-permanently or removably secured to the lower rear region 804. Preferably, the right and left lower straps 820, 822 are formed as an integrated component that, in use, will extend around the back of the head and/or neck of the patient. The integrated component can be integrally formed with the lower rear region 804 or can be formed separate of the lower rear region 804 and secured to the lower rear region in any suitable manner. Forming the right and left lower straps 820, 822 in a single piece advantageously reduces that likelihood that one of the straps 820, 822 separating from the lower rear region 804 in a failure mode will release the interface body 200 from the face of the patient because the integrated straps 820, 822 will still be secured around the back of the neck or head of the patient even if the integrated straps 820, 822 become separated from the lower rear region 804.

[0243] A left upper strap 824 and a right upper strap 826 respectively extend from the respective termination portions 810. Preferably, the upper straps 824, 826 extend forward and around the side of the head of the patient. More preferably, the upper straps 824, 826 are adapted to extend in a region generally below the eye of the patient. The upper straps 824, 826 connect to the interface body 200.

[0244] In some configurations, the upper straps 824, 826 are formed separately from the first strap portion 802. The upper straps 824, 826 can be constructed of a semi-rigid material or of a conformable and/or compliant material. In some embodiments, the upper straps 824, 826 can be formed in a laminate structure comprising of soft padding (i.e., padding on the surface facing the head of the patient) and a generally inelastic portion (i.e., on the opposite side of the padding from the head of the patient). Such a configuration is shown in Figure 30. Any of the lower straps 820, 822 or the upper straps 824, 826 may comprise a laminate structure such that the strap portion comprises a soft padding component at least on the inside of the strap that would contact the head/face of the patient. Preferably, at least the lower straps 820, 822 and, in some configurations the upper straps 824, 826 as well, are configured to support a maximum load of about 15 N from the holes of each strap. While the straps can be configured to support higher loads, supporting a maximum load of about 15 N provides a small sized strap that is sufficiently strong to counteract forces encountered when the mask is pressurized. Thus, the straps preferably are sized to counteract forces that result from pressurizing the interface 200.

[0245] As used herein with respect to headgear and straps, "soft" is used to describe a hand of the material, which means the quality of the material assessed by the reaction obtained from the sense touch. In addition, as used herein with respect to headgear and straps, "conformable" is used to describe the ability of the material to conform to the anatomical features of the patient (e.g., around a facial feature). In particular, a strap including at least an element of "soft" and/or "conformable" material also may be "semi-rigid" and/or axially inelastic.

[0246] The attachment of the upper straps 824, 826 to the respective termination portions 810 can be in any suitable manner. In some configurations, the attachment is made with a joint that will allow rotation of the upper straps 824, 826 about a pivot point 828 as shown for example in Figure 31. The pivot point 828 can be located on the termination portions 810 at a location that is intersected by a plane that is about 33 degrees from vertical. In some configurations, the plane is about 33 degrees forward of a plane defined by the top portion 812. In some configurations, however, the upper straps 824, 826 may be otherwise

connected to the first strap portion 802. In some configurations, the upper straps 824, 826 can be integrally formed with the arch portions 808 of the first strap portion 802.

[0247] With reference to Figure 34, a junction between the lower straps 820, 822 and the lower rear portion 804 can be integrated, such as in the embodiment of Figure 30. As shown in Figure 34, the straps and the lower portion can be configured with a flexing region 836 to provide a degree of bend along its width (see arrows 850 – which illustrate movement within the plane of the paper) and to provide a degree of rotation along an axial length (see arrow 852). These movements help the straps 820, 822 to conform to the anatomy of the patient while not significantly increasing bending in the thickness direction relative to a construction not having the flexing region 836. As illustrated in Figure 34, the flexing region may include a grooved region, which has portions with material removed such that the flexing region 836 has the appearance of vertebrae that can bend and twist to improve the conformance of the straps 820, 822 to the anatomy of the patient while being reinforced by the first strap portion 802. Furthermore, the straps 820, 822 can reduce the likelihood of the reinforcing digging in to the patient or presenting a rigid edge to the patient. The reinforcement can be attached to the straps 820, 822 in any suitable manner, including but not limited to overmolding, welding, gluing, adhering, cohering, or the like.

[0248] In some configurations, such as that illustrated in Figure 30, the above-described first strap portion 802 can be formed from a single flat member that assumes a three-dimensional headgear shape when the first and second segments 814, 816 of the top portion 812 are joined together. In some configurations, the first strap portion 802 and the lower straps 820, 822 are formed from a single flat member. In some configurations, the first strap portion 802, the lower straps 820, 822 and the upper straps 824, 826 all are formed from a single flat member. In some configurations, the first strap portion 802 and the upper straps 824, 826 all are formed from a single flat member. In some configurations, the first strap portion 802 is formed from a first single flat member and the first and second lower straps 820, 822 are formed from a second single flat member. The first and second single flat members can be secured together in any suitable manner. Moreover, in some configurations, one or more portions of the headgear assembly (e.g., the first strap portion 802) can be molded or otherwise formed as a three dimensional component.

[0249] The flat members may be of a self-supporting, resilient, substantially inelastic material, such as Santoprene, polyolefin, polypropylene, polyethylene, foamed polyolefin or non-woven polymer material for example but without limitation. In some configurations, the flat members are formed from the polyethylene or polypropylene families. The material can be a low density polyethylene such as Dowlex 2517, which is a linear low density polyethylene that has a yield tensile strength of 9.65 MPa, a break tensile strength of 8.96 MPa, and a flexural modulus – 2% secant of 234 MPa. The flat member preferably is formed of a material such that the headgear assembly 800 is substantially shape sustaining under its own weight regardless of the orientation of the headgear assembly 800. In some configurations, the straps do not stretch more than approximately 6 mm under a 30N tensile load. In some configurations, the straps do not stretch more than approximately 3 mm under a 30N tensile load.

[0250] In some configurations, one or more of the straps or flat members could be formed from non woven polyolefin (NWP), which is bonded (e.g. overmolded or laminated) with a polyolefin. In such configurations, the overmolded polyolefin material provides the principle shape sustaining properties. In addition, the softer NWP material is adapted to contact the skin and provide a desired comfort level. Furthermore, the NWP material may assist in providing the desired load bearing properties, such as the desired tensile load bearing properties. In some configurations, the lower straps 820, 822 may comprise a soft material, such as non-woven polymer, for example but without limitation.

[0251] The above-described embodiments of the headgear assembly 800 provide a low-profile and comfortable headgear assembly 800 that has very little or substantially no stretch. For example, the headgear assembly can have a tensile modulus greater than about 10kPa. More preferably, the headgear assembly can have a tensile modulus greater than about 20kPa. With use of at least semi-rigid materials for the first strap portion 802 (i.e., the portions that engage the rear and top parts of the head), the assembled headgear is capable of holding a self-supported three-dimensional form. This feature, coupled with features described within this application, result in a headgear assembly that is intuitive to fit with little or no instruction. In particular, the speed of fitting has been found to be significantly faster than existing headgear designs.

[0252] With particular reference to Figure 30, the illustrated lower straps 820, 822 and the illustrated upper straps 824, 826 include a series of adjustment apertures 830 to provide an adjustable mechanism for fitting the headgear assembly 800 to various configurations of the interface body 200. The interface body 200 preferably comprises posts 832 that are adapted to engage with the apertures 830 of the straps 820, 822, 824, 826. During manufacturing, the apertures preferably are formed using laser cutting, which cauterizes the material surrounding the apertures such that the durability of the apertures can be greatly increased in a simple to manufacture manner. The illustrated style of attachment and adjustment mechanism is effective in practice and provides an intuitive solution requiring little or no instruction. In particular, the location of the adjustment/connection to the interface body 200 advantageously is positioned on the surface of the interface body. Preferably, the location of the adjustment/connection to the interface body 200 is positioned on a laterally extending portion of the support member 204, which is formed on the outside surface of the interface body 200. Such a location provides easy access and facilitates the fitting/adjustment while the head of the patient is resting on a pillow, for example. In other words, the adjustment of the straps can take place at locations forward of the ears and, more preferably, forward of the rearwardmost surface of the interface. The adjustment also lends itself to correct balancing of left vs right side strap length adjustments because of the finite number of positions defined by the apertures 830. The apertures 830 provided in the upper and/or lower straps (820, 822, 824, 826) can be very easily counted or visually matched to encourage symmetric fitting of the headgear. Moreover, because there is no doubling back of the strap during tensioning, such as might be found with the use of a slot and hook/loop component of Figure 22 for example, the force that can be applied to the straps 820, 822, 824, 826 during fitting is significantly less. In other words, there is no multiplier effect possible with the attachment and adjustment mechanism illustrated in Figures 30-32.

[0253] In addition, the illustrated straps 820, 822, 824, 826 tend to present forward naturally due to the semi-rigid configurations. In some configurations, only a portion of the illustrated straps 820, 822, 824, 826 are formed of a semi-rigid construction. The portion can provide sufficient lateral or forward presentation to keep the straps from being hidden or tangled behind the head of the patient. In addition, in some configurations, the

portion of the lower straps 820, 822 and the portion of the lower rear region 804 that connect are semi-rigid while the distal ends (i.e., the ends of the straps 820, 822 that connect to the interface body 200) are substantially more flexible, while remaining relative inelastic in an axial direction. The forward presenting nature of the straps 820, 822, 824, 826 makes positioning and alignment of the apertures 830 with the attachment posts 832 of the interface body 200 intuitive and easy. Where the straps 820, 822, 824, 826 are relatively long for a given patient, the straps 820, 822, 824, 826 may project forward significantly beyond the aperture 830 through which the post 832 extends. In this situation, it is possible to double the forward projecting strap 820, 822, 824, 826 back on itself and pass an additional aperture 830 over the post 832. The result is a neat and tidy arrangement where the excess strap length is retained on the interface body.

[0254] In one embodiment, it is preferred that the attachment between the upper straps 824, 826 and the patient interface 200 is semi-permanent. A fitting process with such an embodiment now will be described with particular reference to Figures 32A to 32D. In Figure 32A, the healthcare provider takes the interface body 200 and places it on the face of the patient in order to deliver respiratory therapy immediately. When placing the interface body 200 onto the face, the interface body includes a sealing flange 208 as described above. The flange 208 includes a recess to accommodate, and/or locate on, the chin of the patient. Thus, when placing the interface body 200 onto the face, the chin is located within the recess and then the rest of the interface body 200 is brought into contact with the face. With the interface body in place on the face, the healthcare provider grips the headgear assembly 800, which is joined to the interface body by the upper straps 824, 826, with the other hand and raises the headgear assembly 800 over the head of the patient. As shown in Figure 32B, the healthcare provider pulls the headgear assembly 800 down over the back of the head of the patient. The lower straps 820, 822 remain somewhat untangled and present around the side of the head due to the semi-rigid construction. In addition, the interface body 200 is loosely held against the face by the upper straps 824, 826. As shown in Figure 32C, the healthcare provider connects the lower straps 820, 822 to the interface assembly by pushing the posts 832 through the appropriate apertures 830. If desired, the upper straps can be adjusted as shown in Figure 32D. Final adjustments can be made to the upper straps 820, 822 and/or the

lower straps 824, 826 to complete the final fitting. It will be appreciated that the foregoing steps need not necessarily be taken in the order recited.

[0255] With particular reference to Figure 31, the headgear assembly 800 comprises substantially inelastic upper straps 824, 826 that are secured to the headgear assembly 800 at the pivot point 828. At the other end, the substantially inelastic connecting straps 824, 826 can be connected to the interface body 200 with an adjustment mechanism that allows the length of the straps 824, 826 to be varied. For example, the length of connection between the interface body 200 and the headgear assembly 800 can be adjusted by pushing the post 832 of the interface body 200 through an appropriate aperture 830 in each of the straps 824, 826. Each of the left and right side upper straps 824, 826 can comprise a stretchable elastic strap 834 that is secured to the headgear assembly 800 at one end and to the interface body 200 at other end in any suitable manner. Preferably, where parallel straps (i.e., elastic and inelastic straps in parallel) are used, the two straps are differently colored from each other to provide a contrast in color between the elastic and inelastic straps. The parallel arrangement of the elastic and non-elastic straps 824, 826, 834 facilitates a two-stage fitting process similar to that described earlier. A coarse fitting can be achieved with the elastic straps 834 before a final inelastic fitting is achieved using the inelastic straps 824, 826. In some configurations, the lower straps 820, 822 can be constructed in the same manner as just described.

Headgear

[0256] Figure 33 illustrates a further headgear assembly 900. The headgear assembly 900 can be used in conjunction with a wide variety of patient interfaces, such as those described previously. In particular, the illustrated headgear assembly 900 is particularly suited to the configurations of the patient interface 200 described above. The headgear assembly 900 has been configured for easily donning and doffing, even for people with poor dexterity. In addition, the illustrated headgear assembly 900 is particularly easy and comfortable to put on and remove because there are no straps that extend under or behind the ears of the patient. In headgear assemblies that have straps that extend under the ears of the patient, those straps can catch on the ears of the patient while being removed or fitted.

[0257] The illustrated headgear assembly 900 comprises a top strap 902 that extends over the top of the head of the patient. The top strap 902 preferably lies substantially flat to the curve of the head of the patient. Preferably, the top strap 902 is adapted to be positioned over the top of the head of the patient at a location generally behind the ears.

[0258] The top strap 902 can comprise a side burn portion 904. The side burn portion 904 extends from the generally vertically extending top strap 902. Preferably, the side burn portion 904 extends from the top strap 902 at a position generally above the ears. The side burn portion extends downward and forward relative to the ears. The side burn portion 904 preferably terminates at a location below and in front the ears of the patient.

[0259] The headgear assembly 900 further comprises a back strap 906. The strap 906 can be pivotally connected at a pivot 908 to the top strap 902 at a location generally above the ears of the patient. The location of the pivot 908 preferably is in the vicinity of the connection between the generally vertically extending top strap 902 and the side burn portion 904.

[0260] The pivot 908 allows the back strap 906 to rotate between two operating conditions. In a first operating condition, which is shown in Figure 33A, the back strap 906 is pivoted upwards to disengage from the back of the head of the patient, which allows for easy removal of the headgear assembly 900. In a second operating condition, which is shown in Figure 33B, the back strap 906 can be rotated downwards such that a lower rear portion of the back strap 906 engages with the rear of the head of the patient. Preferably, the lower rear portion of the back strap 906 is configured to engage the head of the patient at a position on or lower than the external occipital protuberance.

[0261] The back strap 906 and the top strap 902 can be provided with a locking mechanism that is operable to lock the back strap 906 in the lowered position, which is the position substantially as illustrated in Figure 33B. In some configurations, the locking mechanism comprises a detent and a cooperating protrusion, which can be associated with one of the top strap and the back strap respectively. The detent and the protrusion preferably are reflected in matched sets that are located on both sides of the headgear assembly 900.

[0262] In some configurations, the top strap 902 can be provided with the protrusion while the back strap 906 is provided with the cooperating detent. As the back

strap 906 is lowered into the position illustrated in Figure 33B, the detent will align with the protrusion and the back strap 906 will lock into position, which will enable the back strap 906 to pull the interface body 200 onto the face of the patient with the straps.

[0263] To release the back strap 906 so that the headgear assembly 900 can be more easily removed, the protrusion can be spring biased and can be released by pushing against the biasing spring until the protrusion disengages with the detent. Alternatively, the back strap 906 can be lifted with sufficient force to overwhelm but not damage the locking mechanism. A number of other suitable locking mechanisms also can be used with the headgear assembly 900.

[0264] The side burn portions 904 of the illustrated headgear assembly 900 can provide attachment points 916, 918 from which the straps 920, 922 (i.e., the upper and lower straps respectively) can attach to the interface body 200. In some configurations, the headgear assembly 900 can include only a single strap between the interface body 200 and the headgear assembly 900 on each side of the side burn portion 904. In some configurations, the upper strap 920 can connect with a lower portion of the interface body 200 while the lower strap 922 can connect with an upper portion of the interface body 200 in a criss-cross fashion.

[0265] In some configurations, one or more of the straps 920, 922 can be formed of a stretchy elastic material. In some configurations, one or more of the straps 920, 922 can be formed of a substantially inelastic material. The top strap 902 and the side burn portions 904 can be formed of a semi-rigid, self-supporting material such that the headgear assembly 900 can assume a substantially three-dimensional shape and generally does not tangle. In addition, the back strap 906 can be formed of a semi-rigid, substantially self-supporting material. In some configurations, the material can comprise a laminate structure of both conformable and semi-rigid portions, for example but without limitation.

[0266] At least a portion of the top strap 902 and the side burn portions 904 can include padding to improve patient comfort. The back strap 906 also can include at least portions of padding to further improve patient comfort. The padding can take any suitable configuration that provides at least a layer of padding material on the inside of the headgear adjacent the skin and/or hair of the patient. In some configurations, the padding can be a soft layer of foam or other soft material. In some configurations, the semi-rigid headgear

components can be completely or partially encapsulated by a soft material or can be over-molded with a soft material, for example but without limitation.

[0267] With reference now to Figure 37, an interface assembly 1010 is illustrated therein. The illustrated interface assembly 1010 generally comprises a mask assembly 1012 and a headgear assembly 1014. While the illustrated assembly 1010 will be described in more detail below, the mask assembly 1012 can be configured in any manner described above, the headgear assembly 1014 can be configured in any manner described above and the mask assembly 1012 and the headgear assembly 1014 can be joined together in any manner described above. Thus, it is possible to mix and match mask assemblies and headgear assemblies described anywhere within this disclosure.

[0268] With reference to Figure 38, the illustrated mask assembly 1012 generally comprises a mask seal 1020 that is adapted to contact a face of a wearer. The mask assembly 1012 also comprises an endoskeleton 1022 and an exoskeleton 1024 that sandwich at least a portion of the mask seal 1020. As with the configurations described above, the illustrated mask assembly 1012 is configured to cover both the nose and the mouth of the wearer. Thus, the illustrated mask assembly 1012 is configured to encircle a mouth opening and nasal openings of the wearer. Different from many of the configurations described above, however, is that the illustrated mask preferably encloses a substantial portion of the nose of the wearer.

[0269] The illustrated mask assembly 1012 can be sized according to the application. Preferably, the mask assembly 1012 is provided in a variety of sizes to accommodate use by wearers that can vary in age upward from as young as about two years old. The mask assembly 1012 can be sized based upon a measurement from chin to nasal bridge on the wearer. Preferably, size ranges for the mask assembly 1012 can be provided wherein each consecutive mask assembly size will overlap between about 3 mm and about 7 mm. More preferably, the size ranges can overlap by about 5 mm. For example, three mask assembly size ranges can be based upon the following chin to nasal bridge measurement criteria: (1) small or size 1 for those with measurements up to about 110 mm; (2) medium or size 2 for those with measurements from about 105 mm to about 130 mm; (3) large or size 3 for those with measurements from about 125 mm to about 145 mm.

[0270] With reference to Figure 39, the mask assembly 1012 preferably is configured to be substantially symmetrical about a generally vertical center plane V. The illustrated mask assembly 1012 is longer from top to bottom than from a first outermost cheek portion 1030 to a second outermost cheek portion 1032. Moreover, the illustrated mask assembly 1012 comprises a generally triangular upper portion 1034 (i.e., the upper portion 1034 has a perimetric surface that extends between the cheek portions 1030, 1032 that is generally triangular when viewed from the front) and a lower portion 1036 that is generally U-shaped or somewhat triangular (i.e., the lower portion 1036 has a perimetric surface that extends between the cheek portions and that is generally U-shaped or substantially triangular when viewed from the front).

[0271] Given the generally triangular ends and the longer dimension from top to bottom, the illustrated mask assembly 1012, as with the mask assemblies described above, is flexible about the medial or center plane V. In particular, the illustrated mask assembly 1012 preferably is significantly more flexible about the vertical center plane V than any generally horizontally extending plane. In other words, the length and the points formed at the upper portion 1034 and the lower portion 1036 that are located along the center plane V help facilitate flexure about the center plane V. On the other hand, the substantially parallel sides that form the legs of the U-shape reduce the ability of the mask assembly 1012 to flex about a horizontal plane in the lower portion 1036.

Mask Seal

[0272] The mask seal 1020 preferably comprises an inflating seal that exhibits a rollover behaviour similar to the seals described above. With reference now to Figure 41, the illustrated mask seal 1020 generally comprises a forwardly disposed outer surface 1040. The outer surface defines an opening 1042 that preferably is surrounded by a flange 1044. The illustrated opening 1042 is generally ovular in configuration, with an elongated dimension in the vertical direction. The flange 1044 in the illustrated configuration has an increased thickness.

[0273] As shown in Figure 40, the illustrated mask seal 1020 also comprises a rearwardly disposed sealing portion, which includes a face-contacting flange 1050 that extends inwardly from a perimetric edge 1052. As described above, the mask seal 1020

preferably is an inflating or ballooning seal type. The mask seal 1020 can be configured as described above.

[0274] Preferably, the mask seal 1020 is formed of silicone, a thermoplastic elastomer, or a foam (e.g., open or closed, including a skin). More preferably, the mask seal 1020 is formed of silicone or thermoplastic elastomer (TPE).

[0275] In forming the mask seal 1020, a core and cavity set is created that is used to manufacture the mask seal 1020. Preferably, at least a portion of the core and cavity set comprise a roughened finish, which will provide a surface roughness for the mask seal 1020 that in turn will provide an improved interaction between a face of a wearer and the mask seal 1020. Any suitable technique can be used to form the roughened finish. For example, the roughened finish can be formed by acid etching, by spark erosion, or by machine or micromachining, for example but without limitations. In some configurations, the roughened finish can be formed by blasting with grit or other suitable material. In some configurations, at least a portion of the core and/or cavity components used to mold the mask seal 1020 is roughened by blasting with a material having an about 200 micron average diameter. Preferably, at least a portion of the core and/or cavity components used to mold the mask seal 1020 is roughened by blasting with a material having an average diameter of greater than about 1 mm. More preferably, at least a portion of the core and/or cavity components used to mold the mask seal 1020 is roughened by blasting with a material (e.g., stainless steel shots) having an average diameter of about 1.8 mm. The larger average diameter provides a rougher surface.

[0276] Rougher surfaces reduce the coefficient of friction between the mask seal 1020 and the skin of a wearer. The lower coefficient of friction that results from the increased surface roughness, and the corresponding surface texture of the mask seal 1020, is believed to assist in the reduction of skin abrasion, which can cause skin sores over prolonged periods. As such, the lower coefficient of friction produced by the increased surface roughness (e.g., a rms roughness of at least about 18 microns) has particular utility with flanges such as those found in the rolling seal described above with reference to Figures 4, 6 and 7, for example but without limitation. Preferably, at least the portion of the mask seal 1020 expected to contact the skin of the user is texturized. In some configurations, the

texturized surface of the mask seal 1020 has a root mean square (rms) of at least about 18 microns. In other configurations, the texturized surface of the mask seal 1020 has a rms of between about 18 microns and about 70 microns. In one configuration, the texturized surface of the mask seal 1020 has a rms of about 50 microns.

Exoskeleton

[0277] With reference again to Figure 38, the exoskeleton 1024 of the illustrated mask assembly 1012 generally overlies a large portion of the mask seal 1020. In the configuration of Figure 38, the exoskeleton 1024 overlies at least a portion of the nose of the wearer. More preferably, the illustrated exoskeleton 1024 is configured to generally enclose at least the tip of the nose. Even more preferably, the exoskeleton 1024 of the illustrated embodiment is configured to enclose the nose up to a location just below the bridge of the nose.

[0278] The exoskeleton 1024 can be formed of any suitable material. Preferably, the exoskeleton 1024 is formed of polypropylene or polyethylene. In one configuration, the exoskeleton 1024 is formed of high density polyethylene. The high density polyethylene provides an improved flexure for the mask assembly when compared to more rigid materials, such as polypropylene or polycarbonate.

[0279] The exoskeleton 1024 provides some reinforcement to the ballooning mask seal 1020 while remaining supple enough to provide a desired level of flexure in the mask assembly 1012. Desirably, the overlap of the exoskeleton 1024 and the mask seal 1020 helps to provide a desired sealing over the bridge of the nose of the wearer and down the sides of the face in the vicinity of the tear ducts of the wearer.

[0280] With reference to Figure 41, the exoskeleton 1024 preferably comprises an opening 1060 defined by a rim 1062. The opening 1060 preferably is generally ovular in shape, similar to the opening 1042 defined within the mask seal 102. Preferably, the rim 1062 is generally flattened off relative to the curvilinear appearance of the exoskeleton. In other words, the rim 1062 defines a substantially planar surface not unlike a plateau on the otherwise curvilinear exoskeleton 1024. More particularly, as shown in Figure 42, in the illustrated configuration, the curve of the rim 1062 in side view results in a lower portion 1061 that is generally parallel with a forward facing surface of the endoskeleton 1022 and an

upper portion 1063 that is generally normal to that same surface. Preferably, the side surfaces of the rim also are generally parallel with the forward facing surface of the endoskeleton 1022. In some configurations, all but one portion of the rim is generally parallel to the surface of the endoskeleton.

[0281] The exoskeleton 1024 comprises an outer surface 1064. The outer surface 1064 preferably comprises a plurality of mounting members 1066. The mounting members 1066 can be secured to the exoskeleton 1024 in any suitable manner. In the illustrated configuration, the mounting members 1066 are integrally molded with the exoskeleton.

[0282] The illustrated exoskeleton 1024 comprises four mounting members 1066. As shown in Figure 42, the illustrated mounting members 1066 preferably extend substantially horizontally from the illustrated mask assembly 1012 when the mask assembly 1012 is viewed in side view. As also shown in Figure 39, the mounting members 1066 also preferably extend substantially parallel to the generally vertical center or medial plane V. In some configurations, the mounting members 1066 extend generally parallel with a tensile force that will be applied by the headgear assembly 1014.

[0283] With reference to Figure 39, a first generally horizontal plane P1 and a second generally horizontal plane P2 are illustrated with dashed lines. Preferably, the position of the two planes P1, P2 are generally bisected by a plane of force, such as that shown in Figure 26. When viewed from the front, as shown in Figure 39, a first area A1 is defined higher than the first generally horizontal plane P1 and a second area A2 is defined lower than the second generally horizontal plane P2. Preferably, the first area A1 is the same as the second area A2. In addition, the top mounting members 1066 preferably are positioned sufficiently low to decrease the likelihood of the straps from encroaching into the eye region of the wearer. In some configurations, the mounting members 1066 are positioned sufficiently laterally outward from the vertical center plane V that the straps will not cross when joined to the mask. In some configurations, the mounting member 1066 is positioned close to the outermost edge of the exoskeleton 1024.

[0284] The mounting members 1066 can have any suitable shape. In the illustrated configuration, the mounting members 1066 generally taper such that they narrow in a direction away from the outer surface 1064. In other words, one or more of the mounting

members 1066 can be tapering pins. Such a configuration aids in the coupling of the headgear assembly 1014 to the mask assembly 1012. In some configurations, the mounting members 1066 can be generally cylindrical. In a preferred configuration, the mounting members do not comprise an enlarged head portion. An enlarged head portion can increase a pressure exerted against a wearer's face during fitting of the interface assembly. Accordingly, an enlarged head portion, while useable, is less desirable.

Endoskeleton

[0285] The mask assembly 1012 also comprises the endoskeleton 1022. The endoskeleton can be formed of any suitable material. Preferably, however, the endoskeleton 1022 is formed of polypropylene. Desirably, at least a central portion of the endoskeleton 1022 is substantially rigid.

[0286] The illustrated endoskeleton 1022 is generally encircled by the exoskeleton 1024 but at least a portion of the endoskeleton 1022 extends through the exoskeleton 1024. In the illustrated configuration, a central portion 1070 of the endoskeleton 1022 extends through the opening 1060 in the exoskeleton 1024. More preferably, the central portion 1070 of the endoskeleton 1022 extends through the opening 1060 of the exoskeleton 1024 as well as the opening 1042 of the mask seal 1020. In some configurations, the central portion 1070 has an increased wall thickness to provide increased rigidity to the central portion 1070 relative to the surrounding portions of the endoskeleton 1022.

[0287] The illustrated central portion 1070 comprises a generally rectangular or ovalar configuration. Preferably, the central portion 1070 is sized and configured to extend into and/or through at least one of the opening 1042 of the mask seal 1020 and the opening 1060 of the exoskeleton 1024.

[0288] With reference now to Figure 43 and Figure 44, an undercut 1076 that defines a groove 1072 preferably surrounds or substantially surrounds the central portion 1070. A shoulder 1074 can be defined along at least part of the central portion 1070 by the groove 1072. While the illustrated groove 1072 generally encircles the central portion 1070 and creates a single shoulder 1074 that encircles the central portion 1070, multiple distinct grooves 1072 and/or shoulders 1074 can be used to set apart a first portion of the endoskeleton 1024 from a second portion of the endoskeleton 1024.

[0289] The undercut 1076 preferably varies about the periphery of the central portion 1070. In other words, in the illustrated configuration, the undercut 1076 is more pronounced at the bottom and along the sides of the illustrated configuration relative to the top. For example, but without limitation, the undercut 1076 can be about 2 mm to about 3 mm at the bottom and about 0 mm at the top of the central portion 1070. In some configurations, the undercut can extend fully around the periphery, which would result in a configuration that is more difficult to assemble once assembled. Where the undercut extends fully around the periphery, the undercut sizing can vary among differing regions. Changing the undercut sizing can vary the force required to assemble the product as well as the force required to disassemble the product.

[0290] Preferably, the undercut 1076 facilitates a snap fit between the endoskeleton and the rim 1062 that defines the opening 1060 in the exoskeleton. Thus, the endoskeleton and the exoskeleton preferably snap together. For example, the bottom portion of the rim 1062 can be slipped under the shoulder 1074 into the region defined by the undercut 1076. The exoskeleton 1024 then is forced against the endoskeleton 1022 such that the remainder of the rim 1062 slides over the shoulder 1074 into the region defined by the undercut 1076, which results in the rim 1062 snapping into position over the shoulder 1074.

[0291] With reference to Figure 44, the rim 1062 of the exoskeleton 1024 preferably has a length XL, a width XW and a perimetric length XP. These exoskeleton dimensions are defined in the illustrated configuration along the innermost portion of the rim 1062. The shoulder 1074 of the endoskeleton 1022 also has a length NL, a width NW and a perimetric length NP. A perimetric length is the encircling length in the illustrated configuration. For example, if the rim were a perfect circle, then the perimetric length would be the circumference. In the illustrated configuration, the difference between the endoskeleton length and the exoskeleton length is less than the difference between the endoskeleton width and the exoskeleton width (i.e., $NL - XL < NW - XW$). In addition, in the illustrated configuration, the exoskeleton perimetric length XP is less than the endoskeleton perimetric length NP. These relationships help to create the snap fit between the endoskeleton 1022 and the exoskeleton 1024.

[0292] In the illustrated configuration, the flange 1044 that defines the opening 1042 in the mask seal 1020 is positioned in or along the groove 1072 such that the flange 1044 can be tightly sandwiched between the endoskeleton 1022 and the exoskeleton 1024. By tightly sandwiching the mask seal 1020 between the endoskeleton 1022 and the exoskeleton 1024, leaks from within the mask seal 1020 can be reduced or eliminated. In addition, the mask seal 1020 then is secured between the forward surface of the endoskeleton and the rearward surface of the exoskeleton. The endoskeleton can underlie substantially the same portions of the mask seal 1020 that the exoskeleton overlies.

[0293] With continued reference to Figure 43 and Figure 44, the endoskeleton 1022 provides a region in which a valve opening 1080 and a breathing connection opening 1082 can be positioned. More particularly, the central portion 1070 of the endoskeleton 1022 accommodates the openings 1080, 1082. Because the endoskeleton provides the openings 1080, 1082, one or both of the exoskeleton 1024 and the mask seal 1020 preferably do not overlie at least this portion of the endoskeleton.

[0294] The valve opening 1080 preferably accommodates an antiasphyxiation valve 1084. In the illustrated configuration, at least one and preferably two struts 1086 extend into the opening 1080. The struts 1086 connect to a mounting member 1088. The mounting member 1088 receives the valve 1084, which preferably comprises a single piece construction including a barbed stem that is locked within the mounting member 1088 when properly inserted. In the illustrated configuration, the mounting member 1088 is ring-like. Other techniques for mounting an antiasphyxiation valve 1084 also can be used.

[0295] With reference to Figure 40, a breathing tube connector 1090 is shown removed from the rest of the mask assembly 1012. The illustrated breathing tube connector 1090 comprises a stem portion 1092 and a ball portion 1094. The ball portion 1094 is received within a socket 1096 defined within the opening 1082. In particular, in the illustrated configuration, the stem portion 1092 can be inserted through the opening 1082 until the ball portion 1094 snaps into place within the socket 1096. Such a configuration allows swiveling and pivoting of the stem portion 1094 relative to the endoskeleton 1022.

[0296] The illustrated breathing tube connector has an inlet end 1100 and an outlet end 1102. The outlet end 1102 preferably has a larger hydraulic diameter compared to

the inlet end 1100. By providing an outlet end 1102 with a hydraulic diameter that is larger than the inlet end 1100, the flow of gases or fluids through the connector 1090 slows from the inlet end 1100 to the outlet end 1102.

Headgear Assembly

With reference again to Figure 37, the headgear assembly 1014 comprises a frame 1110, a first set of relatively axially inelastic straps 1112, a first set of relatively axially elastic straps 1114 and a second set of relatively axially inelastic straps 1116. As explained above, the first set of relatively axially elastic straps 1114 preferably are secured to the frame 1110 and the mask assembly 1012 such that a coarse fitting of the interface assembly 1010 to the wearer can be accomplished very rapidly. In other words, the relatively axially elastic straps 1114, which extend between the frame 1110 and the mask assembly 1112, stretch to enable initially positioning and coarse fitting of the mask and the elastic straps 1114 also help maintain the position of the mask assembly 1112 during final fitting. The first and second sets of relatively axially inelastic straps 1112, 1116 then can be used to achieve a suitable final tension level for the interface assembly.

[0297] With reference now to Figure 45, the illustrated frame 1110 is shown prior to being configured for donning. The frame 1110 preferably is semi-rigid such that it is sufficiently stiff to, when assembled, assume a three-dimensional shape with dimensions approximating the head of the wearer for whom the frame is designed to fit while remaining sufficiently flexible to generally conform to the anatomy of the wearer. In some configurations, the frame 1110 is formed from polyethylene or thermoplastic rubbers. In some configurations, the frame can have one or more surfaces that is surface textured in the manner described above with respect to the seal member.

[0298] The illustrated frame 1110 comprises a first upper arm portion 1120, a second upper arm portion 1122, a first top strap portion 1124 and a second top strap portion 1126. Preferably, the first upper arm portion 1120 and the second upper arm portion connect together. More preferably, the first upper arm portion 1120 and the second upper arm portion 1122 connect together in a region that would be positioned at the back of the head of the wearer. The first and second upper arm portions are configured to wrap forward and upward from a location proximate the occipital protuberance of the wear to a location above the ears

of the wearer. In the illustrated configuration, the first and second upper arm portions 1120, 1122 are integrally formed. In some configurations, however, the first and second arm portions 1120, 1122 can be separately formed and connected together.

[0299] Each of an end of the first upper arm 1120 and an end of the second upper arm 1122 comprises a post 1130. The posts 1130 preferably comprise a generally flat head 1132 and a central aperture 1134. Other configurations also can be used, as desired.

[0300] With reference to Figure 37, the first top strap portion 1124 and the second top strap portion 1126 extend from the first and second upper arms 1120, 1122 respectively. Preferably, the first and second top strap portions 1124, 1126 are configured to connect together and, when so connected, to extend over the top of the head of the wearer. In the illustrated configuration, the first top strap portion 1124 comprises a series of holes 1140 while the second top strap portion 1126 comprises a buckle 1142 and one or more posts 1144. The end of the first top strap portion 1124 can be passed through the buckle 1142 and the posts can be inserted into corresponding holes 1140 to secure the top strap portions 1124, 1126 together.

[0301] As described above, the frame 1110 can be connected to the mask assembly 1012 with the first and second inelastic straps, 1112, 1116 and the elastic straps 1114. In one configuration, the elastic straps 1114 and the first inelastic straps 1112 have a portion that is secured together. The straps can be secured together in any suitable manner. For example, the straps can be mechanically fastened (e.g., hook and loop fasteners, hole and post or snap fit) or welded. Securing the straps 1112, 1114 serves to limit the movement of the first inelastic strap 1112 during fitting such that the first inelastic strap 1112 is less likely to flop into the face of the wearer. The secured portion of the straps 1112, 1114 preferably is secured to the frame 1110 at the posts 1130. By mounting the secured portion to the posts 1130, if the secured portion separates, both of the straps 1112, 1114 will remain connected to the posts 1130. In addition, the straps 1112, 1114 are pivotable relative to the posts 1130 and/or the frame 1110.

[0302] The second inelastic straps 1116 preferably are formed of a single monolithic piece. The inelastic straps 1116 are configured to wrap from behind the head of the wearer to the mask assembly 1012. Preferably, the second inelastic straps 1116 extend at

a location generally below the ears of the wearer to the mask assembly 1012. The second inelastic straps 1116 can be secured to the frame 1110 in any suitable manner. In some configurations, the second inelastic straps 1116 can thread through a portion of the frame 1110. In other configurations, the second inelastic straps 1116 can be ultrasonically welded to a portion of the frame 1110.

[0303] Preferably, the second inelastic straps 1116 underlie at least a portion of the frame 1110. In the illustrated configuration, an enlarged portion 1150 at the juncture between the second inelastic straps 1116 and the frame 1110. The enlarged portion 1150 can include an upper tab 1152 and a lower tab 1154. In some configurations, the upper tab 1152 is larger than the lower tab 1154. The upper tab 1152 advantageously provides a finger gripping surface that can be used to pull the frame into position on the head of the wearer and that can be used to pull the frame off of the head of the wearer. One or both of the tabs 1152, 1154 also are configured to wrap over the edges of the frame 1110 such that the edges of the frame 1110 are protected from contacting the skin of the wearer directly.

[0304] The elastic straps 1114, as described above, can be connected to the frame 1110 and the mask assembly 1012. In some configurations, the elastic straps 1114 are adhered, cohered, molded, welded or otherwise permanently affixed to the mask assembly 1012. In one configuration, the elastic straps 1114 are secured to the exoskeleton proximate an upper set of the mounting member 1066.

[0305] The upper and lower inelastic straps 1112, 1116 preferably include a series of openings or the like 1160. The openings 1160 can be holes or can be crossed perforations or the like. The openings 1160 receive the mounting members 1066 and provide for differing levels of load applied between the mask seal 1020 and the face of the wearer. Preferably, the area of the inelastic straps 1112, 1116 surrounding the series of openings or the like 1160 can be embossed under heat to define a reinforced region 1170. By embossing the material, the openings 1160 or the like can be reinforced. Other suitable techniques also can be used to reinforce the openings. For example, eyelets, plastic reinforcements, thicker materials, or the like also can be used.

[0306] With reference to Figure 46, when the lower inelastic straps 1116 are secured to the mounting members 1066, the lower inelastic straps 1116 preferably form an

angle α less than 90 degrees with an inner face 1172 of the respective mounting member 1066. Similarly, as shown in Figure 46, when the upper inelastic straps 1112 are secured to the mounting members 1066, the upper inelastic straps 1112 preferably form an angle β less than 90 degrees with an inner face 1174 of the respective mounting member 1066.

[0307] As with other configurations described above, the illustrated straps 1112, 1116 tend to present forward naturally due to the semi-rigid configurations. In some configurations, only a portion of the illustrated straps 1112, 1116 are formed of a semi-rigid construction. The portion can provide sufficient lateral or forward presentation to keep the straps from being hidden or tangled behind the head of the patient.

[0308] Preferably, the straps 1112, 1116 are flexible enough to conform to the geometry of the head while still being stiff or rigid enough to present forward. In some configurations, the straps 1112, 1116 are formed of a laminated nonwoven polypropylene construction. Preferably, the laminated nonwoven polypropylene construction comprises stiff laminations that are sandwiched between soft nonwoven polypropylene. In some configurations, nonwoven polyethylene terephthalate or nonwoven polyethylene could be used instead of soft nonwoven polypropylene. In one configuration, the laminated construction comprises four laminated sheets: 2 outer sheets are 70 gsm PE/PET bicom and 2 inner sheets are 100 gsm nonwoven PPE.

[0309] The forward presenting nature of the straps 1112, 1116 makes positioning and alignment of the apertures 1160 with the attachment posts 1066 of the interface body intuitive and easy. Moreover, the forward presenting straps allows adjustment of the fit of the interface assembly to be adjusted on the front of the mask.

[0310] With reference now to Figure 47, another configuration is shown in which an antiasphyxiation valve 2084 is captured within a passage 2085 defined within an endoskeleton 2022. Preferably, an insert 2087 encloses at least a portion of the passage 2085 such that the valve 2084 is captured within the passage 2085 between the insert 2087 and at least one strut 2086. While the term insert has been used, the component need not be inserted into the passage and can simply overly or otherwise cover the associated end of the passage such that the valve 2084 is secured into the passage from the outside. In the illustrated configuration, two struts 2086 join at a mounting member 2088 and the struts 2086 and

mounting member 2088 collectively span the passage 2085. In some configurations, the mask comprises a construction in which the valve 2084 is sandwiched between an insert (e.g., the insert 2087) and a portion of the mask body (e.g., the two struts 2086).

[0311] As shown in Figure 50, the two struts 2086 preferably arc rearward from a wall 2091 that defines the passage 2085. The arc in the struts 2086 moves the valve 2084 closer to the face of the user, which helps to reduce the internal volume of air contained within the mask. Moreover, such a configuration helps to provide a lower profile configuration. In some configurations, the portion of the mask body that forms a part of the sandwich around the valve is integrally formed with the mask body. Preferably, the struts 2086 are integrally formed with the surrounding portion of the mask body (e.g., the endoskeleton 2022). In other words, preferably, the struts 2086 are a monolithic structure with at least a portion of the mask body. More preferably, the struts 2086 are a monolithic structure with the endoskeleton 2022.

[0312] The insert 2087 comprises an outer surface 2101 that is received within the wall 2091 that defines the passage 2085. Preferably, the outer surface 2101 comprises a surface 2103 that engages with a recess 2105 that encircles the illustrated passage 2085 and that is formed at a base of the struts 2086. The recess 2105 and the surface 2103 lock the insert 2087 into position within the endoskeleton 2022. Any other suitable technique for securing the insert 2087 to the endoskeleton 2022 can be used.

[0313] The illustrated insert 2087 also comprises an aperture 2107 that receives a post 2109 of the valve 2084. Preferably, the post 2109 has a barbed configuration such that the post 2109 can be substantially secured to the insert 2087. Any other suitable manners of securing the valve 2084 to the insert 2087 also can be used. In some configurations, the valve 2084 can be secured to the mask body (e.g., struts 2086 or other portion of the endoskeleton 2022). In other words, while the valve 2084 is mounted to the insert 2087 and seated on the insert 2087, the valve can be mounted to the mask body (e.g., a portion of the endoskeleton 2022) and still seat on the insert 2087, the valve can be mounted to the mask body and be seated on the mask body or the valve can be mounted to the insert and seated to the mask body. In other words, the valve 2084 can be mounted to either the mask body or the insert and the valve 2084 can seat against either the mask body or the insert. Preferably, the

valve 2084 can be secured to the insert 2087 prior to the insert being secured to the mask body. More preferably, the valve 2084 can be secured to the insert 2087 prior to the insert being secured to the endoskeleton 2022. Even more preferably, the valve 2084 can be secured to the insert 2087 prior to the insert being secured to a substantially rigid or substantially inflexible portion of the endoskeleton 2022. By mounting the insert 2087 to a substantially rigid or substantially inflexible portion of the mask body (e.g., the central portion of the endoskeleton 2022), the insert 2087 can be more secured connected to the mask body.

[0314] The illustrated valve 2084 also comprises a recess 2111. The recess 2111 receives at least a portion of a centering boss 2113 formed on the mounting member 2088. The cooperation of the recess 2111 and the centering boss 2113 maintain the valve 2084 in a central location within the passageway 2085 when the valve 2084 is secured between the insert 2087 and the struts 2086 and mounting member 2088.

[0315] Moreover, the illustrated insert comprises an end recess 2115 that accommodates an outer lip 2117 of the valve 2084. In addition, steps 2119 are formed at the base of the struts 2086. The steps 2119 limit the depth to which the insert 2087 can be inserted into the passage 2085 and can bear against the end of the insert 2087 such that the surface 2103 of the insert 2087 is urged back against the recess 2103.

[0316] As shown in Figure 47, the insert 2087 also comprises a passage 2121 through which air can flow when allowed by the valve 2084. The illustrated passage 2121 is generally annular. In some configurations, the passage 2121 can be defined by one or more openings. Any other suitable passage can be defined between the valve and the atmosphere.

[0317] Advantageously, the illustrated valve 2084 is captured within the endoskeleton 2022 with the insert 2087. Accordingly, the valve 2084 is less likely to separate from the endoskeleton 2022 during use. In some configurations, the valve 2084 can be mounted in the exoskeleton, a combination of the endoskeleton 2022 and the exoskeleton or another component of the interface. Preferably, the insert 2087 is either flush with and recessed within the surrounding portion of the mask body such that removal of the insert 2087 from the mask body is difficult if not impossible. More preferably, the insert 2087 does

not comprise a significant protruding surface such that purchase on the insert 2087 for purposes of removing the insert is rendered difficult if not impossible.

[0318] The foregoing description of the invention includes preferred forms thereof. Modifications may be made thereto without departing from the scope of the invention as provisionally indicated by the accompanying claims. In particular, it will be appreciated that the present invention describes a number of patient interface inventions (masks) as well as a number of headgear inventions and adjustment systems. While the specification gives a number of examples in which various interface embodiments are combined with various headgear embodiments, each and every possibility of the inventions are not explicitly given. It is intended that each and every combination of elements may be utilized alone or in combination as part of the present invention. Similarly, other known headgear and interface designs may also be used with the interface and headgear designs of the present invention respectively.

WHAT IS CLAIMED IS:

1. An interface assembly comprising a mask assembly, the mask assembly comprising an endoskeleton, the endoskeleton comprising a central portion, the central portion being delimited by a groove that defines a shoulder, a seal member overlying at least a portion of the endoskeleton, the seal member comprising an opening, at least part of the central portion of the endoskeleton being exposed forwardly through the opening in the seal member, an exoskeleton overlying at least a portion of the seal member, the exoskeleton comprising a rim that defines an opening, the rim and the shoulder interlocking to secure the endoskeleton to the exoskeleton with the seal member secured between the endoskeleton and the exoskeleton, at least part of the central portion of the endoskeleton being exposed forwardly through the opening in the exoskeleton.

2. The interface assembly of Claim 1, wherein the central portion of the endoskeleton comprises an opening, a breathing tube connector being secured to the opening in the central portion of the endoskeleton.

3. The interface assembly of Claim 1, wherein the central portion of the endoskeleton comprises an opening, an antiasphyxiation valve being secured to the opening in the central portion of the endoskeleton.

4. The interface assembly of Claim 1, wherein the central portion of the endoskeleton comprises a first opening and a second opening, a breathing tube connector being secured to the first opening and an antiasphyxiation valve being secured to the second opening.

5. The interface assembly of Claim 1, wherein the seal member comprises a face contacting flange that is configured to generally encircle a mouth opening and nasal openings of a wearer.

6. The interface assembly of Claim 1, wherein the exoskeleton is configured to enclose at least a tip of a nose of a wearer.

7. The interface assembly of Claim 1, wherein an upper portion of the mask assembly is generally triangular and a lower portion of the mask assembly is generally U-shaped.

8. The interface assembly of Claim 7, wherein the mask assembly has a longer dimension from top to bottom than from side to side.

9. The interface assembly of Claim 1, wherein the mask assembly is more flexible about a generally vertical center plane than any generally horizontally extending plane.

10. The interface assembly of Claim 1, wherein the seal member comprises a flange that borders the opening of the seal member, the flange of the seal member being positioned within the groove of the endoskeleton and being secured within the groove by the interlocking endoskeleton and exoskeleton.

11. The interface assembly of Claim 1, wherein a plurality of mounting members are secured to the exoskeleton.

12. The interface assembly of Claim 11, wherein at least one of the plurality of mounting members comprises a tapering pin.

13. The interface assembly of Claim 12, wherein the tapering pin extends generally parallel to a substantially vertical medial plane.

14. A headgear assembly comprising a semi-rigid frame, a first set of relatively axially inelastic straps, a first set of relatively axially elastic straps secured to the first set of relatively axially inelastic straps, the first set of inelastic straps and the first set of elastic straps being secured to the frame at a first location, a second set of relatively axially inelastic straps secured to the frame at a second location that is spaced apart from the first location.

15. The headgear assembly of Claim 14 in combination with the mask assembly of any of Claims 1-12

16. The headgear assembly of Claim 14 or 15, wherein the first set of inelastic straps and the first set of elastic straps are pivotally connected to the semi-rigid frame.

17. The headgear assembly of Claim 14 or 15, wherein the second set of inelastic straps are integrally formed of a single component, the second set of inelastic straps underlying the semi-rigid frame at the second location whereby the second set of inelastic straps would be interposed between a patient and the semi-rigid frame.

18. The headgear assembly of Claim 17, wherein the single component comprises a larger dimension than the semi-rigid frame such that a tab can be defined by the single

component and such that the single component can cover one or more edges of the semi-rigid frame.

19. The headgear assembly of Claim 14 or 15, wherein at least one of the first set of relatively inelastic straps and the second set of relatively inelastic straps comprising mounting openings, the mounting openings being surrounded by an embossed portion.

20. The headgear assembly of Claim 19, wherein the mounting openings comprise one or more holes.

21. The headgear assembly of Claim 19, wherein the mounting openings comprise one or more crossing perforations.

22. An interface assembly comprising a mask assembly, the mask assembly comprising a seal member, the seal member comprising a face contacting surface, at least a portion of the face contacting surface comprising a roughened surface, the roughened surface having an rms of at least about 18 microns.

23. The interface assembly of Claim 22, wherein the roughened surface has an rms of between about 18 microns and about 70 microns.

24. The interface assembly of Claim 23, wherein the roughened surface has an rms of about 50 microns.

25. The interface assembly of any of Claims 1-12, wherein the seal member comprises a face contacting surface, at least a portion of the face contacting surface comprising a roughened surface, the roughened surface having an rms of at least about 18 microns.

26. The interface assembly of Claim 25, wherein the roughened surface has an rms of between about 18 microns and about 70 microns.

27. The interface assembly of Claim 26, wherein the roughened surface has an rms of about 50 microns.

28. The interface assembly of any of Claims 22-27 in combination with the headgear of any of Claims 14-21.

29. An interface assembly comprising a mask body coupled to a seal member, the mask body comprising an outer forwardly facing surface and an inner rearwardly facing surface, a passage extending through the mask body, an antiasphyxiation valve positioned

within the passage, the antiasphyxiation valve being sandwiched between at least one inner member and at least one outer member.

30. The interface assembly of Claim 29, wherein the at least one inner member comprises a member that is integrally formed with at least a portion of the mask body.

31. The interface assembly of Claim 30, wherein the at least one inner member comprises a strut that is a monolithic structure with at least a portion of the mask body.

32. The interface assembly of Claim 31, wherein the strut is a monolithic structure with at least a portion of an endoskeleton.

33. The interface assembly of any of Claims 29-32, wherein the antiasphyxiation valve is seated to the outer member, the outer member being secured to the mask body.

34. The interface assembly of Claim 33, wherein the outer member comprises an insert that is secured to an endoskeleton of the mask body.

35. The interface assembly of Claim 33, wherein the outer member is at least partially received within the passage.

36. The interface assembly of Claim 33, wherein the outer member is snap fit with the mask body.

37. The interface assembly of Claim 36, wherein the outer member is snap fit within the passage.

38. The interface assembly of Claim 33, wherein the outer member is secured to a substantially rigid portion of the mask body.

39. The interface assembly of Claim 33, wherein the outer member is substantially flush with or recessed below the outer forwardly facing surface.

40. The interface assembly of any of Claims 29-38 in combination with the interface assembly of any of Claims 1-13 and 22-28.

41. The interface assembly of any of Claims 29-38 in combination with the headgear assembly of any of Claims 14-21.

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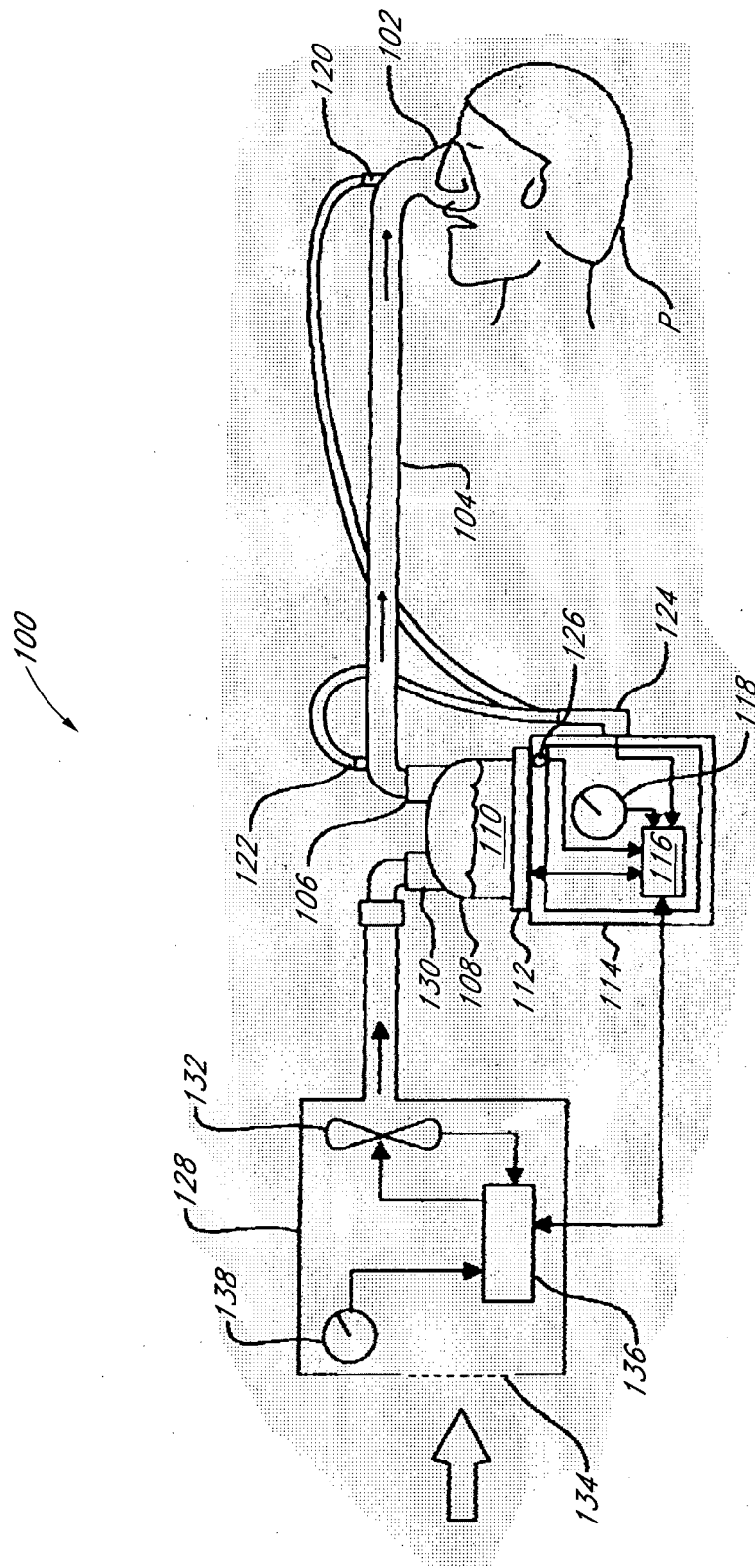


FIG. 1

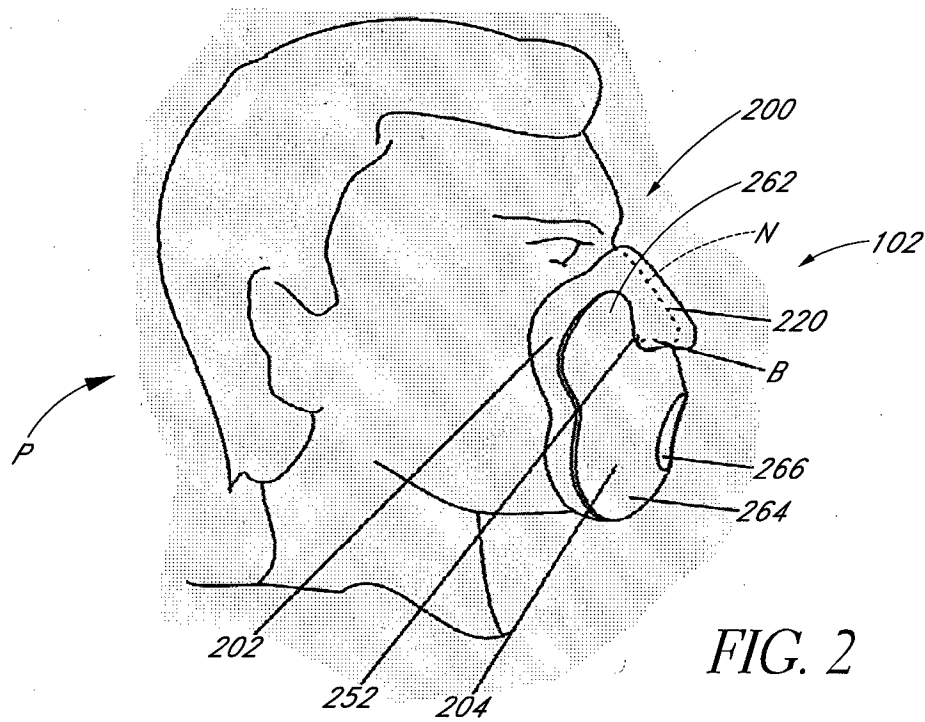


FIG. 2

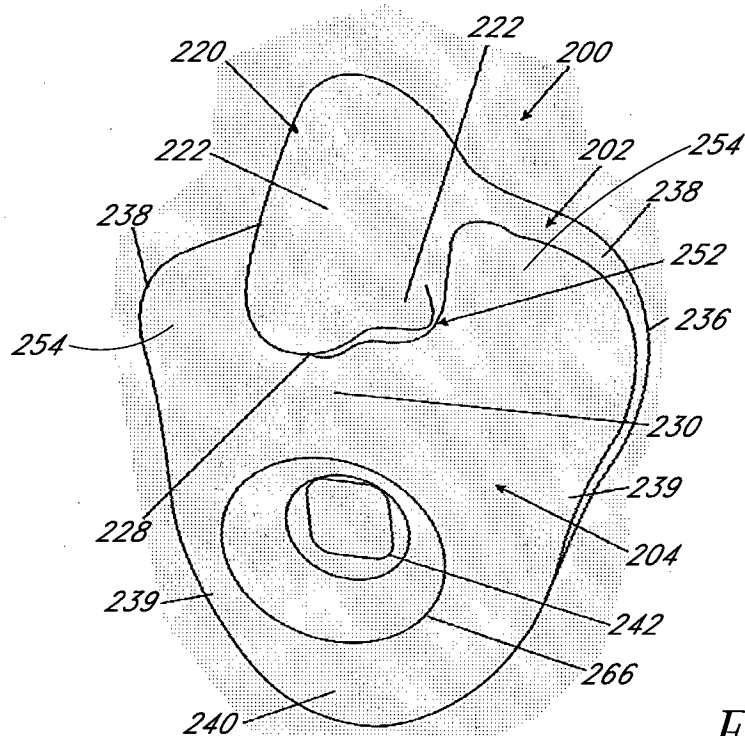


FIG. 3

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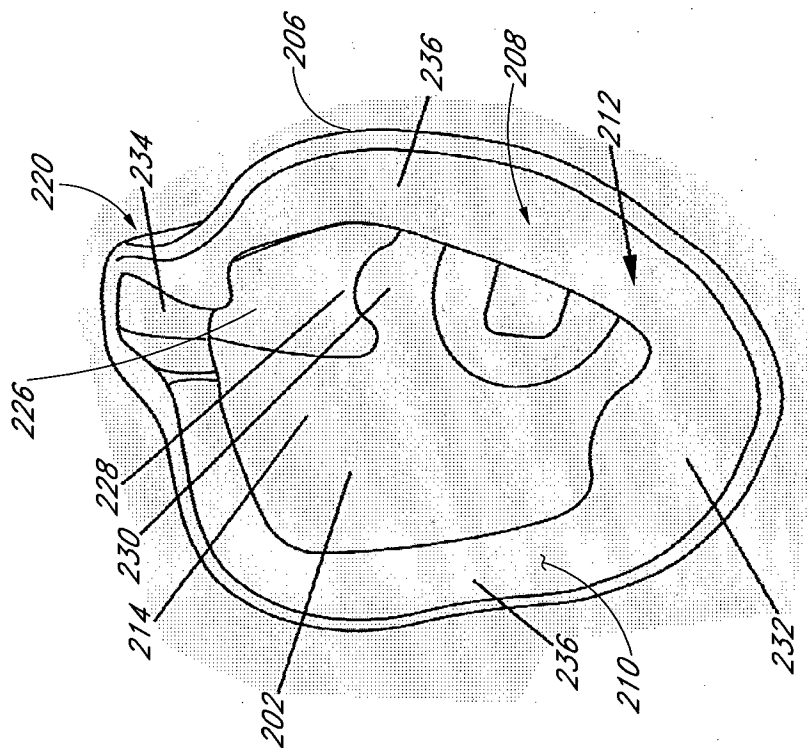


FIG. 5

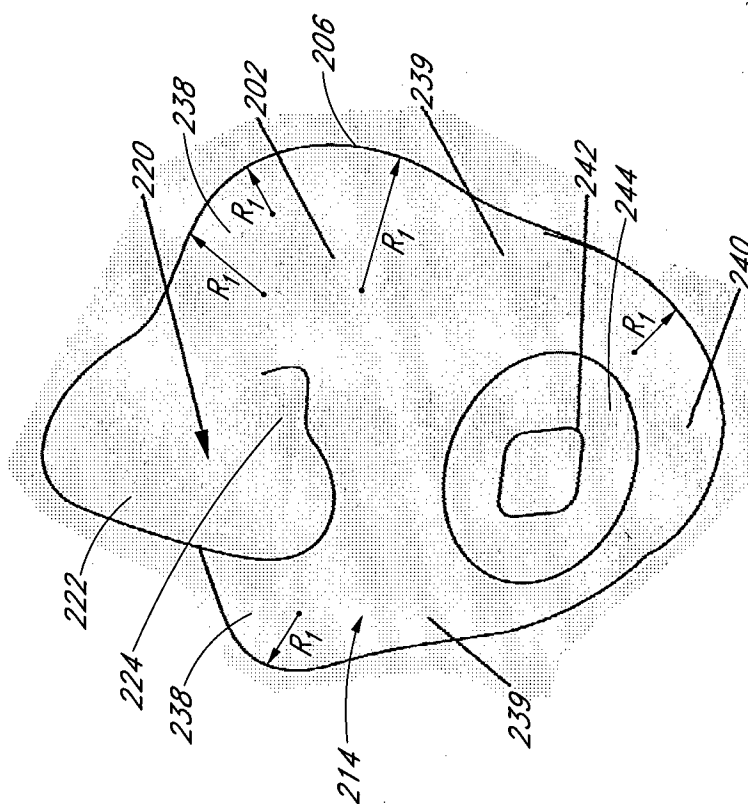


FIG. 4

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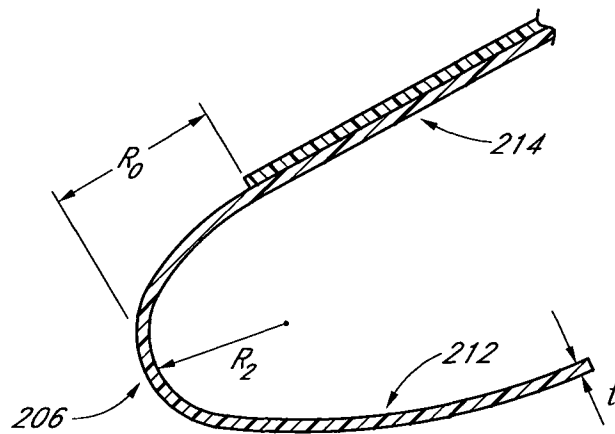


FIG. 6

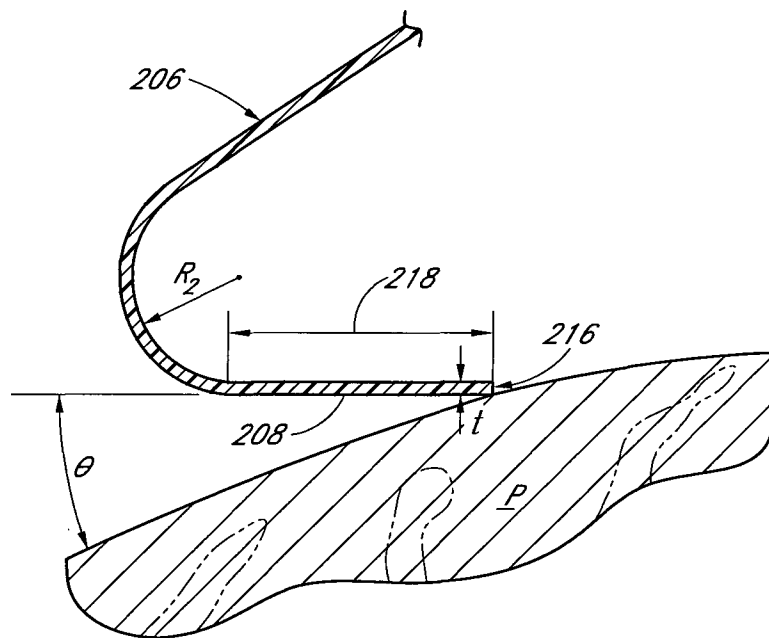
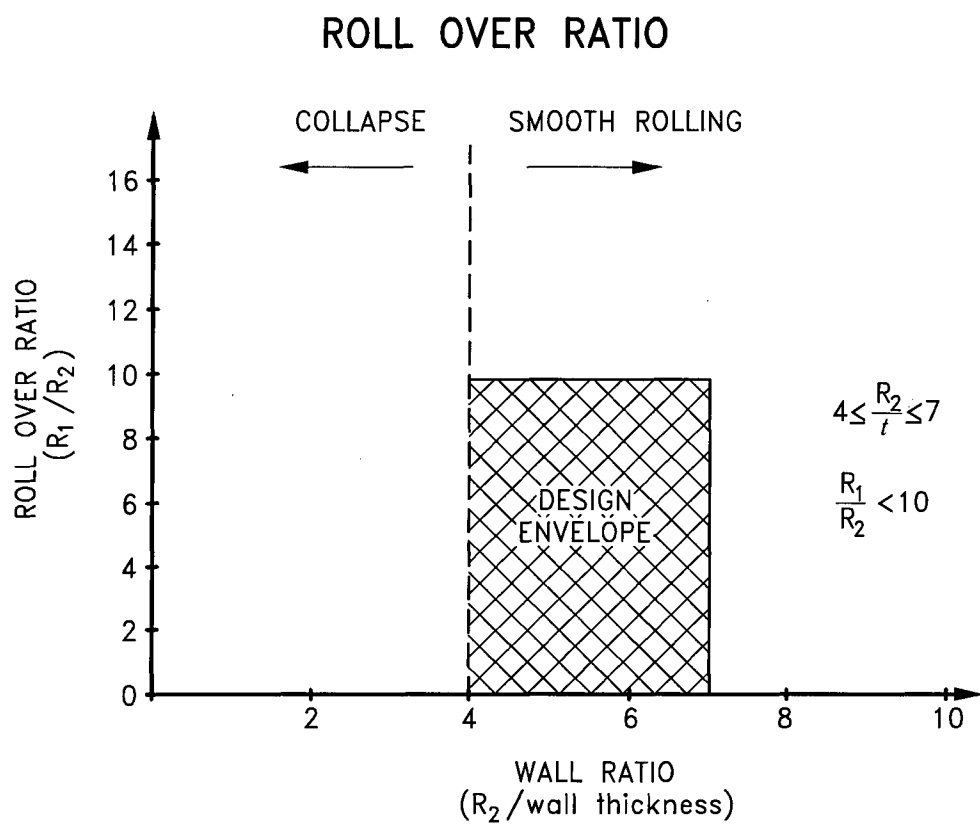


FIG. 8

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*FIG. 7*

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Seal Preload angles and Contact Length

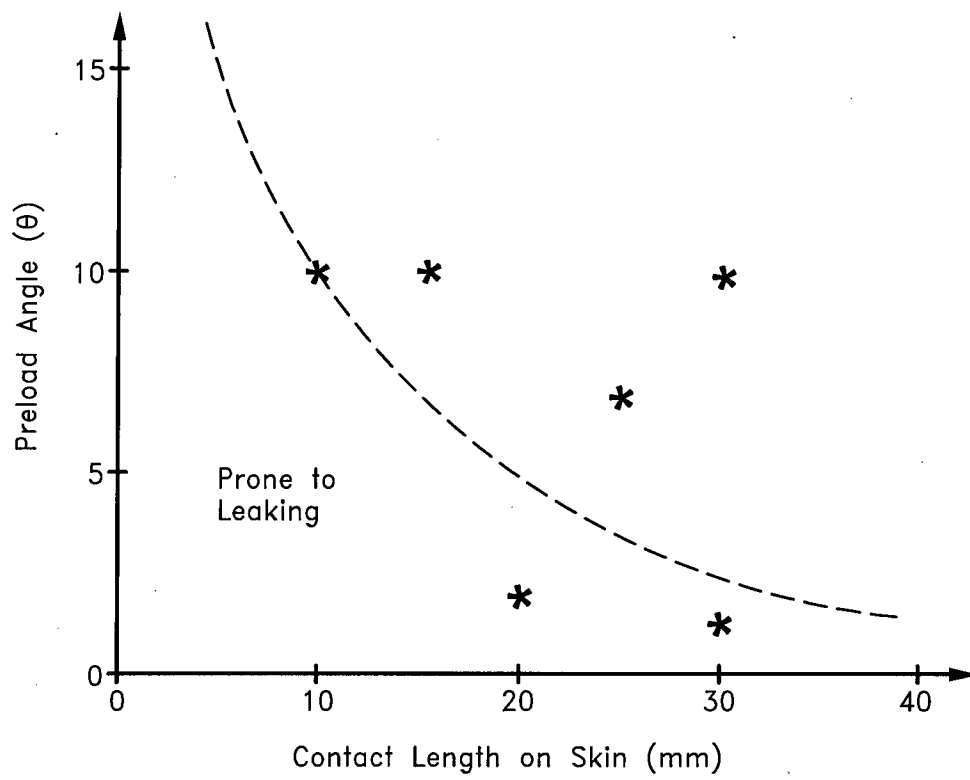


FIG. 9

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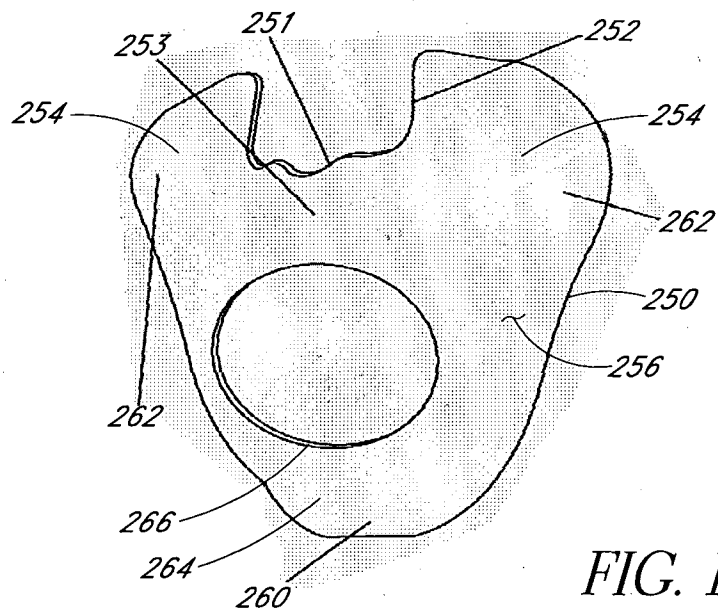


FIG. 10

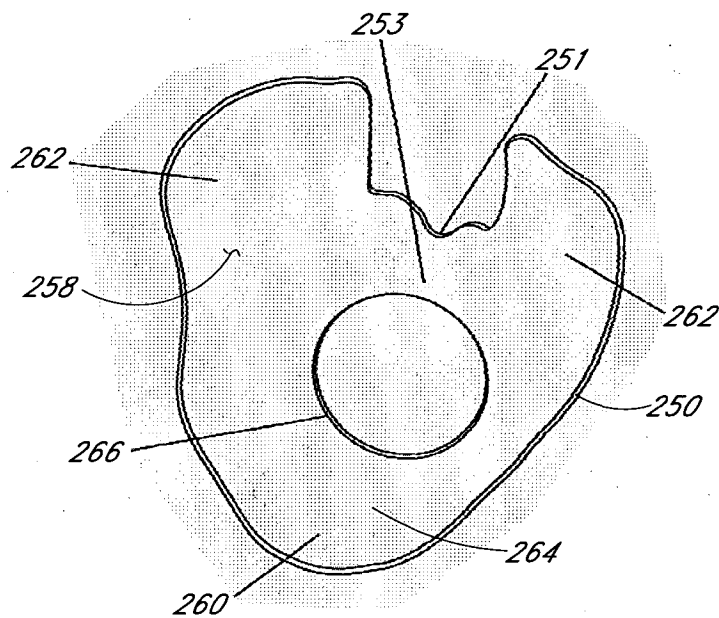
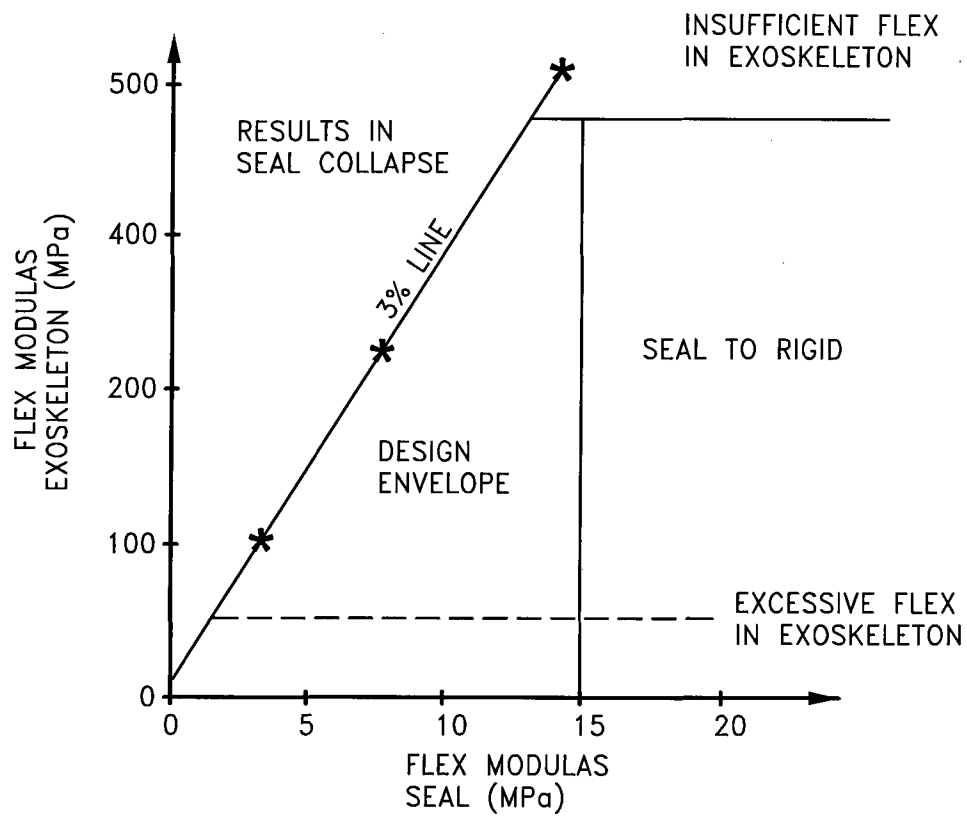
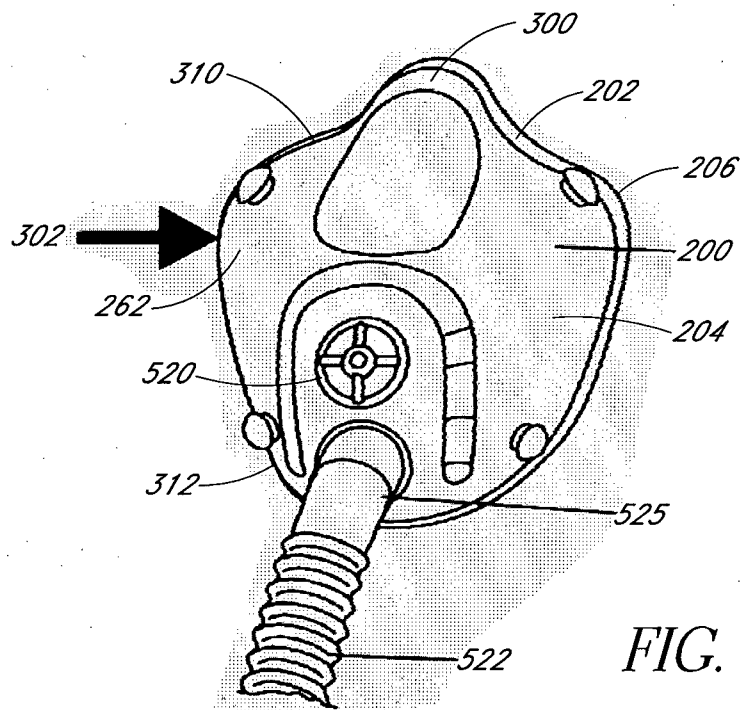
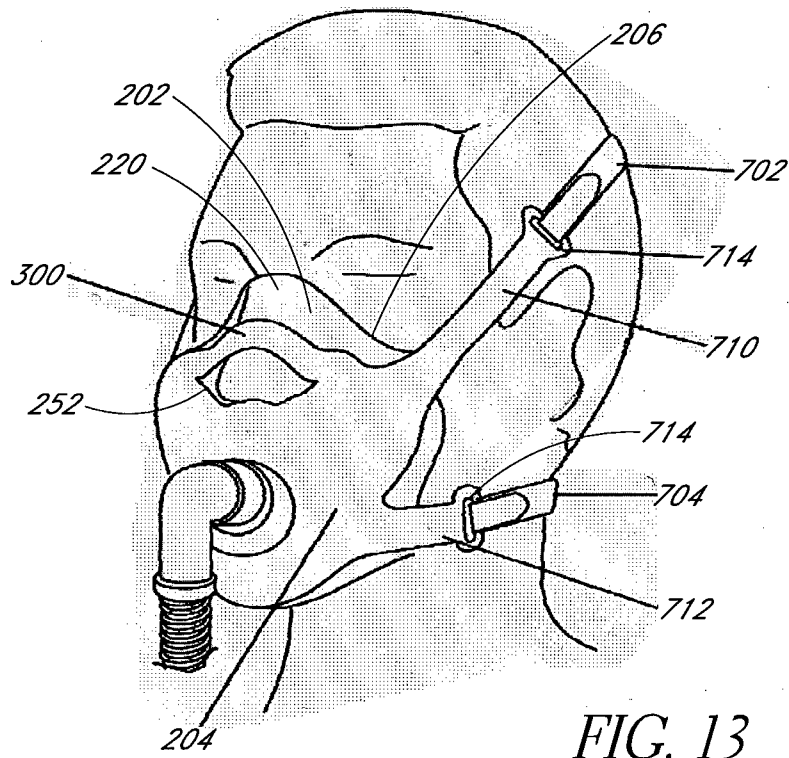


FIG. 11

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*FIG. 12*

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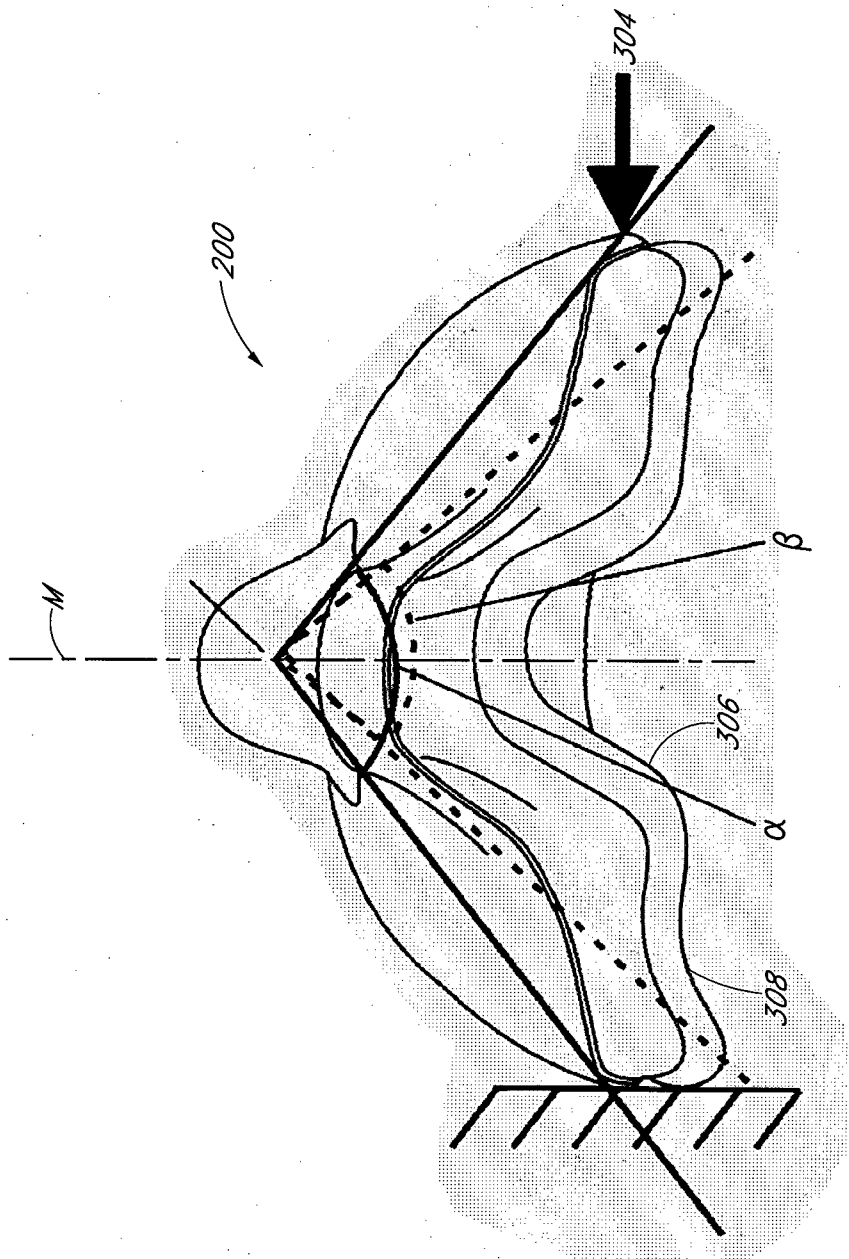


FIG. 15

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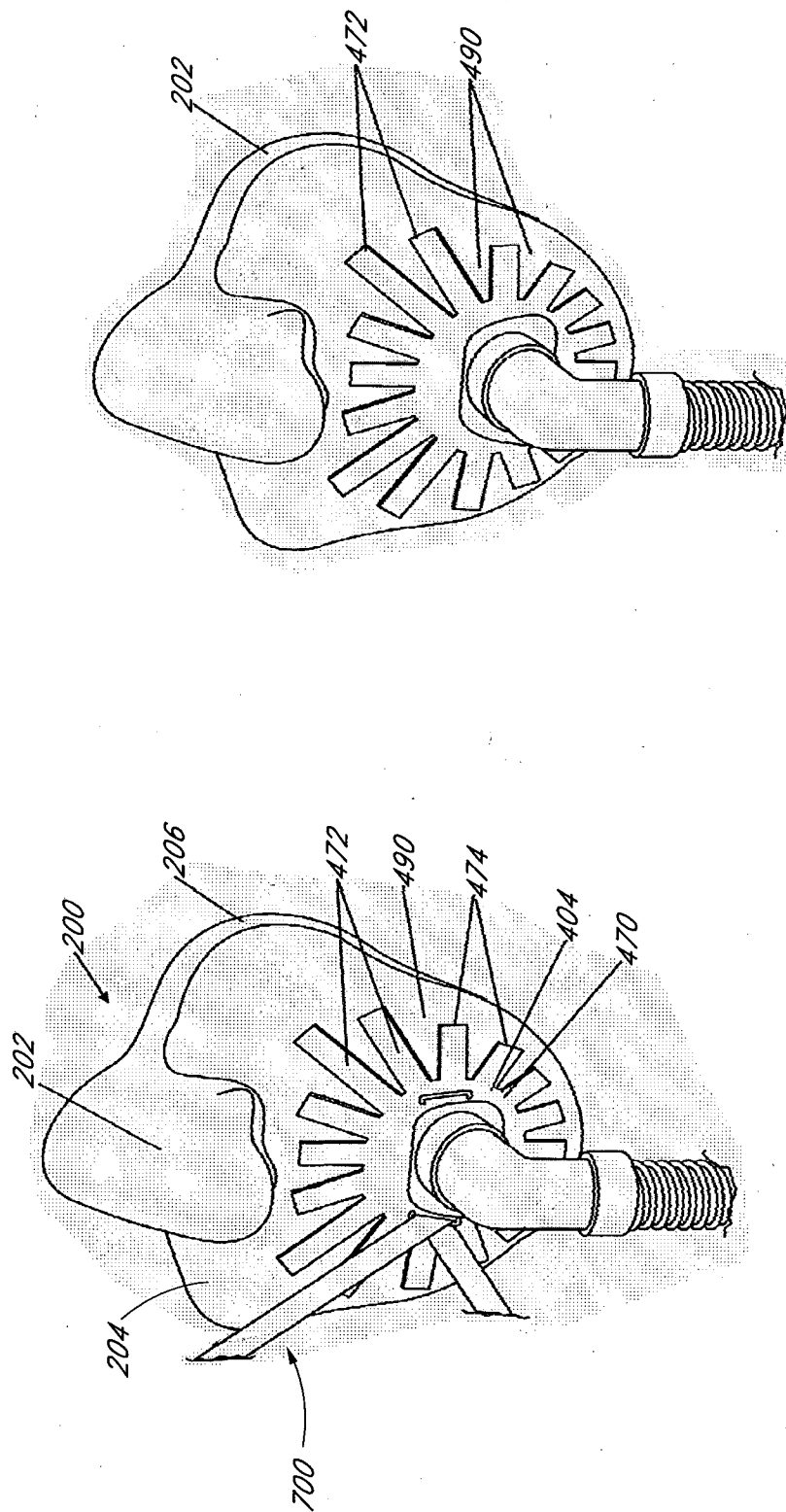


FIG. 17

FIG. 16

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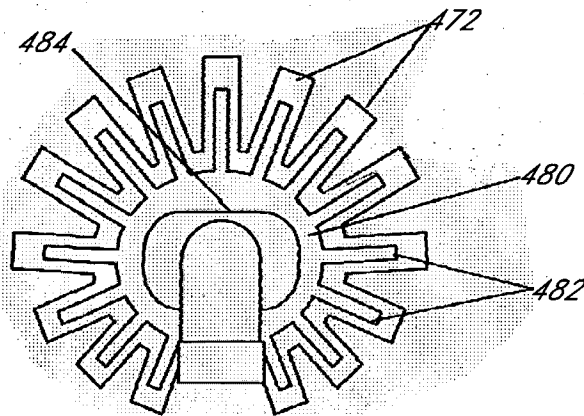


FIG. 18

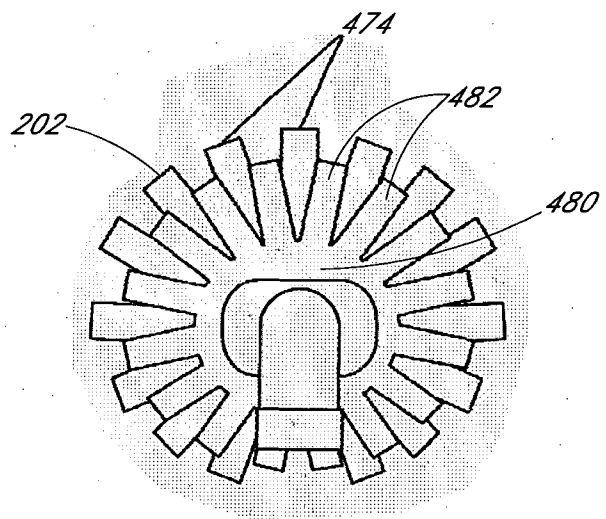


FIG. 19

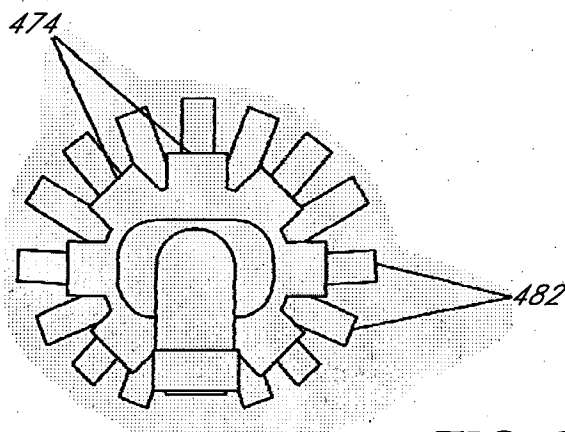


FIG. 20

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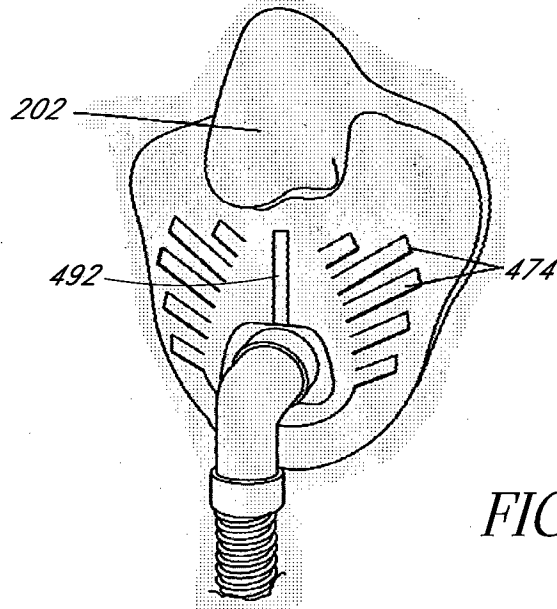


FIG. 21

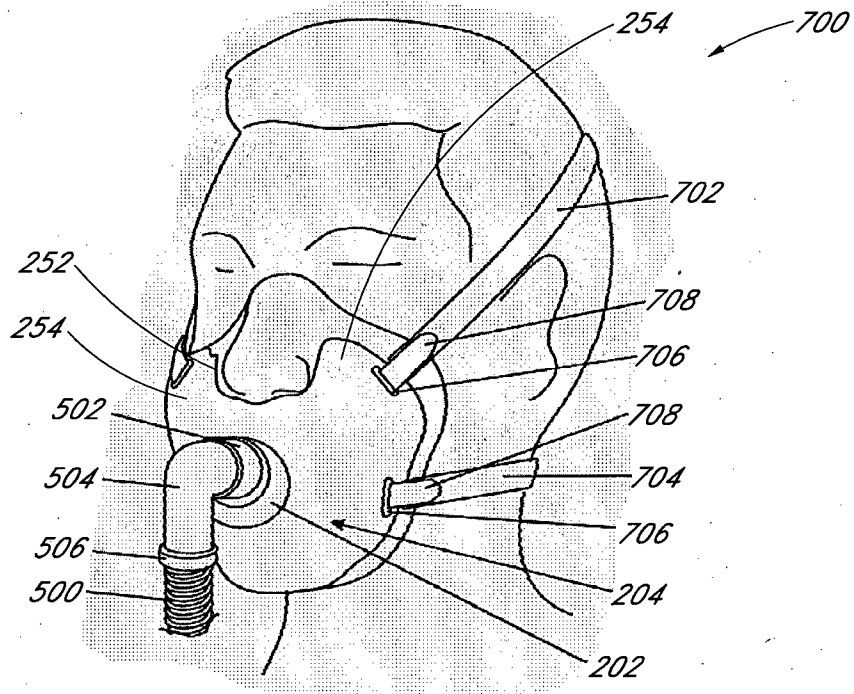


FIG. 22

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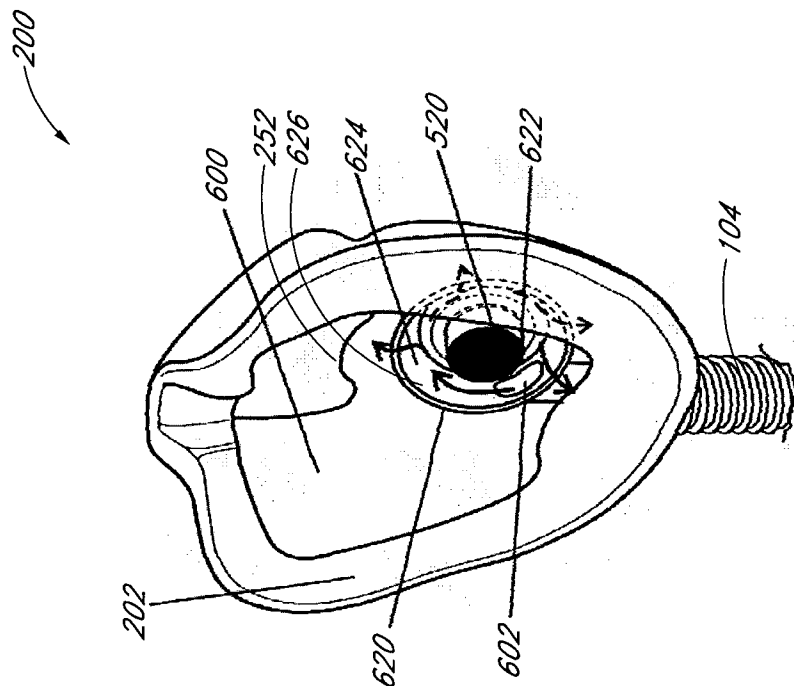


FIG. 25

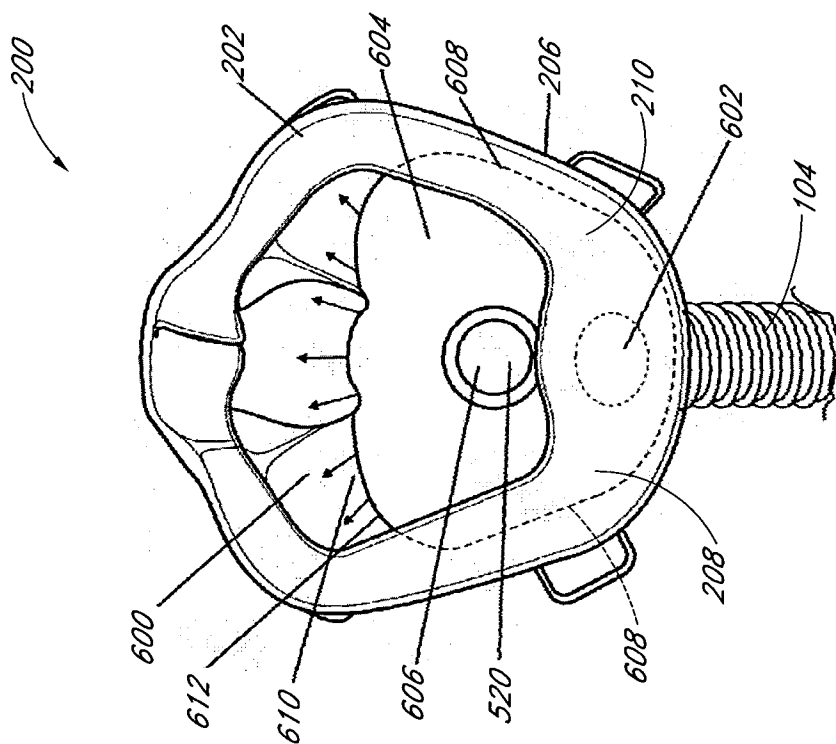


FIG. 24

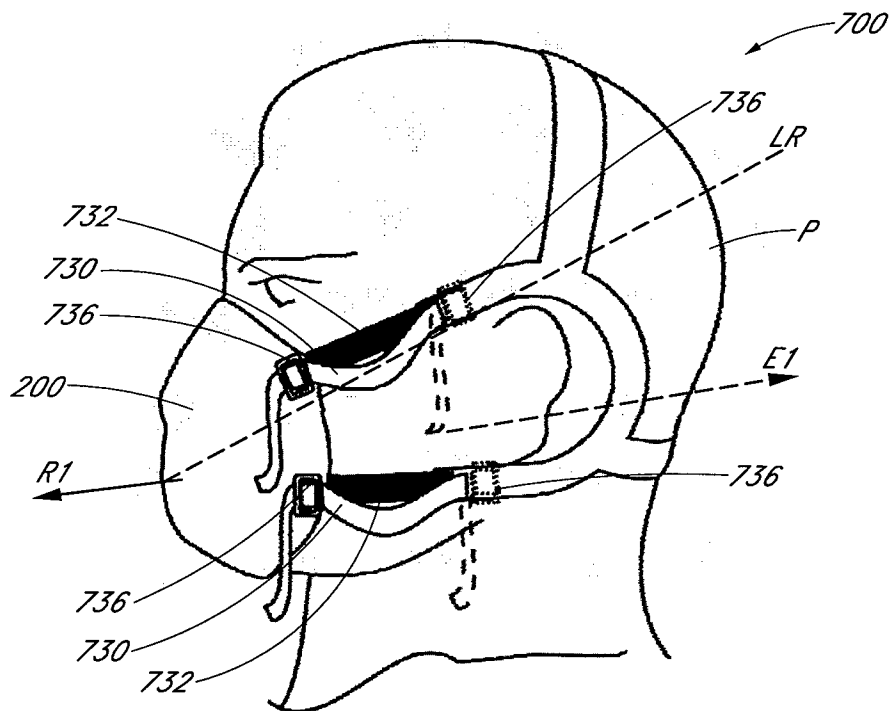


FIG. 26

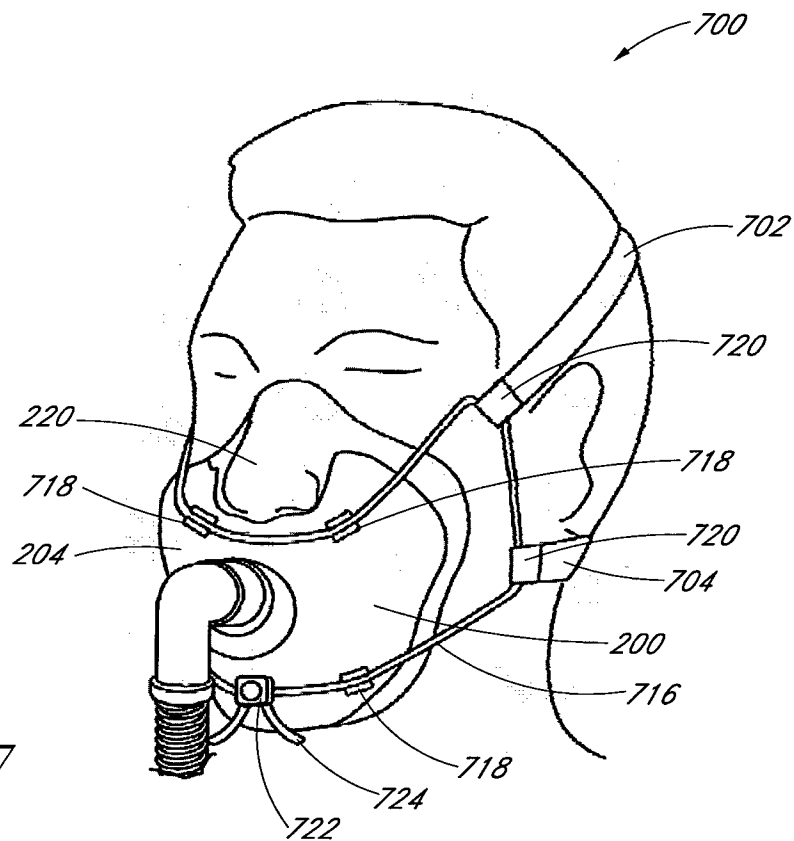
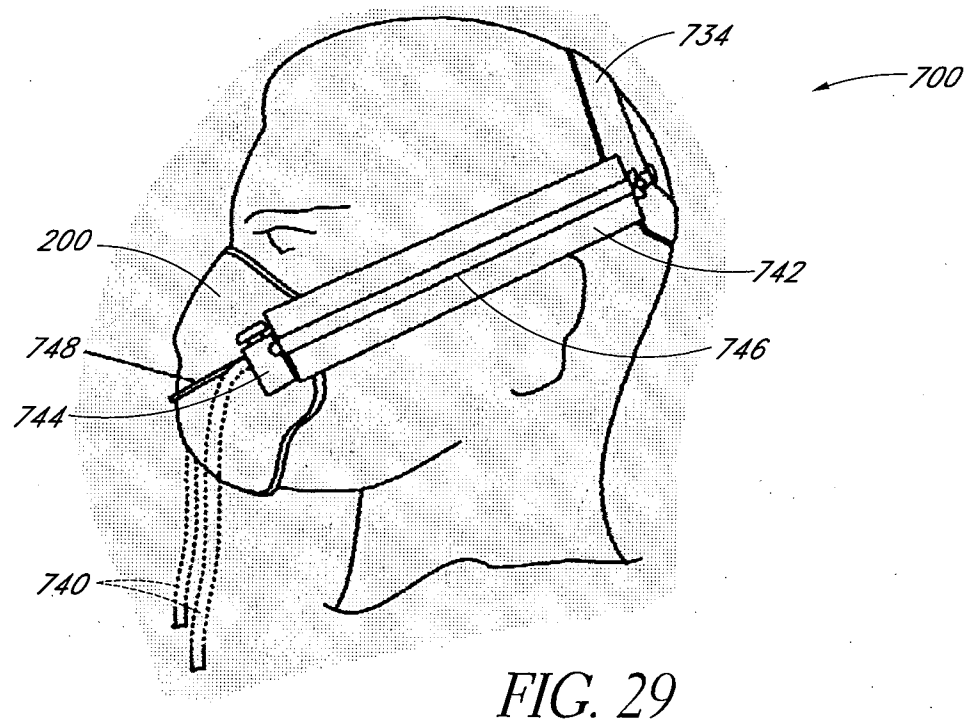
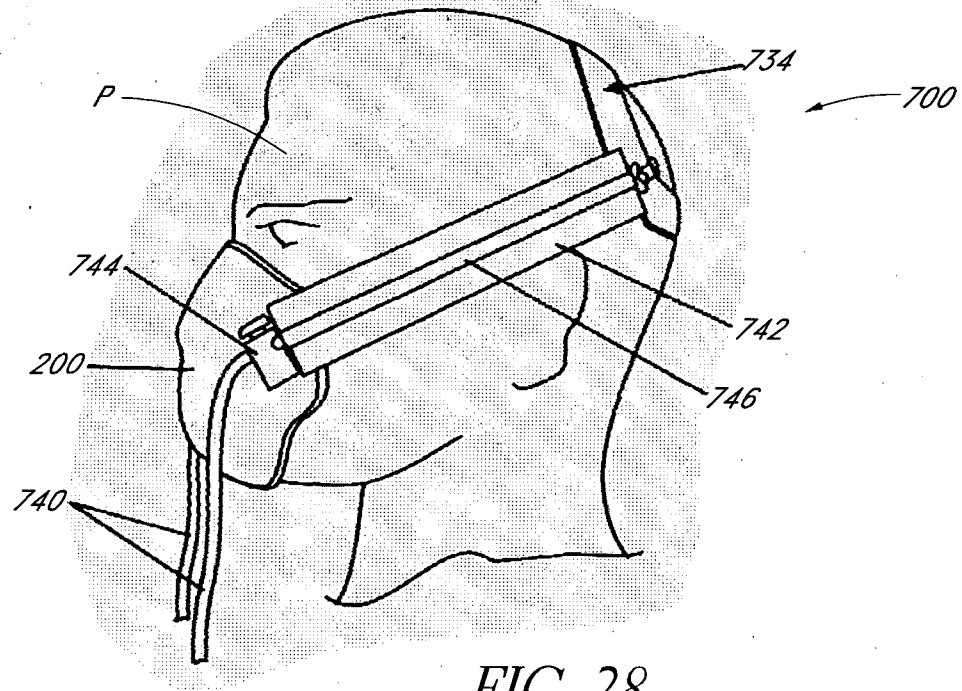
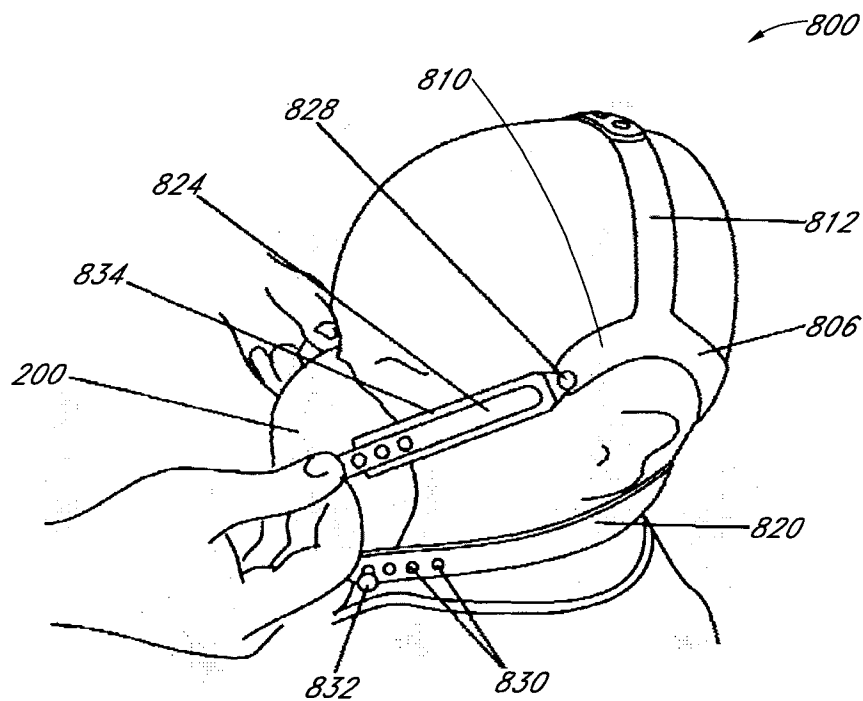
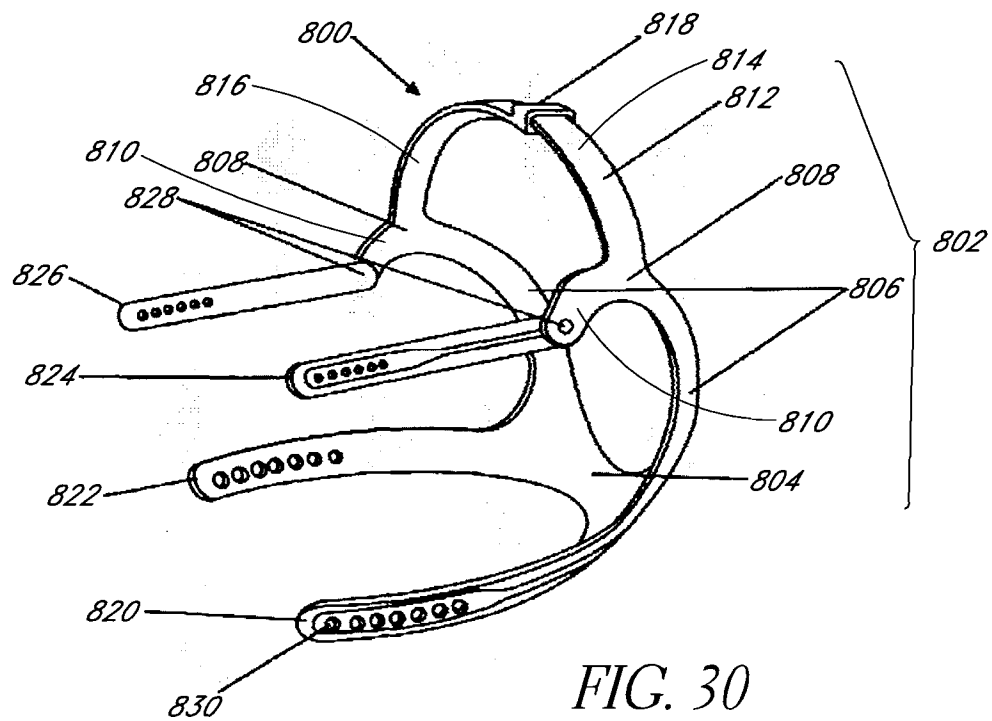


FIG. 27

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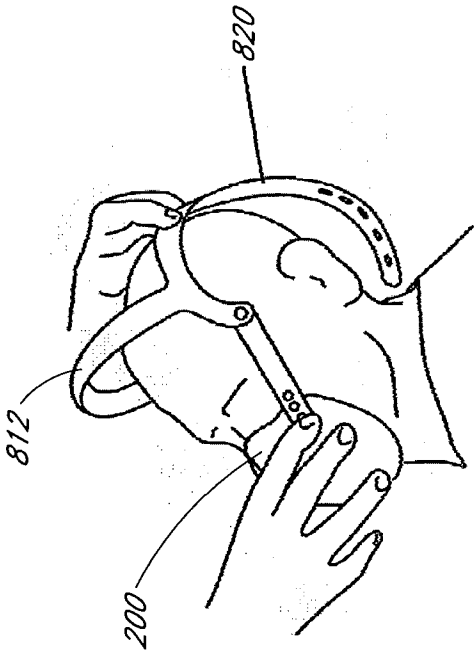


FIG. 32B

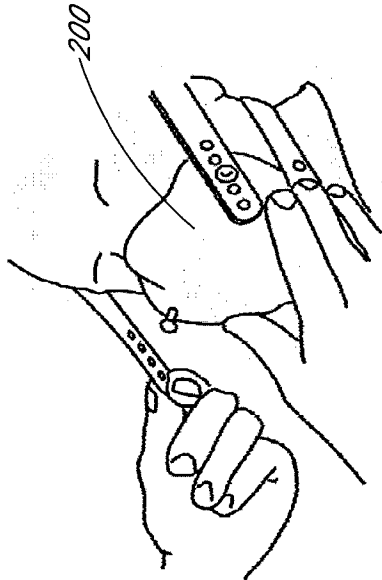


FIG. 32D

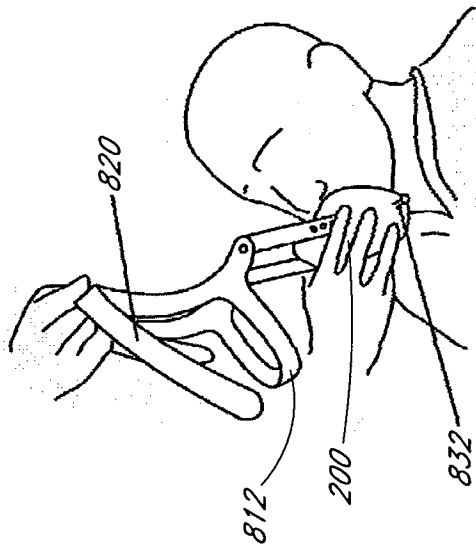


FIG. 32A

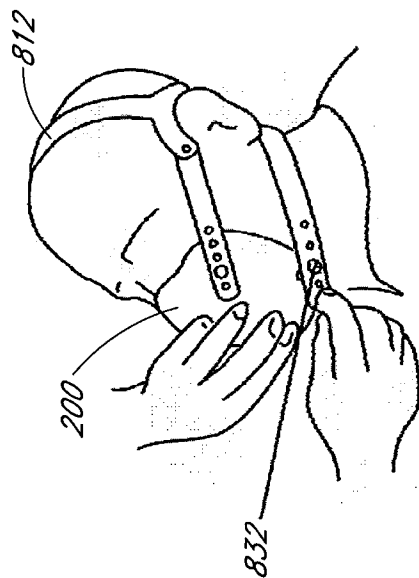


FIG. 32C

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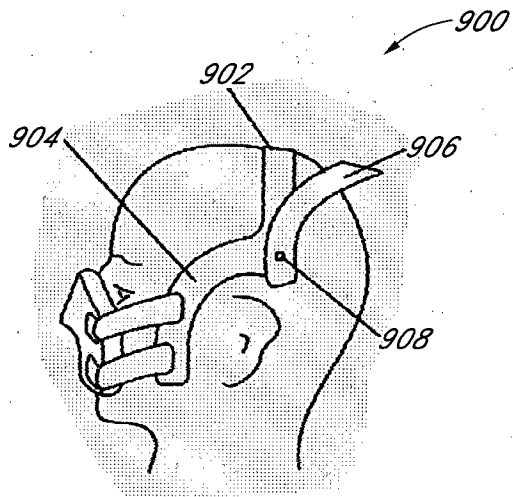


FIG. 33A

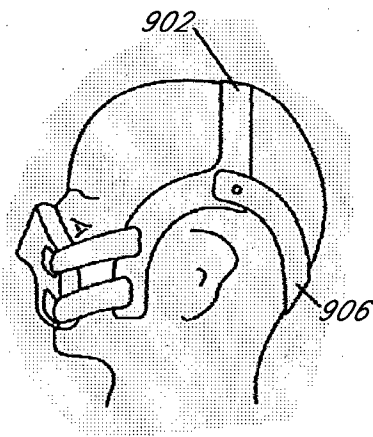


FIG. 33B

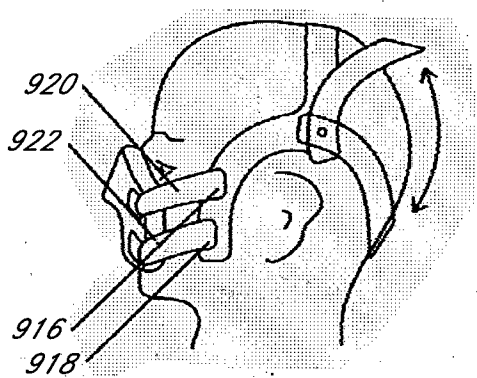


FIG. 33C

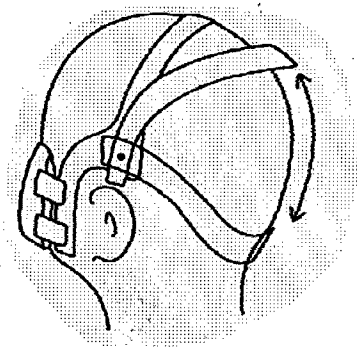


FIG. 33D

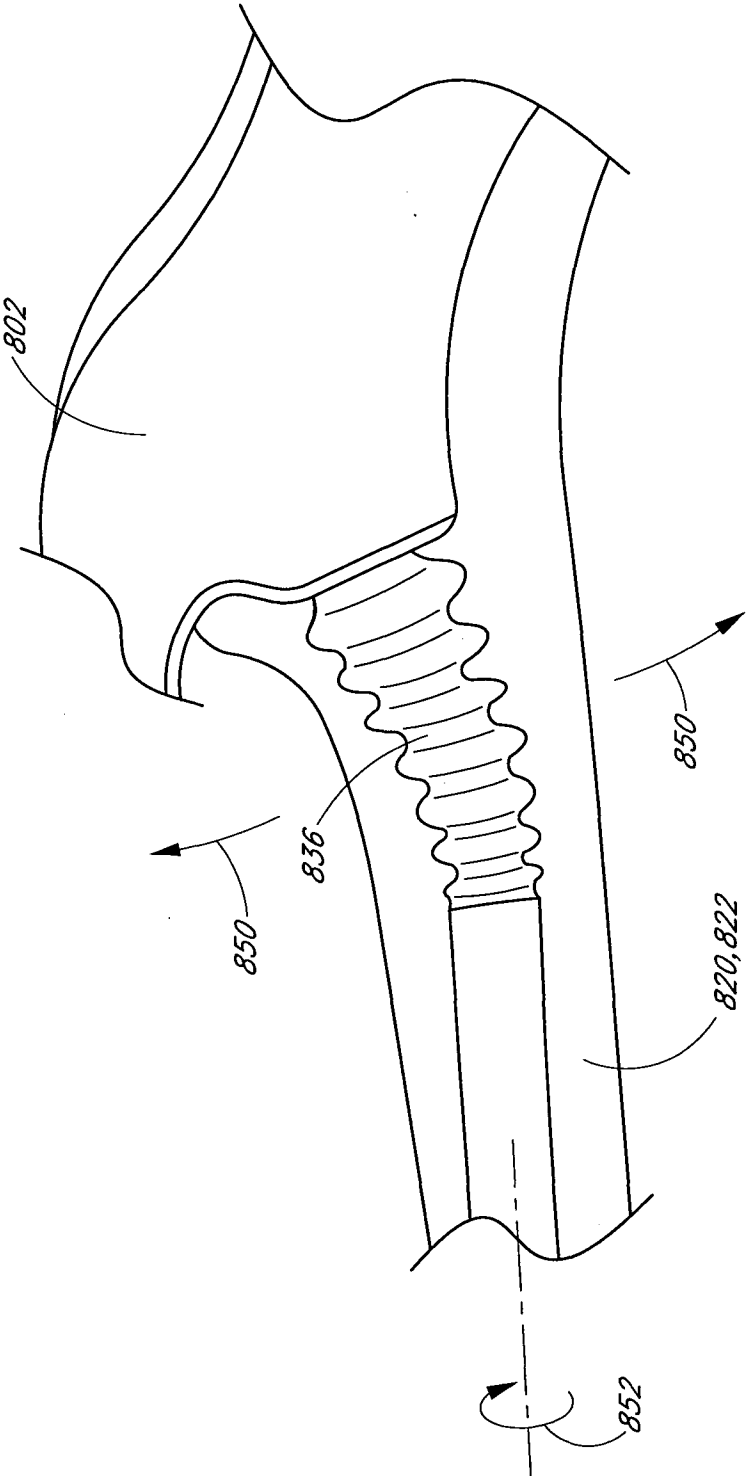


FIG. 34

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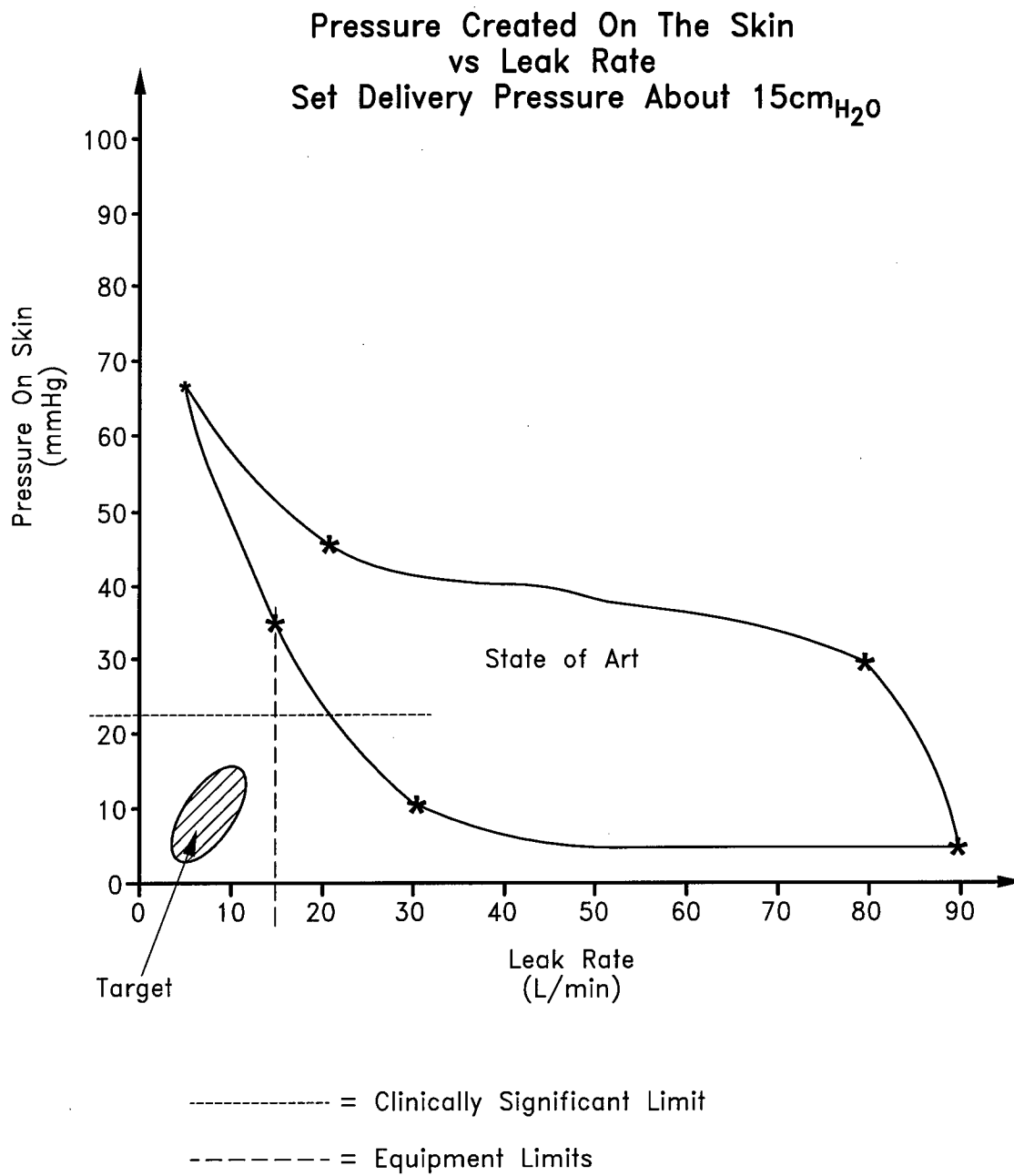


FIG. 35

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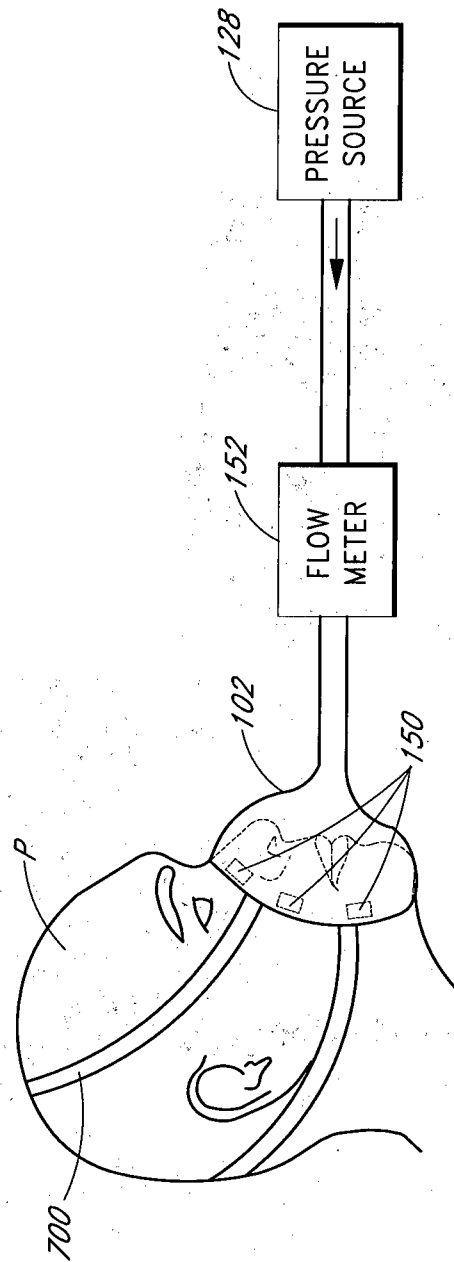
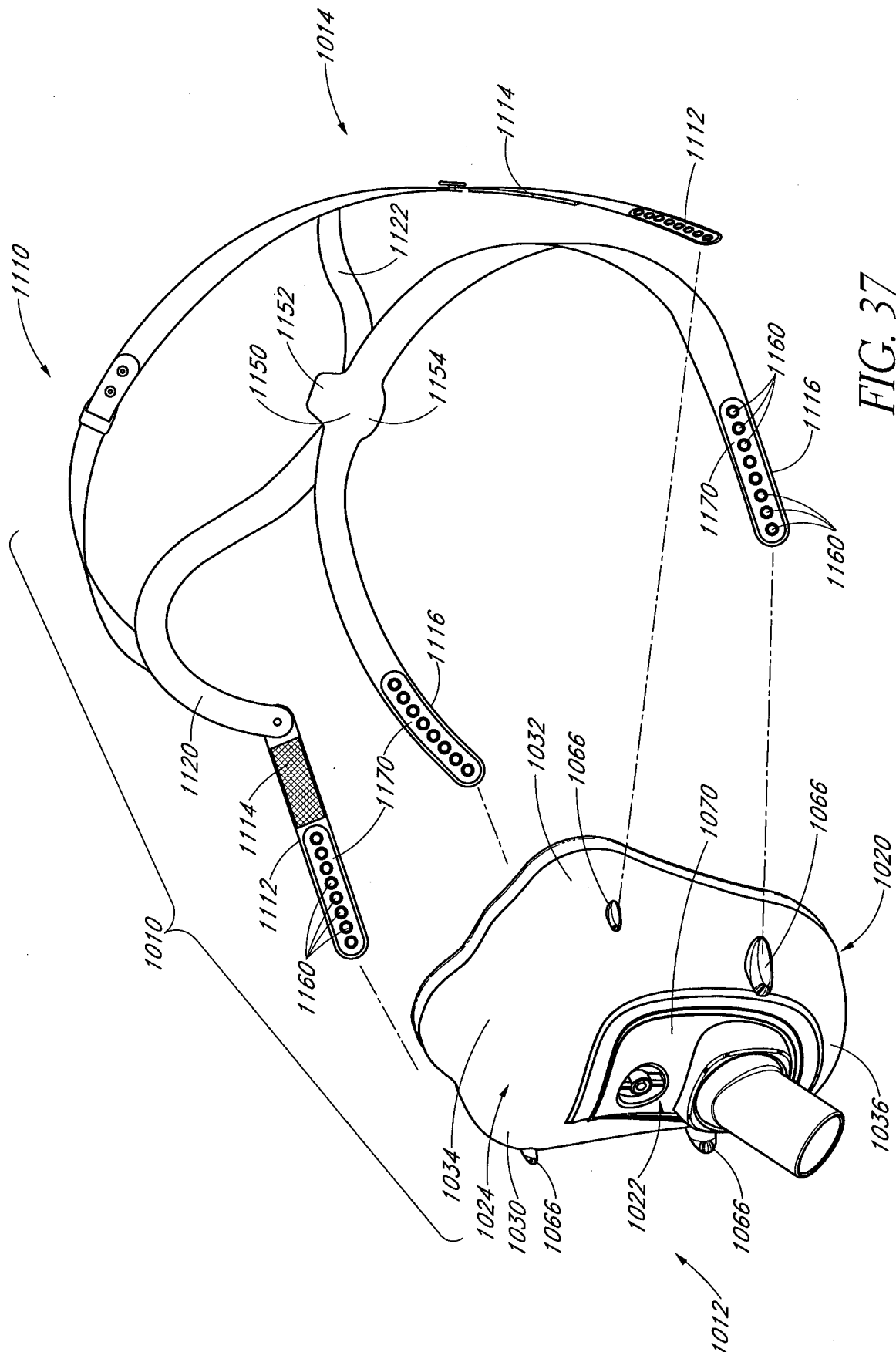


FIG. 36



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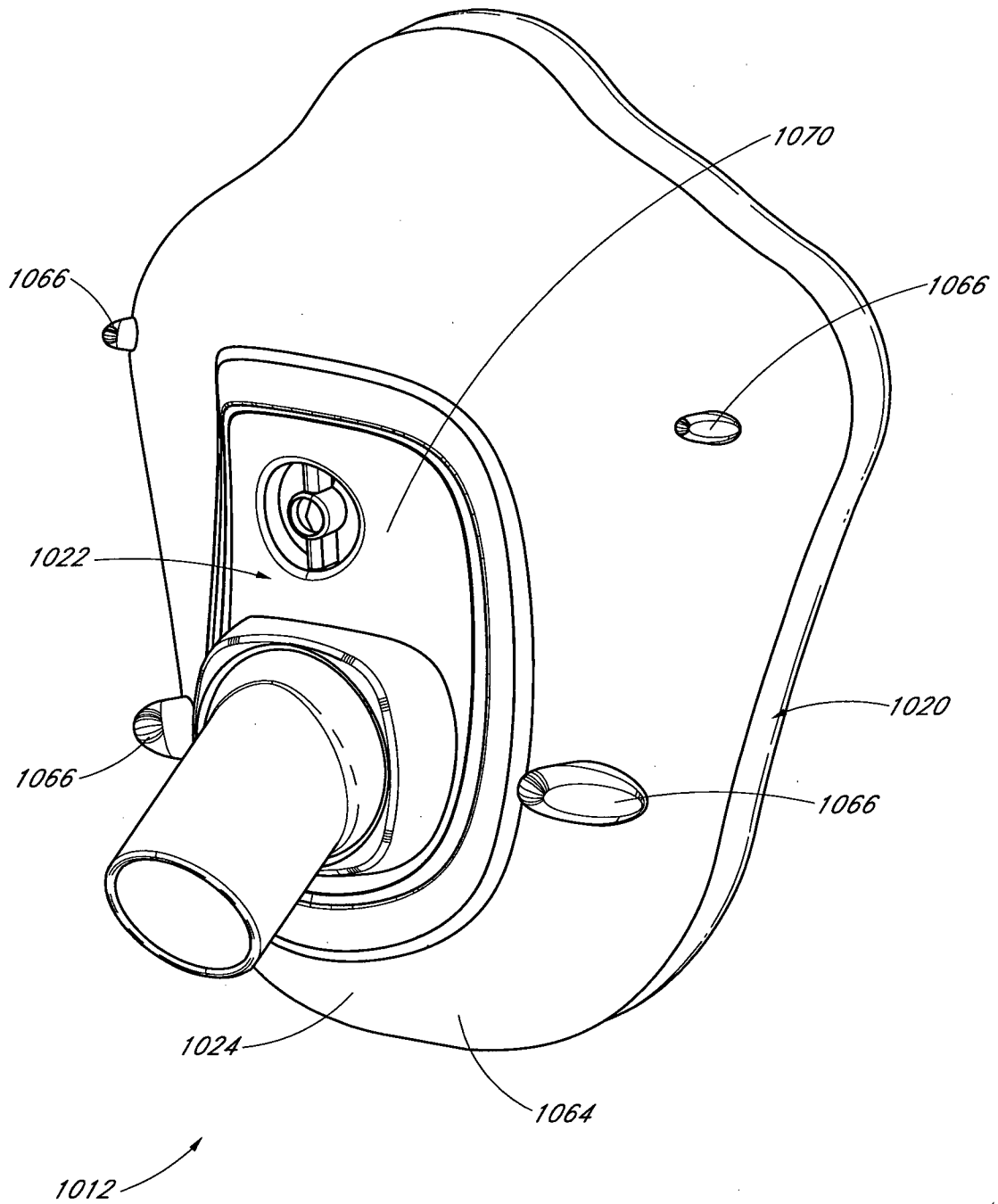


FIG. 38

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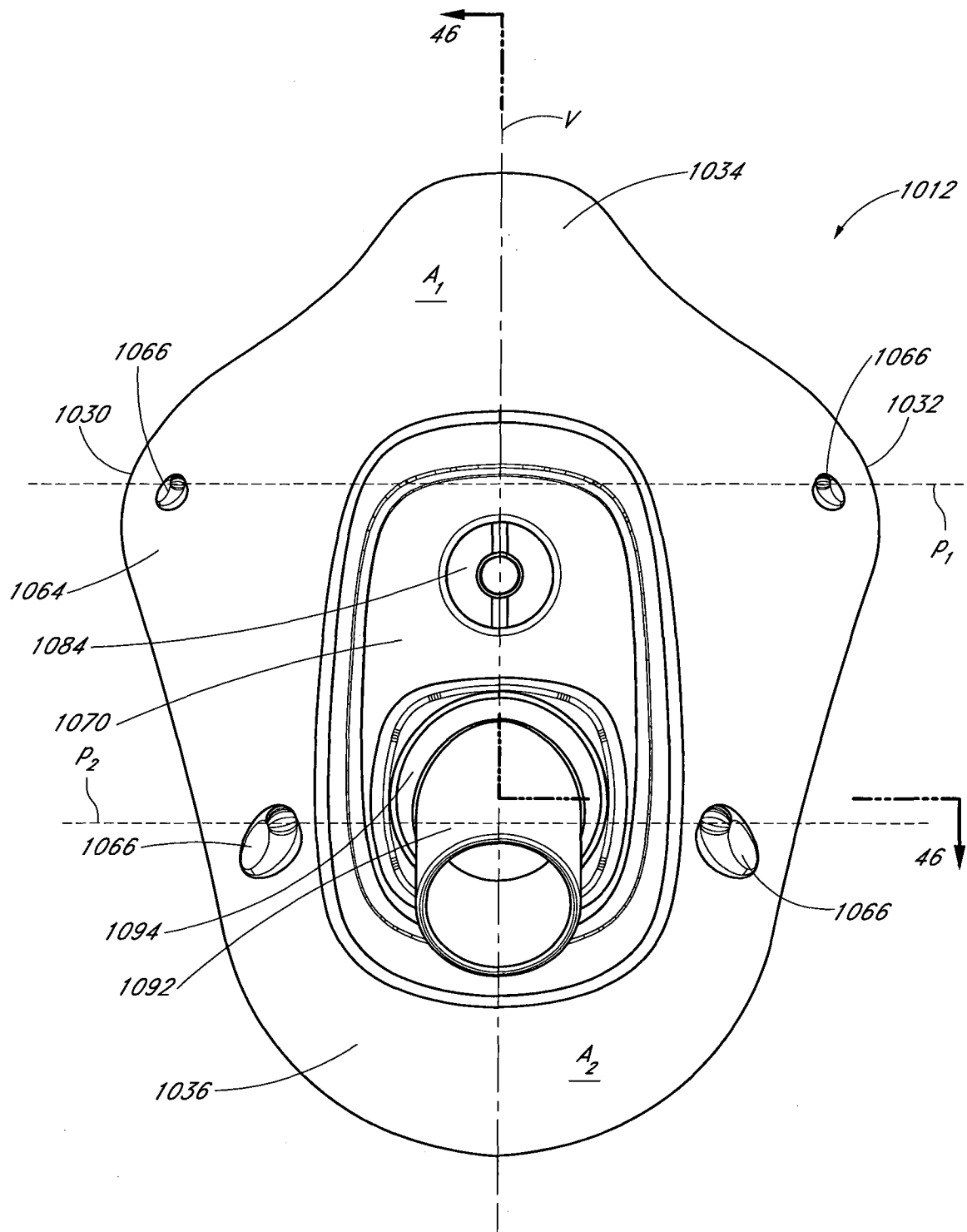


FIG. 39

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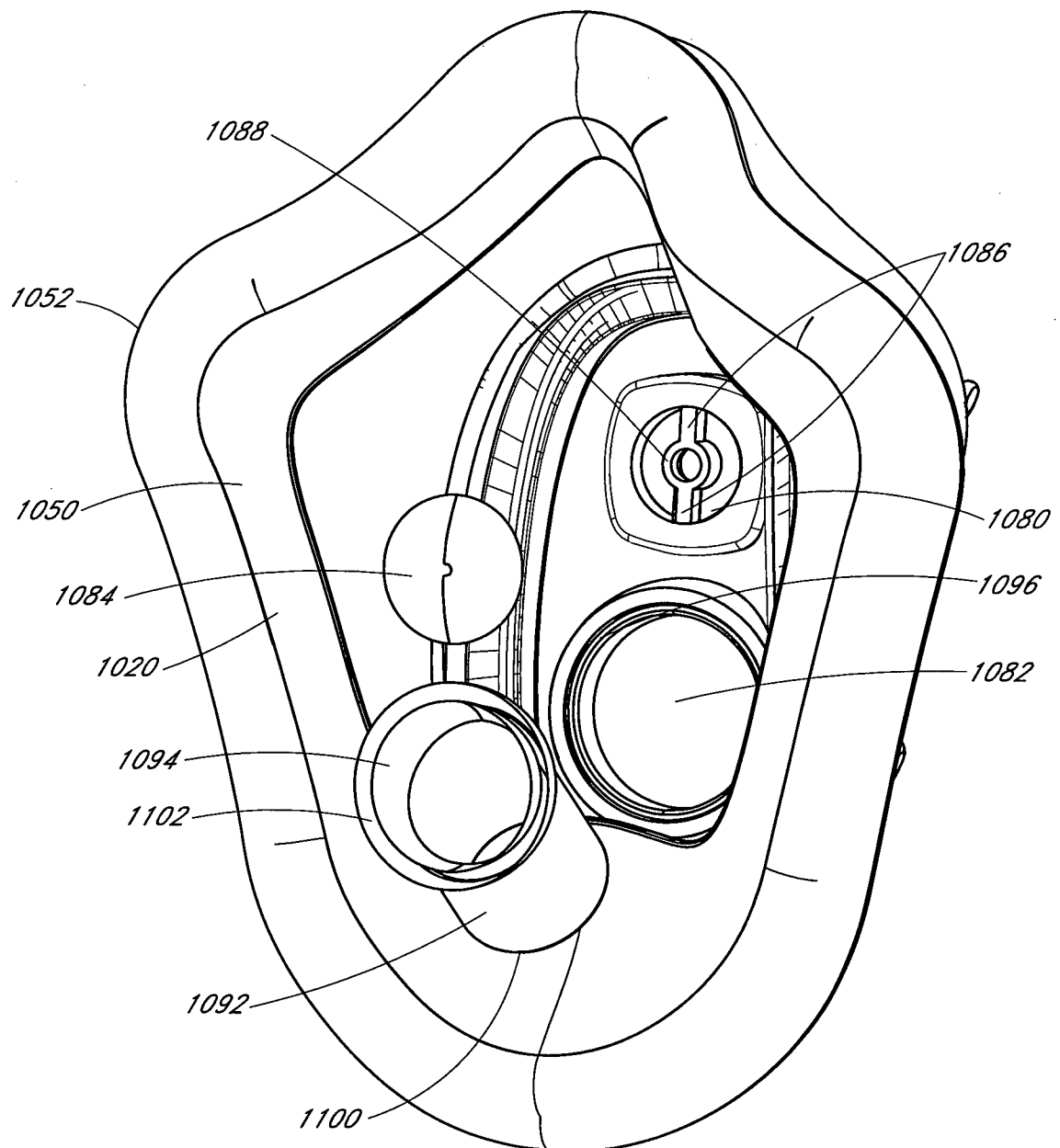
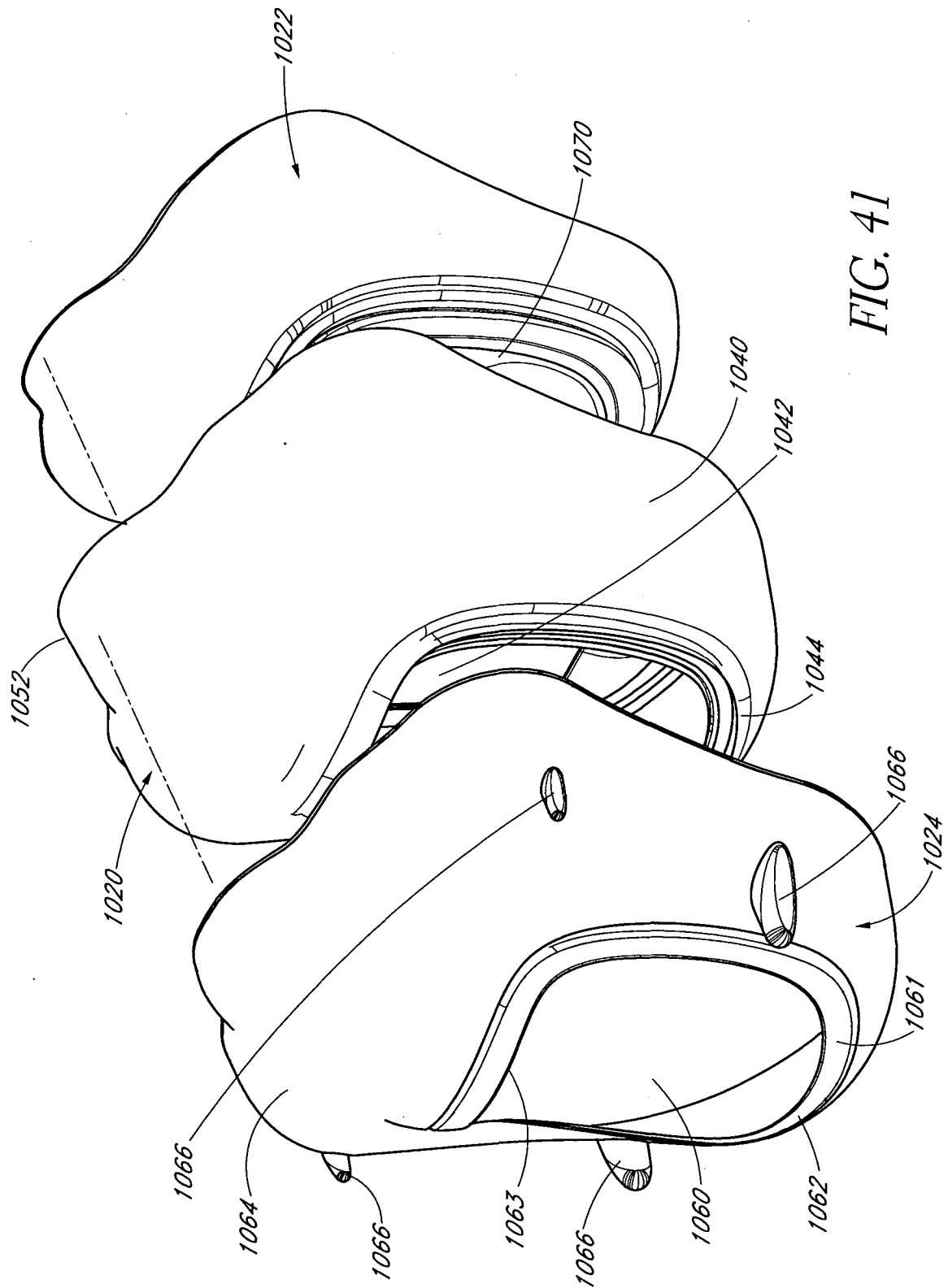


FIG. 40



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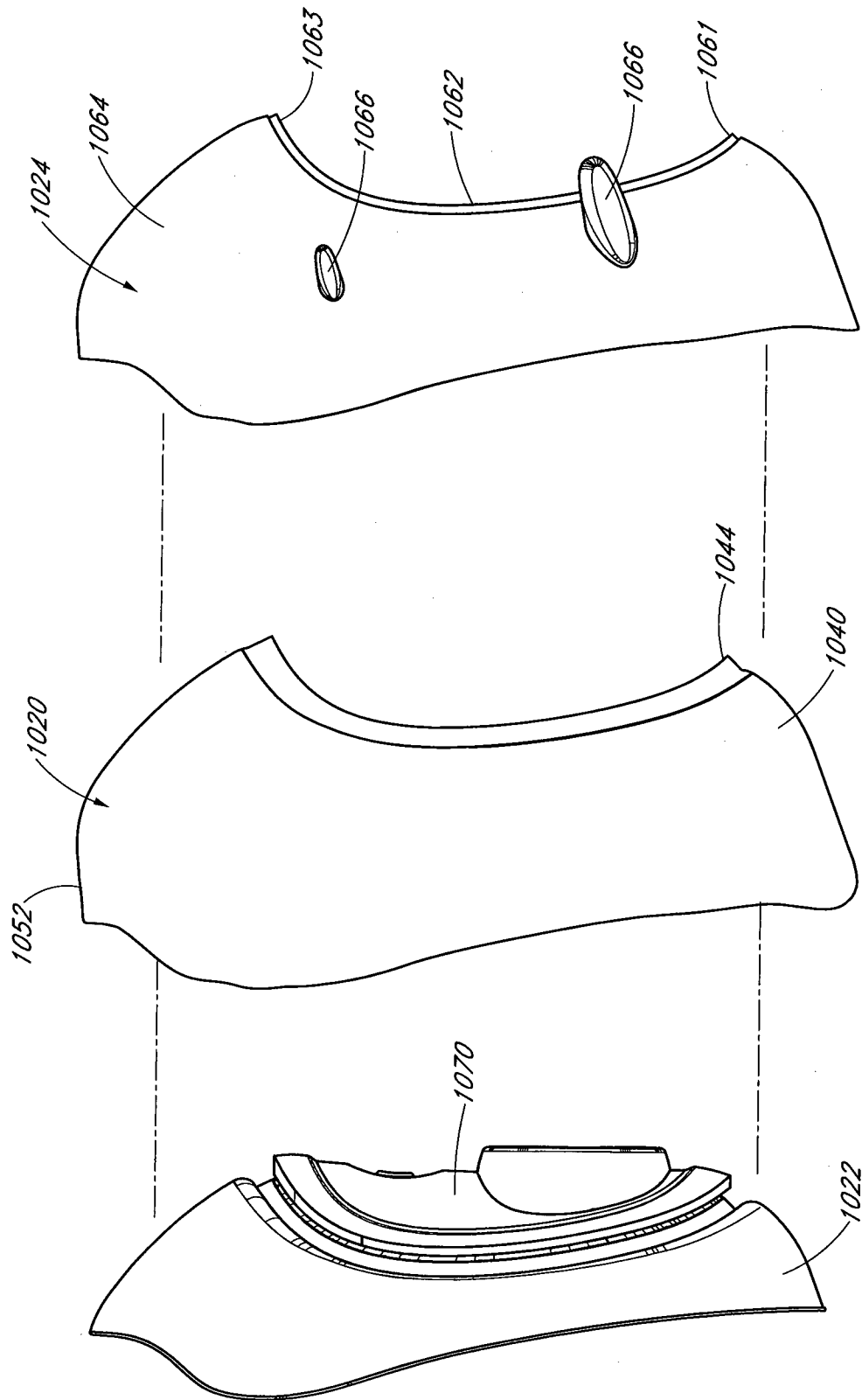


FIG. 42

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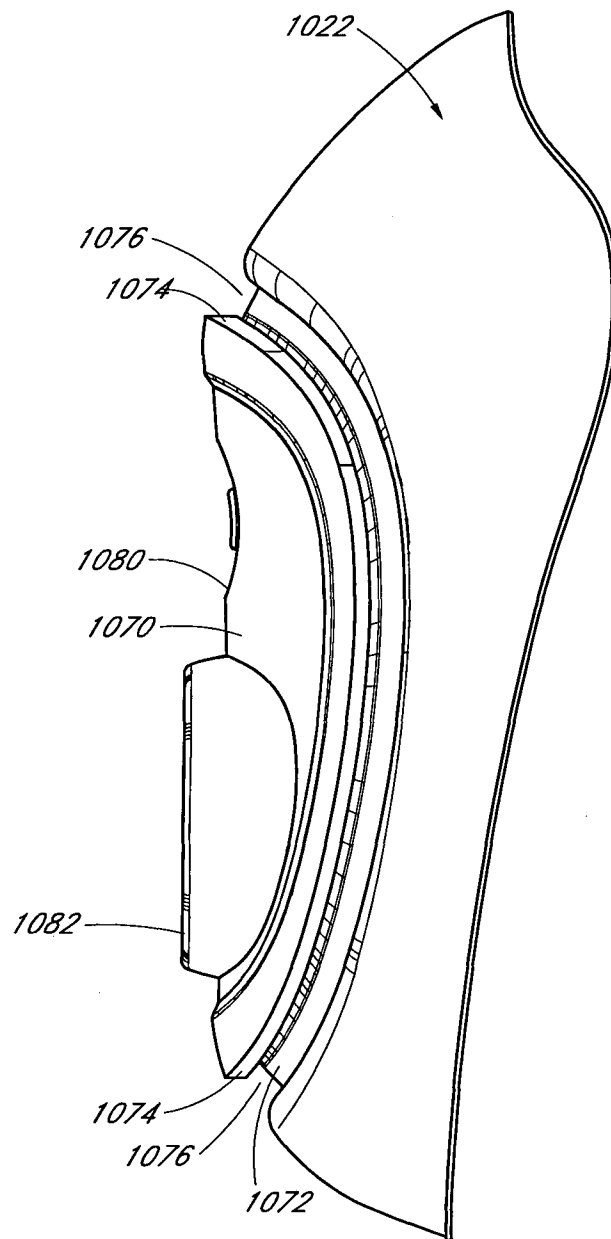


FIG. 43

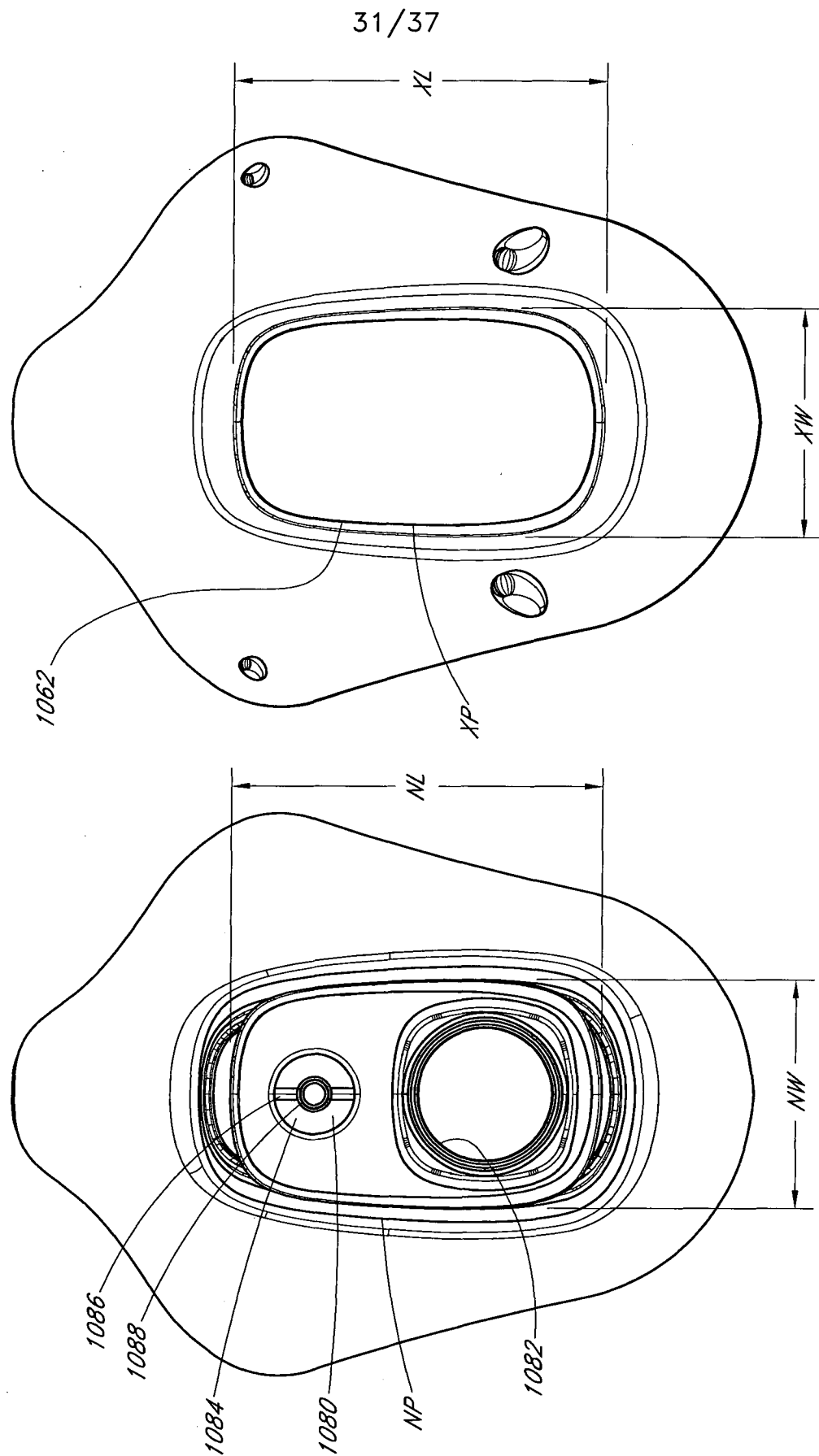


FIG. 44

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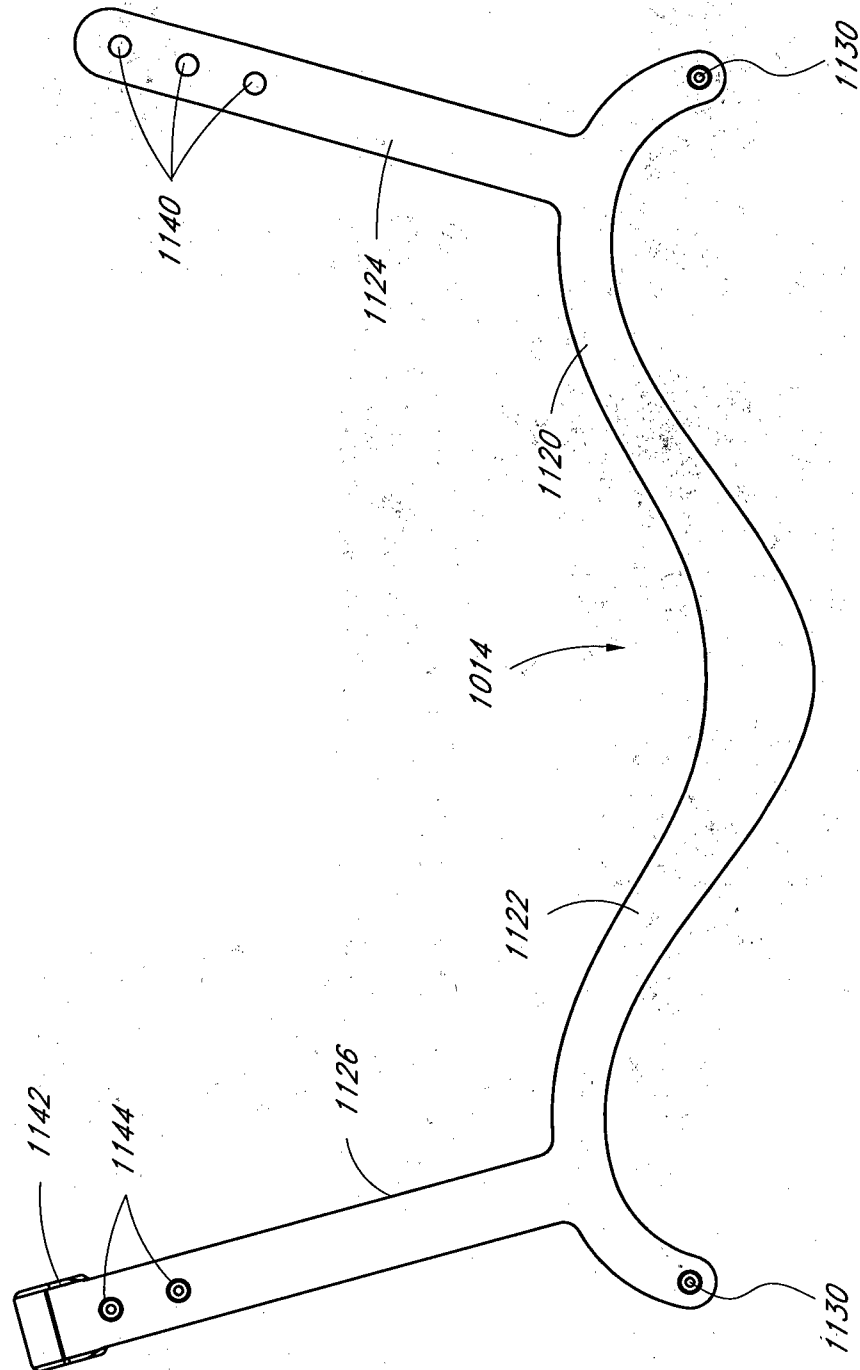


FIG. 45

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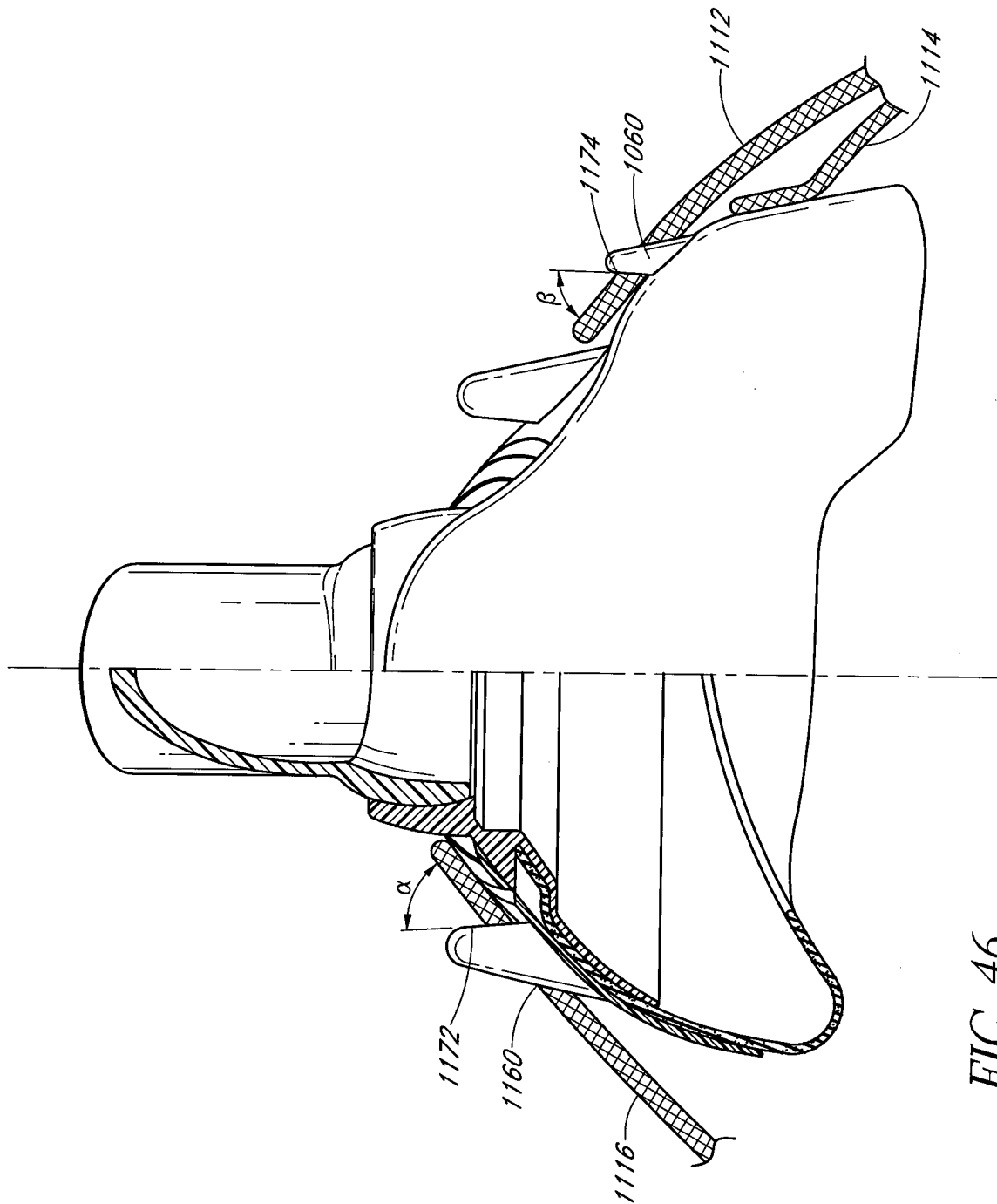


FIG. 46

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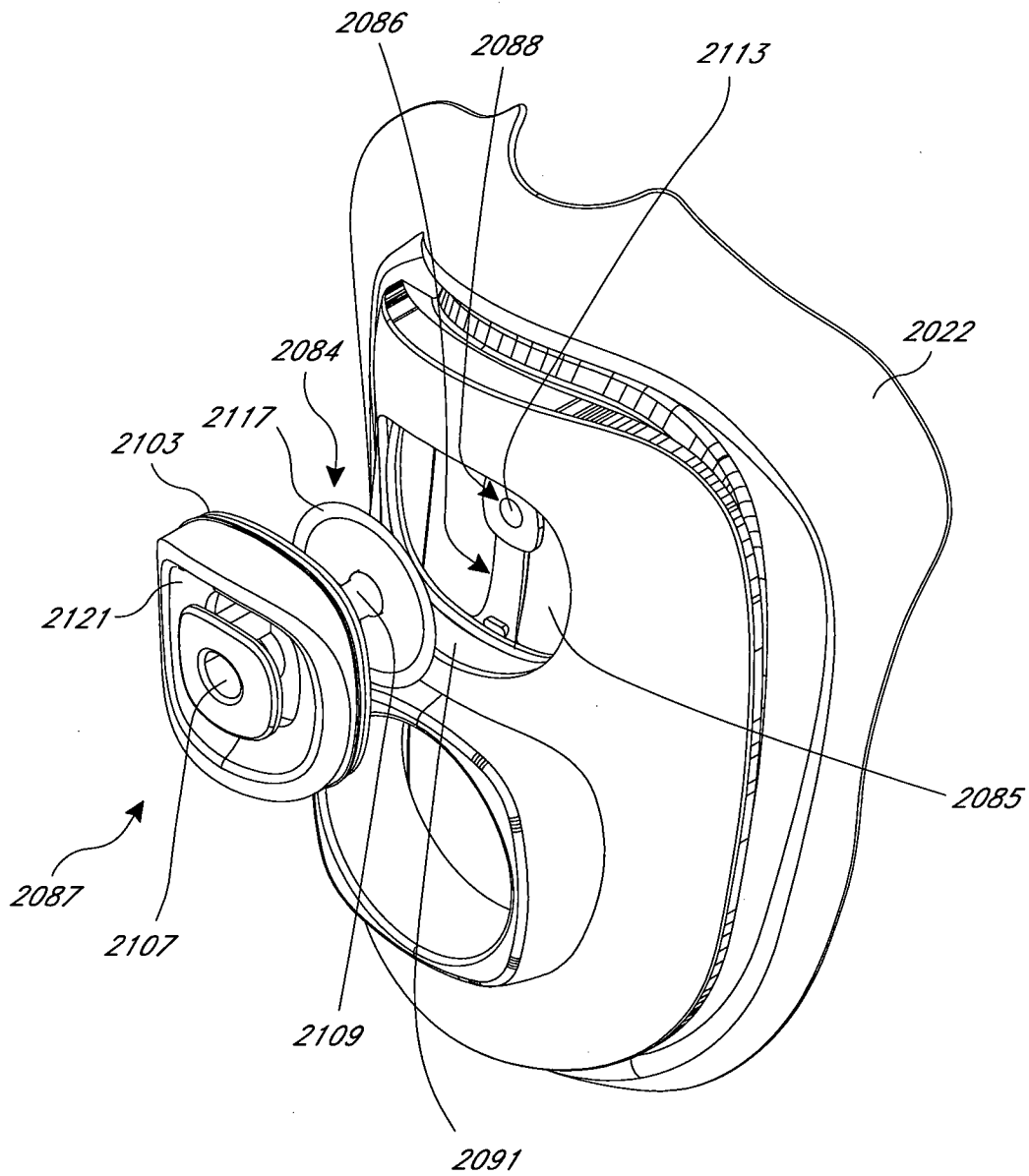


FIG. 47

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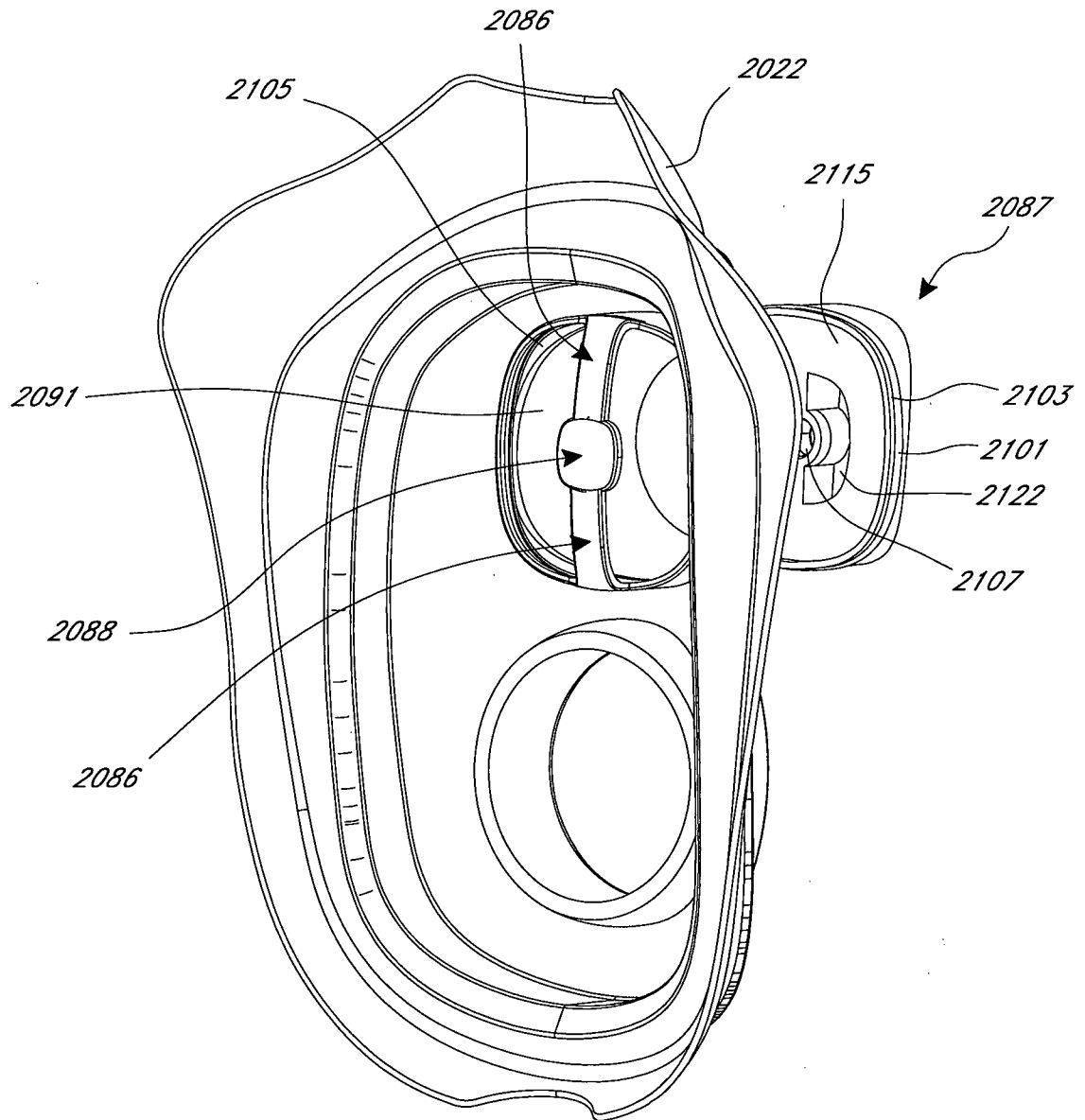


FIG. 48

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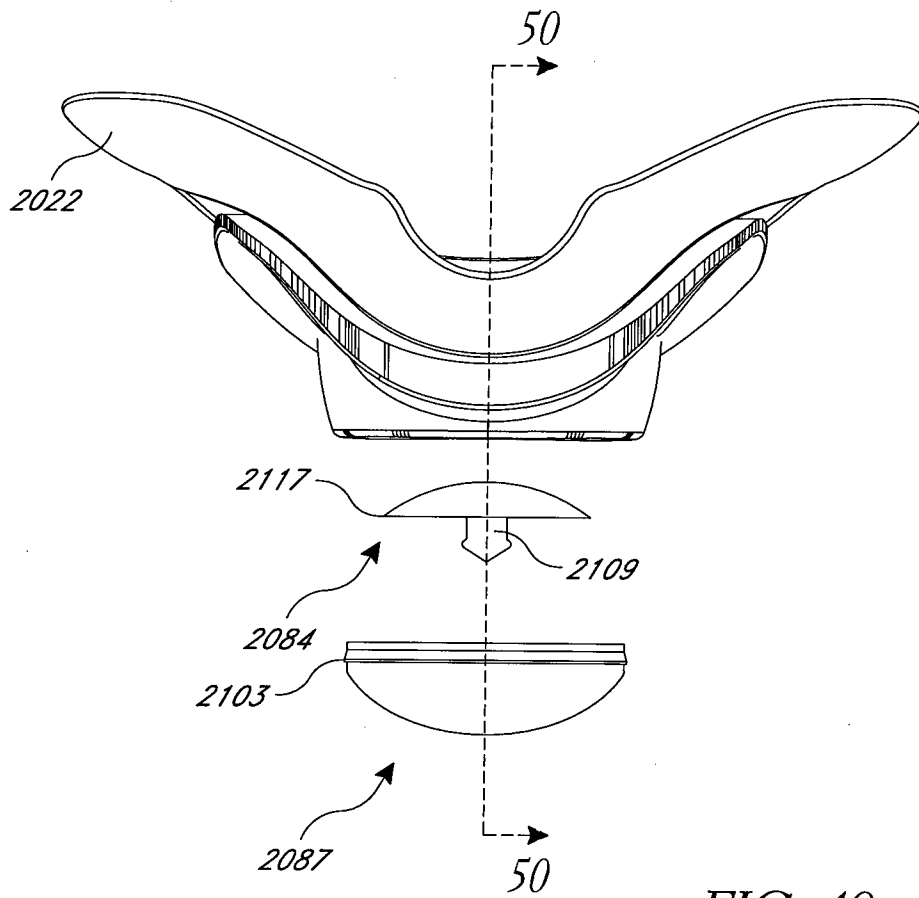


FIG. 49

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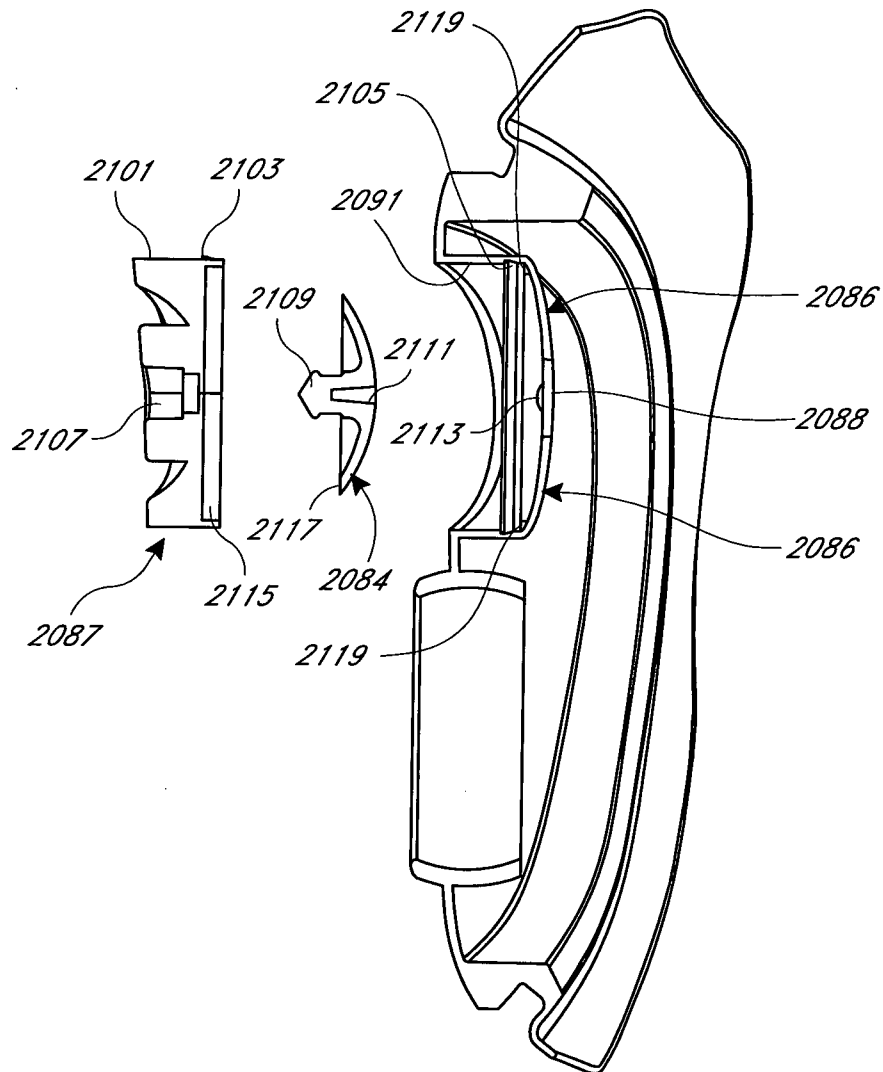


FIG. 50

INTERNATIONAL SEARCH REPORT

International application No.

PCT/NZ2012/000105

A. CLASSIFICATION OF SUBJECT MATTER

A61M 16/06 (2006.01) A61M 16/00 (2006.01) A62B 7/00 (2006.01)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI & EPODOC: IPC & EC A61M 16/-, A61M16/06, A61M 15/08, A62B 7/-, A62B 9/-, A62B 18/- & Keywords: (seal+, cushion, leak+, exo_skelet+, shell, hous+, exterior, rigid, support, reinforc+, endo_skelet+, inner, interior, opening+, valve, aperture, hole, passage+, sandwich+, interlock+, snap, lock+, snap_fit, connect, comfort+, discomfort, pliaibl+, soft, mask, interface, headgear, strap, tie, lace, string, band, belt, elastic, expan+, resilien+, flexib+, stretchabl+, deflect+, inelastic, semi_rigid, non_elastic, valve, gate, anti_asphyx+, chok+, anti_suffoca+, seal or cushion or leak+, rough, friction, "rms", (4ug root, mean, square), uneven, abra+, coarse) and like terms; **Espacenet and Google scholar:** Keywords: (seal+, cushion, leak+) and (exoskeleton, shell, house, exterior, rigid, support, reinforc+) and (endoskeleton, inner, interior)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	Documents are listed in the continuation of Box C	



Further documents are listed in the continuation of Box C



See patent family annex

* Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search
12 October 2012

Date of mailing of the international search report
12 October 2012

Name and mailing address of the ISA/AU

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Authorised officer

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AUSTRALIAN PATENT OFFICE
(ISO 9001 Quality Certified Service)
Telephone No. 0262837933

INTERNATIONAL SEARCH REPORT

International application No.

PCT/NZ2012/000105

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

See Supplemental Box for Details

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☒ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT		International application No.
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		PCT/NZ2012/000105
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2267648 A (MEL (AVIATION OXYGEN) LIMITED et al.) 15 December 1993 See: Abstract; Page 2, line 13-Page 4, line 16; Page 5, line 4-Page 7, line 14; Figures 1-2	1-13
Y	See: Abstract; Page 2, line 13-Page 4, line 16; Page 5, line 4-Page 7, line 14; Figures 1-2	15-16, 18-21 and 25-28
A	WO 2004/096332 A1 (RESMED LIMITED) 11 November 2004 See: Abstract; Paragraphs [0016], [00220]-[00231]; Figures 1, 7 and 52	1-13
A	US 2009/0223523 A1 (CHANG) 10 September 2009 See: Abstract; Paragraphs [0018]-[0026]; Figures 3-7	1-13
A	WO 2002/011804 A2 (MALLINCKRODT INC.) 14 February 2002 See: Abstract; Figures 10-12 and 17; Claims	1-13
A	US 2003/0029454 A1 (GELINAS et al.) 13 February 2003 See: Abstract; Figures 1-7; Claims	1-13
A	US 2007/0107733 A1 (HO et al.) 17 May 2007 See: Abstract; Figures 4-5, 11-12, 15, 21-23 and 26	1-13
A	WO 2009/108995 A1 (RESMED LTD.) 11 September 2009 See: Abstract; Figures 1A, 1B, 3-5, 33, 35-1, 35-2, 39-1, 39-2, 43-1, 43-2, 43-3	1-13
X	WO 2006/130903 A1 (RESMED LIMITED) 14 December 2006 See: Abstract; Figures 1-10, 12, 13, 45-48, 141-154 and 177-181; Paragraphs [0141]-[0155], [0157]-[0169], [0205]-[0213], [0303]-[0326] and [0339]-[0350]; Claims	14-21
X	WO 2005/123166 A1 (RESMED LIMITED) 29 December 2005 See: Figures 39, 42A and 42B; Paragraphs [00185]-[00187]	14 and 17
Y	See: Figures 39, 42A and 42B; Paragraphs [00185]-[00187]	15-16 and 18-21
A	US 2010/0319688 A1 (AMARASINGHE) 23 December 2010 See: Abstract; Figures 4 and 5; Claims	14-21
A	US 2009/0032026 A1 (PRICE et al.) 05 February 2009 See: Abstract; Figures 1-2, 2-1, 2-5, 2-8, 4-2 and 7-1; Claims	14-21
A	US 2009/0178680 A1 (CHANG) 16 July 2009 See: Abstract; Figures 5-9; Claims	14-21
A	WO 2010/066004 A1 (RESMED LTD.) 17 June 2010 See: Abstract; Figures 1-2, 7-13, 15-24 and 26-40	14-21
A	US 2009/0145429 A1 (GING et al.) 11 June 2009 See: Abstract; Figures 1a-5a, 5c-6b, 12-13, 16a-18e and 40	14-21
X	US 7640933 B1 (HO) 05 January 2010 See: Abstract; Page , line -Page, line; Figure 4; Claims	22-24
Y	See: Abstract; Page , line -Page, line; Figure 4; Claims	25-28
	WO 2011/125061 A2 (KAST SILICONE LTD.) 13 October 2011	

INTERNATIONAL SEARCH REPORT		International application No.
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		PCT/NZ2012/000105
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,A	See: Abstract; Page 10, lines 11-15; Page 15, lines 23-27; Page 30, lines 14-18; Claims 13-14	22-28
X	US 2010/0263669 A1 (BOWSHER) 21 October 2010 See: Paragraphs [0006]-[0011], [0020]-[0023], [0027]-[0032], [0045]-[0053] and [0061]; Claims; Figures 1-8	29-41
X	WO 2000/038772 A1 (RESMED LIMITED) 06 July 2000 See: Abstract; Figures 1, 5 and 8; Claims	29-41
A	US 2005/0098183 A1 (NASH et al.) 12 May 2005 See: Abstract; Paragraphs [0021], [0024]; Figures 1-3, 7 and 9	1-13 and 29-41
A	WO 2005/063327 A1 (RESMED LIMITED) 14 July 2005 See: Abstract; Paragraphs [0052], [0069]-[0071], [0073], [0075], [0079]-[0088], [0092]-[0098], [00114]-[00163]; Figures 1-12A, 21-22, 23B, 29-31B, 31G-31I and 36-37	1-41
P,X	WO 2011/077254 A2 (FISHER & PAYKEL HEALTHCARE LIMITED et al.) 30 June 2011 See: : Paragraphs [0064]-[0070], [0082]-[0090], [0106]-[0142], [0145]-[0152], [0189]-[0198], [0207], [0239]-[0240], [0364], [0381]-[0436]; Figures 26-33D	14-21 and 29-39

Supplemental BoxContinuation of: **Box III**

This International Application does not comply with the requirements of unity of invention because it does not relate to one invention or to a group of inventions so linked as to form a single general inventive concept.

This Authority has found that there are different inventions based on the following features that separate the claims into distinct groups:

- Claims 1-13 are directed to an interface assembly. The feature of the endoskeleton and exoskeleton is specific to this group of claims.
- Claims 14-21 are directed to a headgear assembly. The feature of the axially inelastic and axially elastic straps is specific to this group of claims.
- Claims 22-28 are directed to an interface assembly comprising a mask assembly. The feature of roughened surface having an rms of about 18 microns is specific to this group of claims.
- Claims 29-41 are directed to an interface assembly comprising a mask body coupled to a seal member. The feature of the anti-asphyxiation valve is specific to this group of claims.

PCT Rule 13.2, first sentence, states that unity of invention is only fulfilled when there is a technical relationship among the claimed inventions involving one or more of the same or corresponding special technical features. PCT Rule 13.2, second sentence, defines a special technical feature as a feature which makes a contribution over the prior art.

When there is no special technical feature common to all the claimed inventions there is no unity of invention.

In the above groups of claims, the identified features may have the potential to make a contribution over the prior art but are not common to all the claimed inventions and therefore cannot provide the required technical relationship. Therefore there is no special technical feature common to all the claimed inventions and the requirements for unity of invention are consequently not satisfied a priori.

As the search and examination for the additional inventions will each require more than negligible additional search and examination effort over that for the first invention and each other, three additional search fees are warranted.

INTERNATIONAL SEARCH REPORT		International application No.	
Information on patent family members		PCT/NZ2012/000105	
This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.			
Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
GB 2267648 A	15 Dec 1993	AU 4342393 A	04 Jan 1994
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		EP 1305069 A2	02 May 2003
		EP 1305069 B1	25 May 2005
		JP 2004505686 A	26 Feb 2004
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		US 6530373 B1	11 Mar 2003
		WO 0211804 A2	14 Feb 2002

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Form PCT/ISA/210 (Family Annex)(July 2009)

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Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
US 2003/0029454 A1	13 Feb 2003	CA 2456216 A1	20 Feb 2003
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		AU 2006255476 B2	05 Jul 2012
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		CN 101214402 A	09 Jul 2008
		CN 101237902 A	06 Aug 2008
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		AU 2005253641 B2	01 Dec 2011
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		EP 1765443 A1	28 Mar 2007
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		NZ 551715 A	25 Feb 2011
		NZ 587820 A	30 Mar 2012
		US 2007215161 A1	20 Sep 2007
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Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
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		EP 1349602 A1	08 Oct 2003
		EP 2298401 A2	23 Mar 2011
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		AU 2003203836 B2	13 May 2010
		AU 2003218898 A1	10 Nov 2003
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		AU 2006225083 B2	17 May 2012

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INTERNATIONAL SEARCH REPORT		International application No.	
Information on patent family members		PCT/NZ2012/000105	
This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.			
Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
		AU 2010202144 A1	17 Jun 2010
		CN 1623609 A	08 Jun 2005
		CN 1623610 A	08 Jun 2005
		CN 1623610 B	26 May 2010
		CN 1623611 A	08 Jun 2005
		CN 1628869 A	22 Jun 2005
		CN 1628870 A	22 Jun 2005
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		CN 101991897 A	30 Mar 2011
		EP 1356841 A2	29 Oct 2003
		EP 1356842 A2	29 Oct 2003
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		EP 1356843 A2	29 Oct 2003
		EP 1356843 B1	30 Dec 2009
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