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- 国際調査報告 (条約第21条(3))

(54) Title: BEER-FLAVORED BEVERAGE

(54) 発明の名称: ビールテイスト飲料

(57) Abstract: The present invention addresses the problem of providing a beer-flavored beverage that has adequate bacteriostatic properties for distribution on the market and low sourness, that is satisfying to drink, and that has excellent beer-like flavor. As a means for solving the problem, the present invention provides a beer-flavored beverage that has an alcohol concentration of less than 1% (v/v) and that contains 10 mg/100 ml or more of proline and 11 mg/100 ml or less of amino nitrogen.

(57) 要約: 発明の課題は、市場に流通させるのに十分な静菌性を有しながら、酸味が抑えられ、飲みごたえがあり、ビールらしい香味に優れたビールテイスト飲料を提供することである。課題の解決手段は、10mg/100ml以上のプロリン、及び11mg/100ml以下のアミノ態窒素を含有する、アルコール濃度が1% (v/v) 未満であるビールテイスト飲料である。



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DESCRIPTION

BEER TASTE BEVERAGE

CROSS-REFERENCE TO RELATED APPLICATION

5 This application claims benefit under Article 4 of the Paris Convention base on Japanese Patent Application No. 2019-128626 filed in Japan on July 10, 2019, incorporated herein by reference in their entirety.

10 Technical Field

[0001]

The present invention relates to a beer taste beverage, and particularly to a beer taste beverage produced through an alcoholic fermentation step and an alcohol-removing step.

15 In the present specification, the term "beer taste beverage" means a beer taste beverage with an alcohol concentration of less than 1% (v/v). That is, the "beer taste beverage" means both a low-alcohol beer taste beverage and a non-alcohol beer taste beverage. Also, the
20 term "alcohol" means ethanol.

[0002]

In general, the "beer taste beverage" means a beverage having a taste and an aroma reminiscent of beer. "Beer" means a beverage obtained by using as raw materials malt,
25 hops, water and the like, and fermenting these with yeast.

Background Art

[0003]

Non-alcohol beer taste beverages sometimes be produced without undergoing an alcoholic fermentation process for the purpose of putting the non-alcohol into practice. The
5 flavor of beer, that is a fermented product, is complicated, and that reproducing this by formulating flavoring agents is difficult. Therefore, a non-fermented non-alcohol beer taste beverage has a problem that the beer-like flavor is
10 insufficient.

[0004]

On the other hand, it has been known a low-alcohol beer which is made by removing alcohol component from ordinary beer. When the alcohol component is removed from beer that
15 is a fermented product, by leaving flavor components that has been produced during an alcoholic fermentation process, it is realized a beer taste beverage having excellent beer-like flavor.

[0005]

20 Non-Patent Document 1 describes a thermal process and a membrane process as techniques for completely or partially removing ethanol from ordinary beer. As the thermal process, a vacuum distillation method is described. As the membrane process, a dialysis method and a reverse osmosis
25 method are described.

[0006]

Patent Document 1 describes a method for producing a low-alcohol beer without impairing the flavor peculiar to beer by extracting and separating the alcohol component

5 contained in ready-made beer. In the method of Patent Document 2, carbon dioxide in supercritical state is used as a solvent for extracting alcohol (Abstract).

[0007]

Patent Document 2 describes, as one of the non-alcohol
10 beer-like beverages, the one obtained by subjecting beer after fermentation to an alcohol-removing treatment to remove alcohol component. In such non-alcohol beer-like

beverages, the beer-like flavor is slightly felt in terms of the sensory aspect, but there is a problem that the

15 overall aroma components are reduced, that sweetness is also less in taste, and that the richness and sharpness are insufficient (paragraph [0003]). In Patent Document 2, the problem is solved by adding predetermined amounts of malt extract and saccharide (claim 1).

20 [0008]

As a result of alcohol-removal, these beer taste beverages has been reduced in bacteriostatic properties. Therefore, from the viewpoint of preventing spoilage for distribution on the market, it is necessary to lower the pH of beer

25 taste beverages to improve the bacteriostatic properties.

For example, refer to the Standards for Foods and Additives (Ministry of Health and Welfare Notification No. 370, 1959, <https://www.mhlw.go.jp/content/000420821.pdf>).

[0009]

5 The pH adjusting agents such as an acid is added to the
beer taste beverage for the purpose of that the pH is
sufficiently lowered to improve the bacteriostatic
properties. Here, the wort generally contains amino
nitrogen derived from barley as a raw material, that is,
10 the nitrogen of an amino group and an imino group. Amino
nitrogen can combine with hydrogen ion, and it exert the
function of not increasing the hydrogen ion concentration
even when an acid is added. Therefore, it becomes
necessary that a relatively large amount of acids is added
15 in order to sufficiently lower the pH of a non-fermented
beer taste beverage using wort. As a result, the beer
taste beverage having a sufficiently lowered pH has
enhanced sourness, disrupted balance between sourness and
sweetness, and poor palatability.

20 Prior Art Documents

Patent Documents

[0010]

Patent Document 1: JP 2004-215551 A

Patent Document 2: JP 2003-250503 A

25 Non-Patent Document

[0011]

Non-Patent Document 1: Tomas Branyik et al, "A review of methods of low alcohol and alcohol-free beer production", Journal of Food Engineering, No. 108, 2012, pages 493-506

5 Summary of Invention

Problems to be solved by the Invention

[0012]

The amount of amino nitrogen contained in beer may be reduced, for example, by reducing the use ratio of malt as a raw material. When the amino nitrogen content in a beer taste beverage is low, only a small amount of acids is required to sufficiently lower the pH. In that case, the sourness of the beer taste beverage is not so enhanced that the balance between sourness and sweetness is disrupted.

10

15 On the other hand, when the amino nitrogen content is reduced as a whole, the robust feeling of drinking of the beer taste beverage is reduced.

[0013]

The present invention solves the above-mentioned problems, and an object thereof is to provide a beer taste beverage which shows suppressed sourness, robust feeling of drinking and excellent beer-like flavor, while having sufficient bacteriostatic properties to be distributed through the market.

20

25 Means for Solving the Problem

[0014]

The present invention provides a beer taste beverage with an alcohol concentration of less than 1% (v/v), containing 10 mg/100 mL or more of proline, and 11 mg/100 mL or less
5 of amino nitrogen.

[0015]

In one embodiment, the beer taste beverage contains a pH adjusting agent.

[0016]

10 In one embodiment, the beer taste beverage contains a component derived from a wort fermented liquid.

[0017]

In one embodiment, the component derived from the wort fermented liquid is a component of an alcohol-removed wort
15 fermented liquid.

[0018]

In one embodiment, the wort fermented liquid is a wort top-fermented liquid.

[0019]

20 In one embodiment, the beer taste beverage has a pH of less than 4.2.

[0020]

In one embodiment, the pH adjusting agent is at least one selected from the group consisting of phytic acid, lactic
25 acid, lactic acid bacteria, phosphoric acid, malic acid,

sulfurous anhydride and tartaric acid.

[0021]

In one embodiment, the beer taste beverage has a genuine
extract component of 1.75% (w/w) or more and 8.00% (w/w) or
5 less.

[0022]

Also, the present invention provides a method for producing
a beer taste beverage, comprising a step of reducing the
alcohol concentration to less than 1% (v/v) by removing
10 alcohol from a beer taste beverage intermediate liquid
containing 10 mg/100 mL or more of proline, 11 mg/100 mL or
less of amino nitrogen, and alcohol.

[0023]

In one embodiment, the method for producing a beer taste
15 beverage comprises a step of adding a pH adjusting agent to
the beer-taste beverage intermediate liquid.

[0024]

In one embodiment, the beer taste beverage intermediate
liquid is a wort fermented liquid.

20 [0025]

In one embodiment, the wort fermented liquid is a wort top-
fermented liquid.

Effect of the Invention

[0026]

25 The beer taste beverage of the present invention shows good

balance between sourness and sweetness, robust feeling of drinking, and excellent beer-like flavor, while having sufficient bacteriostatic properties to be distributed to the market.

5 Description of Embodiments

[0027]

The beer taste beverage of the present invention is produced by adjusting the proline concentration, amino nitrogen concentration, pH, alcohol content, and the like
10 of any of intermediate liquids, which is produced at an intermediate stage of the process usually carried out when producing a beer taste beverage (hereinafter referred to as a "beer-taste intermediate liquid"), to a specific range.

[0028]

15 For example, by first, crushed malt, auxiliary raw materials such as barley, and warm water are placed into a preparation tank and mixed to prepare maische. The preparation of the maische may be performed by a conventional method. For example, first, by holding at 35
20 to 60°C for 20 to 90 minutes, proteins derived from raw materials is decomposed into amino acids and the like, and then, a saccharifying step is conducted. At this stage, as necessary, enzyme agents, as mentioned below, such as a saccharifying enzyme and a protease, and flavor components
25 such as spices and herbs, and the like may be added other

than the main raw materials and the auxiliary raw materials.

[0029]

Then, by gradually raising the temperature of the maische and holding it at a predetermined temperature for a certain
5 period of time, starchy component is saccharified by
utilizing an enzyme derived from malt or an enzyme added to
the maische. The temperature and time during the
saccharifying treatment may be appropriately determined in
consideration of the type of enzyme used, the amount of
10 maische, the quality of the intended wort fermented liquid,
and the like, which may be carried out by holding it, for
example, at 60 to 72°C for 30 to 90 minutes. After the
saccharifying treatment, the maische is held at 76 to 78°C
for about 10 minutes, and then filtered in a wort
15 filtration tank to obtain a transparent saccharide liquid.
Further, when performing the saccharifying treatment, an
appropriate amount of the enzyme agent may be added within
a necessary range.

[0030]

20 Cereals to be saccharified contain malt. The malt content
in cereals to be saccharified is not particularly limited,
but is 25% or more, preferably 50% or more, and more
preferably 67% or more. The cereals to be saccharified may
be 100% malt. The ratio (%) of malt to all raw materials
25 excluding water is referred to as a malt use ratio.

[0031]

The higher the malt content in the cereals, the stronger the malt-derived umami, richness and robust feeling of drinking of the obtained wort, and the proline content in the wort increases. Further, the higher the malt content in the cereals, the higher the amino nitrogen content in the obtained wort.

[0032]

Auxiliary raw materials mean raw materials other than malt and hops. Examples of the auxiliary raw materials are starchy raw materials such as barley, wheat, corn starch, corn grits, rice, and Kaoliang, and saccharide raw materials such as liquid sugar and sugar. Here, the liquid sugar is produced by decomposing and saccharifying starchy component with an acid or a saccharifying enzyme, and mainly contains glucose, maltose, maltotriose and the like. In addition, spices, herbs, fruits and the like used for the purpose of imparting or improving flavor are also included in the auxiliary raw materials.

20 [0033]

The saccharifying enzyme means an enzyme for decomposing starchy component into saccharide. As the saccharifying enzyme, there are, for example, α -amylase, glucoamylase, pullanase and the like.

25 [0034]

Wort boiling operation may be carried out according to the method and conditions which are commonly carried out when producing beer. For example, a saccharide liquid, the pH of which has been adjusted, is transferred to a boiling
5 kettle, and boiled. During the time from the start of boiling of the saccharide liquid until being left to stand, hops are added in the whirlpool. Hop extract or a component extracted from hops may be used as the hops. The saccharide liquid is then transferred to a precipitation
10 tank called a whirlpool. After hop lees and curdled protein, produced by boiling are removed, the resulting liquid is cooled to an appropriate fermentation temperature by a plate cooler. Wort is obtained by the above wort boiling operation.

15 [0035]

The obtained wort is fermented by yeast. Fermentation of wort may be carried out according to a conventional method. For example, beer yeast is inoculated into the cooled wort, and the wort is transferred to a fermentation tank to carry
20 out alcoholic fermentation. The type of beer yeast is not particularly limited, and both top-fermenting yeast and bottom-fermenting yeast may be used. Specifically, *Saccharomyces cerevisiae* and *Saccharomyces pastorianus* and the like may be used. The top-fermenting yeast and the
25 bottom-fermenting yeast are appropriately selected

depending on the composition and flavors of the intended wort fermented liquid.

[0036]

In the present specification, a wort fermented liquid
5 fermented using top-fermenting yeast is referred to as a
wort top-fermented liquid. A wort fermented liquid
fermented using bottom-fermenting yeast is referred to as a
wort bottom-fermented liquid.

[0037]

10 When wort is fermented using top-fermenting yeast, the
extract consumption per unit time is higher than that using
bottom-fermenting yeast, so that the time required for
fermentation is shortened. In addition, when wort is
fermented using top-fermenting yeast, a wort fermented
15 liquid having a low pH is obtained because the amino
nitrogen consumption is relatively high. As a result, the
desired low pH may be provided without performing a step of
lowering the pH.

[0038]

20 The apparent final degree of fermentation of the wort
fermented liquid is preferably 80% or more. If the
apparent final degree of fermentation is less than 80%,
amino nitrogen is not sufficiently reduced, and a large
amount of acids may need to be added in order to
25 sufficiently lower the pH of the wort fermented liquid.

The apparent final degree of fermentation of the wort fermented liquid is preferably 80 to 110%, and more preferably 85 to 100%.

[0039]

5 The degree of fermentation is an important index which indicates to what extent fermentation has progressed in beer after fermentation, i.e., the progress of fermentation. Further, the final degree of fermentation means the ratio of the extract that can be assimilated by beer yeast based
10 on the raw wort extract. Here, the extract that can be assimilated by beer yeast is what is obtained by subtracting an extract contained in the produced beer (that is, an extract remaining after fermenting all the extracts that can be used by beer yeast (referred to as a final
15 extract) from the raw wort extract. The apparent final degree of fermentation means the final degree of fermentation which is calculated by using, as the value of final extract, the apparent extract, that is, the extract concentration (% (w/w)) derived from the specific gravity
20 of alcohol-containing beer.

[0040]

The extract means the non-volatile solid component. The term extract means the non-volatile solid component itself, the amount of the non-volatile solid component, or the
25 concentration of the non-volatile solid component depending

on the context.

[0041]

The apparent final degree of fermentation V_{end} of a wort fermented liquid may be obtained by, for example, the following formula (1).

$$V_{end} (\%) = \{(P - E_{end})/P\} \times 100 \quad (1)$$

wherein P is a raw wort extract and E_{end} is an apparent final extract.

[0042]

The raw wort extract P is the theoretical wort extract value before alcoholic fermentation, which is back calculated from the alcohol concentration and the extract value of produced beer according to Balling's formula. Specifically, it may be obtained by the method shown in Analytica-EBC (9.4) (2007). In addition, the apparent final extract E_{end} may be determined by collecting beer in a flask, adding a large amount of fresh pressed yeast, fermenting the mixture at 25°C while stirring until the extract value does not decrease any more (24 hours), and measuring the apparent extract value in the remaining beer.

[0043]

The apparent final extract E_{end} may show a negative value because it is calculated from the alcohol-containing specific density of the final extract. As a result, the apparent final degree of fermentation may exceed 100%.

[0044]

The apparent final degree of fermentation may be controlled by adjusting, for example, the saccharifying conditions, whether or not the enzyme is used when saccharifying the raw material, the type and blending amount of the raw material, and the like. For example, if the saccharifying time is increased, the concentration of saccharide which can be used by yeast may be increased, and the apparent final degree of fermentation may be increased.

10 [0045]

After completion of the fermentation, furthermore, the obtained wort fermented liquid is matured as a maturing process in a liquor storage tank, stored under a low temperature condition of about 0°C, and stabilized. Next, as a filtration step, yeast, proteins and the like are removed by filtering the wort fermented liquid after maturation.

[0046]

The obtained wort fermented liquid contains 10 mg/100 mL or more of proline. If the proline content is less than 10 mg/100 mL, the robust feeling of drinking of the obtained beer taste beverage can be reduced. The proline content is preferably 15 to 45 mg/100 mL, and more preferably 20 to 35 mg/100 mL.

25 [0047]

The proline content of the wort fermented liquid may be measured, for example, by the AccQ-Tag Ultra labeling method using an Acquity UPLC analyzer manufactured by Waters Corporation (USA). It may also be measured using an
5 automatic amino acid analyzer L-8800A manufactured by Hitachi, Ltd.

[0048]

The obtained wort fermented liquid has a genuine extract component of 1.75 to 8.00% (w/w). If the content of the
10 genuine extract component is less than 1.75% (w/w), the beer-like flavor of the obtained beer taste beverage can disappear and watery feeling can arise. On the other hand, if the content of the genuine extract component exceeds 8.00% (w/w), the beer-like sharpness of the obtained beer
15 taste beverage can become weak. The content of the genuine extract component is preferably 2.50 to 5.50% (w/w), and more preferably 3.00 to 5.00% (w/w).

[0049]

The genuine extract component content of the wort fermented
20 liquid may be measured by, for example, the EBC method (BCOJ Beer Analysis Method, 7.2 (2004), edited by the Beer Brewery Association).

[0050]

From the wort fermented liquid, from which yeast, protein
25 and the like have been removed, carbon dioxide gas

contained therein is removed as necessary. In addition,
the wort fermented liquid is subjected to an alcohol-
removing step to remove alcohol contained therein. The
alcohol-removing step is carried out until the alcohol
5 content of the wort fermented liquid is, for example, less
than 1% (v/v), preferably less than 0.5% (v/v), and more
preferably less than 0.1% (v/v). The alcohol-removing step
is carried out using a conventionally known method. For
example, a vacuum distillation method may be used. In this
10 case, it is preferred to employ a method in which flavor
components produced in the alcoholic fermentation process
are allowed to remain therein.

[0051]

A pH adjusting agent is added to the wort fermented liquid
15 to lower the pH as necessary. By sufficiently lowering the
pH, bacteriostatic properties required for marketing the
beverage is imparted, and the beer taste beverage of the
present invention is obtained. The beer taste beverage of
the present invention may have a low pH to such an extent
20 that the spoilage prevention effect is obtained. The
specific upper limit of the pH is less than 4.2, preferably
less than 4.1, and more preferably less than 4.0. On the
other hand, the specific lower limit of the pH is 3.0 or
more, preferably 3.3 or more, and more preferably 3.6 or
25 more.

[0052]

The obtained wort fermented liquid contains 11 mg/100 mL or less of amino nitrogen. If the amino nitrogen content exceeds 11 mg/100 mL, it is necessary to add a large amount of acids to lower the pH, and the sourness of the obtained beer taste beverage can become too strong. The amino nitrogen content is preferably 1 to 10 mg/100 mL, and more preferably 2 to 5 mg/100 mL.

[0053]

The amino nitrogen content in the wort fermented liquid may be measured, for example, by the ninhydrin colorimetric method (BCOJ Beer Analysis Method, 8.18 (2004), edited by the Beer Brewery Association).

[0054]

The types of pH adjusting agents are not limited. Acids, which are food additives and which may be used for beverages, foods or production process thereof, salts thereof, and beer raw materials having pH lowering ability may be used as the pH adjusting agents. Examples of the beer raw materials having a pH lowering ability include sour malt, dark malt and the like. Preferred pH adjusting agents are phytic acid, citric acid, lactic acid, lactic acid bacteria, phosphoric acid, malic acid, sulfurous anhydride, tartaric acid, gluconic acid, acetic acid, succinic acid, adipic acid, itaconic acid, fumaric acid and

combinations thereof. More preferred pH adjustors are phytic acid, lactic acid, lactic acid bacteria, phosphoric acid, malic acid, sulfurous anhydride, tartaric acid and combinations thereof. Considering the effect on the flavor of beer taste beverages, phytic acid, which has less sourness among these, is most preferred.

[0055]

To the beer taste beverage, a bitter substance is added as necessary to adjust the bitterness value. Isolated iso- α acids may be used as the bitter substance. The iso- α acids are contained in hops, and it may also be employed as hops or a hop extract. The hops or hop extract means hop leaves, a ground product thereof, an extraction liquid obtained by extracting these with water or boiling water, a concentrate and a dried product of the extraction liquid.

[0056]

The bitterness value of beer taste beverages is adjusted to have a bitterness equivalent to beer. Specifically, the bitterness value of the beer taste beverage is adjusted to 5 to 100 BU, preferably 10 to 35 BU, and more preferably 15 to 27 BU. The bitterness value of beer taste beverages may be measured by the method described in BCOJ Beer Analysis Method, 8.15 (2004), edited by the Beer Brewery Association.

[0057]

To the wort fermented liquid, carbon dioxide gas is added

by a carbonation step. This results in obtaining the beer taste beverage of the present invention. The amount of carbon dioxide added is adjusted so as to have the same foaming property as beer. Specifically, the amount of carbon dioxide added is adjusted so as to be 1.2 to 5.0 gas volumes, preferably 2.4 to 3.5 gas volumes, and more preferably 2.6 to 3.2 gas volumes.

[0058]

The beer taste beverage of the present invention contains 10 mg/100 mL or more, preferably 15 to 45 mg/100 mL, and more preferably 20 to 35 mg/100 mL of proline. The proline content of the beer taste beverage may be measured by the method described for the wort fermented liquid.

[0059]

The beer taste beverage of the present invention contains 11 mg/100 mL or less, preferably 1 to 10 mg/100 mL, and more preferably 2 to 5 mg/100 mL of amino nitrogen. The amino nitrogen content of the beer taste beverage may be measured by the method described for the wort fermented liquid.

[0060]

The beer taste beverage of the present invention has a genuine extract component of 1.75 to 8.00% (w/w), preferably 2.50 to 5.50% (w/w), and more preferably 3.00 to 5.00% (w/w). The genuine extract component of a beer taste

beverage may be measured by the method described for the wort fermented liquid.

[0061]

The present invention will be described in more detail with
5 reference to the following examples, but the present invention is not limited to these.

[Examples]

[0062]

<Example 1>

10 Crushed malt, corn starch, and warm water were put in a preparation kettle, gelatinized at 70°C, and liquefied at 100°C. Next, crushed malt and warm water were put in a preparation tank, protein was decomposed at around 55°C, and then the liquid was transferred from the preparation
15 kettle to the preparation tank. After warm water and an enzyme were put therein, saccharifying was performed at a temperature in the range of 60 to 76°C. This saccharified liquid was filtered with a lauter that was a filter tank, then transferred to a boiling kettle, hops were added, and
20 boiled for 60 minutes. After boiling, warm water equivalent to the evaporated component was added, hot trub was removed in a whirlpool tank, followed by cooling to 8°C using a plate cooler to obtain cold wort. This cold wort served as wort A.

25 [0063]

Beer yeast (bottom-fermenting yeast) was added to this wort A to ferment it at around 10°C for 7 days, and then the beer yeast (bottom-fermenting yeast) was removed. The tank was changed and the resulting wort was matured for 7 days,
5 then cooled to around -1°C and stabilized for 14 days.

Then, gas-removed water was added to dilute the raw wort extract to 10.0%, followed by filtration using diatomaceous earth to obtain a fermented liquid.

[0064]

10 Next, the obtained fermented liquid was sprayed into a gas-removing tank under a reduced pressure of about 90 mbar to remove carbon dioxide, and then heated to about 50°C using a plate cooler. Thereafter, it was brought into contact with water vapor heated to around 50°C in a column at a
15 reduced pressure of around 90 mbar to adsorb volatile components to the water vapor so that alcohol and volatile components were removed, thereby obtaining an alcohol-removed fermented liquid with an alcohol concentration of 0.02% (v/v).

20 [0065]

Phytic acid was added as a pH adjusting agent to this alcohol-removed fermented liquid to adjust the pH to 3.9.

Further, an iso- α hop extract was added so that the bitterness value was 17 BU, and carbon dioxide gas was

25 dissolved so as to be 2.9 gas volumes thereby obtaining a

fermented beer taste beverage. This fermented beer taste beverage served as Test Liquid A.

[0066]

A fermented beer taste beverage served as Test Liquid B was prepared according to the above method, except that the formulation, in which the preparation conditions were changed, was employed. A fermented beer taste beverage served as Test Liquid C was prepared according to the above method, except that the formulation in which the malt use ratio was changed, was employed.

[0067]

On the other hand, phytic acid was added as a pH adjusting agent to wort A to adjust the pH to 3.9. Further, gas-removed water was added thereto so as to adjust the raw wort extract to 10.0%, and then carbon dioxide gas was dissolved so as to be 2.9 gas volumes, thereby obtaining a non-fermented malt beer taste beverage. This non-fermented malt beer taste beverage served as Test Liquid D.

[0068]

A non-fermented malt beer taste beverage served as Test Liquid E was prepared according to the above method, except that the formulation in which the malt use ratio was changed, was employed.

[0069]

These Test Liquids A to E were subjected to sensory

evaluation. The sensory evaluation was conducted by 10 trained panelists specialized in beer. They scored the robust feeling of drinking, intensity of sourness, and beer-like flavor according to the criteria described below.

5 [0070]

The "robust feeling of drinking" was defined as catchiness when swallowing a liquid. Asahi Super Dry (manufactured by Asahi Breweries, Ltd.) was given 5 points, and water was given 1 point, scored on a 5-levels scale. Regarding the
10 "intensity of sourness", Test Liquid E was given 5 points, and water was given 1 point, scored on a 5-levels scale. Regarding the "beer-like flavor", Asahi Super Dry (manufactured by Asahi Breweries, Ltd.) was given 5 points, and Test Liquid D was given 1 point, scored on a 5-levels
15 scale.

[0071]

The score for each item was calculated by averaging the scores of all panelists. Regarding "palatability", when both "robust feeling of drinking" and "beer-like flavor"
20 have a score of 3.0 or higher, and "intensity of sourness" has a score of 4.0 or lower, it was rated as "A" and the others were rated as "B". The results of the sensory evaluation are shown in Table 1.

[0072]

25 <Example 2>

Crushed malt, warm water, and an enzyme were put in a preparation tank, protein was decomposed at around 55°C, and then saccharifying was performed at a temperature in the range of 60 to 76°C. This saccharified liquid was
5 filtered with a lauter that was a filter tank, then transferred to a boiling kettle, and hops were added, and boiled for 60 minutes. After boiling, warm water equivalent to the evaporated component was added, hot trub was removed in a whirlpool tank, followed by being cooling
10 to 15°C using a plate cooler to obtain cold wort. This cold wort served as wort B.

[0073]

Beer yeast (top-fermenting yeast) was added to this wort B and fermented at around 18°C for 3 days, and then the beer
15 yeast (top-fermenting yeast) was removed. The tank was changed and matured for 7 days, then cooled to around -1°C and stabilized for 14 days. Then, gas-removed water was added to dilute the raw wort extract to 10.0%, followed by filtration using diatomaceous earth to obtain a fermented
20 liquid.

[0074]

Next, the obtained fermented liquid was sprayed into a gas-removing tank under a reduced pressure of about 90 mbar to remove carbon dioxide, and then heated to about 50°C using
25 a plate cooler. Thereafter, it was brought into contact

with water vapor heated to around 50°C in a column at a reduced pressure of around 90 mbar to adsorb volatile components to the water vapor so that alcohol and volatile components were removed, thereby obtaining an alcohol-
5 removed fermented liquid with an alcohol concentration of 0.02% (v/v).

[0075]

An iso- α hop extract was added to this alcohol-removed fermented liquid so that the bitterness value was 17 BU,
10 and carbon dioxide gas was dissolved so as to be 2.9 gas volumes thereby obtaining a fermented beer taste beverage. This fermented beer taste beverage served as Test Liquid F.

[0076]

This Test Liquid F was subjected to sensory evaluation
15 according to the same manner as in Example 1. The results of the sensory evaluation are shown in Table 1.

[0077]

[Table 1]

Item		Test Liquid A	Test Liquid B	Test Liquid C	Test Liquid D	Test Liquid E	Test Liquid F
Analytical value and the like	Proline concentration (mg/100 mL)	30.3	30.0	35.0	30.4	23.5	35.2
	pH	3.9	3.9	3.9	3.9	3.9	4.1
	Alcohol concentration (% (v/v))	0.0	0.0	0.0	0.0	0.0	0.0
	Amino nitrogen concentration (mg/100 mL)	3.6	7.6	10.2	12.7	14.3	3.5
	Bitterness value (BU)	17	17	17	17	17	17
	Amount of phytic acid added (mg/100 mL)	16.4	59.7	66.8	115.8	147.8	0
	Genuine extract component (% (w/w))	3.10	4.10	6.89	10.00	13.83	3.22
Sensory evaluation	Robust feeling of drinking	4.8	4.8	4.9	4.0	5.0	4.8
	Intensity of sourness	3.5	4.0	4.0	5.0	5.0	3.5
	Beer-like flavor	4.5	3.0	3.0	1.0	2.0	4.4
	Palatability	A	A	A	B	B	A

[0078]

<Example 3>

After mixing 15 g of dextrin, 0.04 g of acesulfame potassium, 0.3 g of caramel, and 0.7 g of phosphoric acid in 1L of water, an isomerized hop extract was added so that the bitterness value was 17 BU, thereby obtaining a non-fermented beer taste beverage containing no alcohol. This non-fermented beer taste beverage served as Test Liquid G.

10 [0079]

Test Liquid G had a proline concentration of 0 mg/100 mL, a

pH of 3.9, an alcohol concentration of 0.0% (v/v), an amino nitrogen concentration of 0.1 to 0.2 mg/100 mL, and a bitterness value of 17 BU.

[0080]

5 Next, Test Liquid A used in Example 1 and Test Liquid G were mixed so as to have proline concentrations shown in Table 2, and the obtained beer taste beverages served as Test Liquids H to K respectively. Test Liquids H to K were each cooled to 5°C, and carbon dioxide gas was dissolved so
10 as to be 2.9 gas volumes.

[0081]

These Test Liquids A to E were subjected to sensory evaluation. The sensory evaluation was conducted by 10 trained panelists specialized in beer. They scored the
15 robust feeling of drinking, intensity of sourness, and beer-like flavor according to the criteria of Example 1. The results of the sensory evaluation were shown in Table 2.

[0082]

[Table 2]

Item		Test Liquid H	Test Liquid I	Test Liquid J	Test Liquid K
Analytical value and the like	Proline concentration (mg/100 mL)	5	10	15	20
	pH	3.9	3.9	3.9	3.9
	Alcohol concentration (% (v/v))	0.0	0.0	0.0	0.0
	Amino nitrogen concentration (mg/100 mL)	0.6	1.2	1.8	2.4
	Bitterness value (BU)	17	17	17	17
	Amount of phytic acid added (mg/100 mL)	2.7	5.5	8.2	10.9
	Genuine extract component (% (w/w))	1.69	1.88	2.07	2.27
	Sensory evaluation	Robust feeling of drinking	2.5	4.0	4.5
Intensity of sourness		3.0	3.0	3.0	3.0
Beer-like flavor		4.0	4.0	4.0	4.0
Palatability		B	A	A	A

CLAIMS

1. A beer taste beverage with an alcohol concentration of less than 1% (v/v), containing 10 mg/100 mL or more of proline, and 11 mg/100 mL or less of amino nitrogen.
- 5 2. The beer taste beverage according to claim 1 containing a pH adjusting agent.
3. The beer taste beverage according to claim 1 or 2 containing a component derived from a wort fermented liquid.
4. The beer taste beverage according to claim 3, wherein
10 the component derived from the wort fermented liquid is a component of an alcohol-removed wort fermented liquid.
5. The beer taste beverage according to claim 3 or 4, wherein the wort fermented liquid is a wort top-fermented liquid.
- 15 6. The beer taste beverage according to any one of claims 1 to 5 having a pH of less than 4.2.
7. The beer taste beverage according to any one of claims 2 to 6, wherein the pH adjusting agent is at least one selected from the group consisting of phytic acid, lactic
20 acid bacteria, lactic acid, phosphoric acid, malic acid, sulfurous anhydride and tartaric acid.
8. The beer taste beverage according to any one of claims 1 to 7 having a genuine extract component of 1.75% (w/w) or more and 8.00% (w/w) or less.
- 25 9. A method for producing a beer taste beverage,

comprising a step of reducing the alcohol concentration to less than 1% (v/v) by removing alcohol from a beer taste beverage intermediate liquid containing 10 mg/100 mL or more of proline, 11 mg/100 mL or less of amino nitrogen, and alcohol.

5

10. The method according to claim 9, comprising a step of including a pH adjusting agent in the beer taste beverage intermediate liquid.

11. The method according to claim 9 or 10, wherein the beer taste beverage intermediate liquid is a wort fermented liquid.

10

12. The method according to claim 11, wherein the wort fermented liquid is a wort top-fermented liquid.

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