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# (54) Combustion-powered nail gun

(57) A combustion-powered nail gun (1) drives nails into a workpiece when both a head switch (80) and a trigger switch (12) are turned ON. The head switch (80) is turned ON when a push lever (21) is urged against the workpiece (w). Fuel/air mixture in a combustion chamber (5) is ignited when the head switch (80) and the trigger switch (12) are turned ON irrespective of an order in which the head switch (80) and the trigger switch (12) are turned ON, whereby "successive-shot driving" can be performed in which the trigger switch (12) is maintained in its ON position while successively driving a plurality of nails at different locations of the workpiece (w) by repeatedly pushing and releasing the push lever (21) toward and away from the workpiece.

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#### Description

#### BACKGROUND OF THE INVENTION

1. Field of the Invention

**[0001]** The present invention relates to a combustionpowered nail gun that generates drive force by igniting a fuel/air mixture to drive a fastener such as a nail into a workpiece.

#### 2. Description of the Related Art

**[0002]** U.S. Patent Nos. 4,403,722, 4,483,280(Re. 32,452), 4,483,473, and 4,483,474 disclose combustion-powered tool assemblies. Fig. 1 schematically shows configuration of a conventional combustion-powered nail gun 100 similar to that disclosed in these U.S. Patents. The nail gun 100 includes a housing 114 to which a handle 111, a tail cover 117, a push lever 121, and a magazine 113 are disposed.

[0003] The housing 114 accommodates therein a head cover 123, a combustion chamber frame 115, a cylinder 104, and a piston 110. The combustion chamber frame 115, the head cover 123, and the piston 110 together define a combustion chamber 105. Further, the piston 110 divides the internal space of the cylinder 104 and the combustion chamber frame 115 into upper chamber S2 inclusive of the combustion chamber 105 and a lower chamber S1. The head cover 123 and the cylinder 104 are fixed to the housing 114. The combustion chamber frame 115 is vertically movable within the housing 114 as guided by the housing 114 and the cylinder 104. The upper end of the combustion chamber 115 can be seated on the head cover 123 to provide the sealed combustion chamber 105. Although not shown in the drawing, a connection rod linkingly connects the combustion chamber frame 115 with the push lever 121 so that the combustion chamber frame 115 and the push lever 121 move together in an interlocking relation to each other.

[0004] Further, a spring (not shown) is provided for urging the push lever 121 downward. Therefore, the push lever 121 and the combustion chamber frame 115 are urged downwardly while no force operates against the urging force of the spring. At this time, because the head cover 123 and the cylinder 104 are fixed, an inlet (not shown) is opened between the head cover 123 and a top end of the combustion chamber frame 115, and an outlet (not shown) is opened between the upper outer peripheral portion of the cylinder 104 and the combustion chamber frame 115. Although not shown in the drawing, annular seals for forming tight seals at the inlet and the outlet are provided at the lower end of the head cover 123 and the upper end of the cylinder 104. Further, an intake vent (not shown) is provided in the upper end of the housing 114, and a discharge vent (not shown) is provided in the lower end of the housing 114.

**[0005]** The housing 114 further accommodates a motor (not shown), a spark plug 109 in a space above the head cover 123. Further, a fuel canister 107 holding a fuel is disposed in the housing 114. An injection port (not shown) connects the fuel canister 107 for supplying combustible gas from the fuel canister 107 into the combustion chamber 105. A fan 106 is disposed in the combustion chamber 105. The fan 106 is attached to and rotated by the drive shaft of the motor (not shown). Electrodes of the spark plug 109 are exposed to the combustion chamber 105. Ribs 124 are provided on the in-

bustion chamber 105. Ribs 124 are provided on the inner surface of the combustion chamber frame 115 so as to protrude radially inwardly of the combustion chamber 105.

15 [0006] A seal ring (not shown) is held at an outer peripheral surface of the piston 110 so as to be slidably movable with respect to the cylinder 104. A bumper (not shown) is provided in the cylinder 104 and below the piston 110 for absorbing excessive energy of the piston 20 110 after a nail driving operation. Also, an exhaust hole (not shown) is formed in the cylinder 104. A check valve (not shown) of well-known construction is provided on the outer side of the exhaust hole. A driver blade 116 extends from the piston 110 toward the tail cover 117 for driving a nail. A trigger switch spring 112A is connected 25 to the trigger switch 112 for biasing the trigger switch 112 toward its OFF position.

**[0007]** The handle 111 is attached to a middle section of the housing 114. A trigger switch 112 is provided on the handle 111. The trigger switch 112 is biased by a trigger switch spring 112A for urging the trigger switch 112 toward its OFF position. Each time the trigger switch 112 is pulled (turned ON), the spark plug 109 generates a spark if the sealed combustion chamber 105 is provided.

**[0008]** The magazine 113 and the tail cover 117 are attached to the lower end of the housing 114. The magazine 113 is filled with nails (not shown). The magazine 113 feeds the nails one at a time to the tail cover 117. The tail cover 117 sets the nails fed from the magazine 113 in a position below the driver blade 116 and guides movement of the nails when the nails are driven downward by the driver blade 116 into a workpiece W.

[0009] A mechanism 200 for maintaining closing state 45 of the combustion chamber 105 is provided. The mechanism 200 includes a trigger switch bracket 201 extending from the trigger switch 112, a rod 202 extending from the combustion chamber frame 115, and a cam 203. The trigger switch bracket 201 has a lower end provided with 50 a pivot pin 205. The cam 203 has a slot opening 206 engaged with the pivot pin 205. The cam 203 is pivotally connected to the housing 114 by a pivot bush 207, and has a first stop surface 208 selectively engageable with a lower end of the rod 202. Further, the cam 203 has a 55 second stop surface 209 for preventing manipulation of the trigger switch 112.

**[0010]** When the combustion chamber frame 115 is separated from the head cover 123 by the biasing force

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of the spring, the rod 202 is positioned beside the second stop surface 209, so that counterclockwise pivotal movement of the cam 203 is prevented, thereby preventing upward movement of the trigger switch 112. When the combustion chamber frame 115 is seated onto the head cover 123, the rod 202 is moved away from the second stop surface 209, so as to allow counterclockwise movement of the cam 203. In this state, if the trigger switch 112 is pulled upwardly (turned ON) against the biasing force of the trigger switch spring 112A, the cam 203 is pivotally moved in the counterclockwise direction, so that the lower end of the rod 202 can be seated on the first stop surface 208. As a result, downward movement of the combustion chamber frame 115 is prevented by the abutment between the rod 202 and the first stop surface 208.

**[0011]** If the tool 100 is moved away from the workpiece W and if the trigger switch 112 is released, the cam 203 can be piviotally moved in a clockwise direction by the biasing force of the trigger switch spring 112A, so that the lower end of the rod 202 slides over the first stop surface 208, and can be positioned beside the second stop surface 209.

[0012] In the conventional combustion-powered nail gun, the piston 110 is moved to its lower dead center as a result of combustion, and the piston 110 is returned to its original upper dead center by the pressure difference between the upper chamber S2 and the lower chamber S1. After the combustion, negative pressure is generated in the upper chamber S2 because high pressure combustion gas is discharged through the exhaust hole and the check valve and because heat of the combustion chamber 105 is gradually absorbed into the cylinder 104 and the combustion chamber frame 115 to lower the internal pressure. This is generally referred to as "thermal vacuum". On the other hand, atmospheric pressure is applied in the lower chamber S1. Thus, the piston 110 can be moved toward its upper dead center. If the nail gun 100 is moved away from the workpiece W when the piston 110 has reached its upper dead center, the combustion chamber 105 is open to atmosphere. Combustion gas remaining in the combustion chamber 105 is expelled out of the combustion chamber 105 and fresh air is introduced into the combustion chamber 105 by virtue of the fan 106, whereby next nail driving operation can be performed.

**[0013]** In the conventional combustion-powered nail gun 100, the combustion chamber 105 is incapable of being open to atmosphere until the trigger switch 112 is turned OFF. When the nail gun 100 is moved away from the workpiece W, the lower end of the rod 202 is brought into abutment with the first stop surface 208 if the trigger switch 112 is maintained in its ON position. That is, provided that the trigger switch 112 is not released, the rod 202 and the combustion chamber frame 115 do not make downward movement, so that the combustion chamber 105 is maintained in a sealed condition. As such, it is impossible for the conventional nail gun to per-

form "successive-shot driving" in which the trigger switch is maintained in its ON position while successively driving a plurality of nails at different locations of the workpiece by repeatedly pushing and releasing the push lever toward and away from the workpiece.

**[0014]** U.S. Patent No. 5,133,329 discloses an ignition system applied to the combustion-powered nail gun. In the ignition system disclosed therein, a head switch is provided for detecting that the nail gun is brought into abutment with the workpiece. The fuel/air

- confined in the combustion chamber is ignited when the trigger switch is turned ON while the head switch is ON. However, ignition to the fuel/air is prohibited when the trigger switch is turned ON while the head switch is OFF.
- <sup>15</sup> [0015] According to the ignition system disclosed in U.S. Patent No. 5,133,329, while it is possible to perform a so-called "one-shot driving" in which a nail driving operation is performed each time the trigger switch is pushed and then released, it is also impossible to per <sup>20</sup> form the "successive-shot driving".

### SUMMARY OF THE INVENTION

[0016] In view of the foregoing, it is an object of the 25 present invention to provide a combustion-powered tool that is capable of performing successive-shot driving. [0017] To achieve the above and other objects, there is provided, according to one aspect of the invention, a combustion-powered tool for driving a fastener into a 30 workpiece, including: a housing; a push lever supported at the lower end portion of the housing; a head cover disposed at the upper end portion of the housing; a cylinder fixedly disposed in the housing and formed with an exhaust hole; and a piston slidably movably disposed 35 in the cylinder and dividing the cylinder into an upper chamber and a lower chamber. The piston is movable toward its lower dead center and its upper dead center. The tool further includes a combustion chamber frame disposed within the housing and movable in interlocking 40 relation with the movement of the push lever to bring into contact with and out of contact from the head cover. A combustion chamber is defined by the combustion chamber frame, the head cover, and the piston when the combustion chamber frame is in contact with the 45 head cover. A driver blade extends from the piston into the lower chamber. A fastener driving operation is performed by the driver blade in accordance with the movement of the piston toward the lower dead center. A spark plug is exposed to the combustion chamber for igniting 50 a fuel/air mixture provided in the combustion chamber. A first switch is provided that is turned ON when the combustion chamber is detected to be hermetically sealed and OFF when the combustion chamber is detected to be open to atmosphere. A second switch is 55 also provided that is turned ON when manipulated by an operator and OFF when manipulation by the operator is stopped. A control unit is provided for controlling the spark plug to ignite the fuel/air mixture when both the

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first switch and the second switch are turned ON irrespective of an order in which the first switch and the second switch are turned ON.

**[0018]** According to another aspect of the invention, there is provided a combustion-powered tool for driving a fastener into a workpiece, including a housing; a push lever; a head cover; a cylinder; a piston; a combustion chamber frame; a driver blade; a spark plug; a first switch; and a second switch as described above. There is further provided delaying means for delaying opening of the combustion chamber to atmosphere until the piston moves back to its upper dead center from its lower dead center.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0019]** The particular features and advantages of the invention as well as other objects will become apparent from the following description taken in connection with the accompanying drawings, in which:

Fig. 1 is a partial cross-sectional view showing a conventional combustion-powered nail gun;

Fig. 2A is a partial cross-sectional view showing the combustion-powered nail gun according to the embodiment of the present invention wherein a plunger is retracted to a housing side;

Fig. 2B is a partial cross-sectional view showing the combustion-powered nail gun according to the embodiment of the present invention wherein the push lever is pressed against a workpiece;

Fig. 2C is a partial cross-sectional view showing the combustion-powered nail gun according to the embodiment of the present invention wherein the plunger is projected inwardly;

Fig. 3 is a block diagram showing an electrical circuit incorporated in the combustion-powered nail gun according to the embodiment of the present invention;

Fig. 4 is a timing chart showing operations of various components in the combustion-powered nail gun according to the embodiment of the present invention;

Fig. 5 is a partial enlarged cross-sectional view showing a portion of a combustion-powered nail gun according to another embodiment of the present invention;

Fig. 6 is a partial enlarged cross-sectional view showing a portion of a combustion-powered nail gun according to still another embodiment of the present invention;

Fig. 7 is a partial cross-sectional view showing a combustion-powered nail gun according to yet another embodiment of the present invention wherein the plunger is projected inwardly, thereby preventing the combustion chamber frame from lowering; Fig. 8 is a block diagram showing a control circuit incorporated in the combustion-powered nail gun according to the embodiments of the present invention;

Fig. 9 is a block diagram showing an ignition system used in the combustion-powered nail gun according to the embodiments of the present invention;

Fig. 10A is a timing chart for illustrating one-shot driving operations to be performed by the micro-computer shown in Fig. 9;

Fig. 10B is a timing chart for illustrating successiveshot driving operations to be performed by the microcomputer shown in Fig. 9; and

Fig. 11 is a flow chart for illustrating operations of the microcomputer incorporated in the ignition system shown in Fig. 9.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0020]** Referring to Figs. 2A through 2C, a combustion-powered nail gun according to a preferred embodiment of the present invention will be described. In the following description, it is assumed that the nail gun is held in a state in which the nails are shot downward and the terms "upward", "downward", "upper", "lower", "above" and "below" and the like will be used throughout the description to describe various elements when the combustion-powered nail gun is held in such a state.

**[0021]** A structure of a combustion-powered nail gun 1 is almost the same as that of the conventional nail gun 100 shown in Fig. 1. The nail gun 1 includes a housing 14, a head cover 23, a combustion chamber frame 15, ribs 24, a cylinder 4, a piston 10, a driver blade 16, a handle 11, a trigger switch 12, a magazine 13, a tail cover 17, a push lever 21, a fan 6, a motor 8, a spark plug 9, and fuel canister 7. All these elements are similar to those of the conventional nail gun 100 shown in Fig. 1. The combustion chamber frame 15, the head cover 23, and the piston 10 together define a combustion chamber 5. Further, the piston 10 divides the cylinder 4 into a lower chamber 51 and an upper chamber S2 inclusive of

the combustion chamber 5. The combustion chamber frame 15 is connected to the push lever 21 through a connection rod (not shown) for providing interlocking movement therebetween. Incidentally, atmospheric pressure is applied to the lower chamber S1.

**[0022]** A spring (not shown) is provided for urging the push lever 21 downward. Therefore, the push lever 21 and the combustion chamber frame 15 are urged downwardly while no force operates against the urging force of the spring, as shown in Fig. 2A. In this state, an inlet passage 30 is provided between the head cover 23 and the upper end portion of the combustion chamber frame 15, and an outlet passage 25 is provided between the cylinder 4 and the lower portion of the combustion chamber frame 15.

**[0023]** An annular seal member 29 is disposed at the head cover 23 which can be in sealing contact with the upper part of the combustion chamber frame 15 for clos-

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ing the inlet passage 30 when the push lever 21 is pressed against a workpiece W. Further, an annular seal member 28 is disposed at an upper outer peripheral portion of the cylinder 4 which can be in sealing contact with the lower part of the combustion chamber frame 15 for closing the outlet passage 25 when the push lever 21 is pressed against the workpiece W. Further, an intake vent (not shown) is provided in the upper end of the housing 14 and a discharge vent (not shown) is provided in the lower end of the housing 14.

[0024] An injection port 22 is open to the combustion chamber 5 and is fluidly connected to the canister 7. A seal ring 10A is held at an outer peripheral surface of the piston 10 so as to be slidably movable with respect to the cylinder 4. In the cylinder 4, a bumper 2 is provided below the piston 10 for absorbing excessive energy of the piston 10 after a nail driving operation. Also, exhaust holes 3 are formed in the cylinder 4, and check valves 31 is provided on the outer side of the exhaust holes 3. Further, a stop ring 40 is implanted in an upper inner peripheral surface of the cylinder 4 so that the piston 10 is abuttable against the stop ring 40 for preventing the piston 10 from its excessive movement during its return stroke. At the housing 14, a display 75 (Fig. 3) such as a LED is visibly provided for displaying driving state or drivable state of the nail gun 1.

**[0025]** A solenoid 51 is fixed to the outer surface of the housing 14. The solenoid 51 has a plunger 52 movable toward and away from the combustion chamber frame 15 and engageable with and releasable from the combustion chamber frame 15. The solenoid 51 is adapted for preventing the combustion chamber frame 15 from moving away from the head cover 23 so as to maintain thermal vacuum in the upper space S2.

**[0026]** A head switch 80 (Fig. 3) is provided within the housing 4 for detecting a timing at which the combustion chamber frame 15 reaches its upper stroke end position after the push lever 21 is pressed against the workpiece W for moving the push lever 21 toward the head cover 23. The cylinder 4 is formed with the exhaust hole 3, and a check valve 31. The check valve 31 is pivotally movable so as to selectively close the exhaust hole 3.

**[0027]** Fig. 3 shows an electrical circuit equipped with the nail gun 1. The trigger switch 12 and the head switch 80 are connected to the inputs of a first OR gate 81 that is connected to a second OR gate 82. A fan driver circuit 83 is connected to the output of the second OR gate 82, and the motor 8 is in turn connected to the output of the fan driver circuit 83. The fan 6 is connected to the shaft of the motor 8. Therefore, the rotation of the fan 6 can be started upon turning ON at least one of the trigger switch 12 and the head switch 80.

**[0028]** A fan timer 84 is connected between the output terminal of the first OR gate 81 and a second input terminal of the second OR gate 82. The fan timer 84 is turned ON when both the trigger switch 12 and the head switch 80 are OFF states (T30 in Fig. 4). The rotation of the fan 6 is stopped after elapse of a predetermined pe-

riod of time from the ON timing of the fan timer 84. A display circuit 85 is connected to the output terminal of the first OR gate 81, and the display 75 is connected to the display circuit 85. The display circuit 85 is turned ON when at least one of the trigger switch 12 and the head switch 80 is turned ON.

**[0029]** An AND gate 86 is connected to the trigger switch 12 and the head switch 80, and a spark plug 9 is connected through the spark plug driver circuit 87 to the

10 output of the AND gate 86. Therefore, the spark plug 9 ignites when both the head switch 80 and the trigger switch 12 are turned ON irrespective of whether which switch is firstly turned ON.

[0030] A solenoid timer 88 is connected to the output
terminal of the AND gate 86. The solenoid timer 88 is turned ON when both the head switch 80 and the trigger switch 12 are turned ON, and is turned OFF after elapse of a predetermined period of time (from T13 to T15 and from T23 to T25 in Fig. 4). The solenoid 51 is connected
through a solenoid driver circuit 89 to the solenoid timer 88. The solenoid 51 is energized during ON state of the solenoid timer 88.

**[0031]** Next, operation of the nail gun 1 will be described. Fig. 2A shows the combustion-powered nail gun 1 with the combustion chamber frame 15 in the lowermost condition before a nail driving operation is performed. The solenoid 51 is deenergized so that the plunger 52 is in a retracted position where the combustion chamber frame 15 is not supported by the plunger

<sup>30</sup> 52. Fig. 2B shows the combustion-powered nail gun with the combustion chamber frame 15 in the uppermost condition. The solenoid 51 has been deenergized but will soon be energized so that the plunger 52 projects inwardly to support the combustion chamber frame 15.

Fig. 2C shows the combustion-powered nail gun 1 that is on its way to the next driving position, wherein the combustion chamber frame 15 is held in the uppermost condition. Unlike the condition in Fig. 2A, the solenoid 51 is energized in Fig. 2C so that the plunger 52 is inwardly projected to support the combustion chamber frame 15.

[0032] When the nail gun 1 is held as shown in Fig. 2A, the combustion chamber frame 15 is in its lowermost position so that the inlet 30 is open between the combustion chamber frame 15 and the head cover 23 and the outlet 25 is open between the combustion chamber frame 15 and the cylinder 4. Also, the piston 10 is in its top dead position before a nail driving operation starts. [0033] To prepare to drive a nail into a workpiece W, the user grips the handle 11 and presses the push lever 21 against the workpiece W. As a result, the push lever 21 rises upward against the urging force of the spring and the combustion chamber frame 15 connected to the push lever 21 moves upward. When the combustion chamber frame 15 moves upward in this manner, the inlet 30 and the outlet 25 are closed to provide a sealed combustion chamber 5 with the seal rings 29 and 28. Further, the head switch 80 is turned ON when the

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sealed condition of the combustion chamber 5 is detected. In synchronism with the ON timing of the head switch 80, the fan 6 starts rotating.

**[0034]** As a result of upward travel of the combustion chamber frame 15, the fuel canister 7 is pressed and supplies combustible gas to the injection port 22, which injects the combustible gas into the combustion chamber 5. The injected combustible gas and air in the combustion chamber 5 are agitated and mixed together by rotation of the fan 6 in the sealed off combustion chamber 5 and influence of the ribs 24 that protrude into the combustion chamber 5.

**[0035]** Next, the user pulls the trigger switch 12 on the handle 11 to generate a spark at the spark plug 9. The spark ignites and explodes the fuel/air mixture in the combustion chamber 5. The combustion, explosion and expansion of the air/fuel mixture drives the piston 10 and the driver blade 16 downward to drive the nail that is set in the tail cover 17 into the workpiece W.

**[0036]** During movement of the piston 10 toward its lower dead center, the piston 10 moves past the exhaust hole 3 so that the combustion gas in the upper space S2 is discharged outside of the cylinder 4 through the exhaust hole 3 and the check valve 31 until the pressure in the upper space S2 reaches atmospheric pressure, whereupon the check valve 31 in the exhaust hole 3 closes shut. Finally, the piston 10 strikes against the bumper 2 whereupon the piston 10 bounds as a result of impingement onto the bumper 2.

[0037] During this period, the inner surface of the cylinder 4 and the inner surface of the combustion chamber frame 15 absorb heat of the combusted gas so that the combusted gas rapidly cools and contracts. Therefore, after the check valve 31 closes, pressure in the upper chamber S2 decreases to below atmospheric pressure. This is referred to as a thermal vacuum. This thermal vacuum pulls the piston 10 back to the upper dead position because of the pressure difference between the upper chamber S2 and the lower chamber S1 The plunger 52 of the solenoid 51 maintains pull out position to engage the combustion chamber frame 15 for maintaining the combustion chamber frame 15 in its sealed position so as to maintain thermal vacuum in the upper chamber S2 until the piston 10 returns to its original upper dead center.

**[0038]** After the nail is driven into the workpiece W, the user releases the trigger switch 12 and lifts the nail gun 1 upward away from the workpiece W. When the push lever 21 separates from the workpiece W, the spring (not shown) urges the push lever 21 and the combustion chamber frame 15 back into the positions shown in Fig. 2A. Even after the trigger switch 12 is released and turned off, the fan 6 maintains rotation for a fixed period of time to scavenge the combusted gas in the combustion chamber 5. That is, in the condition shown in Fig. 2A, the inlet 30 and the outlet 25 are opened up above and below the combustion chamber frame 15 respectively. The combusted gas in the combustion cham-

ber 5 is scavenged by rotation of the fan 6, which generates an air flow that draws clean air in through the intake vent (not shown) and that exhausts combusted gas from the discharge vent (not shown). After the scavenging operation, the fan 6 is stopped.

**[0039]** Operation of the successive-shot driving of the nails will be described with reference to Figs. 2A-2C, 3 and 4. In order to perform the successive-shot driving from the state shown in Fig. 2A, when the trigger switch

10 12 is turned ON at timing T10, the fan 6 starts rotating. When the push lever 21 is subsequently urged against the workpiece W, the combustion chamber frame 15 makes upward movement to provide the sealed off combustion chamber 5 as shown in Fig. 2B, with the result

that the head switch 80 is turned ON at timing T13. Then, the spark ignites and explodes the fuel/air mixture in the combustion chamber 5. The combustion, explosion and expansion of the air/fuel mixture drives the piston 10 and the driver blade 16 downward to drive the nail that is set
in the tail cover 17 into the workpiece W.

[0040] At timing T13 when the spark ignites and explodes the fuel/air mixture in the combustion chamber 5, the solenoid 51 is energized by the solenoid driver circuit 89 for a predetermined period of time (from T13 to T15 and from T23 to T25 in Fig. 4) measured by the solenoid timer 88. During this period of time, the plunger 52 projects toward the combustion chamber frame 15 and the combustion chamber frame 15 is maintained in the upper dead center.

<sup>30</sup> [0041] In order to subsequently drive of the next nail to a different location of the workpiece W, the nail gun 1 is moved away from the workpiece W. By virtue of the plunger 52 inwardly projected to hold the combustion chamber frame 15, the latter does not move downward
 <sup>35</sup> against the biasing force of the spring but provides the

sealed combustion chamber 5, as shown in Fig. 2C.
[0042] While the combustion chamber 5 maintains its sealed condition, the thermal vacuum pulls the piston 10 back to the upper dead center. The predetermined
<sup>40</sup> period of time at which the solenoid timer 88 is turned ON is set slightly longer than a period of time when the piston 10 returns to the upper dead center. Generally, the predetermined period of time at which the solenoid timer 88 is turned ON is set to 100 milliseconds or so, although this duration of time varies depending on the

power of the nail gun 1. [0043] Upon expiration of the predetermined period of time measured by the solenoid timer 88, the solenoid 51 is deenergized. As a result, the plunger 52 is retracted and disengaged from the combustion chamber frame 15. Accordingly, the combustion chamber frame 15 and the push lever 21 move downward by the biasing force of the spring. The combustion chamber 5 is open to atmosphere and the combusted gas is expelled out to the combustion chamber 5 and fresh air is introduced thereinto by the fan 6.

**[0044]** As described, the solenoid 51 serves to delay the timing (T15 and T25) at which the combustion cham-

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ber 5 is opened to atmosphere with respect to the timing (T14 and T24) at which the piston returns to the upper dead center, thereby ensuring the return of the piston 10 to its upper dead center by the thermal vacuum.

**[0045]** Because the timing at which the combustion chamber 5 is opened to atmosphere is delayed by virtue of the solenoid 51, more reliable one-shot driving operation can be performed even if the trigger switch 12 is released at a timing earlier than the relevant timing. However, if the solenoid 51 were not provided and if the combustion chamber 5 were opened to atmosphere resulting from the earlier release of the trigger switch 12, the internal pressures of the upper chamber S2 and the lower chamber S1 would be balanced before the piston 10 reaches the upper dead center. As such, the subsequent nail driving operation would not be performed adequately if the operation is stared from such a condition where the piston 10 is positioned below the upper dead center.

**[0046]** Figs. 5 to 8 show another examples for delaying the timing at which the combustion chamber 5 is opened to atmosphere. The examples shown in Figs. 5 and 6 do not employ the solenoid 51 and the plunger 52 as shown in Figs. 2A-2C but employ other measures. The example shown in Fig. 7 is a modification of the embodiment shown in Figs. 2A-2C.

**[0047]** Figs. 5 and 6 are partial cross-sectional views showing the cylinder 4 and the annular seal member 28 when the combustion chamber frame 15 is in the upper dead center. In the example shown in Fig. 5, the combustion chamber frame 15 has an inner wall along which the annular sealing member 28 slidably moves. The inner wall of the combustion chamber frame 15 is formed with a stepped up portion 55 which bothers and thus delays the downward movement of the combustion chamber frame 15.

**[0048]** In the example shown in Fig. 6, the combustion chamber frame 15 has an outer wall formed with a groove 60. The housing 14 has an engagement member 61 that is engageable with and disengageable from the groove 60. The engagement member 61 is urged toward the combustion chamber frame 15 by a resilient member 62. With the engagement of engagement member 61 of the housing 14 with the groove 60 formed on the outer wall of the combustion chamber frame 15, the downward movement of the combustion chamber frame 15 is bothered and thus delayed.

**[0049]** In the example shown in Fig. 7, a piston detector 70 is disposed in a position near the upper dead center of the piston 10. The piston detector 70 detects that the piston 10 has returned to the upper dead center and outputs a detection signal. The solenoid 51 is deenergized in response to the detection signal.

**[0050]** Fig 8 is an electrical circuit for implementing the example shown in Fig. 7. The configuration of the electrical circuit in Fig. 8 is similar to that of the electrical circuit shown in Fig. 4 but is different therefrom in the provision of the piston detector 70, an inverter 71 con-

nected to the output of the piston detector 70, and an AND gate 72 having a first input connected to the output of the inverter 71 and a second input connected to the output of the AND gate 86. The output of the AND gate 72 is connected to the solenoid driver circuit 89 and the solenoid 51 is connected to the output of the solenoid driver circuit 89.

**[0051]** In operation, when both the trigger switch 12 and the head switch 80 are turned ON, the AND gate 86 is enabled. In this condition, when the piston detector 70 does not detect the piston 10, that is, when the piston 10 has not yet reached the upper dead center, then the output of the piston detector 70 is applied to the first input of the AND gate 72 upon being inverted by the in-

15 verter 71. Therefore, the AND gate 72 is enabled, thereby driving the solenoid driver circuit 89 to energize the solenoid 51. In this manner, when the piston 10 has not yet reached the upper dead center, the solenoid 51 is energized to project the plunger 52 inwardly. Therefore, the combustion chamber frame 15 is supported by the 20 plunger 52 so as not to lower from the uppermost position. On the other hand, when the piston detector 70 detects the piston 70 under the condition where both the trigger switch 12 and the head switch 80 are turned ON, then the solenoid 51 is deenergized, so that the com-25 bustion chamber frame 15 is no longer supported by the plunger 52.

**[0052]** The position detector 70 may optically, magnetically or ultrasonically detect the arrival of the piston 1.0. Further, an acceleration sensor may be used as the position detector 70. In this case, the solenoid driver circuit 89 is energized when the acceleration sensor detects vibrations occurring when the piston 10 is brought into abutment with the stop ring 40 when the piston 10 is moved back to the upper dead center.

**[0053]** Next, an ignition system according to an embodiment of the invention will be described while referring to Fig. 9. The ignition system includes an ignition circuit 300, a control circuit 400, a fan control circuit 500, a head switch 80, and a trigger switch 12.

**[0054]** The ignition circuit 300 includes a battery 301, a first stage boosting circuit 310, a capacitor 315, a thyristor 314, and a second stage high-voltage transformer 316. Although not shown in the drawing, a three-termi-

<sup>45</sup> nal regulator is connected to the battery 301 to produce DC voltages to be supplied to the control circuit 400, the fan circuit 500 and a display circuit 85 provided in the control circuit 400. The boosting circuit 310 includes a transformer 306 having a primary winding connected to
<sup>50</sup> a switching transistor 305. An oscillation circuit 302 including a timer IC 303 is connected to the switching transistor 305 so that the switching transistor 305 performs switching actions in response to the pulses output from the oscillation circuit 302.

<sup>55</sup> **[0055]** The diode 307, the thyristor 314 and the capacitor 315 are connected between the secondary winding of the transformer 306 and the primary winding of the high-voltage transformer 316. The spark plug 9 is

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connected across the secondary winding of the transformer 316.

**[0056]** The control circuit 400 includes a microcomputer 408, a comparator 416 for comparing the voltage developed across the capacitor 315 has exceeded a predetermined voltage, and the display circuit 85 for visually and audibly alerting conditions of the nail gun to an operator.

**[0057]** The trigger switch 12 and the head switch 80 are connected through pull-up resistors 401 and 402 to the voltage line of the control circuit 400, respectively. These switches 12 and 80 are also connected to the input ports of the microcomputer 408. The microcomputer 408 has output ports connected to the display circuit 85, the oscillation circuit 302, the thyristor 314, and the fan control circuit 500. The display circuit 85 includes a buzzer 75a, and LEDs 75b and 75c.

**[0058]** The fan control circuit 500 is provided for controlling the fan 6 used to agitate combustible gas confined in the combustion chamber 5. The fan control circuit 500 includes an FET 503 having a gate connected to the output port of the microcomputer 408.

[0059] In operation, the voltage produced by the first stage boosting circuit 310 is applied to the capacitor 315, whereby the capacitor 315 accumulates electric charges therein. The comparator 416 compares the voltage across the capacitor 315 with the predetermined voltage and outputs the comparison results to the microcomputer 408. When the microcomputer 408 learns that the voltage across the capacitor 315 has exceeded the predetermined voltage, it outputs a signal to render a transistor 413 conductive, whereby the thyristor 314 is triggered and rendered conductive. When the thyristor 314 is rendered conductive, the charges in the capacitor 315 are rapidly discharged through the primary winding of the high-voltage transformer 316, thereby generating a high voltage at the secondary winding of the transformer 316. As a result, spark occurs in the spark plug 9 and the combustible gas in the combustion chamber 5 is ignited.

**[0060]** Next, a software control of the ignition system shown in Fig. 9 will be described while referring to the timing charts shown in Figs. 10A and 10B and also the flowchart shown in Fig. 11. In the timing charts of Figs. 10A and 10B, Td0 denotes a driving period of time of the oscillation circuit 302; Td1, a period of time measured by a delay timer; Td2, a period of time measured by a successive-shot driving timer; and Td3, a period of time measured by a fan timer. It should be noted that all these timers are implemented by the microcomputer 408 having a time measuring function.

**[0061]** In the flowchart of Fig. 11, when the ignition system is powered, initial settings are executed by resetting the microcomputer 408 (S100). In this condition, the fan timer is in a count-up condition, i.e., the fan timer is placed in a condition where the set time is up, in order to prevent accidental rotations of the fan 6. The remaining timers are reset to zero (0). In S102, it is determined

whether or not the head switch 80 is turned ON. If the head switch 80 has not yet been turned ON (S102: NO), then it is determined whether the trigger switch 12 is turned ON (S104). If the trigger switch 12 has not yet been turned ON (S104: NO), that is, when neither the head switch 80 nor the trigger switch 12 has been turned ON, the display circuit 85 is turned OFF (S108).

**[0062]** Afterward, the routine returns to S102 upon checking operations of the fan 6 and the fan timer in S108 and S110. Specifically, after turning OFF the display circuit 85, it is determined whether the fan 6 is driven (S110). When the fan 6 has been driven (S110: YES), then it is further determined whether the fan timer has

been started (3112). If the fan timer has not yet been started (S112: NO), the fan timer is started (S114). When it is confirmed that the fan timer has been started (YES in S112, S114), it is determined whether the fan timer is in a counted-up condition (S116). That is, when the fan timer has measured the period of time Td3, then the fan 6 is turned OFF (S118), whereupon the routine returns

<sup>20</sup> 6 is turned OFF (S118), whereupon the routine returns to S102. If the fan timer has not yet measured the period of time Td3 (S116: NO), the routine returns to S102 and repeats the processes in S104, S108, S110, S112 and S116 until the period of time Td3 is measured.

<sup>25</sup> [0063] Next, one-shot driving operation will be described while referring further to the timing chart of Fig. 10A.

**[0064]** When determination made in S102 indicates that the head switch 80 has been turned ON (S102: YES) at timing A10, the delay timer is started to measure the period of time Td1 (S120, S122). In coincidence with the start of the delay timer, the display circuit 85 and the fan 6 are also driven (S124). Measurement of the period of time Td1 by the delay timer is needed to preserve a time necessary for the fan 6 to mix up air and gaseous fuel within the combustion chamber 5. The period of time Td1 is set, for example, to 50 to 100 milliseconds.

[0065] When the trigger switch 12 is turned ON at timing A12 after the head switch 80 has been turned ON (S126: YES), then the oscillation circuit 302 is driven (S132) if the delay timer is in a counted-up condition (S128). Typically, the measurement of the period of time Td1 by the delay timer will end before the trigger switch 12 is turned ON, because the period of time Td1 is sufficiently short as compared with a period of time from the ON timing of the head switch 80 at timing A10 to the subsequent ON timing of the trigger switch 12 at timing A12.

**[0066]** Because the successive-shot timer has not yet been started (S129: NO), the oscillation circuit 102 is driven at timing A14 just after the trigger switch 12 is turned ON. As a result, the voltage generated at the secondary winding of the transformer 306 is applied to the capacitor 315. The voltage across the capacitor 315 is detected by the resistors 419 and 421 and is compared with the predetermined voltage in the comparator 416. When the comparator 416 outputs a signal to the microcomputer 408 to indicate that the voltage across the capacitor states the transformer 408 to indicate that the voltage across the capacitor states the transformer 408 to indicate that the voltage across the capacitor states the capacitor states the transformer 408 to indicate that the voltage across the capacitor states the capacitor states the capacitor 408 to indicate that the voltage across the capacitor states the capacitor 408 to indicate that the voltage across the capacitor states the voltage across the capacitor 408 to indicate that the voltage across the capacitor states the

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pacitor 315 has exceeded the predetermined voltage (S134: YES), driving of the oscillation circuit 302 is stopped. At the same time, the thyristor 114 is triggered (S136). As a result, the spark plug 9 generates a spark and the combustible gas is ignited.

**[0067]** After ignition, the successive-shot timer starts measuring the period of time Td2 (S138), whereupon the routine returns to S102 and repeats the processes in S120, S122, S124, S126 and S128. Because the successive-shot timer has been started (S129: YES), it is determined whether the successive-shot timer is in a counted up condition (S130). When the successive-shot timer is has measured a period of time Td2 (S130: YES), the oscillation circuit 302 is driven. Stated differently, the oscillation circuit 302 is not driven before expiration of the period of time Td2 measured by the successive-shot timer. This means that ignition to the combustible gas is prohibited at least during the period of time Td2 measured by the successive-shot timer.

**[0068]** Next, the successive-shot driving operation will be described while referring to the timing chart of Fig. 10B and also the flow chart of Fig. 11.

[0069] When the trigger switch 12 is turned ON (S104) at timing B10, both the display circuit 85 and the fan 6 are driven (S106). When the nail gun 1 is brought into abutment with the workpiece W, the head switch 80 is turned ON (S102) at timing B12, whereupon the delay timer starts measuring a period of time Td1 (S122). When the delay timer has measured the period of time Td1 (S128) at timing B14, the oscillation circuit 102 is driven (S132) at timing B16. When the voltage across the capacitor 315 exceeds the predetermined voltage (S134: YES), the thyristor 314 is turned ON (S136), thereby igniting combustible gas. Because the ignition timing is delayed by the period of time Td1 measured by the delay timer, fuel injected after the head switch 80 is turned ON is well mixed with air before ignition is taken place.

[0070] Concurrently with the ignition, the successive-40 shot timer starts measuring a period of time Td2 (S138). When the nail gun 1 is moved away from the workpiece W, the head switch 80 is turned OFF. This occurs at timing B18. When the operator again brings the nail gun 1 into abutment with the workpiece W for another nail driving operation to a different location of the workpiece W, 45 the head switch 80 is again turned ON (S102) at timing B20. At the same time, the delay timer starts measuring a period of time Td1 (S122). Even if the delay timer has measured the period of time Td1, the oscillation circuit 302 is not driven if the successive-shot timer has not yet 50 measured the period of time Td2. When the successiveshot timer has measured the period of time Td2 (S130: YES) at timing B24, then the oscillation circuit 302 is turned ON (S132) at timing B26. When the voltage across the capacitor 315 has exceeded the predeter-55 mined voltage (S134: YES), the thyristor 314 is turned ON and the spark plug 9 generates a spark, thereby igniting the combustible gas confined in the combustion

chamber 5.

**[0071]** The period of time Td2 needs to be preserved for allowing the piston 10 to move downward to the lower dead center and then move upward to the upper dead center and also for allowing the exhaust gas in the combustion chamber to be replaced with fresh air. If ignition is taken place before expiration of this period of time Td2, the ignition may result in failure.

[0072] Generally, the period of time Td1 measured by
the delay timer is set to 10 to 50 milliseconds, the period of time Td2 measured by the successive-shot timer to 10 to 300 milliseconds, and the period of time Td3 measured by the fan timer to 5 to 15 seconds. It should be noted that the above-noted time durations are merely
examples and the invention is not limited thereto.

**[0073]** While the invention has been described in detail with reference to the specific embodiments thereof, it would be apparent to those skilled in the art that various changes and modifications may be made therein without departing from the spirit of the invention.

[0074] For example, in the illustrated embodiment, the microcomputer is used. However, digital circuits may be used instead of the microcomputer. In the illustrated ignition system, a spark is generated when the voltage across the capacitor 315 has exceeded a predetermined voltage. This can be modified so as to discharge the capacitor 315 after expiration of a predetermined period of time from the start of charging the same.

#### Claims

1. A combustion-powered tool for driving a fastener into a workpiece, comprising:

a housing having an upper end portion, a lower end portion, an inner surface, and an outer surface;

a push lever supported at the lower end portion of the housing;

a head cover disposed at the upper end portion of the housing;

a cylinder fixedly disposed in the housing and formed with an exhaust hole;

- a piston slidably movably disposed in the cylinder and dividing the cylinder into an upper chamber and a lower chamber, the piston being movable toward its lower dead center and its upper dead center;
- a combustion chamber frame disposed within the housing and movable in interlocking relation with the movement of the push lever to bring into contact with and out of contact from the head cover, wherein a combustion chamber is defined by the combustion chamber frame, the head cover, and the piston when the combustion chamber frame is in contact with the head cover;

a driver blade extending from the piston into the lower chamber, a fastener driving operation being performed by the driver blade in accordance with the movement of the piston toward the lower dead center :

a spark plug exposed to the combustion chamber for igniting a fuel/air mixture provided in the combustion chamber;

a first switch that is turned ON when the combustion chamber is detected to be hermetically 10 sealed and OFF when the combustion chamber is detected to be open to atmosphere; a second switch that is turned ON when manipulated by an operator and OFF when manipulation by the operator is stopped; and 15 a control unit for controlling the spark plug to ignite the fuel/air mixture when both the first switch and the second switch are turned ON irrespective of an order in which the first switch and the second switch are turned ON. 20

- 2. The combustion-powered tool according to claim 1, further comprising a fan rotatably disposed in the combustion chamber, wherein the fan is rotated when at least one of the first switch and the second 25 switch is turned ON.
- 3. The combustion-powered tool according to claim 1, further comprising gaseous fuel introducing means 30 for introducing gaseous fuel into the combustion chamber in synchronism with a timing at which one of the first switch and the second switch is turned ON, wherein generation of a spark by the spark plug is delayed a first predetermined period of time from the timing when one of the first switch and the sec-35 ond switch is turned ON.
- The combustion-powered tool according to claim 3, 4. wherein after generation of the spark, subsequent 40 generation of the spark is prohibited for a second predetermined period of time.
- 5. The combustion-powered tool according to claim 1, further comprising alerting means for alerting the operator that the fastener driving operations are ready to be performed, the alerting means visually signaling the operator from at least two different locations on the housing when one of the first switch and the second switch is turned ON.
- 6. The combustion-powered tool according to claim 1, further comprising alerting means for audibly signaling the operator that the fastener driving operations are ready to be performed.
- 7. A combustion-powered tool for driving a fastener into a workpiece, comprising:

a housing having an upper end portion, a lower end portion, an inner surface, and an outer surface:

a push lever supported at the lower end portion of the housing:

a head cover disposed at the upper end portion of the housing;

a cylinder fixedly disposed in the housing and formed with an exhaust hole;

a piston slidably movably disposed in the cylinder and dividing the cylinder into an upper chamber and a lower chamber, the piston being movable toward its lower dead center and its upper dead center;

a combustion chamber frame disposed within the housing and movable in interlocking relation with the movement of the push lever to bring into contact with and out of contact from the head cover, wherein a combustion chamber is defined by the combustion chamber frame, the head cover, and the piston when the combustion chamber frame is in contact with the head cover;

a driver blade extending from the piston into the lower chamber, a fastener driving operation being performed by the driver blade in accordance with the movement of the piston toward the lower dead center ;

a spark plug exposed to the combustion chamber for igniting a fuel/air mixture provided in the combustion chamber;

a first switch that is turned ON when the combustion chamber is detected to be hermetically sealed and OFF when the combustion chamber is detected to be open to atmosphere;

a second switch that is turned ON when manipulated by an operator and OFF when manipulation by the operator is stopped; and

delaying means for delaying opening of the combustion chamber to atmosphere until the piston moves back to its upper dead center from its lower dead center.

- The combustion-powered tool according to claim 7, 8. wherein the delay means comprises a supporting member for supporting the combustion chamber frame to a position where the combustion chamber is hermetically sealed.
- 50 9. The combustion-powered tool according to claim 8, wherein the supporting member comprises a solenoid and a plunger wherein the plunger is engageable with and disengageable from the combustion chamber frame depending upon whether the sole-55 noid is energized or deenergized.
  - **10.** The combustion-powered tool according to claim 8, wherein the supporting member comprises a sole-

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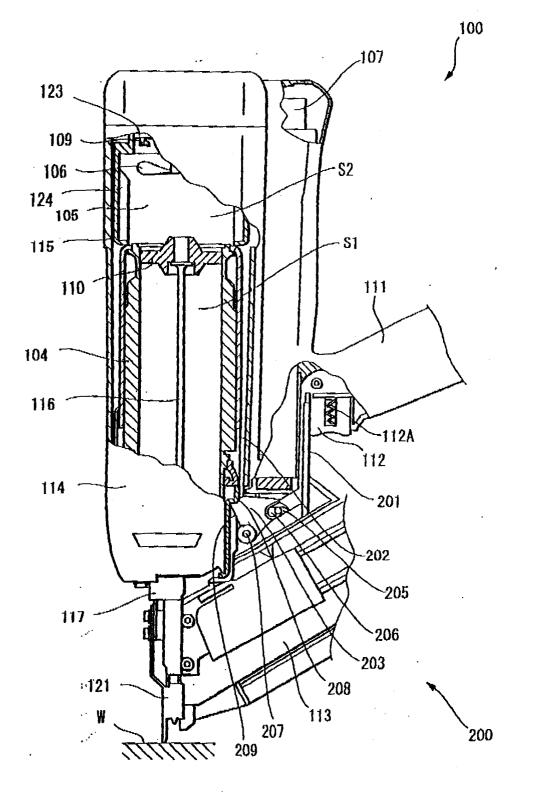
noid, a plunger, and a timer, wherein the timer measures a predetermined period of time and the solenoid is energized during the predetermined period of time, the plunger being held in contact with the combustion chamber frame when the solenoid is energized.

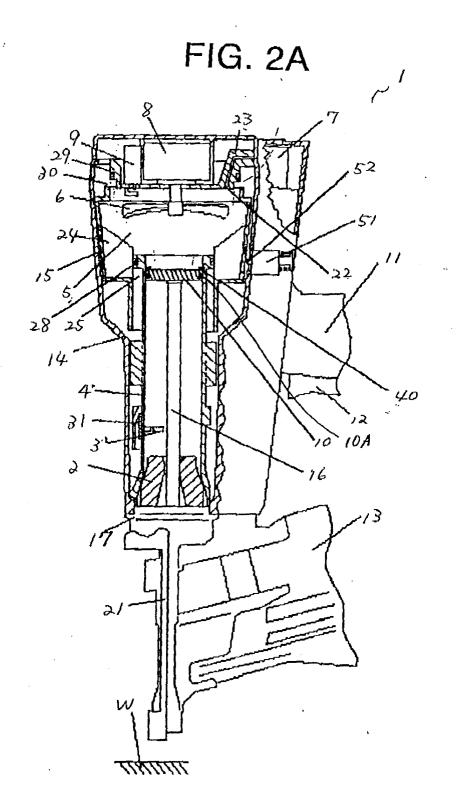
- **11.** The combustion-powered tool according to claim 8, wherein the supporting member comprises an engagement member engageable with a groove *10* formed in the combustion chamber frame, and a resilient member for urging the engagement member toward the groove.
- **12.** The combustion-powered tool according to claim 8, <sup>15</sup> wherein the supporting member comprises a sealing member provided to the cylinder, the sealing member being in slidable contact with the combustion chamber frame.
- 13. The combustion-powered tool according to claim 7, wherein the delay means comprises a piston detector for detecting that the piston has returned to the upper dead center and generating a detection signal when the piston detector detects that the piston 25 has returned to the upper dead center; a solenoid energized when the detection signal is not generated from the piston detector and deenergized when the detection signal is generated from the piston detector under a condition when both the first switch 30 and the second switch are turned ON; and a plunger moved to a first position when the solenoid is energized and to a second position when the solenoid is deenergized, wherein the plunger is engaged with the combustion chamber frame when the 35 plunger is in the first position whereas the plunger is disengaged from the combustion chamber frame when the plunger is in the second position.
- 14. The combustion-powered tool according to claim 4013, wherein the position detector optically detects that the piston has returned to the upper dead center.
- 15. The combustion-powered tool according to claim 4513, wherein the position detector magnetically detects that the piston has returned to the upper dead center.
- 16. The combustion-powered tool according to claim 5013, wherein the position detector ultrasonically detects that the piston has returned to the upper dead center.
- 17. The combustion-powered tool according to claim <sup>55</sup>
  13, wherein the position detector comprises a vibration acceleration sensor that detects vibration acceleration generated at a time when the piston has

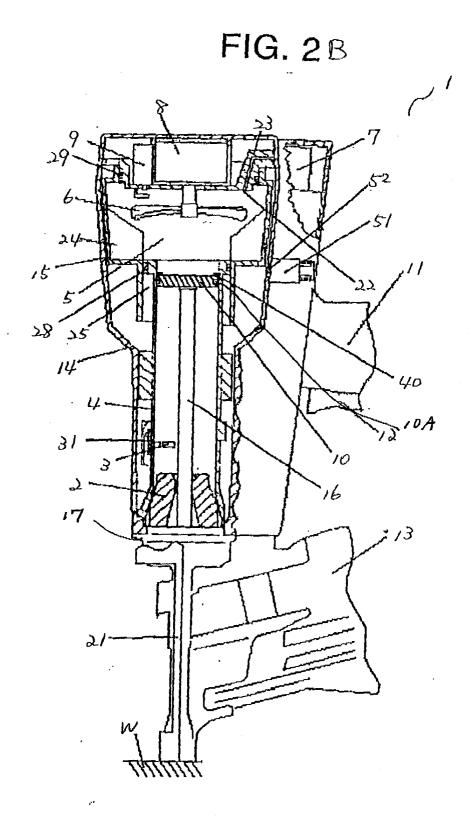
returned to its upper dead center.

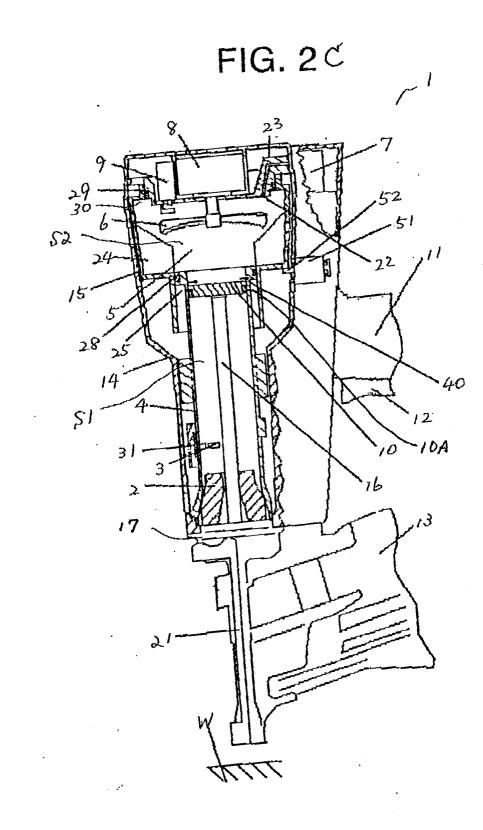
# FIG. 1

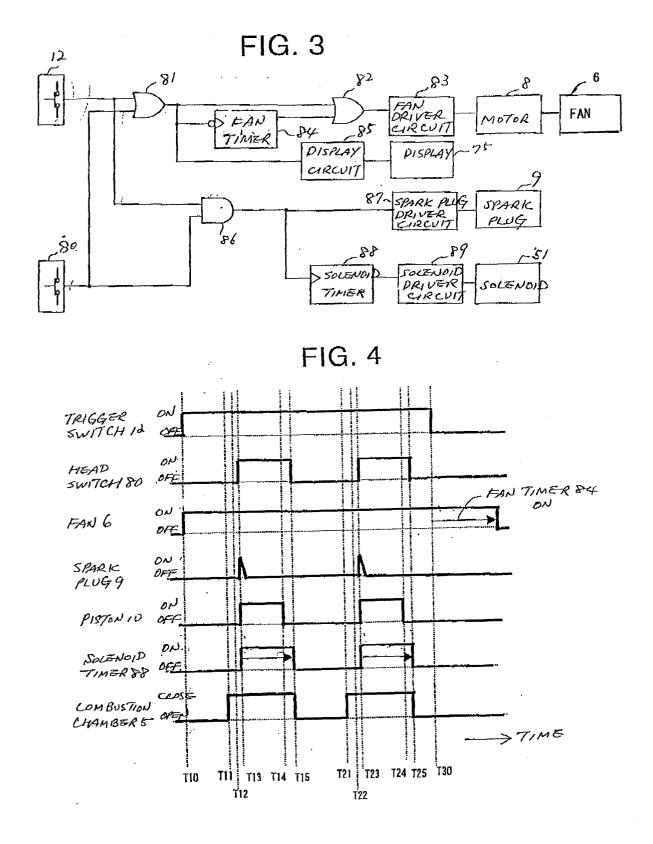












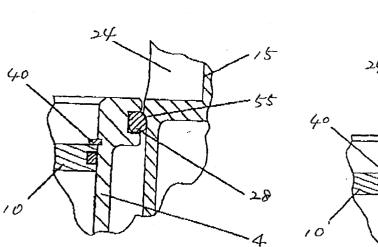


FIG. 5

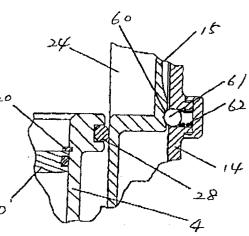
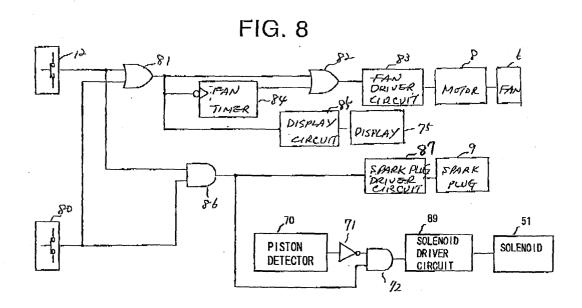


FIG. 6



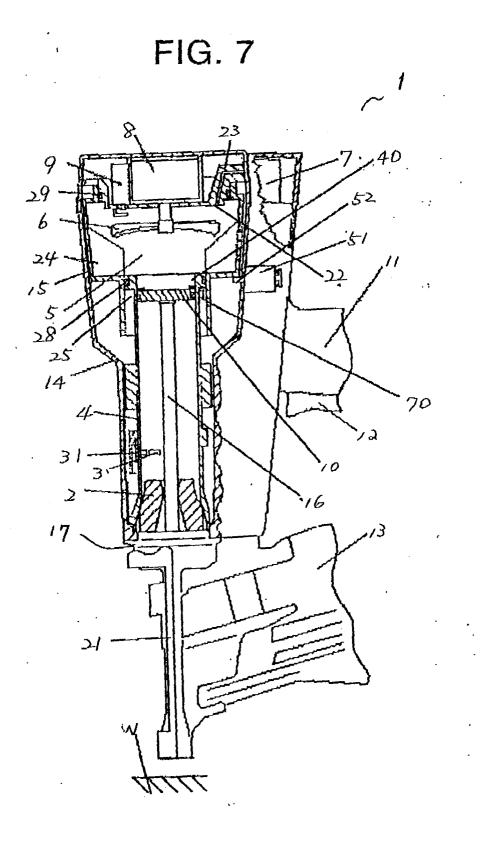
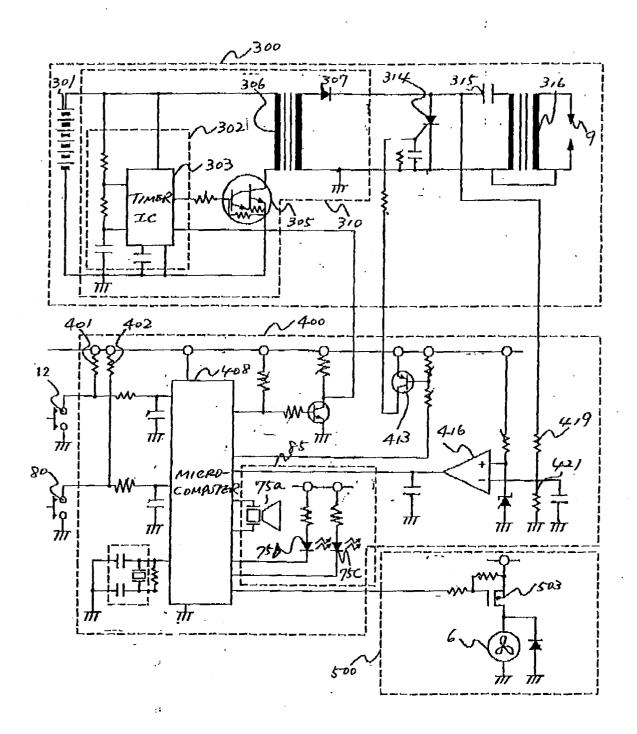
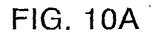
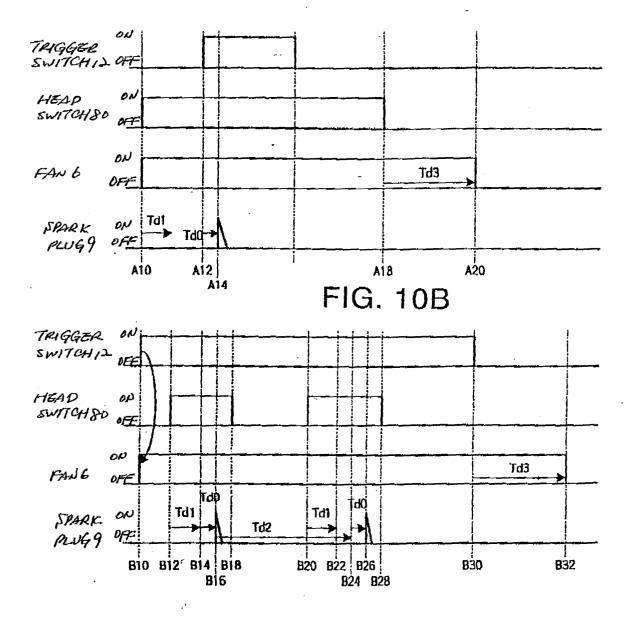
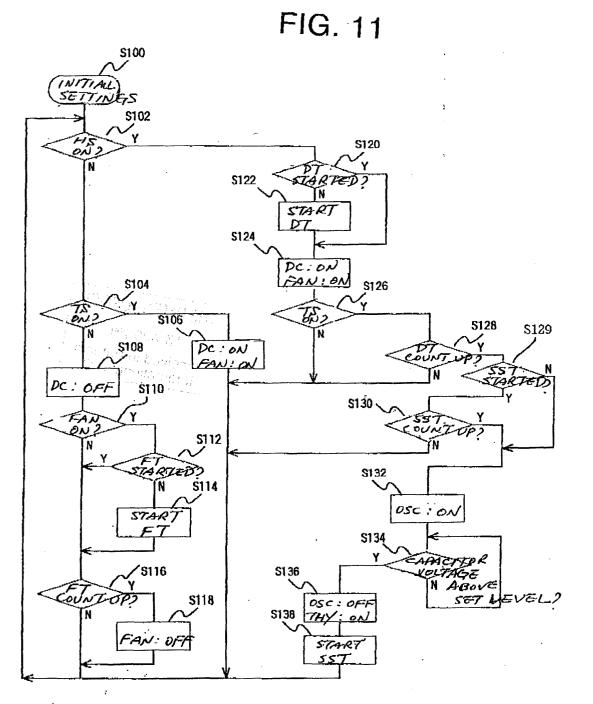


FIG. 9









HS: HEAD SWITCH TS: TRIGGER SWITCH DC: DISPLAY CARCUIT FT: FAN TIMER DT: DELAY TIMER SST: SUCCESSIVE-SHOT TIMER

OSC: OSCILATION CIRCUIT THY: THYRISTOR

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European Patent Office

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Application Number EP 03 25 5001

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