(54) **ERROR RATE METER INCLUDED IN A SEMICONDUCTOR DIE**

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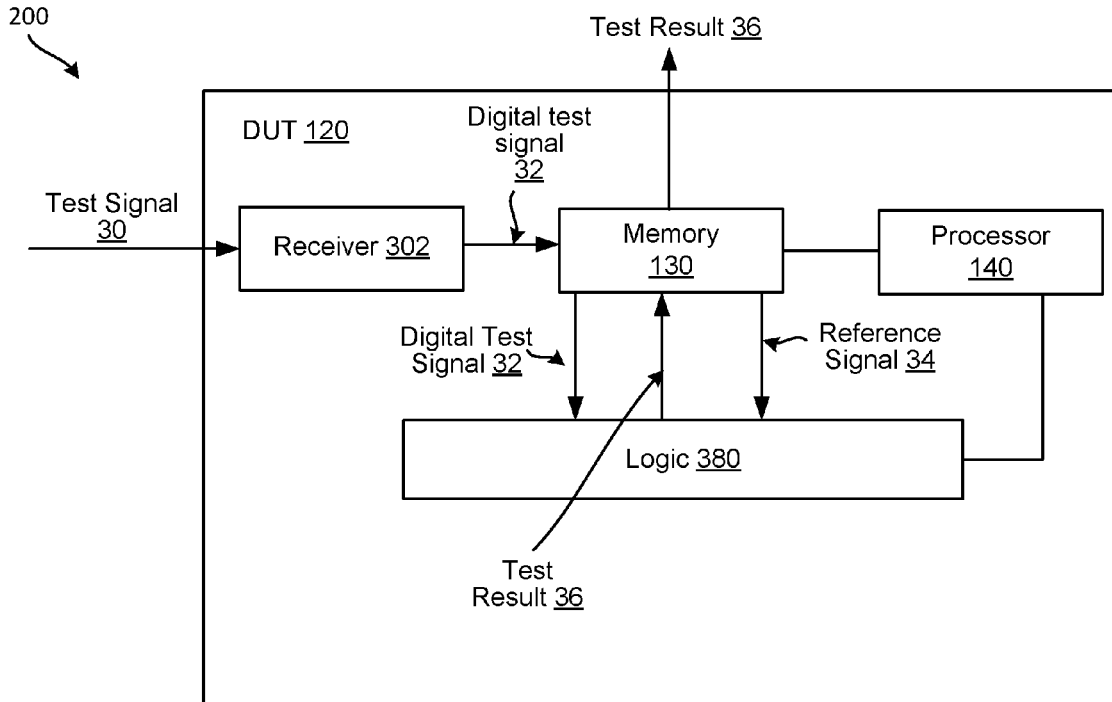
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(57) **ABSTRACT**

An apparatus for performing an electrical test at a device is described. In one general implementation, an apparatus may include a memory, a receiver, and a processor. The receiver is configured to receive a test signal, convert the test signal into a digital test signal (bit stream) and store the digital test signal in the memory. The receiver identifies when a predefined number of bits of the bit stream are available in the memory. The processor is configured to perform a logic operation on the bit stream and a reference signal, generate a test result based on the logic operation, and determine whether the test result satisfies a condition. In some implementations, the processor may be configured to synchronize the digital test signal with the reference signal prior to performing of the logic operation.
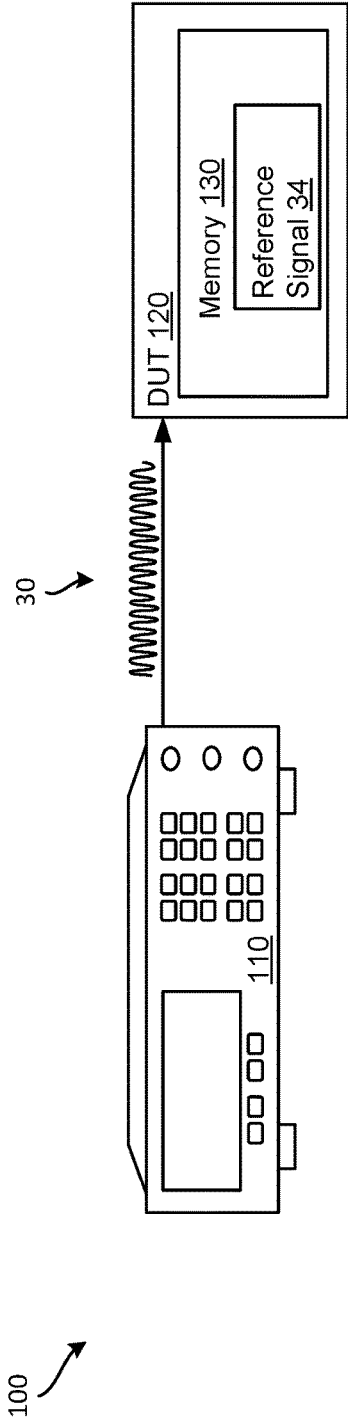
FIG. 1A

FIG. 1B

FIG. 1C

FIG. 2

FIG. 3

400

Receive, at a device under test (DUT), a test signal
410

Convert, by the DUT, the test signal into a digital
test signal and storing the digital test signal in a
receiver memory portion 420

Identify, by the DUT, when a pre-defined number
of bits of the bit stream are available in the
receiver memory portion 430

Perform, by the DUT, in response to the
identifying, a logic operation on the bit stream
and a reference signal and generating a test result
based on the logic operation 440

Determine, by the DUT, whether the test result
satisfies a condition 450

Synchronize the digital test signal with the
reference signal prior to the performing of the
logic operation 460

FIG. 4

P_n denotes the nth bit of the PRBS9

FIG. 5A

505

Memory bit

392

0   1   30   31

520

0   [P$_0$:P$_{31}$]   0   540

1   [P$_{32}$:P$_{63}$]   32

[P$_{480}$:P$_{510}$;P$_0$]   480

[P$_1$:P$_{32}$]   1

526

[P$_{32}$:P$_{64}$]   33

31   [P$_{481}$:P$_{510}$; P$_0$:P$_1$]   481   542

Memory
Address

Phase
Shift

[P$_{30}$:P$_{61}$]   30

[P$_{62}$:P$_{93}$]   62

495   [P$_{510}$:P$_0$; P$_{30}$]   510

496   [P$_{31}$:P$_{62}$]   31

497   [P$_{63}$:P$_{94}$]   63

510   [P$_{479}$:P$_{510}$]   479

P$_n$ denotes the nth bit of the PRBS9

FIG. 5B

500

392

Memory bit

0   1   30   31

0

$[P_0{:}P_{510};P_0]$

0

15

16

$[P_1{:}P_{510};P_0{:}P_1]$

1

31

Phase
Shift

480

$[P_{30}{:}P_{510}\,;P_0{:}P_{30}]$

30

495

496

$[P_{31}{:}P_{510}\,;P_0{:}P_{30}]$

31

510

520

522

Memory
Address
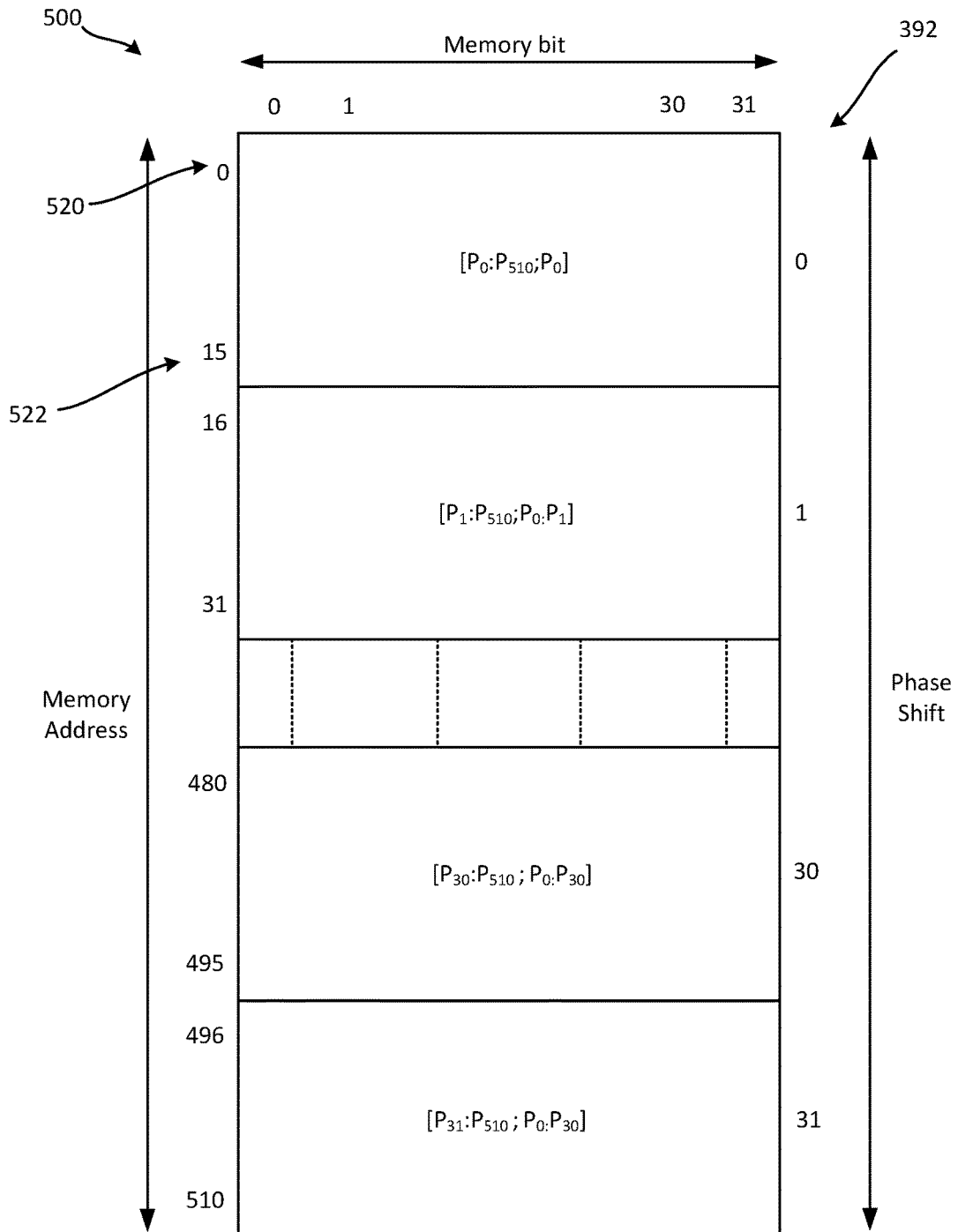
P_n denotes the nth bit of the PRBS9

FIG. 5C

ERROR RATE METER INCLUDED IN A SEMICONDUCTOR DIE

RELATED APPLICATION

[0001] This application claims priority to and the benefit of Provisional Patent Application No. 62/534,775 filed on Jul. 20, 2017, which is incorporated herein by reference in its entirety.

TECHNICAL FIELD

[0002] Some implementations relate generally to an error rate meter included in a semiconductor die.

BACKGROUND

[0003] A semiconductor die after being manufactured can be tested using a variety of hardware test equipment to determine whether or not the semiconductor die has desirable performance characteristics. The various hardware test equipment can perform many electrical tests on the semiconductor die using numerous test criteria. The use of different test equipment and criteria can result in additional costs and time, which is undesirable in many applications.

SUMMARY

[0004] A device including electrical self-testing capabilities is described herein. In one general implementation, an apparatus may include a memory, a receiver, and a processor. The receiver is configured to receive a test signal, convert the test signal into a digital test signal (bit stream), store the digital test signal in the memory, and identify when a pre-defined number of bits of the bit stream are available in the memory. The processor is configured to perform a logic operation on the bit stream and a reference signal, generate a test result based on the logic operation, and determine whether the test result satisfies a condition. In some implementations, the processor may be configured to synchronize the digital test signal with the reference signal prior to performing the logic operations.

BRIEF DESCRIPTION OF THE DRAWINGS

[0005] FIG. 1A illustrates an example system to perform an electrical test at a device under test.

[0006] FIG. 1B illustrates another example system to perform an electrical test at a device under test.

[0007] FIG. 1C illustrates an example synchronization between a test signal and a reference signal.

[0008] FIG. 2 illustrates an example system for performing an electrical test at a device under test.

[0009] FIG. 3 illustrates one more example system for performing an electrical test at a device under test.

[0010] FIG. 4 illustrates an example method for executing an electrical test at a device under test.

[0011] FIG. 5A illustrates an example reference signal stored in a memory at a device under test.

[0012] FIG. 5B illustrates storing of word-lines of a reference signal in a memory of a device under test.

[0013] FIG. 5C illustrates blocks including portions of phase-shifted versions of a sequence stored in a memory of a device under test.

DETAILED DESCRIPTION

[0014] An example device (or apparatus), which can be referred to as a device under test (DUT), configured to perform electrical self-testing is described herein. The testing may be performed to determine whether the device has the desired performance characteristics. In some implementations, the device may receive a test signal from test equipment and the received test signal may be compared with a reference signal stored at the device. The comparison may be used to determine whether the device has the desired performance characteristics.

[0015] In one example implementation, the device may include a receiver, a processor, and a memory. The receiver may receive a test signal from test equipment (e.g., a device which can generate a test signal). The receiver converts the test signal into a digital test signal (e.g., bit stream) and stores the bit stream in the memory. Once a certain number of bits of the bit stream are available in the memory, the receiver may compare the bit stream with a reference signal stored in the memory. The reference signal may include a plurality of phase-shifted versions of a sequence which may be, for example, a pseudorandom binary sequence (PRBS).

[0016] The comparing determines whether bits of the bit stream match with corresponding bits of the reference signal to determine whether the bit stream was correctly received at the receiver. The total number of bits of the bit stream that were not received correctly (e.g. received in error, number of mismatched bits, etc.) at the receiver may be used to determine a test result. The test result may be used then to determine whether the test result satisfies a condition, for example, by comparing to a threshold value associated with the test result. In some implementations, the test result may be used to determine whether the device passes a bit error rate (BER) test or the BER satisfies BER threshold value to determine whether the device has the desired performance characteristics.

[0017] The implementations described herein may be advantageous over, for example, a system that requires an external trigger event, exchanging of test parameters, additional test equipment, and so forth. In some implementations, the self-testing mechanisms described herein can eliminate test equipment and/or measurement capabilities and/or may obviate additional circuitry to implement the testing on-chip. In some implementations, the mechanisms described herein may provide common metrics for DUT characterization, production, and in-the-field application. The metrics may be computed in real-time with minimal processor load, without any external triggers, and with minimal RF interference. The other advantages of the implementations described herein may include, for example, organizing of subsequences in a memory so that the memory can read linearly without any further data manipulations, achieving real-time operations with minimal processing resources, absence of any feedback mechanism (clock or data signals) to the transmitter as the metrics are computed locally (for example, on chip), and the ability to test two devices together in the field with one device being used as a transmitter and the other device being used as the receiver and computing the metrics.

[0018] FIG. 1A illustrates an example system 100 with a DUT 120 configured to perform an electrical test (e.g., BER, PER, etc.), for example, on-chip, in response to receiving a test signal 30 (e.g., a radio frequency (RF) signal, known data, a known sequence, etc.) from test equipment 110 (e.g.,

2

a test signal generator). As the DUT **120** is configured to perform the test on-chip, the DUT **120** does not send a demodulated clock or data signal back to the test equipment **110** (or another device) for further processing. The DUT **120** may include a memory **130** which may have reference signal **34** stored in the memory **130**. The DUT **120** may compare the test signal **30** received from the test equipment **110** with the reference signal **34** stored in the memory **130** to determine whether the DUT **110** satisfies the desired performance characteristics. In some implementations, the DUT **110** may include a module to produce the test signal **30**.

[0019] In wireless communications, e.g. Bluetooth low energy (LE) communications, bit error rate (BER) and packet error rate (PER) are two example metrics that may be used for measuring sensitivity of a receiver at the DUT **120** (also referred to as sensitivity of the DUT **120**). The BER may be generally defined as the number of bits received in error (e.g., bit errors) divided by the total number of received bits. The PER may be generally defined as number of error packets divided by the total number of received packets. These metrics may be generally used to determine whether the device satisfies the desired performance characteristics.

[0020] In one implementation, the BER may be computed on-chip in the DUT **120** instead of being computed externally due to numerous disadvantages of computing externally. For instance, if the BER were computed externally instead of on-chip in the DUT **120**, demodulated clock and data bit streams would be sent back (e.g., feedback mechanism) from the DUT **120** to the test equipment **110** (or another computing device) to compute the number of erroneous bits. In such a test configuration, the BER test may rely on a specific signal generator with clock and data inputs. In addition, the demodulated clock and data bits can generate toggling activity on DUT pads that interfere with the input signal and cause artificial sensitivity degradation which is pad voltage dependent. Moreover, possible reflections on the clock and data lines can cause artificial degradation, especially on test equipment that is automated.

[0021] In another implementation, the DUT **120** may be, or may include, an on-chip receiver sensitivity test for use in an integrated transceiver (e.g., radio frequency (RF) transceiver). The mechanism of the DUT **120** described herein may obviate the need to use test equipment with BER measurement capabilities or may obviate additional circuitry to realize the test mechanism on-chip. The DUT **120** described herein may include on-chip test signal processing or reference signal generation. In some implementations, the mechanisms described herein may be software-based and may be implemented using a reprogrammable processing unit included in the DUT **120**. In some other implementations, the mechanisms described herein may be implemented in the hardware of the DUT **120**. The results of the testing may determine whether the sensitivity requirements of the receiver are satisfied or met. In some implementations, the test equipment **110** may be any RF capable device, and may be replaced with another device, as shown for example, in FIG. **1B**.

[0022] In one implementation, the test signal **30** may be synchronized with the reference signal **34** for properly comparing the test signal **30** with the reference signal **34**. The synchronization may be needed as the phase of the test signal (e.g., starting of the test signal) may be unknown, as described below in detail in reference to FIG. **1B**.

[0023] FIG. **1B** illustrates another example system **150** to perform an electrical test at a device under test.

[0024] In some implementations, the test equipment may be another DUT, for example, DUT **112**. For example, two devices (e.g., DUT **112** and DUT **120**) may be tested against each other with a first device, e.g., DUT **112**, generating a test signal (e.g., test signal **30**) and a second device, e.g., DUT **120**, measuring sensitivity (e.g., whether the DUT **120** satisfies the desired performance characteristics). This may be performed in the field to validate, for example, integration of a DUT into a system or a network, or to measure the quality of reception in a given environment (e.g., to measure quality of a Bluetooth low energy (BLE) link between two devices). In another implementation, the DUT **120** may generate the test signal and the DUT **112** may measure sensitivity.

[0025] FIG. **1C** illustrates an example synchronization **160** between a test signal and a reference signal.

[0026] As shown in FIG. **1B**, the test signal **32** may be in a continuous loop (e.g., **30A**, **30B**, **30C**, **30D**, etc.) and the phase of the test signal **30** may be unknown. In other words, the starting point of the test signal **30** may be unknown. However, the DUT **120** needs knowledge of the starting point of the test signal **30** for performing a bitwise (e.g., bit-by-bit) comparison between the test signal **30** and the reference signal **34**. In the absence of such information, the DUT **120** may perform synchronization between the test signal **30** and the reference signal **34** prior to comparison.

[0027] As shown in **160** of FIG. **1B**, in one implementation, the test signal **30** may be in a continuous loop and the reference signal **34** may include a sequence, e.g., a plurality of sequences (e.g., sequence 0, sequence 1, . . . , sequence N). The DUT **120** may perform a correlation between the test signal **30** (or digital version of the test signal **30**) and the reference signal **34**. For instance, the DUT **120** may perform correlation between the test signal **30** (e.g., **30A**, **30B**, **30C**, **30D**, etc. which is a repetition of the test signal **30**) and the sequences (e.g., sequence 0, sequence 1, . . . , sequence N) of the reference signal **34** to find a match, as shown, for example, at **29A** and **29B**. That is, **29A** and **29B** may show the start and end points in the bit stream where there is phase match between the test signal **30** (being repeated) and a sequence (e.g., sequence 10) of the reference signal **34**. Once the DUT **120** finds a match between the test signal **30** and a sequence of the reference signal **34** (e.g., correlation is maximum), the test signal **30** and the reference signal **34** may be synchronized at the matching word-line address location.

[0028] In one example implementation, the test signal **30** may be in a continuous loop. The reference signal **34** may be a pre-defined finite sequence, for example, a PRBS9 which may include all possible phase-shifted versions of a sequence (for a total of 32 sequences), and the sequence may be the same signal as the test signal **30**. Each sequence may include 15 or 16 subsequences resulting in a total of 511 possible subsequences or phases for the reference signal. The DUT **120** may perform a correlation between the test signal **30** (or digital version of the test signal **30**) and the various sequences of the reference signal **34**. For instance, the DUT **120** may perform correlation between the test signal **30** (e.g., **30A**, **30B**, **30C**, **30D**, etc. which is a repetition of the test signal **30**) and the various sequences (e.g., sequence 0, sequence 1, sequence 29, etc.) of the reference signal **34** to find a match as shown by **29A** and

29B. That is, **29**A and **29**B may show the start and end points in the bit stream where there phases match between the test signal **30** (being repeated) and (the sequence 29 of) the reference signal **34**. Once the DUT **120** finds a match between the test signal **30** and a sequence of the reference signal **34** (e.g., correlation is maximum), the test signal **30** and the reference signal **34** may be synchronized at the matching word-line address location. In some implementations, the correlation may be computed over a subsequence instead of a sequence due to properties of PRBS9 and the low BER target (e.g., 10^{-3}). Additional details on example synchronization processes are described in reference to at least FIGS. **5A-5C**.

[0029] FIG. **2** illustrates an example system **200** for performing an electrical test at the DUT (e.g., DUT **120**). The DUT **120** shown in FIG. **2** can be an example of the DUT illustrated in, for example, FIG. **1A**. In some implementations, the electrical test may be a BER test for determining whether a receiver **302** (e.g., a RF receiver) of the DUT **120** satisfies a test condition, e.g., threshold sensitivity requirements.

[0030] In one example implementation, the DUT **120** may include a processor **120**, the memory **130**, a receiver **302**, and/or other components such as a logic operations component, e.g., logic **380**, for performing logic operations. The memory **130** is also referred to as a DUT memory, device memory, or a DUT memory portion.

[0031] The receiver **302** of the DUT **120** may receive the test signal **30** from test equipment (e.g., test equipment **110**), as shown in FIG. **1**. The test signal **30** may be a known signal, for example, a known data or a sequence (e.g., a pseudorandom binary sequence (PRBS), PRBS 9). The receiver **302** may convert the test signal **30** into a digital test signal **32**. The digital test signal **32** may be a bit stream (e.g., stream of bits) which is stored in a memory. In some implementations, the memory may be a portion of the memory **130** or a local first-in first-out (FIFO) memory of the receiver **302**. The memory used for storing the digital test signal **32** is also referred to as a receiver memory or a receiver memory portion.

[0032] The DUT **120** compares the digital test signal **32** to the reference signal **34** for determining whether the receiver **302** of the DUT **120** satisfies threshold sensitivity requirements. The reference signal **34** may be a known sequence, e.g., same as the test signal **30**, which may be pre-generated and stored in the memory **130** for processing with the digital test signal **32** using logic **380**. In some implementations, the reference signal **34** may be a pseudorandom binary sequence (PRBS), e.g., PRBS9. The logic **380** (e.g., 8-bit logic, 16-bit logic, 32-bit logic, etc.) may be configured to perform a test (e.g., BER test) at the DUT **120** to determine whether the test is successful (e.g., whether the receiver **302** of the DUT **120** satisfies threshold sensitivity requirements) and displays the test result **36**. In other words, the digital test signal **32** that is converted from the test signal **30** (e.g., a known sequence) is compared to the sequence (e.g., same sequence) that is locally stored to determine whether certain conditions are met, for example, whether bit error ratio based on the comparison between the digital test signal **32** and the reference signal **34** them satisfies a certain condition (e.g., satisfies sensitivity requirements). In other words, a known signal that is received over a wireless medium at the receiver **302** is compared with the known signal (or phase shifted versions of the known signal) stored at the device to determine if the known signal was correctly received, and therefore, whether the receiver meets the sensitivity requirements.

[0033] FIG. **3** illustrates an example system **300** for performing a test at a DUT (e.g., DUT **120**). The DUT **120** may include receiver **302**, synchronization logic **380** (can be referred to as logic), and a memory **130**.

[0034] The receiver **302** may include at least an antenna **310**, a filter **315**, a low noise amplifier (LNA) **320**, a voltage controlled oscillator (VCO) **330** (e.g., a local oscillator), a mixer **340** (e.g., an ideal mixer, a multiplier), an automatic gain control **350**, an analog to digital converter **360**, or a memory **370** for receiving a test signal **30**, converting the test signal **30** to the digital test signal **32**, storing the digital test signal **32** in the memory **370**, or identifying when a pre-defined number of bits are available in the memory **370**. The identifying may be based, for example, on an interrupt (a system interrupt, a direct memory access request, etc.) Although the receiver **302** is shown with various components, in some implementations, the receiver **302** may include different components than shown in FIG. **3**. In some implementations, the receiver **302** may be configured to demodulate the test signal **30** and generate a bit stream (e.g., digital test signal **32**), and for example, at a rate of 1 Mb/s for a BLE link. The receiver **302** may be configured with a reprogrammable CPU (not shown in FIG. **3**) and some memory (e.g., memory **370**, which may be a local FIFO memory at the receiver **302** or a portion of the memory **130**) to perform the operations described herein.

[0035] The receiver **302** may be configured to receive the test signal **30** via the antenna **310** and is configured to produce the digital test signal **32** that may be stored in the memory **370**. In some implementations, the memory **370** may be a FIFO memory of the receiver **302** or a portion of the memory **130**. The reference signal **34** may be stored in memory **392**, which may be a part of the memory **130** in some implementations, and may be processed with the digital test signal **32** using logic **380**. In some implementations, the reference signal **34** may be a pseudorandom binary sequence (PRBS), e.g., PRBS9.

[0036] In some implementations, the logic **380** may include XOR comparison logic **382**, summation logic **384**, or result logic **386**. The XOR comparison logic **382** compares the digital test signal **32** with the reference signal **34**, e.g., on a per-bit basis, and may produce a logic value, e.g., a logic high value or a value of 1, if the comparison results in a mismatch (bits do not match). For instance, a value of 1 may be produced in the event a bit of the digital test signal **32** does not match with a corresponding bit of the reference signal **34** (e.g., corresponding bit of the corresponding sequence of the reference signal). A value of 0 may be produced in the event a bit of the digital test signal **32** matches with a corresponding bit of the reference signal **34**.

[0037] The summation logic **384** may be configured to add total number of unmatched bits (or matched bits) based on the comparison performed using the XOR comparison logic **382**. The result logic **386** may be configured to determine whether the test result **36** satisfies the condition based on a test criterion configured at the device, the test criterion based on the total number of bits that failed to match. In some implementations, the test criterion (e.g., which may be pre-defined by the manufacturer of the chip or the DUT **120**) may be based on the total number of unmatched bits. The test result **36** may be used to determine whether the receiver

302 of the DUT 120 passed the test (e.g., satisfied threshold sensitivity requirements). In other words, the result logic 386 may determine the test result 36, e.g., BER, and may determine whether the BER satisfies the threshold hold sensitivity requirements. In some implementations, the test result may be stored in the memory 394 which is a portion of the memory 130.

[0038] In one implementation, the logic 380 may include synchronization logic 388. The logic 388 may be configured to facilitate synchronization between the digital test signal 32 and the reference signal 34. Without proper synchronization between the digital test signal 32 and the reference signal 34, an accurate comparison of the digital test signal 32 and the reference signal 34 cannot be performed in a desirable fashion. For example, the test signal 30 may be in a continuous loop and processed by the receiver 302 continuously resulting in the need for synchronization between the digital test signal 32 and reference signal 34. In another example, the receiver 302 may be configured to continuously receive a looped version of a known test signal or code modulated as the test signal 30. To improve the efficiency of the synchronization process, in some implementations, the reference signal 34 may be pre-computed (e.g., pre-generated) and stored in the memory 392 prior to the synchronization process as the generation of the reference signal 34 may consume significant processing resources. Additional details on the synchronization process are described in detail at least in reference to FIGS. 5A-5C.

[0039] In another implementation, the system or mechanism shown in FIG. 3 may be used to implement a BER meter in software (e.g., software BER meter) directly on-chip of the DUT 120. The software may be configured to compute the BER in real-time with reduced (e.g., minimal) processing load, for example, in part, due to pre-computing (e.g., pre-generating) the reference signal 34 and storing the reference signal 34 in the memory 392. The reference signal 34 which may be pre-generated may include a plurality of phase-shifted versions of a sequence that may be used to automatically synchronize the digital test signal 32 with the reference signal 34, thus obviating the need for any external trigger or external synchronization mechanism.

[0040] In one more implementation, in response to identifying a pre-defined number of bits of the bit stream are available in the memory 370, the processor 120 may execute logic 380 and load the digital test signal 32 from the memory 370, the reference signal 34, and compute the correlation between the digital test signal 32 and the reference signal 34 using the logic 380. In some implementations, the comparison (e.g., correlation) may be implemented as a bitwise XOR operation. In some implementations, each resulting bit being set to a high value may correspond to an erroneously processed (e.g., received) bit. In some implementations, the logic 382 may be configured to compute the amount of ones (is) of the XOR operation. In some implementations, since the number of errors is expected to be null or low, an algorithm (e.g., in logic 380) with a complexity proportional to the number of ones may be used. For example, in some implementations, the logic 380 may be configured to detect a scenario where there are no mismatches between the digital test signal 32 and the reference signal 34. In such situations, the calculation of an error rate will not be completed because it is not needed. If there is a mismatch between the digital test signal and the reference signal, the calculation of an error rate may be triggered. In some

implementations, the test result 36 of the result operation may be defined (e.g., accumulated, collected, calculated) over, for example, a pre-defined amount of data and stored in the memory 394. In some implementations, the test result 36 may be a BER calculated as the ratio between the number of erroneously received bits and the total amount of received bits.

[0041] In some implementations, at least some portions of the processing illustrated in FIG. 3 may be performed in software, hardware, firmware, or a combination thereof. Accordingly, all, or a portion, of the processing may be executed using, for example, one or more general purpose processors and/or one or more memories.

[0042] FIG. 4 illustrates a flowchart 400 of an example method of executing an electrical test at a DUT (e.g., at DUT 120 as shown in FIGS. 1A-3). In some embodiments, at least some portions of the method can be performed using a non-transitory computer-readable storage medium storing instructions that when executed cause a processor to perform the method.

[0043] At block 410, the DUT receives a test signal. For example, in one implementation, the DUT 120 or the receiver 302 may receive the test signal 30, via the antenna 310, from the test equipment 110. In some implementations, the test signal 30 may be a RF test signal and the receiver 302 may be a RF receiver configured to receive the test signal 30. As described above, the test signal 30 may be a known data signal, e.g., a sequence.

[0044] At block 420, the DUT may convert the test signal into a digital test signal and store the digital test signal in a receiver memory portion, the digital test signal being a bit stream generated from the test signal. For example, in one implementation, the DUT 310, the receiver 302, or the analog to digital converter 360 may convert the test signal 30 into a digital test signal 32 (e.g., bit stream, sequence of bits, etc.) and store the digital test signal 32 in a receiver memory portion (e.g., memory 370). The receiver memory portion 370 may be a local memory at the receiver 302 (e.g., FIFO memory at the receiver 302) or a portion of the memory 130. In some implementations, the digital test signal 32 may be temporarily stored in the memory, for example, as 8, 16, or 32 bit data.

[0045] At block 430, the DUT may identify when a pre-defined number of bits of the bit stream are available in the receiver memory portion. For example, in one implementation, the DUT 100 or the receiver 302 may identify when a pre-defined number of bits of the bit stream are available in the receiver memory portion 370. In some implementations, the identifying may be based on an interrupt, for example, a system interrupt, a direct memory access request, etc.

[0046] At block 440, the DUT 100 may perform, in response to the identifying, a logic operation on the bit stream and a reference signal, and generate a test result based on the logic operation. For example, in one implementation, in response to the identifying, the DUT 100 or the processor 140 may perform a logic operation on the bit stream (e.g., digital test signal 32) and the reference signal 34, and may generate the test result 36 based on the logic operation.

[0047] At block 450, the DUT may determine whether the test result satisfies a condition. For example, in one implementation, the DUT 100 or the processor 140 may determine whether the test result 36 satisfies a condition, e.g., threshold

sensitivity requirements. In some implementations, the DUT **120** or the processor **140** may determine whether BER test results satisfies threshold sensitivity requirements. The DUT **120** or the processor **140** may determine that the BER test result satisfies the condition if the BER is below the BER threshold sensitivity requirement of the receiver **302**.

[0048] In some implementations, at block **460**, the DUT may synchronize the digital test signal with the reference signal prior to performing of the logic operation. For example, in one implementation, the DUT **120** or the processor **140** may synchronize the digital test signal **32** with the reference signal **34** prior to performing the logic operation to efficiently perform the logic operation described above in reference to block **440**.

[0049] The reference signal **34**, as described above in FIGS. **1A-4**, may include a plurality of phased-shifted versions of a sequence (e.g., PRBS9). In some implementations, the reference signal **34** may be pre-generated and stored in the memory **392** in a word aligned manner to improve speed or efficiency of the synchronization or logic operations which are described below in detail in reference to at least FIGS. **5A-5C**.

[0050] FIG. **5A** illustrates an example reference signal **34**, which includes multiple phase-shifted versions of a sequence, stored in a memory (e.g., memory **392**).

[0051] In one implementation, the reference signal **34** may include a plurality of consecutive phase-shifted versions of a sequence (referred to as a plurality of sequences) which may be generated from the sequence using, for example, a shift register. In some implementations, each sequence may be a PRBS, for example, PRBS9, which has a length of 511 bits. The plurality of sequences (for example, 8, 16, 24, 32, etc. sequences, which may depend on the memory structure), to accommodate the length of PRBS9, may be precomputed or pre-generated (e.g., externally, on-chip, etc.) and stored (e.g., loaded) in the memory **392** to save time or conserve processing resources.

[0052] In one example implementation shown in FIG. **5A**, to accommodate the length of the PRBS9 sequence (e.g., length of PRBS9 sequence=2^9-1=511 bits), consecutive sequences may be stored in a row in the memory **392**. In other words, consecutive sequences may be stored in the memory **392** in a way (e.g., in rows) such that a last subsequence is word aligned (or memory word aligned). For example, the first sequence, which may be referred to as sequence 0 (**510**) may be stored in the memory starting at bit 0 (P_0) **530** of memory address 0 (**520**) and ending at memory bit 30 (P_{510}) **532** of memory address 15 (**522**). The last subsequence **522** of sequence 0 (**510**) may be word aligned with a following sequence (**512**) starting at memory bit 31 (P_0) **534** of memory address 15 (**522**). In other words, to store sequences in a memory, the last subsequence of a sequence may be memory word aligned with the following sequence, and applies to any sequence length and to any memory. In other words, the last bit (bit **31**) of the last memory address (address **510**) stores P_{510}. That is, consecutive sequences are stored in a row until the condition (the last bit of the last memory address storing P_{510}) is satisfied. This mechanism allows for efficient comparison, e.g., word-by-word comparison or 32-bit comparison for detecting mismatched bits to compute error rates for determining metrics, e.g., BER, PER, etc.

[0053] In some implementations, for a 32-bit data memory shown in FIG. **5A**, the memory footprint for storing the 32 sequences (e.g., sequences 0-31) is 2044 bytes (e.g., 511*32=2044 bytes or 16,352 bits). The memory footprint may be reduced to 511 or 1022 bytes by using 8 or 16-bit memory addresses, respectively, which may result in higher processing loads (e.g., additional logical shift operations). In other words, the plurality of phase-shifted versions of the sequence are stored with last subsequences of the plurality of phase-shifted versions memory such that they are word, or half-word, or byte aligned.

[0054] FIG. **5B** illustrates storing of word-lines of a reference signal **34** in a memory (e.g., memory **392**) based on the example implementation of FIG. **5A**. For example, the first word-line **540** stored at memory address 0 (**520**) includes bits shown as [P0:P31] **540**. As another example, a word-line **542** stored at memory address 31 (**526**) includes bits shown as [P481:P510; P0:P1] which includes end portion of one sequence, sequence 0 (e.g., [P481:P510]) and beginning portion, e.g., [P0:P1], of the following sequence, sequence 1 (**512**). As another example, a word-line at address memory **510** includes bits [P479: P510], where P510 being the last bit of the PRBS9 sequence occupies the last bit of the last address.

[0055] In other words, as shown in FIGS. **5A** and **5B**, consecutive phased-shifted versions of PRBS9 may be stored in a row (e.g., in a loop fashion) until the last bit of the reference signal **534** (e.g., P510 in FIG. **5A**) coincides with the last bit (for example, bit **31**) of memory address **510** (**524**). For example, the memory may be read linearly. That is, after reading memory address **510** (**524**) subsequence [P479:P510], the pointer may be reinitialized to the memory address 0 (subsequence [P0:P31]) to ensure continuity of the sequence (or code). This is due to the length of PRBS9 (e.g., 511 bits) which is not an integer multiple of 32. The example mechanism described above aligns the PRBS9 with the memory even though the length of the PRBS9 is 511 bits.

[0056] FIG. **5C** illustrates blocks including portions of phase-shifted versions of a sequence **34** that are stored in the memory **392** as illustrated in FIGS. **5A-5B**. In some implementations, each block may include portions of at least two sequences of a PRBS (e.g., PRBS9).

[0057] In one example implementation, the PRBS9 may be stored using, for example, 32-bit wide combinations, so that all the plurality of sequences of the PRBS9 are stored in the memory **392**. This may allow for relatively less-complex comparison of the digital test signal **32** with the reference signal **34** on a word-line basis (e.g., 32-bit word comparison). The synchronization between the digital test signal **32** and the PRBS9 (e.g., multiple phase-shifted versions of the reference signal **34** shown in FIG. **5A**) may be performed in multiple ways.

[0058] In some implementations, the synchronization of the digital test signal **32** with the reference signal **34** may be performed prior to the comparison. However, the data phase of the digital test signal **32** may be unknown as the test signal **30** is being continuously looped. As a result, the synchronization may include searching all possible phases of the PRBS9 (e.g., 511 phase shifts) and performing the synchronization when the correlation between the digital test signal **32** and the PRBS9 satisfies a threshold condition (e.g., correlation is maximized). In some other implementations, because of the properties of the PRBS9 and the low BER target (e.g., 10^{-3}), the correlation may be computed over a subsequence (e.g., **520**, **522**, etc.) of a sequence of the PRBS9. In an example implementation, the correlation

6

length (e.g., number of bits used for correlation) may be chosen to be an integer multiple of the memory width (e.g., integer multiple of 32) and the correlation length may be computed between a portion of the digital test signal **32** (e.g., $2^9-1=511$) and the plurality of subsequences. Since each memory address location represents a different phase-shifted version of the PRBS9 subsequence [P0:P31], the memory can be read linearly. This can result in the synchronization process being efficient since no logical shift operations are required.

[0059] As an example, a 32-bit portion of the digital test signal **32** may be compared with word-lines (e.g., 32 bits each) stored in the memory **392** until a match is found. In response to a match being found, the digital test signal **32** may be synchronized with the memory **392** at the matching word-line address location. Thus, subsequent 32-bit word-lines of the digital test signal **32** may be compared with the subsequently addressed word-lines stored in the memory **392**.

[0060] In another example implementation, the receiver **302** may have basic packet handling functionalities capable of detecting a pre-defined pattern (e.g., for detecting a 32-bit sync word of a received Bluetooth LE packet). In such implementations, by defining the $[P_{479}:P_{510}]$ subsequence as the pattern to search for, the digital test signal **32** stored in the receiver memory **370** (e.g., FIFO memory **370** of the receiver **302**) may be automatically aligned with the bit P_0 of the PRBS9 sequence. In another example implementations, in response to synchronization being achieved (e.g., after performing a search over all (or a subset of) the possible phases), the memory pointer of the PRBS9 sequence may be initialized at the memory address location with content that matches the digital test signal. In some implementations, if needed, the pointer is adjusted in order to compensate for the time spent during the search process (time is translated into an equivalent phase shift). In some implementations, the storing of consecutive versions in a row, as described above in reference to FIGS. **5A** and **5B**, applies to FIG. **5C** as well where subsequence [P479:P510] may be used as a reference so that the next subsequence read is [P0:P31] at memory address 0 (**520**).

[0061] In some implementations, after using the pattern detection mechanism, the pointer may be initialized to the first address. For each new received data, the memory pointer may be linearly incremented until it reaches the 2^9-2 memory address. In some implementations, the pointer may be reinitialized to the first address in order to ensure the sequence continuity. In some implementations, the tracking between the PRBS9 sequence and the data can be efficient since the correlations may be computed on native 32-bit operands that are read linearly from the memory without any logical shift operations.

[0062] In some implementations, a non-transitory computer-readable storage medium may be configured to store instructions that when executed cause a processor to perform a process. In one example implementation, the process may include receiving, at a device under test (DUT), a test signal, converting, by the DUT, the test signal into a digital test signal and storing the digital test signal in a receiver memory portion, the digital test signal being a bit stream generated from the test signal, identifying, by the DUT, when a pre-defined number of bits of the bit stream are available in the receiver memory portion. The process may further include performing, by the DUT, in response to the identi-

fying, a logic operation on the bit stream and a reference signal, and generating a test result based on the logic operation, the reference signal including a plurality of phase-shifted versions of a sequence, and the reference signal pre-generated and stored in a DUT memory portion; and determining, by the DUT, whether the test result satisfies a condition.

[0063] It will also be understood that when an element, such as a transistor or resistor, is referred to as being on, connected to, electrically connected to, coupled to, or electrically coupled to another element, it may be directly on, connected or coupled to the other element, or one or more intervening elements may be present. In contrast, when an element is referred to as being directly on, directly connected to or directly coupled to another element or layer, there are no intervening elements or layers present. Although the terms directly on, directly connected to, or directly coupled to may not be used throughout the detailed description, elements that are shown as being directly on, directly connected or directly coupled can be referred to as such. The claims of the application (if included) may be amended to recite exemplary relationships described in the specification or shown in the figures.

[0064] As used in this specification, a singular form may, unless definitely indicating a particular case in terms of the context, include a plural form. Spatially relative terms (e.g., over, above, upper, under, beneath, below, lower, and so forth) are intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. In some implementations, the relative terms above and below can, respectively, include vertically above and vertically below. In some implementations, the term adjacent can include laterally adjacent to or horizontally adjacent to.

[0065] Implementations of the various techniques described herein may be implemented in (e.g., included in) digital electronic circuitry, or in computer hardware, firmware, software, or in combinations of them. Implementations may implemented as a computer program product, i.e., a computer program tangibly embodied in an information carrier, e.g., in a machine readable storage device (computer-readable medium) or in a propagated signal, for processing by, or to control the operation of, data processing apparatus, e.g., a programmable processor, a computer, or multiple computers. A computer program, such as the computer program(s) described above, can be written in any form of programming language, including compiled or interpreted languages, and can be deployed in any form, including as a stand alone program or as a module, component, subroutine, or other unit suitable for use in a computing environment. A computer program can be deployed to be processed on one computer or on multiple computers at one site or distributed across multiple sites and interconnected by a communication network.

[0066] Method steps may be performed by one or more programmable processors executing a computer program to perform functions by operating on input data and generating output. Method steps also may be performed by, and an apparatus may be implemented as, special purpose logic circuitry, e.g., an FPGA (field programmable gate array) or an ASIC (application specific integrated circuit).

[0067] Processors suitable for the processing of a computer program include, by way of example, both general and special purpose microprocessors, and any one or more

processors of any kind of digital computer. Generally, a processor will receive instructions and data from a read only memory or a random access memory or both. Elements of a computer may include at least one processor for executing instructions and one or more memory devices for storing instructions and data. Generally, a computer also may include, or be operatively coupled to receive data from or transfer data to, or both, one or more mass storage devices for storing data, e.g., magnetic, magneto optical disks, or optical disks. Information carriers suitable for embodying computer program instructions and data include all forms of non volatile memory, including by way of example semi-conductor memory devices, e.g., EPROM, EEPROM, and flash memory devices; magnetic disks, e.g., internal hard disks or removable disks; magneto optical disks; and CD ROM and DVD-ROM disks. The processor and the memory may be supplemented by, or incorporated in special purpose logic circuitry.

[0068] While certain features of the described implementations have been illustrated as described herein, many modifications, substitutions, changes and equivalents will now occur to those skilled in the art. It is, therefore, to be understood that the appended claims are intended to cover all such modifications and changes as fall within the scope of the implementations. It should be understood that they have been presented by way of example only, not limitation, and various changes in form and details may be made. Any portion of the apparatus and/or methods described herein may be combined in any combination, except mutually exclusive combinations. The implementations described herein can include various combinations and/or sub-combinations of the functions, components and/or features of the different implementations described.

What is claimed is:

1. An apparatus, comprising:
a memory;
an antenna configured to receive a test signal;
an analog to digital converter configured to convert the test signal into a digital test signal and store the digital test signal in the memory, the digital test signal being a bit stream generated from the test signal;
a receiver configured to identify when a pre-defined number of bits of the bit stream are available in the memory; and
a processor configured to:
perform, in response to the identifying, a logic operation on the bit stream and a reference signal, and generate a test result based on the logic operation, the reference signal including a plurality of phase-shifted versions of a sequence, and the reference signal pre-generated and stored in the memory; and
determine whether the test result satisfies a condition.

2. The apparatus of claim 1, wherein the processor is further configured to:
synchronize the digital test signal with the reference signal prior to the performing of the logic operation.

3. The apparatus of claim 1, wherein the processor is further configured to:
synchronize the digital test signal with the reference signal prior to the performing of the logic operation, and wherein the synchronization is initiated without an external trigger.

4. The apparatus of claim 1, wherein the sequence is a pseudorandom binary sequence (PRBS), and wherein the

plurality of phase-shifted versions of the sequence are stored with last subsequences of the plurality of phase-shifted versions being word, or half-word, or byte aligned.

5. The apparatus of claim 1, wherein the logic operation includes at least one of an exclusive OR (XOR) operation, a summation operation, or a result operation.

6. The apparatus of claim 1, wherein the processor is configured to perform the logic operation that includes an exclusive OR (XOR) operation, and wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal; and
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal.

7. The apparatus of claim 1, wherein the processor is configured to perform the logic operation that includes exclusive OR (XOR) and summation operations, and
wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal;
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal, and
wherein the summation operation includes:
adding generated high logic values to determine a total number of bits that failed to match and adding generated low logic values to determine a total number of matched bits.

8. The apparatus of claim 1, wherein the processor is configured to perform the logic operation that includes exclusive OR (XOR), summation, and result operations, and
wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal;
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal,
wherein the summation operation includes:
adding generated high logic values to determine a total number of bits that failed to match and adding low logic values to determine a total number of matched bits; and
wherein the result operation includes:
determining whether the test result satisfies the condition based on a test criterion configured at the device, wherein the test criterion is based on the total number of bits that failed to match.

9. The apparatus of claim 1,
wherein the apparatus is a first device under test (DUT) and the test signal is received from second DUT.

8

10. An apparatus, comprising:
a memory;
a receiver configured to:
receive a test signal;
convert the test signal into a digital test signal and store the digital test signal in the memory, the digital test signal being a bit stream generated from the test signal;
identify when a pre-defined number of bits of the bit stream are available in the memory; and
a processor configured to:
perform, in response to the identifying, a logic operation on the bit stream and a reference signal, and generate a test result based on the logic operation, the reference signal including a plurality of phase-shifted versions of a sequence, and the reference signal pre-generated and stored in the memory; and
determine whether the test result satisfies a condition.

11. The apparatus of claim **10**, wherein the processor is further configured to:
synchronize the digital test signal with the reference signal prior to the performing of the logic operation.

12. The apparatus of claim **10**, wherein the processor is further configured to:
synchronize the digital test signal with the reference signal prior to the performing of the logic operation, and wherein the synchronizing is initiated without an external trigger.

13. A method, comprising:
receiving, at a device under test (DUT), a test signal;
converting, by the DUT, the test signal into a digital test signal and storing the digital test signal in a receiver memory portion, the digital test signal being a bit stream generated from the test signal;
identifying, by the DUT, when a pre-defined number of bits of the bit stream are available in the receiver memory portion;
performing, by the DUT, in response to the identifying, a logic operation on the bit stream and a reference signal, and generating a test result based on the logic operation, the reference signal including a plurality of phase-shifted versions of a sequence, and the reference signal pre-generated and stored in a DUT memory portion; and
determining, by the DUT, whether the test result satisfies a condition.

14. The method of claim **13**, further comprising:
synchronizing the digital test signal with the reference signal prior to performing of the logic operation.

15. The method of claim **13**, further comprising:
synchronizing the digital test signal with the reference signal prior to performing of the logic operation, and wherein the synchronizing is initiated without an external trigger.

16. The method of claim **13**, wherein the sequence is a pseudorandom binary sequence (PRBS), and wherein the

plurality of phase-shifted versions of the sequence are stored with last subsequences of the plurality of phase-shifted versions being word, or half-word, or byte aligned.

17. The method of claim **13**, wherein the logic operation includes at least one of an exclusive OR (XOR) operation, a summation operation, or a result operation.

18. The method of claim **13**, wherein the logic operation includes performing an exclusive OR (XOR) operation, and wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal; and
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal.

19. The method of claim **13**, wherein the logic operation includes performing exclusive OR (XOR) and summation operations,
wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal;
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal, and
wherein the summation operation includes:
adding generated high logic values to determine a total number of bits that failed to match and adding generated low logic values to determine a total number of matched bits.

20. The method of claim **12**, wherein the logic operation includes performing exclusive OR (XOR), summation, and result operations, comprising:
wherein the XOR operation includes:
comparing each bit of the bit stream with a corresponding bit of the reference signal;
generating, for each comparison, a high logic value when a bit of the bit stream fails to match the corresponding bit of the reference signal or a low logic value when the bit of the bit stream matches the corresponding bit of the reference signal,
wherein the summation operation includes:
adding generated high logic values to determine a total number of bits that failed to match and adding generated low logic values to determine a total number of matched bits; and
wherein the result operation includes:
determining whether the test result satisfies the condition based on a test criterion configured at the DUT, wherein the test criterion is based on the total number of bits that failed to match.

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