(12) STANDARD PATENT (19) AUSTRALIAN PATENT OFFICE

(11) Application No. AU 2015240807 B2

(54)	Title Delivery and deployment systems for bifurcated stent grafts
(51)	International Patent Classification(s) <i>A61F 2/954</i> (2013.01)
(21)	Application No: 2015240807 (22) Date of Filing: 2015.04.01
(87)	WIPO No: WO15/153754
(30)	Priority Data
(31)	Number(32)Date(33)Country14/675,3682015.03.31US61/975,2172014.04.04US
(43) (44)	Publication Date:2015.10.08Accepted Journal Date:2018.03.01
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(56)	Related Art WO 2007025101 A2 US 2009132026 A1

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property

Organization

International Bureau



(43) International Publication Date 8 October 2015 (08.10.2015)

- (51) International Patent Classification: A61F 2/954 (2013.01)
- (21) International Application Number:
 - PCT/US2015/023874
- (22) International Filing Date: 1 April 2015 (01.04.2015)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 61/975,217 4 April 2014 (04.04.2014) US 14/675,368 31 March 2015 (31.03.2015) US
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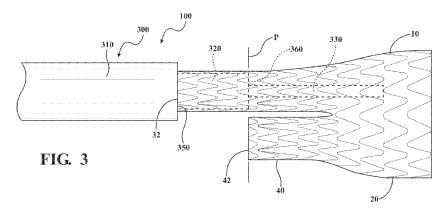
(10) International Publication Number WO 2015/153754 A1

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

with international search report (Art. 21(3))

(54) Title: DELIVERY AND DEPLOYMENT SYSTEMS FOR BIFURCATED STENT GRAFTS



(57) Abstract: A system for endoluminal delivery of a medical device, wherein the medical device includes a bifurcated stent graft having a trunk, a first leg and a second leg shorter than the first leg. The system includes a sheath having a tubular wall having a cyl-indrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery, and a generally cylindrical core member extending through the lumen. The core member has a first annular surface for engaging an end of the first leg. The core has a second annular surface for engaging an end of the second leg while at least the end of the second leg remains constrained by the sheath.

DELIVERY AND DEPLOYMENT SYSTEMS FOR BIFURCATED STENT GRAFTS

BACKGROUND

<u>Field</u>

[0001] The present disclosure relates to medical device deployment systems. More particularly, the present disclosure relates to deployment system for bifurcated stent grafts.

Discussion of the Related Art

[0002] There is a need for advanced devices, tools, systems and methods used for the endoluminal treatment of aortic diseases. In particular, there remains a need for deployment systems that can accommodate increasingly complex modes of deployment of a device, such as steering, reconstraining, multiple stage deployment, multiple device deployment, while promoting ease of use to the clinician. There also remains a need for increasingly reduced profile delivery mechanisms.

BRIEF DESCRIPTION OF THE DRAWINGS

[0003] The accompanying drawings are included to provide a further understanding of the present disclosure and are incorporated in and constitute a part of this specification, illustrate embodiments of the present disclosure, and together with the description serve to explain the principles of the present disclosure.

[0004] FIGS. 1-3 illustrate a bifurcated stent graft and a portion of a deployment system in accordance with various embodiments;

[0005] FIGS. 4-5 illustrate a bifurcated stent graft retained in a delivery configuration by a deployment system in accordance with various embodiments;

[0006] FIGS. 6-7 are cross sectional views of the bifurcated stent graft and deployment system as taken along planes indicated at 6-6 and 7-7 in FIG. 5, respectively; and

[0007] FIG. 8 is a longitudinal cross sectional view of the bifurcated stent graft and deployment system in FIG. 5.

DETAILED DESCRIPTION

[0008] In various embodiments, a system for endoluminal delivery of a medical device includes a bifurcated stent graft comprising a trunk, a first leg and a second leg, wherein the first leg is longer than the second leg; a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and a generally cylindrical core member extending through the lumen, the core member having a first section having a first diameter, a second section having a second diameter smaller than the first diameter, and a third section having a third diameter smaller than the second sections, and an annular second end surface between the second and third sections, wherein the first and second ends surfaces of the core member engage respective axially spaced apart portions of the stent graft during axial displacement of the sheath with respect to the core member.

[0008A] In one aspect, the invention provides a system for endoluminal delivery of a medical device, wherein the medical device includes a bifurcated stent graft having a trunk, a first leg and a second leg shorter than the first leg, said system comprising:

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and a generally cylindrical core member extending through the lumen, the core member having first annular surface for engaging an end of the first leg, the core having a second annular surface for engaging an end of the second leg while the second annular surface is positioned within a lumen of the first leg and at least the end of the second leg remains constrained by the sheath.

[0008B] In another aspect, the invention provides a medical device delivery system, said system comprising:

a bifurcated stent graft extending between a proximal end and a distal end opposite the proximal end, the stent graft having a trunk extending between the proximal end and a bifurcation, the stent graft having first and second legs extending distally from the bifurcation, the first leg having an end defining the distal end of the stent graft, the second leg having an end terminating at a location between the bifurcation and the distal end of the stent graft;

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and a generally cylindrical core member extending through the lumen and slidably engaged with the sheath, the core member having a first annular surface for engaging the distal end of the stent graft, the core having a second annular surface engaging the end of the second leg during displacement of the sheath relative to the core member while the second annular surface is positioned within a lumen of the first leg and at least the end of the stent graft along the core member.

[0008C] In another aspect, the invention provides a medical device delivery system, said system comprising:

a bifurcated stent graft having a trunk, a first leg and a second leg shorter than the first leg,

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and

a generally cylindrical core member extending through the lumen, the core member having a first annular surface and a second annular surface, and a first section having a first diameter and a second section having a second diameter, the second annular surface extending between the first and second sections, the first diameter being larger than the second diameter, wherein a difference between the first diameter and the second diameter is at least twice the sum of a thickness of the first leg and twice a thickness of the second leg, the first and second sections being received within a lumen of the first leg such that the second annular surface is positioned between an end of the second leg and the first annular surface. [0009] Referring to FIGS. 1-8, for example, a delivery system for delivery of a

bifurcated stent graft 10 is generally indicated at 100. As shown, the stent graft 10

includes a trunk 20, a first leg 30 and a second leg 40, wherein the first leg 30 is longer than the second leg 40. The delivery system 100 includes a sheath 200 having a tubular wall 210. The tubular wall includes an outer surface 212 and an opposite inner surface 214 defining a lumen 216. The lumen 216 is configured to receive the stent graft 10 therein to constrain and maintain the stent graft 10 in a delivery configuration suitable for endoluminal delivery to a vascular treatment site.

[0010] The delivery system 100 includes a core member 300. The core member 300 has a longitudinal axis 302 and through the lumen 216 of the sheath 200. The core member 300 includes a first section 310 having a first diameter. The core member 300 includes a second section 320 having a second diameter smaller than the first diameter. The core member 300 includes a third section 330 having a third diameter smaller than the second diameter.

[0011] The core member 300 includes an annular first end surface 350 between the first 310 and second 320 sections. The first end surface 350 can be substantially normal to the longitudinal axis 302 of the core member 300. Similarly, the core member 300 includes an annular second end surface 360 between the second 320 and third 330 sections. The second end surface 360 can be substantially normal to the longitudinal axis 302 of the core member 300.

[0012] During assembly, the core member 300 can be inserted through the first leg 30 of the stent graft 10, as shown in FIG. 1, until a terminal end 32 of the first leg 30 abuts the first end surface 350, as shown in FIGS. 2 and 3. A terminal end 42 of the second leg 40 of the stent graft 10 is generally aligned axially with the second end surface 360, as indicated at plane "P" in FIG. 3.

[0013] With the stent graft 10 mounted in the configuration shown in FIG. 3, the stent graft 10 is then compacted generally radially onto the core member 300 and retained in the delivery configuration by the sheath 200, as shown in FIGS. 4-8. As best shown in the cross sectional view of FIG. 7 (taken along the plane indicated at 7-7 in FIG. 5), the second leg 40 is compacted along a portion of a circumference of the third section 330, while the first leg 30 is compacted and generally co-axially aligned with the third section 330.

[0014] By this arrangement, the second leg 40 adds column strength to the stent graft 10 along the core member 300 to help prevent axial crumpling of the stent graft 10 during axial displacement of the sheath 200 relative to the core. Thus, during deployment of the stent graft 10, the sheath 200 is displaced axially along a direction, generally indicated by arrow "a" in FIG. 8, relative to the core member 300. Abutment between the terminal ends 32 and 42 of the first 30 and second 40 legs, respectively, and the first 350 and second 360 end surfaces prevents axial displacement of the stent graft 10 due to friction between the stent graft 10 and the sheath 10 as the sheath 10 is displaced. The enhanced column strength of the compacted stent graft along the third section 330 of the core member 300 also helps to resist axial crumpling the stent graft also due to friction between the stent graft 10 and the sheath 10 as the sheath 10 is displaced relative to the core member 300.

[0015] Axial displacement of the sheath 10 relative to the core member 300 allows outward expansion of the stent graft 10 from the delivery configuration. Optionally, secondary sheaths or constraining sleeves can be utilized to limit expansion of the stent graft to an intermediate configuration larger than the delivery configuration and smaller than a fully deployed configuration engaged with vessel walls. Further details of such constraining sleeves can be found, for example, in U.S. Pat. No. 6,352,561 issued to Leopold, et al., U.S. Pat. No. 6,551,350 issued to Thornton, et al., as well as co-pending U.S. Patent Application Publication US 2010/0049293 A1 (Zukowski et al.), the content of which is incorporated herein by reference in its entirety.

[0016] Upon full deployment of the stent graft 10, the core member 300 and sheath 200 can be removed from the treatment site and body of the patient.

[0017] It will be apparent to those skilled in the art that various modifications and variations can be made in the present disclosure without departing from the spirit or scope of the present disclosure. Thus, it is intended that the present disclosure cover the modifications and variations of this present disclosure provided they come within the scope of the appended claims and their equivalents. [0018] It is to be understood that, if any prior art publication is referred to herein, such reference does not constitute an admission that the publication forms a part of the common general knowledge in the art, in Australia or any other country. [0019] In the claims which follow and in the preceding description of the invention, except where the context requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated

features but not to preclude the presence or addition of further features in various embodiments of the invention.

WHAT IS CLAIMED IS:

1. A system for endoluminal delivery of a medical device, wherein the medical device includes a bifurcated stent graft having a trunk, a first leg and a second leg shorter than the first leg, said system comprising:

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and

a generally cylindrical core member extending through the lumen, the core member having first annular surface for engaging an end of the first leg, the core having a second annular surface for engaging an end of the second leg while the second annular surface is positioned within a lumen of the first leg and at least the end of the second leg remains constrained by the sheath.

2. The system as set forth in claim 1, wherein the core member includes a first section having a first diameter and a second section having a second diameter, the first diameter being larger than the second diameter.

3. The system as set forth in claim 2, wherein the first annular surface extends between an outer surface of the first section and an outer surface of the second section.

4. The system as set forth in any of the preceding claims, wherein the first annular surface is normal relative to a longitudinal axis of the core.

5. The system as set forth in either claim 2 or 3, wherein the core member includes a third section having a third diameter, the second diameter being larger than the third diameter.

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6. The system as set forth in claim 5, wherein the second annular surface extends between the outer surface of the second section and an outer surface of the third section.

7. The system as set forth in any of the preceding claims, wherein the second annular surface is normal relative to a longitudinal axis of the core.

8. The system as set forth in any of the preceding claims, wherein the first annular surface and the second annular surface are parallel.

9. The system of claim 5, wherein the first, second and third sections of the core member are coaxially aligned.

10. The system as set forth in any of the preceding claims, wherein the second and third sections of the core member extend through the first leg of the bifurcated stent graft.

11. A medical device delivery system, said system comprising:

a bifurcated stent graft extending between a proximal end and a distal end opposite the proximal end, the stent graft having a trunk extending between the proximal end and a bifurcation, the stent graft having first and second legs extending distally from the bifurcation, the first leg having an end defining the distal end of the stent graft, the second leg having an end terminating at a location between the bifurcation and the distal end of the stent graft;

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and

a generally cylindrical core member extending through the lumen and slidably engaged with the sheath, the core member having a first annular surface for engaging the distal end of the stent graft, the core having a second annular surface engaging the end of the second leg during displacement of the sheath relative to the core member while the second annular surface is positioned within a lumen of the first leg and at least the end of the second leg remains constrained by the sheath so as to minimize displacement of the stent graft along the core member.

12. The system as set forth in claim 11, wherein the core member includes a first section having a first diameter, a second section having a second diameter, and a third section having a third diameter, the second diameter being larger than the third diameter, the second annular surface extending between the second section and the third section.

13. The system as set forth in claim 12, wherein a difference between the second diameter and the third diameter is at least twice the sum of a thickness of the first leg and twice a thickness of the second leg.

14. The system as set forth in claim 13, wherein a difference between the first diameter and the second diameter is at least twice the thickness of the first leg.

15. The system of any of claims 11-13, wherein the first and second sections of the core member are coaxially aligned.

16. The system as set forth in any of claims 11-13, wherein the first annular surface and the second annular surface are parallel.

17. A medical device delivery system, said system comprising:

a bifurcated stent graft having a trunk, a first leg and a second leg shorter than the first leg,

a sheath having a tubular wall having a cylindrical inner surface defining a lumen for receiving the stent graft therein to constrain the stent graft toward a delivery configuration suitable for endoluminal delivery; and

a generally cylindrical core member extending through the lumen, the core member having a first annular surface and a second annular surface, and a first section having a first diameter and a second section having a second diameter, the second annular surface extending between the first and second sections, the first diameter being larger than the second diameter, wherein a difference between the first diameter and the second diameter is at least twice the sum of a thickness of the first leg and twice a thickness of the second leg, the first and second sections being received within a lumen of the first leg such that the second annular surface is positioned between an end of the second leg and the first annular surface.

18. The system of claim 17, wherein the first and second sections of the core member are coaxially aligned.

19. The system as set forth in claim 17, wherein the first annular surface and the second annular surface are parallel.

20. The system as set forth in any of claims 17-19, wherein the second annular surface extends between an outer surface of the second section and an outer surface of the first section.

