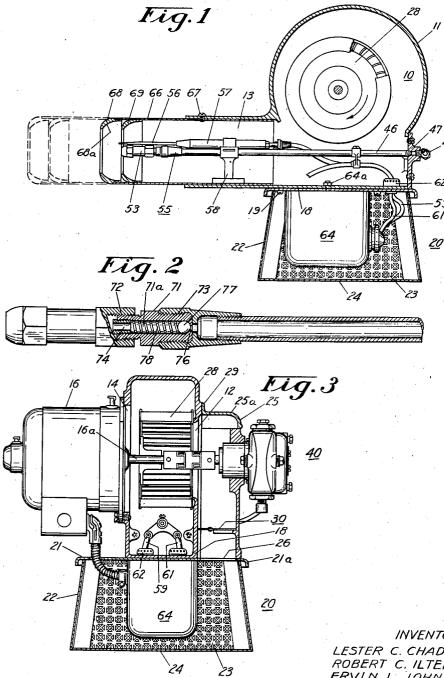
# Feb. 20, 1940.

2,191,272 L. C. CHADIMA ET AL FLUID FUEL BURNER Filed June 27, 1938



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2 Sheets-Sheet 1

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2,191,272

2 Sheets-Sheet 2

Fig. 4

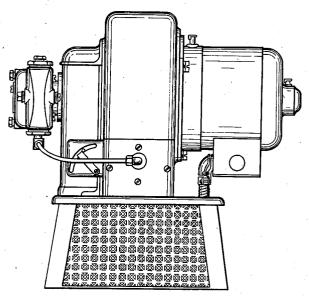
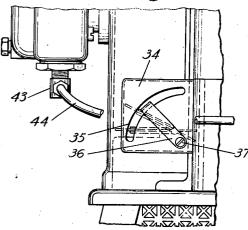
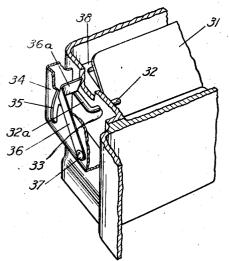


Fig. 5

Fig.6





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# 2,191,272

# UNITED STATES PATENT OFFICE

## 2,191,272

### FLUID FUEL BURNER

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#### Application June 27, 1938, Serial No. 216,166

### 3 Claims. (Cl. 230-114)

This invention relates to improvements in oil burners, and particularly to the so-called gun type of oil burner.

Oil burners on the market today, especially the gun type designed and built for domestic heating, have certain deficiencies which it is an object of our invention to correct.

Some of these shortcomings are noticeable during the installation of the burner and become ap-

**10** parent during installation of the burner. Other of these shortcomings are noticeable during the operation of the burner and frequently years after the burner has been installed.

Oil burners, especially that type adapted for domestic use, must be installed in a great variety of types and sizes of heating plants. It has been the practice in the past to make it possible to adapt a given burner to a wide variety of applications by providing either an exceptionally long 20. draft tube or a detachable draft tube available in

a number of lengths. Either of these methods has its drawbacks. The oil burner having a long draft tube, when used in making an installation actually requiring a short tube, extends well out 25, in front of the burner or boiler, thus taking up

considerable space. Oil burners using detachable draft tubes make it necessary that a stock of various sized tubes be kept on hand by the oil burner dealer. Other-

so wise a special size must be ordered from the factory each time an installation is made. It is, therefore, one of the objects of our in-

vention to provide an oil burner having an extensible draft tube whereby any given burner may be accommodated to the construction of or the conditions found in any installation.

Such an extensible draft tube makes it preferable that ignition leads be furnished which are long enough for use with the draft tube in its

maximum extended position, and it is, therefore, another object of our invention to provide a base in which the excess ignition cable may be coiled up. The ignition cable must otherwise be cut to fit each individual job, or must be stored in the draft tube where it, of course, interferes with

**45** and obstructs the passage of air. It is still another object of our invention to

11 is still another object of our invention to provide a base in which the ignition transformer may be concealed and protected from mechanical
50 injury and to provide means for cooling of the transformer by air being drawn into the blower.

It is a further object of our invention to provide a means in such a base for filtering the air entering the blower to prevent the larger portion **55** of lint and dust in the air from accumulating in the vanes of the blower wheel, blast tube and around and on the electrodes.

It is a still further object of our invention to provide such a filtering means of a capacity large enough that a season's accumulation of lint and **5** dust will not materially decrease the volume of air, necessary for proper combustion or such volume of air as is determined by the setting of the air intake valve.

It is a further object of our invention to pro-10 vide a safeguard in the form of an auxiliary nozzle shut-off valve. This auxiliary nozzle shutoff serves several purposes. It ordinarily will prevent the dribbling of oil into the fire box or combustion chamber after the burner has shut 15 down due to the expansion from the heat of any air trapped in the oil line. It also helps to prevent pulsations and explosions, after the burner is shut down.

Furthermore, our auxiliary nozzle shut-off is 20 an added safeguard in the event that the pressure regulating valve shut-off fails to close tightly when a burner shuts down. In such a case our valve prevents oil from passing through the regular valve and into the furnace by reason of the 25 pressure of the oil in the oil supply line.

By preventing dribbling of oil into the fire pot after the burner has been shut down and by providing a quick, sharp cut-off, our valve will act to prevent the accumulation of carbon on the **30** nozzle and on the tips of the electrodes, thereby helping to prevent late ignition and resulting explosions.

It is a further object of our invention to provide a mixing head employing two combustion **35** rings at the outer end of the draft tube of an oil burner. Such a mixing head is particularly suitable for use with nozzles of a small out-put. Our construction of a combustion head permits a more intimate mixture of the supply of air and **40** oil vapor when the oil out-put is small.

It is an acknowledged fact in the heating industry, and one easily understood, that air passing through an intermittently fired heating plant during an off period will absorb and carry off a **45** large amount of the heat remaining in the heating plant.

After a heating plant, including the chimney, has been thoroughly warmed up, a large quantity of air will pass through the plant and out the **50** chimney due to natural draft, and as long as there is any heat present in the furnace. The temperature of all of this air is raised as it passes through the furnace and over the heated surfaces, and the residual heat of the plant is lost. **55**  It is, therefore, an object of our invention to prevent the circulation of air through the burner and the heating plant during the "off' periods of the burner.

It is a further object of our invention to supply an air intake valve which will not only serve to close the air intake during the "off" period, but which may be adjusted to regulate the maximum amount of air permitted to pass through the 10 burner.

Other and further features and objects of the invention will be more apparent to those skilled in the art upon a consideration of the accompanying drawings and following specifica-

15 tions, wherein is disclosed a single exemplary embodiment of the invention, with the understanding, however, that such changes may be made therein as fall within the scope of the appended claims, without departing from the spirit 20 of the invention.

In the drawings:

Figure 1 is a view partly in elevation and partly in section of an oil burner constructed according to one embodiment of our invention.

25 Figure 2 is a view partly in elevation and partly in section illustrating a nozzle shut-off valve constructed according to our invention.

Figure 3 is an elevational view, partly in section, illustrating the burner shown in Figure 1 30 as viewed from the draft tube end.

Figure 4 is a view in elevation of the oil burner shown in Figures 1 and 3 as viewed from the rear. Figure 5 is a detailed view in perspective,

partly in section, illustrating an air shutter valve 35 and adjustment means constructed according to our invention, and

Figure 6 is a view in elevation illustrating the shutter valve and adjustment means shown in Figure 5.

Referring now to the drawings:

We have shown in Figures 1, 3 and 4 the application of our invention to an oil burner. The burner is otherwise of standard construction and includes a blower housing 10 having an inlet 45 opening 12, an outlet opening 13, a blower wheel 28, a motor 16 mounted on the side of the blower housing, and a flange mounted pump unit 40. The pump is aligned with the motor shaft 16aand is driven by the motor along with the blower 50 wheel,

The blower housing 10 is supplied with a flattened portion, as indicated at 18. This flattened surface of the blower housing is attached by means, such as screws 19, to a pedestal or base 55 member, indicated generally at 20. This base may comprise a single casting including a top and legs with inserted perforated side panels, or the base may be built up of sheet metal with the top of sheet metal preferably rolled at the 60 edges, as indicated at 21a, and angle iron legs 22electrically welded or otherwise attached to the top member 21. The side and end walls 23 are preferably made of an ornamental perforated sheet metal such as that illustrated, and may be 65 held in place against the inner surfaces of the legs by means such as spot welding or riveting. A bottom plate 24 may be supplied if desired, but this is not necessary.

A shutter housing, indicated generally at 25, 70 is attached to the side of the blower housing over the air intake opening by means such as bolts (not shown). This shutter housing 25 is open at the bottom. The side walls project downwardly as shown in Figures 3 and 4, and about 75 the top surface of the pedestal cover. The open

bottom of this air shutter coincides with an opening 26 in the top of this pedestal cover, permitting air to enter the base through the perforated side panels or grills 23. The air is then drawn up through the opening 26 in the pedestal cover, through the air shutter housing, through the air intake opening 12, and into the blower wheel by which it is expelled through the outlet opening 13 of the blower housing. An air shutter, indicated generally at 30, regulates the volume of air 10 drawn through this air shutter housing.

The shutter housing may, of course, be cast integral with the blower housing. If this is done, it is preferable that a removable cover 25a be supplied to permit easy access to the fan to per- 15 mit cleaning.

The pump unit 40 is preferably of the combination type comprising a strainer unit, a pumping unit, a pressure regulating and cut-off valve, and of course inlet and return openings, none of 20 which are indicated in any particular manner. The nozzle outlet opening 43 is connected by means of pipe fitting and tubing indicated at 44 to a nozzle pipe 46.

We have provided a removable inspection 25 plate 47 at the lower portion and back side of the blower housing through the center of which the oil tube 46 enters the draft tube.

The oil pipe 46 is supplied at its inner end with a nozzle 53 and an auxiliary shut-off valve indi- 30 cated generally at 55. This shut-off valve will be described in more detail hereafter.

An ignition assembly is supported by the oil pipe in accordance with standard practice and includes ignition points 56, insulating supporting 35sleeves 57, and a supporting member 58.

Ignition cables 59 and 61 are connected to the electrodes by means of spring clips and are inserted through insulated bushings 62 in the flattened portion of the blower housing into the 40 base portion where they connect with the terminals of a transformer 64. The transformer may be supported within the base by screws and nuts 64*a*.

The outlet opening 13 of the blower housing is 45 provided with a smooth bore to permit a tube member 66 to be moved in or out as desired. The tube **56** may be held in any desired position by means such as screws, as indicated at 67.

We have provided, in the end of this extensible 50 draft tube, a combustion head 68 curved inwardly, as indicated at 62a, to direct the blast of air inwardly and across the path of the oil spray emerging from the nozzle. We have also provided an auxiliary ring 69 in a form similar 55 to the combustion head 68. This ring, however, is of a size to permit it to slide inside the tube 66. This combustion ring is held in the tube by means of screws or rivets (not shown) and in a position spaced about one inch inside the outer combus- an tion head.

The inner ring is preferably utilized only when nozzles of small capacity are used in the burner. as in a small heating plant. The dual combustion rings serve to create a turbulence of the air 65 and the oil spray, that causes them to mix thoroughly.

The air shutter housing and shutter means is shown in detail in Figures 5 and 6. The shutter plate 31 is of a shape to fit in a horizontal posi- 70 tion within the shutter housing at a point as shown in Figure 3. This plate is pivotally mounted off-center on a shaft 32, which is mounted in a hole 33 in the wall of the shutter housing. A similar shaft is provided on the opposite end 75

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of the shutter plate. It is preferable that this shaft be fastened to the shutter plate by means such as screws to permit removal if necessary. The shaft 32 extends beyond the outer surface

5 of the shutter housing and is bent over a right angles and substantially parallel with the shutter plate, as shown at 32a.

An adjustable shutter stop in the form of a strap member 36 is provided with an inwardly ex-

- 10 tending portion 38a against which the lever arm 32a comes to rest as the shutter is drawn open by the suction of the blower each time the burner is started. This adjustable stop 36 is pivoted, as at 31, by a means such as a screw.
- 15 This adjustable stop may be pivoted directly on the outer surface of the shutter housing, but is preferably supported by a separate member 34. A slotted hole is supplied in this member, through which the inwardly extending portion 36a of the
- 20 adjustable stop may extend. It is apparent that this stop member may be rotated about its pivotal point, and held in any position by tightening down on the screw 37, thereby permitting the maximum amount of opening of the shutter to 25 be regulated as desired.
- The shutter 31 is located on its pivotal shaft 32 in an off-center position as before stated, so that the weight of the shutter normally causes it to close when the blower is inoperative. The
- 30 shutter plate closes against a rib 38 extending inwardly from the side of the shutter housing and forms a comparatively tight joint.

Referring now to Figure 2 illustrating our nozzle shut-off valve, the valve there shown com-

- 35 prises a main body portion 71 threaded at both ends to permit connection with the oil pipe at one end and the nozzle at the other end. The body portion is provided with a bore 71a extending from end to end. The wall of the bore is
- threaded at one end to receive a threaded tubular member 74 and is formed with a restricted portion at the other end to form a seat for a ball member 17. A spring 78 extends between the
- tubular member 74 and the ball 77 to hold the ball in place against the seat. The spring is of such a design and the tubular member is screwed into the threaded portion of the bore so as to exert a pressure of approximately 20 pounds per square
- 50 inch on the ball. As the oil pump is energized and the pressure reaches 20 pounds per square inch or over, the ball will be lifted, against the

spring pressure and off the seat, and will permit oil to pass the ball and enter the nozzle.

It is apparent that we have provided an improved oil burner which is simple in construction and positive of action, and provides for easier installation and service and improved operation of the oil burner.

Although we have described a specific embodiment of our invention, it is apparent that modifications thereof may be made by those skilled 10 in the art. Such modifications may be made without departing from the spirit and scope of our invention as set forth in the appended claims. We claim as our invention:

1. In a blower having an intake housing, a 16 shutter plate within the housing, a means of pivoting the air shutter, said shutter balanced to open due to the suction of the blower and to close due to its own weight when the blower is de-energized, the pivotal means comprising a 20 shaft extending through an opening in the side of the housing and bent over in the form of a lever arm, and a means of adjustably limiting the opening of the shutter plate comprising a limiting arm pivoted to the housing and bearing 25 against the lever arm.

2. In a blower having an intake housing, a sealing and regulating means within the housing comprising a shutter plate pivotally balanced so as to open only under the suction of the blower, **30** a shaft on which the shutter is pivoted projecting through the side of the housing and bent at right angles to form an operating lever arm, and a means for limiting the motion of this arm comprising a strap member pivoted at one end to the **35** housing, the other end of same bearing against the lever arm.

3. In a blower having an air intake housing, a sealing means in the housing including a shutter pivotally mounted therein, a shaft on which 40 the shutter is mounted projecting outwardly beyond the shutter housing, an angular extension on the shaft, and an adjustable stop, one end being pivotally mounted on the shutter housing and the other end bearing against the angularly extended shaft, said shutter mounted in an offcenter position so as to close the air intake when the blower is inoperative and open due to suction of the blower.

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