(19) **United States**
(12) **Patent Application Publication**
DELMAS et al.

(10) **Pub. No.: US 2019/0057885 A1**
(43) **Pub. Date: Feb. 21, 2019**

(54) **HIGH PRESSURE AND HIGH TEMPERATURE ANNEAL CHAMBER**

(71) Applicant: **Applied Materials, Inc.**, Santa Clara, CA (US)

(72) Inventors: **Jean DELMAS**, Santa Clara, CA (US); **Steven VERHAVERBEKE**, San Francisco, CA (US); **Kurtis LESCHKIES**, San Jose, CA (US)

(21) Appl. No.: **15/681,317**

(22) Filed: **Aug. 18, 2017**

Publication Classification

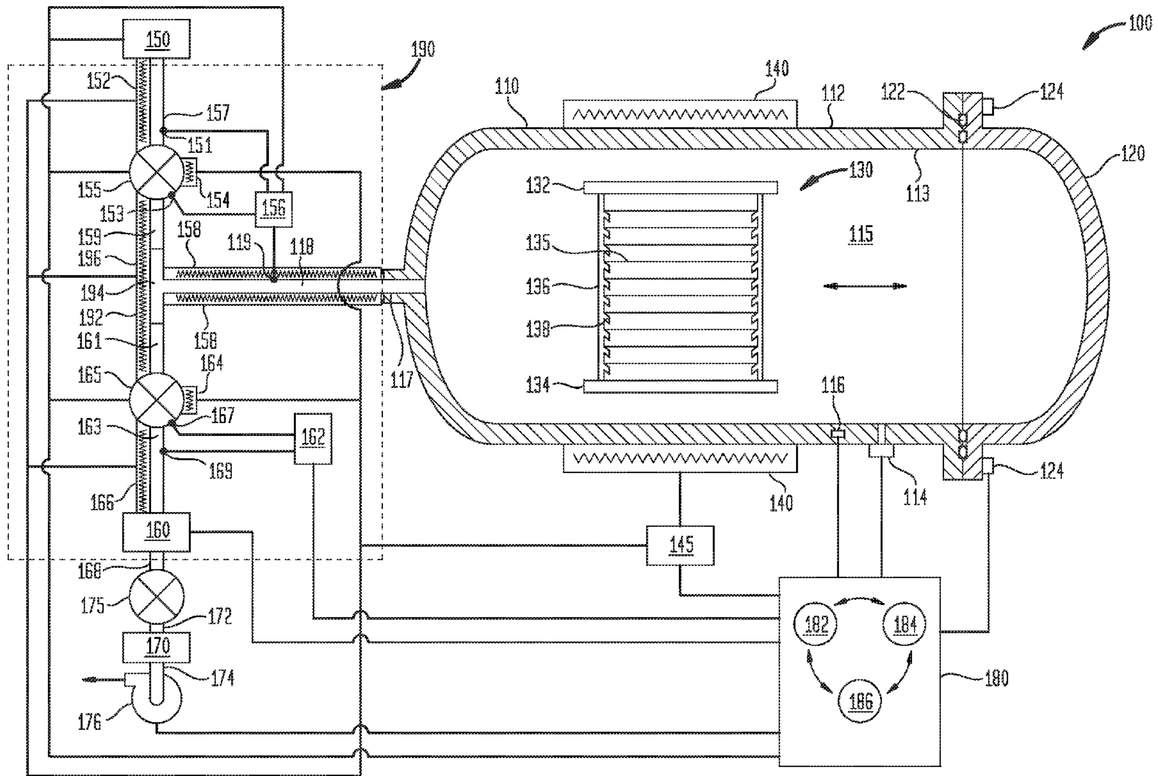
(51) **Int. Cl.**

H01L 21/67	(2006.01)
H01L 21/324	(2006.01)
F27B 9/36	(2006.01)

(52) **U.S. Cl.**
CPC .. ***H01L 21/67109*** (2013.01); ***H01L 21/67248*** (2013.01); *H01L 21/67754* (2013.01); ***F27B 9/36*** (2013.01); ***H01L 21/324*** (2013.01)

(57) **ABSTRACT**

Embodiments of the disclosure relate to an apparatus and method for annealing one or more semiconductor substrates. In one embodiment, a processing chamber is disclosed. The processing chamber includes a chamber body enclosing an internal volume, a substrate support disposed in the internal volume and configured to support a substrate during processing, a gas panel configured to provide a processing fluid into the internal volume, and a temperature-controlled fluid circuit configured to maintain the processing fluid at a temperature above a condensation point of the processing fluid. The temperature-controlled fluid circuit includes a gas conduit fluidly coupled to a port on the chamber body at a first end and to the gas panel at a second end.



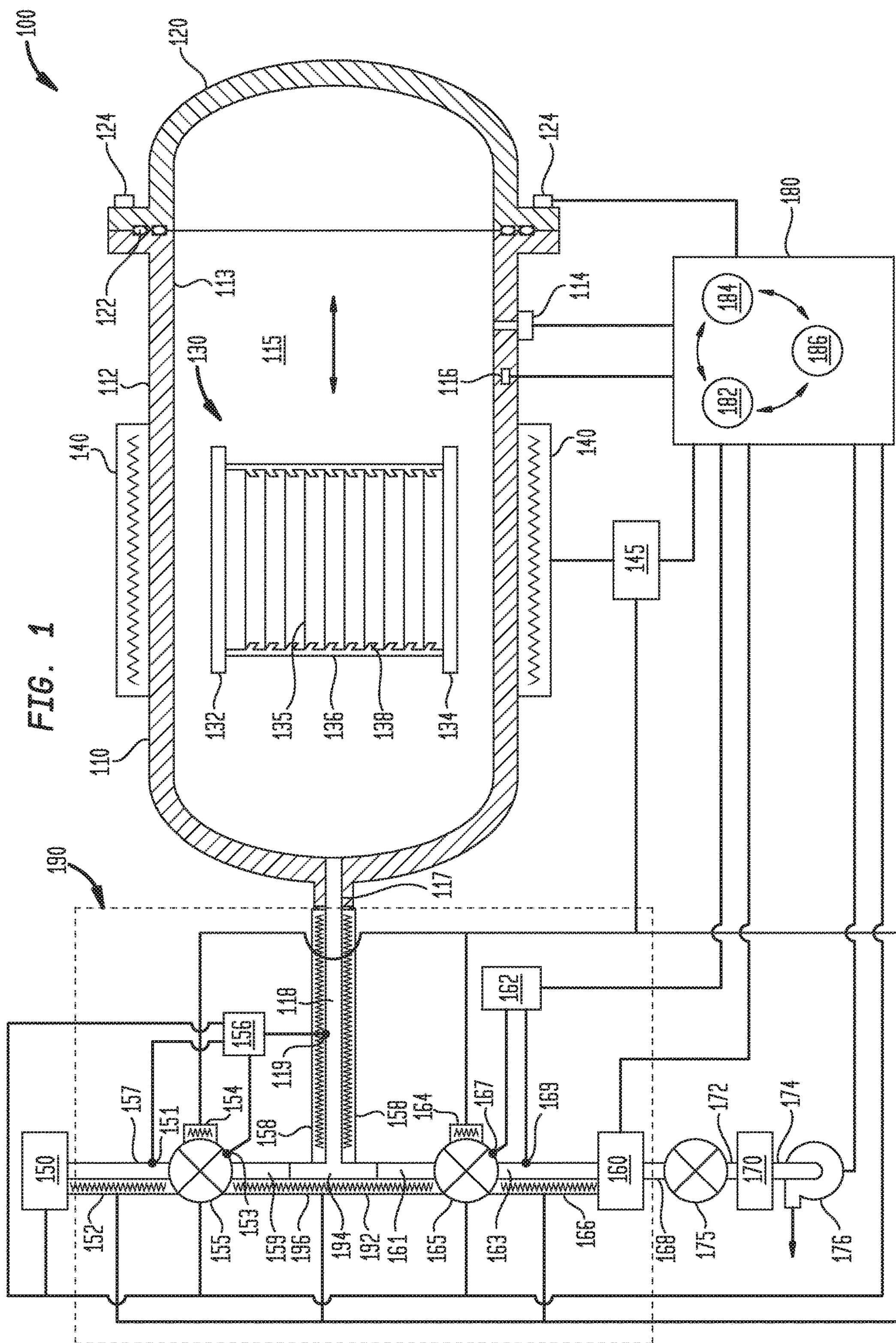


FIG. 1
100
120
124
122
113
112
130
115
114
116
140
145
180
182
184
186
110
132
135
136
138
134
190
117
118
119
156
162
150
151
152
153
154
155
157
158
159
196
194
192
161
164
165
167
163
169
166
160
168
175
172
170
174
176

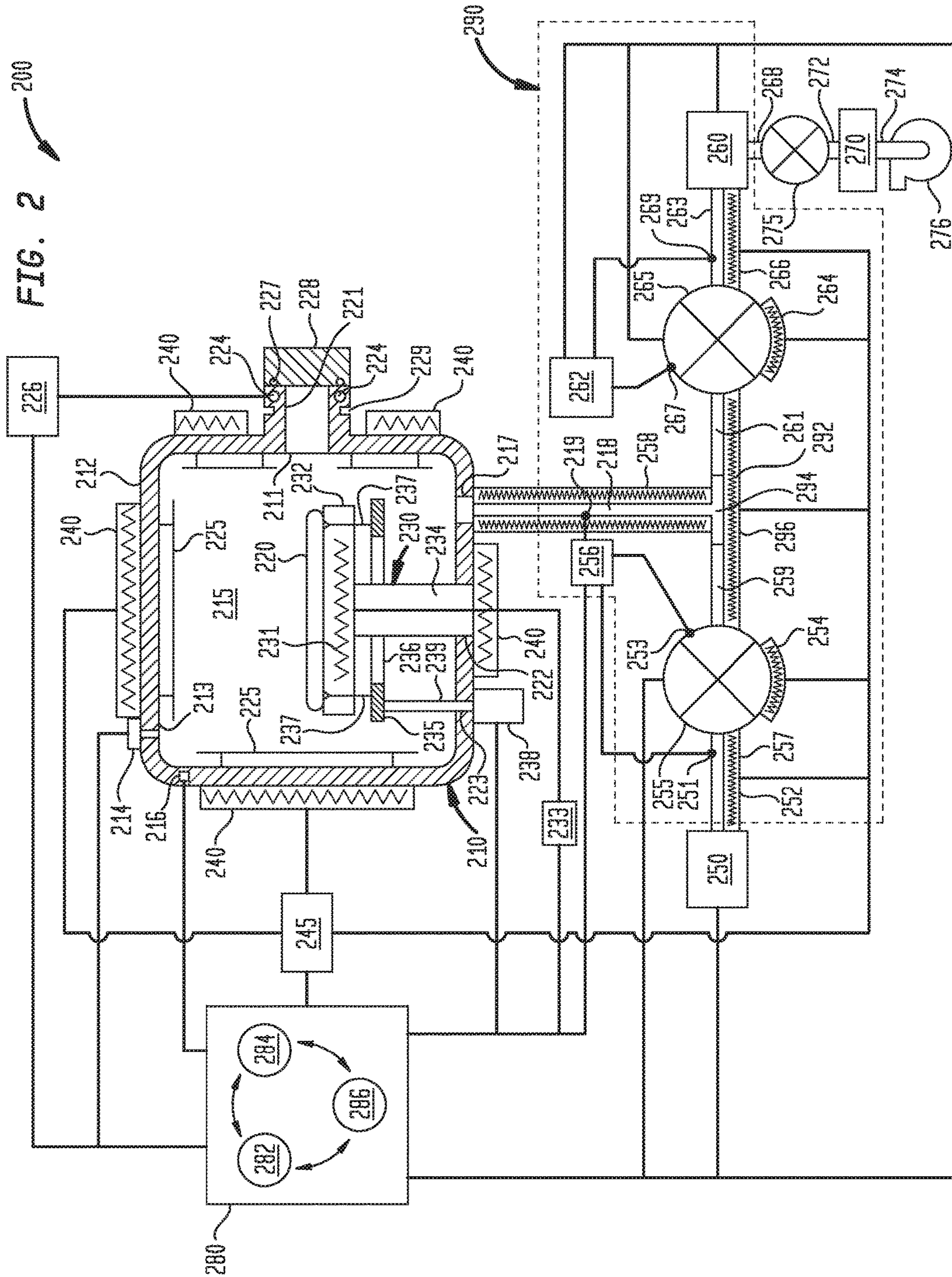


FIG. 2

FIG. 3

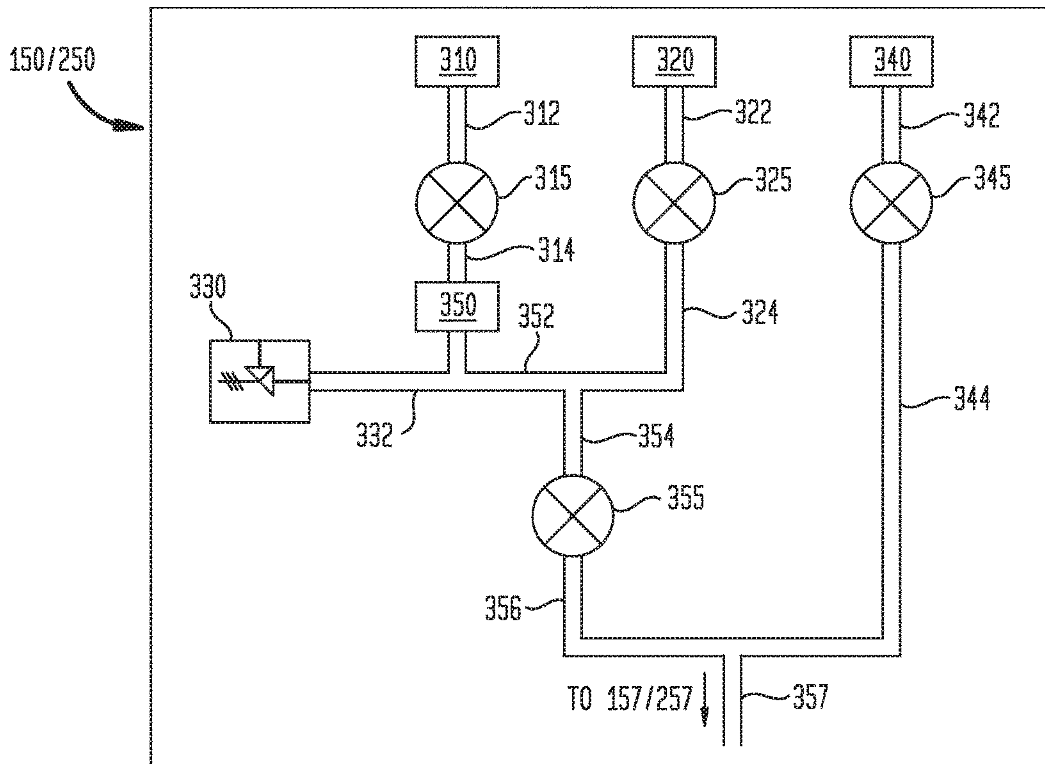
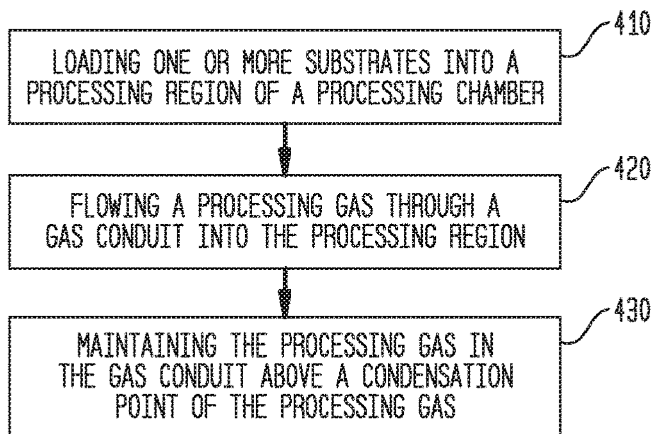


FIG. 4



HIGH PRESSURE AND HIGH TEMPERATURE ANNEAL CHAMBER

BACKGROUND

Field

[0001] Embodiments of the disclosure generally relate to fabrication of integrated circuits and particularly to an apparatus and method for annealing one or more semiconductor substrates.

Description of the Related Art

[0002] Formation of a semiconductor device, such as memory devices, logic devices, microprocessors etc. involves deposition of one or more films over a semiconductor substrate. The films are used to create the circuitry required to manufacture the semiconductor device. Annealing is a heat treatment process used to achieve various effects on the deposited films to improve their electrical properties. For example, annealing can be used to activate dopants, densify the deposited films, or change states of grown films.

[0003] Semiconductor device geometries have dramatically decreased in size since their introduction several decades ago. Increasing device densities have resulted in structural features having decreased spatial dimensions. For example, the aspect ratio (ratio of depth to width) of gaps and trenches forming the structural features of modern semiconductor devices have narrowed to a point where filling the gap with material has become extremely challenging.

[0004] Thus, there is a need for an improved apparatus and method for annealing semiconductor substrates that can accommodate the challenges associated with manufacturing modern semiconductor devices.

SUMMARY

[0005] Embodiments of the disclosure relate to an apparatus and method for annealing semiconductor substrates. In one embodiment, a processing chamber is disclosed. The processing chamber includes a chamber body enclosing an internal volume, a substrate support disposed in the internal volume and configured to support a substrate during processing, a gas panel configured to provide a processing fluid into the internal volume, and a temperature-controlled fluid circuit configured to maintain the processing fluid at a temperature above a condensation point of the processing fluid. The temperature-controlled fluid circuit includes a gas conduit fluidly coupled to a port on the chamber body at a first end and to the gas panel at a second end.

[0006] In another example, a processing chamber includes a chamber body enclosing an internal volume, a substrate support disposed in the internal volume and configured to support a substrate during processing, one or more chamber heaters operable to maintain the internal volume at a temperature above 300 degrees Celsius, a gas panel configured to provide a dry steam into the internal volume, one or more heat shields coupled to the chamber body and disposed around the internal volume, a condenser fluidly connected to the internal volume, the condenser configured to condense the dry steam, and a temperature-controlled fluid circuit coupling the internal volume of the chamber body to the gas panel. The temperature-controlled fluid circuit configured to maintain the dry steam at a temperature above a condensation point of the dry steam.

[0007] In another example, a method of annealing one or more substrates in a processing chamber is provided. The method includes loading the one or more substrates into an internal volume of the processing chamber, flowing a processing fluid through a gas conduit into the internal volume, and maintaining the processing fluid in the gas conduit and the internal volume at a temperature above a condensation point of the processing fluid.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] So that the manner in which the above recited features of the present disclosure can be understood in detail, a more particular description of the disclosure, briefly summarized above, may be had by reference to embodiments, some of which are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only exemplary embodiments and are therefore not to be considered limiting of its scope, may admit to other equally effective embodiments.

[0009] FIG. **1** is a simplified front cross-sectional view of a batch processing chamber for annealing one or more substrates.

[0010] FIG. **2** is a simplified front cross-sectional view of a single-substrate processing chamber for annealing a single substrate.

[0011] FIG. **3** is a simplified schematic of a gas panel used in the batch processing chamber and the single-substrate chamber.

[0012] FIG. **4** is a block diagram of a method of annealing one or more substrates in a processing chamber.

[0013] To facilitate understanding, identical reference numerals have been used, where possible, to designate identical elements that are common to the figures.

[0014] It is contemplated that elements and features of one embodiment may be beneficially incorporated in other embodiments without further recitation.

DETAILED DESCRIPTION

[0015] Embodiments of the disclosure relate to an apparatus and method for annealing one or more semiconductor substrates. The substrates may be annealed as a single substrate or in batches inside a single chamber. The substrates are exposed to a processing fluid under high pressure at a high temperature during annealing. The processing fluid is flowed from a gas panel through a temperature-controlled fluid circuit into a chamber when the one or more substrates are processed. The processing fluid is maintained at a temperature above the condensation point of the processing fluid by one or more heaters coupled to the fluid circuit. The fluid circuit is coupled to a condenser, where the processing fluid is condensed into liquid phase after annealing is complete. The heaters on the fluid circuit are controlled using information from temperature measurements obtained through temperature sensors interfaced with different portions of the fluid circuit. A batch processing chamber **100** shown in FIG. **1** and described herein, as well as a single-substrate processing chamber **200** shown in FIG. **2** and described herein, can be utilized for the purpose of performing the high-pressure annealing process at high temperatures.

[0016] FIG. **1** is simplified front cross-sectional view of a batch processing chamber **100** for a high-pressure annealing process at a high temperature. The batch processing chamber **100** has a body **110** with an outer surface **112** and an inner surface **113** that encloses an internal volume **115**. In some embodiments such as in FIG. **1**, the body **110** has an annular cross section, though in other embodiments the cross-section of the body **110** may be rectangular or any closed shape. The outer surface **112** of the body **110** may be made from a corrosion resistant steel (CRS), such as but not limited to stainless steel. The outer surface **112** may be optionally covered with a layer of thermal insulation that prevents loss of heat from the batch processing chamber **100** into the outside environment. The inner surface **113** of the body **110** may be made from or covered with nickel-based steel alloys that exhibit high resistance to corrosion, such as but not limited to HASTELLOY®, ICONEL®, and MONEL®. Optionally, the body **110** may be fabricated from a nickel-based steel alloy.

[0017] The batch processing chamber **100** has a door **120** configured to sealably enclose the internal volume **115** within the body **110** such that substrates may be transferred in and out of the internal volume **115** when the door **120** is open. A high-pressure seal **122** is utilized to seal the door **120** to the body **110** during processing. The high-pressure seal **122** may be made from a high-temperature polymer, such as but not limited to a perfluoroelastomer. A cooling channel **124** is disposed in the door **120** or the body **110** adjacent to the high-pressure seals **122** in order to maintain the high-pressure seals **122** below the maximum safe-operating temperature of the high-pressure seals **122**. A cooling agent, such as but not limited to an inert, dielectric, and high-performance heat transfer fluid, may be circulated within the cooling channel **124**. The flow of the cooling agent within the cooling channel **124** is controlled by a controller **180** through feedback received from a temperature sensor **116** or a flow sensor (not shown).

[0018] An anti-convection panel **142** may be placed between the door **120** and the cassette **130**. The anti-convection panel **142** separates the internal volume **115** into a hot processing region **102** in which the cassette **130** resides and a cooler region **104** proximate the door **120**. The anti-convection panel **142** is generally a metal plate fabricated from the same materials as the chamber body **110**. The anti-convection panel **142** may be coupled to the door **120**, the cassette **130** or other suitable structure. The anti-convection panel **142** may include a face **144** facing the cassette **130** that is configured to reduce the amount of heat transfer from the region in which the cassette **130** resides to the region of the body **110** proximate the door **120**. The face **144** may be large enough to inhibit convection between the hot processing and cooler regions **102**, **104**. The face **144** may also have a polished surface or heat reflecting coating. The anti-convection panel **142** causes portions of the chamber body **110** bounding the cooler region **104** to be shielded from and maintained at temperature less than the portions of the chamber body **110** bounding the hot processing region **102**. Thus, seals **122** proximate the door **120** and contacting the portions of the chamber body **110** bounding the cooler region **104** are less likely to fail due to exceeding their maximum operational temperatures.

[0019] The batch processing chamber **100** has a port **117** formed through the body **110**. The port **117** is fluidly connected to a temperature-controlled fluid circuit **190**. The fluid circuit **190** connects a gas panel **150**, a condenser **160** and the port **117**. The fluid circuit **190** has a gas conduit **192**, a source conduit **157**, an inlet isolation valve **155**, an exhaust conduit **163**, and an outlet isolation valve **165**. One or more heaters **152**, **154**, **158**, **196**, **164**, **166** are interfaced with different portions of the fluid circuit **190**. One or more temperature sensors **151**, **153**, **119**, **167** and **169** are interfaced with different portions of the fluid circuit **190** to obtain temperature measurements and provide the temperature measurement information to the controller **180**.

[0020] The gas conduit **192** is fluidly connected to the internal volume **115** through the port **117** at one end. The gas conduit **192** has four portions that include a chamber conduit **118**, a T-conduit **194**, an inlet conduit **159** and an outlet conduit **161**. The T-conduit **194** has three ends: a first end connected to the inlet conduit **159**, a second end connected to the outlet conduit **161** and a third end connected to the chamber conduit **118**. The chamber conduit **118** is fluidly connected to the internal volume **115** via the port **117**. The inlet conduit **159** is fluidly connected to the source conduit **157** via the inlet isolation valve **155**. The outlet conduit **161** is fluidly connected to the exhaust conduit **163** via the outlet isolation valve **165**. The source conduit **157** is fluidly coupled to the gas panel **150**. The exhaust conduit **163** is fluidly coupled to the condenser **160**.

[0021] The chamber conduit **118** is interfaced with the heater **158**. The T-conduit **194**, the inlet conduit **159** and the outlet conduit **161** are interfaced with the heater **196**. The source conduit **157** is interfaced with the heater **152**. The inlet isolation valve **155** is interfaced with the heater **154**. The outlet isolation valve **165** is interfaced with the heater **164**. The exhaust conduit **163** is interfaced with the heater **166**. The heaters **152**, **154**, **158**, **196**, **164**, and **166** are configured to maintain a processing fluid flowing through the fluid circuit **190** at a temperature above the condensation point of the processing fluid. For example, the heaters **152**, **154**, **158**, **196**, **164**, and **166** may be configured to maintain a processing fluid flowing through the fluid circuit **190** at a temperature which maintains the processing fluid as dry steam or superheated steam. The heaters **152**, **154**, **158**, **196**, **164**, and **166** may be optionally covered with a layer of thermal insulation to prevent loss of heat into the outside environment. The heaters **152**, **154**, **158**, **196**, **164**, and **166** may be lamps, resistive heating elements, fluid conduits for flowing a transfer fluid or other suitable heating devices. In one embodiment, the heaters are resistive strips wound around the elements of the fluid circuit. The heaters **152**, **154**, **158**, **196**, **164**, and **166** are individually coupled to a power source **145**. In one embodiment, each of the heaters **152**, **154**, **158**, **196**, **164**, and **166** may be independently controlled.

[0022] The temperature sensor **151** is interfaced with the source conduit **157** and configured to measure the temperature of the source conduit **157**. The temperature sensor **153** is interfaced with the inlet isolation valve **155** and configured to measure the temperature of the inlet isolation valve **155**. The temperature sensor **119** is interfaced with the chamber conduit **118** and configured to measure the temperature of the chamber conduit **118**. A temperature reading device **156** receives and displays the temperature measurements from the temperature sensors **151**, **153** and **119**. The temperature sensor **167** is interfaced with the outlet isolation valve **165** and configured to measure the temperature of the outlet isolation valve **165**. The temperature sensor **169** is

interfaced with the exhaust conduit **163** and configured to measure the temperature of the exhaust conduit **163**. A temperature reading device **162** receives and displays the temperature measurements from the temperature sensors **167** and **169**. The temperature reading devices **156** and **162** send the temperature measurement information to the controller **180**. The sensors **151**, **153**, **119**, **167** and **169** may be a non-contact sensor, such as an infra-red sensor, or a contact sensor, such as a thermocouple.

[0023] The inlet isolation valve **155** and the outlet isolation valve **165** are shutoff valves. When the inlet isolation valve **155** is open, the outlet isolation valve **165** is closed such that a processing fluid flowing through source conduit **157** enters into the gas conduit **192** and the internal volume **115**, preventing the flow of the processing fluid into the condenser **160**. On the other hand, when the outlet isolation valve **165** is open, the inlet isolation valve **155** is closed such that a gaseous product is removed from the internal volume **115** and flows through the exhaust conduit **163** and into the condenser **160**, preventing the flow of the gaseous product into the gas panel **150**.

[0024] The gas panel **150** is configured to provide a processing fluid under pressure into the source conduit **157** for transmission into the internal volume **115** through the gas conduit **192**. As shown in FIG. **3**, the gas panel **150** includes a processing fluid inlet **310**, an optional inert gas inlet **320**, a purge gas inlet **340** and a common outlet conduit **357**. The processing fluid inlet **310** is fluidly connected to a fluid source (not shown). The fluid source may provide water or other suitable fluid that is heated to a gas phase and utilized as the processing fluid. The processing fluid inlet **310** is fluidly connected to a vaporizer **350** by conduits **312**, **314**, and an isolation valve **315**. The isolation valve **315** has a first (i.e., closed) state that prevent flow from the fluid source from entering the vaporizer **350**. The isolation valve **315** has a second (i.e., open) state that allows flow from the fluid source to enter the vaporizer **350**. The isolation valve **315** is also be configured or utilized with a mass flow meter to regulate the amount of processing fluid flowing into the vaporizer **350**. The vaporizer **350** is configured to convert the processing fluid into a gas phase. In one example, the vaporizer **350** converts water into steam. In one example, the vaporizer **350** converts water into dry steam or superheated steam.

[0025] The vaporizer **350** is fluidly connected to a common inlet conduit **354** by a conduit **352**. The vaporizer **350** and the common inlet conduit **354** are also fluidly connected to a pressure safety valve **330** by a conduit **332**. The pressure safety valve **330** is configured to release excess pressure in the conduit **352** and is generally known in the art.

[0026] The optional inert gas inlet **320** is configured to provide a pressure control gas from a pressure control gas source (not shown) that is utilized to control the pressure of the processing fluid delivered through the common inlet conduit **354**. The pressure control gas provided by the gas source may be a reactive gas or an inert gas, such as but not limited to nitrogen, argon, and the like, or other suitable gas(es). The inert gas inlet **320** is fluidly connected to the common inlet conduit **354** by an isolation valve **325** and conduits **322**, **324**. The isolation valve **325** has a first (i.e., closed) state that prevent flow from the pressure control gas source from entering the common inlet conduit **354** through the conduit **324**. The isolation valve **325** has a second (i.e., open) state that allows flow from the pressure control gas source to enter the common inlet conduit **354** through the conduit **324**. The isolation valve **325** is also be configured or utilized with a mass flow meter to regulate the amount of pressure control gas flowing into the common inlet conduit **354**.

[0027] The common inlet conduit **354** is fluidly connected to the common outlet conduit **357** by a valve **355** and a conduit **356**. The valve **355** may be configured as an isolation valve to selectively isolate the vaporizer **350** and the inert gas inlet **320** from the fluid circuit **190**. The common outlet conduit **357** is fluidly connected to the source conduit **157** coupling the gas panel **150** to the inlet isolation valve **155**. In another example, the valve **355** may be configured as a flow control valve to selectively control the amount of processing fluid the vaporizer **350** and the inert gas inlet **320** flowing from the fluid circuit **190** into the internal volume **155** of the chamber body **110**. Example of flow control valves include needle valves, throttle valves, and modulating valves, among others.

[0028] A purge gas inlet **340** is also coupled to the source conduit **157** through the common outlet conduit **357**. The purge gas inlet **340** is coupled to a source of purge gas (not shown). The purge gas may be an inert gas, such as but not limited to nitrogen, air, argon, and the like. The purge gas may be utilized to remove residuals of the processing fluid from the common outlet conduit **357** and the fluid circuit **190**, when desired. The purge gas inlet **340** is fluidly connected to the common outlet conduit **357** by an isolation valve **345**. The purge gas inlet **340** is fluidly connected to the isolation valve **345** by a conduit **342**. The isolation valve **345** is configured to selectively isolate the purge gas inlet **340** from the common outlet conduit **357**. The isolation valve **345** is fluidly connected to the common outlet conduit **357** by a conduit **344**.

[0029] In some embodiments, the isolation valves **315**, **325**, **345** and **355** are shutoff valves. The operation of the isolation valves **315**, **325**, **345** and **355** are controlled by the controller **180**. The pressure of the processing fluid introduced into the internal volume **115** is monitored by a pressure sensor **114** coupled to the body **110**. As the fluid circuit **190** is continuously coupled to the internal volume **115**, the pressure sensor **114** may also be utilized to determine the pressure within the fluid circuit **190**. In embodiments where the fluid circuit **190** and the internal volume **115** have an isolation valve disposed therebetween or are configured such that a significant variation in pressure is expected, each of the fluid circuit **190** and the internal volume **115** may be equipped with separate pressure sensors **114**.

[0030] The condenser **160** is fluidly coupled to a cooling fluid source (not shown) and configured to condense the gas phase processing fluid exiting the internal volume **115** through the gas conduit **192**. The phase change in the condenser **160** pulls the processing fluid from the internal volume **115** and fluid circuit **190**, which minimizes the need of purging gases. Optionally, condensed processing fluid exiting the condenser **160** may be routed through a heat exchanger **170** via an isolation valve **175**. The heat exchanger **170** is configured to further cool the condensed processing fluid so that the processing fluid may be more easily managed. The condenser **160** is fluidly connected to the isolation valve **175** by a condenser conduit **168**. The heat exchanger **170** is coupled to the isolation valve **175** by a heat exchanger conduit **172**. A pump **176** is fluidly connected to

the heat exchanger **170** by a pump conduit **174** and pumps out the liquefied processing fluid from the heat exchanger **170** to a container for recycling, reuse or disposal.

[0031] One or more heaters **140** are disposed on the body **110** and configured to heat the body **110** of the batch processing chamber **100**. In some embodiments, the heaters **140** are disposed on an outer surface **112** of the body **110** as shown in FIG. **1**. Each of the heaters **140** may be a resistive coil, a lamp, a ceramic heater, a graphite-based carbon fiber composite (CFC) heater, a stainless steel heater or an aluminum heater. The heaters **140** are powered by the power source **145**. Power to the heaters **140** is controlled by the controller **180** through feedback received from a temperature sensor **116**. The temperature sensor **116** is coupled to the body **110** and monitors the temperature of the body **110**. In one example, the heaters **140** maintain the body **110** at a temperature above the condensation point of the processing fluid disposed in the internal volume **155**.

[0032] One or more heaters **146** are disposed in the body **110** and configured to heat the substrates **135** disposed in the cassette **130** while in the internal volume **115** of the batch processing chamber **100**. Each of the heaters **146** may be a resistive coil, a lamp, a ceramic heater, a graphite-based carbon fiber composite (CFC) heater, a stainless steel heater or an aluminum heater. In the embodiment depicted in FIG. **1**, the heaters **146** are resistive heaters. The heaters **146** are powered by the power source **145**. Power to the heaters **146** is controlled by the controller **180** through feedback received from a temperature sensor (not shown). The temperature sensor may be disposed in the body **110** and monitor the temperature of the internal volume **115**. In one example, the heaters **146** are operable to maintain the substrates **135** disposed in the cassette **130** while in the hot processing region **102** of the internal volume **115** of the batch processing chamber **100** at a temperature above 300 degrees Celsius, such as between 300 and about 450 degrees Celsius, or even such as between 300 and about 500 degrees Celsius.

[0033] Since the heaters **146** generally maintain the hot processing region **102** of the internal volume **155** at a temperature significantly above the temperature of the fluid circuit **190**, the dry steam exiting the fluid circuit **190** into the hot processing region **102** becomes superheated. The superheated dry steam advantageously will not condensate within the hot processing region **102**, then preventing fluid from condensing on the substrates **135** being processed within the processing chamber **100**.

[0034] A cassette **130** coupled to an actuator (not shown) is moved in and out of the internal volume **115**. The cassette **130** has a top surface **132**, a bottom surface **134**, and a wall **136**. The wall **136** of the cassette **130** has a plurality of substrate storage slots **138**. Each substrate storage slot **138** is evenly spaced along the wall **136** of the cassette **130**. Each substrate storage slot **138** is configured to hold a substrate **135** therein. The cassette **130** may have as many as fifty substrate storage slots **138** for holding the substrates **135**. The cassette **130** provides an effective vehicle both for transferring a plurality of substrates **135** into and out of the batch processing chamber **100** and for processing the plurality of substrates **135** in the internal volume **115**.

[0035] The controller **180** includes a central processing unit (CPU) **182**, a memory **184**, and a support circuit **186**. The CPU **182** may be any form of a general purpose computer processor that may be used in an industrial setting. The memory **184** may be a random access memory, a read-only memory, a floppy, or a hard disk drive, or other form of digital storage. The support circuit **186** is conventionally coupled to the CPU **182** and may include cache, clock circuits, input/output systems, power supplies, and the like.

[0036] The controller **180** controls the operation of various components of the batch processing chamber **100**. The controller **180** controls the operation of the gas panel **150**, the condenser **160**, the pump **176**, the inlet isolation valve **155**, the outlet isolation valve **165** and the power source **145**. The controller **180** is also communicatively connected to the temperature sensor **116**, the pressure sensor **114**, the cooling channel **124** and the temperature reading devices **156** and **162**. The controller **180** receives as an input the type of processing fluid selected for the treating the substrates. Once the type of processing fluid is received by the controller **180**, the controller **180** determines target pressure and temperature range which maintains the processing fluid in a gaseous state. The controller **180** uses information from the temperature sensors **116**, **151**, **153**, **119**, **167**, **169** and the pressure sensor **114** to control the operation of heaters **140**, **152**, **154**, **158**, **196**, **164**, and **166** and the pressure provided within the internal volume **115** and fluid circuit **190**. The controlled heat supplied by the heaters and pressure provided by the pressure control gas is utilized to maintain the processing fluid disposed in the fluid circuit **190** and the internal volume **115** at a temperature greater than the condensation point of the processing fluid for the applied pressure and temperature. The controller **180** uses information from the pressure sensor **114** to control the operation of the isolation valves **315**, **325**, **345** and **355** in the gas panel **150** to optimally supply the processing fluid into the fluid circuit **190** and maintain the processing fluid at a pressure less than the condensation pressure of the processing fluid at the applied temperature. The temperature and pressure of the internal volume **115** as well as the fluid circuit **190** are thus maintained such that the processing fluid stays in the gaseous phase.

[0037] It is contemplated that the processing fluid is selected according to the process requirements for the desired annealing of the substrates in the batch processing chamber **100**. The processing fluid may comprise an oxygen-containing and/or nitrogen-containing gas, such as oxygen, steam, water, hydrogen peroxide, and/or ammonia. Alternatively or in addition to the oxygen-containing and/or nitrogen-containing gases, the processing fluid may comprise a silicon-containing gas such as but not limited to organosilicon, tetraalkyl orthosilicate gases and disiloxane gases. In some embodiments, the processing fluid may be steam or dry steam under pressure between about 5 bars and about 80 bars and the temperature may be maintained between about 150 degrees Celsius and about 250 degrees Celsius or even as much as 500 degrees Celsius. This ensures that the dry steam does not condense into water in the internal volume **115** and the fluid circuit **190**, and additionally allows the dry steam to become superheated dry steam within the hot processing region **102** in which the substrates **135** are exposed to the superheated dry steam for processing.

[0038] Another batch processing chamber **106** illustrating connections to a temperature-controlled fluid circuit is now described. The batch processing chamber **106** is essentially the same as the batch processing chamber **106** described

above, except instead of a single port **117** coupling the temperature-controlled fluid circuit **190** to both the condenser **160** and gas panel **150** as shown in FIG. **1**, the batch processing chamber **106** may alternatively include a first port coupling the internal volume **115** to the gas panel **150** of the temperature-controlled fluid circuit, and a second port coupling the internal volume **115** to the condenser **160** of the temperature-controlled fluid circuit.

[0039] The temperature-controlled fluid circuit essentially identical to the temperature-controlled fluid circuit **190**, with the subscripts A and B denoting elements that are coupled to the gas panel side (A) and the condenser side (B). Unlike the temperature-controlled fluid circuit **190** that fluidly couples the condenser **160** and gas panel **150** within the temperature-controlled fluid circuit **190** through a common chamber conduit **118** to the internal volume **115** of the chamber body **110**, the temperature-controlled fluid circuit fluidly isolates the condenser **160** and the gas panel **150** and separately couples the condenser **160** and the gas panel **150** through separate chamber conduits $\mathbf{118}_{A,B}$ to the internal volume **115** of the chamber body **110** through separate dedicated ports $\mathbf{117}_{A,B}$.

[0040] FIG. **2** is a simplified front cross-sectional view of a single-substrate processing chamber **200** for a high-pressure annealing process of a single substrate at a high temperature. The single-substrate processing chamber **200** has a body **210** with an outer surface **212** and an inner surface **213** that encloses an internal volume **215**. In some embodiments such as in FIG. **2**, the body **210** has an annular cross section, though in other embodiments the cross-section of the body **210** may be rectangular or any closed shape. The outer surface **212** of the body **210** may be made from a corrosion resistant steel (CRS), such as but not limited to stainless steel. One or more heat shields **225** are disposed on the inner surface **213** of the body **210** that prevents heat loss from the single-substrate processing chamber **200** into the outside environment. The inner surface **213** of the body **210** as well as the heat shields **225** may be made from nickel-based steel alloys that exhibit high resistance to corrosion, such as but not limited to HASTELLOY®, ICONEL®, and MONEL®.

[0041] A substrate support **230** is disposed within the internal volume **215**. The substrate support **230** has a stem **234** and a substrate-supporting member **232** held by the stem **234**. The stem **234** passes through a passage **222** formed through the chamber body **210**. A rod **239** connected to an actuator **238** passes through a second passage **223** formed through the chamber body **210**. The rod **239** is coupled to a plate **235** having an aperture **236** accommodating the stem **234** of the substrate support **230**. Lift pins **237** are connected to the substrate-supporting member **232**. The actuator **238** actuates the rod **239** such that the plate **235** is moved up or down to connect and disconnect with the lift pins **237**. As the lift pins **237** are raised or lowered, the substrate-supporting member **232** is raised or lowered within the internal volume **215** of the chamber **200**. The substrate-supporting member **232** has a resistive heating element **231** embedded centrally within. A power source **233** is configured to electrically power the resistive heating element **231**. The operation of the power source **233** as well as the actuator **238** is controlled by a controller **280**.

[0042] The single-substrate processing chamber **200** has an opening **211** on the body **210** through which one or more substrates **220** can be loaded and unloaded to and from the substrate support **230** disposed in the internal volume **215**. The opening **211** forms a tunnel **221** on the body **210**. A slit valve **228** is configured to sealably close the tunnel **221** such that the opening **211** and the internal volume **215** can only be accessed when the slit valve **228** is open. A high-pressure seal **227** is utilized to seal the slit valve **228** to the body **210** in order to seal the internal volume **215** for processing. The high-pressure seal **227** may be made from a polymer, for example a fluoropolymer, such as but not limited to a perfluoroelastomer and polytetrafluoroethylene (PTFE). The high-pressure seal **227** may further include a spring member for biasing the seal to improve seal performance. A cooling channel **224** is disposed on the tunnel **221** adjacent to the high-pressure seals **227** in order to maintain the high-pressure seals **227** below the maximum safe-operating temperature of the high-pressure seals **227** during processing. A cooling agent from a cooling fluid source **226**, such as but not limited to an inert, dielectric, and high-performance heat transfer fluid, may be circulated within the cooling channel **224**. The flow of the cooling agent from the cooling fluid source **226** is controlled by the controller **280** through feedback received from a temperature sensor **216** or a flow sensor (not shown). An annular-shaped thermal choke **229** is formed around the tunnel **221** to prevent the flow of heat from the internal volume **215** through the opening **211** when the slit valve **228** is open.

[0043] The single-substrate processing chamber **200** has a port **217** through the body **210**, which is fluidly connected to a fluid circuit **290** connecting the gas panel **250**, the condenser **260** and the port **217**. The fluid circuit **290** has substantially similar components as the fluid circuit **190** and functions in a substantially similar way as the fluid circuit **190**. The fluid circuit **290** has a gas conduit **292**, a source conduit **257**, an inlet isolation valve **255**, an exhaust conduit **263**, and an outlet isolation valve **265**. A number of heaters **296**, **258**, **252**, **254**, **264**, **266** are interfaced with different portions of the fluid circuit **290**. A number of temperature sensors **251**, **253**, **219**, **267** and **269** are also placed at different portions of the fluid circuit **290** to take temperature measurements and send the information to the controller **280**. The controller **280** uses the temperature measurement information to control the operation of the heaters **252**, **254**, **258**, **296**, **264**, and **266** such that the temperature of the fluid circuit **290** is maintained at a temperature above the condensation point of the processing fluid disposed in the fluid circuit **290** and the internal volume **215**.

[0044] The gas panel **250** and the pressure sensor **214** are substantially similar in nature and function as the gas panel **150** and the pressure sensor **114**. The condenser **260** is substantially similar in nature and function as the condenser **160**. The pump **270** is substantially similar in nature and function as the pump **176**. One or more heaters **240** are disposed on the body **210** and configured to heat the internal volume **215** within the single-substrate processing chamber **200**. The heaters **240** are also substantially similar in nature and function as the heaters **140** used in the batch processing chamber **100**.

[0045] The controller **280** controls the operation of the single-substrate processing chamber **200**. The controller **280** controls the operation of the gas panel **250**, the condenser **260**, the pump **270**, the inlet isolation valve **255**, the outlet isolation valve **265**, the power sources **233** and **245**. The controller **280** is also communicatively connected to the temperature sensor **216**, the pressure sensor **214**, the actuator

238, the cooling fluid source **226** and the temperature reading devices **256** and **262**. The controller **280** is substantially similar in nature and function than the controller **180** used in the batch processing chamber **100**.

[0046] The batch processing chamber **100** provides a convenient processing chamber to perform the method of annealing one or more substrates at a high temperature using a processing fluid under high pressure. The heaters **140** are powered on to heat the processing chamber **100** and maintain the internal volume **115** at a temperature above the condensation point of the processing fluid. At the same time, the heaters **152**, **154**, **158**, **196**, **164**, and **166** are powered on to heat the fluid circuit **190**.

[0047] A plurality of substrates **135** are loaded on the cassette **130** to be placed in the batch processing chamber **100**. The door **120** of the batch processing chamber **100** is opened and the cassette **130** is moved into the internal volume **115**. The door **120** is then closed to seal the substrates **135** within the processing chamber **100**. A seal **122** ensure that there is no leakage from the internal volume **115** once the door **120** is closed.

[0048] A processing fluid is provided by the gas panel **150** into the internal volume **115** defined inside the processing chamber **100**. The inlet isolation valve **155** is opened to allow the processing fluid to flow through the source conduit **157** and the gas conduit **192** into the internal volume **115**. The outlet isolation valve **165** is kept closed at this time. The pressure at which the processing fluid is applied may be increased incrementally. The inlet isolation valve **155** is closed when a sufficient amount of processing fluid is present in the internal volume **115**. Alternatively, the processing fluid may be continuously flowed through the internal volume **115** while processing the substrates **135**.

[0049] During processing, the internal volume **115** as well as the fluid circuit **190** are maintained at a temperature and pressure such that the processing fluid is maintained in a gaseous phase. The temperatures of the internal volume **115** as well as the fluid circuit **190** are maintained at a temperature greater than the condensation point of the processing fluid at the applied pressure. The internal volume **115** as well as the fluid circuit **190** are maintained at a pressure less than the condensation pressure of the processing fluid at the applied temperature.

[0050] The processing is complete when the substrates **135** have achieved the desired effect through exposure to the processing fluid at the processing condition. The outlet isolation valve **165** is then opened to flow the processing fluid from the internal volume **115** through the gas conduit **192** and exhaust conduit **163** into the condenser **160**. The processing fluid is condensed into a liquid phase in the condenser **160**. The optional heat exchanger **170** may further cool the liquid phase processing fluid to ease in handling of the fluid. The condensed processing fluid is then removed by the pump **176**. When the condensed processing fluid is removed, the outlet isolation valve **165** closes. The heaters **140**, **152**, **154**, **158**, **196**, **164**, and **166** maintain the processing fluid within the fluid circuit in a gaseous phase while the outlet isolation valve **165** to the condenser **160** is open to prevent condensation within the fluid circuit. The door **120** of the batch processing chamber **100** is then opened to remove the substrates **135** from the internal volume **115**.

[0051] The single-substrate processing chamber **200** operates in substantially the same manner as the batch processing chamber **100**. The single-substrate processing chamber **200** is used to anneal a single substrate **220** placed on the substrate support **230**. The slit valve **228** is opened to load the substrate **220** through the tunnel **221** to the substrate support **230** in the internal volume **215**. The heaters **252**, **254**, **258**, **296**, **264**, and **266** maintain the processing fluid within the fluid circuit in a gaseous phase while delivered to the internal volume **215**.

[0052] FIG. **4** is a block diagram of a method **400** of annealing one or more substrates in a processing chamber, according to one embodiment of the present disclosure. The method **400** begins at block **410** by loading one or more substrates into a processing region of the processing chamber. For example, a single substrate can be loaded on a substrate support disposed in a single-substrate processing chamber. Otherwise, a plurality of substrates can be loaded on a cassette placed into a batch processing chamber.

[0053] At block **420**, a processing fluid is flowed through a gas conduit into the processing region within the single-substrate processing chamber or the batch processing chamber. In some embodiments, the processing fluid may be a processing fluid under high pressure. The single substrate or the plurality of substrates is exposed to the processing fluid at a high temperature during the annealing process. After processing is complete, the processing fluid is removed from the processing region through the gas conduit and condensed by a condenser into a liquid phase. The condensed processing fluid is subsequently removed by a pump.

[0054] At block **430**, the processing fluid in the gas conduit is maintained at a temperature above a condensation point of the processing fluid. The gas conduit is coupled to one or more heaters configured to maintain the processing fluid flowing through the gas conduit at a temperature above the condensation point of the processing fluid such that the processing fluid remains in a gaseous phase. In some embodiments, the heaters may comprise a resistive heating element powered by a power source. The gas conduit has one or more temperature sensors operable to measure a temperature of the gas conduit. The temperature measurements from the gas conduit are sent to a controller which uses the information to control the operation of the heaters on the gas conduit.

[0055] The type of the processing fluid selected for the treating the substrates in inputted into a user interface of the controller or by provided to the controller via another channel. The controller uses information from the temperature and pressure sensors to control the operation of heaters interfaced with different portions of the fluid circuit and the chamber body and maintain the processing fluid present in the fluid circuit and the processing region at a temperature greater than the condensation point of the processing fluid for the sensed pressure. The controller also uses information from the temperature and pressure sensors coupled to the chamber body to control the flow of processing fluid and pressure control gas from a gas panel into the fluid circuit and maintain the processing fluid at a pressure less than the condensation pressure of the processing fluid at the sensed temperature. The temperature and pressure of the processing region as well as the fluid circuit are thus maintained such that the processing fluid remains in the gaseous phase. In one example, the pressure is maintained between about 5 bars and about 35 bars while the temperature is be maintained between about 150 degrees Celsius and about 250 degrees Celsius so that processing fluid predominantly in the form steam remains in a gas phase.

[0056] The fluid circuit **190**, **290** used in the processing chambers **100**, **200** offers the advantage of controlling and maintaining the temperature of a processing fluid above the condensation point of the processing fluid flowing through the fluid circuit **190**, **290** into a high-pressure annealing chamber. A number of heaters and temperature sensors coupled to different portions of the fluid circuit **190**, **290** help the controller **180**, **280** control and maintain the heat supply to the fluid circuit **190**, **290** and the internal volumes **115**, **215** in the processing chambers **100**, **200**. As a result, the condensation of the processing fluid is prevented and the processing fluid is maintained in the gaseous phase.

[0057] The batching processing chamber **100** allows a plurality of substrates to be annealed in batches at the same time under the same conditions, thus reducing the cost of processing each substrate. On the other hand, the single-substrate processing chamber **200** allows more efficient processing of the substrate, thus offering excellent substrate temperature control over each substrate to be annealed. Moreover, the single-substrate processing chamber **200** may be readily integrated with vacuum cluster processing tools, thus providing efficient substrate processing and integration of processing chambers required for device integration.

[0058] While the foregoing is directed to particular embodiments of the present disclosure, it is to be understood that these embodiments are merely illustrative of the principles and applications of the present invention. It is therefore to be understood that numerous modifications may be made to the illustrative embodiments to arrive at other embodiments without departing from the spirit and scope of the present inventions, as defined by the appended claims.

1. (canceled)

2. (canceled)

3. A substrate processing chamber for annealing a substrate under high pressure at high temperature comprising:
- a chamber body enclosing an internal volume;
- a substrate support disposed in the internal volume and configured to support a substrate during processing;
- a gas panel configured to provide a processing fluid into the internal volume; and
- a temperature-controlled fluid circuit configured to maintain the processing fluid at a temperature above a condensation point of the processing fluid, the temperature-controlled fluid circuit comprising:
  - a gas conduit fluidly coupled to a port on the chamber body at a first end of the gas conduit and to the gas panel at a second end of the gas conduit;
  - a source conduit fluidly coupled to the gas panel at a first end of the source conduit and fluidly coupled to the gas conduit by an inlet isolation valve at a second end of the source conduit;
  - one or more heaters coupled to each of the source conduit and the gas conduit, the one or more heaters configured to maintain the processing fluid flowing through the source conduit and the gas conduit at a temperature above the condensation point of the processing fluid flowing through the temperature-controlled fluid circuit;
  - an exhaust conduit fluidly coupled to the gas conduit by an outlet isolation valve at an end of the exhaust conduit; and
  - one or more heaters coupled to the exhaust conduit, the one or more heaters configured to maintain the processing fluid flowing through the exhaust conduit at a temperature above the condensation point of the processing fluid flowing through the temperature-controlled fluid circuit.

4. The substrate processing chamber of claim **3**, further comprising:
- one or more temperature sensors operable to measure a temperature of the gas conduit.

5. The substrate processing chamber of claim **3** further comprising:
- one or more heat shields coupled to the chamber body and disposed around the internal volume.

6. The substrate processing chamber of claim **3** further comprising:
- a cooling channel disposed adjacent to a door configured to sealably close the chamber body.

7. The substrate processing chamber of claim **3**, wherein the chamber body is fabricated from a nickel-based alloy.

8. (canceled)

9. A substrate processing chamber for annealing a substrate under high pressure at high temperature comprising:
- a chamber body enclosing an internal volume;
- a substrate support disposed in the internal volume and configured to support a substrate during processing;
- a gas panel configured to provide a processing fluid into the internal volume; and
- a temperature-controlled fluid circuit configured to maintain the processing fluid at a temperature above a condensation point of the processing fluid, the temperature-controlled fluid circuit comprising:
  - a gas conduit fluidly coupled to a port on the chamber body at a first end of the gas conduit and fluidly coupled to the gas panel at a second end of the gas conduit; and
- a condenser fluidly connected to the internal volume, the condenser being configured to condense the processing fluid into a liquid phase, wherein the condenser is coupled to the internal volume through the temperature-controlled fluid circuit.

10. The substrate processing chamber of claim **3** further comprising:
- one or more chamber heaters operable to maintain the internal volume at a temperature above 300 degrees Celsius.

11. A substrate processing chamber for annealing a substrate under high pressure at high temperature comprising:
- a chamber body enclosing an internal volume;
- one or more chamber heaters operable to maintain the internal volume at a temperature above 300 degrees Celsius;
- a substrate support disposed in the internal volume and configured to support a substrate during processing;
- a gas panel configured to provide a dry steam into the internal volume;
- a temperature-controlled fluid circuit fluidly coupling the internal volume of the chamber body to the gas panel, the temperature-controlled fluid circuit configured to maintain the dry steam at a temperature above a condensation point of the dry steam;
- one or more heat shields coupled to the chamber body and disposed around the internal volume; and
- a condenser fluidly connected to the internal volume, the condenser configured to condense the dry steam, wherein the condenser is coupled to the internal volume through the temperature-controlled fluid circuit.

12-20. (canceled)

* * * * *