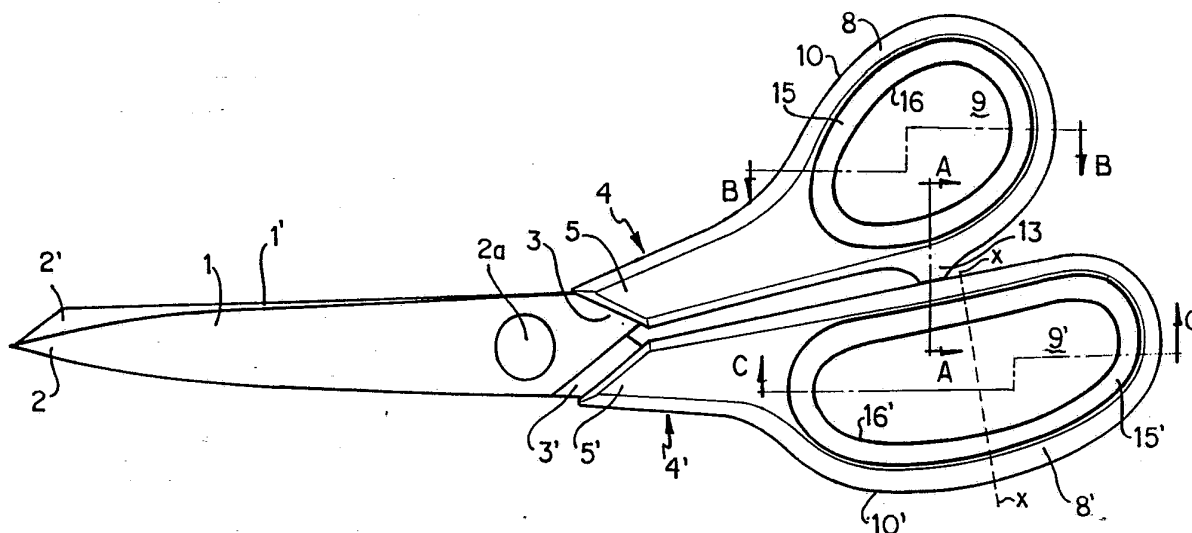




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<p>(21) International Application Number: PCT/BR92/00017</p> <p>(22) International Filing Date: 7 October 1992 (07.10.92)</p> <p>(30) Priority data: MU 7102282 U 8 October 1991 (08.10.91) BR</p> <p>(71) Applicant (for all designated States except US): ZIVI S.A. [BR/BR]; Rua Visconde de Pelotas Nº. 130, 91030-530 Porto Alegre, RS (BR).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only) : BORNANCINI, José, Carlos, Mário [BR/BR]; Rua Duque de Caxias Nº. 1434, Aptº 112, 91030-530 Porto Alegre, RS (BR).</p>		<p>(74) Agent: DANNEMANN, SIEMSEN, BIGLER & IPANEMA MOREIRA; Rua Marquês de Olinda Nº 70, Botafogo, 22251-Rio de Janeiro, RJ (BR).</p> <p>(81) Designated States: AU, BR, CA, FI, JP, NO, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, SE).</p> <p>Published <i>With international search report.</i></p>

(54) Title: PLASTIC HANDLE FOR A CUTTING INSTRUMENT SUCH AS SCISSORS AND SCISSORS HAVING A PAIR OF SUCH HANDLES



(57) Abstract

Handles for cutting instruments such as scissors are described, each handle being made of a relatively rigid plastics material and being provided in its finger-receiving hole portion (8; 8') with a lining ring (15; 15') of elastically deformable material, such as natural or synthetic rubber. Such elastically deformable ring permits the scissors to adapt itself to the fingers of the user, independently of their size or whether the user is right- or left-handed.

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Title: "Plastic handle for a cutting instrument such as scissors and scissors having a pair of such handles"

The present invention refers to plastic handles for cutting instruments such as scissors and to scissors using 5 such handles.

It is known to manufacture scissors having steel blade members and plastic handles, for example from Brazilian patent 86447. It is also known, for example from Brazilian Utility Model patent 5500563 of June 10, 1975 for dress makers 10 scissors to have the plastic handles anatomically shaped to receive the user's fingers so as to maximise comfort and cutting control. Comfort in using the scissors depends not only on the shape but also on the extension of the surfaces of the finger-receiving holes that are contacted by the user's fin- 15 gers since the sensation of effort in cutting is reduced as the area of finger contact is increased. For this reason and bearing in mind that it does not result in any appreciable increase in weight of the scissors, plastic handles may be made with shapes and sizes that are more comfortable to use and 20 give the sensation of lightness in cutting even thick cloth.

It has been found, however, that perfect adaptability of the handles by varying their shapes and dimensions is not in practice possible due to the very variable characteristics of the hands of different individuals. An extreme exam- 25 ple is the obvious difference between right-handed and left-handed persons.

The work "The Psychology of Everyday Things" by Donald A. Norman states: "In this case only special products help, such as scissors and knives for left-handed persons. But these special instruments sometimes do not work, for example
5 when the same item has to be used by many different people. In such cases, the only solution is to make it ambidextrous, even if this makes it a little less efficient for each person in particular".

US patent 4,091,539 to Tokuji Watanabe issued on May
10 30, 1978 discloses large size scissors without plastic handles but rather of a simple nature with each blade or cutting member formed with a finger-hanging hole portion by press moulding, such hole portion having then applied thereto an anatomically shaped plastic part. That patent shows how such
15 specially shaped parts may be simply applied to the inner peripheries of the holes in the finger-hanging hole portions so as to provide inexpensive decorative large size scissors with inner protective rings in the finger holes. However, it is clearly shown that the scissors cannot be adapted for use by
20 left-handed persons, such alternative scissors having a mirror image construction both as regards the cutting members and as regards the protective rings.

The solution of Watanabe, however, apart from not being applicable to scissors already manufactured with the
25 larger more comfortable plastic handles, does not in any way solve the problems of variations in the characteristics of the hands of different right-handed or different left-handed people.

Other totally metallic scissors are known in which
30 the finger holes are covered with rigid or soft plastic rings injected directly onto the metal parts or applied thereto mechanically. Examples are the products INCOLMA of Columbia (based on the product WOW ALEX of Japan), HUMMINGBIRD-PLUS of Japan, "PANDA" AMC of France, SHEFFIELD of the United Kingdom
35 and H.W. BÖKER of SOLINGEN (Germany).

Other types of scissors are known that plastic handles the "eyes" or finger holes of which are provided with hard plastic rings of different colours. Such an arrangement has a purely aesthetic purpose, an example being the product

commercialised as BARRILITI by the company SOLINGEM of Germany.

Another inconvenience to be found in all known large size scissors having plastic handles and designed to be adapted specially to the hand (ergometrically designed scissors) is that, due to the bulkiness of the handles and the ergometrically formed portions of the finger holes, there is no well defined longitudinal plane of symmetry of each handle and, to the extent that such plane of symmetry could exist, it does not coincide with the cutting plane of the blade members. This makes cutting control difficult. An example can be found in the scissors commercialised by FISKARS.

A first object of the present invention is to provide a plastic handle for a cutting instrument such as scissors that automatically adjusts itself to the hand of the user, independently of the size of the hand or of whether he is right- or left-handed.

The present invention thus refers to a plastic handle for a cutting instrument such as scissors, comprising a shank portion having a first blade end adapted for receiving substantially longitudinally therein a handle end of a cutting member and a second finger-receiving end, and a finger-receiving portion in continuation to the second end of the shank portion and having an external peripheral surface and an internal peripheral surface, the internal peripheral surface defining a finger hole for receiving one or more fingers of the user.

According to the invention, such a plastic handle is characterised by further comprising an elastically deformable annular covering applied around the internal peripheral surface of the finger-receiving portion so as to provide the latter with ergonomic characteristics adaptable to any finger, independently of the user being right- or left-handed.

It is particularly advantageous and possible in accordance with this invention for the plastic handle to have a longitudinal plane of symmetry.

Preferably, the elastically deformable annular covering comprises a separate part attached to said internal peripheral surface of the finger-receiving portion and, in a

preferred embodiment, such annular covering or ring has an inner peripheral surface for finger contact and an outer peripheral surface shaped to cooperate in mutual connecting relationship with the shaped internal peripheral surface of the
5 finger-receiving portion.

In such preferred embodiment, one of the above mentioned internal and outer shaped peripheral surfaces is shaped to form a continuous T-shaped rib, the other of such surfaces being shaped to define a corresponding cooperating continuous
10 T-shaped channel.

In order to avoid discomfort due to contact between the user's finger and a relatively sharp edge of the internal peripheral surface of the finger-receiving portion, the inner peripheral surface of the ring is preferably rounded and wider
15 than both of the internal and external peripheral surfaces of the finger-receiving portion.

The elastically deformable ergonomic covering or ring permits the inner periphery of the finger-receiving portion of the handle to adapt itself to the shape and angle of
20 the finger or fingers, providing a cushioning effect without, however, removing the firm sensation of the rigid plastic of the finger-receiving portion. Such elastically deformable covering or ring may comprise natural rubber or synthetic materials, such as thermoplastic rubbers, thermoplastic elastomers,
25 thermoplastic polyester elastomers or thermoplastic polyurethane elastomers. The covering or ring may be the same colour as that of the rigid plastic of the main part of the handle or may be differently coloured so as to make it stand out and emphasise its special function.

30 The invention also relates to scissors of the type comprising first and second cutting members, each having a blade portion and a handle end portion, the cutting members being pivoted together to permit relative scissor movements thereof about a point between the blade portions and the han-
35 dle end portions. According to the invention, scissors of this type are provided with first and second plastic handles respectively mounted on the handle end portions, each handle being as defined above and having the mentioned elastically deformable annular covering around the finger holes.

As will be better understood from the following specific description to be made with reference to the accompanying drawings, a cutting instrument or scissors incorporating the above characteristics has the following desirable characteristics:

- the elastically deformable rings provide the instrument with an automatic adaptability to the shapes and dimensions of the fingers of the specific user as opposed to what happens with known "ergometrically designed" scissors which provide substantially fixed finger-receiving shapes to which the fingers of the user are expected to adapt themselves;

- the elastically deformable rings reduce the feeling of effort in cutting since finger pressure is applied to a deformable surface;

- abrasion of the skin due to direct contact between the user's fingers and the surface of the hard plastic, particularly because of the mould lines and any consequent moulding burrs, is avoided; and

- firmer and more controlled handling of the instrument due to the anti-slip properties of the elastic rings in the finger holes as well as to the fact that the handles have planes of symmetry coincident with the cutting plane of the cutting blades or members.

The present invention will be better understood from the following specific description of presently preferred embodiments thereof, given by way of example and with reference being made to the accompanying drawings, in which

Figure 1 is a front plan view of preferred scissors embodying the present invention;

Figure 2 is a partial top view showing the upper handle of the same scissors, and part of only the outer blade or cutting member, with the upper finger-receiving portion sectioned along line B-B' of Figure 1;

Figure 3 is a partial bottom view showing the same scissors with the lower finger-receiving portion sectioned along line C-C' of Figure 1 corresponding to the inner blade or cutting member;

Figure 4 is a section along line A-A' of Figure 1,

showing the mutual support zone of the finger-receiving portions of the handles; and

Figure 5 is a cross section of the lower finger-receiving portion of the handle, substantially along a line 5 corresponding to A-A" of Figure 1, but of a second preferred embodiment in which the ring of elastically deformable material, instead of being manufactured as a separate part, is injection moulded directly onto the rigid plastic of its respective handle.

10 Referring now to Figures 1 to 4 of the drawings, scissors constructed according to a first preferred embodiment of the present invention comprise first and second steel blade or cutting members 1 and 1' having respective blade ends 2 and 2' and respective handle ends 3 and 3'. The cutting members 1 15 and 1' are pivoted together by means of a pivot pin 2a between the blade ends 2 and 2' and the handle ends 3 and 3'.

Upper and lower handles 4 and 4' moulded from a rigid plastics material have respective shank portions 5 and 5', each having a first blade end into which a respective handle end 3 or 3' is received and anchored substantially 20 longitudinally and a second finger-receiving end which continues as a finger-receiving portion 8 or 8' defining a respective finger-receiving eye 9 or 9'.

Each finger-receiving portion 8 or 8' has a generally 25 rounded external peripheral surface 10 or 10' and an generally planar internal peripheral surface 11 or 11'. The internal peripheral surfaces 11 and 11', however, are formed with continuous central T-shaped ribs 12 and 12' for a purpose that will become apparent in the following description.

30 The inner profiles of the finger-receiving portions 8 and 8' of handles 4 and 4', as determined by the internal peripheral surfaces 11 and 11', are specifically designed to guarantee the ambidextrous nature of the scissors. Thus finger-receiving portion 8 defines a finger-receiving hole 9 35 of a generally oval shape having a smaller radius of curvature towards the blade or cutting members and a larger radius of curvature at its other free end.

The other finger-receiving portion 8', on the other hand, defines a longer finger-receiving hole 9' which is com-

posed of four curves, those at the cutting member and free ends being identical and connected to each other by an outer slightly convex curve and an inner slightly concave curve. As can be clearly seen from Figure 1, the result is a finger-receiving hole 9' that is symmetrical about a transverse line X.

Although the specific shapes of the finger receiving holes 9 and 9' are not essential features of the present invention, those illustrated and particularly that of the thumb hole 9 result from considerable research and development of prototypes to determine the most suitable angles and curvatures. The shape of finger-receiving hole 9' also has to take into account the fact that, in the case of large size scissors, although most people like to insert three fingers, others insert four. The use of the elastically deformable rings 15' to be described below assist in making this possible without prejudice to the perfect adaptability of the handles to the individual user.

It should also be noted that the longitudinal plane of symmetry of the handles (i.e. that passes through the axes of symmetry of the T-shaped ribs 12 and 12') coincides with the cutting plane of the blades or cutting members 1 and 1'. This permits better cutting control during use.

As is known, the lower external side of finger-receiving portion 8 of the upper handle of the scissors is formed with a protuberance 13 that abuts a flat surface 14 of the corresponding upper side of portion 8' of the other handle.

The internal peripheral surface 11 or 11' of each finger-receiving portion 8 or 8' has applied thereto, over its T-shaped rib 12 or 12', a ring of elastically deformable material 15 or 15' having a generally rounded inner peripheral surface 16 or 16' for finger contact and a generally planar outer peripheral surface 17 or 17' formed with a central continuous T-shaped groove 18 or 18' that mates tightly with the rib 12 or 12' so as to anchor the ring 15 or 15' in place with surfaces 11, 12 or 11', 12' in intimate contact. It will be understood that the ribs 12 and 12' fitted into grooves or channels 18 and 18' not only serve to anchor the deformable

rings in place, but also provide them with a certain rigidity in the cross direction so that the finger-receiving holes are stable and not easily deformable transversely. Moreover, they add to the general rigidity of the handles 4 and 4'.

5 As mentioned above, the rings 15 and 15' may be made of any suitable material that is elastically deformable when under finger pressure but which regains its original shape when the pressure is removed. Rubber type materials would normally be used, mention already having been made of
10 thermoplastic rubbers, thermoplastic elastomers, thermoplastic polyester elastomers or thermoplastic polyurethane elastomers.

Finally, with respect to the embodiment illustrated in Figures 1 to 4, it will be seen from Figures 2, 3 and 4 that the inner peripheral surfaces 16 and 16' of rings 15 and
15 15' are slightly wider than the external peripheral surfaces 10 and 10' of the finger-receiving portions 8 and 8'. This is to ensure that there is no sharp edge of the harder rigid plastic of handles 4 and 4' that will be contacted by the fingers of the user, the softer deformable material of rings 15
20 and 15' serving to protect the user.

It is presently preferred to mould the rigid plastic parts of the handles 4 and 4' separately from the deformable rings 15 and 15' and then later to assemble them. This not only permits substitution of the "ergometric" rings but also
25 permits the handles and rings to be made in various different colours that may be combined at will. In spite of the fact that it does not enjoy such advantage, a second preferred embodiment illustrated in Figure 5 simplifies manufacture. In the case of Figure 5, which shows a section through a handle
30 corresponding to handle 4' of Figures 1 to 4 at a position corresponding to line A-A' of Figure 1, the outer peripheral surface of an elastically deformable ring 15'a and the corresponding internal peripheral surface of a corresponding finger-receiving portion 8'a are formed with discontinuities
35 that produce a jagged appearance in section so as to permit the ring to be injected directly onto the finger-receiving portion. Other methods of permanent, automatic or manual manners of fixing the elastically deformable rings to the handles of the scissors will certainly be obvious to a person versed

in the art and are intended to be embraced by the concept of the present invention.

Although the embodiments described and illustrated herein relate to scissors the finger-receiving holes of which
5 are lined with rings of elastically deformable material, it will be understood that a similar effects could be achieved if such hole were to be only partially lined, that is to say, if the rings were to be replaced by coverings that do not pass completely around the finger holes, but rather at least along
10 all parts of the peripheries thereof that will contact the fingers of the user. Modifications of this nature will also be evident to a person skilled in the art and are intended to be within the scope of this invention. Without doubt there are also are other variants that do not diverge from the inventive
15 concept and are therefore intended to be embraced by the scope of the invention.

CLAIMS

1. Plastic handle for a cutting instrument such as scissors, comprising a shank portion (5) having a first blade end adapted for receiving substantially longitudinally therein a handle end of a cutting member and a second finger-receiving end, and a finger-receiving portion (8) in continuation to said second end having an external peripheral surface (10) and an internal peripheral surface (11), said internal peripheral surface defining a finger hole (9) for receiving one or more fingers of the user, characterised by further comprising an elastically deformable annular covering (15) applied around the said internal peripheral surface (11) of the said finger-receiving portion (8) so as to provide said finger-receiving portion (8) with ergonomic characteristics adaptable to any finger, independently of the user being right- or left-handed.

2. Plastic handle according to claim 1, characterised in having a longitudinal plane of symmetry.

3. Plastic handle according to claim 1 or 2, characterised in that said covering comprises a separate part (15) attached to said internal peripheral surface (11) of the finger-receiving portion (8).

4. Plastic handle according to claim 3, characterised in that said internal peripheral surface (11) of the finger-receiving portion (8) is shaped and that the said separate part is a ring (15) of elastically deformable material, the said ring having an inner peripheral surface (16) for finger contact and an outer peripheral surface (17) shaped to cooperate in mutual connecting relationship with said shaped internal peripheral surface (11) of the finger-receiving portion (8).

5. Plastic handle according to claim 4, characterised in that one of said internal and outer shaped peripheral surfaces (11,17) is shaped to form a continuous T-shaped rib (12), the other of said surfaces being shaped to define a corresponding cooperating continuous T-shaped channel (18).

6. Plastic handle according to claim 4, characterised in that said inner peripheral surface (16) of said ring (15) is rounded and wider than both said internal and external peripheral surfaces (11,10) of the finger-receiving portion (8).

7. Scissors comprising:

first and second cutting members (1,1'), each said cutting member having a blade portion (2,2') and a handle end portion (3,3') and said first and second cutting members being pivoted together to permit relative scissor movements thereof about a point (2a) between said blade portions and said handle end portions, and

first and second plastic handles (4,4') respectively mounted on said handle end portions (3,3') of said first and second cutting members each of said handles (4,4') having a shank portion (5,5') having a first blade end mounted on the handle end portion (3,3') of a corresponding one of said first and second cutting members and a second finger-receiving end, and a second finger-receiving portion (8;8') in continuation to said second end, having an external peripheral surface (10;10') and an internal peripheral surface (11;11'), said internal peripheral surface defining a finger hole (9; 9') for receiving one or more fingers of the user;

characterised by further comprising first and second elastically deformable annular coverings (15,15') respectively applied around said internal peripheral surfaces of the said finger-receiving portions (8,8') so as to provide said finger-receiving portions (8,8') with ergonomic characteristics adaptable to any finger, independently of the user being right- or left-handed.

8. Scissors according to claim 7, characterised in that said handles (4,4') have a common longitudinal plane of symmetry that coincides with a cutting plane of said cutting members.

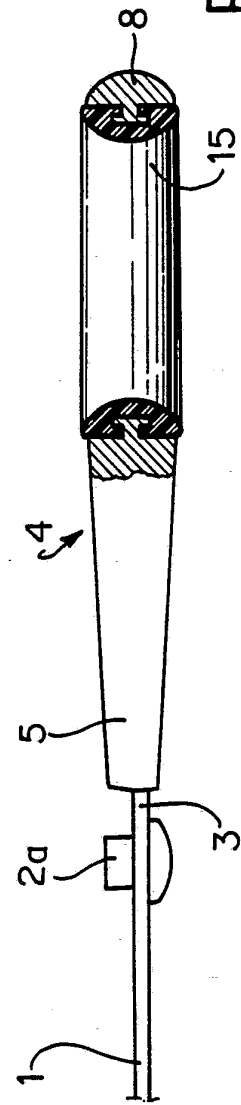
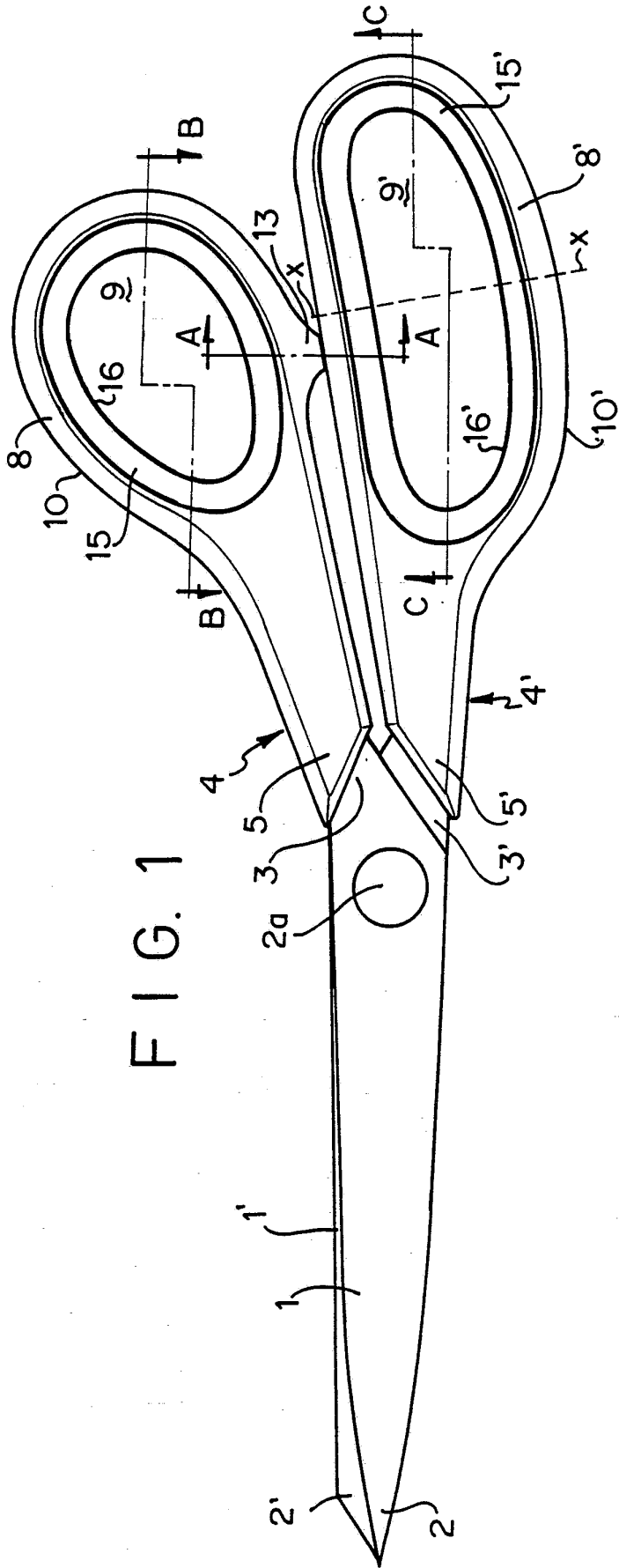
9. Scissors according to claim 7 or 8, characterised in that each said covering comprises a separate part (15,15') attached to said internal peripheral surface (11,11') of the corresponding finger-receiving portion (8;8').

10. Scissors according to claim 9, characterised in

that said internal peripheral surface of the finger-receiving portion (8;8') of each of said first and second handles (4;4') is shaped and each said separate part is a ring (15;15') of elastically deformable material, each said ring having an inner peripheral surface (16;16') for finger contact and an outer peripheral surface (17;17') shaped to cooperate in mutual connecting relationship with said shaped internal peripheral surface (11;11') of its corresponding finger-receiving portion (8;8').

10 11. Scissors according to claim 10, characterised in that one of said internal and outer shaped peripheral surfaces of each said finger-receiving portion and the corresponding ring (15;15') is shaped to form a continuous T-shaped rib (12;12'), the other of said surfaces being shaped to define a
15 corresponding cooperating continuous T-shaped channel (18;18').

12. Scissors according to claim 10, characterised in that said inner peripheral surface (16;16') of each of said rings (15,15') is rounded and wider than both said internal
20 and external peripheral surfaces (11,10;11',10') of the corresponding finger-receiving portion (8;8').



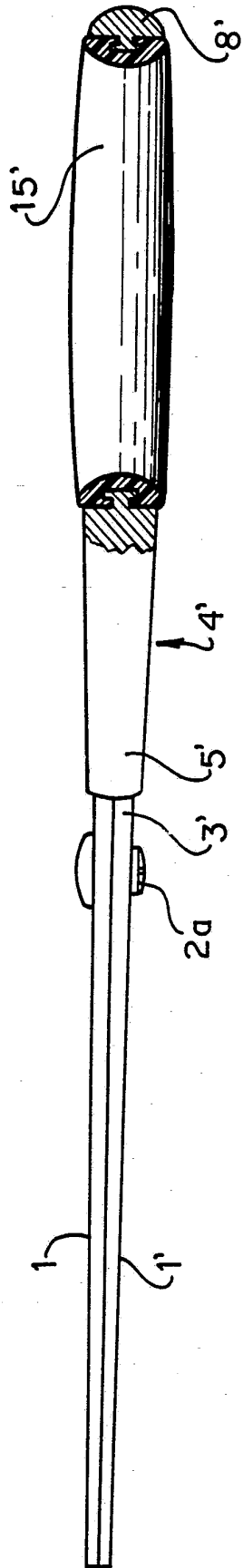


FIG. 3

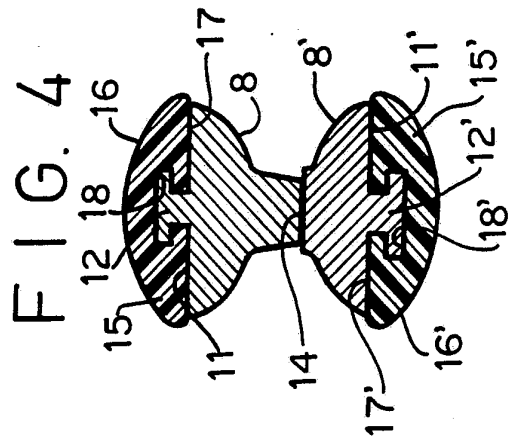


FIG. 4

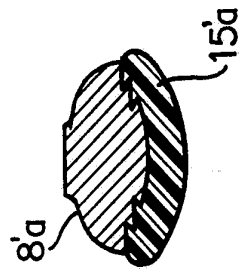


FIG. 5

INTERNATIONAL SEARCH REPORT

PCT/BR 92/00017

International Application No

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 B26B13/20		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	B26B	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
Y	GB,A,207 968 (M. H. HOGAN) 3 January 1924 see the whole document ---	1,3,4,6, 7,9,10, 12
Y	FR,A,2 515 563 (J. N. SARL) 6 May 1983 see the whole document ---	1,3,4,6, 7,9,10, 12
A	---	5,11
A	DE,B,2 811 398 (JAGUAR STAHLWAREN VERTRIEBSGESELLSCHAFT MBH & CO. KG) 29 March 1979 see column 2, line 50 - column 3, line 2; figures 1-5 ---	1-4, 6-10,12
		-/--
<p>¹⁰ Special categories of cited documents : "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search 30 NOVEMBER 1992	Date of Mailing of this International Search Report 14 DEC 1992	
International Searching Authority EUROPEAN PATENT OFFICE	Signature of Authorized Officer RAVEN P.	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		Relevant to Claim No.
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**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. BR 9200017
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 30/11/92

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