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(54) **MEDICATION DOSAGE DISPENSING SYSTEM AND METHODS HAVING CUSTOMIZATION AND MODIFICATION FOR MEDICINE DISPENSING CONFIGURATIONS**

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(57) **ABSTRACT**

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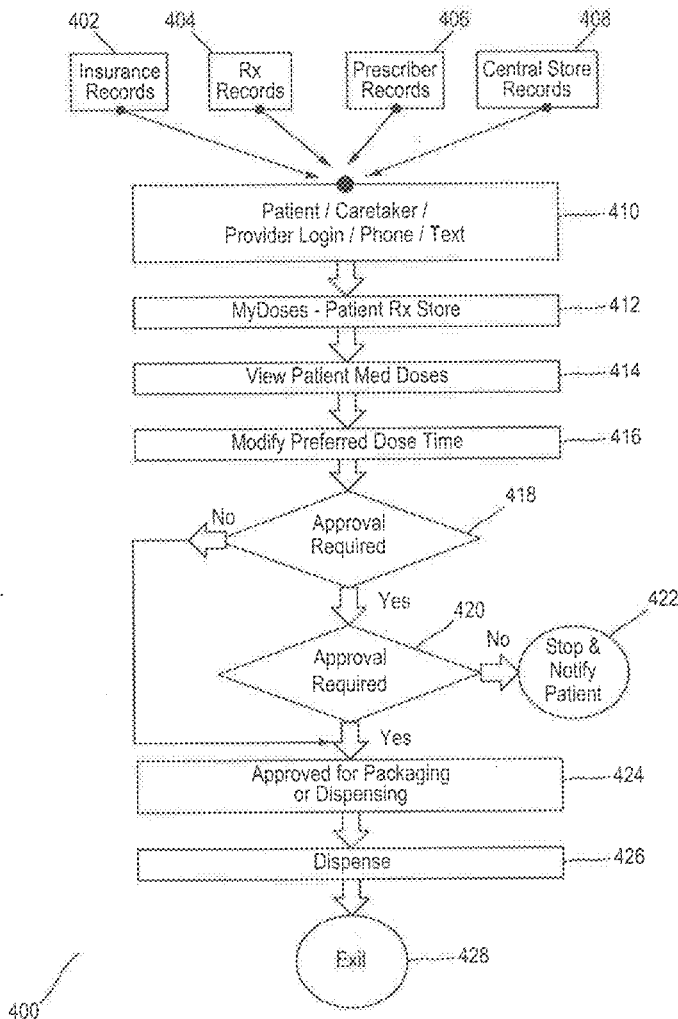
A patient customizes or modifies the doses of medicine(s) that is then reflected in the configuration of medicine packs created for the patient. The patient sends a request to the doctor or pharmacy to customize or modify the dosage schedule so that the patient takes the medicine when convenient or appropriate for him or her. The doctor or pharmacy approves the changes. These processes can occur over a network using devices to access the programs and records needed. The medicine is dispensed according to the configured packaging customization. A robot packing system receives the configuration instructions and creates the medicine packs.

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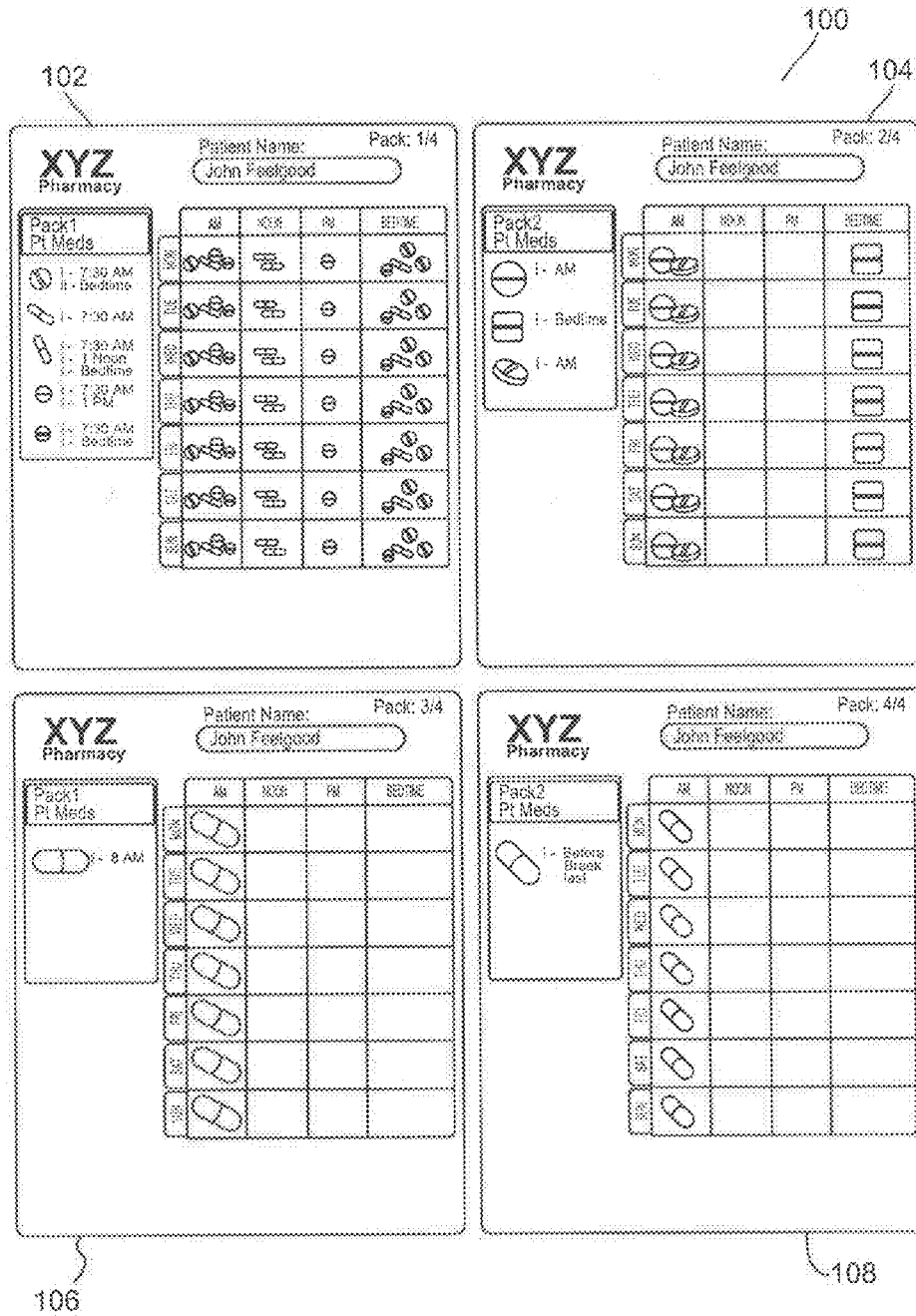


Fig.1

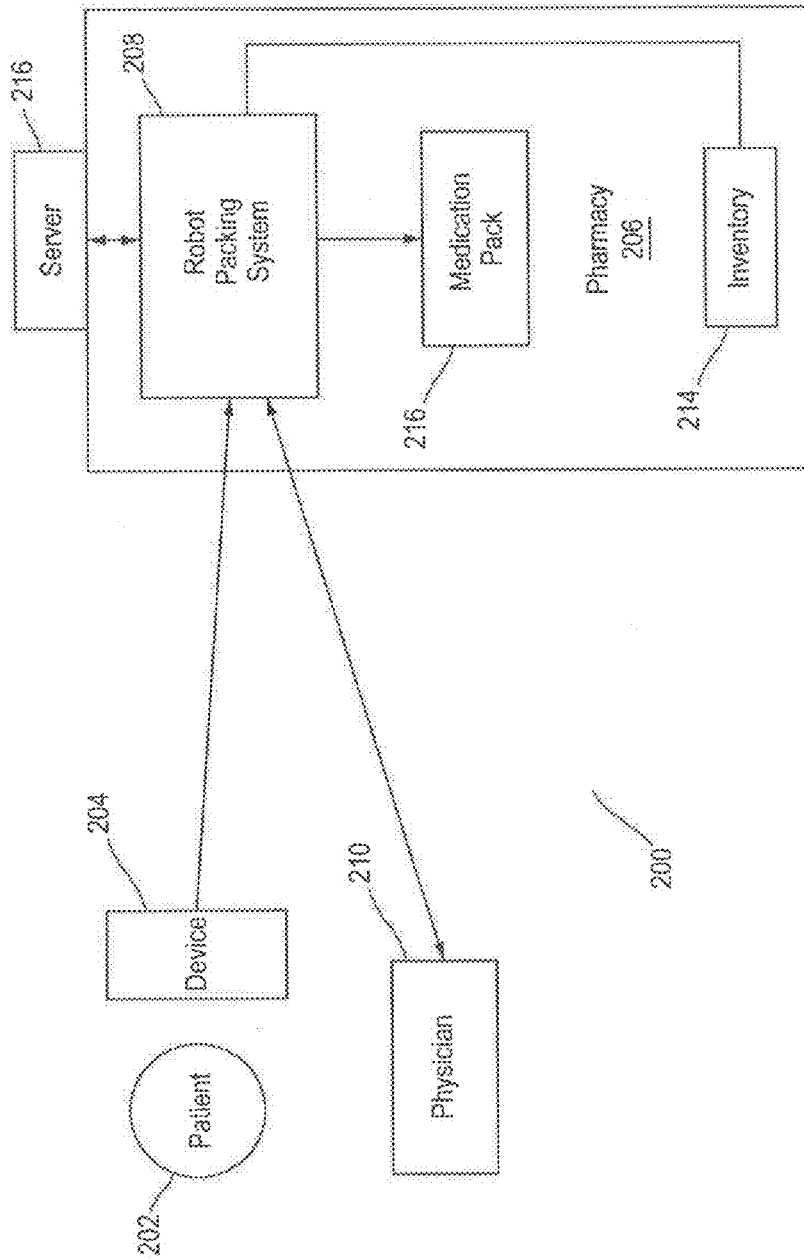


Fig.2

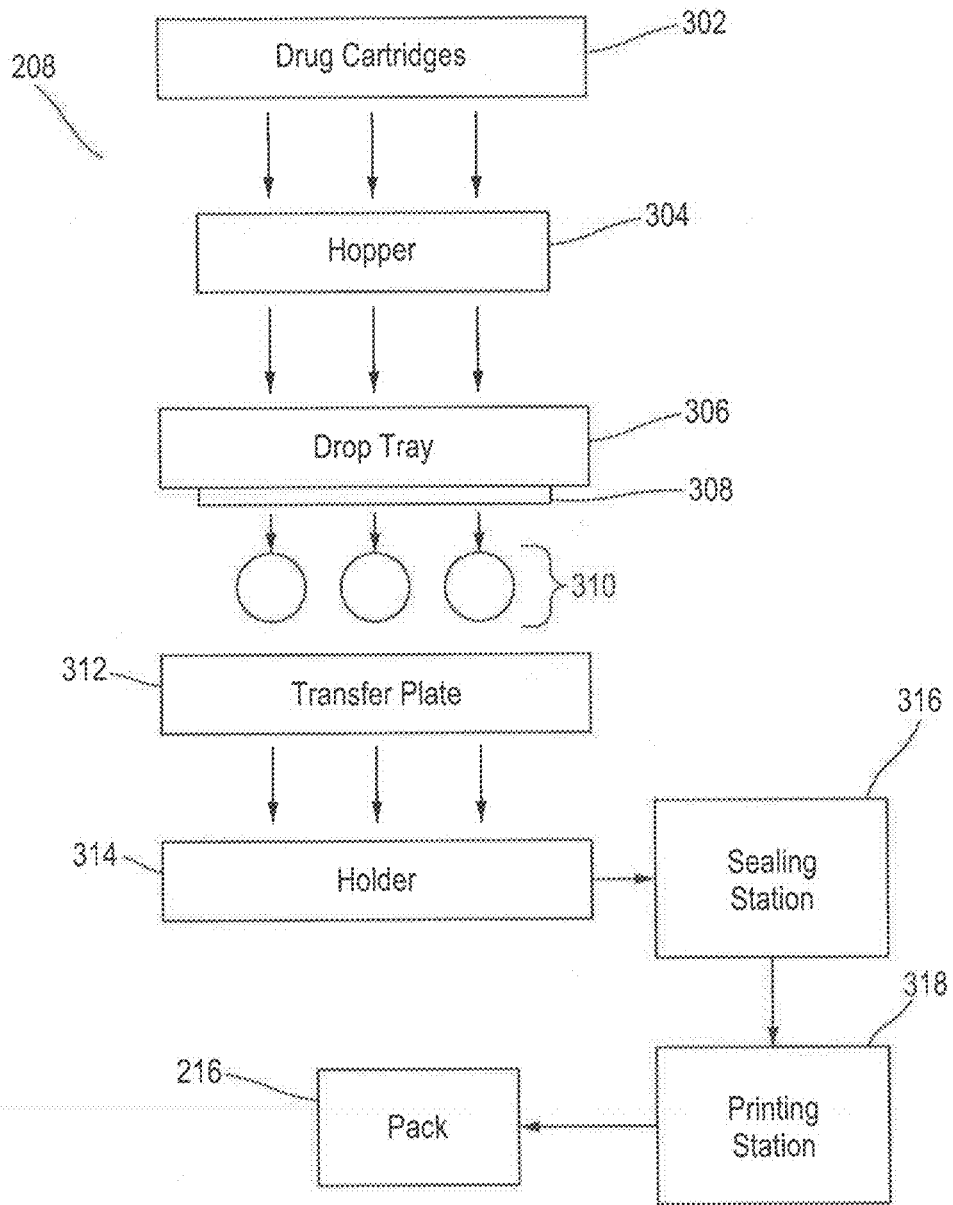


Fig.3

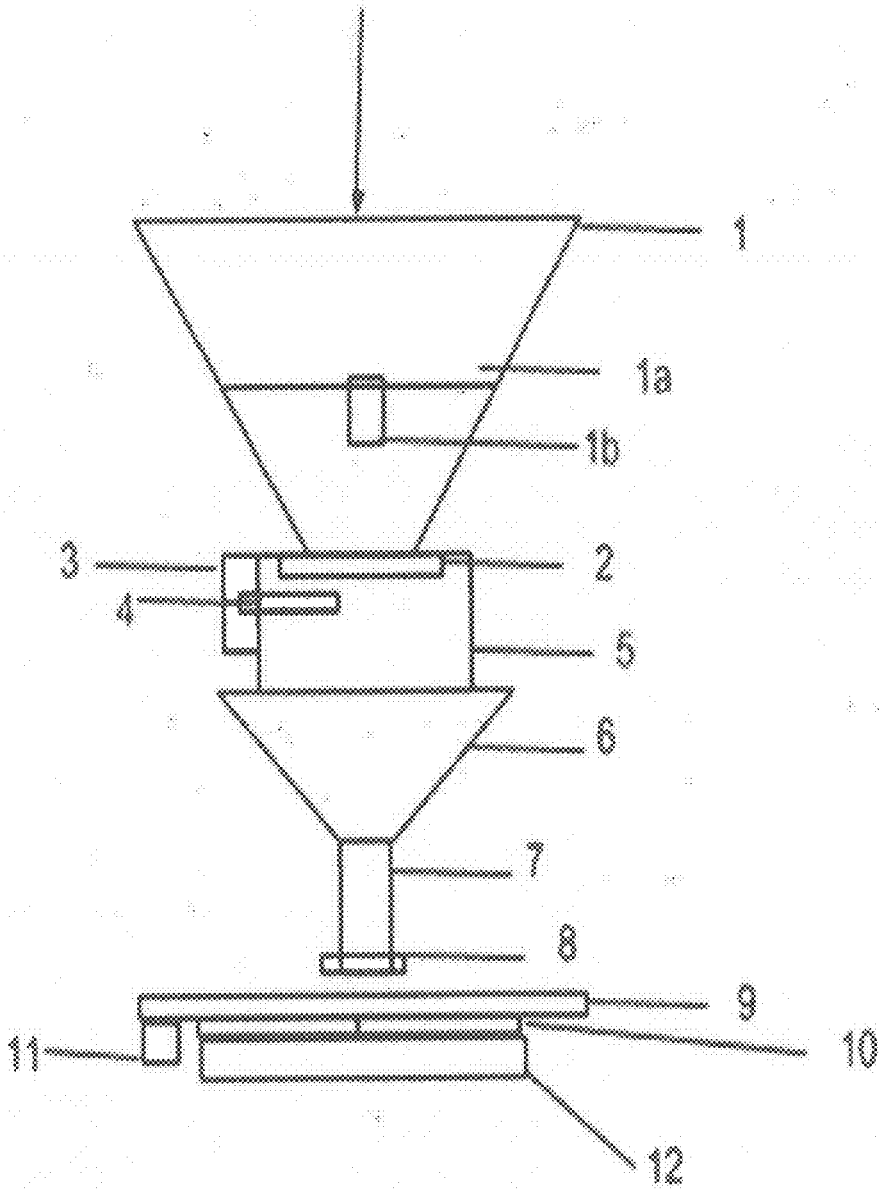


Fig. 3a

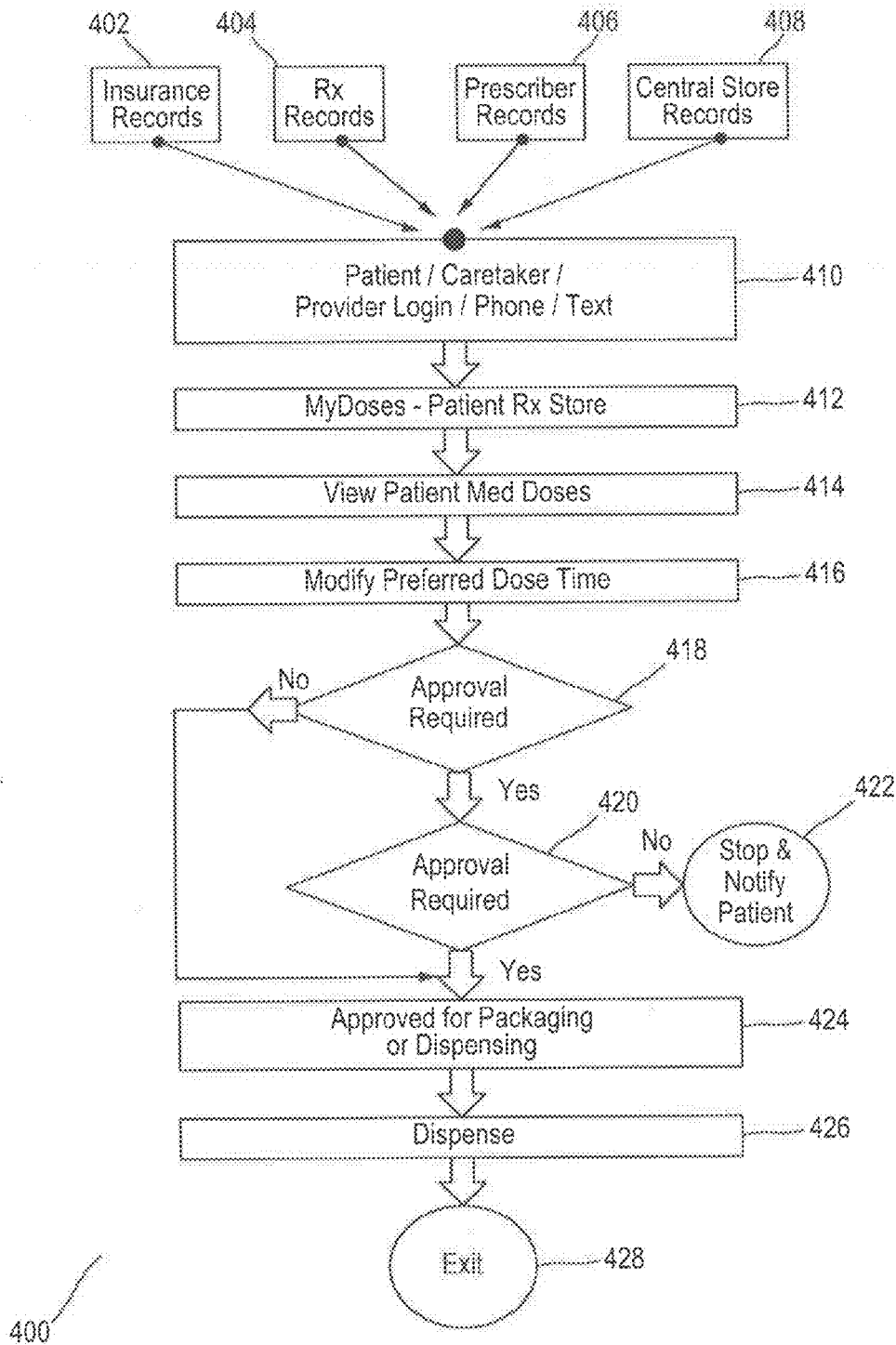


Fig.4

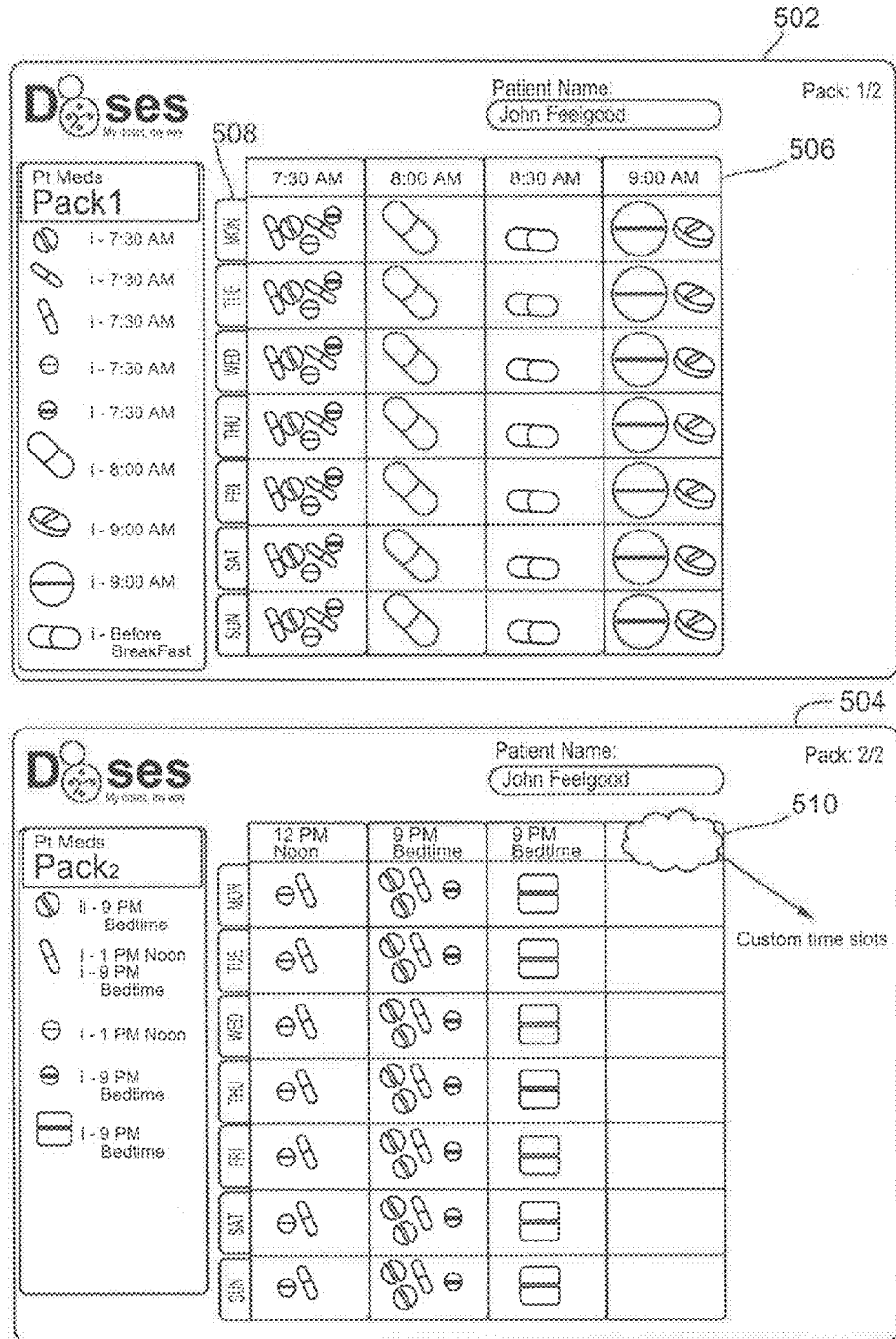










Fig.5

### XYZ Pharmacy

Patient Name:

John Feelgood

Drug 1 info		Drug 2 info	
Drug 3 info		Drug 4 info	
Drug 5 info		Drug 6 info	
Drug 7 info		Drug 8 info	

#### Packaging Info







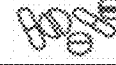





















08:00AM SAT 	12:00PM SAT 	04:00PM SAT 	09:00PM SAT 
08:00AM FRI 	08:00AM FRI 	08:00AM FRI 	08:00AM FRI 
08:00AM THU 	08:00AM THU 	08:00AM THU 	08:00AM THU 
08:00AM WED 	08:00AM WED 	08:00AM WED 	08:00AM WED 
08:00AM TUE 	08:00AM TUE 	08:00AM TUE 	08:00AM TUE 
08:00AM MON 	08:00AM MON 	08:00AM MON 	08:00AM MON 
08:00AM SUN 	08:00AM SUN 	08:00AM SUN 	08:00AM SUN 

Fig. 6



**MEDICATION DOSAGE DISPENSING  
SYSTEM AND METHODS HAVING  
CUSTOMIZATION AND MODIFICATION FOR  
MEDICINE DISPENSING CONFIGURATIONS**

FIELD OF THE INVENTION

**[0001]** The present invention relates to dispensing daily doses of medications. More particularly, the present invention relates to the customization and modification of daily dosages of medication for administration to the patients.

DISCUSSION OF THE RELATED ART

**[0002]** Medication management systems play an integral part of long-term care facilities. For example, companies recognized the need for pharmacies to provide customers a secure, affordable and fully customized solution for medication management. Most patients rely upon the conventional process of a doctor and a pharmacist to make decisions about their dosing of medications.

**[0003]** For convenience and safety, pharmacies provide the service of prepacking medications for patients using medicine trays. This process includes looking at all the medications of a patient, and determining how often a patient needs to take the medications. The medications are placed within predefined slots, such as having slots for morning and afternoon. Medications in the morning slots are taken in the morning, and so on.

**[0004]** A patient may take a medication dosage based on the predefined medication slots that are filled by a pharmacist in the respective trays. For example, four slots per day (morning, noon, evening and night) are configured within the tray. This example is shown in FIG. 1. Pack 102 includes various medications that are taken at different times during the day. As can be seen, the medications are identified graphically to help the patient visualize when to take them. Pack 104 shows additional medications taken during the day. As can be seen, these medications may differ from the ones within pack 102. Pack 106 and pack 108 also show medications taken during different times of the day. Thus, a patient having the name of John Feelgood may use these four packs within a week, as can be seen.

**[0005]** The medications are placed within their respective slots so that a patient merely takes the medications in the slot at the appointed time. The patient does not need to count out medications or try to guess if the last dosage was missed. Many facilities and organizations assist patients by pre-filling the slots within medication packs.

**[0006]** Many patients prefer to take their medications in a manner that fits their lifestyle. This flexibility results in improved compliances, improved efficiency, reduced side effects, and reduced inconveniences. In fact, it may be said that the same medication regimen for two or more patients may be taken in a different manner by each patient. When a doctor advises patients to take a medication twice a day, one patient may take the medication in the early morning and the other dosage at bedtime. Meanwhile, another patient may take the same dosages after breakfast and before dinner.

**[0007]** Thus, patients should be given the choice on when to take their dosages. A doctor or a pharmacist, however, may need to verify the dosing changes requested by a patient. For example, some medications are best taken before meals while others should be given with meals. Some medications are best

taken in the morning while others are best taken at bedtime. This process is manual, cumbersome or non-existent.

**[0008]** Data is shared with pharmacies of common ownership, especially convenience for patients as they can fill prescriptions at any of these pharmacies. A patient, however, cannot allow their data to be accessible at any pharmacy for dispensing without regard to ownership or applicable software systems. Further, patients do not want to deal with multiple websites and services to indicate their preferences for making the dosage packs.

SUMMARY OF THE INVENTION

**[0009]** To address these issues, the disclosed embodiments allow patients to securely modify the dosage regimen relying on novel technology and automated systems that provide tracking, security, accountability and efficiency. The disclosed embodiments give an opportunity to a patient to easily alter a schedule of intake of medications while receiving approval from the doctor/pharmacist through supported channels of communications. The disclosed embodiments also allow manual or automated dispensing of the doses at the dispensing place, i.e., pharmacy, of choice.

**[0010]** The disclosed embodiments set forth a novel method or process of modifying or customizing the dispensing of the daily doses of medications to patients. The disclosed embodiments also include a process of customizable dose modifications by patients, their caregivers and doctors to improve compliance and efficacy of the medications while reducing possible side effects. The patient may access a database for the pharmacy, the prescriber, the central store prescription database or the insurance company so that the patient may view and modify the dosage or timing of their medication. The patient also may report or log any communications related to the medication.

**[0011]** The disclosed embodiments also provide for a method of automating the process of packaging the medications through technology and a network of pharmacies in addition to manual dispensation. The disclosed embodiments also provide a method for packaging medication that displays detailed times for each dosage, thereby resulting in a user-friendly and an efficient packaging system.

**[0012]** The disclosed embodiments also include a unique robotics system that allows the automation of the packs. The disclosed embodiments also show a distinct approach for optimizing the packaging of medications to significantly reduce the costs of packaging per unit pack per patient. This feature lowers costs for health care to providers and consumers.

**[0013]** The disclosed embodiments also set forth an innovative process wherein the patient's medication records can be uploaded centrally with their dosing preferences. This feature allows a patient to place a request from any place to any pharmacy, regardless of the ownership of the pharmacy or facility, or any applicable computer system. The patient also may obtain the medication in a preferred dosing or packaging.

**[0014]** The disclosed embodiments may store the default timings of medication allowed for best efficacy. Some medications, for example, may only be taken at night. Thus, if a patient chooses to take a dose in the morning, then the system can require the prescriber's or pharmacist's approval. If a patient chooses a dose time in the allowable range of time, then no professional intervention may be required. Similar data can be maintained for two drugs, which interact if taken together, or for preferred times in order to dismiss any worry.

**[0015]** A computer-implemented method for packaging medicine doses for a patient is disclosed. The computer-implemented method includes modifying or customizing a dosage schedule for at least one medicine. The patient selects a day or time to receive a dose of the at least one medicine. The computer-implemented method also includes uploading the modified or customized dosage schedule for approval by a doctor, caregiver or pharmacy using a device connected to a network. The computer-implemented method also includes receiving the approval for the modified or customized dosage schedule. The computer-implemented method also includes dispensing the at least one medicine into a customized or modified medicine pack according to the dosage schedule.

**[0016]** A robot packing system to create a customized or modified medicine pack also is disclosed. The robot packing system includes a drug cartridge having at least one medicine. The robot packing system also includes a hopper configured below the drug cartridge to receive the at least one medicine. The robot packing system also includes a drop tray having a door to receive the at least one medicine and to create a vial of the at least one medicine. The robot packing system also includes a transfer plate to receive the vial released from the drop tray and to place the vial into a holder according to a customized or modified dosage schedule. The robot packing system also includes a sealing station to seal the holder to form the medicine pack. The medicine pack is configured to provide the at least one medicine according to the dosage schedule.

**[0017]** A method for creating a medicine pack according to a dosage schedule also is disclosed. The method includes modifying or customizing the dosage schedule by a patient selecting slots for a day or time to take a dose of medicine. The method also includes sending the dosage schedule over a network to a doctor, pharmacy or a caregiver. The method also includes receiving approval for the dosage schedule. The method also includes packaging the medicine into a medicine pack according to the dosage schedule.

**[0018]** A patient-pharmacy medicine management system also is disclosed. The patient-pharmacy medicine management system includes a device used by a patient to customize or modify a dosage schedule, and to upload the dosage schedule to a network. The patient-pharmacy medicine management system also includes a medicine dispensing system connected to the network and configured to create a medicine pack according to the dosage schedule. An approval is received by the medicine dispensing system by a caregiver for the dosage schedule.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0019]** The accompanying drawings are included to provide further understanding of the invention and constitute a part of the specification. The drawings listed below illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention, as disclosed by the claims and their equivalents.

**[0020]** FIG. 1 illustrates a conventional packaging configuration.

**[0021]** FIG. 2 illustrates a system for packaging medications according to the disclosed embodiments.

**[0022]** FIG. 3 illustrates a robot packing system according to the disclosed embodiments.

**[0023]** FIG. 3a illustrates another configuration of the robot packing system according to the disclosed embodiments.

**[0024]** FIG. 4 illustrates a flowchart customizing the medication dose by a patient or other party according to the disclosed embodiments.

**[0025]** FIG. 5 illustrates an improved packaging configuration of patient-customized medications according to the disclosed embodiments.

**[0026]** FIG. 6 illustrates a sample of the labels used in a medication dosage dispensing system according to the disclosed embodiments.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0027]** Aspects of the invention are disclosed in the accompanying description. Alternate embodiments of the present invention and their equivalents are devised without parting from the spirit or scope of the present invention. It should be noted that like elements disclosed below are indicated by like reference numbers in the drawings.

**[0028]** FIG. 2 depicts a system 200 for packaging medications according to the disclosed embodiments. The disclosed embodiments relate to methods and processes to allow customizable dose modification by patient 102, their caregivers and physicians 110 to improve compliance and efficacy of medications while reducing side effects.

**[0029]** As shown, system 200 includes patient 102. The term “patient 102” may refer to any person or entity that orders and makes medical decisions. Preferably, patient 102 refers to a patient, but also may refer to a third party entity that makes decisions on behalf of a patient. It may be a caregiver, such as a nurse or aide. Patient 102 also could refer to a family member or trusted individual having the authority to make medical decisions on behalf of the patient.

**[0030]** Patient 102 uses device 104 to access robot packing system 208 at pharmacy 206. Device 104 may be any device capable of connection to a network and displaying information received over the network. For example, device 104 may connect to the internet to allow patient 102 access to other entities having IP-addressable devices. Preferably, device 104 uses a graphic user interface to display information to patient 102 and to receive input on customizing or modifying doses, as disclosed below. Device 104 may include a smartphone, tablet, laptop, personal computer, and the like.

**[0031]** In an alternative embodiment, patient 102 may view information within pharmacy 206, in person. Patient 102 can tell a pharmacist how he or she would like to customize their medication dosage. Further, patient 102 may fill out a form or paper to customize or modify medication dosage. Patient 102 also may do this at a doctor's office or anyplace else that provides medical services, such as a hospital or rehab location. In a hospital, patient 102 may inform a caregiver, who then provides the appropriate information to robot packing system 208.

**[0032]** Thus, patient 102 views the medication information online or in person. Patient 102 has the option to modify the dosage timing of the medication according to their preferred lifestyle or preferences. Patient 102 may drag and drop medicines into appropriate time slots, and modify the time with a click, tap, voice command, double click and the like. This customization will be effective once the pharmacy, or the doctor, approves the new schedule if approval is deemed to be necessary.

**[0033]** Robot packing system 208 may reside in pharmacy 206, but also may be located within any location. Once the customization instructions from patient 202 are received.

Robot packing system **208** retrieves medicine(s) from inventory **214**. Inventory **214** may be medicine, over-the-counter drugs or medical supplies. Typically, these materials are controlled from public consumption and regulated.

[0034] Robot packing system **208** then places medicines specified in the request from patient **202** into packs to generate medication pack **216**. Medication pack **216** may be sent or given to patient **202**.

[0035] Approval from physician **210** may be sought prior to customization or modification of the medicinal dosages. Pharmacy **206** or robot packing system **208** may send a message, text, or other form of communication to physician **210** that approval is needed for the change in medicine. Once approval is given, then robot packing system **208** may be activated. The processes and methods related to these components are disclosed in greater detail below.

[0036] System **200** includes server **216**, which may be connected to robot packing system **208**. Server **216** may store software or instructions to operate robot packing system **208**. It also may store the customizations and modifications for retrieval by patient **202**. Records and other information may be stored at server **216**. Other pharmacies may access server **216** as well.

[0037] Robot packing system **208** is disclosed in greater detail by FIG. 3. Robot packing system **208** may be located within a pharmacy, hospital, rehabilitation center and the like where medicines are dispensed. Once the customization or modification of medicine dosage is received, then the medication packs may be assembled according to the desired configuration.

[0038] Drug cartridges **302** are located at the top of robot packing system **208**. Drug cartridges **302** may include the medicines requested by patient **202** and selected from inventory **214**. Drug cartridges **302** also may be located on the sides. This configuration gives flexibility of easy operation for the online changing of the drug cartridges. Drug cartridges **302** also may be known as drug trays.

[0039] Drug cartridge **302** may be rectangular with a cylinder underneath. Medicines slide into several channels on the edges of the cylinder of drug cartridge **302**. Rotation of the drug cartridge causes channels to pass over a hole. An optical sensor ensures only one pill, or medicine, drops as a channel is over a hole. These commands relate to the customizations or modifications selected by patient **202** according to the disclosed embodiments.

[0040] Drug cartridge **302** also includes radio frequency identification (RFID) tags for easy inventor and identification. The RFID relates to a different drug or medicine. This allows the robot to check that the medicine dropping from drug cartridge **302** matches the one indicated by the disclosed customization or modification. RFID sensors of the robot detect which canister, or cartridge, is where within the system. A light emitting diode (LED) may be included and flashes when drug cartridge **302** is empty. A brushed direct current (DC) motor may move cartridges.

[0041] The medications fall from drug cartridges **302** into hopper **304**. Hopper **304** may go from a wide opening to a narrow bottom opening. The bottom opening may be a square having a length of about 4.25 inches to accommodate placing medications into drop tray **304**. From hopper **304**, the medications fall to drop tray **306**. Drop tray **306** includes a door **308** so that the medicines fill up the tray before the next step.

Hopper **304** channels medications to drop tray **306**. Hopper **304** may be acrylic and of a clear or a transparent color to allow a user to look into it.

[0042] Drop tray **306** may be of a black or dark color with a matte surface. This feature allows drop tray **306** to be used for image processing. A camera takes photos or video of the medicines as they accumulate on drop tray **306**. Drop tray **306** also holds the medicines temporarily while an x-y table moves to the required slot while the medicines are dropping. This increases the speed of packaging the medicines. The disclosed embodiments do not have to wait for the required slots to be in position before dropping the medicines. This configuration also may include a servo motor to open and close door **306** along with a door shaft connected thereto. A drop door box may enclose this entire assembly.

[0043] The above configuration also may include a small hopper to receive the medicines dropped by drop tray **306**. A tunnel may be connected to the small hopper. The tunnel has a certain height that prevents medicines from bouncing back into the small hopper when it is dropped into the pre-fill tray. The tunnel includes a tunnel wall that prevents medicines from slipping into another slot. The tunnel opening should be smaller than the slots in the pre-fill tray, so the tunnel wall covers the top of a slot opening to prevent medicines from falling or bouncing out.

[0044] The disclosed configuration also may include a pre-fill tray that includes a specified number of slots. The preferred number may be about 28 slots. The medicines are held here until dropped into the blister packs. The pre-fill tray includes a pre-fill tray door to hold the medicines.

[0045] When cavity holder, or blister pack, **312** moves beneath transfer plate **312**, the pre-fill tray door opens to drop medicines **310**. Preferably, medicines **310** are a plurality of pills. Medicines **310** also may be known as medicine doses. As stepper motor may drive the pre-fill tray door. Transfer plate **312** allows robot packing system **208** to fill many different packs or vials. Transfer plate **312** packs cavity holder **312**. The dimension of slots in the pre-fill tray is different from the dimension of slots in the blister pack. So transfer plate **312** is needed. Transfer plate **312** has small tubes which will direct medicines **310** to fall from the pre-fill tray into the slots of the blister pack, or cavity holder **312**.

[0046] Once medicines **310** fill cavity holder **312**, the package is forwarded to sealing station **316**. A round table configuration may facilitate this process. The round table may have a diameter of about 56 inches and driven by a stepper motor. It may include about 5 sections/tray slots. Sealing station **316** may be located on the right side of the round table. One or more infrared photodiodes may ensure accurate turning of the round table. The photodiodes also detect the packs on the round table, and automatically raises a warning if a pack is not present when medicines are dropped.

[0047] The round table also includes manual controls to manually turn the table as needed. The controls may move the table left or right. The manual controls also include a manual control for heat sealing the package. Thus, an operator may perform the process manually as opposed to automatic. The controls also include an emergency heat seal release.

[0048] The package is heat sealed in order to keep the medicines stable and to prevent spilling the contents. Sealing station **316** does this. Sealing station **316** may use a step-based actuator. An emergency release button may be included on sealing station **316** along with an openable cover to prevent accidents. A laser curtain on openings of the cover detects

when a hand is near in order to shutdown and prevents injury. The package is then sent to printing station 318. Printing station 318 retrieves the instructions for the customization or modification from patient 202 from server 216. After this, pack 216 is made available at the pharmacy, hospital and the like for pick up by patient 202.

[0049] The disclosed embodiments also include a manual packaging process for preparing packages for medicine dispensing. This process may be used by those pharmacists who do not have robot packing system 208. The pharmacist may dispense the medication manually upon the approval of the modified dosage regimen.

[0050] FIG. 3a depicts another embodiment of robot packing system 208. The system shown in FIG. 3a further illustrates the embodiments and features disclosed above. As can be seen, system 208 includes the system after the medicine is released from the canister, or drug cartridge 302 of FIG. 3. Here, main hopper 1 receives the medicine and channels them to drop door 2. Camera stand 1a supports camera 1b, which may be used for quality assurance or counting operations, as disclosed above. Main hopper 1 may be transparent.

[0051] Medicines, preferably in the form of pills, accumulate on drop door 2. Servo motor 3 opens and closes drop door 2 when packing system 208 gives the instructions to release the medicines. Door shaft 4 connects servo motor 3 and drop door 2 and actuates drop door 2. Drop door box 5 is a square box that encloses the drop door assembly.

[0052] Small hopper 6 channels medicine released from drop door 2 into small tunnel 7. Tunnel wall 8 prevents medicine from jumping into another slot or falling away. Pre-fill tray 9 holds medicines before they are dropped into the pack. Pre-fill tray doors 10 holds the medicines until instructions are received from robot packing system 208 to release. Stepper motor 11 drives pre-fill tray doors 10. Doors 10 release when transfer plate 12 is above the medicine pack and below pre-fill tray 9.

[0053] Other configurations of robot packing system 208 may be used according to the disclosed embodiments. Transfer plate 12 may reflect the customized or modified dosage schedule desired by patient 202.

[0054] Further according to the disclosed embodiments, vials may be used in the above-disclosed robot packing system. A vial is basically a bottle or a container that contains only one type of drug. For example, if the prescription calls for Erythromycin as the only medicine on the dosage schedule for a period of time (such as two weeks), then the medicine may be placed into a vial. Instead of putting all the pills of Erythromycin in a pack that has compartments and different bubbles, the disclosed embodiments put it all in one bottle (a vial) and label the bottle. Thus, a vial is a container that does not have different compartment and does not separate the tablets. When there are multiple medications as part of the prescription which differ in times/days and quantity and type, then it makes sense to put these medications into a bubble pack. A vial or vials also may be used in conjunction with the disclosed medicine packs.

[0055] FIG. 4 depicts a flowchart 400 customizing the medication dose by a patient 202 or other party according to the disclosed embodiments. Step 402 executes by compiling information from the insurance records of patient 202. Insurance claims and histories may be made available for use by the disclosed embodiments. Step 404 executes by compiling or accessing medical records ("Rx records") for patient 202. The medical records may be made available subject to HIPAA

rules and regulations, as well as federal and state law, or any laws and regulations governing the use of medical records and privacy.

[0056] Step 406 executes by compiling or accessing prescriber records. These records may be located at the pharmacy or across databases for large pharmacies. Patient 202 may switch medical providers, and, thus, the medical records of step 404 may not be totally available. Patient 202, however, may use the same pharmacy, so these records provide more consistent or comprehensive information than medical records. Step 408 executes by compiling central store records for patient 202.

[0057] Step 410 executes by receiving input from patient 202 regarding customizing or modifying a medical dosage. A caretaker or other entity/person may perform this step. Patient 202 may provide this information via a web-enabled device, as disclosed above, or through the phone, such as a call-in feature, or a text (SMS) message. Patient 202 enters the desired information, or makes it available to the disclosed embodiments of the present invention.

[0058] Step 412 executes by accessing the medicine store, also called MyDoses, by patient 202 with their request. Alternatively, patient 202 may access the system configuration shown in FIG. 2. Step 414 executes by patient 202 viewing his or her medical dosages. The patient may view the dates and times of the dosages, as shown in greater detail below.

[0059] Step 416 executes by modifying the preferred dose time of the doses pertaining to patient 202. If no medical doses are set up, then patient 202 may customize the doses for a new order. Patient 202 may manipulate a graphical user interface or an application to set the dose times.

[0060] Step 418 executes by determining whether approval is required by physician 210 or some other entity. For example, a health insurance provider may require approval before allowing medicines to be dispensed. If no approval is needed, then flowchart 400 moves to step 424. If approval is needed, then step 420 executes by determining whether the customized or modified dosage is approved by physician 210 or other entity. If not approved, then step 422 executes by stopping and notifying patient 202. The dispensing process is halted until this issue is resolved.

[0061] Step 420 also may compare the desired doses to the records and information compiled in step 402-408 to make sure that the customized or modified doses do not cause any potential medical problems, and that the doses are compatible with each other. Problems may be identified here, and patient 202 or physician 210 or the pharmacist alerted.

[0062] If step 420 determines that the customization or modification is approved, then flowchart 400 moves to step 424. Step 424 executes by approving the medical dispensing customization or modification for dispensing. Pharmacy 206 may do this. Step 426 executes by dispensing the medicine according to the disclosed embodiments. Robot packing system 208 may dispense and create the medicine packages as disclosed above.

[0063] Step 428 executes by exiting flowchart 400. The records compiled or accessed in steps 402 through 408 may be updated accordingly. The disclosed embodiments track the modifications or customizations made to the existing prescription and update it into server 216 for pharmacy 206 to make the relative change into the medication packs.

[0064] The disclosed embodiments result in a more accurate and specific packaging for the patient, as shown in FIG. 5. FIG. 5 depicts an improved packaging configuration of

patient-customized medications according to the disclosed embodiments. The number of packs may be reduced using the above methods and processes. Here, packs **502** and **504** are shown, which hold the medication dosages shown in FIG. 1, but in a reduced number of packs. This helps prevent waste and improves convenience for the patient.

**[0065]** The medications are dispensed by day slots **508** and time slots **506** created in the packs according to the information provided by patient **202**. The time slots **506** are created horizontally to enable patient **202** to take his or her medication based on the preferred schedule. Of course the columns and rows may be swapped so that the columns represent days and the rows represent times. The time of each time slot is printed at the head (end) of the respective column (row) by printing station **318**, which also prints the patient's name and any special instructions. Indeed the entire top face of each pack, as illustrated in FIG. 5, with rows and columns to correspond to underlying bubbles or compartments may be printed by printing station **318**, together with days and times and different graphic representations of different medications (and/or other information specific to the underlying contents), each in a respective row/column intersection. The precise packaging methods disclosed above reduce the excess waste of packs and provide better compliance and efficacy with fewer side effects for patient **202**.

**[0066]** Custom time slot **510** represents the preferred slot selected by patient **202** according to the methods and processes disclosed above. Using device **204**, patient **202** puts a time into a graphic representation of a slot, and then drags and drops a graphic representation of the appropriate medicine for that slot. Additional custom time slots may be introduced by simply adding them to the end of the horizontal column (subject to the constraint that there are sufficient columns in the bubble pack or compartments in the packaging).

**[0067]** Further, the disclosed embodiments can auto track prescription updated done by providers and alerts patient **202** and physician **210**. This innovative approach allows immediate updates of prescription changes into its next medication packs. Patient **202** may receive a change of medication report along with instructions on how to remove a medication. This information also may be provided to a nurse or caregiver, which may be more applicable to an assisted living or other residential setting having medical staff on-call or available.

**[0068]** The disclosed embodiments, therefore, provides the following advantages over the conventional art. A patient can decide to take the medicine at a preferred time. Referring to FIG. 5, patient **202** may space out the dosages as they please. For example, the 7:30 am dose may be taken before breakfast while the 8:30 am dose ensures that it is taken on a full stomach. Another patient may configure the pack to show the first dosage as a 9 am dose before breakfast, and a 10 am dose on the full stomach. In the conventional method, it is not possible for a patient to modify the doses per his or her convenience or preference.

**[0069]** The disclosed embodiments also may include a combination of routine medications and non-routine medications. The routine medications may be placed in one slot, or bubble, with the non-routine medications placed in another slot, or bubble. This configuration may prevent confusion or a mishap by patient **202** by taking the wrong medication, especially if they do not need to take a non-routine medication. For example, patient **202** is getting 10 pills per pack, of which 7 are going to be routine (i.e., daily doses) for a long period of time and 3 are non-routine (i.e., take when needed).

The disclosed embodiments may place the 7 routine pills in one bubble and other 3 in a single bubble. In other words, there may be different slots for these medicines such that the bubbles do not exactly match what is shown in FIG. 5. Three separate bubbles may be used in the event there are three different types of drugs.

**[0070]** FIG. 6 depicts an example of a label **600** for use in a medication dosage dispensing system according to the disclosed embodiments. The labels have been customized or modified and printed out for use on the medicine pack or onto vials. Label **600** is an example only, and the disclosed embodiments may include other variations. Label **600** may provide a visual guide to various medicines within the pack as well as dosage information. Thus, patient **202** may be able to easily track the types of medicine and the dosage times/days.

**[0071]** The approach presented by the disclosed embodiments allows the patient to modify the doses that can be sent to the doctor or pharmacy to approve the changes for the next medication pack. The patient would need to adhere to the doctor's prescription, and this feature is ensured by requiring approval, as disclosed above.

**[0072]** A patient may place his or her request for their medication packs from any location having a wireless or wired connection to a network. The patient uploads the request for customization or modification centrally to any pharmacy regardless of ownership. This feature allows the patient to obtain the medication in a preferred dosing and packaging configuration from any location. The patient is not limited to receiving the preferred dosage within the medicine packs for a "regular" pharmacy, but from any pharmacy. This is especially convenient for a patient that travels frequently, or resides in multiple places.

**[0073]** As shown by the configuration depicted in FIG. 5, the disclosed embodiments reduce the amount of packaging materials utilized in making the medicine packs. The packs are made according to a customized configuration so the redundancy is eliminated. There will not be four packs with an "A.M." slot on them.

**[0074]** A novel process of customizing or modifying the daily doses of medications is disclosed. This process includes sending a request for approval from the patient to the doctor or pharmacy to modify the dosing schedule of at least one medication for a particular time schedule to be included in the next medication pack. The process also includes uploading, if necessary, the request for approval by the doctor or the pharmacy for the customization or modification of the at least one medication. Approval for the configured packaging of the customized or modified medication by the doctor or the pharmacy is communicated with a message to the patient. The process also includes dispensing of the medication manually or by a robotic automated dispensing system based on the dosing selection by the patient or a medical professional.

**[0075]** The request from the patient to the doctor or the pharmacy may be made via suitable communication modes, such as the Internet, smartphone, tablet, phone, and the like.

**[0076]** The auto dispensing of the medication is completed time-based manually or by a robotic automated system by creating slots on each pack according to day followed by a time schedule for each day as configured by the patient. This configuration may be reflected in the next medication pack generated. The slots are created by day, and each day is further time-classified for medication dispensed either manually or by the robotic automated system.

**[0077]** The disclosed embodiments also include a process of customizing or modifying the daily doses of medications. The patient has access to a database or server of the pharmacy, prescriber, or central prescription service. The patient also may have access to an insurance company's system. The patient may use this access to view and modify the dosage or timing of the medication.

**[0078]** The disclosed embodiments also include a process of customizing or modifying the daily doses of medications that allows the storing of default preferences for dosing. The default preferences take into account factors impacting medication efficacy, such drug interactions, time of day, food intake for best efficiency, and the like. It should be appreciated that the disclosed embodiments could be offered as a business method on a subscription or fee basis. For example, system **10** including transaction process **28** could be created, maintained or deployed by a service provider that offers the functions described herein for customers. A service provider could offer to deploy or provide the ability to process a logo and other content to generate a website using the disclosed processes.

**[0079]** In addition to being implemented as system and processes, the disclosed embodiments may be provided as a program product stored on a computer-readable medium, which, when executed, enables system **200** and robot packing system **208** to generate the medicine packs. To this extent, the computer-readable medium may include program code, which implements the processes and system disclosed herein. The term "computer-readable medium" includes one or more of any type of physical embodiment of the program code implementing the steps to execute the disclosed processes. In particular, the computer-readable medium can comprise program code embodied on one or more portable storage articles of manufacture, such as a compact disk, a DVD, a Blu-ray disk, a magnetic disk, a tape and the like, on one or more data storage portions of a computing device, such as a memory.

**[0080]** As used herein, the terms "program code" and "computer program code" are synonymous and refer to any expression, in any language, code or notation, of a set of instructions that cause a computing device having an information processing capability to perform a particular function either directly or after any combination of the following: (a) conversion to another language, code or notation; (b) reproduction in a different material form; or (c) decompression. To this extent, program code can be embodied as one or more types of program products, such as an application/software program, component software/library of functions, an operating system, a basic input/output system/driver for a particular computing or input/output device and the like. Terms such as "component" and "system" are synonymous as used herein and represent any combination of hardware or software capable of performing some function(s).

**[0081]** The block diagrams in the Figures illustrate the architecture, functionality and operation of possible implementations of system **200** and flowchart **400**, plus possible computer program products. Each block in the block diagrams may represent a module, segment, or portion of code, which comprises one or more executable instructions for implementing the specified logical function(s). The functions noted in the blocks may occur out of order noted in the figures. For example, two blocks shown in succession may be executed substantially concurrently, or the blocks may sometimes be executed in the reverse order, depending upon the functionality involved. Each block of the block diagrams can

be implemented by special purpose hardware-based systems that perform the specified functions or acts, or combinations of special purpose hardware and computer instructions.

**[0082]** It will be apparent to those skilled in the art that various modifications and variations may be made in the disclosed embodiments of the disclosed methods and systems without departing from the spirit or scope of the invention. Thus, it is intended that the present invention covers the modifications and variations of the embodiments disclosed above provided that the modifications and variations come within the scope of any claims and their equivalents.

What is claimed is:

1. A computer-implemented method for packaging medicine doses for a patient, the method comprising:
  - modifying or customizing a dosage schedule for at least one medicine, wherein the patient selects a day or time to receive a dose of the at least one medicine;
  - uploading the modified or customized dosage schedule for approval by a doctor, caregiver or pharmacy using a device connected to a network;
  - receiving the approval for the modified or customized dosage schedule; and
  - dispensing the at least one medicine into a customized or modified medicine pack according to the dosage schedule.
2. The computer-implemented method of claim 1, wherein the dispensing includes dispensing the at least one medicine using a robot packing system to create the customized or modified medicine pack.
3. The computer-implemented method of claim 2, wherein using the robot packing system includes creating slots within the medicine pack for the day or the time selected by the patient.
4. The computer-implemented method of claim 1, wherein the uploading using the device includes using a graphical user interface supported by the device.
5. The computer-implemented method of claim 1, further comprising notifying the patient through the device if no approval is received for the modified or customized dosage schedule.
6. The computer-implemented method of claim 1, wherein the device includes a computer, laptop, tablet, smartphone or a station within a pharmacy.
7. The computer-implemented method of claim 1, further comprising accessing a database or server by the patient to review the dosage schedule.
8. The computer-implemented method of claim 1, further comprising considering a factor impacting medication efficacy when generating the dosage schedule.
9. The computer-implemented method of claim 8, wherein the factor includes drug interaction, time of day, food intake or liquid intake.
10. A patient-pharmacy medicine management system comprising:
  - a device used by a patient to customize or modify a dosage schedule, and to upload the dosage schedule to a network;
  - a medicine dispensing system connected to the network and configured to create a medicine pack according to the dosage schedule, wherein an approval is received by the medicine dispensing system by a caregiver for the dosage schedule.

**11.** The medicine management system of claim **10**, further comprising a printing station to print the dosage schedule onto the medicine pack.

**12.** The medicine management system of claim **10**, wherein the medicine pack includes slots configured according to the dosage schedule, and indicating a date to time to take a dose of the at least one medicine.

**13.** The medicine management system of claim **10**, wherein the medicine dispensing system is located at a pharmacy.

**14.** The medicine management system of claim **13**, wherein the dosage schedule pertains to a plurality of medicines placed in a plurality of bubbles on the medicine pack.

**15.** The medicine management system of claim **10**, further comprising a database to store the dosage schedule.

**16.** A method for creating a medicine pack according to a dosage schedule, the method comprising:

modifying or customizing the dosage schedule by a patient selecting slots for a day or time to take a dose of medicine;

sending the dosage schedule over a network to a doctor, pharmacy or a caregiver;

receiving approval for the dosage schedule; and

packaging the medicine into a medicine pack according to the dosage schedule.

**17.** The method of claim **16**, wherein the packaging includes using a robot packing system to configure the medicine pack according to the dosage schedule.

**18.** The method of claim **16**, wherein the sending includes uploading the dosage schedule from a device connected to the network.

**19.** The method of claim **16**, further comprising using a graphical user interface supported by the device to modify or customize the dosage schedule.

**20.** The method of claim **16**, wherein the medicine pack includes a plurality of slots configured horizontally according to the dosage schedule.

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