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(54) **APPARATUSES, SYSTEMS, AND METHODS FOR DETERMINING FLUID LEVELS IN OBJECTS**

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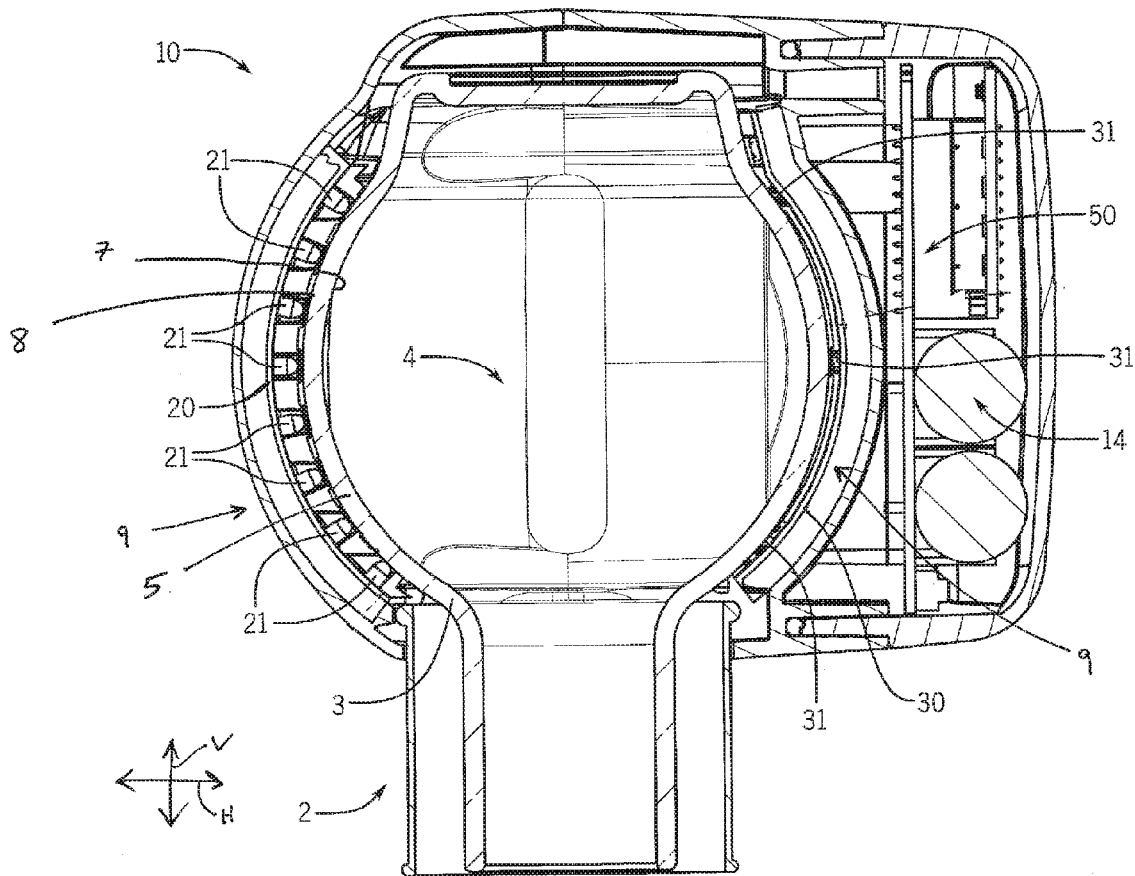
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(57) **ABSTRACT**

A fluid level determining system is for determining a fluid level of a fluid in a reservoir having an interior surface and an opposite, exterior surface. The fluid level determining system includes an emitter configured to be positioned along the exterior surface of the reservoir and emit signals into the reservoir and a receiver configured to be positioned along the exterior surface of the reservoir such that the receiver is oriented in the direction of the emitter. The receiver is configured to receive signals from the emitter passing out of the reservoir. The signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir. A controller is in communication with the receiver and configured to determine the fluid level based on the signals received by the receiver.



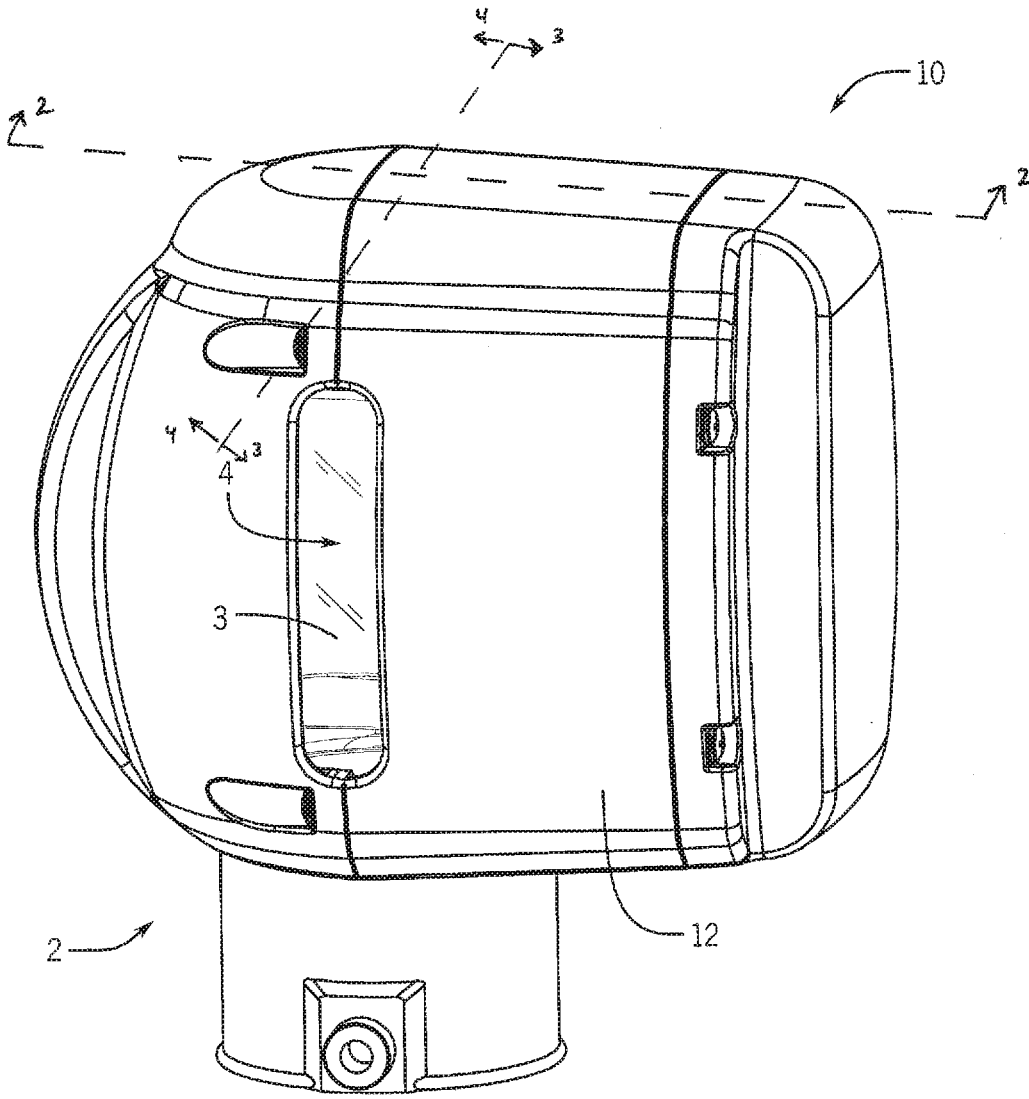
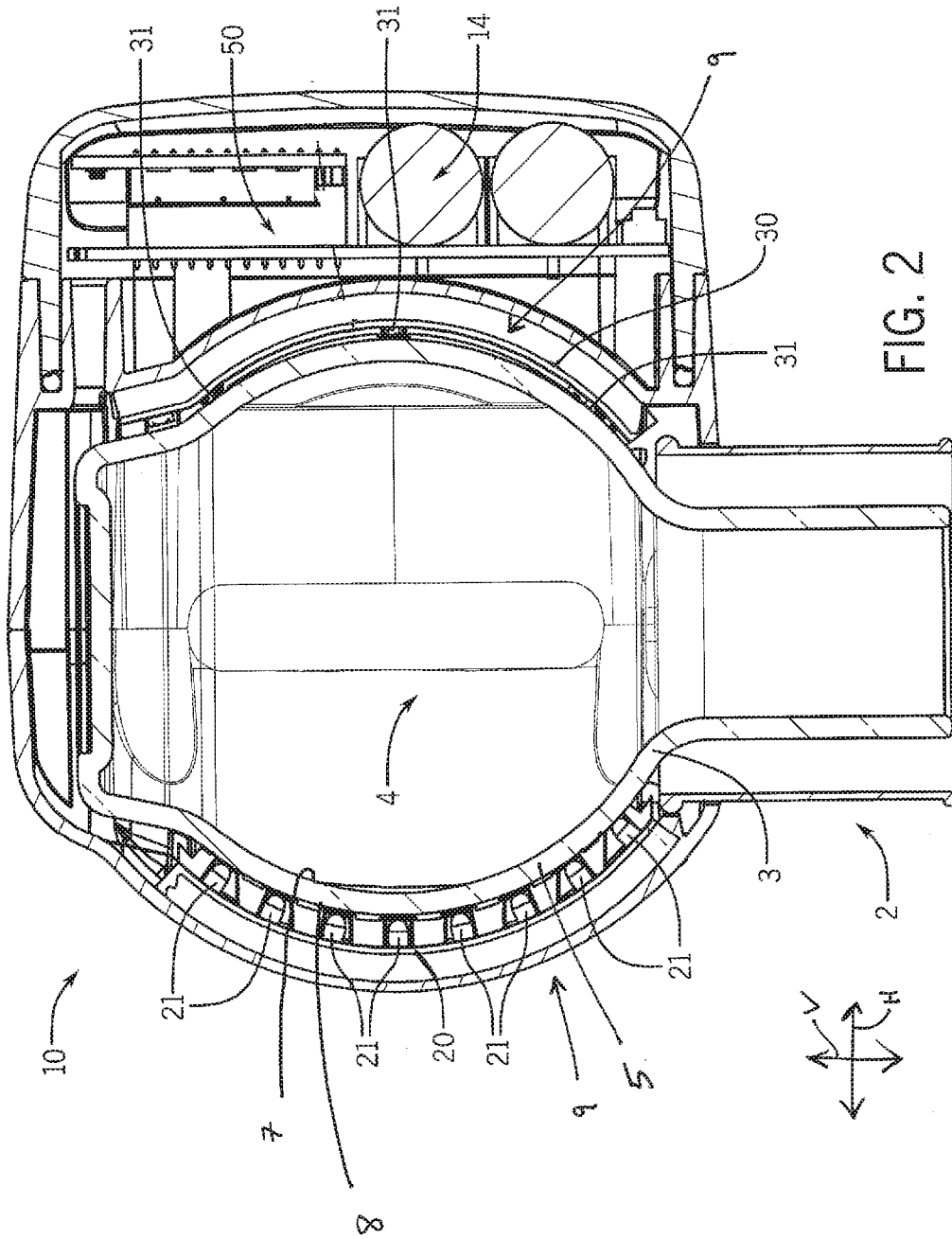


FIG. 1



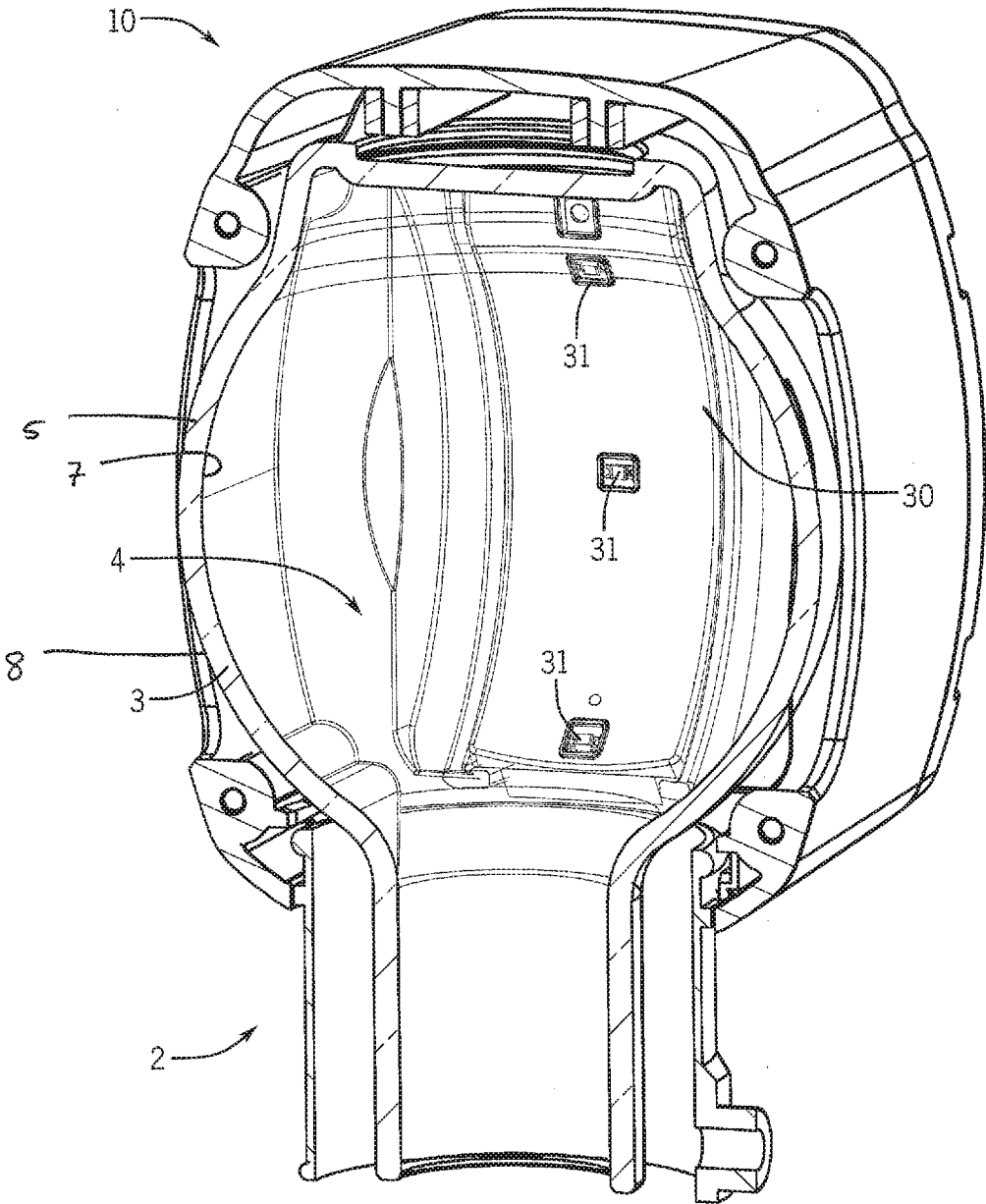


FIG. 3

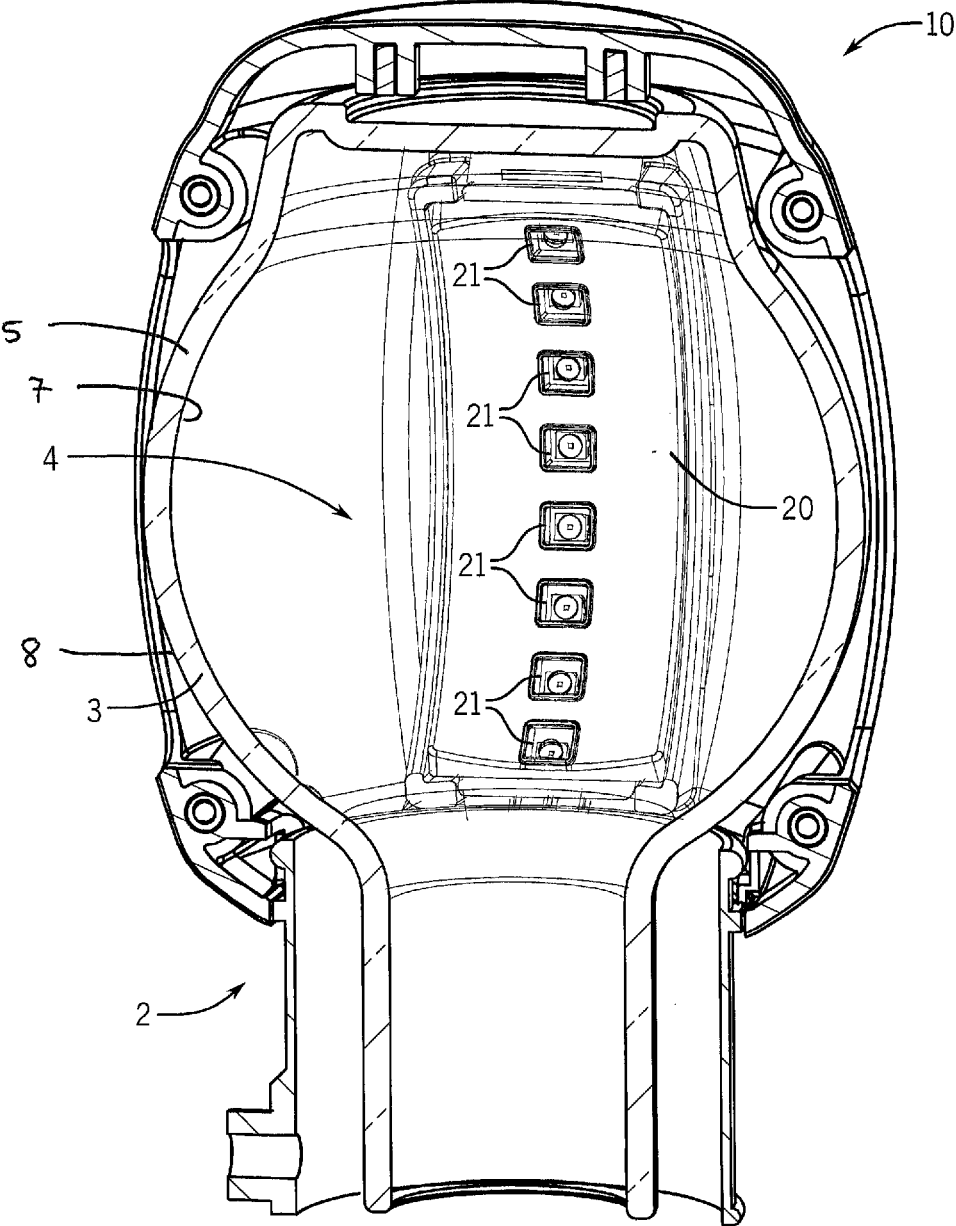


FIG. 4

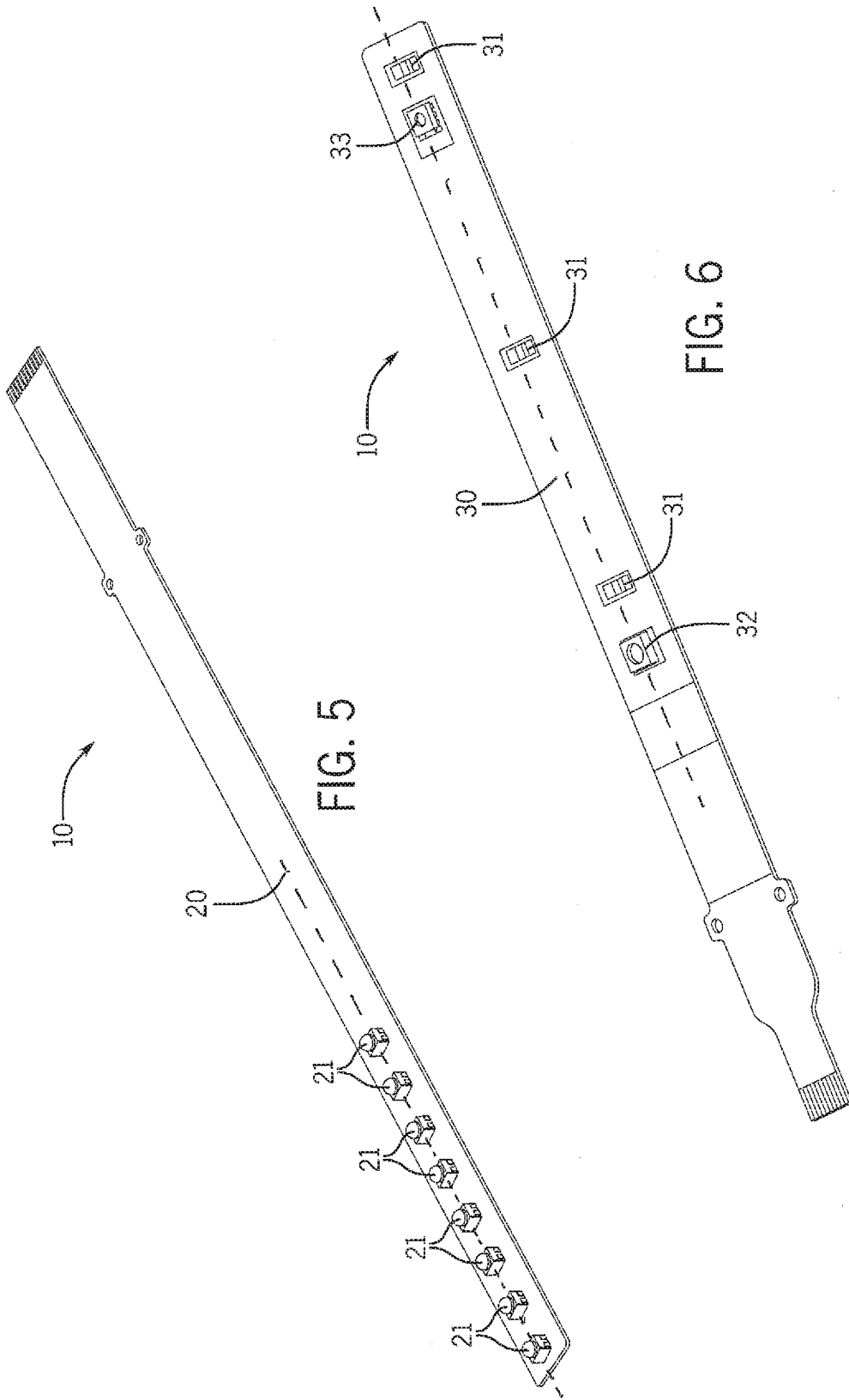


FIG. 5

FIG. 6

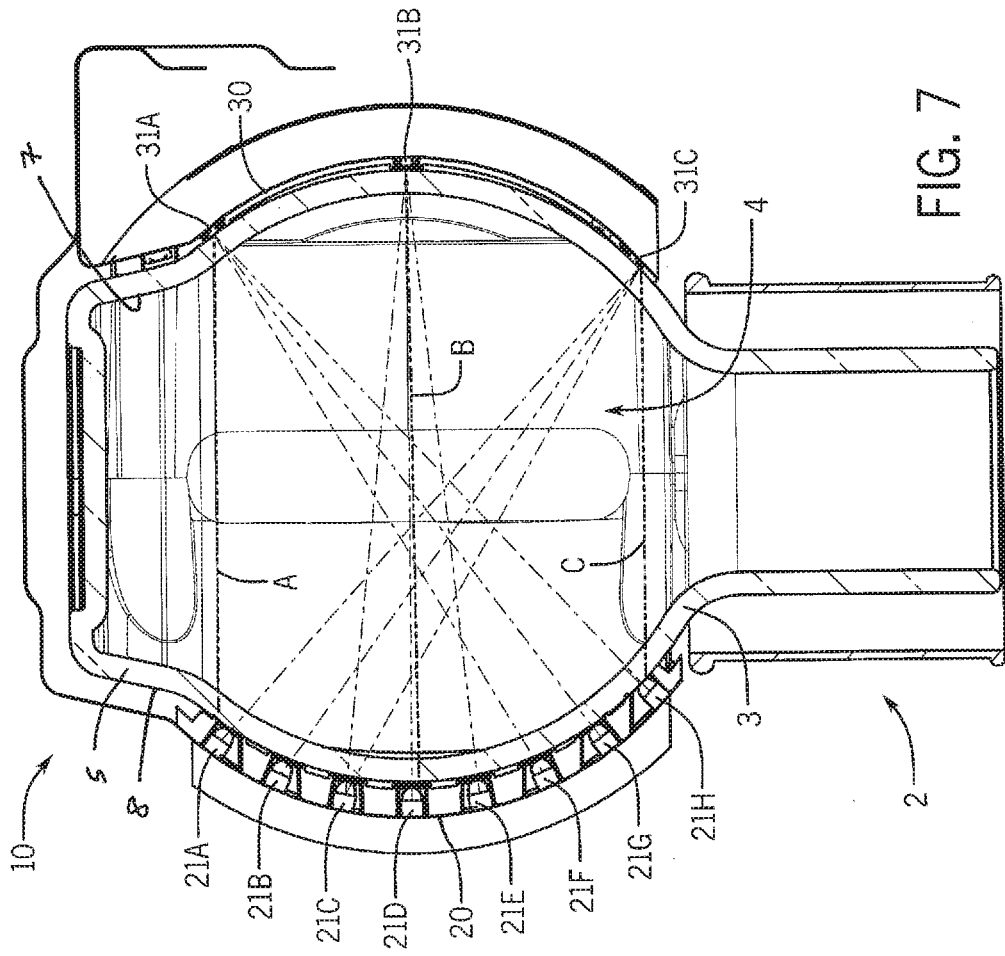


FIG. 7

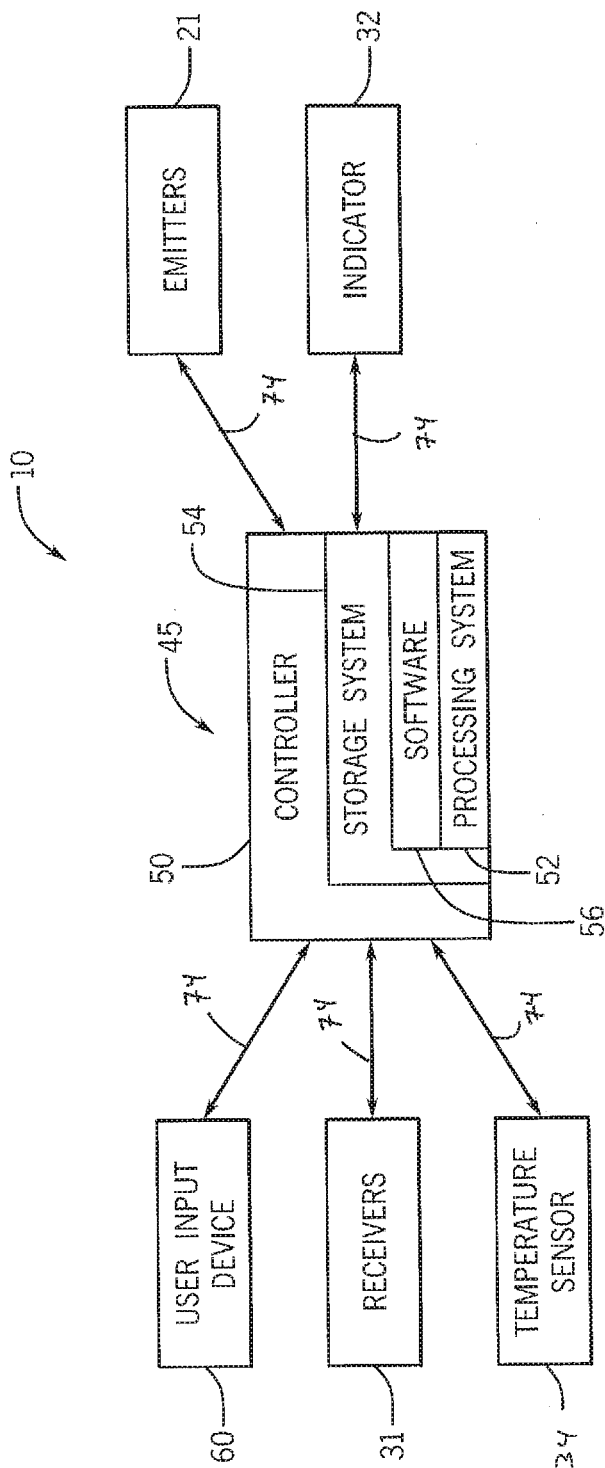


FIG. 8

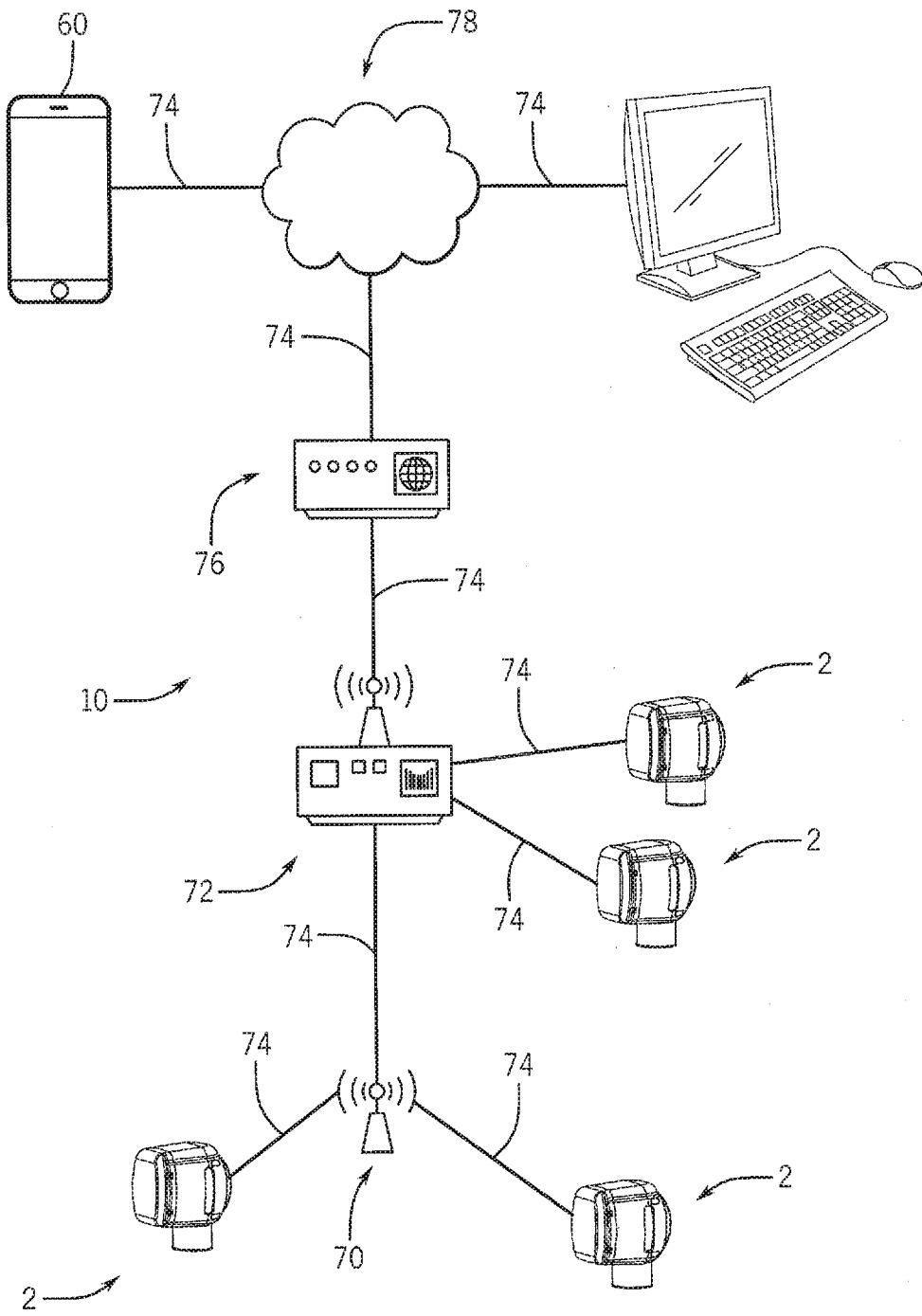


FIG. 9

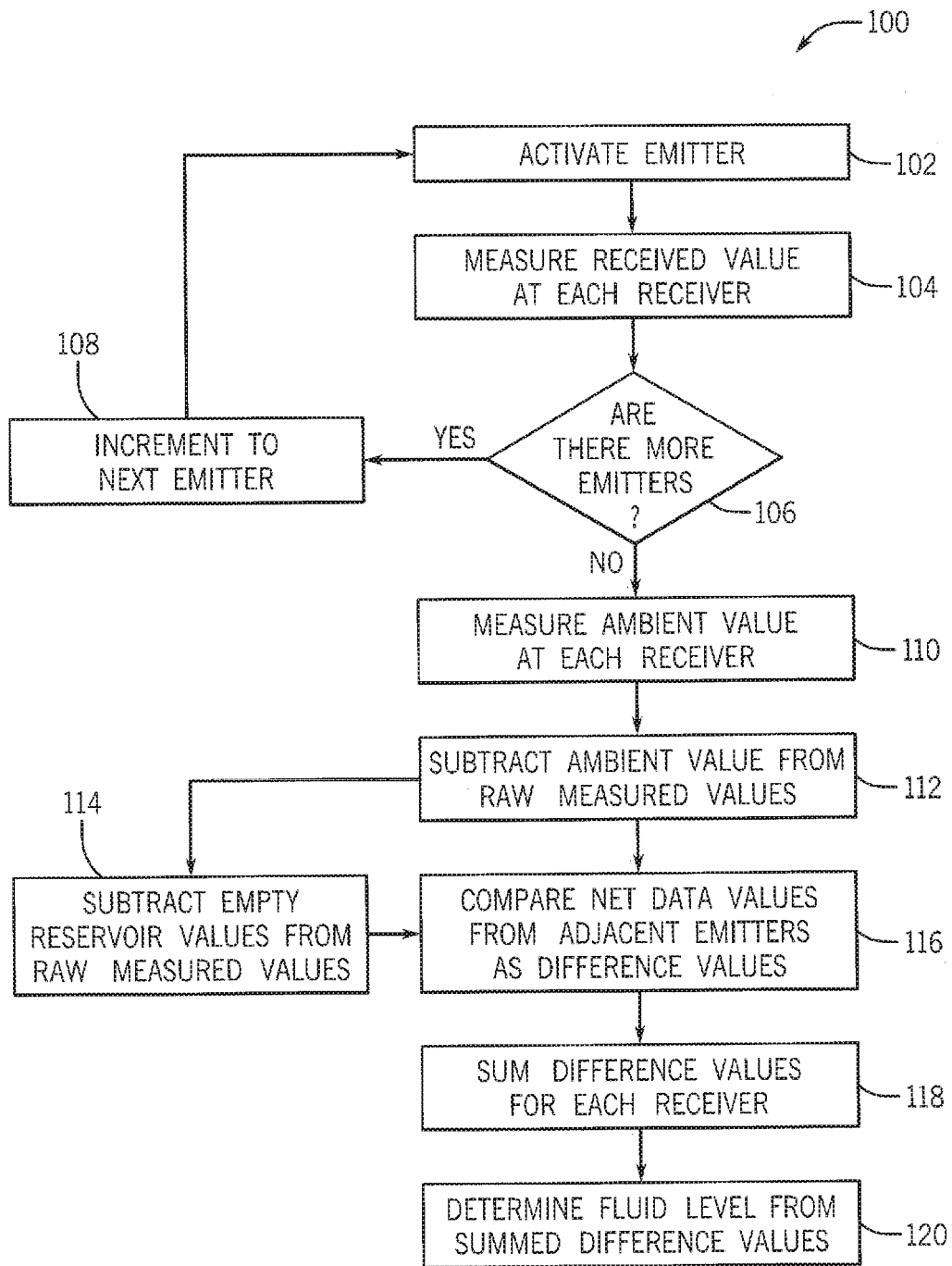


FIG. 10

**APPARATUSES, SYSTEMS, AND METHODS
FOR DETERMINING FLUID LEVELS IN
OBJECTS**

**CROSS-REFERENCE TO RELATED
APPLICATION**

[0001] The present application is based on and claims priority to U.S. Provisional Patent Application Ser. No. 62/420,913 filed Nov. 11, 2016, the disclosure of which is incorporated herein by reference.

FIELD

[0002] The present disclosure relates to apparatuses, systems, and methods for determining fluid levels of fluids contained in objects, specifically apparatuses, systems, and methods for determining liquid levels of liquids, such as lubricants, in machine reservoirs.

BACKGROUND

[0003] The following U.S. patent application Publication is incorporated herein by reference in entirety.

[0004] U.S. Patent Application Publication No. 2015/0323369, published on Nov. 12, 2015 discloses sensor and receiver pairs that are configured monitor fluid level of a fluid in a reservoir.

SUMMARY

[0005] This Summary is provided to introduce a selection of concepts that are further described below in the Detailed Description. This Summary is not intended to identify key or essential features of the claimed subject matter, nor is it intended to be used as an aid in limiting the scope of the claimed subject matter.

[0006] In certain examples, a fluid level determining system for determining a fluid level of a fluid in a reservoir having an interior surface and an opposite, exterior surface has an emitter configured to be positioned along the exterior surface of the reservoir and emit signals into the reservoir and a receiver configured to be positioned along the exterior surface of the reservoir such that the receiver is oriented in the direction of the emitter. The receiver is configured to receive signals from the emitter passing out of the reservoir. The signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir. A controller is in communication with the receiver and configured to determine the fluid level based on the signals received by the receiver.

[0007] In certain examples, a method for determining a fluid level of a fluid in a reservoir having an exterior surface includes positioning an emitter along the exterior surface of the reservoir such that the emitter emits signals into the reservoir and positioning a receiver along the exterior surface of the reservoir such that the receiver is orientated in the direction of the emitter. The receiver is configured to receive signals from the emitter passing out of the reservoir. The signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir. The method can also include activating, with a controller, the emitter such that the emitter emits signals into the when the reservoir, and determining, with a controller, the fluid level based on the signals received by the receiver.

[0008] Various other features, objects, and advantages will be made apparent from the following description taken together with the drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] The present disclosure is described with reference to the following Figures. The same numbers are used throughout the Figures to reference like features and like components.

[0010] FIG. 1 is an example oiler and an exemplary embodiment of a fluid level determining system.

[0011] FIG. 2 is a cross sectional view of the oiler and the fluid level determining system of FIG. 1 along line 2-2 on FIG. 1.

[0012] FIG. 3 is cross sectional view of the oiler and the fluid level determining system of FIG. 1 along line 3-3 on FIG. 1.

[0013] FIG. 4 is cross sectional view of the oiler and the fluid level determining system of FIG. 1 along line 4-4 on FIG. 1.

[0014] FIG. 5 is an example emitter assembly.

[0015] FIG. 6 is an example receiver assembly.

[0016] FIG. 7 is a view like FIG. 2.

[0017] FIG. 8 is an example computing system schematic diagram.

[0018] FIG. 9 is an example network schematic diagram.

[0019] FIG. 10 is a flow chart that depicts an exemplary embodiment of a method of determining a fluid level.

DETAILED DISCLOSURE

[0020] The example apparatuses, systems, and methods described and depicted in this disclosure can include features of and/or be utilized in combination with the apparatuses, systems, and methods described in U.S. patent application Ser. No. 14/707,508 (filed May 5, 2015) and Ser. No. 14/728,626 (filed Jun. 2, 2015), which are herein incorporated by reference in entirety.

[0021] The present inventors have endeavored to make improvements to conventional apparatuses that determine and/or verify a fluid level (e.g. liquid level) of a fluid (e.g. liquid) contained in an object, such an oiler. The present inventor has recognized that it is advantageous to remotely determine or verify the liquid level of a liquid, e.g. lubricant, to increase machine efficiency and decrease monitoring and repair costs. Accordingly, the present inventor has developed the apparatuses, systems, and methods described herein.

[0022] Referring to FIG. 1, an example fluid level determining system 10 for an object (e.g. an oiler 2) is depicted. The system 10 is configured to determine, including detect and verify, a liquid level of a liquid contained in the oiler 2. In the example depicted, the oiler 2 has a reservoir 3 that contains a liquid (e.g. oil, lubricant) and often some amount of air vertically above the liquid level. The reservoir 3 has a sidewall 5 having a first or interior surface 7 and an opposite, second or exterior surface 8. The reservoir 3 defines an interior space 4 in which the liquid is received and contained. The size and shape of the reservoir 3 can vary (e.g. bulb-shaped, spherical), and the sidewall 5 can be made of any suitable material (e.g. plastic, glass). The sidewall 5 can be transparent or translucent. A person having ordinary skill in the art will recognize that the system 10 can be configured to determine the presence or fluid levels of any fluid (e.g. liquids, gases) in the reservoir 3.

[0023] Referring to FIGS. 2-6, the system 10 has a housing 12 that is coupled to the reservoir 3. Specifically, the housing 12 is coupled to the exterior surface 8 of the sidewall 5. The shape of the housing 12 can vary and is preferably shaped to correspond with, including match or fit, the reservoir 3. The housing 12 is also configured to house or contain other components of the system 10 described herein. For example, the housing 12 may also house a power supply 14 (see FIG. 2) which is configured to provide power to the system 10 and a controller 50 (FIG. 8).

[0024] The system 10 includes an emitter assembly 20 having at least one emitter 21 disposed thereon and a corresponding receiver assembly 30 having at least one receiver 31 disposed thereon. In an exemplary embodiment, the emitter assembly 20 and the receiver assembly 30 may be constructed of a flexible body to which the respective emitter(s) 21 and receiver(s) 31 are secured. The flexible body facilitates holding the at least one emitter 21 and the at least one receiver 31 against the exterior surface 8 of the sidewall 5. The assemblies 20, 30 are coupled to the reservoir 3 such that the emitter(s) 21 and the receiver(s) 31 are positioned along and adjacent to the exterior surface of the sidewall 5. As such, the emitter(s) 21 emit electromagnetic radiation, including electromagnetic signals, (e.g. visible light, infrared radiation) through the sidewall 5 and into the interior space 4 of the reservoir 3 and the receiver(s) 31 receive electromagnetic radiation that has been emitted from the emitter(s) 21 into the reservoir 3 through the sidewall 5. The electromagnetic radiation received by the receiver(s) 31 is attenuated relative to the electromagnetic radiation that is emitted by the emitter(s) 21 due to the electromagnetic radiation being scattered, absorbed, or otherwise as the electromagnetic radiation travels through the sidewall 5 and fluids (e.g. liquid, gas) contained in the reservoir 3. Accordingly, the liquid level of the liquid in the reservoir 3 can be determined by the system 10 (further described herein).

[0025] The emitter(s) 21 and the receiver(s) 31 are positioned adjacent to the exterior surface 8 of the sidewall 5, and the emitter(s) 21 and the receiver(s) 31 can contact, e.g. abut, the exterior surface 8 of the sidewall 5 or be spaced a desired distance from the exterior surface of the sidewall 5. The emitter(s) 21 and the receiver(s) 31 are positioned relative to each other such that the emitter(s) 21 are oriented in the direction (e.g. oriented toward) of the receiver(s) 31 and the receiver(s) 31 receive electromagnetic radiation emitted by the emitter(s) 21. In one non-limiting exemplary embodiment, the emitter(s) 21 are positioned opposite the receiver(s) 31 on the exterior surface of the sidewall 5 (e.g. the emitter(s) 21 and the receiver(s) 31 are each positioned on the exterior surface 8 of the sidewall 5 on opposite sides or ends 9 of the reservoir 3). Through research and experimentation, the present inventor has found it advantageous to position the emitter(s) 21 opposite the receiver(s) 31 to improve accuracy and operation of the system 10 when determining the fluid level of the fluid in the reservoir 3.

[0026] The assemblies 20, 30 are coupled to the reservoir 3 by any suitable means such as adhesives, mechanical connections, compression bands, and/or the like. For example, the housing 12 can be configured to cause the assemblies 20, 30 to be compressed into contact with the sidewall 5. In other exemplary embodiments, the assemblies 20, 30 are laid along the sidewall 5 and adhesive tape is configured to couple, e.g. adhere or stick, the assemblies 20, 30 to the exterior surface of the sidewall 5.

[0027] As is briefly described above, the emitter(s) 21 are configured to emit electromagnetic radiation through the sidewall 5 and into the interior space 4 and the liquid contained therein. The emitted electromagnetic radiation may exemplarily be, but not limited to, frequencies of visible light, infra-visible light (e.g. infrared radiation), and surpa visible light (e.g. ultraviolet). In one exemplary embodiment, the emitter(s) 21 is an infrared light emitting diode that is configured to emit infrared radiation. Examples of infrared radiation emitting diodes are commercially available from Mouser Electronics (part #720-SFH4249-Z) and Digi-Key (part #475-2655-2-ND).

[0028] The receiver(s) 31 are configured to receive the electromagnetic radiation from one or any number of emitter(s) 21 and send or transmit signals to a controller 50 (described herein) that correspond to the electromagnetic radiation received by the receiver(s) 31. That is, the receiver(s) 31 are configured to send or transmit signals (e.g. analogue signals, digital signals), which may include a value, that correspond to the amount or number of electromagnetic radiation received by the receiver(s) 31. Any suitable receiver(s) 31 can be utilized, and it should be recognized by a person having ordinary skill in the art that the receiver(s) 31 should be selected to be compatible with and configured to receive the type of electromagnetic radiation emitted from the emitter(s) 21. In one exemplary embodiment, the receiver(s) 31 is an infrared receiver. Examples of infrared receivers are commercially available from Mouser Electronics (part #638-PD1521BTR8) and Digi-Key (part #1080-1365-6-ND).

[0029] Now referring to FIG. 7, a non-limiting exemplary embodiment of the system 10 and the assemblies 20, 30 is depicted. In this exemplary embodiment, the emitter assembly 20 and the receiver assembly 30 are depicted coupled to the exterior surface 8 of the reservoir 3. The emitter assembly 20 includes eight emitters 21A-21H which are positioned and arranged in a single vertical linear array (e.g. vertically arranged linear column) along the longitudinal dimension or length of the emitter assembly 20 (see also FIG. 5) such that each emitter 21A-21H is spaced equidistant from adjacent emitters 21A-21H (e.g. second emitter 21B is spaced apart from the first emitter 21A and the third emitter 21C by a preselected distance) (e.g. the emitters 21A-21H are aligned relative to each other on the emitter assembly 20 and are aligned along the exterior surface 8 of the sidewall 5). As described above, the emitters 21A-21H are configured to emit electromagnetic radiation through the sidewall 5 into the interior space 4 and liquid contained therein such that the electromagnetic radiation, including attenuated electromagnetic radiation, is received by one or more than one receiver 31A-31C.

[0030] The receiver assembly 30 is coupled to the exterior surface of the sidewall 5 such that the electromagnetic radiation is received by the receivers 31. The receiver assembly 30 includes three receivers 31A-31C which are aligned with each other and arranged in a single vertical linear array (e.g. vertically arranged linear column) along the longitudinal (e.g. vertical) dimension or length of the receiver assembly 30 (see also FIG. 6). In certain exemplary embodiments, the receivers 31A-31C are equidistant from adjacent receivers 31A-31C (e.g. second receiver 31B is spaced apart from the first receiver 31A and the third receiver 31C by a preselected distance). In certain exemplary embodiments, the receivers 31A-31C are positioned at

desired or preselected vertical positions along the exterior surface **8** of the sidewall **5** that correspond to preselected liquid levels. In an exemplary embodiment, the preselected liquid levels may correspond to a maximum liquid level of liquid in the reservoir **3** (see dashed liquid level line A on FIG. 7), an operating liquid level of the liquid in the reservoir **3** (see dashed liquid level line B on FIG. 7), and a minimum liquid level of the liquid in the reservoir **3** (see dashed liquid level line C on FIG. 7). The first receiver **31A** is positioned at the maximum liquid level, the second receiver **31B** is positioned at the operating liquid level, and the third receiver **31C** is positioned at the minimum liquid level. The receivers **31A-31C** can be configured to receive electromagnetic radiation from one or multiple emitters **21A-21H**. In an exemplary embodiment, the second receiver **31B** receives electrical signals (shown in dashed lines) from three different emitters **21C**, **21D**, **21E**. (Note that the dash-dot-dash lines on FIG. 7 depict exemplary signals transmitted by the emitters **21A-H** and received by the receivers **31A-C**, and for clarity, a single exemplary signal is depicted emitting from the emitters **21A-H**. However, a person having ordinary skill in the art will recognize that the path and number signals emitted by the emitters **21A-H** can vary and the receivers **31A-C** can receive any number of signals from the emitters **21A-H**).

[0031] Referring to FIG. 8, the system **10** includes a controller **50** in communication with the emitters **21** and the receivers **31**. The controller **50** is part of a computing system **45**. The controller **50** includes a processing system **52**, storage system **54**, and software **56**. The processing system **52** loads and executes software **56** from the storage system **54**. When executed by the controller **50**, the software **56** directs the processing system **52** to operate to carry out the methods described herein. The components and devices of the system **10** described herein are in communication with the controller **50** via wired and/or wireless communication links **74**.

[0032] It should be understood that one or more software application modules could be provided within the software to carry out the same operation. Similarly, while the description as provided herein refers to a controller **50** and a processing system **52**, it is to be recognized that implementations of such systems can be performed using one or more processors, which may be communicatively connected, and such implementations are considered to be within the scope of the description.

[0033] The processing system **52** can comprise a micro-processor and other circuitry that retrieves and executes software **56** from storage system **54**. Processing system **52** can be implemented within a single processing device but can also be distributed across multiple processing devices or sub-systems that cooperate in existing program instructions. Examples of processing system **52** include general purpose central processing units, application specific processors, and logic devices, as well as any other type of processing device, combinations of processing devices, or variations thereof.

[0034] The storage system **54** can comprise any storage media readable by processing system **52**, and capable of storing software **56**. The storage system **54** can include volatile and non-volatile, removable and non-removable media implemented in any method or technology for storage of information, such as computer readable instructions, data structures, program modules, or other data. Storage system **54** can be implemented as a single storage device but may

also be implemented across multiple storage devices or sub-systems. Storage system **54** can further include additional elements, such as a controller, capable of communicating with the processing system **52**.

[0035] Examples of storage media include random access memory, read only memory, magnetic discs, optical discs, flash memory, virtual memory, and non-virtual memory, magnetic sets, magnetic tape, magnetic disc storage or other magnetic storage devices, or any other medium which can be used to store the desired information and that may be accessed by an instruction execution system, as well as any combination or variation thereof, or any other type of storage medium. In some implementations, the storage media can be a non-transitory storage media. In some implementations, at least a portion of the storage media may be transitory. It should be understood that in no case is the storage media a propagated signal.

[0036] User input device **60** can include a mouse, a keyboard, a voice input device, a touch input device, a motion input device, and other comparable input devices and associated processing elements capable of receiving user input from a user. Output devices such as a video display or graphical display can display an interface further associated with embodiments of the system and methods as disclosed herein. Speakers, printers, bells and other types of output devices may also be included in the user input device **60**. The user input device **60** may display the computing system **45** on a display screen, and/or may announce it via a speaker.

[0037] The controller **50** is configured to be in communication with the emitter(s) **21** and the receiver(s) **31**. The controller **50** is further configured to control the emitter(s) **21** to thereby emit electromagnetic radiation and receive signals, e.g. receiver signals, from the receiver(s) **31** when the receiver(s) **31** receives or senses electromagnetic radiation emitted by the emitter(s) **21**. In operation, the receiver(s) **31** are configured to send receiver signals that correspond to the electromagnetic radiation, or value thereof, received from the emitter(s) **21** to the controller **50**. The receiver signals may correspond to the number of emitters **21** from which electromagnetic radiation is received (e.g. the receiver **31** receives electromagnetic radiation from four emitters **21**) and/or the intensity of the electromagnetic radiation received.

[0038] In one exemplary operation of the system **10**, the controller **50** activates each emitter **21** in sequence (e.g. the controller **50** activates the first emitter **21A** then the controller **50** activates the second emitter **21B**, etc.) such that the activated emitter **21** emits an electromagnetic radiation (e.g., light energy) toward the sidewall **5**. The electromagnetic radiation passes through the sidewall **5** and into the interior space **4** and the liquid contained therein. The electromagnetic radiation then passes through the sidewall **5** and is received or sensed by at least one receiver **31**. Based on the electromagnetic radiation received, the receiver **31** sends to the controller **50** a receiver signal that corresponds to the electromagnetic radiation received. The controller **50** processes the receiver signal(s) and compares the receiver signal(s) to a preprogrammed data set that correlates the receiver signal(s) to the liquid level of the liquid in the reservoir **3**. For instance, the controller **50** may determine that receiver signals received from the receivers **31** correlate to a level of fluid equivalent to the operating liquid level (see dashed liquid level line B in FIG. 7). In certain exemplary

embodiments, the controller **50** compares (e.g. via subtraction or normalization) known “empty reservoir” values (which can be preprogrammed into the controller **50** and/or programmed by the controller **50**, emitters **21**, and/or receivers **31** during a set-up mode sequence in which “empty reservoir” values are determined with an empty reservoir **3**) and to a currently measured set of values (as described above). This allows a reduced-noise, direct comparison between received electromagnetic radiation and the known electromagnetic radiation ambient to an empty reservoir at the use location to thereby account for the refractive effect on the electromagnetic radiation passing through the sidewall **5** and/or the reservoir **3**.

[0039] In another exemplary operation of the system **10**, the receivers **31** are configured to sense all electromagnetic radiation from all the emitters **21**. The paths along which the electromagnetic radiation travels between the emitters **21** and the receivers **31** varies based on the refractive index of the liquid (e.g. lubricant, oil) and the refractive index of the air in the reservoir **3** above the liquid level, and the difference there between. That is, electromagnetic radiation emitted by the emitters **21** positioned above the liquid level of the liquid will reflect off the top of the liquid level and be received more strongly by receivers **31** that are also positioned above the liquid level compared to receivers **31** positioned below the liquid level. The receivers **31** that are positioned above the liquid level will receive more light from emitters **21** positioned above the liquid level when there is liquid in the reservoir **3** in comparison to when the reservoir **3** has no liquid contained therein. Similarly, electromagnetic radiation emitted from the emitters **21** positioned below the liquid level will reflect internally relative to the liquid (e.g. remain in the liquid) and will reflect off the liquid level and be received more strongly by receivers **31** positioned below the liquid level.

[0040] In an exemplary embodiment, the emitters **21** are light emitting diodes (LEDs) which emit electromagnetic radiation at least one wavelength in a preselected direction defined by the orientation of the emitter **21** relative to the sidewall **5**. For instance, the curvature of the sidewall **5** (e.g. curved sidewall) at least partially determines the orientation at which the emitters **21** emit the electromagnetic radiation into reservoir **3** and/or the liquid. Each emitter **21** is energized by the controller **50** exemplarily in a preselected pattern, and as each emitter **21** is energized, the controller **50** receives receiver signals from the receivers **31**. Based on the different absorption and/or refraction properties of the liquid and air in the reservoir **3**, the electromagnetic radiation received by each of the receivers **31** will differ depending upon the liquid level of the liquid in the reservoir **3**. Accordingly, a reliable estimate of liquid level can be determined by the controller **50** and/or indicated to the operator.

[0041] In certain exemplary embodiments, the system **10** includes an indicator **32** (see FIG. **8**) configured to indicate the status of the system **10** to an operator. The indicator **32** can be configured to produce an audible tone and/or visible alert (e.g. visible light) to communicate the status of the system **10** to the operator. The indicator **32** is configured to provide a visual alert pertaining to the system **10** status (e.g. a low oil level sensed, the system **10** has lost contact with a wireless network (described herein)). The indicator **32** can be controlled by a controller **50** (described herein). The indicator **32** can be positioned on any suitable component of

the system described herein. In one exemplary embodiment, the indicator **32** is positioned on and coupled to the receiver assembly **30**. Any suitable indicator can be used, and in one exemplary embodiment, the indicator is a red LED manufactured by Mouser Electronics, part # VLMR51Z1AA-GS08.

[0042] In certain exemplary embodiments, the system **10** includes a temperature sensor configured to sense the temperature of the liquid in the reservoir **3** and/or the ambient air around the reservoir **3**. The temperature sensor **34** is in communication with the controller **50** (FIG. **8**) and if configured receiver a signal to the controller **50** that corresponds to the temperature sensed. Any suitable temperature sensor can be used, and in one exemplary embodiment, the temperature sensor **34** is a manufactured by Mouser Electronics, part # SI7006-A20-IM1.

[0043] Referring to FIG. **9**, the system **10** is configured to determine the liquid level for multiple oilers **2**. Each oiler **2** includes an emitter assembly **20** having emitters **21** and a receiver assembly **30** having receivers **31**, as described above (see FIGS. **2-7**). The emitters **21** and the receivers **31** are networked together by the controller **50**, a repeater **70**, and/or a gateway **72**. The emitter assemblies **20** and the receiver assemblies **30** are in communication with repeater **70** and/or gateway **72** through wired and/or wireless communication links **74** to create a communication network. The type of communication network and/or computing and protocols can vary. Example communication networks and protocols can also be used include ZigBee, eNet, Wi-Fi, and/or the like. The gateway **72** can also be in communication with a network server or internet protocol network **76** to a cloud hosted data storage system **78**. The cloud hosted data storage system **78** can be linked to the user input devices **60** and/or configured to display operational details pertaining to the emitter assemblies **20**, the receiver assemblies **30**, and/or the liquid levels of liquid in each oiler **2**.

[0044] Referring to FIG. **10**, an example flow diagram of an example method **100** of determining the liquid level of a liquid in oiler **2** using the system **10** is depicted. The flow diagram determines the amount of liquid relative to a maximum fill line (see dashed line A in FIG. **7**) (as described above) expressed as a percentage fill value.

[0045] The method **100** includes activating an emitter **21** at **102**. In an exemplary embodiment, the emitter **21** emits visible light. At **104** each of a plurality of receivers **31** measure a value of the received light at each of the receivers **31**. As discovered above, the plurality of receivers **31** exemplarily include a receiver **31** located at an area nominally significant position (e.g. nominally full, half, and nominally empty).

[0046] At **106** the method **100** identifies if there are more emitters **21** to be used in the measurement and if so, then at **108** the method **100** increments to the next emitter **21** and that emitter **21** is activated at **102**. This process continues to measure the received values at each of the receivers **31** from light emitted from each of the emitters **21** until all of the emitters **21** have been activated and the light therefrom measured.

[0047] At **110** a further measurement is taken with the receivers **31** of the ambient value when no emitters **21** are activated. In the exemplary embodiment, this measurement of the ambient value is a measurement of ambient light.

[0048] At **112** the measured ambient values are subtracted from the raw measured values at each of the receivers **31**.

Optionally, at **114** an empty reservoir value may be subtracted from each of the raw measured values. In an exemplary embodiment, the empty reservoir values may be actual measurements obtained by operating the machine in an empty condition with no liquid in the reservoir. In another embodiment, the empty reservoir values may be predetermined values stored at the controller, while in still further exemplary embodiments the empty reservoir values may be values stored at the controller by way of a setup or calibration procedure.

[0049] At **116** net data values (as obtained at **112** and/or **114**) are compared from adjacent emitters **21** as difference values. For each receiver, the net data value measured from the pairs of adjacent emitters **21** are used to calculate a plurality of difference values.

[0050] At **118** the difference values are summed for each receiver **31**.

[0051] At **120**, an estimated liquid level is determined from the summed difference value. In exemplary embodiments, the summed difference value may be used to calculate ranges or other statistical measures of the values at each of the receivers **31** which then may in turn be used to calculate an index which relates to the then determined liquid level.

[0052] Table 1 included below, provides an exemplary embodiment of a data set transmitted from the receivers **31A-31C** to the controller **50**. The values are exemplarily based on the light received by the receivers **31A-31C** from the emitters **21A-21H**. The final data set corresponds to an ambient light measurement (as described above). In an exemplary embodiment, the method **100** may operate to obtain the data of Table 1 and process it to calculate an exemplary result of a liquid level of 71 percent relative to the maximum fill line A (described above).

TABLE 1

| Emitters | Receivers | | |
|---------------|------------|-----------|-----------|
| | HIGH (31A) | MID (31B) | LOW (31C) |
| 21A | 776 | 689 | 1011 |
| 21B | 629 | 549 | 746 |
| 21C | 664 | 860 | 402 |
| 21D | 406 | 524 | 357 |
| 21E | 58 | 34 | 1510 |
| 21F | 94 | 295 | 1997 |
| 21G | 428 | 503 | 1878 |
| 21H | 965 | 237 | 1876 |
| Ambient Light | 31 | 24 | 21 |

[0053] It will be recognized that the exemplary embodiments described herein, as well as the method **100** described above are merely exemplary embodiments of the manners in which embodiments may calculate and/or determine a liquid level. In another exemplary embodiment, the data acquired by the receiver, for example as described above, may be used in a regression model to produce a calculation of an estimated liquid level. A person of ordinary skill in the art will recognize other variations of the methods as disclosed herein while remaining within the scope of the present disclosure.

[0054] In an exemplary embodiment, a method for determining a fluid level of a fluid in a reservoir includes the steps of positioning an emitter along the exterior surface of the reservoir such that the emitter emits signals into the reservoir; positioning a receiver along the exterior surface of the reservoir such that the receiver is orientated in the direction

of the emitter such that the receiver can receive signals from the emitter passing out of the reservoir and the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir; activating, with a controller, the emitter such that the emitter emits signals into the when the reservoir; and/or determining, with a controller, the fluid level based on the signals received by the receiver. The method can also include the steps of indicating, with an indicator, the fluid level of the fluid determined by the controller; measuring, with the receiver, an ambient value when the emitter is deactivated; and/or determining, with the controller, the fluid level based on the signals received by the receivers when the emitter is activated and the ambient value measured by the receiver.

[0055] Citations to a number of references are made herein. The cited references are incorporated by reference herein in their entireties. In the event that there is an inconsistency between a definition of a term in the specification as compared to a definition of the term in a cited reference, the term should be interpreted based on the definition in the specification.

[0056] In the above description, certain terms have been used for brevity, clarity, and understanding. No unnecessary limitations are to be inferred therefrom beyond the requirement of the prior art because such terms are used for descriptive purposes and are intended to be broadly construed. The different systems and method steps described herein may be used alone or in combination with other systems and methods. It is to be expected that various equivalents, alternatives and modifications are possible within the scope of the appended claims.

[0057] The functional block diagrams, operational sequences, and flow diagrams provided in the Figures are representative of exemplary architectures, environments, and methodologies for performing novel aspects of the disclosure. While, for purposes of simplicity of explanation, the methodologies included herein may be in the form of a functional diagram, operational sequence, or flow diagram, and may be described as a series of acts, it is to be understood and appreciated that the methodologies are not limited by the order of acts, as some acts may, in accordance therewith, occur in a different order and/or concurrently with other acts from that shown and described herein. For example, those skilled in the art will understand and appreciate that a methodology can alternatively be represented as a series of interrelated states or events, such as in a state diagram. Moreover, not all acts illustrated in a methodology may be required for a novel implementation.

[0058] This written description uses examples to disclose the invention, including the best mode, and also to enable any person skilled in the art to make and use the invention. The patentable scope of the invention is defined by the claims, and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they have structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal languages of the claims.

What is claimed is:

1. A fluid level determining system for determining a fluid level of a fluid in a reservoir having an interior surface and an opposite, exterior surface, the fluid level determining system comprising:

- an emitter configured to be positioned along the exterior surface of the reservoir and configured to emit signals into the reservoir;
- a receiver configured to be positioned along the exterior surface of the reservoir such that the receiver is oriented in the direction of the emitter, the receiver configured to receive signals from the emitter passing out of the reservoir and wherein the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir; and
- a controller in communication with the receiver and configured to determine the fluid level based on the signals received by the receiver.
2. The fluid level determining system according to claim 1, wherein the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir due to scattering or absorption of the signals emitted by the emitter by the fluid in the reservoir.
3. The fluid level determining system according to claim 1, wherein the emitter is a plurality of emitters, wherein the plurality of emitters are disposed and arranged on an emitter assembly along a straight line relative to each other, and wherein the receiver is configured to receive signals from the plurality of emitters.
4. The fluid level determining system according to claim 3, wherein the plurality of emitters comprises eight emitters.
5. The fluid level determining system according to claim 3, where the plurality of emitters are equidistantly arranged along the emitter assembly.
6. The fluid level determining system according to claim 3, wherein the receiver is a plurality of receivers, and wherein the plurality of receivers are disposed and arranged on a receiver assembly along a straight line relative to each other, wherein the plurality of receivers are aligned along a straight line relative to each other, and wherein the plurality of receivers are configured to receive signals from the plurality of emitters.
7. The fluid level determining system according to claim 6, wherein the plurality of receivers are equidistantly arranged along the receiver assembly.
8. The fluid level determining system according to claim 6, wherein the plurality of receivers comprises three receivers.
9. The fluid level determining system according to claim 6, wherein the plurality of receivers are configured to be vertically spaced apart from each other along the exterior surface of the reservoir at preselected vertical positions that correspond with preselected fluid levels of the fluid within the reservoir.
10. The fluid level determining system according to claim 9, wherein the plurality of receivers includes first receiver configured to be positioned along the exterior surface of the reservoir at a first preselected vertical position that corresponds to a maximum fluid level of the fluid in the reservoir, a second receiver configured to be positioned along the exterior surface of the reservoir at a second preselected vertical position that corresponds to an operating fluid level of the fluid in the reservoir, and a third receiver configured to be positioned along the exterior surface of the reservoir at a third preselected vertical position that corresponds to a minimum fluid level of the fluid in the reservoir.
11. The fluid level determining system according to claim 1, further comprising an indicator in communication with

the controller and configured to indicate the fluid level of the fluid determined by the controller.

12. The fluid level determining system according to claim 11, wherein the receiver is configured to send receiver signals to the controller that correspond to the signals received by the receiver; and

wherein the controller has a memory that stores a pre-programmed data set that correlates the receiver signals sent from the receiver to the fluid level of the fluid in the reservoir, and wherein the controller is further configured to compare the receiver signals to the pre-programmed data set to thereby determine the fluid level of the fluid in the reservoir.

13. The fluid level determining system according to claim 11, wherein the receiver is configured to send receiver signals to the controller that correspond to the signals received by the receiver;

wherein the controller has a memory on which data values corresponding to the receiver signals received from the receiver are stored; and

wherein the controller is configured to store a first set of data values that correspond to the receiver signals sent from the receiver when the reservoir is empty and a second set of data values correspond to the receiver signals received from the receiver when the reservoir contains the fluid; and wherein the controller is further configured to compare the first set of data values to the second set of data values to determine the fluid level of the fluid in the reservoir.

14. A method for determining a fluid level of a fluid in a reservoir having an exterior surface, the method comprising: positioning an emitter along the exterior surface of the reservoir, the emitter being configured to emit signals into the reservoir;

positioning a receiver along the exterior surface of the reservoir such that the receiver is orientated in the direction of the emitter, the receiver configured to receive signals from the emitter passing out of the reservoir and wherein the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir; and

activating, with a controller, the emitter such that the emitter emits signals into the when the reservoir; and determining, with a controller, the fluid level based on the signals received by the receiver.

15. The method according to claim 14, further comprising indicating, with an indicator, the fluid level of the fluid determined by the controller.

16. The method according to claim 15, further comprising measuring, with the receiver, an ambient value when the emitter is deactivated;

determining, with the controller, the fluid level based on the signals received by the receivers when the emitter is activated and the ambient value measured by the receiver.

17. A fluid level determining system for determining a fluid level of a fluid, the fluid level determining system comprising:

a reservoir configured to contain the fluid, the reservoir having an interior surface and an opposite, exterior surface;

an emitter positioned along the exterior surface of the reservoir and configured to emit signals into the reservoir;

- a receiver positioned along the exterior surface of the reservoir such that the receiver is oriented in the direction of the emitter, the receiver configured to receive signals from the emitter passing out of the reservoir and wherein the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir;
 - a controller in communication with the receivers and configured to determine the fluid level based on the signals received by the receive; and
 - an indicator in communication with the controller and configured to indicate the fluid level of the fluid determined by the controller.
- 18.** The fluid level determining system according to claim **17**, wherein the signals received by the receiver are attenuated relative to the signals emitted by the emitter into the reservoir due to scattering or absorption of by the signals emitted by the emitter by the fluid in the reservoir.

19. The fluid level determining system according to claim **18**, wherein the receiver is a plurality of receivers, and wherein the plurality of receivers are configured to be vertically spaced apart from each other along the exterior surface of the reservoir at incremental preselected vertical positions that correspond with preselected fluid levels of the fluid within the reservoir.

20. The fluid level determining system according to claim **19**, wherein the receiver is configured to send receiver signals to the controller that correspond to the signals received by the receiver; and

wherein the controller has a memory that stores a pre-programmed data set that correlates the receiver signals sent from the receiver to the fluid level of the fluid in the reservoir, and wherein the controller is further configured to compare the receiver signals to the pre-programmed data set to thereby determine the fluid level of the fluid in the reservoir.

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