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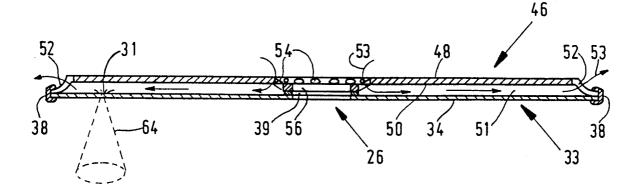
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(88) Date of publication of the international search report:

6 May 1999 (06.05.99)

(54) Title: SEALED ENCLOSURE FOR SHIPPING, STORING AND RECORDING AN OPTICAL DISC MASTER



(57) Abstract

A recording cover (46) that provides a clean air distribution and micro cleanroom environment for recording of optical disc masters, while concomitantly serving the purpose of protecting the sensitive optically active lamina (31) during transportation and storage of the optical disc substrate. A rigid, opaque, and reusable recording cover concentrically and fixedly, yet removably, fits over the optically active lamina of a disc substrate and creates an enclosed contaminate free space (51) therebetween. The recording cover has a plurality of inwardly located air entrance cavities (54) and a plurality of circumferentially located air exit holes (52), whereby clean and dry air (53) is introduced into the air entrance cavities. The clean, dry air flows through the enclosed space and out of the exit holes under positive air pressure and centrifugal force during the recording phase. The air pressure flow, in conjunction with centrifugal force, removes both ablative and also spurious environment debris particles from the enclosed space, thereby preventing occlusion of recorded data pits on the optically active lamina by debris particles.

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International Application No PCT/ NL 98/00523

a. classification of subject matter IPC 6 G11B7/26 G11E G11B7/24 G11B23/03 G11B33/14 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 6 GllB Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. EP 0 495 281 A (DEL MAR AVIONICS) 1-24 22 July 1992 see the whole document US 4 583 213 A (BRACKEN ALLEN T ET AL) 1-7 Α 15 April 1986 cited in the application see the whole document US 4 539 573 A (MARCHANT ALAN B ET AL) 1-7 Α 3 September 1985 cited in the application see the whole document US 4 556 968 A (PELKEY KATHLEEN ET AL) 8-24 Α 3 December 1985 see the whole document -/--Further documents are listed in the continuation of box C. X Patent family members are listed in annex. Special categories of cited documents: T later document published after the international filing date or priority date and not in conflict with the application but "A" document defining the general state of the art which is not cited to understand the principle or theory underlying the considered to be of particular relevance "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to "L" document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the *O* document referring to an oral disclosure, use, exhibition or document is combined with one or more other such docu ments, such combination being obvious to a person skilled in the art. *P* document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 1 2. 03. 99 24 February 1999 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Annibal, P Fax: (+31-70) 340-3016

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tional application No. PCT/NL 98/00523

Into

| Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet) |
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| This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: |
| 1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: |
| Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: |
| 3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a). |
| Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet) |
| This International Searching Authority found multiple inventions in this international application, as follows: |
| see additional sheet |
| 1. X As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims. |
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FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-7

Portable micro-cleanroom environment with an evenly distributed forced-air system used for recording an optical disc master.

2. Claims: 8-24

Apparatus for cleanly shipping an optical disc comprising a shipping cover which seals against the disc.

nation on patent family members

International Application No
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