US 20170371293A1

(19) **United States**

(12) **Patent Application Publication** (10) **Pub. No.: US 2017/0371293 A1**

Nagashima (43) **Pub. Date: Dec. 28, 2017**

(54) **IMAGE FORMING APPARATUS**

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(21) Appl. No.: **15/633,453**

(22) Filed: **Jun. 26, 2017**

(30) **Foreign Application Priority Data**

Jun. 27, 2016 (JP) 2016-126521

Publication Classification

(51) **Int. Cl.**

G03G 21/10	(2006.01)
G03G 21/18	(2006.01)
G03G 21/00	(2006.01)
G03G 21/12	(2006.01)

(52) **U.S. Cl.**

CPC ***G03G 21/105*** (2013.01); ***G03G 21/12*** (2013.01); ***G03G 21/1846*** (2013.01); ***G03G 21/0017*** (2013.01); *G03G 2221/0015* (2013.01); *G03G 2221/1884* (2013.01); *G03G 2221/001* (2013.01)

(57) **ABSTRACT**

A toner guide member includes a toner discharge port that is located above and faces a toner introduction port of a waste toner container, and the toner guide member forms, in its inside, a passage of waste toner from an end portion of a drum cleaning device to a toner discharge port. A first paddle conveyance member including a plurality of first blade portions rotates in a first rotation direction in the toner guide member. A second paddle conveyance member including a plurality of second blade portions rotates in a second rotation direction that is opposite to the first rotation direction, at a position lower than the first paddle conveyance member. A pivotal trajectory of the plurality of first blade portions partially overlaps with a pivotal trajectory of the plurality of second blade portions.

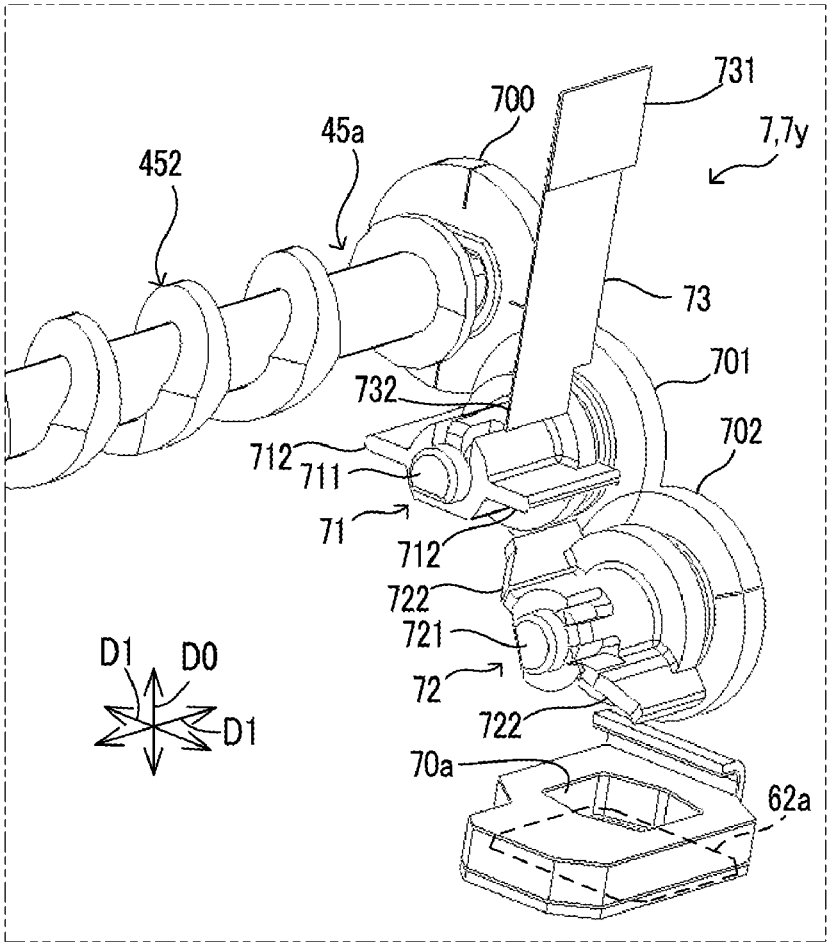

FIG.1

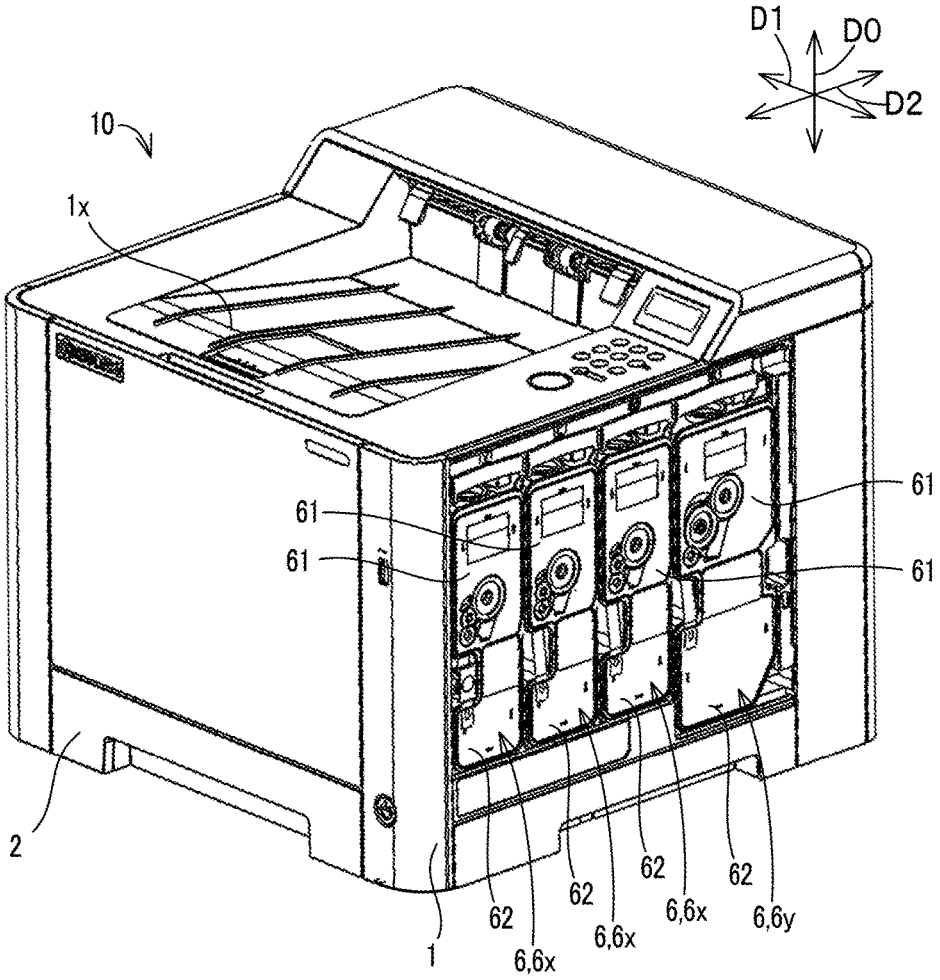

FIG.2

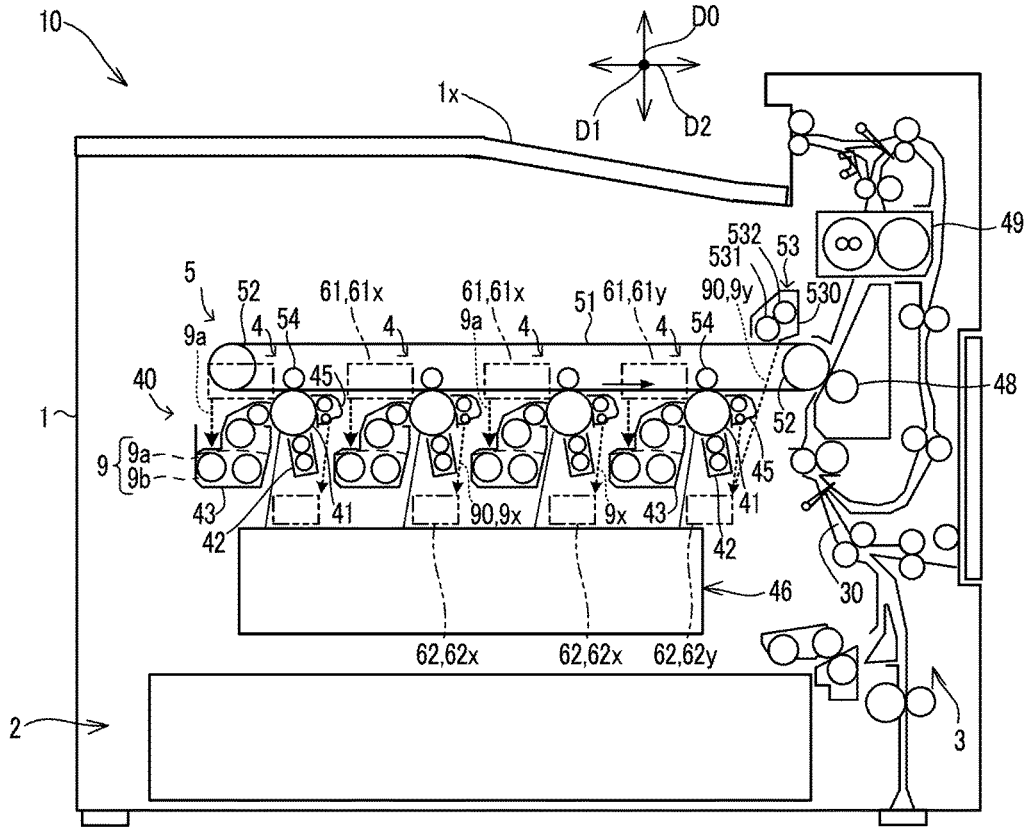
10
1x
D0
D1
D2
49
532
531
53
530
5
52
61,61x
61,61x
51
61,61y
90,9y
9a
4
54
4
9a
4
4
54
40
45
48
1
52
9
9a
9b
45
43
41
90,9x
9x
43
41
42
42
46
30
62,62x
62,62x
62,62y
2
3

FIG.3

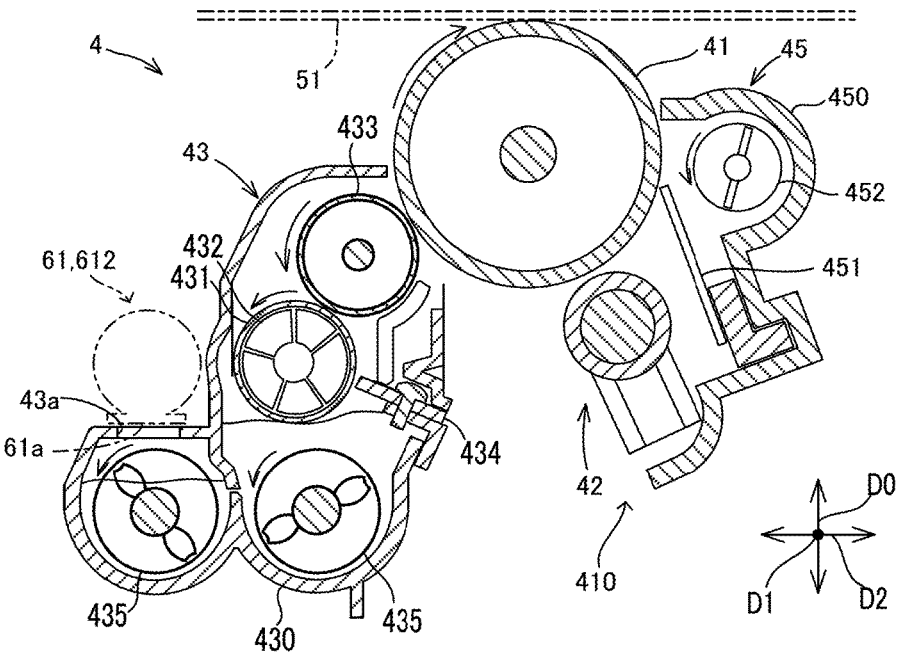
4
51
41
45
450
433
43
452
61,612
432
431
451
43a
61a
434
42
410
D0
D1
D2
435
430
435

FIG.4

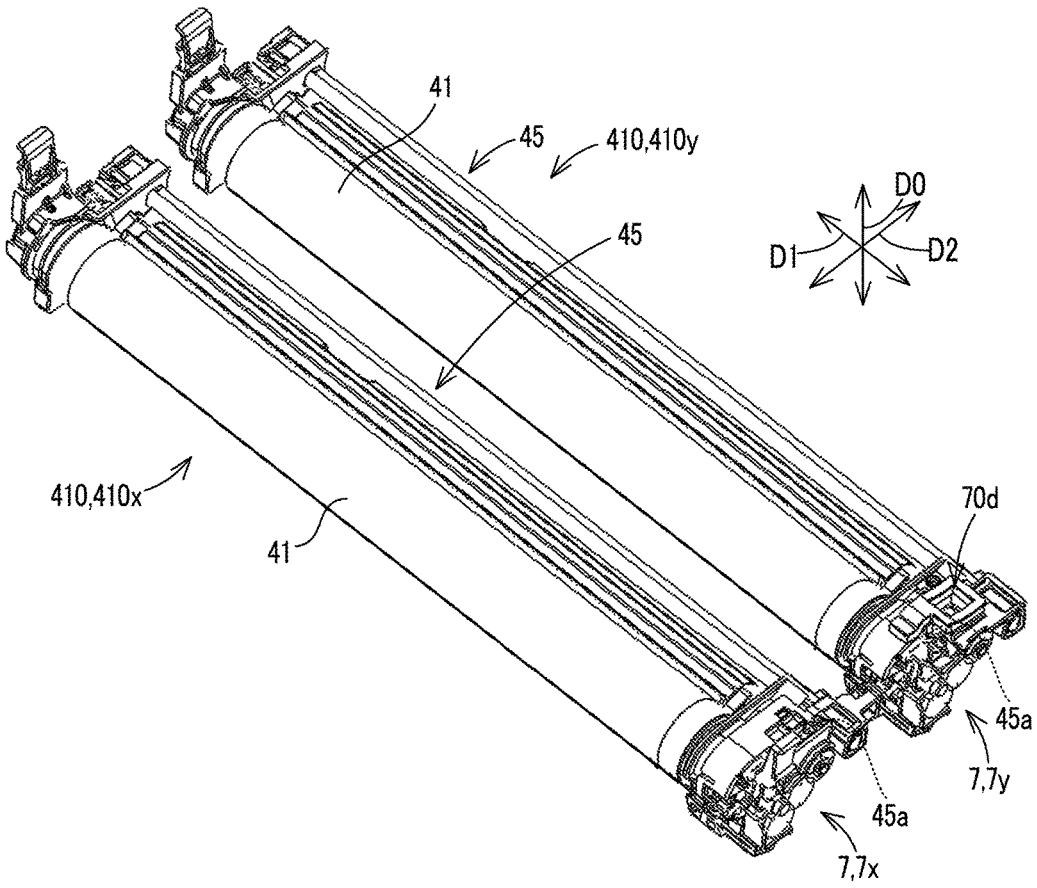

FIG.5

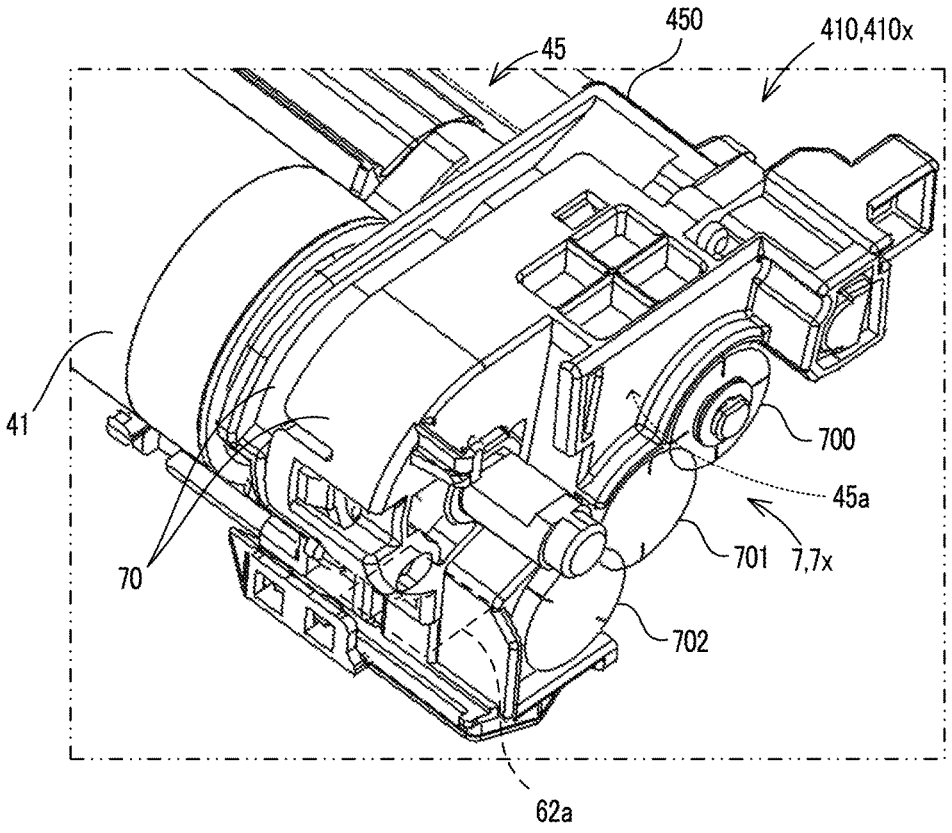

FIG.6

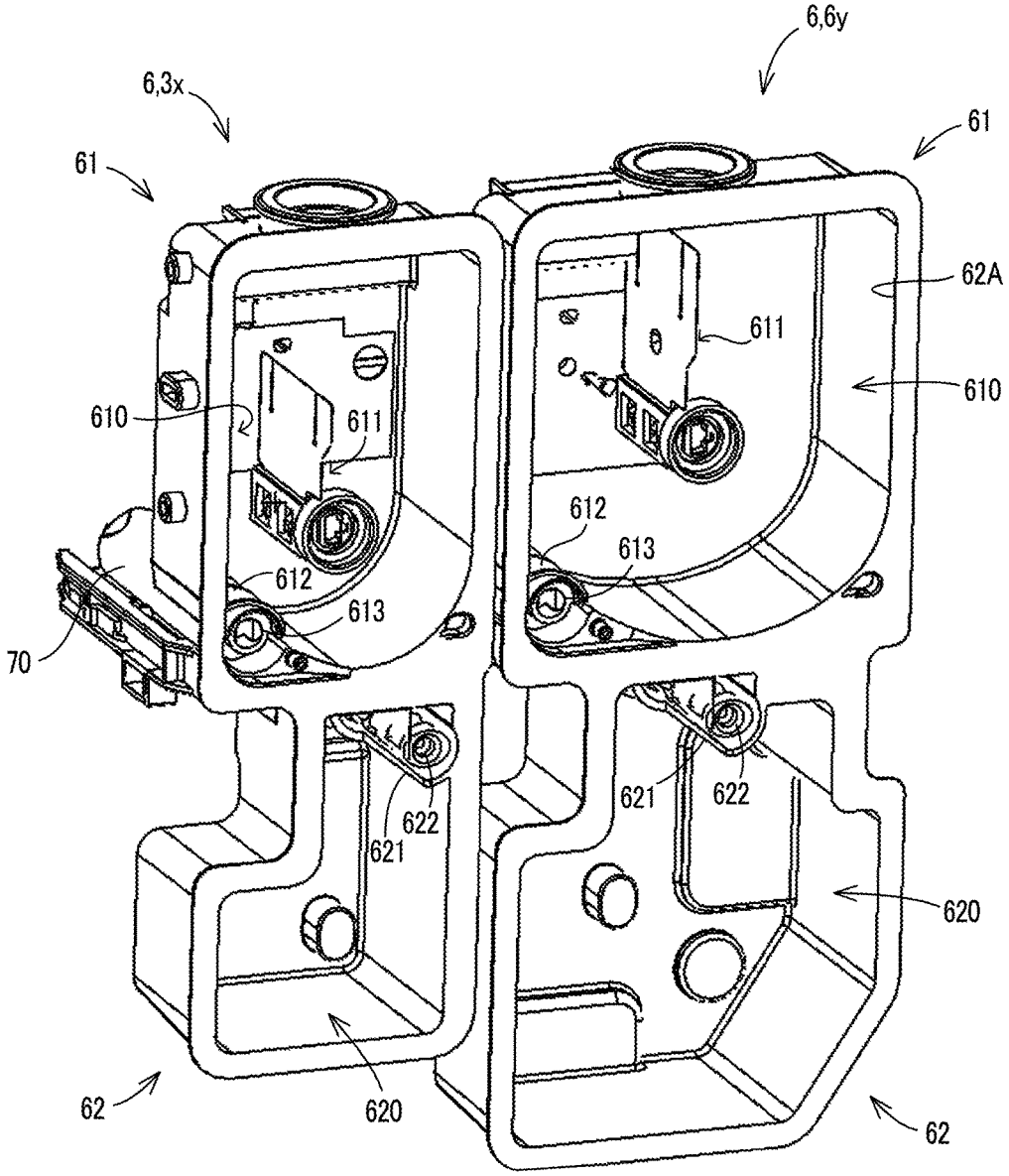
6,6y
6,3x
61
61
62A
611
610
610
611
612
613
612
613
70
621
622
621
622
620
62
620
62

FIG.7

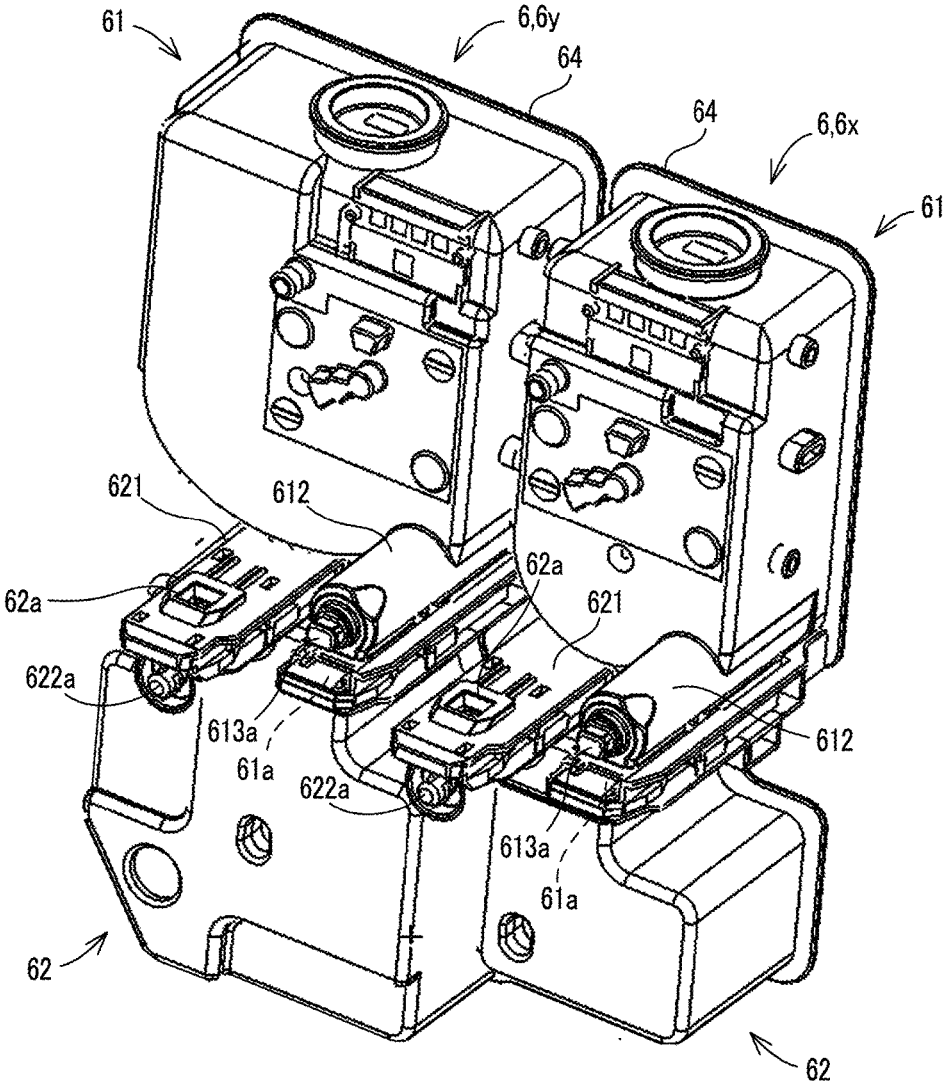
61
6,6y
64
64
6,6x
61
621
612
62a
62a
621
622a
613a
61a
622a
612
613a
61a
62
62

FIG.8

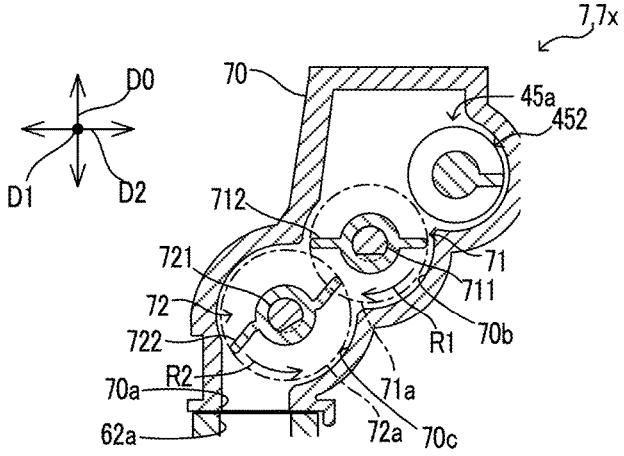
7,7x
D0
D1
D2
70
45a
452
712
721
71
711
72
722
R1
70b
R2
70a
71a
62a
72a
70c

FIG.9

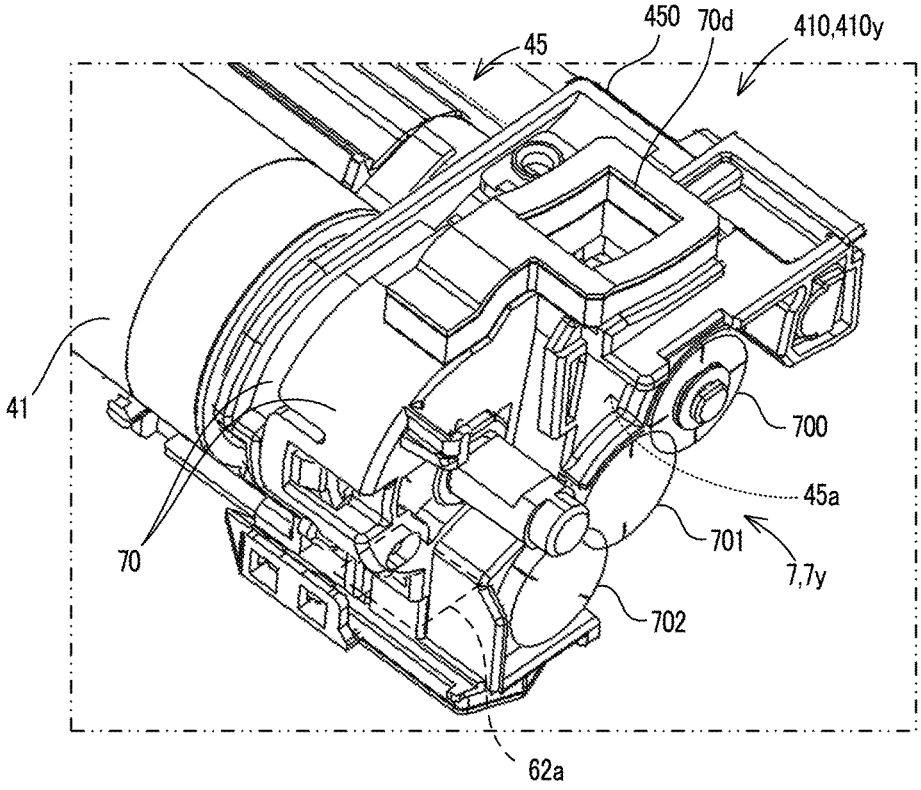
450
70d
410,410y
45
41
700
45a
70
701
7,7y
702
62a

FIG.10

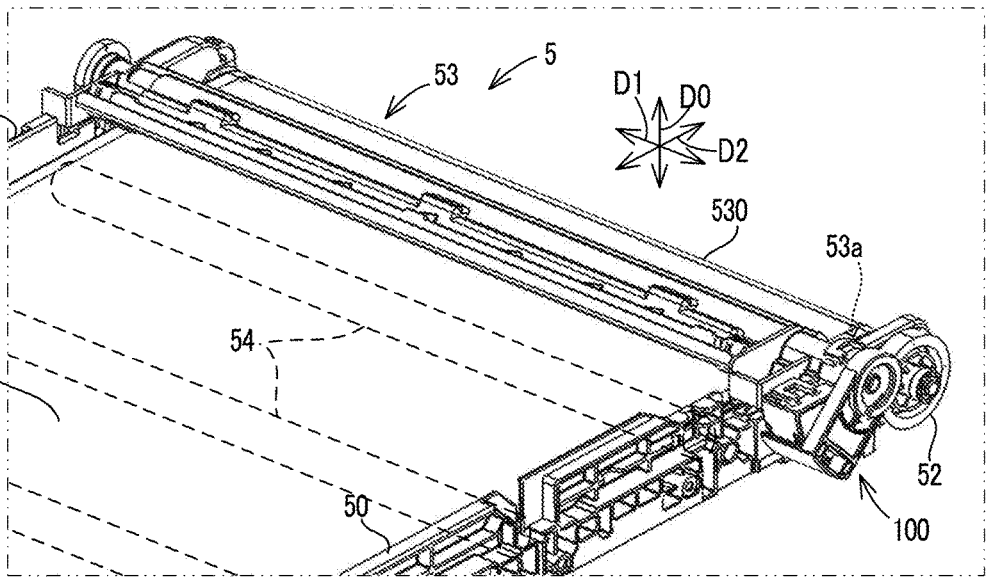
50
53
5
D1
D0
D2
530
53a
54
51
52
50
100

FIG.11

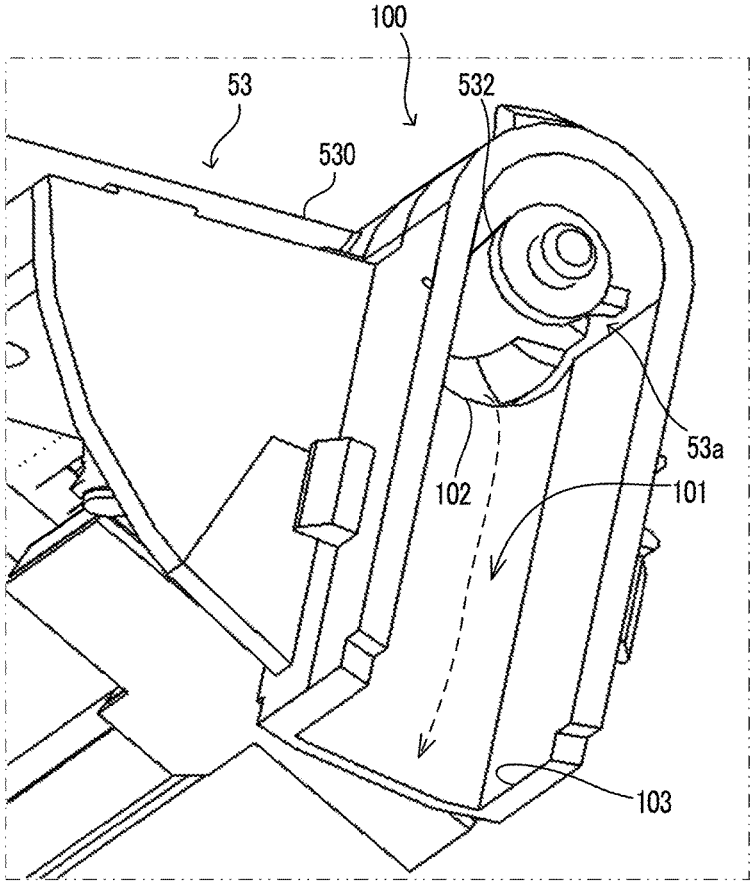
100
53
532
530
53a
102
101
103

FIG.12

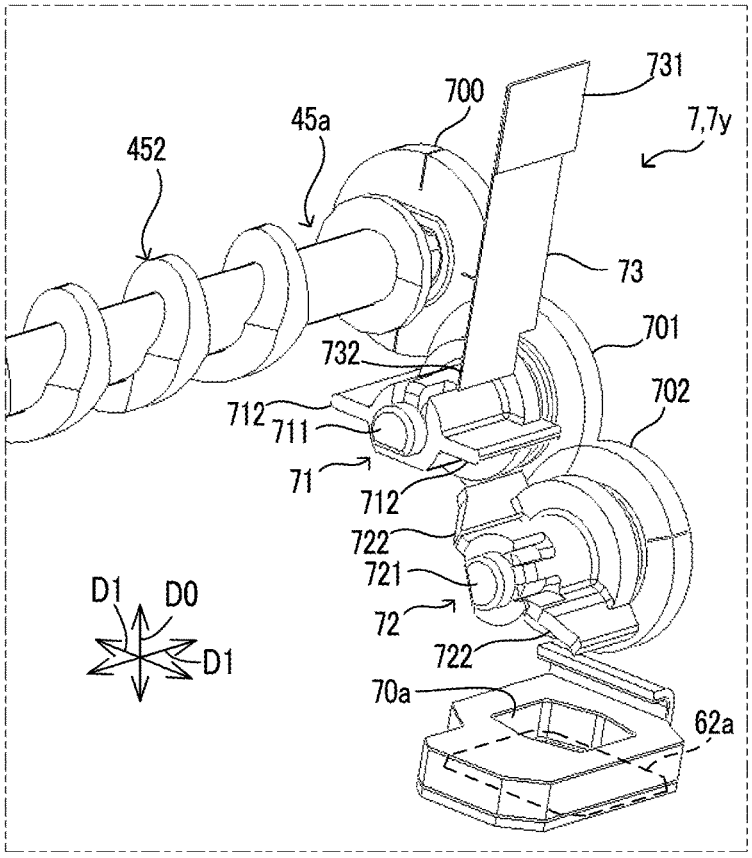
731
700
45a
7,7y
452
73
701
732
702
712
711
71
712
722
721
72
722
70a
62a
D1
D0
D1

FIG.13

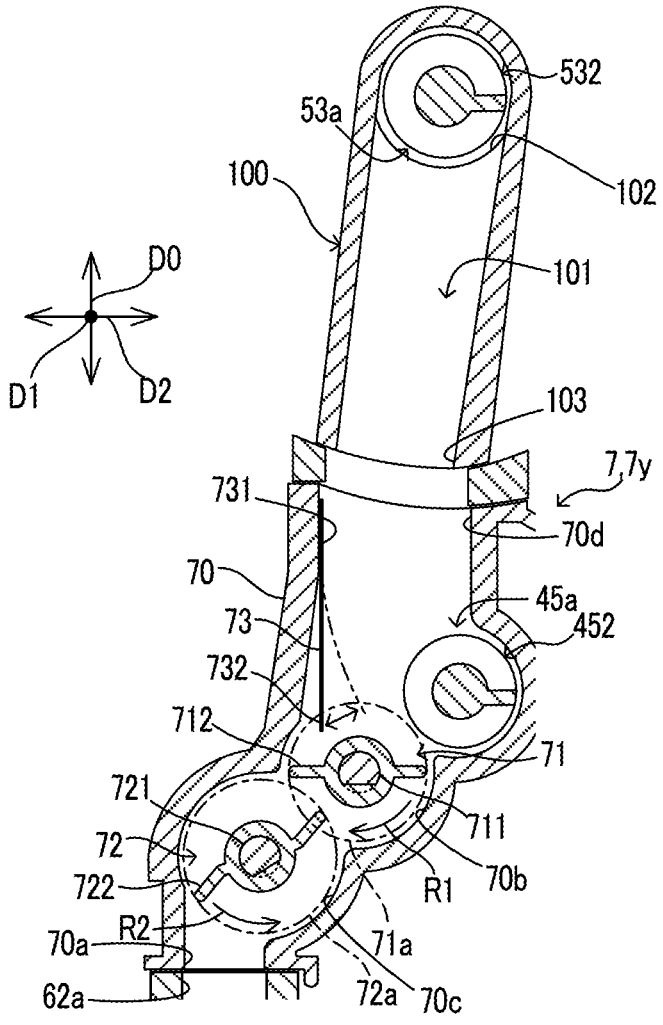
532
53a
102
100
101
D0
D1
D2
103
7,7y
731
70d
70
45a
452
73
732
712
71
721
711
72
70b
722
R1
R2
71a
70a
72a
70c
62a

IMAGE FORMING APPARATUS

INCORPORATION BY REFERENCE

[0001] This application is based upon and claims the benefit of priority from the corresponding Japanese Patent Application No. 2016-126521 filed on Jun. 27, 2016, the entire contents of which are incorporated herein by reference.

BACKGROUND

[0002] The present disclosure relates to an image forming apparatus that can convey waste toner removed from a photoconductor drum, to a waste toner container.

[0003] In an electrophotographic image forming apparatus, a cleaning device removes waste toner from a photoconductor drum. In addition, a color image forming apparatus of a tandem type includes a plurality of cleaning devices that remove waste toner respectively from a plurality of photoconductor drums and an intermediate transfer belt.

[0004] The cleaning device uses, for example, conveyance screws that are disposed along the longitudinal direction of the photoconductor drums so as to convey the waste toner to one of opposite ends of the photoconductor drums that oppose to each other in the longitudinal direction.

[0005] In addition, there is known a color image forming apparatus in which a plurality of conveyance belts convey the waste toner from end portions of a plurality of cleaning devices to a plurality of waste toner containers that are disposed above the plurality of cleaning devices.

SUMMARY

[0006] An image forming apparatus according to an aspect of the present disclosure includes a photoconductor drum, a drum cleaning device, a waste toner container, a toner guide member, a first paddle conveyance member, and a second paddle conveyance member. The drum cleaning device removes drum waste toner that is toner that has remained on a surface of the photoconductor drum after a toner image was transferred from the surface of the photoconductor drum to a transferred member, and conveys the drum waste toner to an end portion thereof disposed at one of opposite ends of the photoconductor drum that oppose to each other in a longitudinal direction of the photoconductor drum. The waste toner container includes a toner introduction port that is located below the end portion of the drum cleaning device and opened upward, and the waste toner container stores the drum waste toner that enters therein through the toner introduction port. The toner guide member includes a toner discharge port that is located above and faces the toner introduction port of the waste toner container, and the toner guide member forms, in its inside, a passage of the drum waste toner from the end portion of the drum cleaning device to the toner discharge port. The first paddle conveyance member includes a first shaft portion and a plurality of first blade portions that extend out from the first shaft portion, the first paddle conveyance member being configured to convey the drum waste toner that has dropped from the end portion of the drum cleaning device, downward by rotating around the first shaft portion in a first rotation direction in the toner guide member. The second paddle conveyance member includes a second shaft portion and a plurality of second blade portions that extend out from the second shaft portion, the second paddle conveyance member being configured to further convey the drum waste toner conveyed by the first paddle conveyance member, downward toward the toner discharge port by rotating around the second shaft portion in a second rotation direction that is opposite to the first rotation direction, at a position lower than the first paddle conveyance member in the toner guide member. A pivotal trajectory of the plurality of first blade portions partially overlaps with a pivotal trajectory of the plurality of second blade portions.

[0007] This Summary is provided to introduce a selection of concepts in a simplified form that are further described below in the Detailed Description with reference where appropriate to the accompanying drawings. This Summary is not intended to identify key features or essential features of the claimed subject matter, nor is it intended to be used to limit the scope of the claimed subject matter. Furthermore, the claimed subject matter is not limited to implementations that solve any or all disadvantages noted in any part of this disclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] FIG. **1** is a perspective view of an image forming apparatus according to an embodiment of the present disclosure.

[0009] FIG. **2** is a configuration diagram of the image forming apparatus according to the embodiment.

[0010] FIG. **3** is a cross-sectional view of an image forming unit included in the image forming apparatus according to the embodiment.

[0011] FIG. **4** is a perspective view of a drum unit included in the image forming apparatus according to the embodiment.

[0012] FIG. **5** is a perspective view of an end portion of a standard drum unit included in the image forming apparatus according to the embodiment.

[0013] FIG. **6** is a perspective view of an inside of a toner container included in the image forming apparatus according to the embodiment.

[0014] FIG. **7** is a perspective view of the toner container included in the image forming apparatus according to the embodiment.

[0015] FIG. **8** is a cross-sectional view of a standard toner conveyance mechanism included in the image forming apparatus according to the embodiment.

[0016] FIG. **9** is a perspective view of an end portion of a specific drum unit included in the image forming apparatus according to the embodiment.

[0017] FIG. **10** is a perspective view of surroundings of a drum cleaning device in an intermediate transfer unit included in the image forming apparatus according to the embodiment.

[0018] FIG. **11** is a perspective view of an inside of a relay guide member included in the image forming apparatus according to the embodiment.

[0019] FIG. **12** is a perspective view of a specific toner conveyance mechanism in the image forming apparatus according to the embodiment.

[0020] FIG. **13** is a cross-sectional view of the relay guide member and the specific toner conveyance mechanism included in the image forming apparatus according to the embodiment.

DETAILED DESCRIPTION

[0021] The following describes an embodiment of the present disclosure with reference to the accompanying drawings. It should be noted that the following embodiment is an example of a specific embodiment of the present disclosure and should not limit the technical scope of the present disclosure.

[0022] An image forming apparatus **10** according to the present embodiment is configured to form an image on a sheet by an electrophotographic system. The sheet is a sheet-like image formation medium such as a sheet of paper or an envelope.

[0023] It is noted that, for the sake of convenience, directions are defined as follows. An up-down direction D**0** is defined as the vertical direction in a state where the image forming apparatus **10** is installed usably. A first lateral direction D**1** is defined as the width direction of a sheet tray **1***x* to which a sheet with an image formed thereon is discharged. A second lateral direction D**2** is defined as a horizontal direction perpendicular to the first lateral direction D**1**.

[0024] [Configuration of Image Forming Apparatus **10**]

[0025] As shown in FIG. **1** and FIG. **2**, the image forming apparatus **10** includes, in a main body portion **1**, a sheet supply device **2**, a sheet conveying device **3**, a printing device **40**, a laser scanning unit **46**, a fixing device **49**, a replenishing toner container **61**, and a waste toner container **62**. FIG. **1** shows the image forming apparatus **10** in a state where a side cover of the main body portion **1** is removed.

[0026] The printing device **40** executes an image forming process of forming a toner image on the sheet. The printing device **40** executes the image forming process by using a two-component developer **9** that includes toner **9***a* and carrier **9***b*. The carrier **9***b* is a granular material having magnetism.

[0027] The printing device **40** includes an image creating device **4**. The image creating device **4** includes a photoconductor **41**, a charging device **42**, a developing device **43**, and a drum cleaning device **45**. The photoconductor **41** is drum-like. It is noted that the photoconductor **41** corresponds to the photoconductor drum.

[0028] The image forming apparatus **10** shown in FIG. **1** is a color image forming apparatus of a tandem type. As a result, the printing device **40** includes an intermediate transfer unit **5** and a plurality of image creating devices **4** that respectively correspond to a plurality of colors of the toner **9***a*.

[0029] As shown in FIG. **2**, the intermediate transfer unit **5** includes an intermediate transfer belt **51**, a pair of belt support rollers **52**, a belt cleaning device **53**, and a plurality of belt transfer devices **54** that correspond to a plurality of image creating devices **4**. The pair of belt support rollers **52** rotatably support the intermediate transfer belt **51**.

[0030] The image forming apparatus **10** includes four image creating devices **4** and four belt transfer devices **54** both corresponding to the toner **9***a* of four colors yellow, cyan, magenta, and black. The four image creating devices **4** are arranged along a forward direction of a lower surface of the intermediate transfer belt **51**. The lower surface of the intermediate transfer belt **51** contacts a plurality of photoconductors **41**.

[0031] The replenishing toner container **61** stores the toner **9***a* that is supplied to the developing device **43**. As described below, the replenishing toner container **61** and the waste toner container **62** are integrally formed as a toner container **6** (see FIG. **1**, FIG. **6**, and FIG. **7**). The toner container **6** is attached to one of opposite ends of the main body portion **1** that oppose to each other in the first lateral direction D**1**, in a detachable manner.

[0032] The sheet supply device **2** feeds a sheet to a sheet conveyance path **30** provided in the main body portion **1**, and the sheet conveying device **3** conveys the sheet along the sheet conveyance path **30**.

[0033] The photoconductor **41** rotates, and the charging device **42** charges the surface of the photoconductor **41**. Furthermore, the laser scanning unit **46** writes an electrostatic latent image on the surface of the photoconductor **41** by scanning the surface with a laser beam.

[0034] The developing device **43** develops the electrostatic latent image as an image of the toner **9***a* by using the developer **9**. The belt transfer devices **54** then transfers the toner image from the surface of the photoconductor **41** to the intermediate transfer belt **51**.

[0035] Toner images of the plurality of colors are transferred from the plurality of photoconductors **41** to the intermediate transfer belt **51** such that a color toner image is formed on the lower surface of the intermediate transfer belt **51**.

[0036] The intermediate transfer belt **51** carries the toner images transferred from the plurality of photoconductors **41** to a position where the color toner image is transferred to the sheet.

[0037] It is noted that the photoconductor **41** and the intermediate transfer belt **51** are each an example of the image carrying member that carries an image of the toner **9***a*. In addition, the intermediate transfer belt **51** is an example of the transferred member to which the toner images are transferred from the surfaces of the photoconductors **41**.

[0038] As shown in FIG. **3**, the developing device **43** includes: a developing tank **430** storing the developer **9**; a magnetic roller **431** and a stirring screw **435** that are rotated in the developing tank **430**; a magnet **432** provided in the magnetic roller **431**; and a blade **434**.

[0039] The developing device **43** shown in FIG. **3** performs a so-called interactive touchdown developing. As a result, the developing device **43** includes a developing roller **433**, as well as the magnetic roller **431**.

[0040] The developing tank **430** has a toner replenishing port **43***a* that is an opening facing a replenishing toner discharge port **61***a* of the replenishing toner container **61** from below. The toner **9***a* is supplied into the developing tank **430** from the replenishing toner container **61** via the replenishing toner discharge port **61***a* and the toner replenishing port **43***a*.

[0041] The stirring screw **435** cyclically conveys, while stirring, the developer **9** in the developing tank **430**. The magnetic roller **431** carries the two-component developer **9** on its circumferential surface by the magnetic force of the magnet **432** provided in its inside.

[0042] The blade **434** restricts, in thickness, the layer of the developer **9** carried by the magnetic roller **431**. The magnetic roller **431** supplies the toner **9***a* among the developer **9** it carries, to the developing roller **433**.

[0043] The developing roller **433** carries the toner **9***a* supplied from the magnetic roller **431**, on its circumferential surface, and supplies the toner **9***a* to the electrostatic latent

image on the surface of the photoconductor **41**. This allows the developing roller **433** to develop the electrostatic latent image as the toner image.

[0044] A sheet transfer device **48** transfers the toner image formed on the intermediate transfer belt **51**, to the sheet conveyed along the sheet conveyance path **30**. The fixing device **49** fixes the toner image to the sheet by heating. The sheet that has passed through the fixing device **49** and has an image formed thereon, is discharged to the sheet tray **1***x* provided on an upper portion of the main body portion **1**.

[0045] As shown in FIG. **3**, the drum cleaning device **45** includes a housing **450**, a cleaning blade **451**, and a conveyance screw **452**, wherein the cleaning blade **451** and the conveyance screw **452** are disposed in the housing **450**.

[0046] The cleaning blade **451** removes toner **9***a* that has remained on the surface of the photoconductor **41** after the toner image was transferred to the intermediate transfer belt **51**. Hereinafter, the toner **9***a* removed from the photoconductor **41** by the drum cleaning device **45** is referred to as drum waste toner **9***x* (see FIG. **2**).

[0047] Furthermore, the conveyance screw **452** conveys the drum waste toner **9***x* to an end portion **45***a* that is at one of opposite ends of the drum cleaning device **45** that oppose to each other in the first lateral direction D**1** (see FIG. **3**, FIG. **4**). One of opposite end portions of the conveyance screw **452** matches the end portion **45***a* of the drum cleaning device **45**. The conveyance screw **452** includes a shaft portion and a spiral blade portion that extends out from the shaft portion.

[0048] It is noted that the first lateral direction D**1** corresponds to the longitudinal direction of the photoconductor **41**. In addition, the end portion **45***a* of the drum cleaning device **45** corresponds to an end portion of the main body portion **1** to which the toner container **6** is attached.

[0049] The belt cleaning device **53** includes a housing **530**, a cleaning roller **531**, and a conveyance screw **532**, wherein the cleaning roller **531** and the conveyance screw **532** are disposed in the housing **530** (see FIG. **2**, FIG. **7**). The housing **530**, the cleaning roller **531**, and the conveyance screw **532** are formed to extend along the first lateral direction D**1**.

[0050] The cleaning roller **531** rotates while contacting the surface of the intermediate transfer belt **51**. With this configuration, the cleaning roller **531** removes toner **9***a* that has remained on the intermediate transfer belt **51** after the toner image was transferred therefrom to the sheet.

[0051] Hereinafter, the toner **9***a* removed from the intermediate transfer belt **51** by the belt cleaning device **53** is referred to as belt waste toner **9***y* (see FIG. **2**). In addition, the drum waste toner **9***x* and the belt waste toner **9***y* are collectively referred to as waste toner **90**.

[0052] The conveyance screw **532** of the belt cleaning device **53** conveys the belt waste toner **9***y* to an end portion **53***a* that is at one of opposite ends of the belt cleaning device **53** that oppose to each other in the first lateral direction D**1** (see FIG. **10**). One of end portions of the conveyance screw **452** that oppose to each other matches the end portion **53***a* of the belt cleaning device **53**. The conveyance screw **532** includes a shaft portion and a spiral blade portion that extends out from the shaft portion.

[0053] It is noted that the first lateral direction D**1** corresponds to the longitudinal direction of the photoconductor **41** and the longitudinal direction of the belt cleaning device **53**. In addition, the end portion **45***a* of the drum cleaning device **45** and the end portion **53***a* of the belt cleaning device **53** correspond to the end portion of the main body portion **1** to which the toner container **6** is attached.

[0054] [Toner Container **6**]

[0055] As shown in FIG. **6** and FIG. **7**, the toner container **6** includes the replenishing toner container **61** positioned on the upper side and the waste toner container **62** positioned on the lower side. A replenishing toner storage chamber **610** is formed in the replenishing toner container **61**. A waste toner storage chamber **620** is formed in the waste toner container **62**.

[0056] Furthermore, the replenishing toner container **61** includes a toner stirring member **611** that stirs the toner **9***a* in the replenishing toner container **61** by rotating.

[0057] The replenishing toner container **61** includes a toner replenishing duct **612** that has the replenishing toner discharge port **61***a* that is opened downward. The toner replenishing duct **612** forms a passage of the toner **9***a* that extends from the replenishing toner storage chamber **610** to the replenishing toner discharge port **61***a*.

[0058] A toner replenishing screw **613** is provided in the toner replenishing duct **612** (see FIG. **6**). The toner replenishing screw **613** is a relatively short conveyance screw disposed to extend along the first lateral direction D**1**.

[0059] The toner replenishing screw **613** rotates as a link portion **613***a* that is provided at an end thereof, is rotationally driven, and the toner replenishing screw **613** conveys the toner **9***a* stored in the replenishing toner storage chamber **610**, to the replenishing toner discharge port **61***a*.

[0060] As shown in FIG. **3**, the replenishing toner discharge port **61***a* is located directly above the toner replenishing port **43***a* of the developing tank **430** and is opened downward. With this configuration, the toner **9***a* discharged from the replenishing toner discharge port **61***a* is supplied into the developing tank **430**.

[0061] The waste toner container **62** includes a toner introduction duct **621** that has a toner introduction port **62***a* that is opened upward. The toner introduction duct **621** forms a passage of the drum waste toner **9***x* that extends from the toner introduction port **62***a* to the waste toner storage chamber **620**.

[0062] A toner introduction screw **622** is provided in the toner introduction duct **621** (see FIG. **6**). The toner introduction screw **622** is a relatively short conveyance screw disposed to extend along the first lateral direction D**1**.

[0063] The toner introduction screw **622** rotates as a link portion **622***a* that is provided at an end thereof, is rotationally driven, and conveys the drum waste toner **9***x* that has entered through the toner introduction port **62***a*, to the waste toner storage chamber **620**.

[0064] As shown in FIG. **5**, the toner introduction port **62***a* is located directly below the end portion **45***a* of the drum cleaning device **45** and is opened upward. The waste toner container **62** stores the drum waste toner **9***x* that has entered therein through the toner introduction port **62***a*.

[0065] Meanwhile, in a case where the waste toner **90** is conveyed by the conveyance belt, the hollow portion and the space for the return path of the loop conveyance belt are wasteful spaces.

[0066] In addition, although the conveyance screw can convey the waste toner **90** efficiently, it is often difficult to dispose the conveyance screw between the waste toner container **62** and the drum cleaning device **45** and the belt

cleaning device **53** when the layout of the parts such as the motor and the gear in the apparatus is taken into consideration.

[0067] On the other hand, in the image forming apparatus **10**, satisfying both the miniaturization of the apparatus and the efficient conveyance of the waste toner **90** from the drum cleaning device **45** and the belt cleaning device **53** to the waste toner container **62** is demanded.

[0068] The image forming apparatus **10** includes a waste toner conveyance mechanism **7** and a relay guide member **100** that are described below. With this configuration, the image forming apparatus **10** can satisfy both the miniaturization of the apparatus and the efficient conveyance of the waste toner **90** from the drum cleaning device **45** and the belt cleaning device **53** to the waste toner container **62**.

[0069] [Waste Toner Conveyance Mechanism **7**]

[0070] As shown in FIG. **4** and FIG. **5**, the waste toner conveyance mechanism **7** is provided at an end of the photoconductor **41** and the drum cleaning device **45**, the end being one of opposite ends opposing to each other in the first lateral direction D**1**.

[0071] The photoconductor **41**, the charging device **42**, the drum cleaning device **45**, and the waste toner conveyance mechanism **7** are unitized as a drum unit **410**. The image forming apparatus **10** is the tandem type and includes four drum units **410** that correspond to the four colors of the toner **9***a*. The intermediate transfer belt **51** is disposed above the plurality of drum units **410**.

[0072] In the present embodiment, a drum unit **410** for black among the four drum units **410** is disposed on the most downstream side in the forward direction of the lower surface of the intermediate transfer belt **51**, namely, disposed closest to the sheet transfer device **48**. In addition, the belt cleaning device **53** is disposed to face a portion of the upper surface of the intermediate transfer belt **51** that is close to the sheet transfer device **48**.

[0073] As a result, among the four drum units **410**, the drum unit **410** corresponding to the black toner **9***a* is disposed closest to the belt cleaning device **53**.

[0074] In the following description, for the sake of distinction, the drum unit **410** closest to the belt cleaning device **53** may be referred to as a specific drum unit **410***y*, and the other three drum units **410** may be referred to as standard drum units **410***x* (see FIG. **4**, FIG. **5**, FIG. **9**).

[0075] In addition, the four toner containers **6** include a specific toner container **6***y* and three standard toner containers **6***x*, wherein the specific toner container **6***y* corresponds to the specific drum unit **410***y*, and the three standard toner containers **6***x* correspond to the three standard drum units **410***x* (see FIG. **1**, FIG. **6**, FIG. **7**). That is, the image forming apparatus **10** includes a plurality of waste toner containers **62** that correspond to a plurality of drum units **410**.

[0076] The three standard toner containers **6***x* and the specific toner container **6***y* have the same structure. However, the specific toner container **6***y* is larger in size than the three standard toner containers **6***x*.

[0077] Furthermore, the four waste toner conveyance mechanisms **7** are composed of a specific waste toner conveyance mechanism **7***y* and three standard waste toner conveyance mechanisms **7***x*, wherein the specific waste toner conveyance mechanism **7***y* constitutes a part of the specific drum unit **410***y* and the three standard waste toner conveyance mechanisms **7***x* constitute a part of the three standard drum units **410***x* (see FIG. **4**, FIG. **5**, FIG. **9**).

[0078] The specific waste toner conveyance mechanism **7***y* has some additional components compared to the standard waste toner conveyance mechanism **7***x*. The following describes the structure and function of the waste toner conveyance mechanism **7** that are common to the standard waste toner conveyance mechanisms **7***x* and the specific waste toner conveyance mechanism **7***y*.

[0079] The waste toner conveyance mechanism **7** conveys drum waste toner **9***x* that has been conveyed by the drum cleaning device **45** to the end portion **45***a* of the drum cleaning device **45**, toward the toner introduction port **62***a* of the waste toner container **62** that is located below the end portion **45***a*. In the present embodiment, the toner introduction port **62***a* of the waste toner container **62** is located diagonally below the end portion **45***a* of the drum cleaning device **45**.

[0080] As shown in FIG. **5**, FIG. **8**, and FIG. **12**, the waste toner conveyance mechanism **7** includes a toner guide member **70**, a first paddle conveyance member **71**, and a second paddle conveyance member **72**.

[0081] The toner guide member **70** is a housing including a toner discharge port **70***a* that is located above and faces the toner introduction port **62***a* of the waste toner container **62**. For example, the toner guide member **70** is composed of a plurality of resin members.

[0082] The toner guide member **70** forms, in its inside, a passage of the drum waste toner **9***x* from the end portion **45***a* of the drum cleaning device **45** to the toner discharge port **70***a*.

[0083] The first paddle conveyance member **71** includes a first shaft portion **711** and a plurality of first blade portions **712** that extend out from the first shaft portion **711**. In the example shown in FIG. **8** and FIG. **12**, the first paddle conveyance member **71** includes two first blade portions **712** that extend out from the first shaft portion **711** in opposite directions.

[0084] The first paddle conveyance member **71** is supported so as to be rotatable in the toner guide member **70**. For example, the toner guide member **70** includes a bearing portion (not shown) that supports the first shaft portion **711**.

[0085] The first paddle conveyance member **71** conveys drum waste toner **9***x* that has dropped from the end portion **45***a* of the drum cleaning device **45**, downward by rotating around the first shaft portion **711** in a first rotation direction R**1**.

[0086] The second paddle conveyance member **72** includes a second shaft portion **721** and a plurality of second blade portions **722** that extend out from the second shaft portion **721**. In the example shown in FIG. **8** and FIG. **12**, the second paddle conveyance member **72** includes two second blade portions **722** that extend out from the second shaft portion **721** in opposite directions.

[0087] The second paddle conveyance member **72** is rotatably supported in the toner guide member **70** at a lower position on the downstream side in a conveyance direction of the drum waste toner **9***x* with respect to the first paddle conveyance member **71**. For example, the toner guide member **70** includes a bearing portion (not shown) that supports the second shaft portion **721**.

[0088] In the present embodiment, the first paddle conveyance member **71** and the second paddle conveyance member **72** are arranged along a direction directed from the end portion **45***a* of the drum cleaning device **45** to the toner discharge port **70***a* that is located diagonally below the end

portion **45***a* (FIG. **8**). That is, the end portion **45***a* of the drum cleaning device **45** is disposed diagonally above the first paddle conveyance member **71**, and the second paddle conveyance member **72** is disposed diagonally below the first paddle conveyance member **71**, on an opposite side to the end portion **45***a* of the drum cleaning device **45** with the first paddle conveyance member **71** as a reference.

[0089] The second paddle conveyance member **72** further conveys the drum waste toner **9***x* conveyed by the first paddle conveyance member **71**, downward toward the toner discharge port **70***a* by rotating around the second shaft portion **721** in a second rotation direction R**2** that is opposite to the first rotation direction R**1**.

[0090] In the example shown in FIG. **5** and FIG. **12**, a gear **700** provided at an end of the conveyance screw **452** of the drum cleaning device **45** meshes with a gear **701** provided at an end of the first shaft portion **711**, and the gear **701** meshes with a gear **702** provided at an end of the second shaft portion **721**.

[0091] The conveyance screw **452**, the first paddle conveyance member **71**, and the second paddle conveyance member **72** rotate in conjunction with each other by the action of the gears **700**, **701**, and **702**. In addition, with the configuration where the two gears **701** and **702** that are directly connected with the first shaft portion **711** and the second shaft portion **721** respectively, mesh with each other, the first paddle conveyance member **71** and the second paddle conveyance member **72** rotate in opposite directions.

[0092] In addition, as shown in FIG. **8**, a pivotal trajectory **71***a* of the plurality of first blade portions **712** partially overlaps with a pivotal trajectory **72***a* of the plurality of second blade portions **722**. For example, the first paddle conveyance member **71** and the second paddle conveyance member **72** rotate at the same speed. With this configuration, the plurality of first blade portions **712** do not come into contact with the plurality of second blade portions **722**. Of course, the plurality of first blade portions **712** and the plurality of second blade portions **722** are deviated from each other in phase in the rotation direction.

[0093] In addition, one of the first paddle conveyance member **71** and the second paddle conveyance member **72** may rotate at a speed that is a multiple of two or more integers of the speed of the other.

[0094] In the waste toner conveyance mechanism **7**, with adoption of the plurality of first blade portions **712** and the plurality of second blade portions **722** that have a relatively large area, it is possible to convey the drum waste toner **9***x* from the end portion **45***a* of the drum cleaning device **45** to the toner introduction port **62***a* of the waste toner container **62** efficiently.

[0095] The first paddle conveyance member **71** and the second paddle conveyance member **72** are disposed as close to each other as their pivotal trajectory **71***a* and pivotal trajectory **72***a* overlap with each other. As a result, with adoption of the waste toner conveyance mechanism **7**, both the miniaturization of the image forming apparatus **10** and the efficient conveyance of the drum waste toner **9***x* from the end portion **45***a* of the drum cleaning device **45** to the toner introduction port **62***a* of the waste toner container **62** are satisfied.

[0096] In addition, as shown in FIG. **8**, the first paddle conveyance member **71** is located diagonally below the end portion **45***a* of the drum cleaning device **45**.

[0097] Furthermore, the toner guide member **70** includes a first inclined curved surface **70***b* that is formed in the circumference of the first paddle conveyance member **71** in a range extending from a position close to the end portion **45***a* of the drum cleaning device **45** to another position located diagonally below the position. The first inclined curved surface **70***b* is formed along the outer edge of the pivotal trajectory **71***a* of the plurality of first blade portions **712**.

[0098] The first rotation direction R**1** matches a direction in which the forward ends of the plurality of first blade portions **712** pivot from the upper end side of the first inclined curved surface **70***b* to the lower end side (see FIG. **8**).

[0099] With the adoption of the first rotation direction R**1**, the plurality of first blade portions **712** scrape off the drum waste toner **9***x* that has dropped from the end portion **45***a* of the drum cleaning device **45**, downward along the first inclined curved surface **70***b*. This allows the drum waste toner **9***x* to be conveyed smoothly downward.

[0100] In addition, the toner guide member **70** further includes a second inclined curved surface **70***c* that is formed in the circumference of the second paddle conveyance member **72** in a range extending from a position close to the first inclined curved surface **70***b* to another position located diagonally below the position. The second inclined curved surface **70***c* is formed along the outer edge of the pivotal trajectory **72***a* of the plurality of second blade portions **722**.

[0101] The second rotation direction R**2** matches a direction in which the forward ends of the plurality of second blade portions **722** pivot from the lower end side of the second inclined curved surface **70***c* to the upper end side (see FIG. **8**). The plurality of second blade portions **722** scoop the drum waste toner **9***x* conveyed from the first paddle conveyance member **71**, and conveys the drum waste toner **9***x* toward the toner discharge port **70***a*.

[0102] In the example shown in FIG. **8**, each of the plurality of second blade portions **722** is inclined toward the downstream in the second rotation direction R**2** as it extends from the root connecting to the second shaft portion **721** to the forward end. In this way, the second paddle conveyance member **72** has a structure that hardly spill the drum waste toner **9***x* while carrying.

[0103] It is noted that when two first blade portions **712** and two second blade portions **722** are provided, the conveyance efficiency of the drum waste toner **9***x* is not impaired, and it is possible to prevent the drum waste toner **9***x* from clogging between the plurality of first blade portions **712** and between the plurality of second blade portions **722**.

[0104] In addition, although not shown, one of the first paddle conveyance member **71** and the second paddle conveyance member **72** may extend out from the shaft portion by a larger size than the other. In that case, the one of the first paddle conveyance member **71** and the second paddle conveyance member **72** that has a larger extension size than the other may rotate at a slower speed than the other.

[0105] As a specific example of the above, the plurality of first blade portions **712** may extend out from the first shaft portions **711** by a larger size than the plurality of second blade portions **722** extending out from the second shaft portions **721**. In that case, the second paddle conveyance member **72** may rotate at a speed that is a multiple of two or more integers of the speed of the first paddle conveyance member **71**.

[0106] When one of the first paddle conveyance member **71** and the second paddle conveyance member **72** that has a more circumferential space than the other, has a larger extension size than the other, it is possible to convey the drum waste toner **9***x* from the end portion **45***a* of the drum cleaning device **45** to a farther position.

[0107] Furthermore, with the configuration where one of the first paddle conveyance member **71** and the second paddle conveyance member **72** that has a larger extension size than the other rotates at a lower speed than the other, it is possible to prevent an unbalance in conveyance amount of the drum waste toner **9***x* from being generated between the first paddle conveyance member **71** and the second paddle conveyance member **72**.

[0108] [Relay Guide Member **100** and Specific Waste Toner Conveyance Mechanism **7***y*]

[0109] Next, the relay guide member **100** and the specific waste toner conveyance mechanism **7***y* are described with reference to FIG. **4** and FIG. **9** to FIG. **13**.

[0110] As shown in FIG. **10**, in the intermediate transfer unit **5**, the intermediate transfer belt **51**, the pair of belt support rollers **52**, the belt cleaning device **53**, and the plurality of belt transfer devices **54**, together with the relay guide member **100**, are supported by a frame member **50**. With this configuration, the intermediate transfer belt **51**, the pair of belt support rollers **52**, the belt cleaning device **53**, the plurality of belt transfer devices **54**, and the relay guide member **100** are integrally unitized.

[0111] As shown in FIG. **4**, FIG. **9**, and FIG. **13**, a relay receiving port **70***d* that is opened upward is formed in an upper portion of the toner guide member **70** of the specific waste toner conveyance mechanism **7***y*. The relay receiving port **70***d* is formed in the toner guide member **70** above the first paddle conveyance member **71**.

[0112] It is noted that as shown in FIG. **4**, FIG. **5**, and FIG. **8**, the relay receiving port **70***d* is not formed in the toner guide member **70** of each standard waste toner conveyance mechanism **7***x*.

[0113] Furthermore, as shown in FIG. **11**, a through hole **102** is formed in the relay guide member **100**, wherein an end portion of the conveyance screw **532** of the belt cleaning device **53** penetrates the through hole **102**.

[0114] The relay guide member **100** includes a relay discharge port **103** that is an opening that is located above and faces the relay receiving port **70***d*. The relay guide member **100** is a duct that forms a passage **101** of the belt waste toner **9***y*, the passage **101** extending from the end portion **53***a* of the belt cleaning device **53** to the relay discharge port **103**.

[0115] The belt waste toner **9***y* is conveyed to the end portion **53***a* of the belt cleaning device **53**, then passes the passage **101** in the relay guide member **100**, the relay discharge port **103**, and the relay receiving port **70***d*, and then drops on the first paddle conveyance member **71** of the specific waste toner conveyance mechanism **7***y*.

[0116] As described above, the first paddle conveyance member **71** and the second paddle conveyance member **72** of the specific drum unit **410***y* convey the drum waste toner **9***x* and the belt waste toner **9***y*. Furthermore, the waste toner container **62** of the specific toner container **6***y* stores the drum waste toner **9***x* and the belt waste toner **9***y*. It is noted that the waste toner container **62** of the specific toner container **6***y* corresponds to the specific drum unit **410***y*.

[0117] According to the present embodiment, a conveyance mechanism and a container that are dedicated to the belt waste toner **9***y* are not necessary. Accordingly, the mechanism for conveying the waste toner **90** can have a simple structure.

[0118] In addition, as shown in FIG. **12** and FIG. **13**, the specific waste toner conveyance mechanism **7***y* further includes a flexible member **73** to which a first end portion **731** is fixed, in the toner guide member **70** of the specific drum unit **410***y*. For example, the flexible member **73** is formed from a film member whose main component is PET (polyethylene terephthalate).

[0119] A second end portion **732** disposed opposite to the first end portion **731** fixed to the flexible member **73** is a free end. The second end portion **732** contacts the plurality of first blade portions **712** of the first paddle conveyance member **71** as the first blade portions **712** rotate.

[0120] The flexible member **73** swings in a space between the relay receiving port **70***d* and the first paddle conveyance member **71**, according to the rotation of the first paddle conveyance member **71**. Thus, a dedicated driving mechanism for swinging the flexible member **73** is not necessary.

[0121] In a case where a movable member is not present between the end portion **53***a* of the belt cleaning device **53** and the first paddle conveyance member **71**, there is a possibility that, in an upper portion of the first paddle conveyance member **71**, the belt waste toner **9***y* adheres to the inner surface of the toner guide member **70** and accumulates thereon.

[0122] The flexible member **73** prevents the belt waste toner **9***y* from accumulating on the inner surface of the toner guide member **70** in a state of adhering thereto. Even in a case where the belt waste toner **9***y* has accumulated thereon, the flexible member **73** contacts a lower portion of a block of the belt waste toner **9***y*, and the accumulated belt waste toner **9***y* crumbles down. With this configuration, it is possible to prevent the passage of the belt waste toner **9***y* from being closed.

Application Examples

[0123] The standard waste toner conveyance mechanism **7***x* of the image forming apparatus **10** described above may be applied to a monochrome image forming apparatus that does not include the intermediate transfer belt **51** and the belt cleaning device **53**.

[0124] The waste toner conveyance mechanism **7** may include a third paddle conveyance member disposed below the second paddle conveyance member **72**. In that case, the third paddle conveyance member rotates in an opposite direction to the second paddle conveyance member **72**, and a pivotal trajectory of a blade portion of the third paddle conveyance member partially overlaps with that of the second paddle conveyance member **72**. In addition, the waste toner conveyance mechanism **7** may include one or more paddle conveyance members on the downstream side of the third paddle conveyance member.

[0125] Furthermore, in the image forming apparatus **10**, the replenishing toner container **61** and the waste toner container **62** may be provided as separate entities.

[0126] It is noted that the image forming apparatus of the present disclosure may be configured by freely combining, within the scope of claims, the above-described embodi-

ments and application examples, or by modifying the embodiments and application examples or omitting a part thereof.

[0127] It is to be understood that the embodiments herein are illustrative and not restrictive, since the scope of the disclosure is defined by the appended claims rather than by the description preceding them, and all changes that fall within metes and bounds of the claims, or equivalence of such metes and bounds thereof are therefore intended to be embraced by the claims.

1. An image forming apparatus comprising:

a photoconductor drum;

a drum cleaning device configured to remove drum waste toner that is toner that has remained on a surface of the photoconductor drum after a toner image was transferred from the surface of the photoconductor drum to a transferred member, and convey the drum waste toner to an end portion thereof disposed at one of opposite ends of the photoconductor drum that oppose to each other in a longitudinal direction of the photoconductor drum;

a waste toner container including a toner introduction port that is located below the end portion of the drum cleaning device and opened upward, the waste toner container being configured to store the drum waste toner that enters therein through the toner introduction port;

a toner guide member including a toner discharge port that is located above and faces the toner introduction port of the waste toner container, and forming, in its inside, a passage of the drum waste toner from the end portion of the drum cleaning device to the toner discharge port;

a first paddle conveyance member including a first shaft portion and a plurality of first blade portions that extend out from the first shaft portion, and configured to convey the drum waste toner that has dropped from the end portion of the drum cleaning device, downward by rotating around the first shaft portion in a first rotation direction in the toner guide member; and

a second paddle conveyance member including a second shaft portion and a plurality of second blade portions that extend out from the second shaft portion, and configured to further convey the drum waste toner conveyed by the first paddle conveyance member, downward toward the toner discharge port by rotating around the second shaft portion in a second rotation direction that is opposite to the first rotation direction, at a position lower than the first paddle conveyance member in the toner guide member, wherein

a pivotal trajectory of the plurality of first blade portions partially overlaps with a pivotal trajectory of the plurality of second blade portions.

2. The image forming apparatus according to claim **1**, wherein

the first paddle conveyance member is located diagonally below the end portion of the drum cleaning device,

the toner guide member includes an inclined curved surface that is formed in a circumference of the first paddle conveyance member in a range extending from a position close to the end portion of the drum cleaning device to another position located diagonally below the position, the inclined curved surface being formed along an outer edge of the pivotal trajectory of the plurality of first blade portions, and

the first rotation direction matches a direction in which forward ends of the plurality of first blade portions pivot from an upper end side of the inclined curved surface to a lower end side thereof.

3. The image forming apparatus according to claim **1**, wherein

the first paddle conveyance member includes two first blade portions, and the second paddle conveyance member includes two second blade portions.

4. The image forming apparatus according to claim **1**, wherein

the first paddle conveyance member and the second paddle conveyance member rotate at a same speed.

5. The image forming apparatus according to claim **1**, wherein

one of the first paddle conveyance member and the second paddle conveyance member rotates at a speed that is a multiple of two or more integers of a speed of the other.

6. The image forming apparatus according to claim **5**, wherein

one of an extension size by which the plurality of first blade portions extend out from the first shaft portion and an extension size by which the plurality of second blade portions extend out from the second shaft portion is larger than the other, and

one of the first paddle conveyance member and the second paddle conveyance member that has a larger extension size than the other rotates at a slower speed than the other.

7. The image forming apparatus according to claim **1**, wherein

the second paddle conveyance member is disposed diagonally below the first paddle conveyance member.

8. The image forming apparatus according to claim **7**, wherein

the end portion of the drum cleaning device is disposed diagonally above the first paddle conveyance member, and the second paddle conveyance member is disposed diagonally below the first paddle conveyance member on an opposite side to the end portion of the drum cleaning device with the first paddle conveyance member as a reference.

9. The image forming apparatus according to claim **1**, further comprising:

a plurality of drum units each of which includes the photoconductor drum, the drum cleaning device, the toner guide member, the first paddle conveyance member, and the second paddle conveyance member; and

a plurality of the waste toner containers respectively corresponding to the plurality of drum units,

the image forming apparatus further comprising:

an intermediate transfer belt that is the transferred member disposed above the plurality of drum units and configured to carry toner images transferred thereto from the photoconductor drums of the plurality of drum units, to a position where the toner images are transferred to a sheet;

a belt cleaning device configured to remove belt waste toner that is toner that has remained on the intermediate transfer belt after the toner images were transferred therefrom to the sheet, and convey the belt waste toner to an end portion thereof disposed at the one of opposite

ends of the photoconductor drums that oppose to each other in the longitudinal direction of the photoconductor drums; and

a relay guide member including a relay discharge port that is located above and faces a relay receiving port formed in an upper portion of a toner guide member of a specific drum unit that is, among the plurality of drum units, closest to the belt cleaning device, the relay guide member forming a passage of the belt waste toner, the passage extending from the end portion of the belt cleaning device to the relay discharge port, wherein

a first paddle conveyance member and a second paddle conveyance member of the specific drum unit convey the drum waste toner and the belt waste toner, and

a waste toner container corresponding to the specific drum unit stores the drum waste toner and the belt waste toner.

10. The image forming apparatus according to claim **9**, further comprising:

a flexible member whose one end portion is fixed in a toner guide member of the specific drum unit, and whose free end portion disposed opposite to the end portion contacts the first paddle conveyance member, the flexible member swinging in a space between the relay receiving port and the first paddle conveyance member, according to a rotation of the first paddle conveyance member.

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