(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau





(10) International Publication Number WO 2011/041432 A3

- (51) International Patent Classification: E21B 10/54 (2006.01) E21B 10/60 (2006.01)
- (21) International Application Number:

PCT/US2010/050744

(22) International Filing Date:

29 September 2010 (29.09.2010)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

12/570,852 30 September 2009 (30.09.2009) US

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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ,

[Continued on next page]

(54) Title: EARTH-BORING TOOLS AND COMPONENTS THEREOF INCLUDING BLOCKAGE RESISTANT INTERNAL FLUID PASSAGEWAYS, AND METHODS OF FORMING SUCH TOOLS AND COMPONENTS

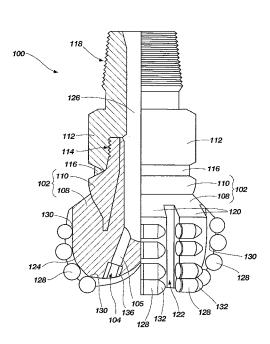


FIG. 1 (PRIOR ART) (57) Abstract: Earth-boring drill bits include a bit body including a blockage-resistant internal fluid passageway. The blockage-resistant internal fluid passageway includes at least one internal fluid passageway formed in the bit body and a cuttings filtering feature formed in the at least one internal fluid passageway configured to prevent at least some cuttings from flowing through the at least one internal fluid passageway. In one embodiment, the cuttings filtering feature includes at least one lateral member extending transversely across the at least one internal fluid passageway. In another embodiment, the cuttings filtering feature includes forming a central portion of the at least one internal fluid passageway with a width along a lateral axis thereof less than an average width of a fluid path extending through a nozzle disposed at least partially within the at least one internal fluid passageway. Methods of forming the blockage-resistant internal fluid passageway are also disclosed.



TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))
- (88) Date of publication of the international search report: 14 July 2011

Published:

— with international search report (Art. 21(3))

International application No. PCT/US2010/050744

A. CLASSIFICATION OF SUBJECT MATTER

E21B 10/54(2006.01)i, E21B 10/60(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

E21B 10/54; E21B 10/18; E21B 10/14; E21B 10/00; E21B 10/60

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) eKOMPASS(KIPO internal) & Keywords: 'filter', 'fluid'

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 04378853 A (CHIA et al.) 05 April 1983 See the abstract; figures 1-4; column 2 line 59 - column 5 line 18	1-16
A	EP 0107630 A2 (SANTRADE LTD.) 02 May 1984 See the abstract; figures 1,2,6; page 4 line 28 - page 5 line 26	1-16
A	US 06082473 A (DICKEY) 04 July 2000 See the abstract; figures 1-5; columns 1,2,6,7	1-16
A	US 05775446 A (LOTT) 07 July 1998 See the abstract; figures 2-4; column 3 line 8 - line 49	1-16

*	Special categories of cited documents:	"T"	later document published after the international filing date or priority
"A"	document defining the general state of the art which is not considered		date and not in conflict with the application but cited to understand
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	filing date		considered novel or cannot be considered to involve an inventive
"L"	document which may throw doubts on priority claim(s) or which is		step when the document is taken alone
	cited to establish the publication date of citation or other	"Y"	document of particular relevance; the claimed invention cannot be
	special reason (as specified)		considered to involve an inventive step when the document is
"O"	document referring to an oral disclosure, use, exhibition or other		combined with one or more other such documents, such combination
	means		being obvious to a person skilled in the art
"P"	document published prior to the international filing date but later	"&"	document member of the same patent family
	than the priority date claimed		

Date of the actual completion of the international search	Date of mailing of the international search report
18 MAY 2011 (18.05.2011)	19 MAY 2011 (19.05.2011)

Name and mailing address of the ISA/KR



Korean Intellectual Property Office Government Complex-Daejeon, 189 Cheongsa-ro, Seo-gu, Daejeon 302-701, Republic of Korea

Further documents are listed in the continuation of Box C.

Facsimile No. 82-42-472-7140

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See patent family annex.



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2010/050744

Publication date	Patent family member(s)	Publication
		date
05.04.1983	None	
02.05.1984	EP 0107630 A3 NO 833530 A US 04494618 A	22.01.1986 02.04.1984 22.01.1985
04.07.2000	EP 0959224 A2 EP 0959224 A3	24. 11. 1999 12.07. 2000
07.07.1998	None	
_	02.05.1984	02.05.1984 EP 0107630 A3 N0 833530 A US 04494618 A 04.07.2000 EP 0959224 A2 EP 0959224 A3