



(11) **EP 4 375 029 A1**

(12) **EUROPEAN PATENT APPLICATION**
published in accordance with Art. 153(4) EPC

(43) Date of publication:
29.05.2024 Bulletin 2024/22

(51) International Patent Classification (IPC):
B25J 11/00 ^(2006.01) **G05D 3/00** ^(2006.01)

(21) Application number: **21950991.6**

(52) Cooperative Patent Classification (CPC):
B25J 11/00; G05D 3/00

(22) Date of filing: **02.12.2021**

(86) International application number:
PCT/JP2021/044324

(87) International publication number:
WO 2023/002642 (26.01.2023 Gazette 2023/04)

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
KH MA MD TN

(72) Inventors:
• **INAGAKI, Satoshi**
Fujisawa-shi, Kanagawa 251-8501 (JP)
• **SUGITA, Sumio**
Fujisawa-shi, Kanagawa 251-8501 (JP)

(30) Priority: **19.07.2021 JP 2021118751**

(74) Representative: **SSM Sandmair**
Patentanwälte Rechtsanwalt
Partnerschaft mbB
Joseph-Wild-Straße 20
81829 München (DE)

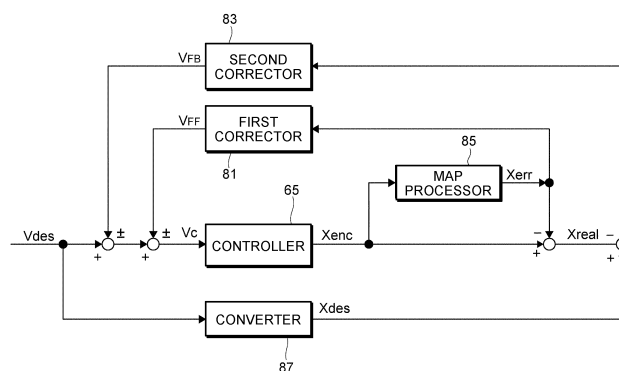
(71) Applicant: **NSK Ltd.**
Tokyo 141-8560 (JP)

(54) **DRIVE DEVICE, METHOD FOR CONTROLLING DRIVE DEVICE, PARALLEL LINK ROBOT, AND METHOD FOR CONTROLLING PARALLEL RINK ROBOT**

(57) A driving device includes a corrector, an actuator, and a position sensor. The actuator includes a nut connected to a movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor that drives to rotate the ball screw shaft. The corrector includes a correction amount map in which a position correction amount for calibrating a predictable error is mapped for each position of the movable part. The corrector estimates an ideal movement position to which the movable

part moves based on a command signal and refers to the correction amount map to calculate the position correction amount corresponding to a present position detected by the position sensor. The corrector generates a correction signal by correcting the command signal so as to reduce the difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

FIG.10



EP 4 375 029 A1

Description

Field

[0001] The present invention relates to a driving device and a method for controlling the same, and a parallel link robot and a method for controlling the same.

Background

[0002] Robots with parallel links have the advantage of having higher positioning accuracy and higher rigidity than typical serial link robots. Positioning errors of shafts constituting a robot, however, have a large effect on the accuracy in position of the distal end of the robot arm. To address this, technologies for reducing such positioning errors have been developed. Widely known is a technology for correcting positioning errors of a movable part due to friction, backlash, or other causes when the movable part is moved using a ball screw device that converts rotation of a motor into a linear motion, for example (Patent Literatures 1 and 2).

Citation List

Patent Literature

[0003]

Patent Literature 1: Japanese Patent Application Laid-open No. 2019-28782

Patent Literature 2: Japanese Patent Application Laid-open No. H11-10575

Summary

Technical Problem

[0004] Patent Literature 1 describes a technology for correcting position errors occurring when a movable part of a machine tool reverses its movement direction. The technology, however, does not consider the effects of lead errors of ball screws and cogging that is unique to pulse motors. If such errors are corrected by feedback control, it is necessary to increase the gain, which may possibly make the system unstable. The configuration described in Patent Literature 1 employs not a parallel link mechanism but a driving mechanism including a servo motor and a rotary encoder. It is difficult for a servo motor to maintain accurate positioning of a movable part because it has low stability when stationary. In addition, the technology uses a linear encoder besides the rotary encoder, thereby complicating the system configuration. While the technology described in Patent Literature 2 is a parallel link mechanism, it simply performs feedback control on each link. Therefore, it is difficult to accurately position the distal end of an end effector while being affected by the lead errors and the errors due to cogging

described above.

[0005] Surgical robots have recently been developed to reduce burdens on doctors and patients in surgical operations. Especially in ophthalmic surgeries, such a surgical robot is used to insert a needle into the retina or other parts and is required to perform accurate position control on the needle tip in micrometer order. If the parallel link mechanism described above is used for the surgical robot, it requires high absolute accuracy and stability of each shaft.

[0006] An object of the present invention is to provide a driving device and a method for controlling the same, and a parallel link robot and a method for controlling the same that can accurately and stably control the position of the distal end of an end effector with a smaller correction amount in feedback control without complicating the structure.

Solution to Problem

[0007]

(1) A driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, the corrector estimates an ideal movement position to which the movable part moves based on the command signal, the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

(2) A method for controlling a driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction

amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, and the method comprises: estimating an ideal movement position to which the movable part moves based on the command signal; referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

(3) A parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, the corrector estimates an ideal movement position to which the movable part moves based on the command signal, the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

(4) A method for controlling a parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is

mapped for each position of the movable part, and the method comprises: estimating an ideal movement position to which the movable part moves based on the command signal; referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

Advantageous Effects of Invention

[0008] The present invention can accurately and stably control the position of the distal end of an end effector with a smaller correction amount in feedback control without complicating the structure.

Brief Description of Drawings

[0009]

FIG. 1 is a front perspective view of a parallel link robot.

FIG. 2 is a back perspective view of the parallel link robot.

FIG. 3 is a top view of the parallel link robot.

FIG. 4 is an explanatory view schematically illustrating the configuration and operations of the parallel link robot.

FIG. 5A is a view of movement of a needle 25 when a first linkage 13 is driven.

FIG. 5B is a view of movement of the needle 25 when the first linkage 13 is driven in a direction opposite to the direction illustrated in FIG. 5A.

FIG. 6 is an explanatory view schematically illustrating an example of control on an end effector in ophthalmic surgery.

FIG. 7 is a view for explaining the effect of errors of actuators using the first linkage as an example.

FIG. 8 is a diagram of a schematic configuration of a driving device.

FIG. 9 is a graph illustrating errors between a command position given to the actuator and an actual movement position for each command position.

FIG. 10 is a control block diagram illustrating the contents of processing by a first control method.

FIG. 11 is a control block diagram illustrating the contents of processing by a second control method.

FIG. 12 is a control block diagram of a second general converter.

Description of Embodiments

[0010] Embodiments according to the present invention are described below in detail with reference to the

drawings. While the present embodiment describes a configuration example in which a plurality of driving devices that move a movable part forward and backward are used for a parallel link robot for ophthalmic surgery, the application example of the driving devices is not limited thereto. The use of the parallel link robot is not limited thereto.

<Configuration of the Parallel Link Robot>

[0011] FIG. 1 is a front perspective view of a parallel link robot. FIG. 2 is a back perspective view of the parallel link robot. As illustrated in FIG. 1, a parallel link robot 100 includes a first linkage 13, a second linkage 17, a fifth driving device 19, an end effector 21 for ophthalmic surgery, and a general controller 23. The first linkage 13 includes a first driving device 11A and a second driving device 11B. The second linkage 17 includes a third driving device 15A and a fourth driving device 15B. The end effector 21 is provided to the fifth driving device 19. The end effector 21 is provided with a needle (e.g., a surgical instrument, such as a cannula) 25 at the distal end and is driven forward and backward by the fifth driving device 19.

[0012] As illustrated in FIG. 2, the first driving device 11A of the first linkage 13 moves a support plate 31A serving as movable part forward and backward with respect to the second linkage 17. Similarly, the second driving device 11B drives a support plate 31B serving as a movable part forward and backward with respect to the second linkage 17. Supports 33A and 33B are fixed to the support plates 31A and 31B, respectively.

[0013] A first connection member 35 is disposed facing the support plates 31A and 31B. Brackets 37A and 37B are fixed to the surface of the first connection member 35 facing the first linkage 13. The bracket 37A is rotatably connected to the support 33A of the support plate 31A, and the bracket 37B is rotatably connected to the support 33B of the support plate 31B.

[0014] The third driving device 15A and the fourth driving device 15B of the second linkage 17 are fixed to the surface of the first connection member 35 opposite to the surface facing the first linkage 13. As illustrated in FIG. 1, the third driving device 15A of the second linkage 17 moves a support plate 41A serving as a movable part forward and backward. Similarly, the fourth driving device 15B moves a support plate 41B serving as a movable part forward and backward. Supports 43A and 43B are fixed to the support plates 41A and 41B, respectively.

[0015] A second connection member 45 is disposed facing the support plates 41A and 41B. The second connection member 45 is a member with an L-shape in cross-section, and brackets 47A and 47B are fixed to the surface of the second connection member 45 facing the second linkage 17. The bracket 47A is rotatably connected to the support 43A of the support plate 41A, and the bracket 47B is rotatably connected to the support 43B of the support plate 41B. In the second connection member

45, the brackets 47A and 47B are fixed to one surface of the L-shaped section, and the fifth driving device 19 is fixed to the other surface thereof.

[0016] FIG. 3 is a top view of the parallel link robot 100. The direction of movement of the movable part of the first linkage 13 is an X-direction, the direction of movement of the movable part of the second linkage 17 is a Y-direction, and the direction perpendicular to the X- and Y-directions is a Z-direction. As used herein, the direction of movement of the first linkage 13 is the horizontal direction, and the Z-direction is the vertical direction.

[0017] The first driving device 11A includes an actuator 53 and a slider 55. The actuator 53 drives a rod 51 forward and backward. The slider 55 slidably supports the actuator 53 in a uniaxial direction. The support plate 31A is fixed to part of the slider 55. Although not illustrated in the figure, the second driving device 11B has the same configuration.

[0018] The parallel link robot 100 is operated by the actuators 53 of the first driving device 11A and the second driving device 11B. In other words, in the first driving device 11A, the actuator 53 is fixed to a fixing part, which is not illustrated, and the slider 55 and the rod 51 slide in the X-direction with respect to the actuator 53 to serve as the movable part together with the support plate 31A. Although not illustrated in the figure, the second driving device 11B has the same configuration. The third driving device 15A and the fourth driving device 15B also have the same configuration except that the actuator 53 is fixed to the first connection member 35.

[0019] FIG. 4 is an explanatory view schematically illustrating the configuration and operations of the parallel link robot 100. Drive in an S1 direction by the first driving device 11A or drive in an S2 direction by the second driving device 11B causes the first connection member 35 to tilt around an axis L1 (direction of arrow R1). Drive in an S3 direction by the third driving device 15A or drive in an S4 direction by the fourth driving device 15B causes the second connection member 45 to tilt around an axis L2 (direction of arrow R2). As a result, the needle 25 at the distal end of the end effector 21 attached to the second connection member 45 with the fifth driving device 19 interposed therebetween can be moved in R1 and R2 directions. By combining drive in an S5 direction by the fifth driving device 19, the needle 25 can be moved in any desired direction in three dimensions.

[0020] In other words, in the parallel link robot 100, a pair of the first driving device 11A and the second driving device 11B and a pair of the third driving device 15A and the fourth driving device 15B enable the distal end of the end effector 21 to move. The fifth driving device 19 enables the distal end of the end effector 21 to move forward and backward along the axial direction. Thus, the parallel link robot 100 can stably control the end effector with a simple configuration. In addition, the parallel link robot 100 can perform highly accurate and independent position control by individual operations of the driving devices and finely control the distal end of the end effector 21.

[0021] FIG. 5A is a view of movement of the needle 25 when the first linkage 13 is driven. FIG. 5B is a view of movement of the needle 25 when the first linkage 13 is driven in a direction opposite to the direction illustrated in FIG. 5A. As illustrated in FIG. 5A, when the first driving device 11A of the first linkage 13 is driven in the direction of arrow X1, the first connection member 35 tilts, and the second linkage 17, the fifth driving device 19, and the end effector 12 fixed to the first connection member 35 also tilt. As illustrated in FIG. 5B, when the second driving device 11B of the first linkage 13 is driven in the direction of arrow X2, the first connection member 35 tilts in a direction opposite to the direction illustrated in FIG. 5A, and the second linkage 17, the fifth driving device 19, and the end effector 21 also tilt.

[0022] With this operation, the end effector 21 can swing at angles θ_1 and θ_2 with respect to the vertical direction around the tip position of the needle 25, for example. The center of swing can be appropriately adjusted by extending the needle 25 by the fifth driving device 19.

[0023] The parallel link robot 100 with the present configuration can perform a highly accurate operation in micrometer order in five to six degrees of freedom. Therefore, the parallel link robot 100 can be used for a robot for ophthalmic surgery that requires what is called remote center of motion (RCM) control for causing the robot to move around a specific point at a remote position from the actuator.

<Position Error due to Drive of the Actuator>

[0024] FIG. 6 is an explanatory view schematically illustrating an example of control on the end effector in ophthalmic surgery. To form a hole in a sclera 59 of an eyeball 57, insert the needle 25 into the eyeball through the hole, and give treatment to part of an eyeground 57a, for example, the needle 25 is controlled using an entrance 61 into the eyeball as the center of rotation. In such a case, high accuracy in positioning each shaft by the actuator is required. In addition, maintaining the posture of the end effector 21 during surgery is very important, and each shaft needs to stably maintain its position.

[0025] FIG. 7 is a view for explaining the effect of errors of the actuators using the first linkage 13 as an example. The drive operations of the first driving device 11A and the second driving device 11B determine the tilt angles θ_1 and θ_2 of the first connection member 35 (refer to FIG. 5), and the position and the posture of the needle 25 are determined based on the tilt angles. If an error ΔL_1 occurs in the actuator 53 of the first driving device 11A, and an error ΔL_2 occurs in the actuator 53 of the second driving device 11B, the tilt angle of the first connection member 35 significantly changes if the magnitudes of the errors ΔL_1 and ΔL_2 are minute. This angular variation results in an error ΔL_3 at a position O, and the error increases with distance from the actuators 53.

[0026] To address this, the parallel link robot 100 with the present configuration independently controls the ac-

tuators 53 of the first linkage 13, the second linkage 17, and the fifth driving device 19 to prevent occurrence of position errors.

5 <Control of the Actuator>

[0027] The following describes control on each actuator 53. The first driving device 11A, the second driving device 11B, the third driving device 15A, the fourth driving device 15B, and the fifth driving device 19 have the same configuration and are collectively referred to as a driving device 10 in the following description.

[0028] FIG. 8 is a diagram of a schematic configuration of the driving device 10. The driving device 10 includes a controller 65, the actuator 53, and a position sensor 67. The controller 65 corrects input command signals S_d to generate correction signals S_c . The actuator 53 moves the rod 51 serving as a movable part forward and backward based on the correction signals S_c . The position sensor 67 detects the present position of the rod 51 serving as a movable part. The position sensor 67 is a linear encoder including a scale 67a and a reader 67b. The use of a linear encoder enables the position sensor 67 to directly detect movement of the movable part along the direction of movement and can perform highly accurate detection. The controller 65 and the position sensor 67 may be disposed in a housing 53a of the actuator 53 or near the housing 53a.

[0029] The actuator 53 includes a nut 69, a ball screw shaft 71, and a pulse motor 73. The nut 69 is connected to the rod 51. The ball screw shaft 71 is a shaft onto which the nut 69 is screwed. The pulse motor 73 drives to rotate the ball screw shaft 71. In FIG. 8, the ball screw shaft 71 is rotatably supported, and the nut 69 moves. Alternatively, the nut may be rotatably fixed to the pulse motor, and the ball screw shaft may be moved. In this case, the actuator can be made more compact.

[0030] The pulse motor 73 is preferably a stepping motor. A stepping motor has higher stability when it is stationary than a servomotor has, and the use of the stepping motor can simplify the configuration because it is not necessary to provide a rotary encoder for detecting rotation of a servomotor. Compared with a piezoelectric actuator, the stepping motor can be driven by low voltage suitable for medical equipment. Compared with a shaft motor, the stepping motor can maintain a stationary state by frictional force between the ball screw shaft 71 and the nut 69 when the power supply is turned off and can stably maintain the posture of the robot.

[0031] The pulse motor 73, however, has a position error due to cogging, and the ball screw device including the ball screw shaft 71 and the nut 69 has a lead error. FIG. 9 is a graph illustrating errors between a command position given to the actuator and an actual movement position for each command position. The errors indicating variations between the command position and the actual movement position illustrated in FIG. 9 are caused by lead errors of several micromillimeters to ten and several

micrometers of the ball screw device occurring per motor revolution and by a vibration of several micrometers generated several tens to hundreds of times per motor revolution due to cogging of the pulse motor 73. In the case illustrated in FIG. 9, errors ΔS of approximately 20 μm occur.

[0032] The lead error of the ball screw device and the error due to cogging of the pulse motor are errors that can be measured in advance. These errors can be corrected by constructing, prior to control, a correction amount map obtained by mapping the position correction amount for calibrating the error with respect to the movement position of the movable part due to driving of the actuator. By contrast, errors caused by thermal expansion, abrasion, or the like of the ball screw device cannot be measured in advance.

<First Control Method>

[0033] A first control method of the parallel link robot 100 divides errors into errors measurable in advance and errors unmeasurable in advance and corrects commands to the actuator. In other words, information on a target position indicated by the command signals is corrected as follows: the errors measurable in advance are corrected by referring to the correction amount map resulting from mapping to obtain a position correction value corresponding to positional information obtained from the position sensor 67 and performing feedforward control; and the errors unmeasurable in advance are corrected by performing feedback control.

[0034] The pulse motor 73 included in the actuator 53 illustrated in FIG. 8 is driven by the correction signals S_c including a speed correction value V_c obtained by correcting a speed setting value V_{des} of the command signals S_d input to the driving device 10 by a predetermined procedure.

[0035] FIG. 10 is a control block diagram illustrating the contents of processing by the first control method. The speed setting value V_{des} is corrected by feedforward control using a speed correction value V_{FF} from a first corrector 81, which will be described later in detail, and by feedback control using a speed correction value V_{FB} from a second corrector 83, which will be described later in detail, and signals of the speed correction value V_c resulting from the correction is input to the controller 65.

[0036] The controller 65 drives the pulse motor 73 illustrated in FIG. 8 based on the input signals of the speed correction value V_c . As a result, the rod 51 serving as the movable part moves with the ball screw shaft 71 and the nut 69. The controller 65 outputs a present position X_{enc} of the movable part obtained by the position sensor 67 detecting the movement of the rod 51.

[0037] The present position X_{enc} output from the controller 65 is input to a map processor 85. The map processor 85 includes the correction amount map in which the lead error and the error due to cogging, which are the errors measurable in advance, are mapped for each

position of the movable part. The map processor 85 refers to the correction amount map and outputs a position correction amount X_{err} corresponding to the present position X_{enc} .

[0038] The position correction amount X_{err} is input to the first corrector 81. The first corrector 81 performs correction processing on the speed setting value V_{des} by the position correction amount X_{err} corresponding to the error amount known to occur in advance. In other words, the first corrector 81 calculates the speed correction value V_{FF} for adjusting the speed setting value V_{des} such that the error indicated by the position correction amount X_{err} is 0. In other words, the first corrector 81 adjusts the speed setting value V_{des} based on the position correction amount X_{err} by feedforward control.

[0039] The speed setting value V_{des} input to the controller 65 is also input to a converter 87. The converter 87 estimates an ideal movement position X_{des} of the movable part when the actuator is driven based on the input speed setting value V_{des} .

[0040] Subsequently, a corrected present position X_{real} is calculated by correcting the present position X_{enc} of the movable part output from the controller 65 by the position correction amount X_{err} corresponding to the present position X_{enc} . The second corrector 83 adjusts the speed setting value V_{des} such that the calculated corrected present position X_{real} approaches the ideal movement position X_{des} . In other words, the second corrector 83 outputs the speed correction value V_{FB} for correcting the speed setting value V_{des} and adjusts the speed setting value V_{des} so as to reduce the difference between the corrected present position X_{real} and the ideal movement position X_{des} .

[0041] In other words, the second corrector 83 performs correction on the errors unmeasurable in advance, such as thermal expansion and abrasion of the ball screw device. This correction is performed by adjusting the speed setting value V_{des} by feedback control such that there is no difference between the corrected present position X_{real} and the ideal movement position X_{des} .

[0042] The correction amount in the second corrector 83 is reduced because the correction processing in the second corrector 83 is performed on the corrected present position X_{real} obtained by correcting the errors measurable in advance by the first corrector 81 as the correction target. As a result, the correction processing can be performed with a small gain, thereby making excessive adjustment, such as overshooting and hunting, less likely to occur, and the speed setting value V_{des} can be adjusted with high accuracy.

[0043] Either the correction of the speed setting value V_{des} using the speed correction value V_{FF} by the first corrector 81 or the correction using the speed correction value V_{FB} by the second corrector 83 may be performed first.

<Second Control Method>

[0044] The following describes a second control method. The first control method secures the accuracy of each shaft in the axial direction. The actuator, however, moves back and forth not only in the axial direction but also while making pitching and yawing motions (moves back and forth while swinging vertically and horizontally). For this reason, the movement cannot be corrected by the first control method based on a single axis. In addition, errors cannot be detected by the position sensor 67 because they are not the errors in the axial direction. Therefore, errors caused by pitching and yawing motions need to be corrected by other axes.

[0045] To address this, the second control method integrates positional information on five axes and performs control. The following describes a procedure for determining, in a multi-axis parallel link robot obtained by integrating a plurality of the driving devices 10, the command signals to be supplied to each of the driving devices 10 to move the end effector to a desired target position and posture.

[0046] FIG. 11 is a control block diagram illustrating the contents of processing by the second control method. The command signals S_d indicate a tip position X_{tip} and a needle tip speed V_{tip} of the needle 25 in the end effector 21 illustrated in FIG. 1. When receiving the signals of the tip position X_{tip} and the needle tip speed V_{tip} , a first general converter 89 calculates a speed setting value V_{act} of the movable part of each of the driving devices 10 based on the received signals. The speed setting value V_{act} is represented as a five-dimensional matrix because it is used for control on the five-axis parallel link robot 100.

[0047] The speed setting value V_{act} is corrected to a corrected speed setting value V_{Tc} of a five-dimensional matrix by a speed correction value V_{TF} from a first general corrector 91 and a speed correction value V_{TB} from a second general corrector 93, which will be described later, and the corrected speed setting value is input to each of the driving devices 10 of the parallel link robot 100.

[0048] Each of the driving devices 10 of the parallel link robot 100 drives the actuator in accordance with the corresponding speed setting value based on the input corrected speed setting value V_{Tc} and outputs the present position of the movable part detected by the position sensor 67 (FIG. 8). The parallel link robot 100 integrates present positions X_{Ta} of the movable parts of the respective driving devices 10 and outputs the integrated positions as a five-dimensional matrix.

[0049] The information on the present position X_{Ta} is input to a second general converter 95. FIG. 12 is a control block diagram of the second general converter 95. The signal of the present position X_{Ta} of each of the driving devices 10 is input to a general map processor 96. The general map processor 96 has a correction amount map in which an error Y_{err} in the yawing direction, an error P_{err} in the pitching direction, and an error A_{err} in the axial direction, which are the errors measurable in

advance described above, in each of the driving devices 10 are mapped for each position.

[0050] The general map processor 96 refers to the correction amount map and outputs, to a first auxiliary converter 97, the error Y_{err} in the yawing direction, the error P_{err} in the pitching direction, and the error A_{err} in the axial direction in each of the driving devices 10 based on the received present position X_{Ta} of the movable part of each of the driving devices 10.

[0051] The first auxiliary converter 97 receives the errors Y_{err} , P_{err} , and A_{err} and information on a target position X_{act} output from the first general converter 89 (FIG. 11). A second auxiliary converter 98 predicts an error of the tip position of the needle 25 in the end effector 21 from the input information and outputs an error amount X_{Tip} to a second auxiliary converter 98.

[0052] The second auxiliary converter 98 receives the error amount X_{Tip} , the target position X_{act} output from the first general converter 89, and the error A_{err} in the axial direction output from the general map processor 96. The second auxiliary converter 98 outputs a feedforward control amount X_{TF} of each of the driving devices 10 based on the input information.

[0053] The feedforward control amount X_{TF} is input to the first general corrector 91 illustrated in FIG. 11. The first general corrector 91 calculates a speed correction value V_{TF} corresponding to the input feedforward control amount X_{TF} and corrects the speed setting value V_{act} output from the first general converter 89.

[0054] A corrected present position X_{Treal} is calculated by correcting the present position X_{Ta} of the movable part output from the parallel link robot 100 by using the error A_{err} in the axial direction corresponding to the present position X_{Ta} . The second general corrector 93 adjusts the speed setting value V_{act} such that the corrected present position X_{Treal} becomes close to the target position X_{act} serving as a target. In other words, the second general corrector 93 outputs a speed correction value V_{TB} for correcting the speed setting value V_{act} and adjusts the speed setting value V_{act} so as to reduce a difference X_{Tc} between the corrected present position X_{Treal} obtained by correcting the present position X_{Ta} by using the error A_{err} in the axial direction and the target position X_{act} .

[0055] Even when the actuator moves back and forth while making pitching and yawing motions, this configuration can correct the effects of the movement by using the other axes and perform highly accurate control.

[0056] As described above, the parallel link robot 100 with this configuration can obtain the accurate position of the distal end (needle tip) of the end effector 21 by each of the driving devices 10 obtaining the position of the distal end of the movable part. Therefore, the parallel link robot 100 can control the posture of the end effector using any desired point on the axis of the end effector 21 as the center of rotation by independently controlling the individual driving devices 10, for example. In other words, the parallel link robot 100 can accurately and stably per-

form remote center of motion (RCM) control for causing the robot to move around a point at a remote position from the driving device 10.

[0057] The present invention is not limited to the embodiment described above. Combinations of the components according to the embodiment and modifications and applications by those skilled in the art based on the description in the specification and known technologies are also included in the present invention and falls within the scope of protection sought.

[0058] While the embodiment above describes an example where the present invention is applied to an ophthalmic surgical robot including a plurality of driving devices, the application example is not limited thereto. The present invention can be suitably applied to various kinds of robots, such as medical and drug-developing robots and processing robots, that require high accuracy in position of the distal end of an end effector, for example.

[0059] As described above, the following items are disclosed in the present specification.

(1) A driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, the corrector estimates an ideal movement position to which the movable part moves based on the command signal, the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position. The driving device corrects the input command signal using the correction amount map for the predictable error due to the structure of the actuator and then performs correction so as to reduce the difference between the corrected present position and the ideal movement position. Therefore, the driving device can reduce the correction amount in the latter correction processing. Thus, the correction processing can be performed with a smaller gain, and high positional accuracy can be stably achieved.

(2) The driving device according to (1), wherein the predictable error includes at least one of a lead error

of the ball screw or a rotation error due to cogging of the pulse motor. The driving device can correct the lead error and the rotation error due to cogging. (3) The driving device according to (1) or (2), wherein the position sensor is a linear encoder. The driving device can directly detect movement of the movable part along the movement direction and can perform highly accurate detection.

(4) The driving device according to any one of (1) to (3), wherein the pulse motor is a stepping motor. The driving device has higher stability when stationary and has a simpler configuration because it does not require a rotary encoder to detect rotation. In addition, the driving device can be driven by constant voltage, maintain a stationary state when the power supply is turned off, and stably maintain the posture of the robot.

(5) A method for controlling a driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, and the method comprises: estimating an ideal movement position to which the movable part moves based on the command signal; referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position. According to the method for controlling the driving device, the input command signal is corrected using the correction amount map for the predictable error due to the structure of the actuator, and then correction is performed so as to reduce the difference between the corrected present position and the ideal movement position. Therefore, the correction amount in the latter correction processing can be reduced. Thus, the correction processing can be performed with a smaller gain, and high positional accuracy can be stably achieved.

(6) A parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based

on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, the corrector estimates an ideal movement position to which the movable part moves based on the command signal, the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position. The parallel link robot can accurately control the speed and the position of the distal end of the movable part by the independent control device of each linkage, thereby reliably determining the speed and the position of the distal end shaft. By driving the pulse motor based on the correction signal, the speed and the position of the robot distal end shaft can be finely adjusted, thereby enabling the robot to be stably stationary and driven.

(7) The parallel link robot according to (6), wherein the driving devices comprises: a first driving device and a second driving device disposed with directions of movement of the movable parts parallel to each other; a first connection member to which the movable part of the first driving device and the movable part of the second driving device are connected in a manner separated from each other, the first connection member being capable of tilting by movement of the movable parts; a third driving device and a fourth driving device provided to the first connection member and disposed with directions of movement of the movable parts parallel to each other; a second connection member to which the movable part of the third driving device and the movable part of the fourth driving device are connected in a manner separated from each other, the second connection member being capable of tilting by movement of the movable parts; and a fifth driving device provided to the second connection member, and a tilt axis of the first connection member, a tilt axis of the second connection member, and a movement axis of the movable part of the fifth driving device are orthogonal to one another. The parallel link robot can perform orthogonal five-axis drive control with high positional accuracy and high stability.

(8) The parallel link robot according to (7), wherein

an end effector is provided to the robot distal end shaft. The parallel link robot can position the end effector with high accuracy.

(9) The parallel link robot according to (8), wherein the end effector is provided with an ophthalmic surgical instrument. The parallel link robot can be driven with high accuracy and high stability.

(10) A method for controlling a parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft, the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, and the method comprises: estimating an ideal movement position to which the movable part moves based on the command signal; referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position. According to the method for controlling the parallel link robot, the speed and the position of the distal end of the movable part can be accurately controlled by the independent control device of each linkage, thereby reliably determining the speed and the position of the distal end shaft. By driving the pulse motor based on the correction signal, the speed and the position of the robot distal end shaft can be finely adjusted, thereby enabling the robot to be stably stationary and driven.

Reference Signs List

[0060]

10 driving device
 11A first driving device
 11B second driving device
 13 first linkage
 15A third driving device
 15B fourth driving device
 17 second linkage
 19 fifth driving device
 21 end effector

23 general controller
 25 needle
 31A, 31B support plate
 33A, 33B support
 35 first connection member 5
 37A, 37B bracket
 41A, 41B support plate
 43A, 43B support
 45 second connection member
 47A, 47B bracket 10
 51 rod
 53 actuator
 53a housing
 55 slider
 57 eyeball
 57a eyeground
 59 sclera
 61 entrance
 65 controller
 67 position sensor
 67a scale
 67b reader
 69 nut
 71 ball screw shaft
 73 pulse motor
 81 first corrector
 83 second corrector
 85 map processor
 87 converter
 89 first general converter
 91 first general corrector
 93 second general corrector
 95 second general converter
 96 general map processor
 97 first auxiliary converter
 98 second auxiliary converter
 100 parallel link robot

Claims

1. A driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein
- the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft,
- the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part,

the corrector estimates an ideal movement position to which the movable part moves based on the command signal,

the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and

the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

2. The driving device according to claim 1, wherein the predictable error includes at least one of a lead error of the ball screw or a rotation error due to cogging of the pulse motor.
3. The driving device according to claim 1 or 2, wherein the position sensor is a linear encoder.
4. The driving device according to any one of claims 1 to 3, wherein the pulse motor is a stepping motor.
5. A method for controlling a driving device comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, wherein

the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft,

the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, and

the method comprises:

estimating an ideal movement position to which the movable part moves based on the command signal;

referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and

generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

6. A parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein

the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft,
 the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part,
 the corrector estimates an ideal movement position to which the movable part moves based on the command signal,
 the corrector refers to the correction amount map and calculates the position correction amount corresponding to the present position detected by the position sensor, and
 the corrector generates the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

7. The parallel link robot according to claim 6, wherein the driving devices comprises:

a first driving device and a second driving device disposed with directions of movement of the movable parts parallel to each other;
 a first connection member to which the movable part of the first driving device and the movable part of the second driving device are connected in a manner separated from each other, the first connection member being capable of tilting by movement of the movable parts;
 a third driving device and a fourth driving device provided to the first connection member and disposed with directions of movement of the movable parts parallel to each other;
 a second connection member to which the movable part of the third driving device and the movable part of the fourth driving device are connected in a manner separated from

each other, the second connection member being capable of tilting by movement of the movable parts; and
 a fifth driving device provided to the second connection member, and

a tilt axis of the first connection member, a tilt axis of the second connection member, and a movement axis of the movable part of the fifth driving device are orthogonal to one another.

8. The parallel link robot according to claim 7, wherein an end effector is provided to the robot distal end shaft.

9. The parallel link robot according to claim 8, wherein the end effector is provided with an ophthalmic surgical instrument.

10. A method for controlling a parallel link robot comprising a plurality of driving devices each comprising a corrector configured to correct a command signal that is input and generate a correction signal, an actuator configured to move a movable part forward and backward based on the correction signal, and a position sensor configured to detect a present position of the movable part, the parallel link robot being configured to change a position and a posture of a robot distal end shaft, wherein

the actuator comprises a nut connected to the movable part, a ball screw shaft onto which the nut is screwed, and a pulse motor configured to drive to rotate the ball screw shaft,
 the corrector includes a correction amount map in which a position correction amount for calibrating a predictable error due to a structure of the actuator is mapped for each position of the movable part, and
 the method comprises:

estimating an ideal movement position to which the movable part moves based on the command signal;
 referring to the correction amount map and calculating the position correction amount corresponding to the present position detected by the position sensor; and
 generating the correction signal by correcting the command signal so as to reduce a difference between a corrected present position obtained by correcting the present position by the position correction amount and the ideal movement position.

FIG.1

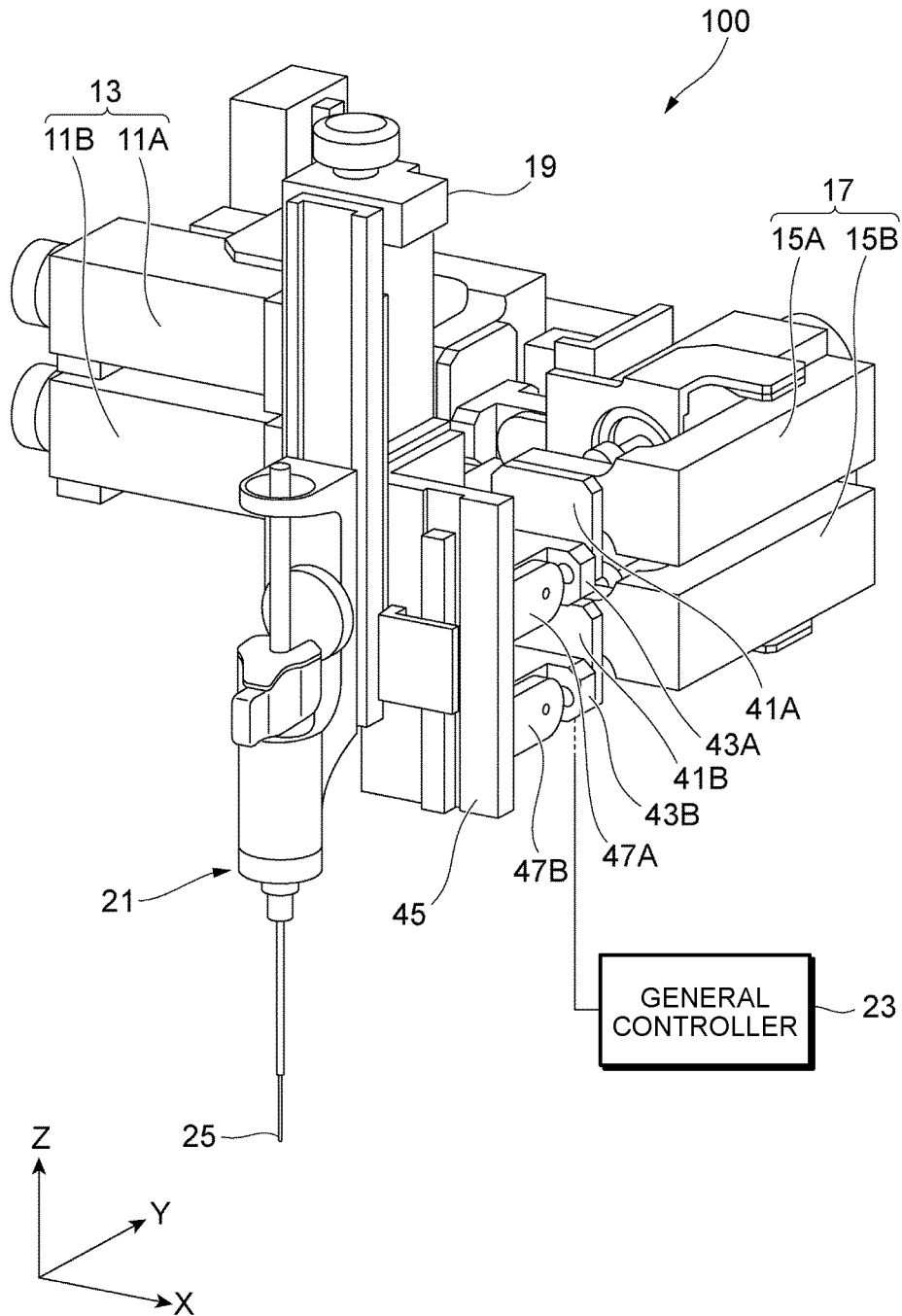


FIG.2

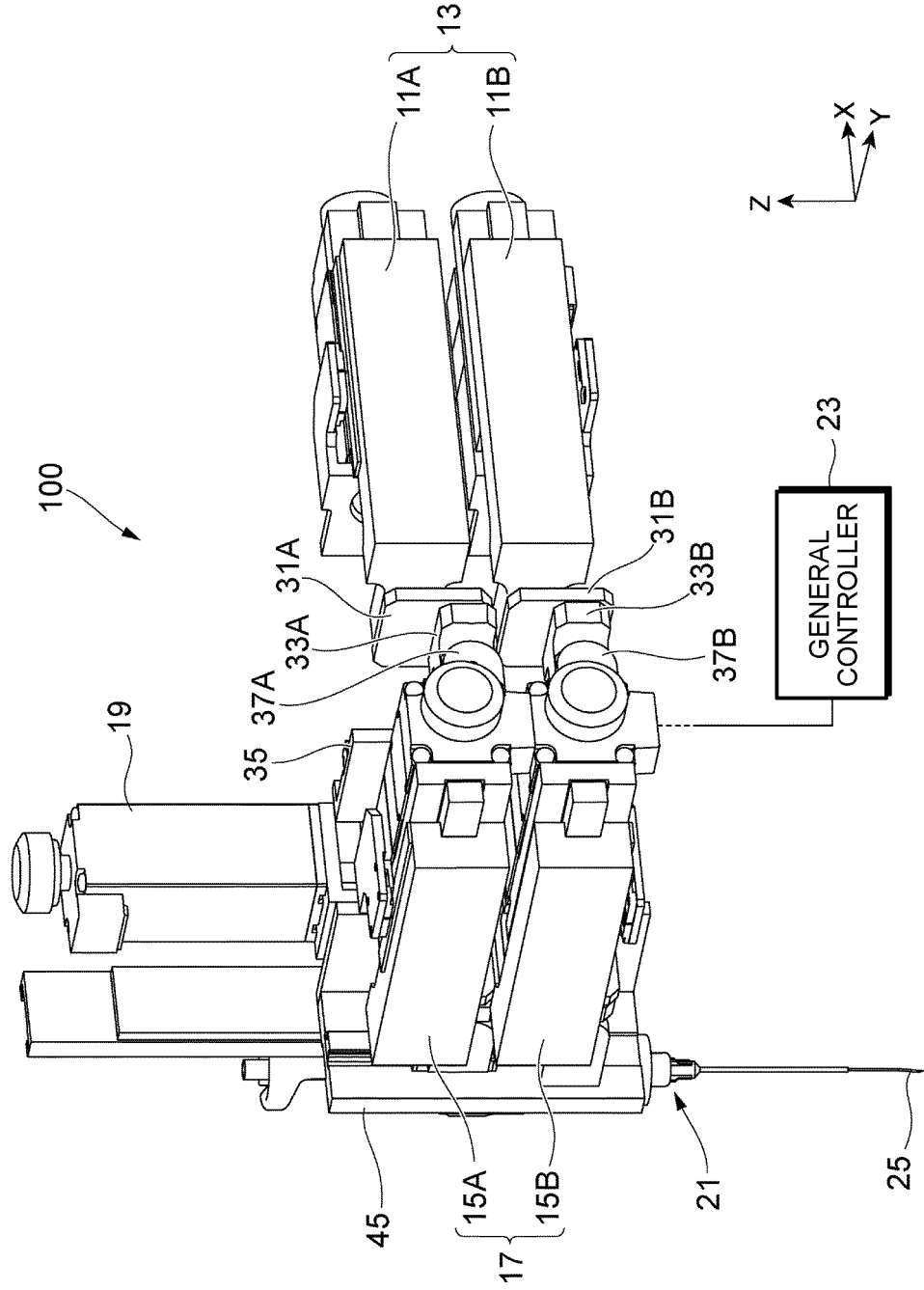


FIG.3

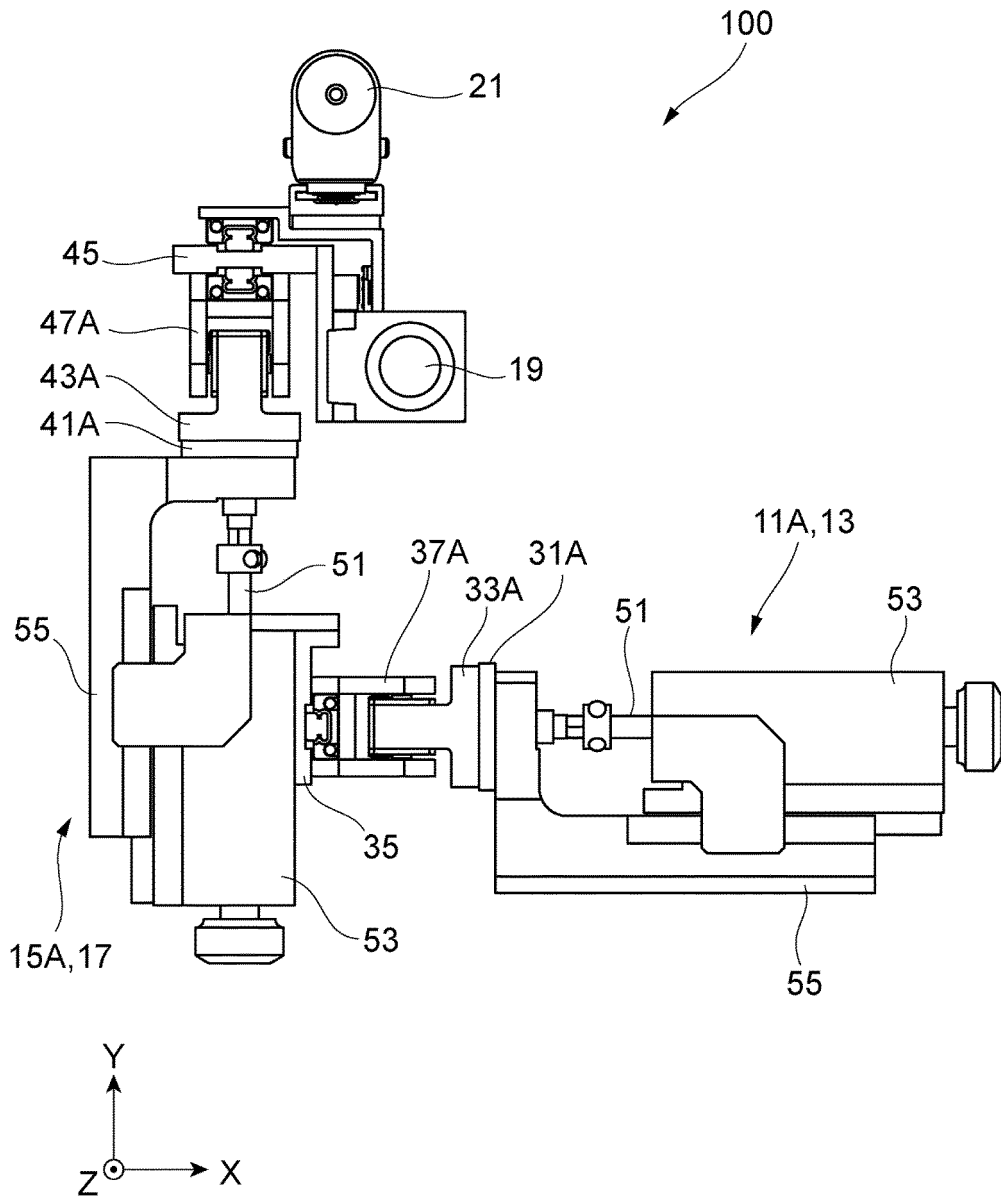


FIG.4

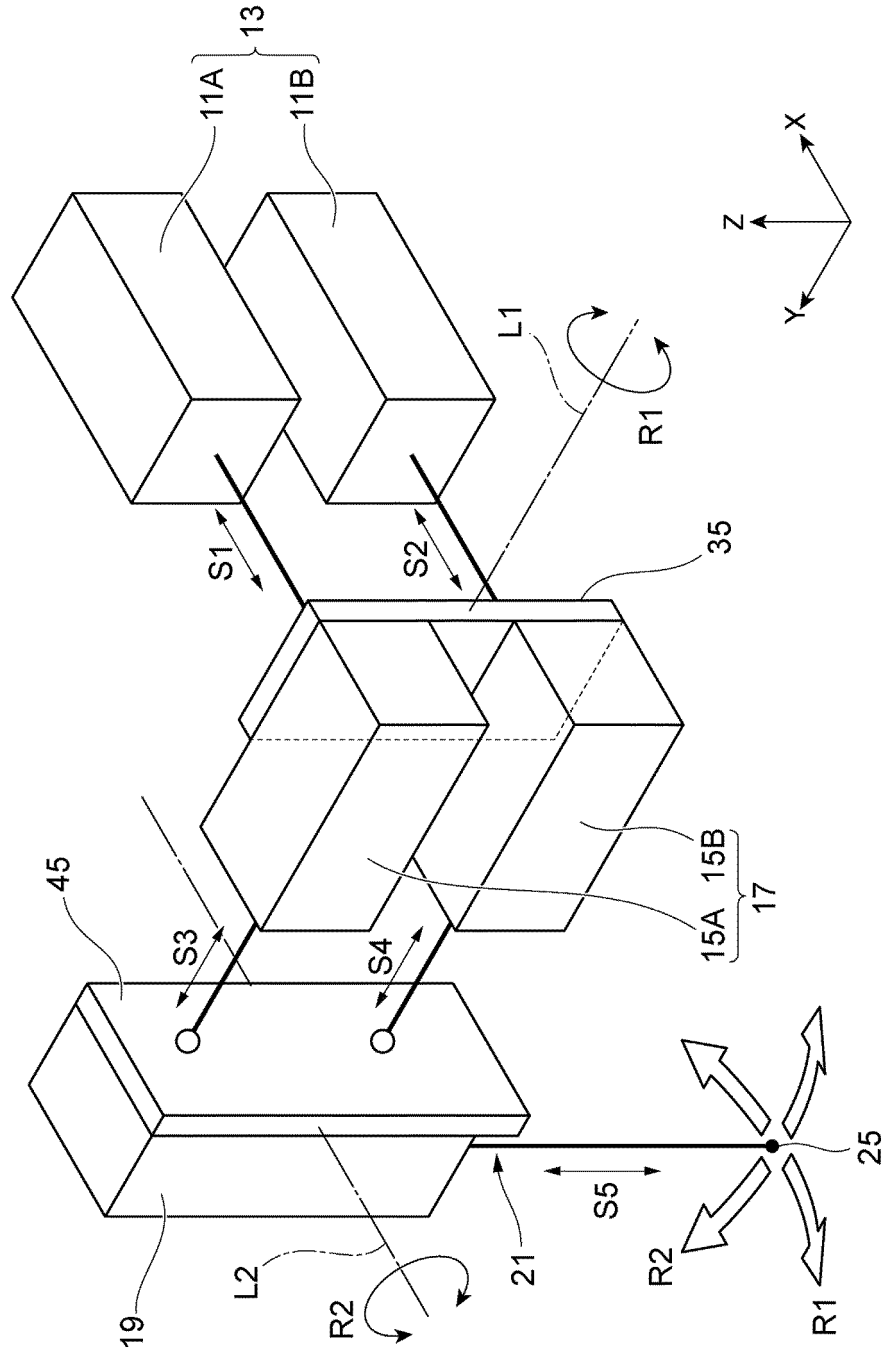


FIG.5A

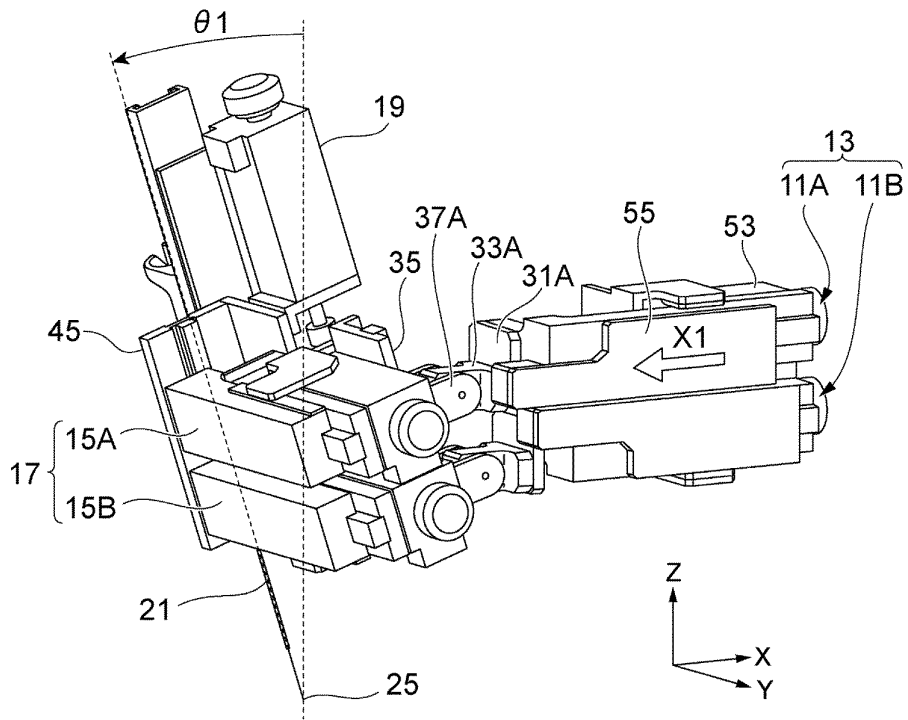


FIG.5B

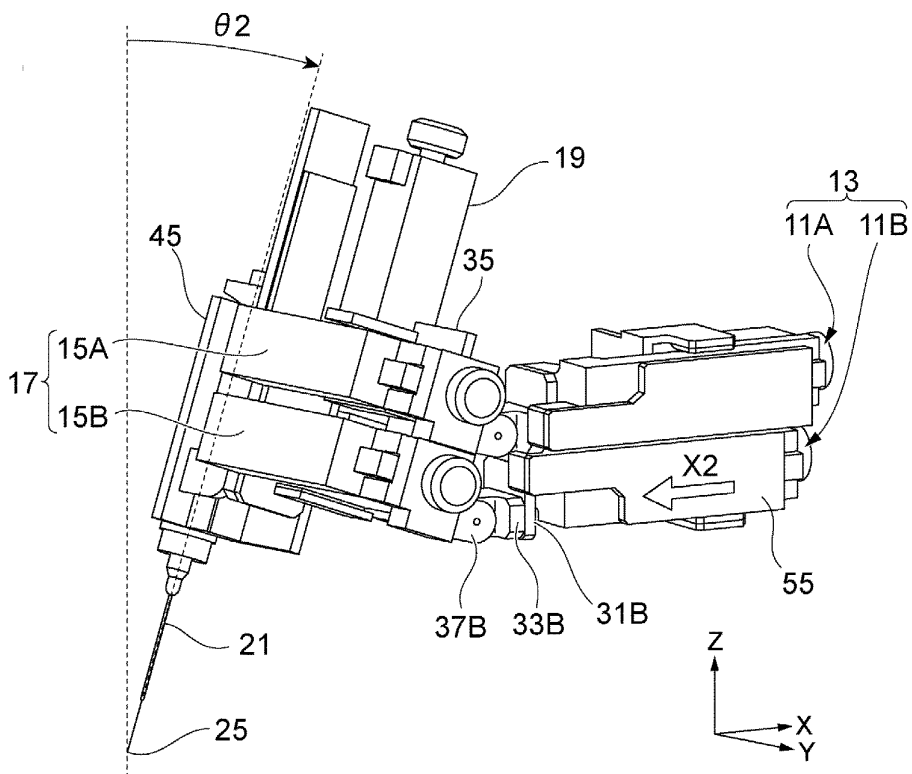


FIG.6

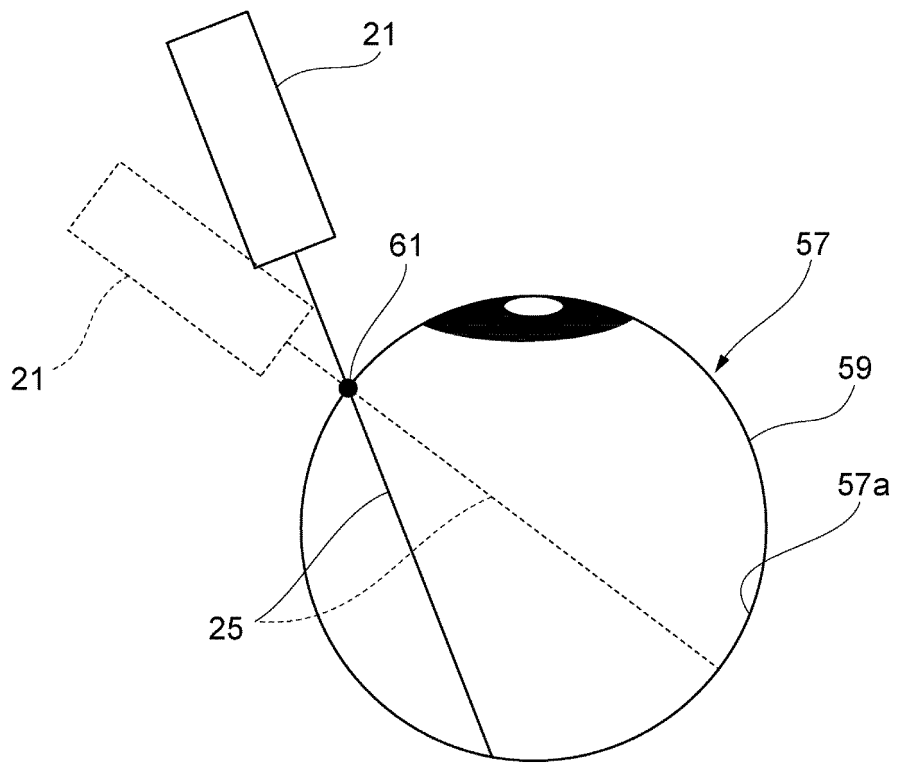


FIG.7

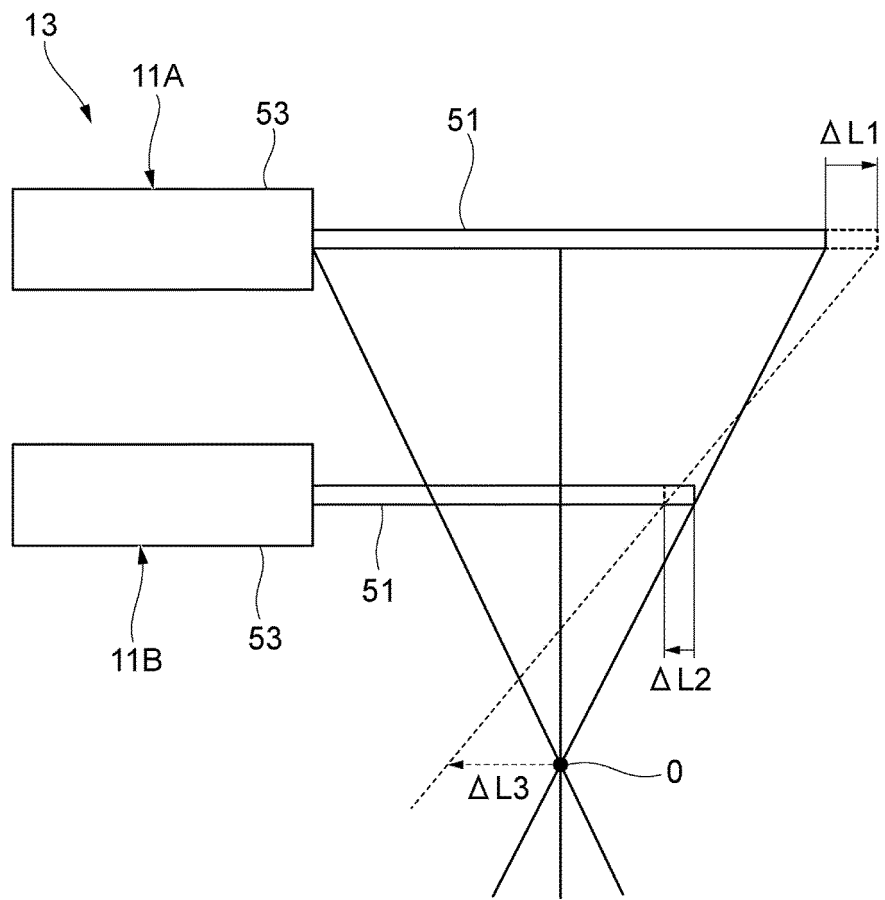


FIG.8

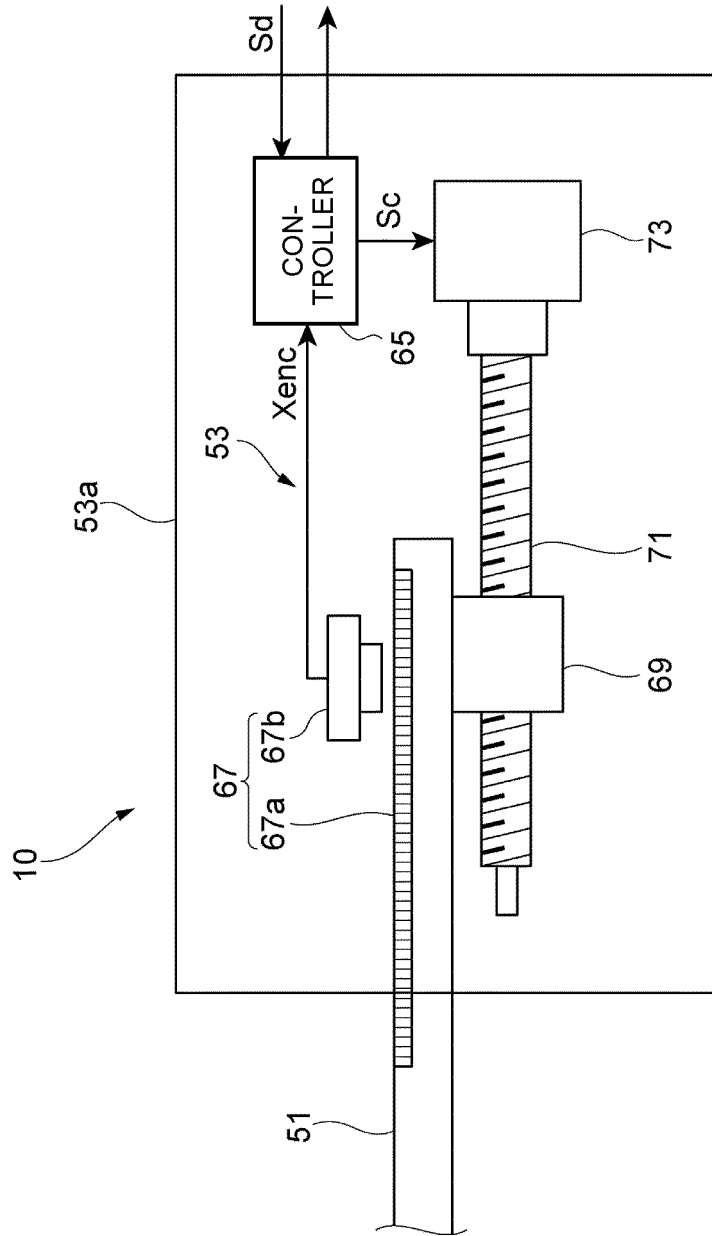


FIG.9

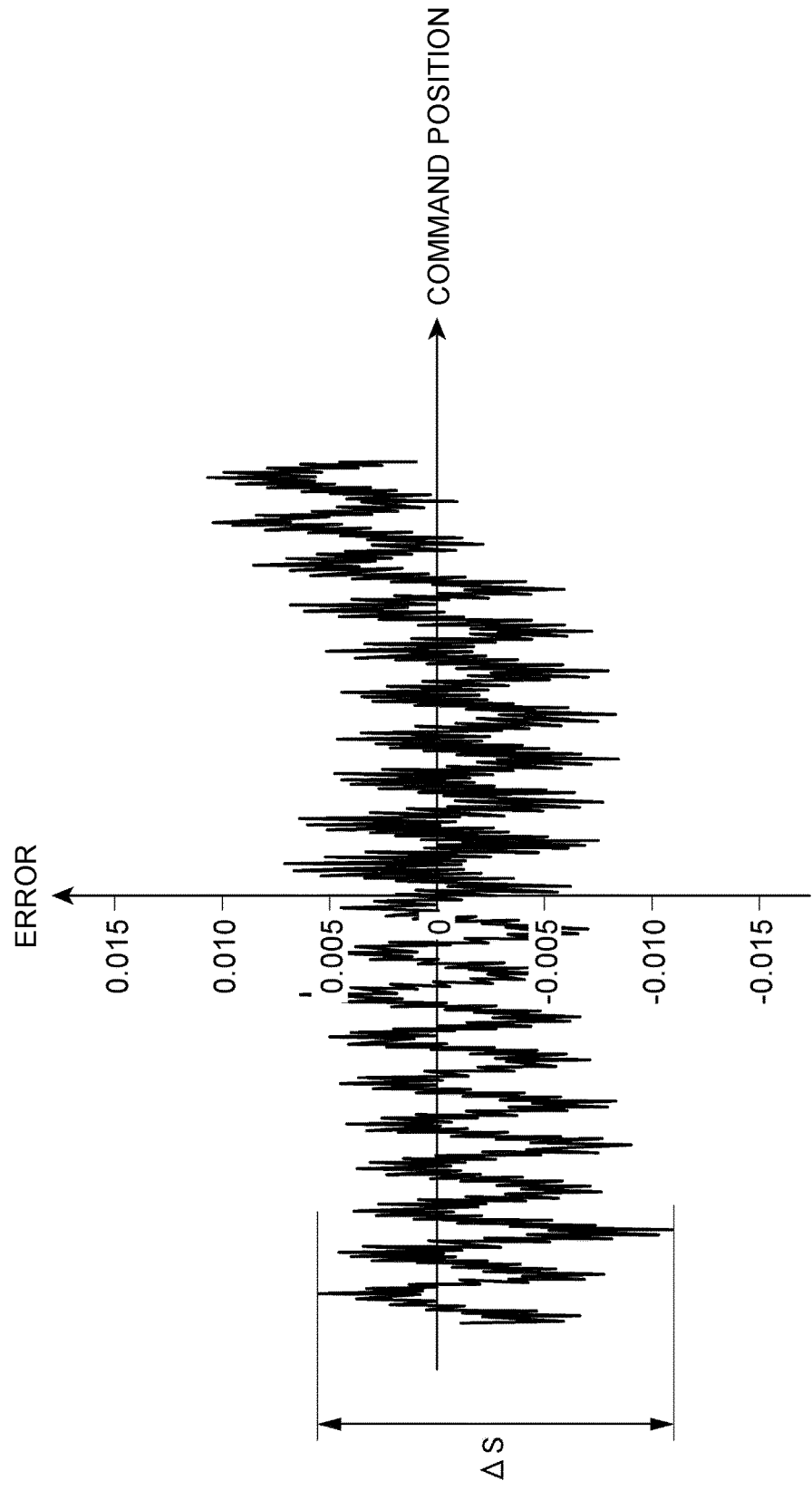


FIG.10

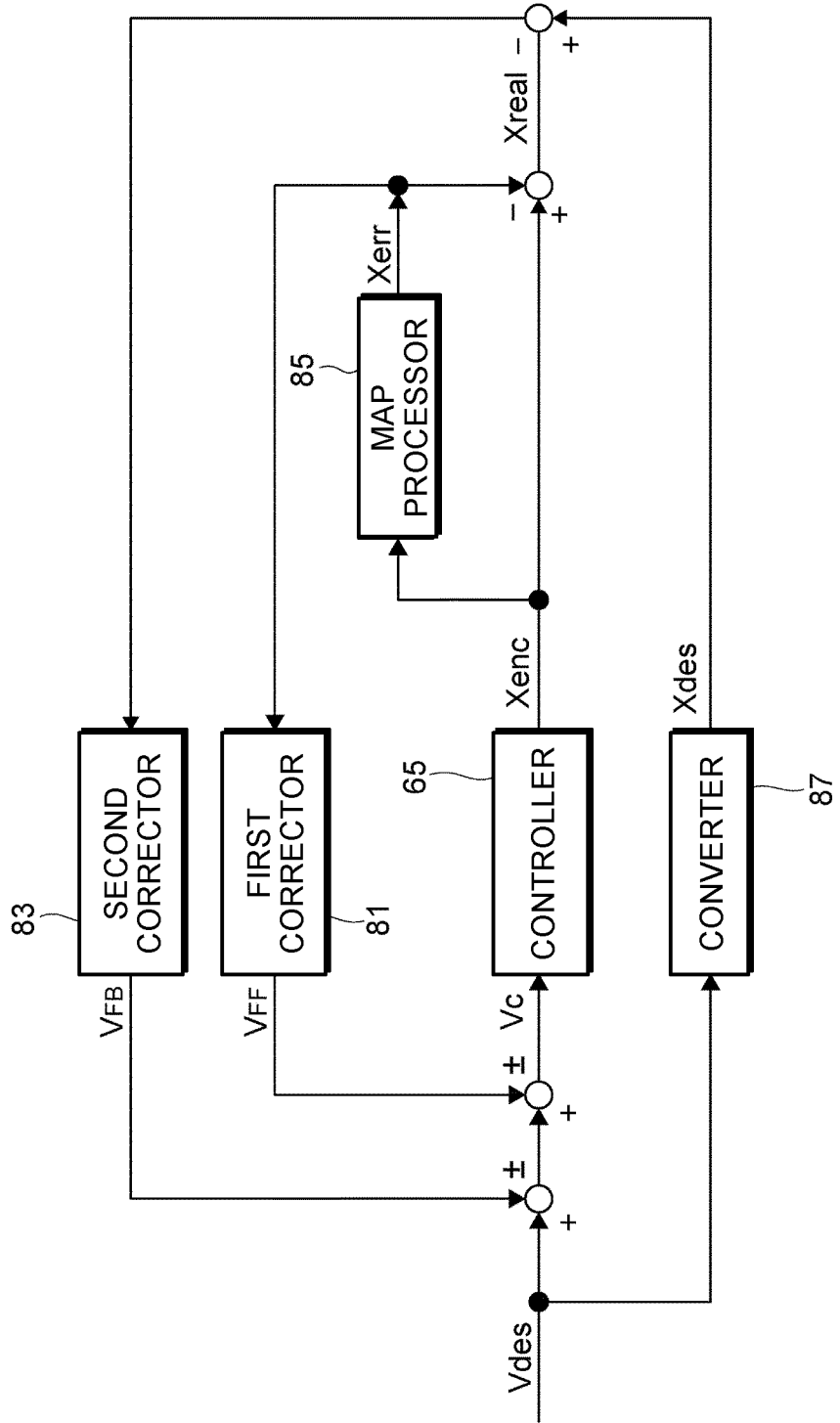


FIG.11

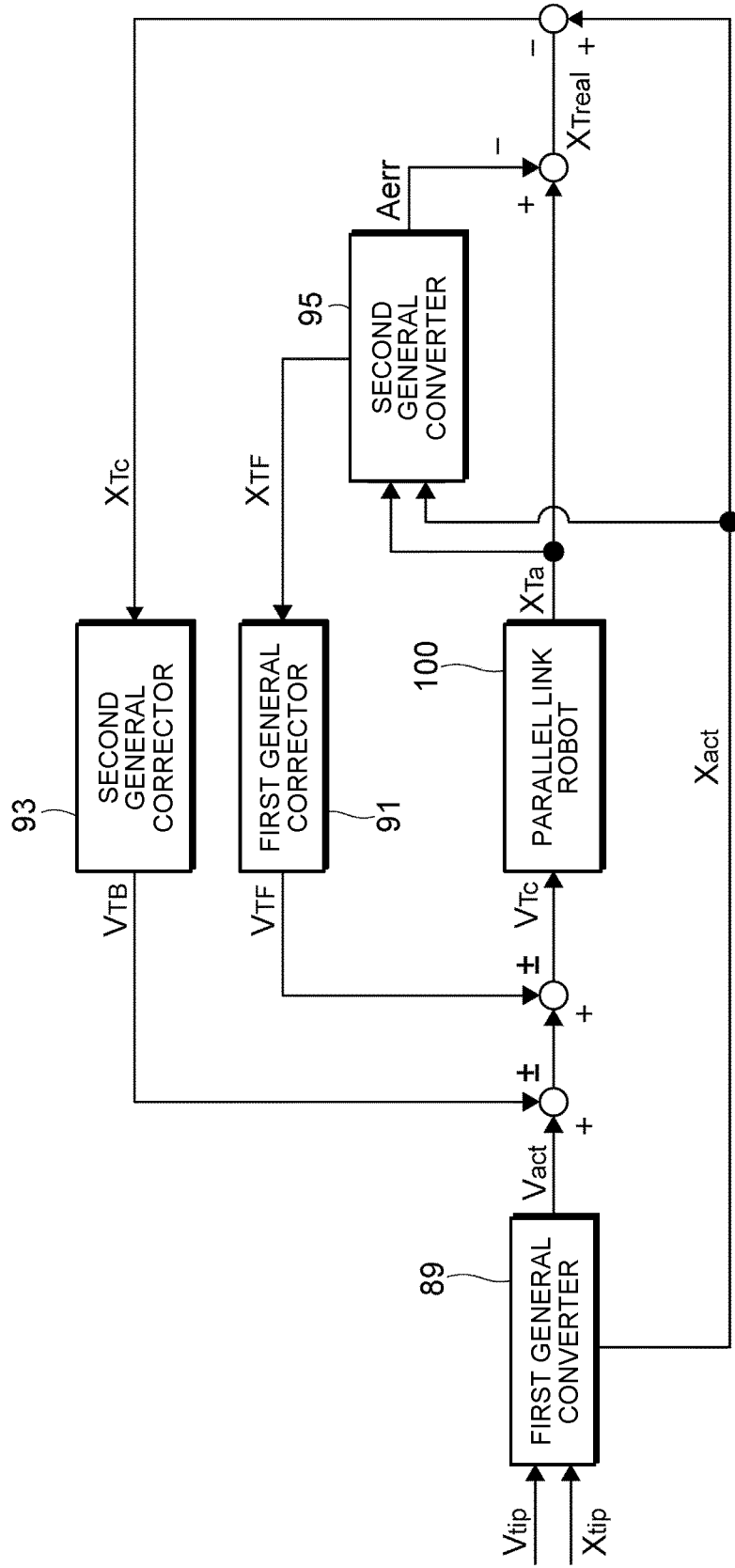
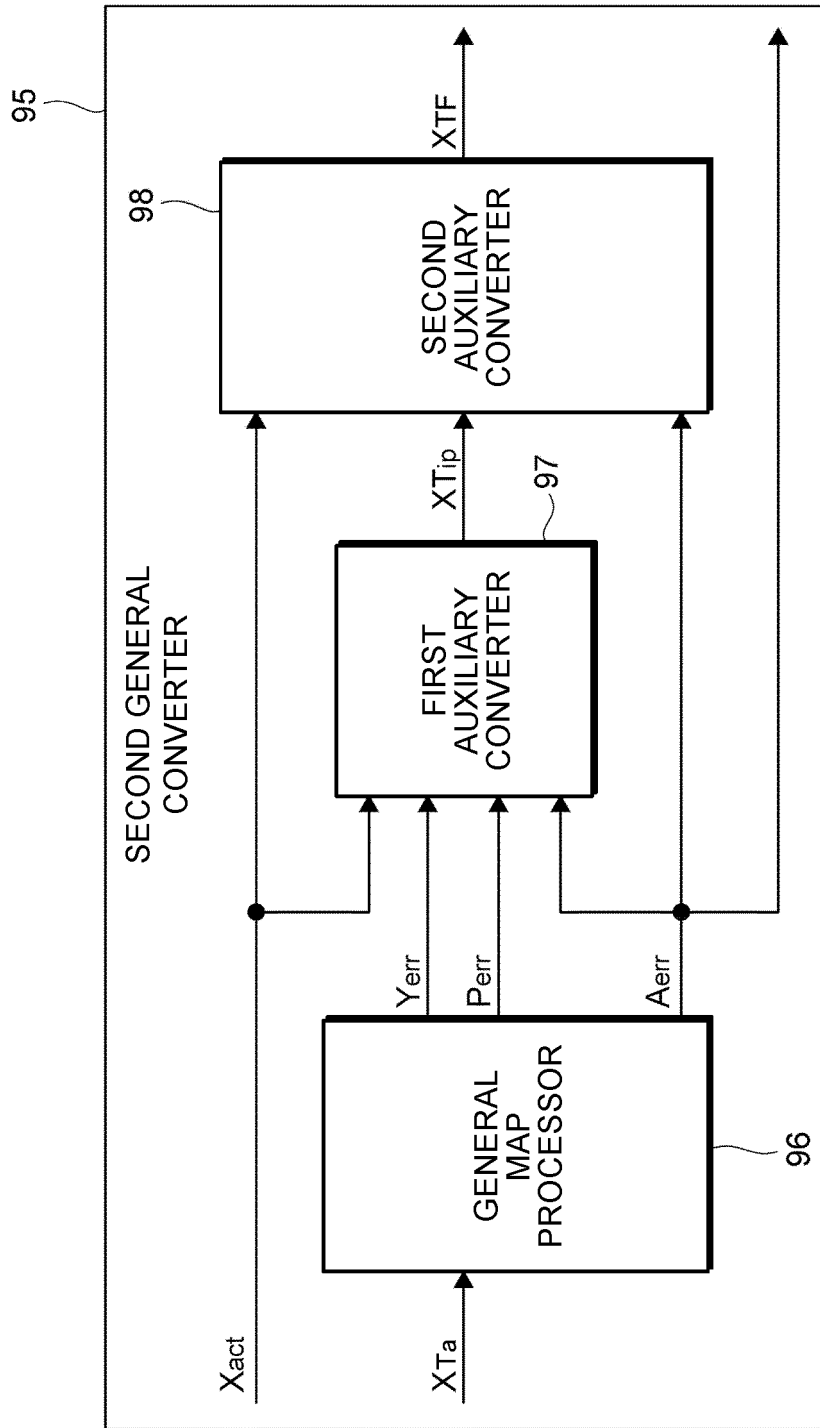


FIG.12



INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2021/044324

A. CLASSIFICATION OF SUBJECT MATTER <i>B25J 11/00</i> (2006.01)i; <i>G05D 3/00</i> (2006.01)j FI: G05D3/00 Q; B25J11/00 D According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B25J11/00; G05D3/00 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Published examined utility model applications of Japan 1922-1996 Published unexamined utility model applications of Japan 1971-2022 Registered utility model specifications of Japan 1996-2022 Published registered utility model applications of Japan 1994-2022 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 2001/063730 A1 (MITSUBISHI ELECTRIC CORP.) 30 August 2001 (2001-08-30) p. 12, line 13 to p. 22, line 26, fig. 1-10	1-10
A	JP 2006-266999 A (NSK LTD.) 05 October 2006 (2006-10-05) entire text, all drawings	1-10
A	US 2010/0331858 A1 (THE TRUSTEES OF COLUMBIA UNIVERSITY IN THE CITY OF NEW YORK 02) 30 December 2010 (2010-12-30) entire text, all drawings	1-10
<input type="checkbox"/> Further documents are listed in the continuation of Box C.		<input checked="" type="checkbox"/> See patent family annex.
* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family	
Date of the actual completion of the international search	Date of mailing of the international search report	
26 January 2022	08 February 2022	
Name and mailing address of the ISA/JP	Authorized officer	
Japan Patent Office (ISA/JP) 3-4-3 Kasumigaseki, Chiyoda-ku, Tokyo 100-8915 Japan		
	Telephone No.	

Form PCT/ISA/210 (second sheet) (January 2015)

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No. PCT/JP2021/044324

5

Patent document cited in search report	Publication date (day/month/year)	Patent family member(s)	Publication date (day/month/year)
WO 2001/063730 A1	30 August 2001	EP 1189331 A1 paragraphs [0048]-[0093], fig. 1-10	
JP 2006-266999 A	05 October 2006	(Family: none)	
US 2010/0331858 A1	30 December 2010	WO 2009/097539 A2 EP 2244784 A2 CA 2716121 A1 KR 10-2010-0120183 A	

10

15

20

25

30

35

40

45

50

55

Form PCT/ISA/210 (patent family annex) (January 2015)

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- JP 2019028782 A [0003]
- JP H1110575 A [0003]