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(54) **Titre : COMPOSITION DE CONCENTRE EN SUSPENSION DE CYCLOBUTRIFLURAM**
(54) **Title: CYCLOBUTRIFLURAM SUSPENSION CONCENTRATE COMPOSITION**

(57) **Abrégé/Abstract:**

The present invention relates to an aqueous suspension concentrate composition useful in agriculture to control pests harmful to commercial crops, comprising(i) cyclobutrifluram;(ii) 25 to 125 gram / liter of a vegetable oil; and(iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol.

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Abstract:

The present invention relates to an aqueous suspension concentrate composition useful in agriculture to control pests harmful to commercial crops, comprising(i) cyclobutrifluram;(ii) 25 to 125 gram / liter of a vegetable oil; and(iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol.

Title

CYCLOBUTRIFLURAM SUSPENSION CONCENTRATE COMPOSITION

Technical field

- 5 The present invention relates to a new aqueous cyclobutrifluram suspension concentrate composition. Such compositions find use in agriculture to control pests harmful to commercial crops.

Background

- 10 Cyclobutrifluram is a pesticidal active ingredient with activity against a wide variety of nematodes and fungis. The molecule cyclobutrifluram has been disclosed in WO2013/143811 and WO2015/003951 (both Syngenta). Cyclobutrifluram provides long-lasting protection against a broad spectrum of nematode pests and diseases across all major crops and geographies. Nematodes not only attack crops but also open a path to further fungal infection. Cyclobutrifluram offers excellent control of both nematodes and soil-borne diseases, especially *Fusarium species*. By protecting the root mass, cyclobutrifluram plays a critical part
- 15 in enabling no-tillage and conservation-tillage practices.

- Seed treatments are the biological, physical and chemical agents and techniques applied to seeds to provide protection and improve the establishment of healthy crops. Applying the products directly to the seed is substantially more efficient and effective than broadcast crop protection methods. By applying
- 20 only very small quantities of plant protection products directly to the seed itself, prior to the sowing, seed treatments protect the seed during germination and protect the plant itself during growth. With much lower chemical intensity per hectare, it is more environmentally friendly than spraying crops in the field. However, to treat seeds with the crop protection active ingredients, very high strength concentrated formulations are needed. The environmentally most friendly type of formulations for seed treatments are
- 25 water-based formulations such as suspension concentrate formulations. However, such suspension concentrates typically suffer from drawbacks such stability issues, e.g. sedimentation of the active ingredient, milling problems of the active ingredients during manufacture, long term cold and hot storage stability etc.

- 30 It is the purpose of the invention to provide a stable and highly concentrated suspension concentrate (herein after also referred to as "SC") formulation of the newly developed pesticidal active ingredient cyclobutrifluram. In particular, the SC formulation of the present invention provided improved the quality of treated seeds.

35 Description of the invention

Cyclobutrifluram is being developed as a nematicide and has shown also good activity against soil-borne diseases. One of the best and environmentally most friendly ways of administering a pesticide is via seed

treatment. It is the purpose of this invention to provide an aqueous suspension concentrate with a high loading of cyclobutrifluram which may be employed in seed treatment.

“Suspension concentrate” is also known as flowable concentration, and it is a stable suspension of active ingredient(s) with water as the fluid, intended for dilution with water before use. A “flowable suspension” (herein after also referred to as “FS”) is a table flowable suspension for application to the seed, either directly or after dilution. For avoidance of doubt, reference to “suspension concentrate” in the present application includes “flowable suspension”.

10 In a first aspect, as embodiment 1, the invention provides an aqueous suspension concentrate composition comprising

- (i) cyclobutrifluram;
- (ii) 25 to 125 gram / liter of a vegetable oil; and
- (iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol.

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Preferably, the invention provides an aqueous suspension concentrate composition comprising

- (i) cyclobutrifluram;
- (ii) 50 to 100 gram / liter of a vegetable oil; and
- (iii) 50 to 100 gram / liter of an ethoxylated fatty alcohol.

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More preferably, the aqueous suspension concentrate composition comprises 75 to 125 gram / liter of a vegetable oil. Most preferably, the aqueous suspension concentrate composition comprises 85 to 115 gram / liter of a vegetable oil. The vegetable oil may be selected from Castor oil, Coconut oil, Corn oil, Cotton seed oil, Grape seed oil, Hazelnut oil, Linseed oil, Olive oil, Palm kernel oil, Palm oil, peanut oil, Rape seed oil, Rice bran oil, Safflower oil, Sesame oil, Soybean oil, Sunflower seed oil, and Walnut oil. Preferably, the vegetable oil may be selected from rape seed oil, sunflower oil, castor oil, and soybean oil.

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More preferably, the aqueous suspension concentrate composition comprises 60 to 110 gram / liter of an ethoxylated fatty alcohol. Most preferably, the aqueous suspension concentrate composition comprises 75 to 100 gram / liter of an ethoxylated fatty alcohol. Suitable ethoxylated fatty alcohol as used herein are known to a person skilled in the art, for example under the brand names AGNIQUE®, ALKONAT®, ARLYPON®, BRIJ®, DEHYDOL®, DISPONIL®, ERCANOL®, EUMULGIN®, GENAPOL®, GLUCOPON®, LUTENSOL®, MERPOXEN®, OLEIL®, ROFALAN®, SURFOM®, UKANIL®, ULTROL®, and WALLIMUL®.

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As embodiment 2, the invention provides an aqueous suspension concentrate composition according to embodiment 1 wherein the aqueous suspension concentrate composition comprises 100 to 300 gram /

liter of cyclobutrifluram. Preferably, the aqueous suspension concentrate composition comprises 150 to 250 gram / liter of cyclobutrifluram. More preferably, the aqueous suspension concentrate composition comprises 180 to 220 gram / liter of cyclobutrifluram.

- 5 As embodiment 3, the invention provides an aqueous suspension concentrate composition according to embodiment 1 or 2, wherein the aqueous suspension concentrate composition comprises more vegetable oil than ethoxylated fatty alcohol. More preferably, the aqueous suspension concentrate composition comprises at least 10% more vegetable oil than ethoxylated fatty alcohol (measured in gram / liter).
- 10 As embodiment 4, the invention provides an aqueous suspension concentrate composition according to one of embodiments 1 to 3, comprising:
- (i) cyclobutrifluram;
 - (ii) 75 to 125 gram / liter of a vegetable oil; and
 - (iii) 60 to 110 gram / liter of an ethoxylated fatty alcohol.

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As embodiment 5, the invention provides an aqueous suspension concentrate composition according to one of embodiments 1 to 4, wherein the vegetable oil is soybean oil.

- 20 As embodiment 6, there is provided an aqueous suspension concentrate composition according to any one of embodiments 1 to 5, wherein the ethoxylated fatty alcohol is an oleyl alcohol polyglycol ether. Preferably, the ethoxylated fatty alcohol is an oleyl alcohol polyglycol ether with 5-20 ethylene oxide.

- As embodiment 7, there is provided the aqueous suspension concentrate composition according to any one of embodiments 1 to 4, further comprising (iv) 20 to 120 gram / liter of a pigment. Preferably, the aqueous suspension concentrate composition comprises 40 to 100 gram / liter of a pigment. More preferably, the aqueous suspension concentrate composition comprises 40 to 80 gram / liter of a pigment.
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- The term "pigment" as used herein is a dye suitable to color the seeds when carrying out seed treatment. This can be really important as it signifies to the operator which seeds have already been treated and thus avoid unnecessary exposure to the active ingredient. Furthermore, a pigment also serves to discourage birds from consuming treated seed. Typical pigments to be used in the current suspension concentrate composition are salts of monoazo dyes, for example calcium salts of monoazo dyes. Preferably, the pigment used in the present invention is red. An example is Pigment Red 48 (4-[2-(5-Chloro-4-methyl-2-sulfophenyl)diazenyl]-3-hydroxy-2-naphthalenecarboxylic acid). Further examples of suitable pigments and dyes include C.I.Pigment Red 48, (2-Naphthalenecarboxylic acid, 4-[(5-chloro-4-methyl-2-sulfophenyl)azo]-3-hydroxy-, calcium salt, di-sodium salt, magnesium salt, strontium salt), C.I.Pigment red 53 (Benzenesulfonic acid, 5-chloro-2-[2-(2-hydroxy-1-naphthalenyl)diazenyl]-4-methyl-, barium salt), C.I.Pigment red 57 (calcium;4-[(4-methyl-2-sulfophenyl)diazenyl]-3-oxidonaphthalene-2-
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carboxylate), C.I.Pigment red 112 (3-Hydroxy-N-(2-methylphenyl)-4-[(2,4,5-trichlorophenyl)diazenyl]naphthalene-2-carboxamide), C.I.Pigment red 254 (1,4-bis(4-chlorophenyl)-2,5-dihydropyrrolo[3,4-c]pyrrole-3,6-dione), and/or Acid red 18 / Food red 7 (trisodium;7-hydroxy-8-[(4-sulfonatonaphthalen-1-yl)diazenyl]naphthalene-1,3-disulfonate).

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As embodiment 8, the invention provides an aqueous suspension concentrate composition according to any one of embodiments 1 to 7 comprising

- (i) 150 to 250 gram / liter cyclobutrifluram;
- (ii) 25 to 125 gram / liter of a vegetable oil;
- 10 (iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol; and
- (iv) 40 to 100 gram / liter of a pigment.

As embodiment 9, the invention provides an aqueous suspension concentrate composition according to any one of embodiments 1 to 8 comprising

- 15 (i) 150 to 250 gram / liter cyclobutrifluram;
- (ii) 75 to 125 gram / liter of soybean oil;
- (iii) 60 to 110 gram / liter of an oleyl alcohol polyglycol ether; and
- (iv) 40 to 100 gram / liter of a pigment.

20 As embodiment 10, the invention provides an aqueous suspension concentrate composition according to any one of embodiments 1 to 9 further comprising

- (v) 1 to 30 gram / liter of a sulfosuccinate wetting agent;
- (vi) 5 to 50 gram / liter of a butyl polyalkylene oxide block copolymer; and
- (vii) 2.5 to 35 gram / liter of a sodium lignosulfonate.

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The person skilled in the art is aware of sulfosuccinate wetting agents as defined in embodiment 10. An example of a sulfosuccinate wetting agent is Sodium-dioctyl-sulfosuccinate. Examples of such wetting agents are commercialized under the tradenames AEROSOL®, AGENT®, AGNIQUE®, CELANOL®, CELESTOL®, DISPONIL®, EMULSOGEN®, ENZU RPON®, GEROPON®, LANKROPOL®, LIOVAC®, MONAWET®, MULTIWET®, NEKAL®, NEWKALG EN®, OCTOWET®, REWOPOL®, STEPWET®, TRITON®, and UMECTANTE®.

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Butyl polyalkylene oxide block copolymer as used herein are non-ionic surfactants known to a person skilled in the art. They are sold under commercial brand names including AGUARD®, AGITAN®, AGNIQUE®, ANTAROX®, ATLAS®, BREOX®, CONTEX®, EMKAROX®, EMULGEN®, EMULSOGEN®, EMULSON®, MACOL®, NEWPOL®, PLURACOL®, POLYGLYKOL®, PPG-BUTETH®, SURFONIC®, SYNALOX®, SYNERGEN®, TERGITOL®, TERMUL®, TOXIMUL®, UCON®, ULTRARIC®, and WITCONOL®.

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Suitable sodium lignosulfonates as used herein are known to a person skilled in the art, for example under the brand names BANIREX®, BORRESPERSE®, DIWATEX®, GREENSPERSE®, KRAFTSPERSE®, LIGNOSITE®, MARACARB®, MARASPERSE®, NORLIG®, ORZANS®, POLYFON®, REAX®,
5 REVEAL®, SANEKISP®, TENSIOFIX®, ULTRAZINE®, URZANS®, VANIREX®, VANISPERSE®, VIXIL®, and VIXILEX®.

In a preferred embodiment, there is provided an aqueous suspension concentrate composition according to embodiment 10, wherein the butyl polyalkylene oxide block copolymer is a butyl alcohol
10 polyoxyethylene-polyoxypropylene block copolymer, also known as copolymer butanol PO (propylene oxide)/EO (ethylene oxide).

As embodiment 11, there is provided the aqueous suspension concentrate composition according to any one of embodiments 1 to 10, further comprising (viii) 1 to 55 gram / liter of an acrylic graft copolymer.
15 Typical acrylic graft copolymers as used herein are known to a person skilled in the art, for example the non-ionic surfactants sold under the commercial brand names ATLOX®, EMULSON®, HYPERMER®, STEP-FLOW®, and TERSPERSE®.

In a preferred embodiment, there is provided the aqueous suspension concentrate composition according to
20 embodiment 11, wherein the acrylic graft copolymer comprises a methacrylic acid backbone.

In a second aspect, as embodiment 12, there is provided a method of reducing or preventing nematocidal or fungicidal damage in a plant comprising applying a composition according to any one of embodiments
25 1 to 11 to the seed of a plant.

As embodiment 13, there is provided the method according to embodiment 12, wherein the plant is selected from barley, brassica head and stem vegetables, bean, carrot, chickpea, corn, cotton, cowpea, curcurbits, dry beans, field peas, garden beans, garlic, lentils, lettuce, millet, oat, onion, peanut, peas, potato, rice, rye, sorghum, soybean, sugarbeet, sunflower, triticale, canola, oil seed rape seed, sweet
30 corn, and wheat. Preferrably, the plant is selected from barley, wheat, peanut and rice.

The method according to embodiments 12 or 13, wherein the composition according to any one of embodiments 1 to 11 comprises a further pesticidally active ingredient.

35 The term “compositions of the present invention”, “compositions of the current inventions” or “inventive compositions” as used herein mean compositions according to any one of embodiments 1 to 11.

The following advantages of the aqueous suspension concentrate composition of the present invention have been surprisingly found:

- (a) Prolonged storage stability, i.e. no occurrence of physical changes in the composition such as cloudiness, precipitation or flake building even over prolonged periods;
- 5 (b) full suspension of the concentrate when diluted in water;
- (c) excellent physical stability of the active ingredient cyclobutrifluram;
- (d) reduced dust-off from seeds, thus improving safety when handling the treated seeds;
- (e) excellent seed flow of treated seeds, i.e. improved ease of application.

10 In a further aspect, the current invention provides a method for controlling a pest comprising diluting a composition according to any one of embodiments 1 to 11 with a suitable liquid carrier, in particular an aqueous liquid carrier, such as water or liquid fertilizer, and then applying the dilute composition to the plant propagation material, plant or locus thereof. In another embodiment, the dilute composition is applied by in furrow or T-band type application. The composition of the present invention may also be combined
15 in a continuous flow apparatus with water in spray application equipment, such that no holding tank is required for the diluted product.

Other active ingredients such as herbicides, plant growth regulators, algicides, fungicides, bactericides, viricides, insecticides, acaricides, nematocides or molluscicides may be present in the suspension
20 concentrate compositions of the present invention or may be added as a tank-mix partner to the dilute spray compositions prepared therefrom.

In addition, the soluble concentrate compositions of the invention may further comprise other additives. Such additives include safeners, thickeners, flow enhancers, wetting agents, antifoaming agents,
25 biocides, buffers, chelating agents, lubricants, fillers, drift control agents, deposition enhancers, evaporation retardants, frost protecting agents, insect attracting odor agents, UV protecting agents, fragrances, and the like. These additives are known to a person skilled in the art.

Examples of a suitable antifreeze include 1,2-Propylenglykol, and/or propan-1,2,3-triol. Examples of an
30 anti-foam agent include Polydimethylsiloxane antifoam compounds and/or emulsion. Examples of a thickening agent include mineral stabilizers like clays such as montmorillonites and attapulgites, and natural polymers such as Xantham gums. Examples of a suitable preservative include 1,2-benzisothiazol-3-one, 5-Chloro-2-methyl-4-isothiazolin-3-one, 2-methyl-4-isothiazolin-3-one, and/or 2-bromo-2-nitropropan-1,3-diol.

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The following examples illustrate further the invention but are not intended to limit its scope.

Experimental Examples

Methodology

Dust-off

5 These tests are carried out using well-known test method "HEUBACH dust-off test".

In such test, treated seeds are mechanically stressed inside a rotating drum. A vacuum pump creates an air flow through the rotating drum, the connected glass cylinder and the attached filter unit. By the air flow, abraded dust particles are transported out of the rotating drum through the glass cylinder and subsequently through the filter unit. Coarse non-floating particles are separated and collected in the glass cylinder while floating dust particles are deposited onto a filter. The amount of floating dust collected on the filter is determined gravimetrically.

15 ESTA (the European Seed Treatment Assurance Industry Scheme) assures that treated seeds that exceed the industry dust reference values or any legal requirements, if lower, shall not be put on the market. The dust reference values that were developed by Euroseeds are 4g dust/100kg for cereal seeds. In practice, a much lower dust-off value is often desirable, because the lower the dust-off value, the less the SC formulation tends to come off the seeds, i.e. less SC formulation is lost/wasted.

20 Seed flow

The method has been developed to measure seed flow. A standardized funnel is used to assess the seed flow in comparison to untreated seed (= 100%). The funnel is equipped with a pneumatically operated slide gate. Freshly treated seeds are dried for 24 hours, and then passed through the funnel. The flow of the dry seeds is then measured. If seed flow for a treated seed is 80%, this means the speed in which the treated seeds pass through the funnel was 80% that of the speed of untreated seeds. Generally speaking, a high seed flow is desirable, because it means the treated seeds are likely less sticky, and likely would pass through different machineries during the production, packaging and sewing processes more quickly, thus improving efficiency and reducing seed loss.

30 Storage

Samples of different compositions in accordance with the present invention and comparative compositions are stored at different temperatures and over different time periods. The tests below are performed before and after storage to determine shelf life and stability of the compositions.

35 Viscosity

Viscosity was measured directly in vials containing composition with Brookfield® Viscometer. Measurement was performed with Spindle 63, at 30rpm, value was taken after 1 minute.

Viscosity has been measured on newly prepared samples of composition at room temperature and / or after accelerated-aged storage.

Particle Size Distribution (PSD)

- 5 Particle size distribution was measured on Cilas 1064 Laser Diffraction Particle Size Analyzer. Droplets of sample composition were dispersed until getting about 15-20% obscuration. Ultrasound was applied before and during measurement (60 seconds each).

- 10 $D_v(50)$ represents one of the percentiles values. This is a statistical parameter that can be read from the cumulative size distribution. $D_v(50)$ (also known as the median) indicates the size below 50% of all particles are found.

- 15 Suspension concentrate compositions in accordance with the present invention (composition C, D and E) and comparative compositions (compositions A and B) have been made as per Table 1. All components in Table 1 are in gram / liter.

Table 1

Component	A	B	C	D	E
(i) Cyclobutrifluram	200	200	200	200	200
(ii) Vegetable oil	0	0	50	100	50
(iii) Fatty alcohol polyglycol ether	0	50	50	88	100
(iv) Colorant pigment	60	60	60	60	60
(v) Sodium-dioctyl-sulfosuccinat	10	10	10	10	10
(vi) Copolymer Butanol PO (propylene oxide)/EO (ethylene oxide)	30	30	30	30	30
(vii) Lignosulfonic acid, sodium salt	15	15	15	15	15
(viii) Solution of an acrylic graft copolymer	20	20	20	20	20
Antifreeze	50	50	50	50	50
Antifoam	2.3	2.3	5.3	10.3	5.3
Preservative	2.7	2.7	2.7	2.7	2.7
Thickener	11.8	11.8	11.8	11.8	11.8
Water	rest	rest	rest	rest	rest
TOTAL	1 liter	1 liter	1 liter	1 liter	1 liter

Table 2: Dust-off test results of compositions in Table 1. All test results in Table 2 are in g dust/100kg seeds.

Crop	Untreated Seeds	A	B	C	D	E
Wheat	1.16	1.14	0.42	0.15	0.08	0.15
Rice	11.9			1.15	0.40	0.35
Peanut	0.46			0.37	0.32	0.51

5 Conclusions:

Compositions of the present invention comprising (i) cyclobutrifluram; (ii) 50 to 105 gram / liter of a vegetable oil; and (iii) 50 to 100 gram / liter of an ethoxylated fatty alcohol, e.g. compositions “C”, “D”, and “E”, have been shown to have surprisingly much reduced dust-off properties, especially on treated wheat seed, compared with comparative compositions A and B.

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Furthermore, composition D shows surprisingly significantly better dust-off property than compositions C and E. In particular, composition D’s dust-off property is surprisingly about twice as good as that of compositions C and E for wheat seeds. Composition D’s dust-off property is also better than that of compositions C and E for peanut seeds.

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Comparative composition “A” does not contain either vegetable oil nor fatty alcohol polyglycol ether, and results in much higher dust-off potential, i.e. significantly more SC formulation on the seed surface is lost.

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Comparative composition “B” just contains one of the additives, namely fatty alcohol polyglycol ether, also results in significantly higher dust-off potential compared to compositions of the present invention.

Table 3: Seed-flow test results of compositions in Table 1.

Crop	Untreated Seeds	A	B	C	D	E
Wheat	100%	67.9%	68.2%	72.8%	76%	74.4%
Barley	100%	62.6%	58.7%	63.7%	63%	62.7%
Rice	100%			82.4%	84.6%	80.7%

Conclusions:

25 Compositions of the present invention, e.g. compositions C, D and E, also demonstrate a surprisingly improved effect on seed flow of the treated seeds compared with comparative compositions A and B.

Furthermore, surprisingly composition “D” has the best seed flow properties for wheat and rice among all compositions tested.

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Table 4: Viscosity test results of some compositions in Table 1. All test results in Table 4 are in mPa.s

Storage time	Storage Temperature	C	D	E
0	20°C	560	620	562
1 month	-18°C	936	728	768
2 month	-18°C	1400	936	1400
2 month	0°C	668	600	658
2 month	20°C	912	788	852

Conclusions:

- 5 Viscosity for composition D is surprisingly much more stable than compositions C and E, especially at more extreme temperature conditions such as -18 °C and 20 °C after two months. This means much less thickening and thus improved physical stability for D after two months of storage.

Table 5: Particle size (d50) results of some compositions in Table 1. All test results in Table 5 are in micrometer.

Storage time	Storage Temperature	C	D	E
0	20°C	2.33	2.49	2.64
0.5 month	54°C	4.55	3.43	4.62
2 month	-10°C/+50°C cycling	3.38	3.19	6.03
3 month	20°C	2.36	2.47	2.63

10 Conclusions

Particle size growth of composition D is surprisingly significantly less than that of C and E after storage for 0.5 month, 2 months and 3 months, respectively. This means less crystal growth and thus better physical stability for D over time compared with C and E.

- 15 Notably, unlikely compositions C and E, composition D contains more vegetable oil than ethoxylated fatty alcohol. It is believed that this has contributed to the surprisingly better seed treatment properties and physical stability properties of composition D compared with compositions C and E.

Claims

1. An aqueous suspension concentrate composition comprising
(i) cyclobutrifluram;
- 5 (ii) 25 to 125 gram / liter of a vegetable oil; and
(iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol.
2. The aqueous suspension concentrate composition according to claim 1, wherein the aqueous
suspension concentrate composition comprises 100 to 300 gram / liter of cyclobutrifluram.
- 10 3. The aqueous suspension concentrate composition according to claim 1 or 2, wherein the aqueous
suspension concentrate composition comprises more vegetable oil than ethoxylated fatty alcohol.
4. An aqueous suspension concentrate composition according to one of claims 1 to 3, wherein the
aqueous suspension concentrate composition comprises
- 15 (ii) 75 to 125 gram / liter of a vegetable oil; and
(iii) 60 to 110 gram / liter of an ethoxylated fatty alcohol.
5. The aqueous suspension concentrate composition according to one of claims 1 to 4, wherein the
vegetable oil is soybean oil.
- 20 6. The aqueous suspension concentrate composition according to one of claims 1 to 5, wherein the
ethoxylated fatty alcohol is an oleyl alcohol polyglycol ether.
7. The aqueous suspension concentrate composition according to one of claims 1 to 6, further
comprising
- 25 (iv) 20 to 120 gram / liter of a pigment.
8. The aqueous suspension concentrate composition according to one of claims 1 to 7, comprising
- 30 (i) 150 to 250 gram / liter cyclobutrifluram;
(ii) 25 to 125 gram / liter of a vegetable oil;
(iii) 25 to 125 gram / liter of an ethoxylated fatty alcohol; and
(iv) 40 to 100 gram / liter of a pigment.
9. The aqueous suspension concentrate composition according to one of claims 1 to 8, comprising
- 35 (i) 150 to 250 gram / liter cyclobutrifluram;
(ii) 75 to 125 gram / liter of soybean oil;
(iii) 60 to 110 gram / liter of an oleyl alcohol polyglycol ether; and

(iv) 40 to 100 gram / liter of a pigment.

10. The aqueous suspension concentrate composition according to one of claims 1 to 9, further comprising

- 5 (v) 1 to 30 gram / liter of a sulfosuccinate wetting agent;
(vi) 5 to 50 gram / liter of a butyl polyalkylene oxide block copolymer; and
(vii) 2.5 to 35 gram / liter of a sodium lignosulfonate.

10 11. The aqueous suspension concentrate composition according to any one of claims 1 to 10, further comprising

(viii) 1 to 55 gram / liter of an acrylic graft copolymer.

12. A method of reducing or preventing nematocidal or fungicidal damage in a plant comprising applying a composition according to any one of claims 1 to 11 to the seed of a plant.

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13. The method according to claim 12, wherein the plant is selected from barley, brassica head and stem vegetables, bean, carrot, chickpea, corn, cotton, cowpea, curcubits, dry beans, field peas, garden beans, garlic, lentils, lettuce, millet, oat, onion, peanut, peas, potato, rice, rye, sorghum, soybean, sugarbeet, sunflower, triticale, canola, oil seed rape seed, sweet corn, and wheat.

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14. The method according to claim 13, wherein the plant is selected from barley, wheat, peanut and rice.

25 15. The method according to any one of claims 12 to 14, wherein the composition according to any one of claims 1 to 11 comprises a further pesticidally active ingredient.