



US 20240023958A1

(19) **United States**

(12) **Patent Application Publication**
Chen et al.

(10) **Pub. No.: US 2024/0023958 A1**

(43) **Pub. Date: Jan. 25, 2024**

(54) **POWERED STAPLING DEVICE WITH
MANUAL RETRACTION**

Publication Classification

(71) Applicant: **Covidien LP**, Mansfield, MA (US)

(51) **Int. Cl.**

A61B 17/068 (2006.01)

A61B 17/00 (2006.01)

(72) Inventors: **Xingrui Chen**, Glastonbury, CT (US);
David Chowaniec, Rocky Hill, CT (US)

(52) **U.S. Cl.**

CPC *A61B 17/0686* (2013.01); *A61B 17/00234*
(2013.01); *A61B 2017/00296* (2013.01); *A61B*
2017/00367 (2013.01)

(73) Assignee: **Covidien LP**, Mansfield, MA (US)

(21) Appl. No.: **18/376,049**

(57)

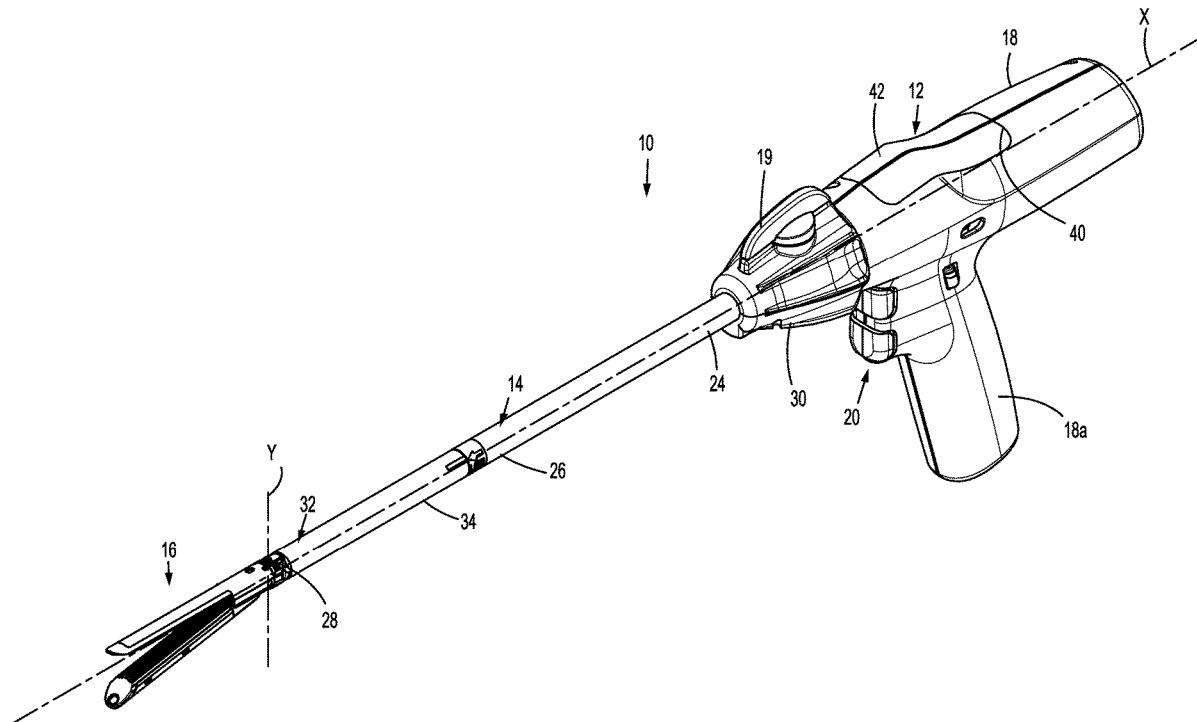
ABSTRACT

(22) Filed: **Oct. 3, 2023**

A powered handle assembly includes a motor assembly, a rack, a spur gear, and a manual retract mechanism. The spur gear is movable from a position engaged with the motor assembly and the rack to a positioned disengaged from the motor assembly and engaged with the rack to facilitate manual retraction of the rack.

Related U.S. Application Data

(63) Continuation of application No. 17/329,711, filed on May 25, 2021, now Pat. No. 11,771,423.



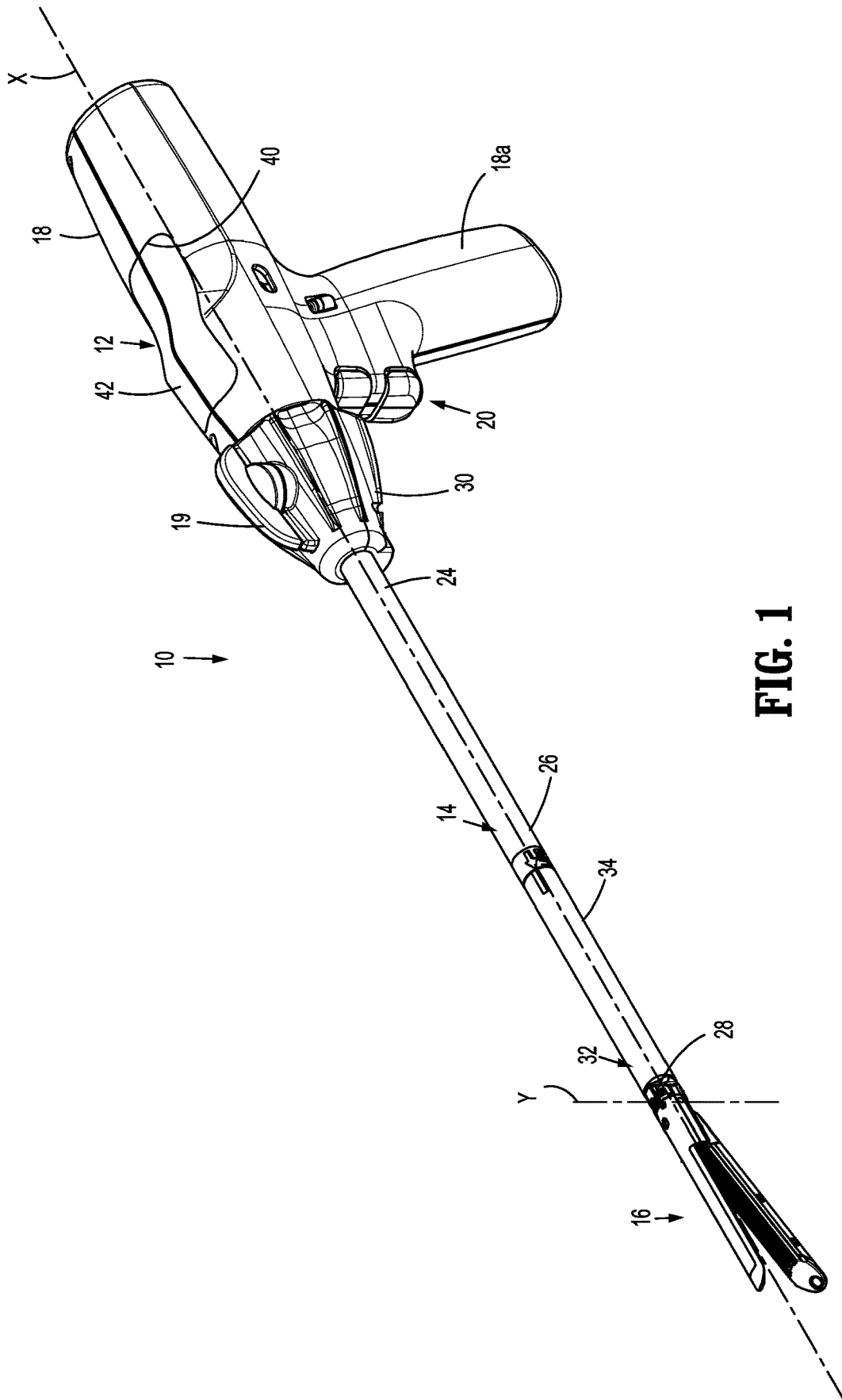


FIG. 1

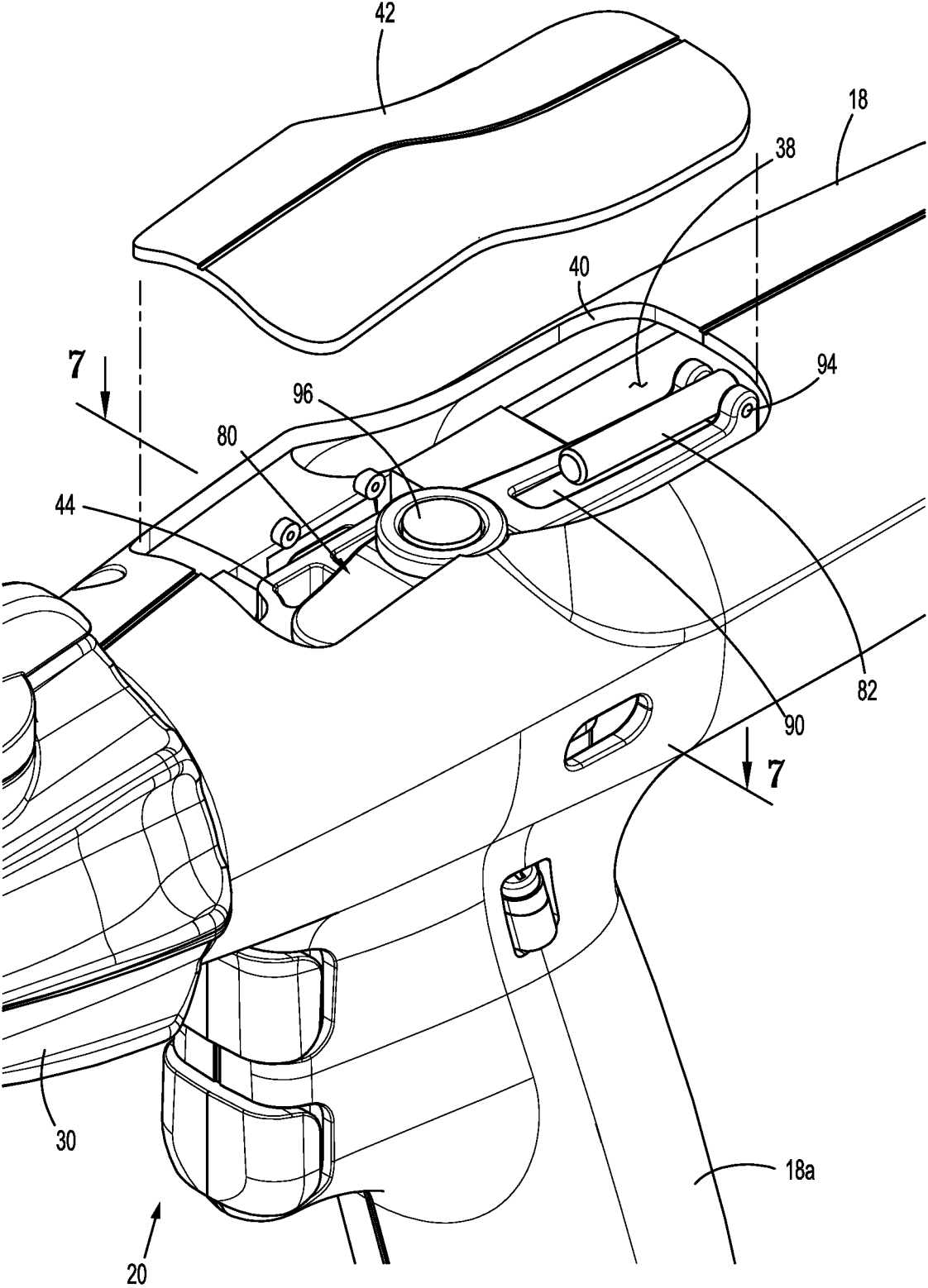


FIG. 2

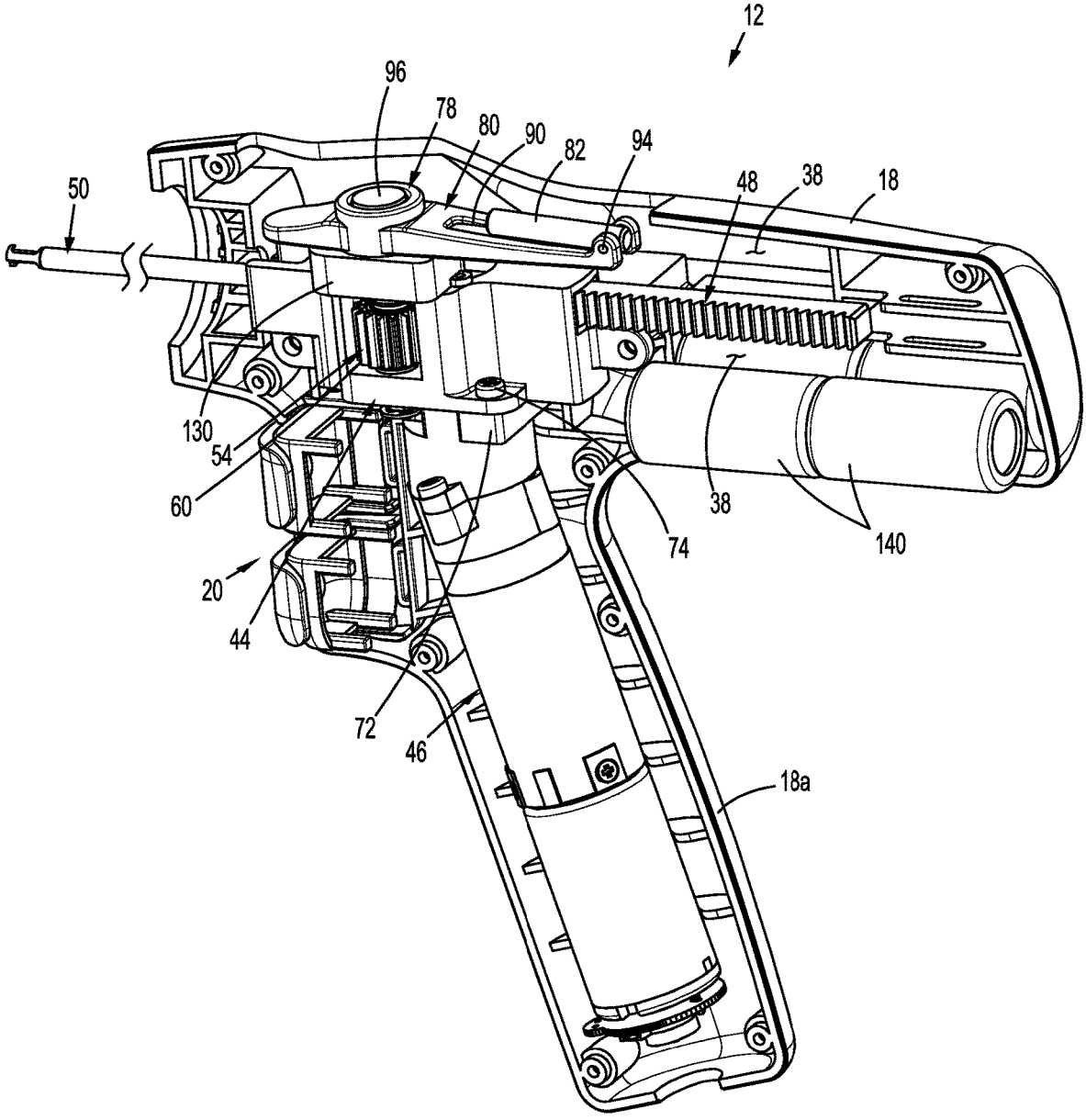


FIG. 3

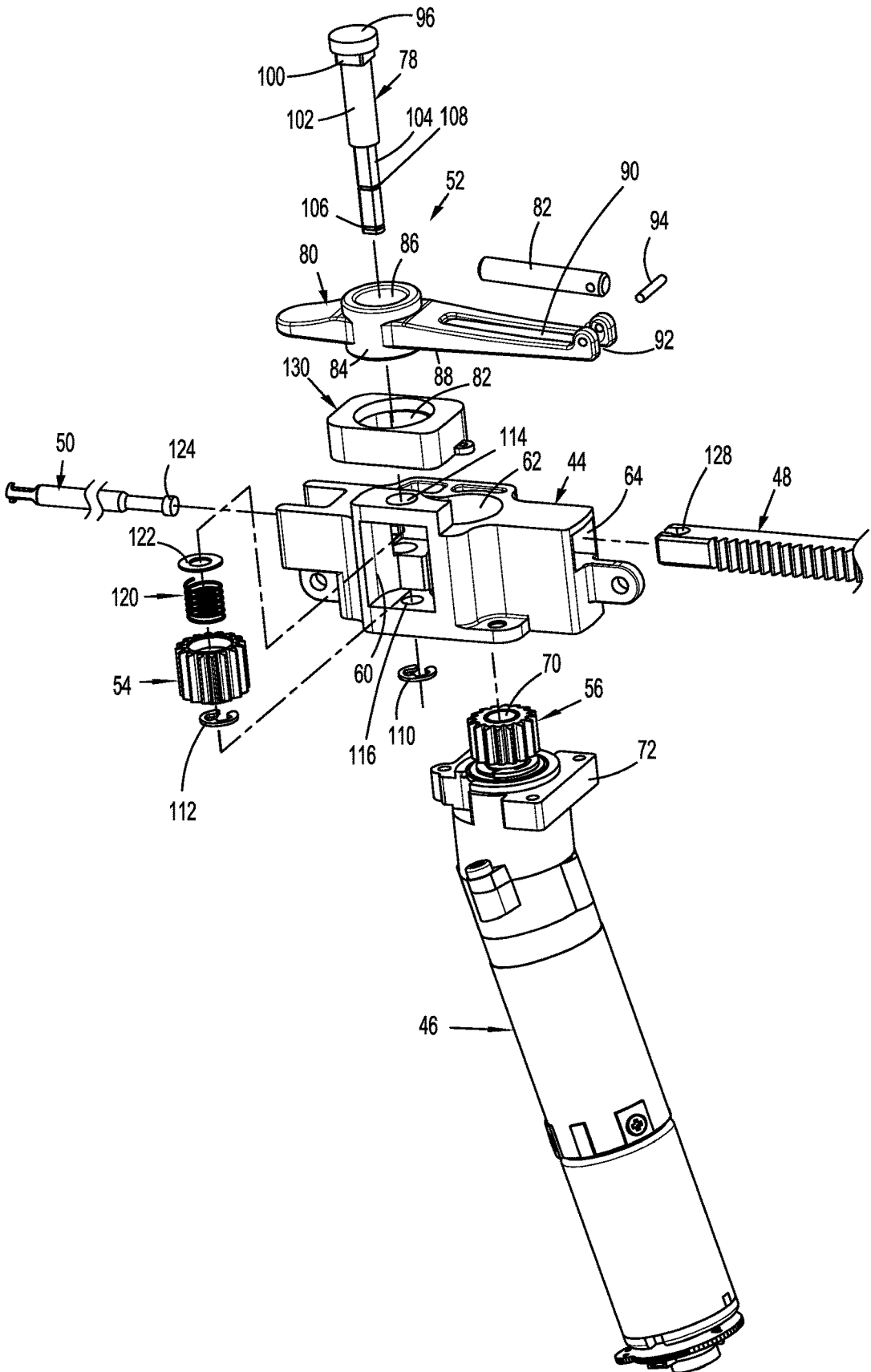


FIG. 4

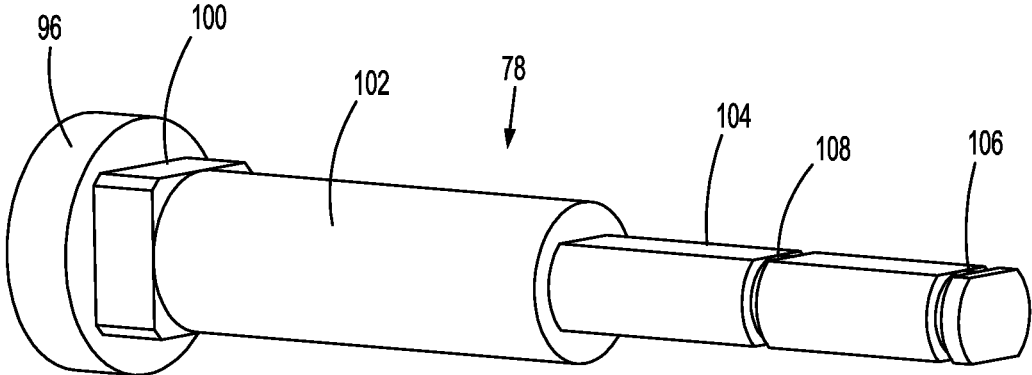


FIG. 5

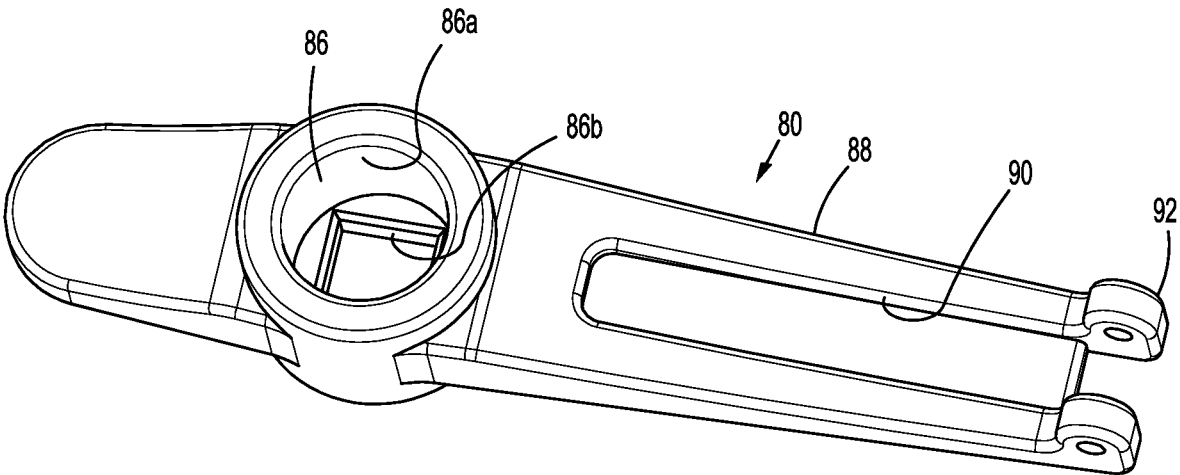


FIG. 6

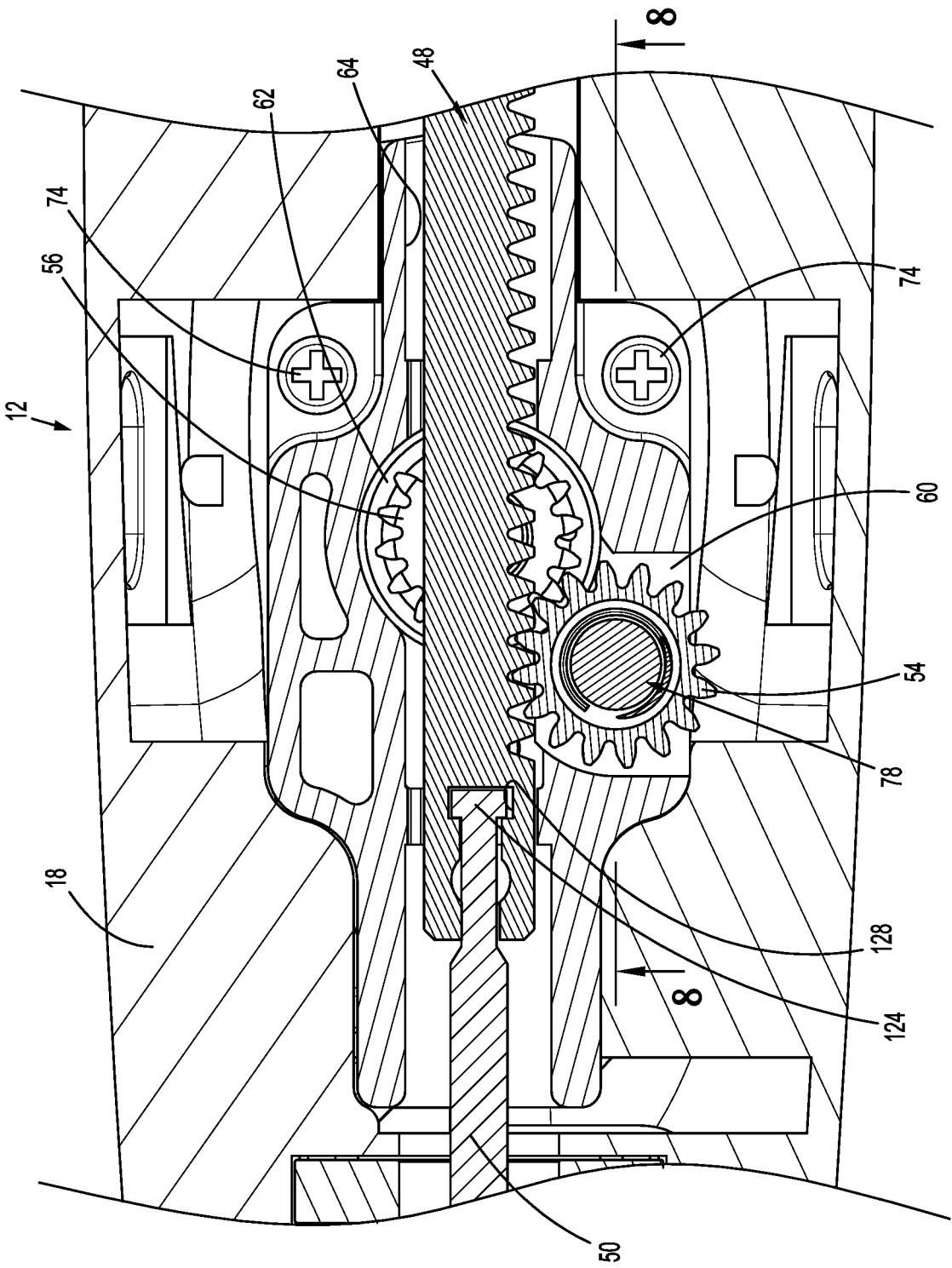


FIG. 7

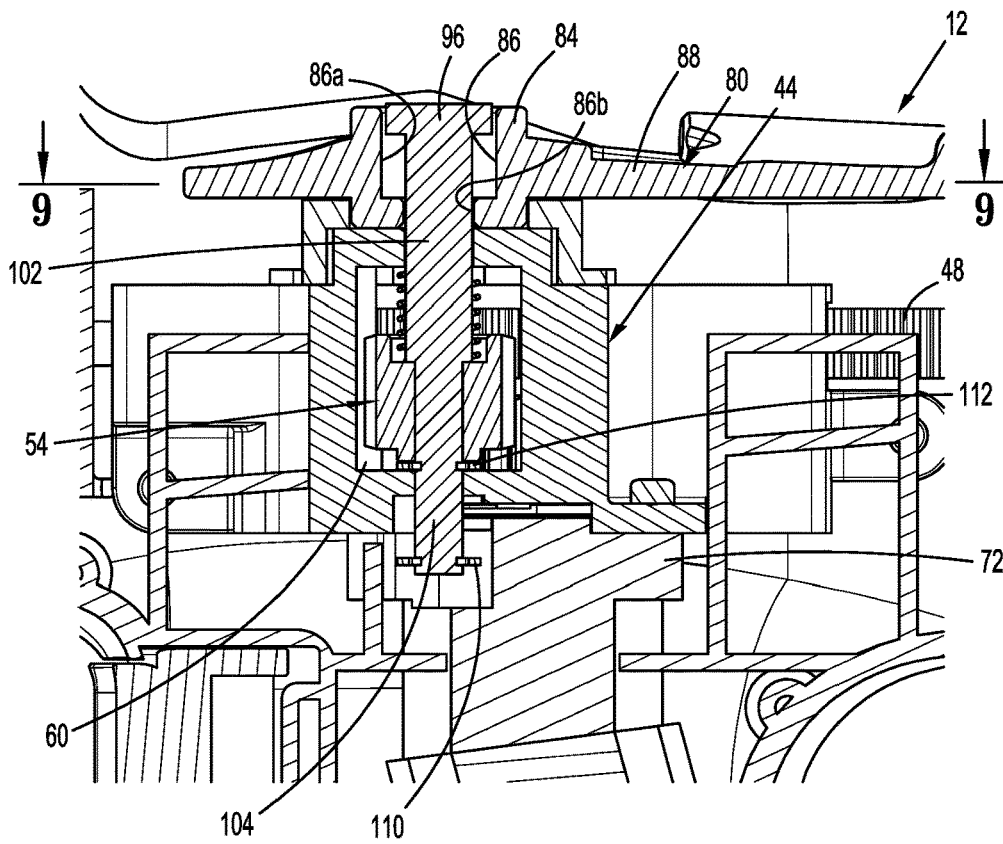


FIG. 8

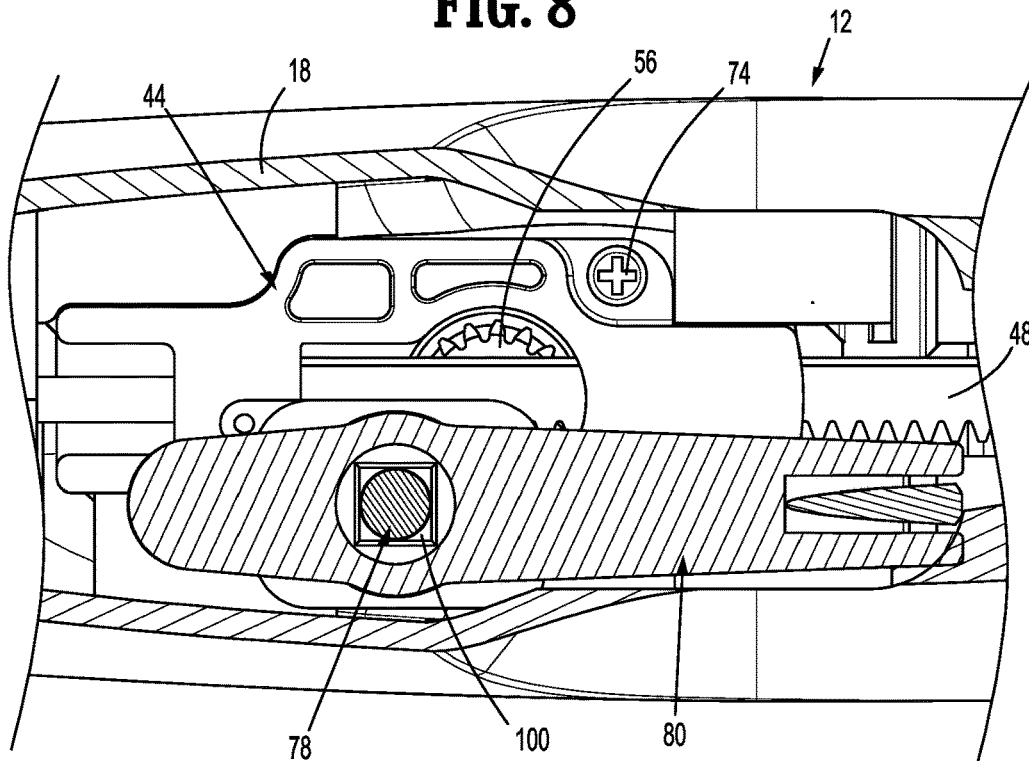


FIG. 9

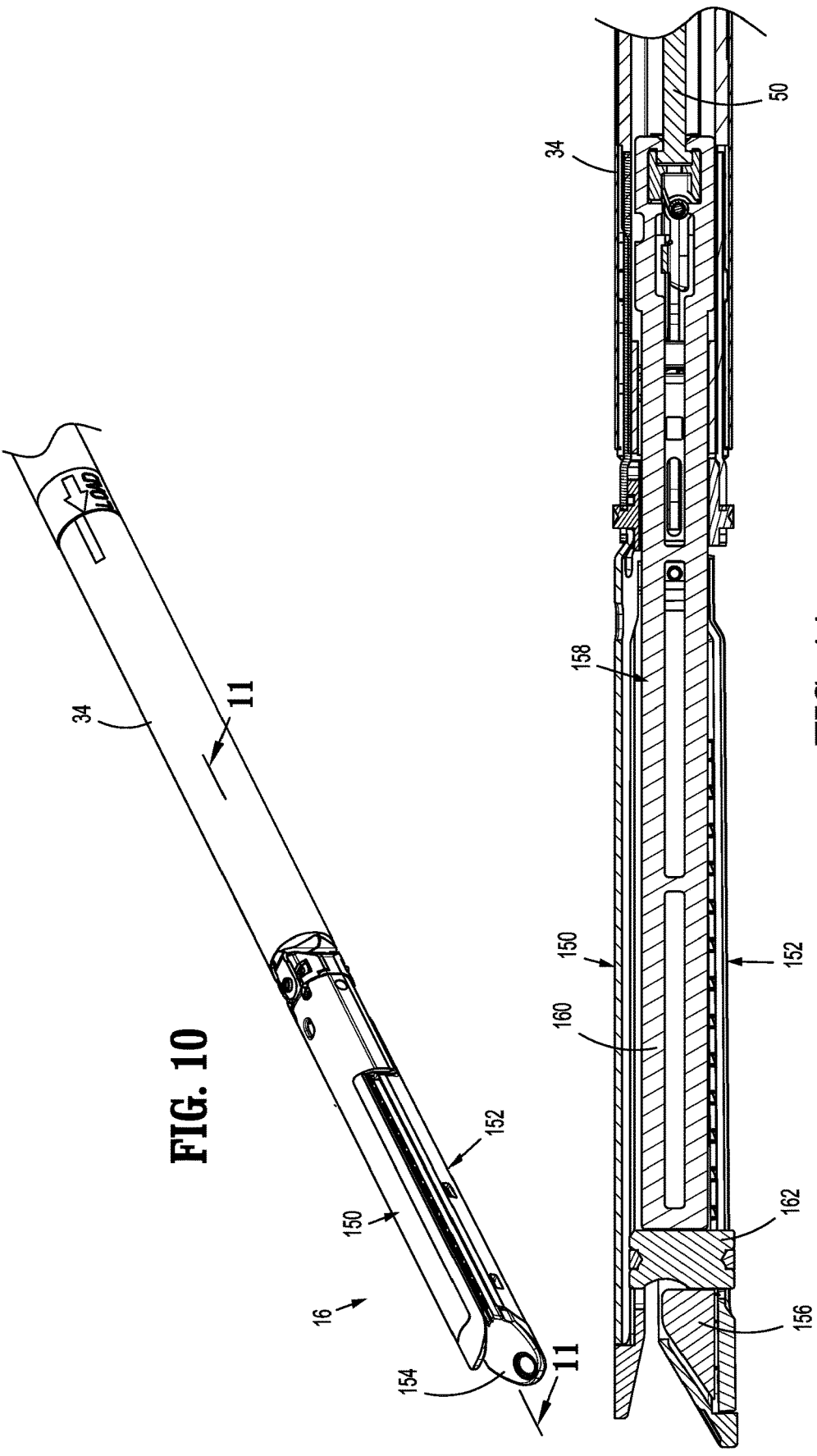


FIG. 10

FIG. 11

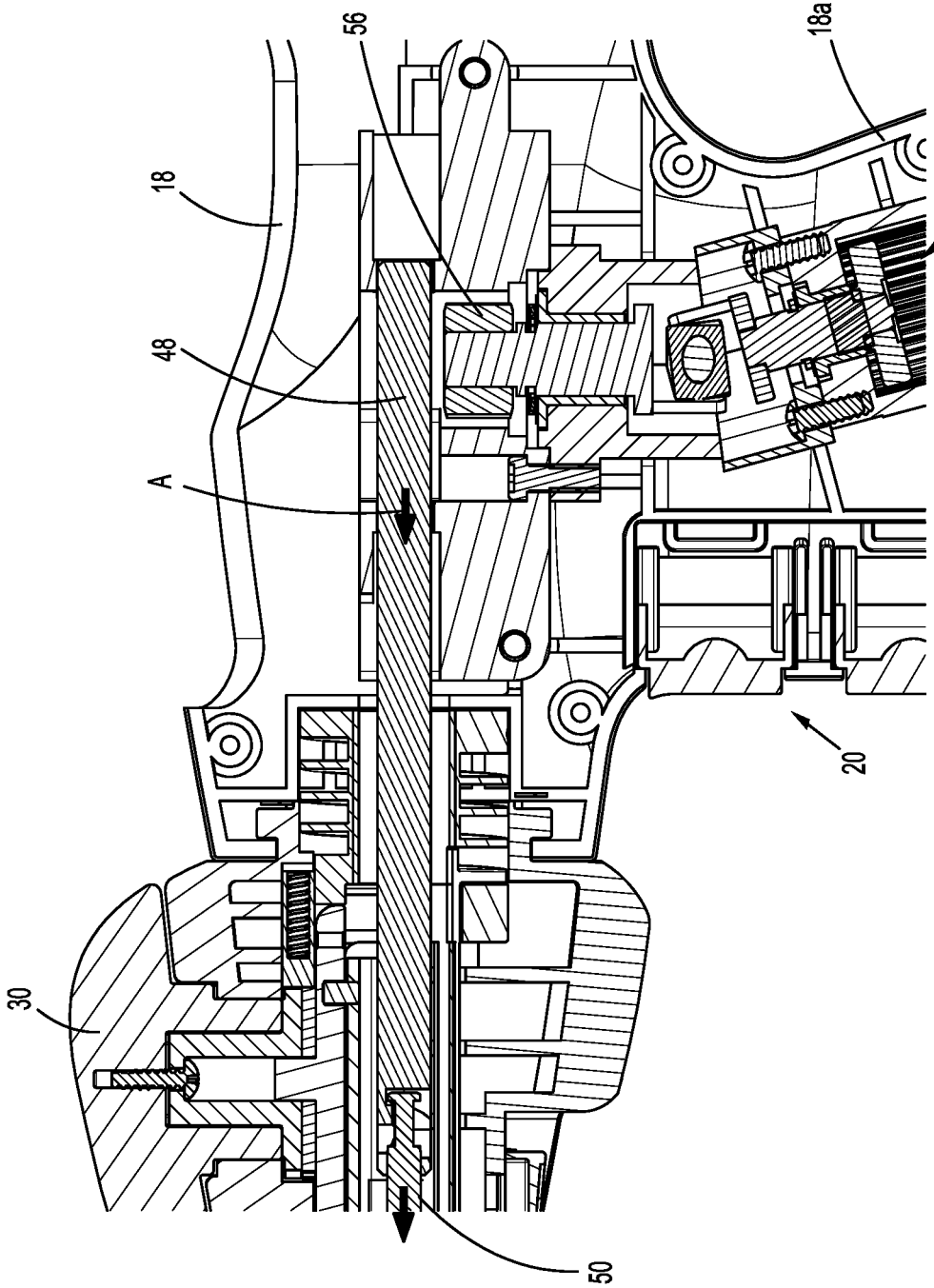


FIG. 12

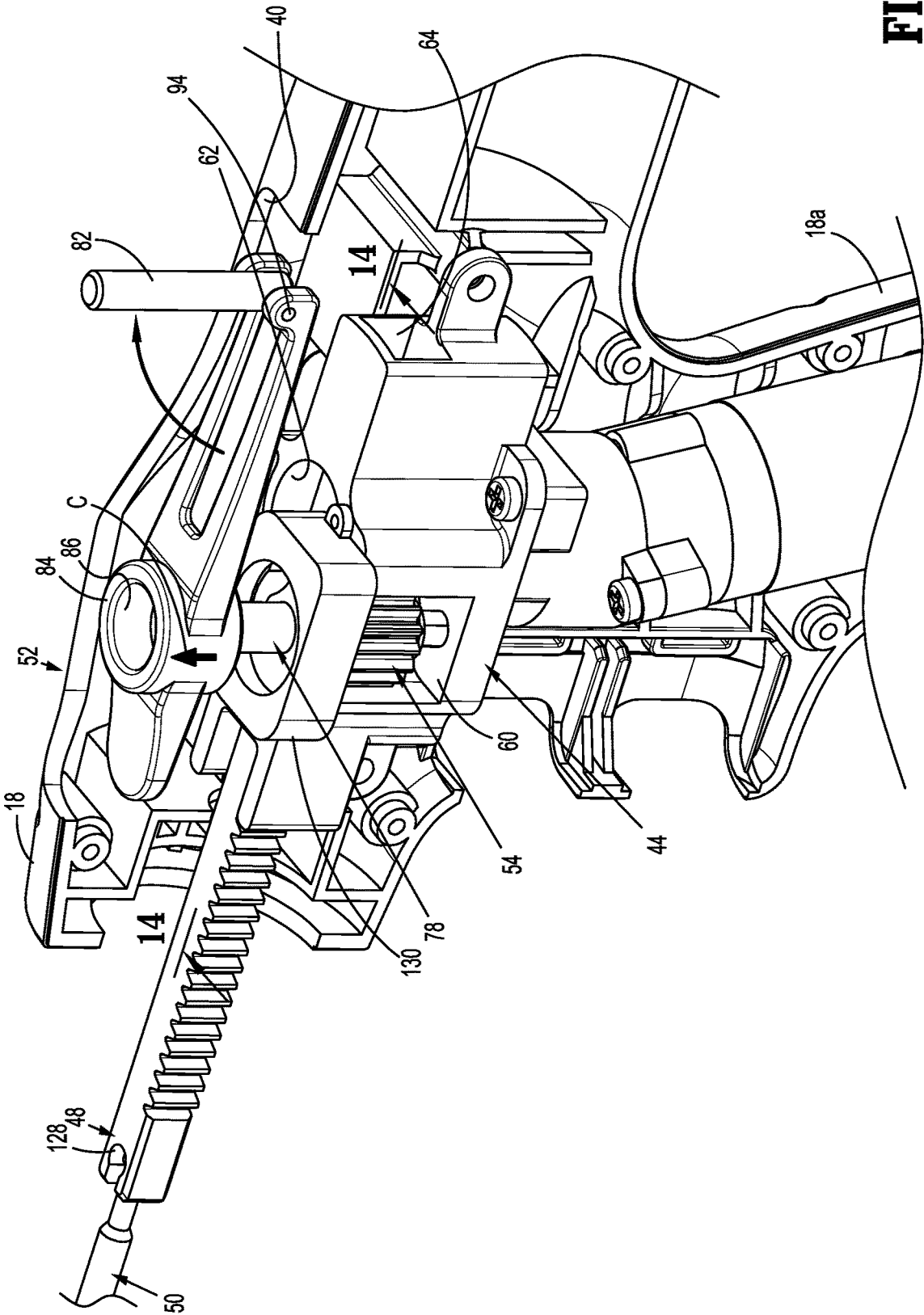


FIG. 13

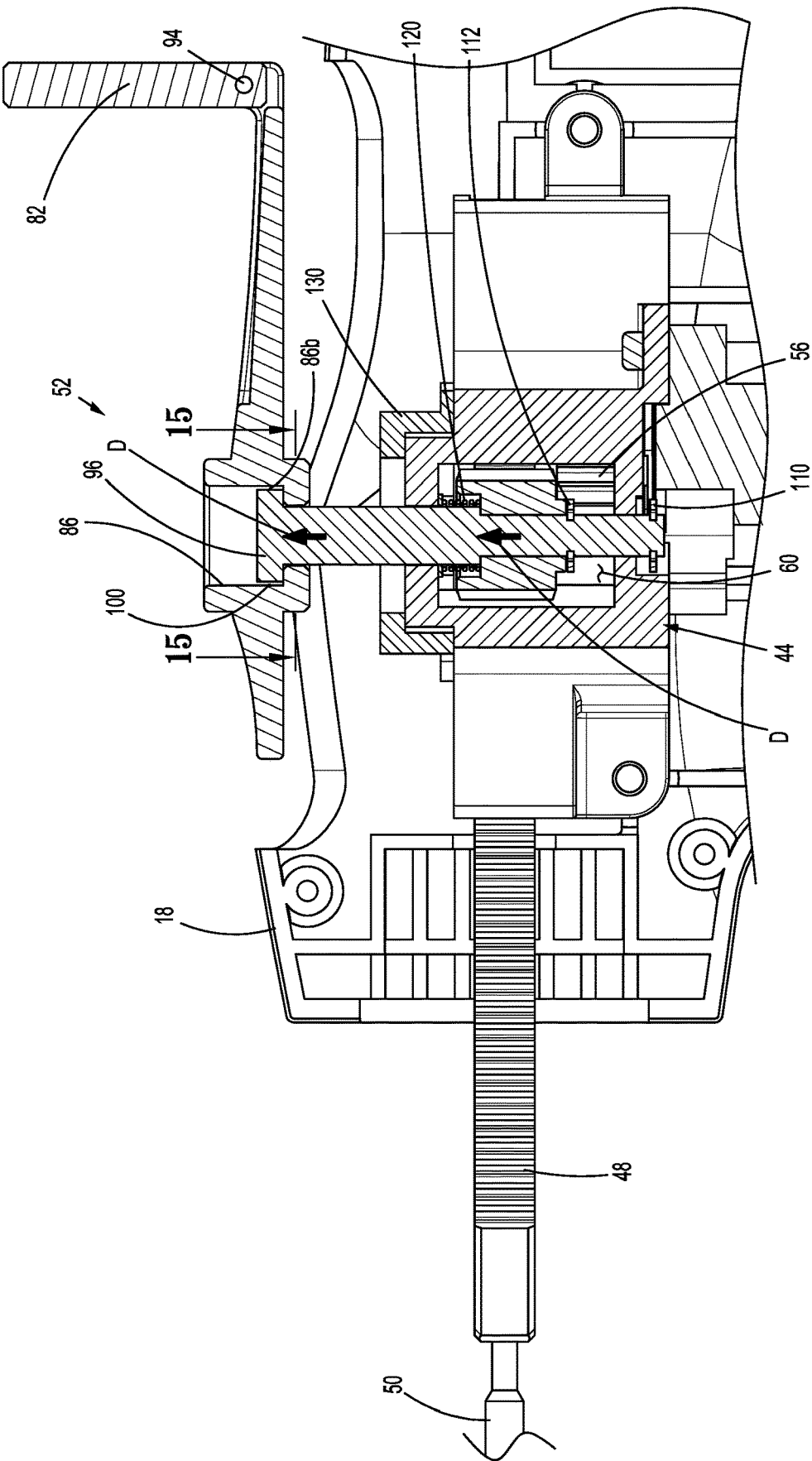


FIG. 14

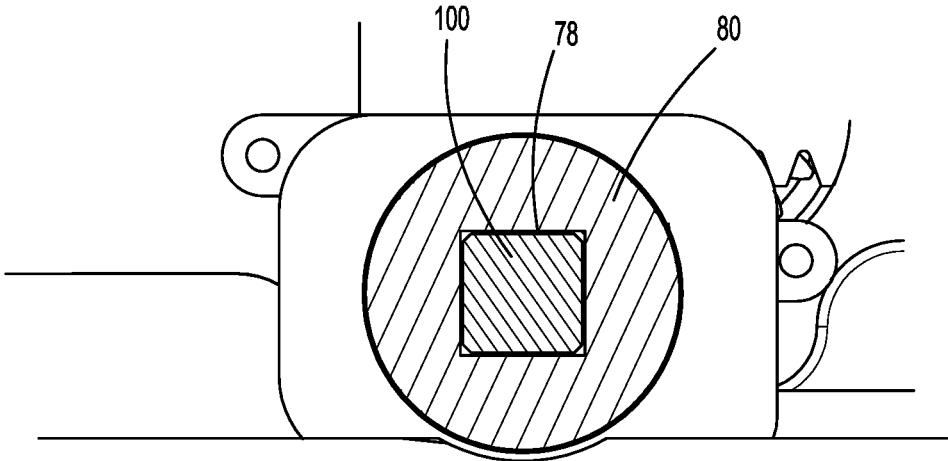


FIG. 15

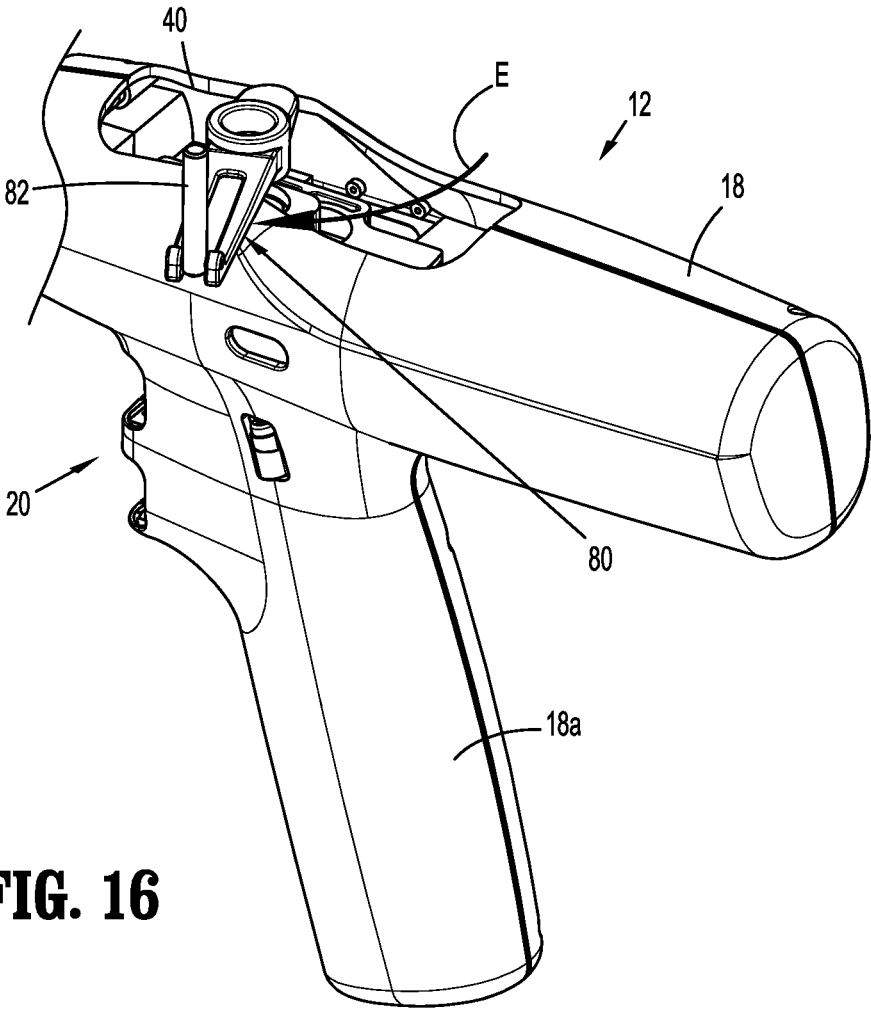


FIG. 16

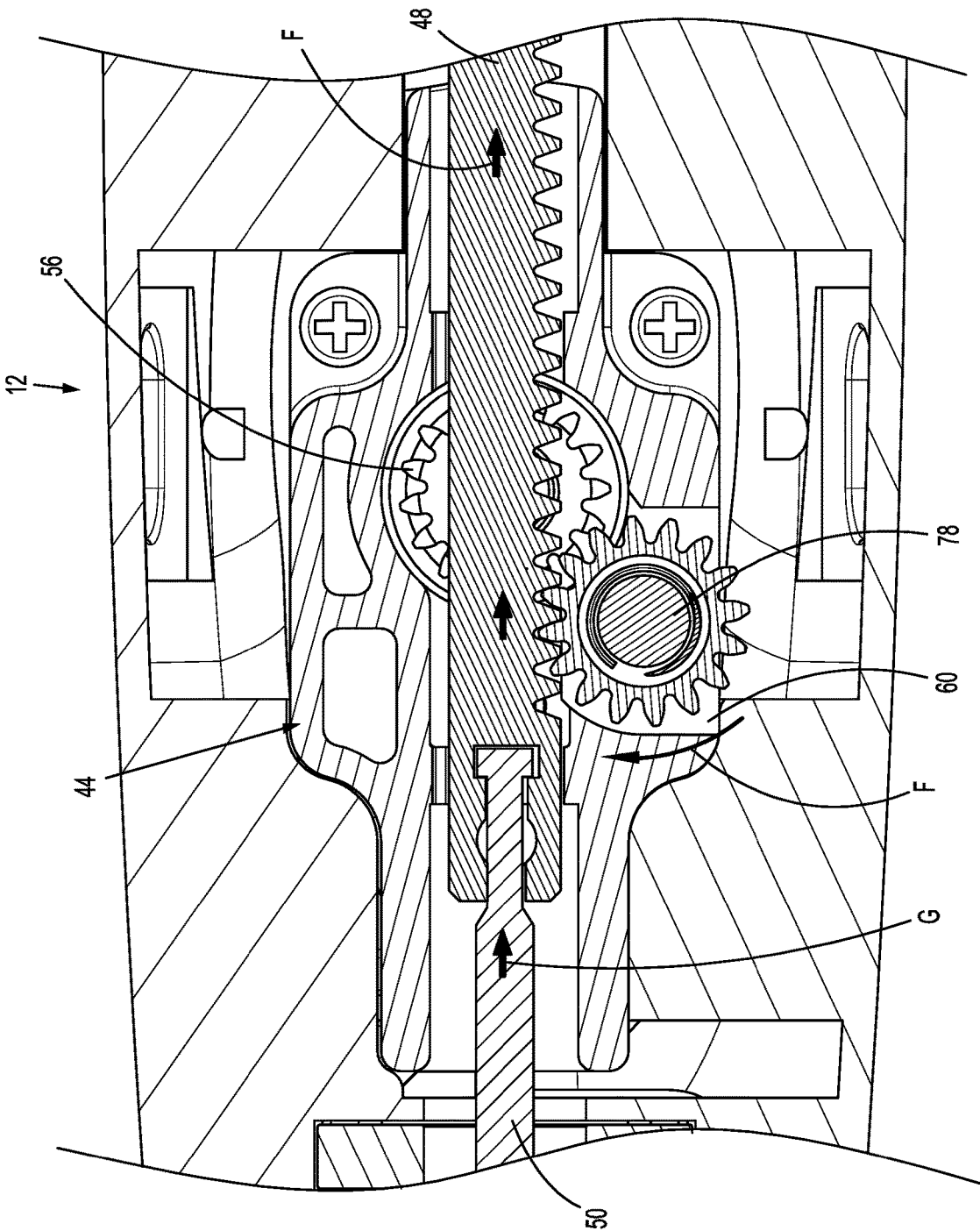


FIG. 17

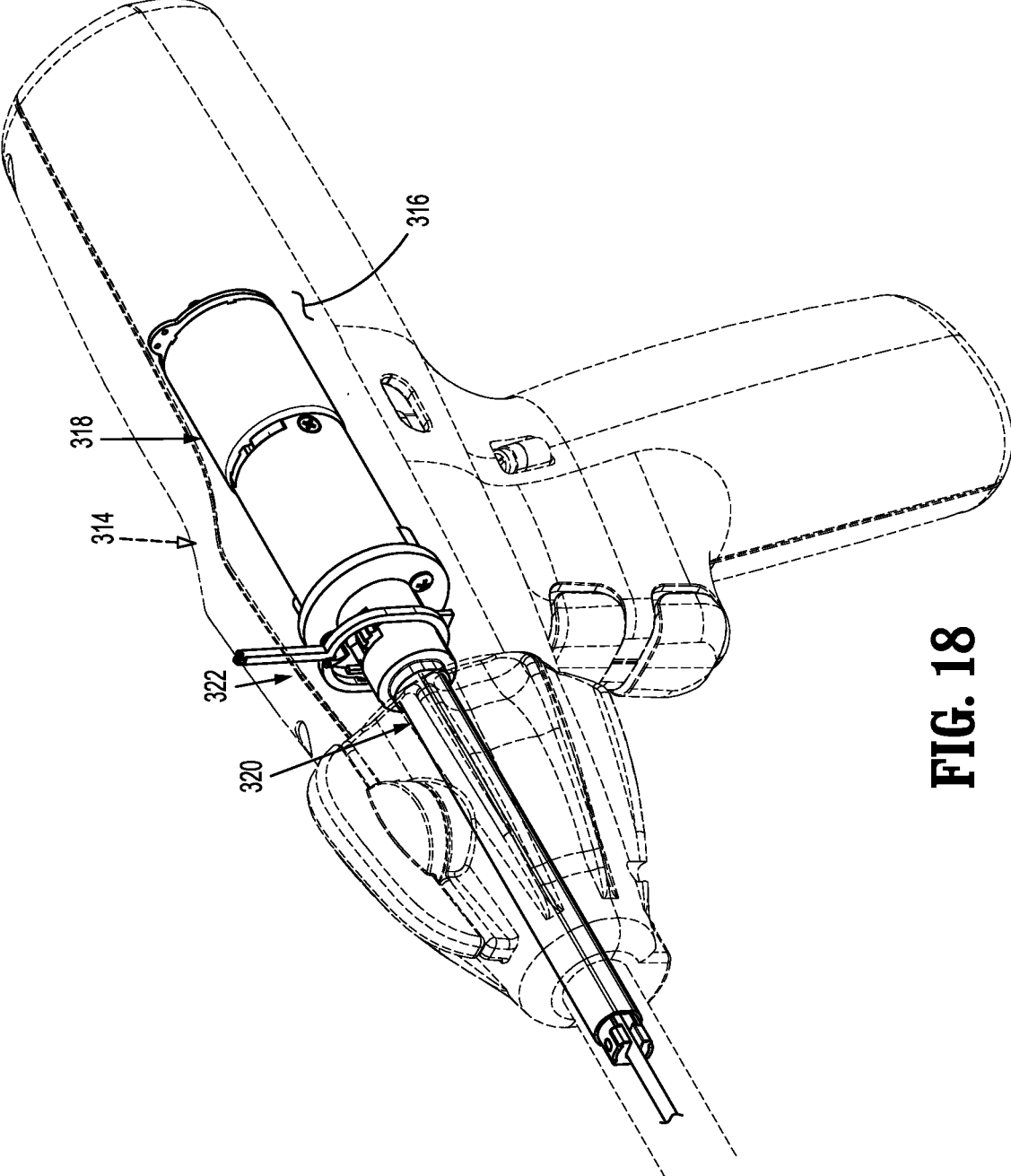


FIG. 18

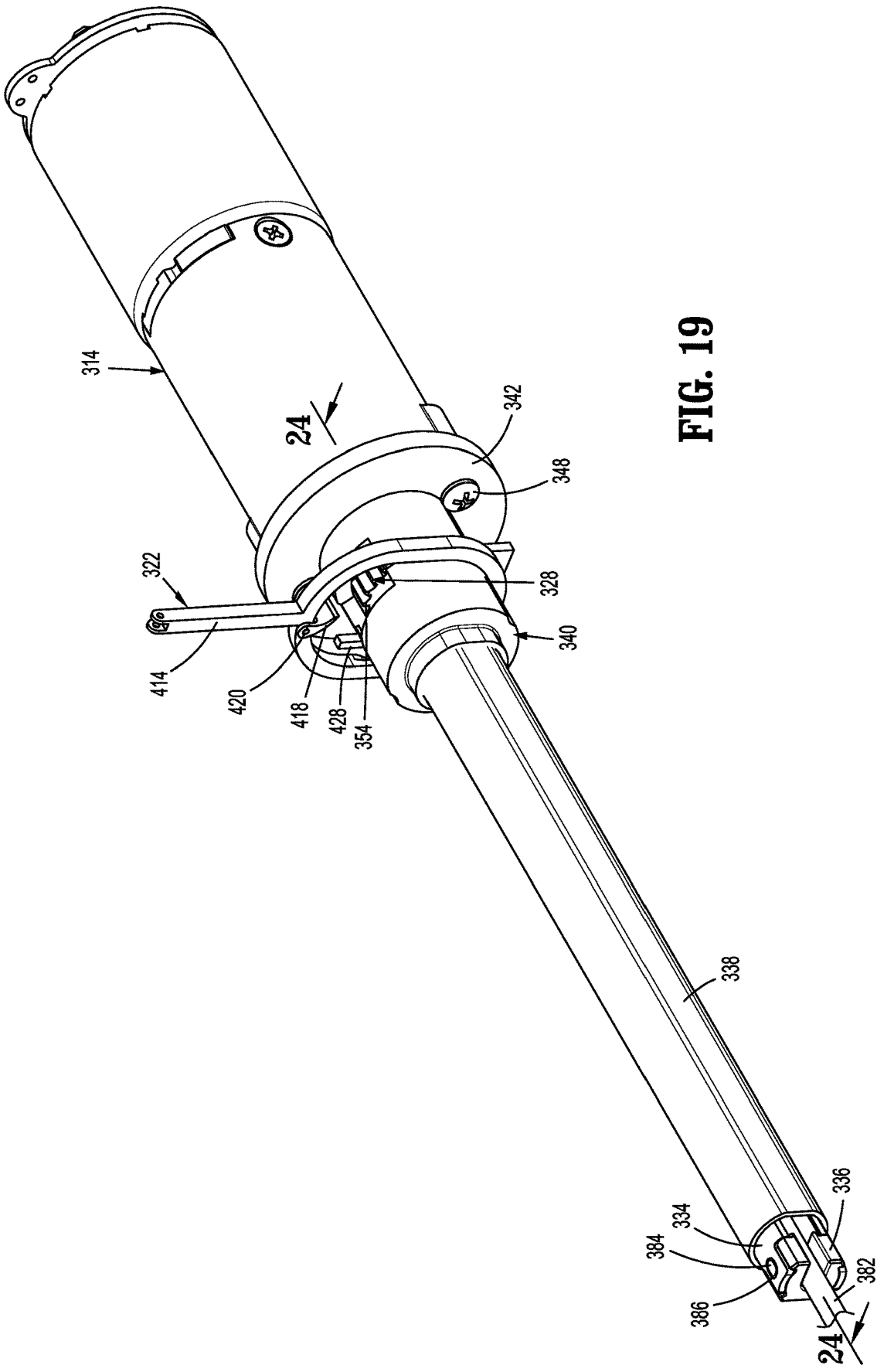


FIG. 19

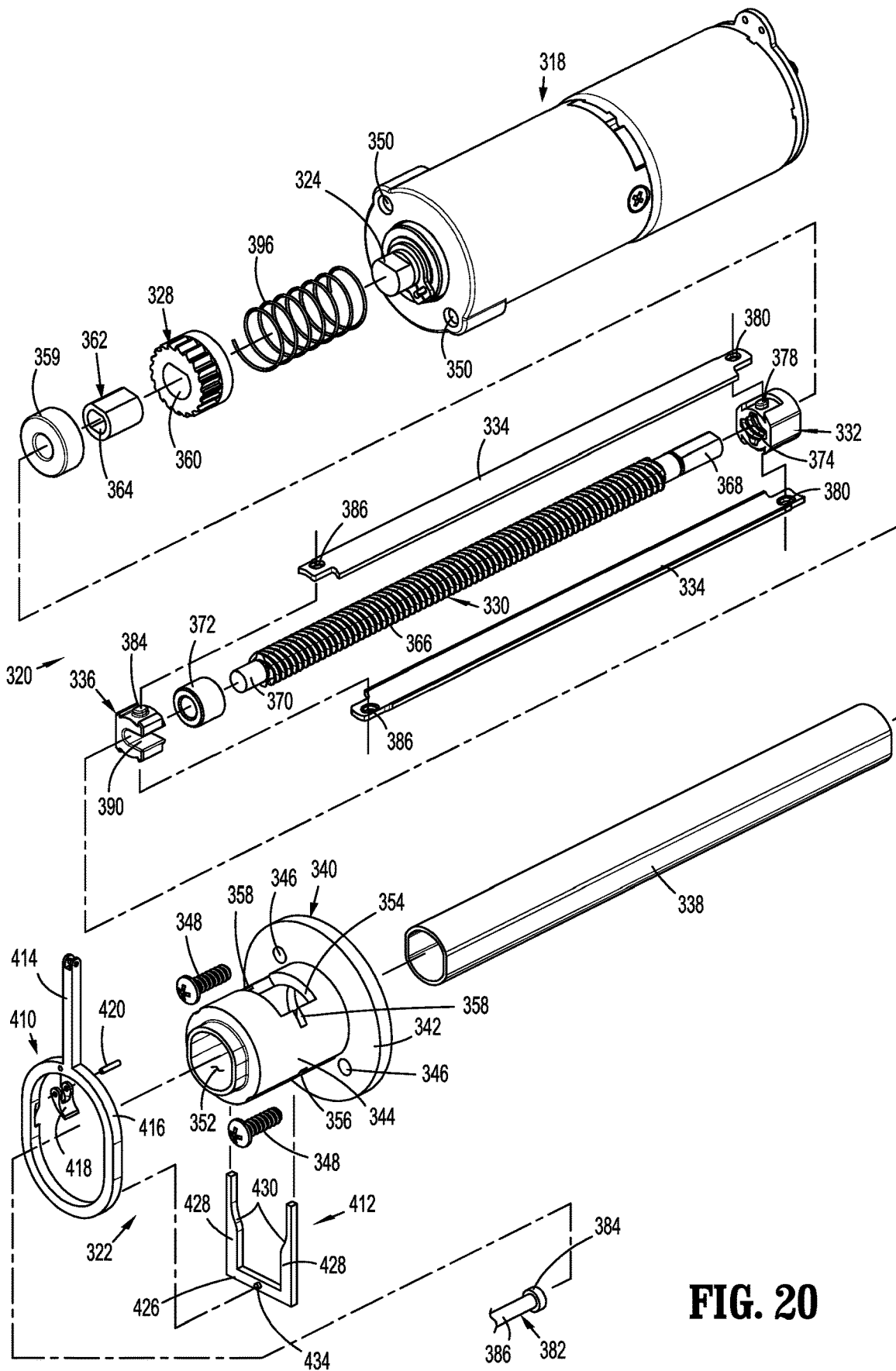


FIG. 20

FIG. 21

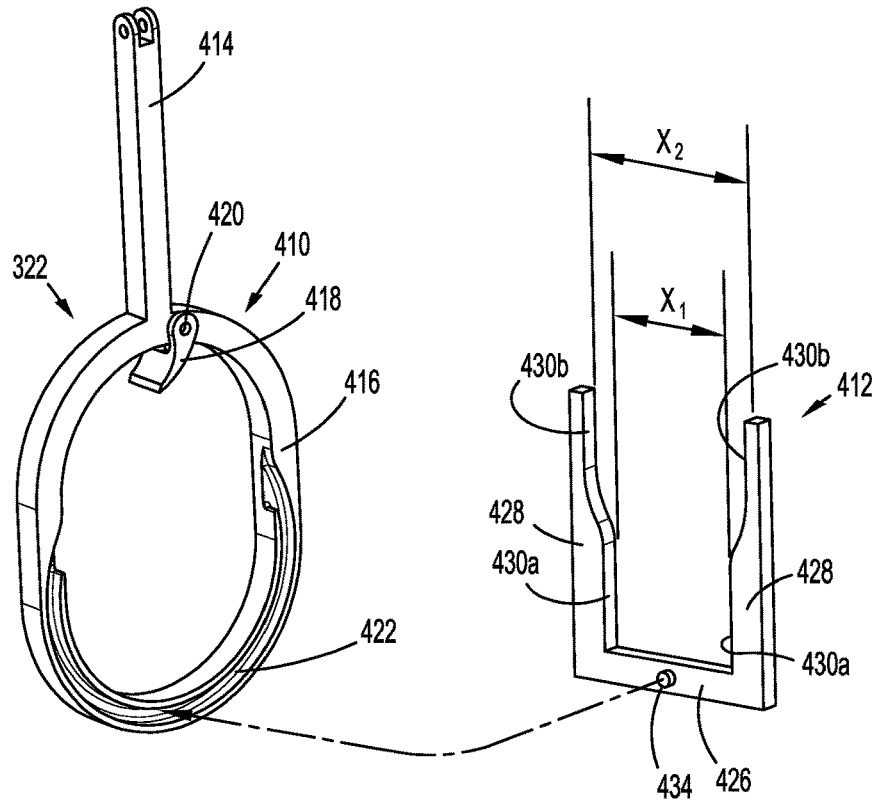
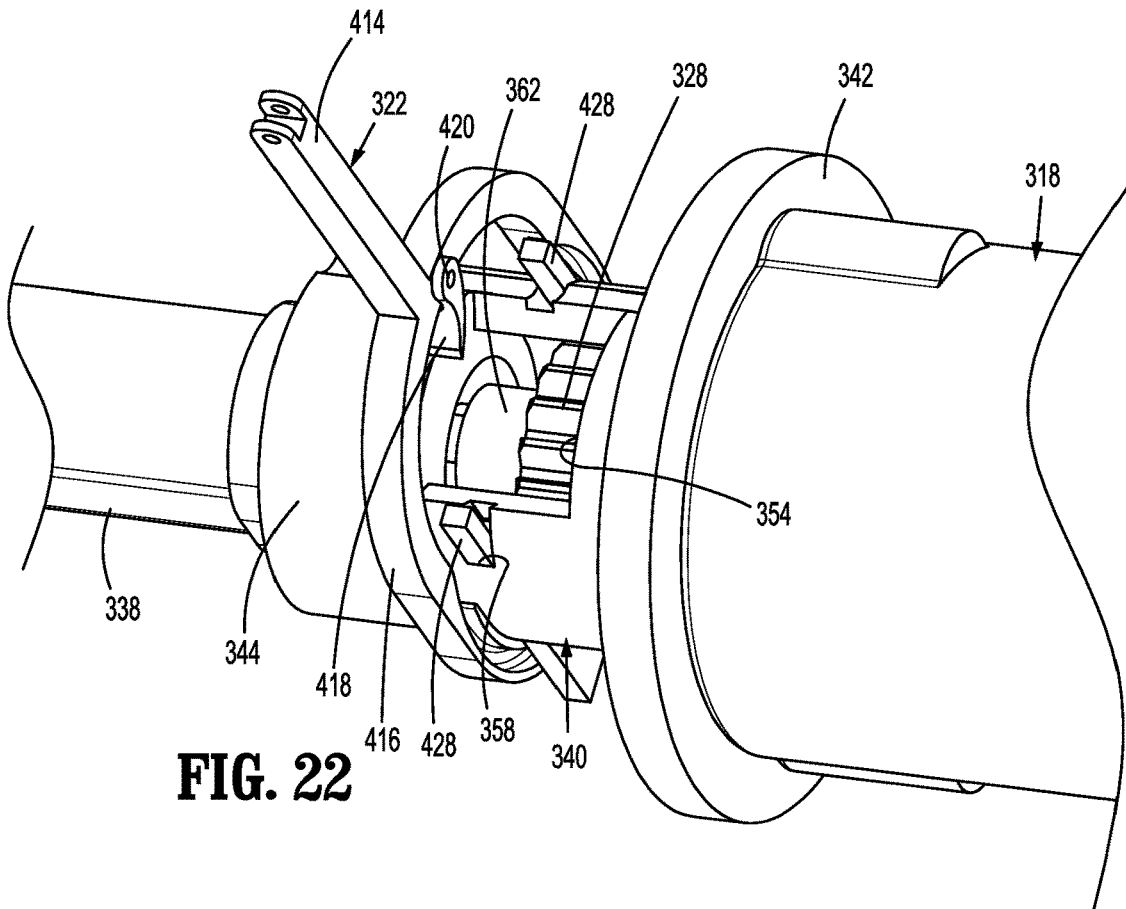


FIG. 22



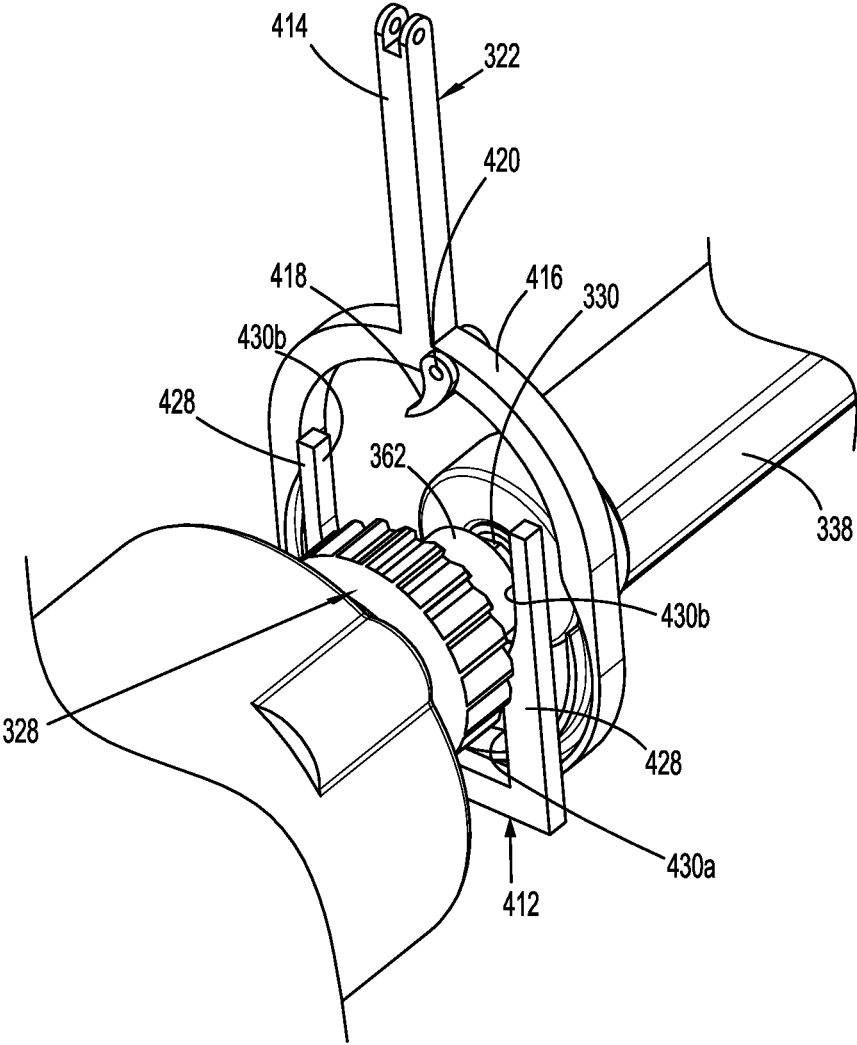


FIG. 23

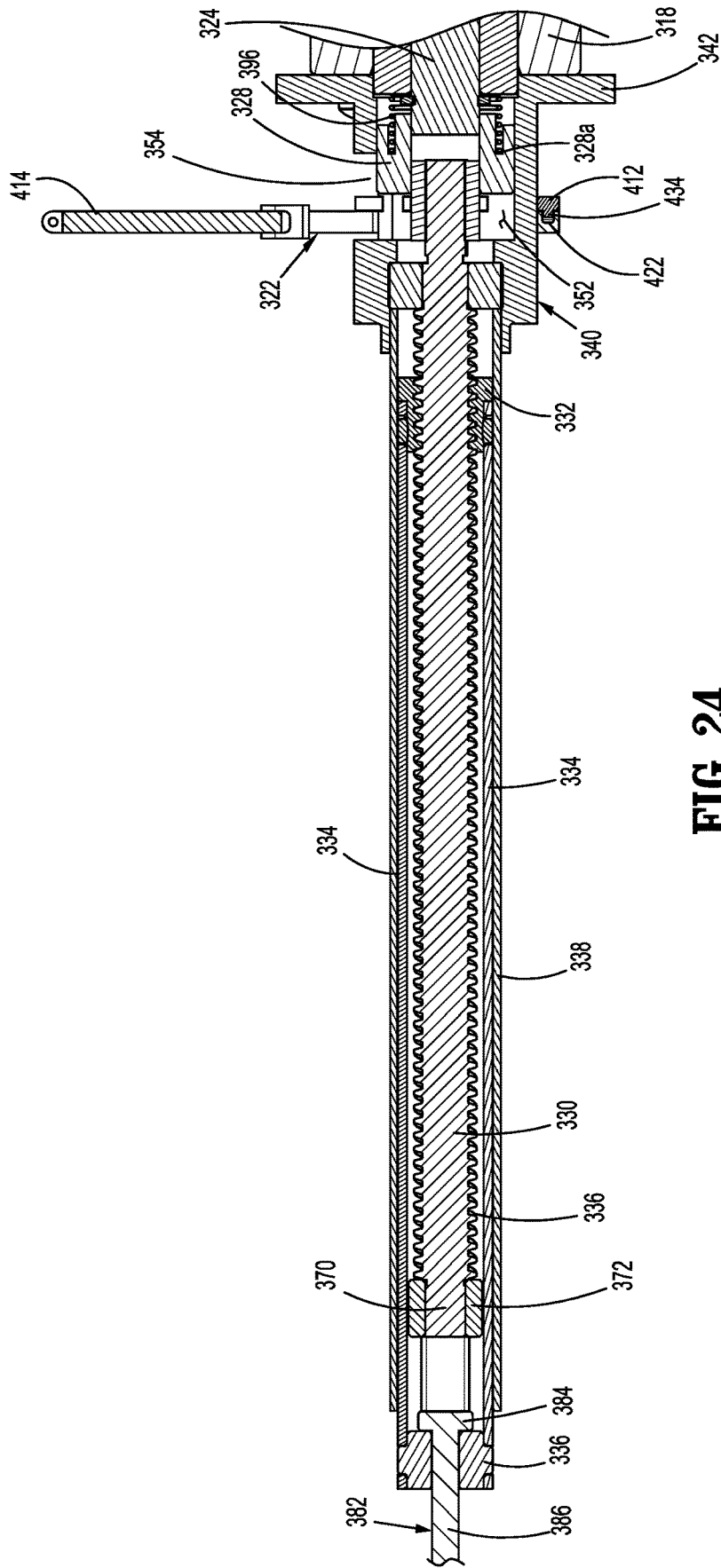


FIG. 24

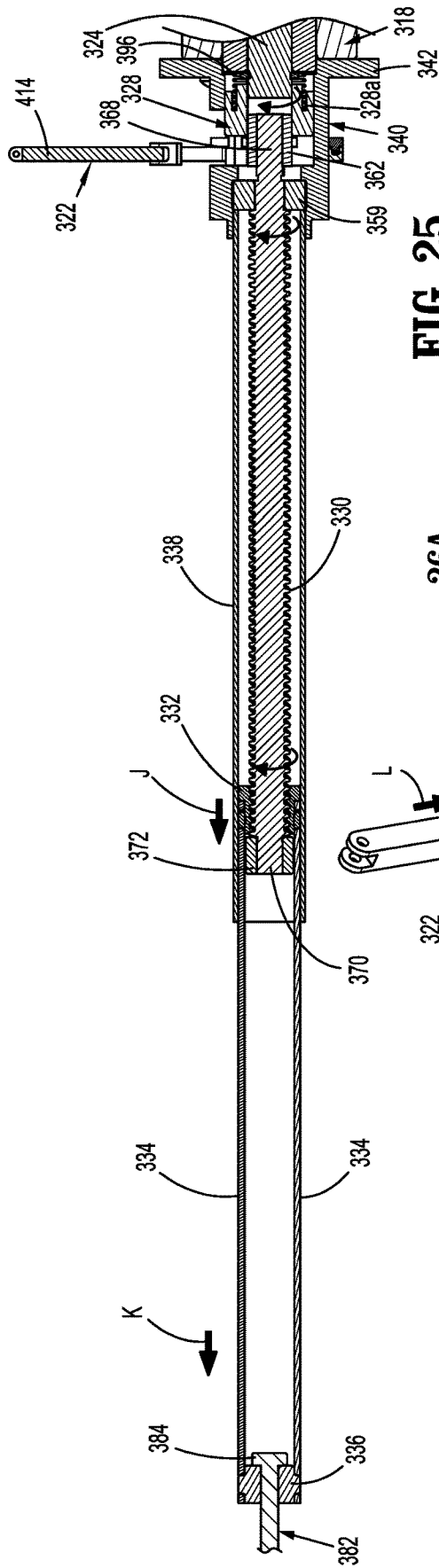


FIG. 25

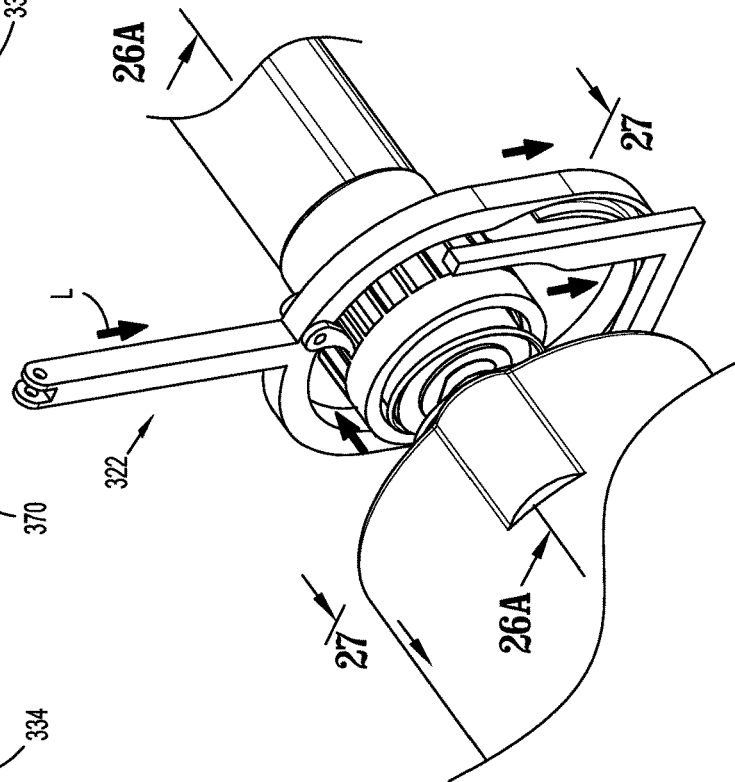


FIG. 26

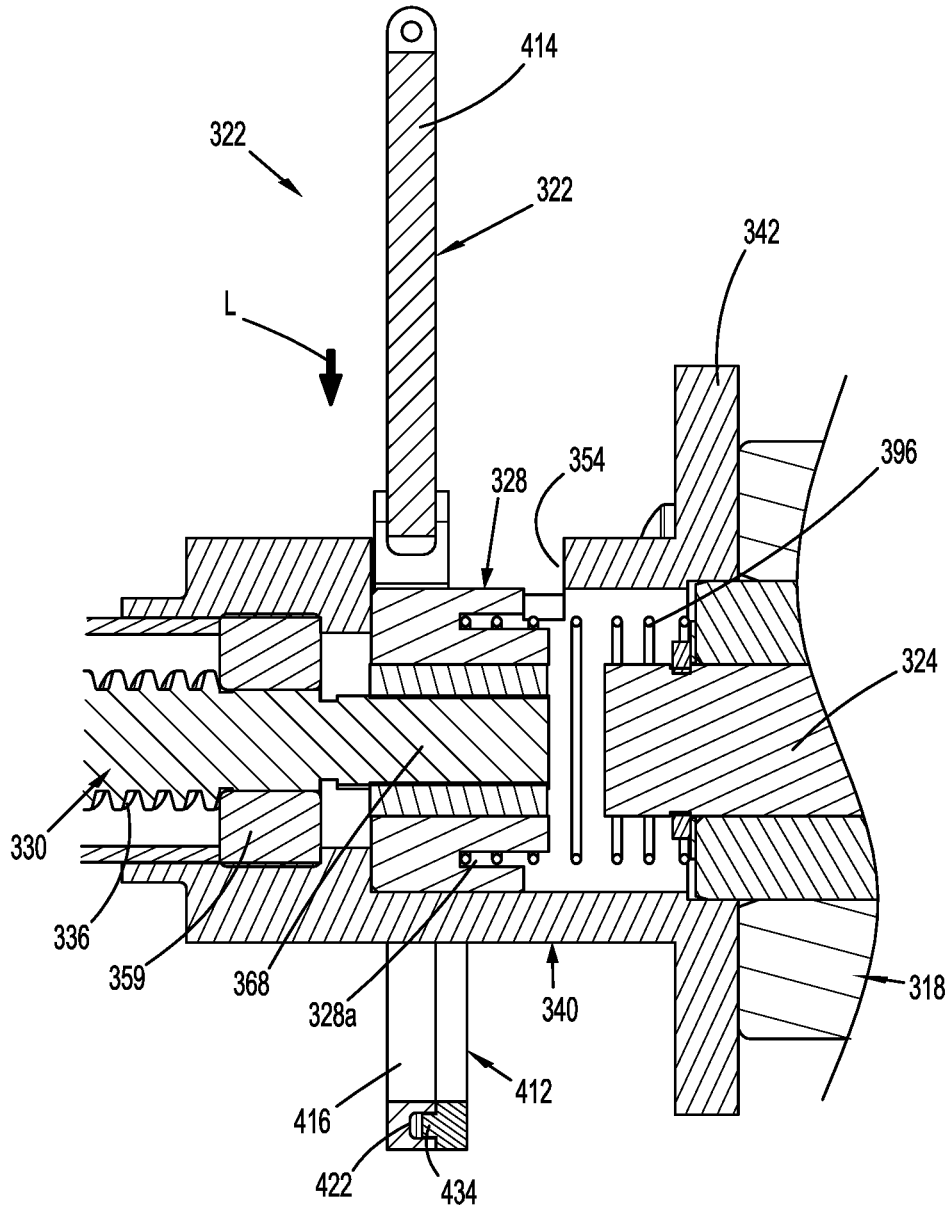


FIG. 26A

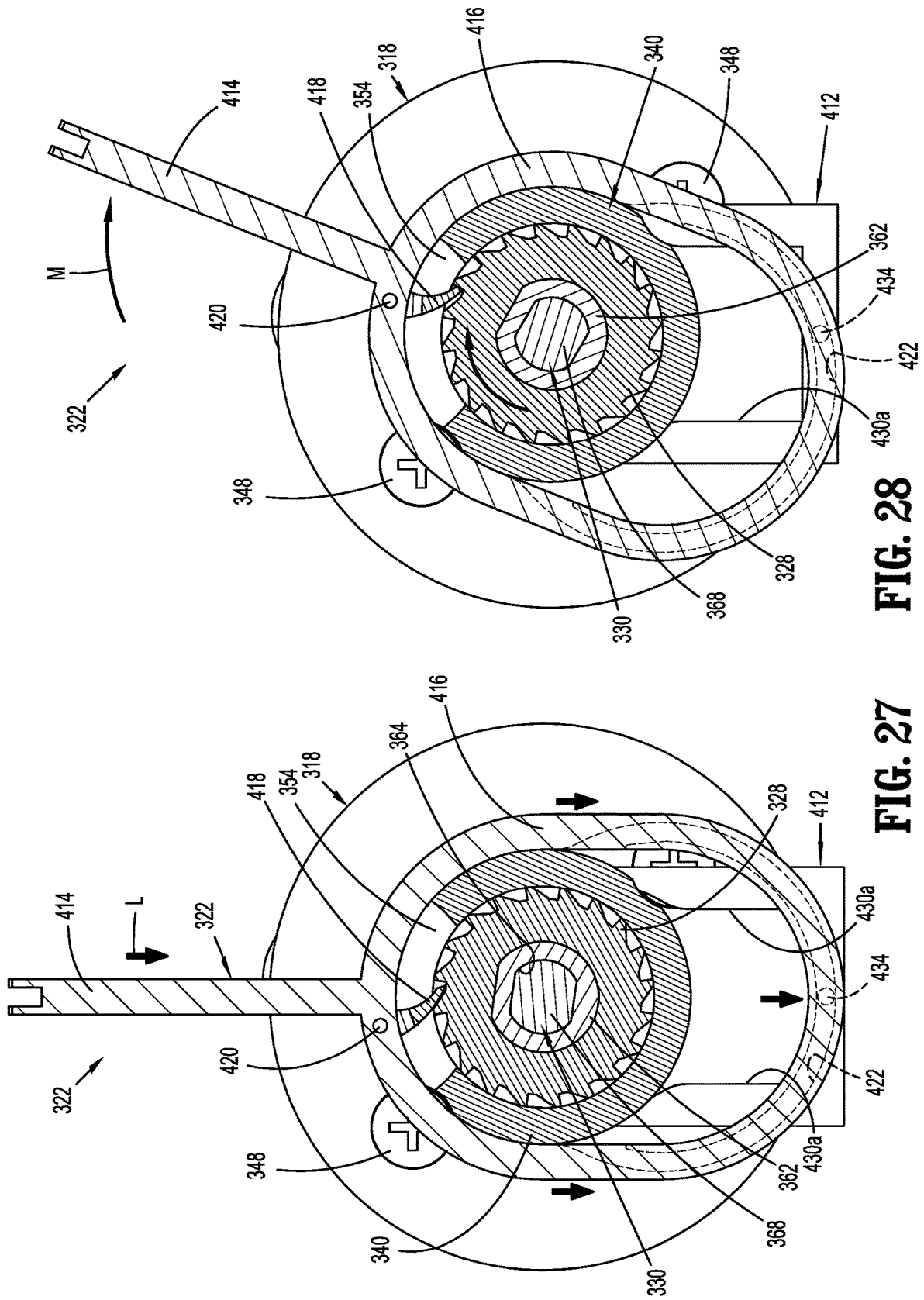


FIG. 27

FIG. 28

POWERED STAPLING DEVICE WITH MANUAL RETRACTION

CROSS REFERENCE TO RELATED APPLICATION

[0001] This application is a continuation of U.S. patent application Ser. No. 17/329,711, filed May 25, 2021, now U.S. Pat. No. 11,771,423, the disclosure of which is incorporated by reference herein in its entirety.

FIELD

[0002] This disclosure is directed to surgical devices and, more particularly, to powered surgical stapling devices.

BACKGROUND

[0003] Various types of surgical devices used to endoscopically treat tissue are known in the art, and are commonly used, for example, for closure of tissue or organs in transection, resection, and anastomoses procedures, for occlusion of organs in thoracic and abdominal procedures, and for electrosurgically fusing or sealing tissue.

[0004] One example of such a surgical device is a surgical stapling device. Typically, surgical stapling devices include a tool assembly having an anvil assembly and a cartridge assembly, and a drive assembly. Typically, the drive assembly includes a flexible drive beam and a clamp member that is supported on a distal end of the drive beam. The drive assembly is movable to advance the clamp member through the tool assembly to approximate the cartridge and anvil assemblies and to advance an actuation sled through the cartridge assembly to eject staples from the cartridge assembly.

[0005] Surgical stapling devices can be manually actuated devices in which a clinician squeezes a trigger to actuate the stapling device, or powered stapling devices in which a clinician activates a motor within the stapling device to actuate the stapling device. Although powered stapling devices require less force to operate, difficulties may arise when the device loses power or components of the device break. In such instances, the device can remain clamped about tissue preventing removal of the device from a patient.

[0006] A continuing need exists in the art for a powered stapling device that includes a drive assembly that can be manually retracted when power is lost or when the device is not operational.

SUMMARY

[0007] A surgical device includes a powered handle assembly having a motor assembly, a rack, a spur gear, and a manual retract mechanism. The spur gear is movable from a position engaged with the motor assembly and the rack to a positioned disengaged from the motor assembly and engaged with the rack to facilitate manual retraction of the rack.

[0008] One aspect of the disclosure is directed to a powered handle assembly for a surgical device that includes a housing, a gear casing, a motor assembly, a rack, a rotating shaft, and a spur gear. The housing defines a cavity. The gear casing is supported within the cavity of the housing and defines a longitudinal channel, a first cavity, and a second cavity that communicate with each other. The motor assembly includes an output shaft and a drive gear that is secured to the output shaft. The motor assembly is secured to the

gear casing, and the drive gear is positioned within the second cavity of the gear casing. The rack is received within the longitudinal channel of the gear casing and is movable between retracted and advanced positions. The rotating shaft extends through the first cavity of the gear casing. The spur gear is coupled to the rotating shaft and is received within the first cavity of the gear casing. The spur gear is movable within the first cavity from a first position in which the spur gear is engaged with the drive gear and the rack to a second position in which the spur gear is disengaged from the drive gear and engaged with the rack.

[0009] Other aspects of the disclosure are directed to a powered handle assembly for a surgical device that includes a housing, a motor assembly, a rack, a rotating shaft, and a spur gear. The housing defines a cavity. The motor assembly is supported within housing and includes an output shaft and a drive gear that is secured to the output shaft. The rack is supported within the housing and is movable longitudinally between retracted and advanced positions. The rotating shaft is supported within the housing. The spur gear is coupled to the rotating shaft and received within the housing such that the spur gear is movable from a first position in which the spur gear is engaged with the drive gear and the rack to a second position in which the spur gear is disengaged from the drive gear and engaged with the rack.

[0010] In aspects of the disclosure, the crank lever is coupled to the rotating shaft and is movable to move the spur gear from the first position to the second position.

[0011] In some aspects of the disclosure, a biasing member is engaged with the spur gear and urges the spur gear towards the first position.

[0012] In certain aspects of the disclosure, the rotating shaft includes a first portion and a second portion, wherein the first portion is rotatably fixed to the spur gear and the second portion receives the crank lever.

[0013] In aspects of the disclosure, the housing defines an opening and includes a removable cover that is positioned over the opening such that the crank lever is accessible through the opening.

[0014] In some aspects of the disclosure, the crank lever is movable along the second portion of the rotating shaft from a first position in which the rotating shaft can rotate independently of the crank lever to a second position in which the crank lever is rotatably fixed to the rotating shaft.

[0015] In certain aspects of the disclosure, the crank lever includes a hub that defines a through bore having a rectangular portion and the second portion of the rotating shaft includes a rectangular portion that is received within the rectangular portion of the through bore when the crank lever is in its second position.

[0016] In aspects of the disclosure, the handle assembly includes first and second C-clips, and the second portion of the rotating shaft defines spaced annular grooves that receive the first and second C-clips, respectively.

[0017] In some aspects of the disclosure, the spur gear is received about the second portion of the rotating shaft atop the first C-clip within the first cavity of the gear casing and the second C-clip is positioned externally of the first cavity of the gear casing to secure the rotating shaft to the gear casing.

[0018] Another aspect of the disclosure is directed to surgical stapling device that includes a powered handle assembly, an adapter assembly, and a tool assembly. The powered handle assembly includes a housing, a gear casing,

a motor assembly, a rack, a rotating shaft, and a spur gear. The housing defines a cavity. The gear casing is supported within the cavity of the housing and defines a longitudinal channel, a first cavity, and a second cavity that communicate with each other. The motor assembly includes an output shaft and a drive gear secured to the output shaft. The motor assembly is secured to the gear casing, and the drive gear is positioned within the second cavity of the gear casing. The rack is received within the longitudinal channel of the gear casing and is movable between retracted and advanced positions. The rotating shaft extends through the first cavity of the gear casing. The spur gear is coupled to the rotating shaft and is received within the first cavity of the gear casing. The spur gear is movable within the first cavity from a first position in which the spur gear is engaged with the drive gear and the rack to a second position in which the spur gear is disengaged from the drive gear and engaged with the rack. The adapter assembly has a proximal portion coupled to the handle assembly and a distal portion. The adapter assembly includes a firing rod that is coupled to the rack and is movable between retracted and advanced positions in response to movement of the rack between its retracted and advanced positions. The tool assembly is supported on the distal portion of the adapter assembly.

[0019] In aspects of the disclosure, the tool assembly includes an anvil and a cartridge assembly that are movable between open and clamped positions.

[0020] In some aspects of the disclosure, the stapling device includes a drive assembly that is coupled to the firing rod and includes a working end having an I-beam configuration.

[0021] In certain aspects of the disclosure, the working end of the drive assembly is movable in relation to the anvil and the cartridge assembly in response to movement of the firing rod between its retracted and advanced positions.

[0022] Other aspects of the disclosure are directed to a powered handle assembly for a surgical device that includes a housing, a gear casing, a motor assembly, a drive screw, a drive nut, a connecting rod, and a spur gear. The housing defines a cavity. The gear casing is supported within the cavity of the housing and defines a channel. The motor assembly includes an output shaft and a drive gear secured to the output shaft. The motor assembly is secured to the gear casing, and the drive gear is positioned within the cavity of the gear casing. The drive screw is supported within the housing and is rotatable in response to activation of the motor assembly. The drive nut is supported on and movable along the drive screw between retracted and advanced positions. The connecting rod is coupled to the drive nut. The spur gear is movable within the channel of the gear casing from a first position in which the spur gear is engaged with the output shaft and the drive screw to a second position in which the spur gear is disengaged from the output shaft and engaged with the drive screw.

[0023] Other aspects of the disclosure are directed to a powered handle assembly for a surgical device that includes a housing, a motor assembly, a drive screw, a drive nut, a connecting rod, a spur gear, a locking clip, and a pawl assembly. The housing defines a cavity. The motor assembly includes an output shaft and a drive gear secured to the output shaft. The motor assembly is positioned within the housing and the drive gear is positioned within the cavity of the gear casing. The drive screw is supported within the housing and is rotatable in response to activation of the

motor assembly. The drive nut is supported on and movable along the drive screw between retracted and advanced positions. The connecting rod is coupled to the drive nut. The spur gear is movable within the channel of the gear casing from a first position in which the spur gear is engaged with the output shaft and the drive screw to a second position in which the spur gear is disengaged from the output shaft and engaged with the drive screw. The locking clip is movable from a first position retaining the spur gear in its first position to a second position allowing movement of the spur gear from its first position to its second position. The pawl assembly includes an annular body portion and a ratcheting pawl coupled to the body portion.

[0024] In aspects of the disclosure, the handle assembly includes a biasing member that is positioned to urge the spur gear to the second position.

[0025] In some aspects of the disclosure, the handle assembly includes a locking clip that is movable from a first position retaining the spur gear in its first position to a second position allowing movement of the spur gear from its first position to its second position.

[0026] In certain aspects of the disclosure, the handle assembly includes a pawl assembly that includes a body portion and a ratcheting pawl coupled to the body portion.

[0027] In aspects of the disclosure, the gear casing defines a window and the body portion of the pawl assembly is positioned about the gear casing adjacent the window such that the pawl assembly is movable from a first position in which the ratcheting pawl is spaced from the spur gear to a second position in which the ratcheting pawl is engaged with the spur gear.

[0028] In some aspects of the disclosure, the connecting rod includes a proximal portion coupled to the drive nut and a distal portion coupled to a coupling member.

[0029] In certain aspects of the disclosure, the coupling member is adapted to engage a firing rod of the surgical device.

[0030] In aspects of the disclosure, the pawl assembly is coupled to the locking clip such that movement of the pawl assembly from its first position to its second position moves the locking clip from its first position to its second position.

[0031] In some aspects of the disclosure, the gear casing defines spaced openings, and the locking clip includes legs that are received within the openings.

[0032] Still other aspects of the disclosure are directed to a stapling device including a powered handle assembly, an adapter assembly, and a tool assembly. The powered handle assembly includes a housing, a gear casing, a motor assembly, a drive screw, a drive nut, a connecting rod, and a spur gear. The housing defines a cavity. The gear casing is supported within the cavity of the housing and defines a channel. The motor assembly includes an output shaft and a drive gear secured to the output shaft. The motor assembly is secured to the gear casing, and the drive gear is positioned within the cavity of the gear casing. The drive screw is supported within the housing and is rotatable in response to activation of the motor assembly. The drive nut is supported on and movable along the drive screw between retracted and advanced positions. The connecting rod is coupled to the drive nut. The spur gear is movable within the channel of the gear casing from a first position in which the spur gear is engaged with the output shaft and the drive screw to a second position in which the spur gear is disengaged from the output shaft and engaged with the drive screw. The

adapter assembly has a proximal portion coupled to the handle assembly and a distal portion. The adapter assembly includes a firing rod that is coupled to the drive nut and is movable between retracted and advanced positions in response to movement of the drive nut between its retracted and advanced positions. The tool assembly is supported on the distal portion of the adapter assembly.

[0033] Other features of the disclosure will be appreciated from the following description.

BRIEF DESCRIPTION OF THE DRAWINGS

[0034] Various embodiments of the disclosed staple cartridge are described herein below with reference to the drawings, wherein:

[0035] FIG. 1 is a side perspective view of a first version of a stapling device according to aspects of the disclosure with the stapling device in a non-articulated, unclamped position;

[0036] FIG. 2 is a side cutaway view of a handle assembly of the stapling device shown in FIG. 1 with a cover of the handle assembly removed;

[0037] FIG. 3 is a side perspective view of the handle assembly of the stapling device shown in FIG. 1 with a housing half-section removed;

[0038] FIG. 4 is an exploded side perspective view of internal components of the handle assembly shown in FIG. 3;

[0039] FIG. 5 is a side perspective view of a rotating shaft of the handle assembly shown in FIG. 3;

[0040] FIG. 6 is a perspective view of a crank lever of the handle assembly shown in FIG. 3;

[0041] FIG. 7 is a cross-sectional view taken along section line 7-7 of FIG. 2;

[0042] FIG. 8 is a cross-sectional view taken through a portion of the handle assembly shown in FIG. 3 with the stapling device in an unclamped position;

[0043] FIG. 9 is a cross-sectional view taken along section line 9-9 of FIG. 8;

[0044] FIG. 10 is a side perspective view of a reload assembly of the stapling device shown in FIG. 1 in the clamped and fired position;

[0045] FIG. 11 is a cross-sectional view taken along section line 11-11 of FIG. 10;

[0046] FIG. 12 is a cross-sectional view through a portion of the handle assembly shown in FIG. 3 with the stapling device in the clamped and fired position;

[0047] FIG. 13 is a side perspective view of a portion of the handle assembly shown in FIG. 3 as the stapling device is manually retracted from the clamped and fired position;

[0048] FIG. 14 is a cross-sectional view taken along section line 14-14 of FIG. 13;

[0049] FIG. 15 is a cross-sectional view taken along section line 15-15 of FIG. 14;

[0050] FIG. 16 is a side perspective view of the handle assembly of the stapling device shown in FIG. 1 with the cover of the handle assembly removed as the stapling device is manually retracted;

[0051] FIG. 17 is a cutaway, cross-sectional view taken through the handle assembly shown in FIG. 16 as the stapling device is manually retracted;

[0052] FIG. 18 is an alternate version of the handle assembly of the stapling device shown in FIG. 1 with a housing of the handle assembly shown in phantom;

[0053] FIG. 19 is an assembled view of the internal components of the handle assembly shown in FIG. 18;

[0054] FIG. 20 is an exploded side perspective view of internal components of the handle assembly shown in FIG. 19;

[0055] FIG. 21 is a side perspective view of a pawl assembly and locking clip of the handle assembly shown in FIG. 19;

[0056] FIG. 22 is a side perspective view from the proximal end of an interface between a motor assembly and a drive assembly of the handle assembly shown in FIG. 19 showing a manual retract mechanism with the locking clip in the locked position;

[0057] FIG. 23 is a side perspective view from the distal end of the interface between the motor assembly and the drive assembly of the handle assembly shown in FIG. 20 with a gear casing removed showing the manual retract mechanism with the locking clip in the locked position;

[0058] FIG. 24 is a cross-sectional view taken along section line 24-24 of FIG. 19;

[0059] FIG. 25 is a side cross-sectional view of the drive assembly of the handle assembly of the stapling device shown in FIG. 24 in the fired position;

[0060] FIG. 26 is a side perspective view from the proximal end of the interface between the motor assembly and the drive assembly of the handle assembly shown in FIG. 19 showing the manual retract mechanism with the locking clip in the unlocked position;

[0061] FIG. 26A is a side cross-sectional view taken along section line 26A-26A of FIG. 26 illustrating the manual retract mechanism in the unlocked position;

[0062] FIG. 27 is a cross-sectional view taken along section line 27-27 of FIG. 26 illustrating the manual retract mechanism as the manual retract mechanism is operated to move the locking clip from the locked position to the unlocked position; and

[0063] FIG. 28 is a cross-sectional view taken along section line 27-27 of FIG. 26 illustrating the manual retract mechanism as the manual retract mechanism is operated to retract the drive assembly.

DETAILED DESCRIPTION

[0064] The disclosed surgical device will now be described in detail with reference to the drawings in which like reference numerals designate identical or corresponding elements in each of the several views. However, it is to be understood that the aspects of the disclosure are merely exemplary of the disclosure and may be embodied in various forms. Well-known functions or constructions are not described in detail to avoid obscuring the disclosure in unnecessary detail. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the disclosure in virtually any appropriately detailed structure. In addition, directional terms such as front, rear, upper, lower, top, bottom, and similar terms are used to assist in understanding the description and are not intended to limit the disclosure.

[0065] In this description, the term “proximal” is used generally to refer to that portion of the device that is closer to a clinician, while the term “distal” is used generally to refer to that portion of the device that is farther from the clinician. In addition, the term “endoscopic” is used gener-

ally to refer to endoscopic, laparoscopic, arthroscopic, and/or any other procedure conducted through a small diameter incision or cannula. Further, the term “clinician” is used generally to refer to medical personnel including doctors, nurses, surgeons, and support personnel.

[0066] This disclosure is directed to a surgical device that includes a powered handle assembly having a motor assembly, a rack, a spur gear, and a manual retract mechanism. The spur gear is movable from a position engaged with the motor assembly and the rack to a positioned disengaged from the motor assembly and engaged with the rack to facilitate manual retraction of the rack.

[0067] FIGS. 1 and 2 illustrate a surgical device shown generally as stapling device 10 which includes a handle assembly 12, an elongate body or adapter assembly 14, and a tool assembly 16. The handle assembly 12 includes a housing 18 that forms a stationary handle portion 18a, and articulation lever 19, and actuation buttons 20. The adapter assembly 14 defines a longitudinal axis “X” and includes a proximal portion 24 that is coupled to the handle assembly 12, and a distal portion 26 that supports the tool assembly 16. The tool assembly 16 is secured to the distal portion 26 of the adapter assembly 14 by a pivot member 28 that defines an axis “Y” that is transverse to the longitudinal axis “X”. The articulation lever 19 is operatively coupled to the tool assembly 16 via an articulation linkage (not shown) such that manipulation of the articulation lever 19 causes articulation of the tool assembly 16 about the axis “Y” between an articulated position in which the tool assembly 16 is aligned with the longitudinal axis “Y” and non-articulated positions in which a longitudinal axis of the tool assembly and the longitudinal axis “X” define acute angles in response to manipulation of the articulation lever 19. The adapter assembly 14 is supported within a rotation knob 30 that is rotatably coupled to a distal portion of the handle assembly 12. The rotation knob 30 is manually rotatable about the longitudinal axis “X” to rotate the adapter assembly 14 and the tool assembly 16 about the longitudinal axis “X”. The actuation buttons 20 control operation of the different functions of the stapling device 10 including clamping and firing of the stapling device 10.

[0068] In aspects of the disclosure, the tool assembly 16 forms part of a reload assembly 32 that includes a proximal body portion 34 and the tool assembly 16. The proximal body portion 34 of the reload assembly 32 forms an extension of the adapter assembly 14 and includes a proximal end that is adapted to be releasably coupled to a distal end of the adapter assembly 14 and a distal end that supports the tool assembly 16 for articulation. In aspects of the disclosure, the tool assembly 16 can be fixedly coupled to a distal portion of the adapter assembly 14.

[0069] In aspects of the disclosure, the housing 18 of the handle assembly 12 is formed from half-sections that are coupled together such as by welding of with screws to define a cavity 38 that receives internal components of the handle assembly 12 which are described in further detail below. The housing 18 defines an upper opening 40 that provides access to the internal components of the handle assembly 12. The upper opening 40 is enclosed by a cover 42 that is removably supported within the upper opening 40.

[0070] FIGS. 3 and 4 illustrate the internal components of the handle assembly 12 which include a gear casing 44, a motor assembly 46, a rack 48, a firing rod 50, a manual retract mechanism 52 and intermediate spur gear 54, and a

drive gear 56. The gear casing 44 is secured within the cavity 38 of the housing 18 using screws or the like and defines a first cavity 60 and a second cavity 62 that intersect with each other and a longitudinally extending channel 64. The first cavity 60 of the gear casing 44 receives the drive gear 56 and the second cavity 62 of the gear casing 44 receives the intermediate spur gear 54. The drive gear 56 and the intermediate spur gear each include gear teeth that mesh such that rotation of the drive gear 56 within the first cavity 60 causes corresponding rotation of the intermediate spur gear 54 within the second cavity 62. The rack 48 is received within the channel 64 of the gear casing 44 and includes gear teeth that mesh with the gear teeth of the intermediate spur gear 54. When the drive gear 56 is rotated to rotate the intermediate spur gear 54, engagement between the intermediate spur gear 56 and the rack 48 causes the rack 48 to move longitudinally through the channel 64 in the gear casing 44.

[0071] The motor assembly 46 includes an output shaft 70 (FIG. 4) that is secured to the drive gear 56 and can be activated via the actuation buttons 20 (FIG. 1) to rotate the drive gear 56. In aspects of the disclosure, the motor assembly 46 is positioned within a portion of the cavity 38 of the housing 18 defined by the stationary handle portion 18a. The motor assembly 46 includes a mounting bracket 72 that is secured to the gear casing 44 with screws 74 such that the drive gear 56 is received within the second cavity 62 of the gear casing 44.

[0072] FIGS. 4-6 illustrate the manual retract mechanism 52 which includes a rotating shaft 78, a crank lever 80, and a grip member 82. The crank lever 80 includes a central hub portion 84 that defines a through bore 86 that receives the rotating shaft 78. The through bore 86 includes a cylindrical portion 86a and a rectangular portion 86b. The crank lever 80 also includes a lever portion 88 that defines a slot 90 and forms a clevis 92. The grip member 82 is supported within the clevis 92 by a pivot member 94 and is pivotable between a first position located within the slot 90 and a second position extending orthogonally from the lever portion 88.

[0073] The rotating shaft 78 includes a head portion 96 and a shaft portion 98 that extends downwardly from the head portion 96 as viewed in FIG. 4 through the through bore 86 in the crank lever 80. The shaft portion 98 includes a first rectangular portion 100, a cylindrical portion 102, and a second rectangular portion 104. The second rectangular portion 104 includes spaced annular grooves 106 and 108 that receive C-clips 110 and 112, respectively. The intermediate spur gear 54 is received about the second rectangular portion 104 of the rotating shaft 78 atop the C-clip 112 within the first cavity 60 of the gear casing 44. The C-clip 112 is positioned externally of the first cavity 60 and secures the rotating shaft 78 to the gear casing 44. Although the rotating shaft 78 is shown to have first and second rectangular portions, it is envisioned that other shaft configurations are envisioned.

[0074] The gear casing 44 defines first and second openings 114 and 116 that communicate with upper and lower ends of the first cavity 60 of the gear casing 44. The cylindrical portion 102 of the rotating shaft 78 is received within the first opening 114 of the gear casing 44 and the second rectangular portion 104 of the rotating shaft 78 extends through the second opening 116 of the gear casing 44. The C-clip 110 is secured to the lower end of the second rectangular portion 104 of the rotating shaft 78 adjacent a

lower surface of the gear casing 44 and the C-clip 112 is secured to the second rectangular portion 104 of the rotating shaft 78 within the first cavity 60 of the gear casing 44. The C-clips 110 and 112 secure the intermediate spur gear 54 to the rotating shaft 78 and secure the rotating shaft 78 to the gear casing 44. The second rectangular portion 104 of the rotating shaft 78 is received within a rectangular bore in the intermediate spur gear 54 to rotatably fix the intermediate spur gear 54 to the rotating shaft 78.

[0075] The intermediate spur gear 54 is received within the first cavity 60 of the gear casing 44 and is movable within the first cavity between a first or lower position and a second or upper position. In the lower position (FIG. 8), the teeth of the intermediate spur gear 54 simultaneously engage the teeth of the rack 48 and the teeth of the drive gear 56. In the upper position, the teeth of the intermediate spur gear 54 engage only the teeth of the rack 48.

[0076] The manual retract mechanism 52 includes a biasing member 120 that is positioned between an upper surface of the intermediate spur gear 54 and the inner surface of the gear casing 44. The biasing member 120 urges the intermediate spur gear 54 towards its lower position in which the intermediate spur gear 54 is engaged with both the drive gear 56 and the rack 48. In some aspects of the disclosure, a washer 122 is positioned between an upper surface of the biasing member 120 and the inner surface of the gear casing 44. In some aspects of the disclosure, the biasing member 120 includes a coil spring. It is envisioned that other types of biasing members could be incorporated into the stapling device 10 (FIG. 1).

[0077] The rack 44 includes a distal portion that is coupled to the firing rod 50. In aspects of the disclosure, the proximal portion of the firing rod 50 is formed with a head 124 that has a diameter that is larger than a body of the firing rod 50 and the distal portion of the rack 48 defines a slot 128. The head 124 of the firing rod 50 is received within the slot 128 of the rack 48 to couple the firing rod 50 to the rack 48 such that longitudinal movement of the rack 48 causes longitudinal movement of the firing rod 50. The coupling of the head 124 and the slot 128 allows the firing rod 50 to rotate in relation to the rack 48.

[0078] In some aspects of the disclosure, the manual retract mechanism 52 includes a base member 130 that defines a circular bore 132. The base member 130 is secured to an upper surface of the gear casing 44 and the hub portion 84 of the crank lever 80 is aligned within the circular bore 132. The crank lever 80 is movable from a lowered position to a raised position. In the lowered position, the hub portion 84 of the crank lever 80 is received within the circular bore 132 and in the raised position, the hub portion 84 of the crank lever 80 is positioned above the circular bore 132 of the base member 130.

[0079] The head 96 of the rotating shaft 78 of the manual retract mechanism 52 is received within the bore 86 of the crank lever 80. When the crank lever 80 is in its lowered position, the cylindrical portion 102 of the rotating shaft 78 is received within the rectangular portion 86b (FIG. 6) of the through bore 86 of the crank lever 80. In this position, the rotating shaft 78 can rotate within the through bore 86 of the crank lever 80 without causing rotation of the crank lever 80. When the crank lever 80 is moved to its raised position, the first rectangular portion 100 of the rotating shaft 78 is received within the rectangular portion 86b of the through bore 86 of the crank lever 80. In this position, rotation of the

crank lever 80 causes corresponding rotation of the rotating shaft 78, and thus, rotation of the intermediate spur gear 54. The head 96 of the rotating shaft 78 has a diameter that is larger than the width of the rectangular portion 86b of the through bore 86 of the crank lever 80. Thus, movement of the crank lever 80 to its raised position causes the rotating shaft 78 to its upper position in which the teeth of the intermediate spur gear 54 are only engaged with the teeth of the rack 48.

[0080] The handle assembly 12 (FIG. 1) also includes one or more batteries 140 which are received within the cavity 38 of the housing 18 of the handle assembly 12. The batteries 140 provide power to the motor assembly 46 via the actuation switches and control circuitry (not shown), e.g., a printed circuit board and one or more controllers, within the handle assembly 12 to control firing of the stapling device 10.

[0081] FIGS. 7-9 illustrate the handle assembly 12 of the stapling device 10 (FIG. 1) with the stapling device in an unclamped position prior to firing of the stapling device. In this position, the rack 48 is in a retracted position within the channel 64 of the gear casing 44 and the intermediate spur gear 54 is in its lowered position and is engaged with the rack 48 and the drive gear 56.

[0082] FIGS. 10 and 11 illustrate the reload assembly 32 when the stapling device 10 is in a fired position. As described above, the reload assembly 32 includes the tool assembly 16 and the proximal body portion 34. In aspects of the disclosure, the tool assembly 16 includes an anvil assembly 150 and a cartridge assembly 152. The cartridge assembly 152 includes a staple cartridge 154 that supports a plurality of staples and pushers (not shown), and an actuation sled 156. The proximal body portion 32 includes a drive assembly 158 that includes a flexible beam 160 and a working end 162. The working end 162 of the drive assembly 158 has an I-beam configuration and is secured to a distal end portion of the flexible beam 160. The flexible beam 160 has a proximal end portion that is releasably coupled to a distal portion of the firing rod 50. When the firing rod 50 is moved from a retracted position to an advanced position, the drive assembly 158 moves from a retracted position to an advanced position to move the working end 162 of the drive assembly 158 through the tool assembly 16 to advance the actuation sled 156 through the tool assembly 16. As the actuation sled 156 moves through the tool assembly 16, the actuation sled 156 engages the pushers (not shown) to eject staples (not shown) from the staple cartridge 154 into the anvil assembly 150. In the fired position, the working end 162 of the drive assembly 158 and the actuation sled 156 are in their advanced positions within the tool assembly and the tool assembly is in the clamped position clamped about tissue (not shown). For a more detailed description of the operation of the drive assembly 158 and its interaction with the tool assembly, see U.S. Pat. No. 8,132,706.

[0083] FIG. 12 illustrates the handle assembly 12 of the stapling device 10 (FIG. 1) as the stapling device 10 is fired. When the stapling device 10 is fired, the intermediate spur gear 54 (FIG. 8) is engaged with the rack 48 and with the drive gear 56. When the motor assembly 46 is activated, the drive gear 56 rotates the intermediate spur gear 54 to advance the rack 48 in the direction indicated by arrows "A". The rack 48 is coupled to the firing rod 50 such that advancement of the firing rod 50 advancement of the rack 48

causes advancement of the firing rod **50** in the direction of arrows “A” to advance the drive assembly **158** (FIG. **11**) within the tool assembly **16**.

[0084] FIGS. **13-15** illustrate the manual retract mechanism **52** as it is readied for use. When the stapling device **10** loses power or gets damaged such that the motor assembly **46** cannot retract the drive assembly **158** to release tissue clamped between the anvil and cartridge assemblies **150** and **152** (FIG. **11**), the manual retract mechanism **52** can be operated to retract the drive assembly **158** (FIG. **11**). In order to access the manual retract mechanism **52**, the cover **42** (FIG. **2**) must be removed to uncover the upper opening **40** in the housing **18** of the handle assembly **12**. Once the cover is removed, the crank lever **80** is pulled upwardly in the direction of arrow “C” in FIG. **13** to move the crank lever **80** from its lowered position to its raised position. As the crank lever **80** is moved towards its raised position, the first rectangular portion **100** of the rotating shaft **78** is received in the rectangular portion **86b** of the through bore **86** in the crank lever **80**. Once the first rectangular portion **100** of the rotating shaft **78** is received in the rectangular portion **86b** of the through bore **86** in the crank lever **80**, continued movement of the crank lever **80** in the direction of arrow “C” will lift the rotating shaft **78** and the intermediate spur gear **54** in the direction of arrows “D” in FIG. **14** to their upper positions compressing the biasing member **120**. In the upper position, the intermediate spur gear **54** is disengaged from the drive gear **56** and is engaged only with the rack **48**. Once the crank lever **80** is in its raised position, the grip member **82** can be pivoted about the pivot member **94** to an operational position.

[0085] FIGS. **16** and **17** illustrate the manual retract mechanism **52** as it is operated to retract the firing rod **50**. Once the crank lever **80** is moved to its raised position, the crank lever **80** can be rotated in the direction indicated by arrow “E” in FIG. **16** to rotate the rotating shaft **78** and the intermediate spur gear **54** in the direction indicated by arrow “F” in FIG. **17** to retract the rack **48**. More specifically, when the crank lever **80** is rotated, receipt of the first rectangular portion **100** of the rotating shaft **78** in the rectangular portion **86b** of the through bore **86** of the crank lever **80** rotatably fixes the crank lever **80** to the rotating shaft **78**. Thus, when the crank lever **80** rotates, the rotating shaft also rotates. The intermediate spur gear **54** is rotatably fixed to the rotating shaft **78** via receipt of the second rectangular portion **104** of the rotating shaft **78** in the rectangular bore **54a** of the intermediate spur gear **54** such that rotation of the rotating shaft **78** causes rotation of the intermediate spur gear **54**. In its upper position, the intermediate spur gear **54** is only engaged with the rack **48**, and as such, rotation of the intermediate spur gear **54** causes retract of the rack **48**.

[0086] FIGS. **19-28** illustrate an alternate version of the handle assembly **12** (FIG. **18**) of the stapling device **10** shown generally as handle assembly **312**. The handle assembly **312** includes a housing **314** that is substantially similar to housing **18** (FIG. **1**) of stapling device **10** and will not be described in further detail herein. The housing **314** defines a cavity **316** that receives the internal components of the handle assembly **312**.

[0087] FIGS. **18-20** illustrate the internal components of the handle assembly **312** which includes a motor assembly **318**, a drive assembly **320**, and a manual retract mechanism **322**. The motor assembly **318** is supported within the cavity

316 (FIG. **18**) of the housing **314** and includes an output shaft **324** that has a flat surface **324a**. In some aspects of the disclosure, the output shaft **324** has a D-shaped configuration although other configurations are envisioned.

[0088] The drive assembly **320** is coupled to the output shaft **324** of the motor assembly **318** and includes a one-way spur gear **328**, a drive screw **330**, a drive nut **332**, connecting rods **334**, a coupling member **336**, a guide tube **338**, and a gear casing **340**. The gear casing **340** includes a mounting flange **342** and a cylindrical body **344**. The mounting flange **342** of the gear casing **340** defines bores **346** that receive screws **348**. The screws **348** are received in threaded bores **350** formed in a distal face of the motor assembly **318** to secure the gear casing **340** to the motor assembly **318**. The cylindrical body **344** of the gear casing **340** defines a cavity **352** and a window **354** that communicates with the cavity **352**. The cylindrical body **344** of the gear casing **340** defines two openings **356** (only one is shown) and two cutouts **358**. One of the openings **356** and one of the cutouts **358** is positioned on each side of the window **354** in vertical alignment. The cavity **352** of the cylindrical body **344** of the gear casing **340** receives the one-way spur gear **328**. The distal portion of the cylindrical body **344** of the gear casing **340** supports a bearing **359**.

[0089] The one-way spur gear **328** defines a central through bore **360** that receives a bearing **362**. In aspects of the disclosure, the central through bore **360** and the bearing **362** have corresponding non-circular configurations, e.g., D-shaped configurations, such that the bearing **362** is slidably received within the central through bore **360** of the one-way spur gear **328**. The corresponding configurations of the one-way spur gear **328** and the bearing **362** rotatably fix the components to each other. The bearing **362** also defines a central through bore **364** that has a non-circular configuration.

[0090] The drive screw **330** includes a threaded outer surface **366**, a proximal extension **368**, and a distal extension **370**. The proximal extension **368** of the drive screw **330** extends through the bearing **359** within the gear casing **340** and is received and secured within the central through bore **364** of the bearing **362**. The distal extension **370** of the drive screw **330** is received within a bearing **372** that is supported within the housing **314** (FIG. **18**) to rotatably support the drive screw **330** within the housing **314**.

[0091] When the motor assembly **318** is activated to rotate the output shaft **324**, rotation of the output shaft **324**, when engaged with the one-way spur gear **328**, causes corresponding rotation of the one-way spur gear **328**. As described above, the one-way spur gear **328** is rotatably fixed to the bearing **362** which is secured to and rotatably fixed to the drive screw **330**. As such, rotation of the one-way spur gear **328** causes corresponding rotation of the drive screw **330**.

[0092] The drive nut **332** includes a threaded bore **374** that receives and is threadably engaged with the threaded outer surface **366** of the drive screw **330**. The drive nut **332** is coupled to a proximal portion of the connecting rods **334**. In aspects of the disclosure, the drive nut **332** includes protrusions **378** that are received within openings **380** formed in the proximal portions of the connecting rods **334** to connect the drive nut **332** to the connecting rods **334**. The connecting rods **334** extend distally from the drive nut **332** and include distal portions that are connected to the coupling member **336**. In aspects of the disclosure, the coupling member **336** includes protrusions **384** that are received within openings

386 formed in the distal portions of the connecting rods **334** to connect the coupling member **336** to the connecting rods **334**. The drive nut **332** and the connecting rods **334** are received within the guide tube **338**.

[0093] When the drive screw **330** is rotated, engagement between the outer threaded surface **366** of the drive screw **330** and the inner threaded bore **374** of the drive nut **332** causes the drive nut **332** to translate longitudinally along the drive screw **330** within the guide tube **338**. The drive nut **332** is connected to the connecting rods **334** such that longitudinal translation of the drive nut **332** along the drive screw **330** causes the connecting rods **334** to move longitudinally within the guide tube to advance to coupling member **336**.

[0094] The coupling member **336** is coupled to a firing rod **382** such that longitudinal movement of the coupling member **336** causes longitudinal movement of the firing rod **382**. In aspects of the disclosure, the firing rod **382** includes a head portion **384** and an elongate body **386**. The head portion **384** has a diameter that is greater than a diameter of the elongate body **386**. The coupling member **336** defines a slot **390** that has a width that is greater than the diameter of the elongate body **386** but less than the diameter of the head portion **384**. The elongate body **386** of the firing rod **382** is received through the slot **390** in the coupling member **336** to axially fix the firing rod **382** to the coupling member **336** while allowing relative rotation of the firing rod **382** and the coupling member **336**.

[0095] The one-way spur gear **328** is movably positioned within the cavity **352** of the cylindrical body **344** of the gear casing **340** between a retracted position (FIG. 24) and an advanced position (FIG. 26A). In the advanced position, the one-way spur gear is engaged with the proximal extension **368** of the drive screw **330** and the output shaft **324** of the motor assembly **318** such that rotation of the output shaft **324** of the motor assembly **318** causes rotation of the drive screw **330**. In the advanced position, the one-way spur gear **328** is disengaged from the output shaft **324** of the motor assembly **318** but still engaged with the drive screw **330**. A biasing member **396**, e.g., a coil spring, is positioned between the distal surface of the motor assembly **318** and a proximal surface of the one-way spur gear **328** to urge the one-way spur gear **328** towards the advanced position. In aspects of the disclosure, the proximal surface of the one-way spur gear **328** defines a recess **328a** (FIG. 26A) that receives the biasing member **396**.

[0096] FIGS. 20 and 21 illustrate the manual retract mechanism **322** includes a pawl assembly **410** and a locking clip **412**. The pawl assembly **410** includes a handle **414** and a body portion **416**. In aspects of the disclosure, the body portion has an oval or annular configuration and supports a ratcheting pawl **418** that is pivotably secured to an upper portion of the body portion **416** by a pivot member **420**. The ratcheting pawl **418** extends downwardly into a circular opening defined by the body portion **416**. The body portion **416** is received about the gear casing **340** with the ratcheting pawl **418** positioned over the window **354** in the gear casing **340** above the one-way spur gear **328**. A lower portion of the body portion **416** defines a circular slot **422**.

[0097] The locking clip **412** has a rectangular shape and includes a base portion **426** and spaced legs **428** that extend upwardly from the base portion **426**. Each of the legs **428** of the locking clip **412** includes a stepped inner surface **430** that includes a first surface **430a** and a second surface **430b**. The first surfaces **430a** of the legs **428** define a first width **X1** and

the second surfaces **430b** define a second width **X2** that is greater than the first width **X1**. Each of the legs **428** is received through one of the openings **356** and cutouts **358** of the gear casing **340** such that the stepped inner surfaces **430** of the legs **428** of the locking clip **412** are positioned within the cavity **352** of the gear casing **340**. The locking clip **322** is movable from a first position (FIG. 23) in which the first surfaces **430a** of the legs **428** of the locking clip **322** are aligned with the one-way spur gear **328** and a second position in which the second surfaces **430b** of the legs **428** of the locking clip **322** are spaced from the one-way spur gear **328**. The width **X1** between the first surfaces **430a** of the legs **428** of the locking clip **322** is such to prevent movement of the one-way spur gear **322** to its advanced position, whereas the width **X2** between the second surfaces **430b** of the legs **428** of the locking clip **322** allows movement of the one-way spur gear **322** to the advanced position.

[0098] The base portion **426** of the locking clip **322** includes a protrusion **434** that is received within the circular slot **422** in the body portion **416** of the pawl assembly **410**. Receipt of the protrusion **434** couples the pawl assembly **410** to the locking clip **322** to retain the pawl assembly **410** in a stable position about the gear casing **340**. In aspects of the disclosure, the protrusion **434** has an enlarged head and the circular slot includes overhanging ledges that retain the enlarged head of the protrusion **434** within the circular slot **422**. The protrusion **434** is configured to slide within the circular slot **422** as described in further detail below.

[0099] FIGS. 22-24 illustrate the handle assembly **12** (FIG. 18) in a pre-fired position with the pawl assembly **322** positioned about the gear casing **340** and the ratcheting pawl **418** positioned above the window **354** in the gear casing **340**. When the handle assembly **12** is assembled, the one-way spur gear **328** is pressed proximally towards the motor assembly **318** to compress the biasing member **396** and position the one-way spur gear **328** in its retracted position. After the one-way spur gear **328** is in its retracted position, the legs **428** of the locking clip **412** are inserted from a side of the gear casing **340** opposite to the ratcheting pawl **418** into the openings **356** and cutouts **358** formed in the gear casing **340** to its first position. In the first position of the locking clip **412**, the first surfaces **430a** of the legs **428** of the locking clip **412** engage a distal face of the one-way spur gear **328** to retain the one-way spur gear **328** in its retracted position against the urging of the biasing member **396**. In its retracted position, the one-way spur gear **328** is engaged with both the output shaft **324** of the motor assembly **318** and the one-way spur gear **328**. When the locking clip **412** is in its first position, the protrusion **434** on the locking clip **412** is pressed into the circular slot **422** on the body portion **416** of the pawl assembly **322** to couple the pawl assembly **322** to the locking clip **412** (FIG. 24).

[0100] In the pre-fired position of the handle assembly **12** (FIG. 18), the drive nut **322** is positioned near the proximal end of the drive screw **330** and the coupling member **336** is positioned adjacent the distal end of the guide tube **338** such that the connecting rods **334** are in retracted positions and the firing rod **382** is in its retracted position.

[0101] FIG. 25 illustrates the handle assembly **12** (FIG. 1) in a fired position. When the stapling device **10** (FIG. 1) is fired by pressing the actuation buttons **20** (FIG. 1), the motor assembly **318** is activated to rotate the output shaft **324**. Rotation of the output shaft **324** causes corresponding rotation of the one-way spur gear **328** and the drive screw

330 to advance the drive nut **322** along the drive screw **330** in the direction of arrow “J”. As the drive screw **330** advances the drive nut **322**, the drive nut **322** advances the connecting rods **334** to advance the firing rod **382** in the direction of arrow “K” and actuate the tool assembly **16** (FIG. 1) as described above regarding stapling device **10** (FIG. 1).

[0102] When the tool assembly **16** is in the clamped and fired position (FIG. 11) and the powered stapling device **10** (FIG. 1) becomes inoperable and cannot be unclamped using the motor assembly **318**, the manual retract mechanism **322** allows the tool assembly to be manually unclamped. FIGS. 26-28 illustrate operation of the manual retract mechanism **322**. In order to operate the manual retract mechanism **322**, the pawl assembly **322** is pressed downwardly in the direction of arrows “L” in FIGS. 26-27. When the pawl assembly **322** is pressed downwardly, the locking clip **412**, which is coupled to the pawl assembly **322** by the protrusion **434**, is moved from its first position to its second position. In its second position, the locking clip **412** disengages from the one-way spur gear **328** such that the biasing member **396** moves the one-way spur gear **328** from its retracted position to its advanced position. In its advanced position, the one-way spur gear **328** is disengaged from the output shaft **324** of the motor assembly **318**. When the pawl assembly **322** is pressed downwardly, the ratcheting pawl **418** moves through the window **354** of the gear housing **340** into engagement with the one-way spur gear **328**.

[0103] After the one-way spur gear **328** is in its advanced position, the handle **414** of the pawl assembly **322** can be rotated in the direction of arrow “M” in FIG. 28 to rotate the one-way spur gear **328** and the drive screw **330** to retract the firing rod **382**. As the pawl assembly **322** is rotated, the protrusion **434** moves within the circular slot **422** of the pawl assembly **322**.

[0104] Persons skilled in the art will understand that the devices and methods specifically described herein and illustrated in the accompanying drawings are non-limiting exemplary embodiments. It is envisioned that the elements and features illustrated or described in connection with one exemplary embodiment may be combined with the elements and features of another without departing from the scope of the disclosure. As well, one skilled in the art will appreciate further features and advantages of the disclosure based on the above-described embodiments. Accordingly, the disclosure is not to be limited by what has been particularly shown and described, except as indicated by the appended claims.

1. (canceled)

2. A powered handle assembly for a surgical device comprising:

- a housing defining a cavity;
- a motor assembly including an output shaft and a drive gear secured to the output shaft, the motor assembly supported within the housing;
- a rack received within the housing and movable between a retracted position and an advanced position;
- a rotating shaft supported within the housing; and
- a spur gear coupled to the rotating shaft such that rotation of the rotating shaft causes rotation of the spur gear, the rotating shaft movable from a first shaft position to a second shaft position to move the spur gear from a first gear position in which the spur gear is engaged with the drive gear and the rack to a second gear position in

which the spur gear is disengaged from the drive gear and engaged with the rack.

3. The powered handle assembly of claim 2, further including a crank lever coupled to the rotating shaft, the crank lever movable to move the spur gear from the first gear position to the second gear position.

4. The powered handle assembly of claim 3, further including a biasing member engaged with the spur gear, the biasing member positioned to urge the spur gear towards the first gear position.

5. The powered handle assembly of claim 4, wherein the rotating shaft includes a first portion and a second portion, the first portion rotatably fixed to the spur gear, and the second portion engaged with the crank lever.

6. The powered handle assembly of claim 5, wherein the housing defines an opening and includes a removable cover positioned over the opening, the crank lever accessible through the opening.

7. The powered handle assembly of claim 6, wherein the crank lever is movable along the second portion of the rotating shaft from a first lever position in which the rotating shaft can rotate independently of the crank lever to a second lever position in which the crank lever is rotatably fixed to the rotating shaft.

8. The powered handle assembly of claim 7, wherein the crank lever includes a hub that defines a through bore having a rectangular portion, and the second portion of the rotating shaft includes a rectangular portion that is received within the rectangular portion of the through bore when the crank lever is in the second lever position.

9. The powered handle assembly of claim 5, further including first and second C-clips, the second portion of the rotating shaft defining spaced annular grooves that receive the first and second C-clips.

10. A powered handle assembly for a surgical device comprising:

- a housing defining a cavity;
- a motor assembly including an output shaft and a drive gear secured to the output shaft, the motor assembly supported within the housing;
- a rack received within the housing and movable between retracted and advanced positions;
- a rotating shaft supported within the housing and accessible through the housing; and
- a spur gear coupled to the rotating shaft such that rotation of the rotating shaft causes rotation of the spur gear, the spur gear received within the housing, the spur gear movable from a first gear position in which the spur gear is engaged with the drive gear and the rack to a second gear position in which the spur gear is disengaged from the drive gear and engaged with the rack.

11. The powered handle assembly of claim 10, further including a crank lever coupled to the rotating shaft, the crank lever movable to move the spur gear from the first gear position to the second gear position.

12. The powered handle assembly of claim 11, further including a biasing member engaged with the spur gear, the biasing member positioned to urge the spur gear towards the first gear position.

13. The powered handle assembly of claim 12, wherein the rotating shaft includes a first portion and a second portion, the first portion rotatably fixed to the spur gear, and the second portion engaged with the crank lever.

14. The powered handle assembly of claim 13, wherein the housing defines an opening and includes a removable cover positioned over the opening, the crank lever accessible through the opening.

15. The powered handle assembly of claim 14, wherein the crank lever is movable along the second portion of the rotating shaft from a first lever position in which the rotating shaft can rotate independently of the crank lever to a second lever position in which the crank lever is rotatably fixed to the rotating shaft.

16. The powered handle assembly of claim 15, wherein the crank lever includes a hub that defines a through bore having a rectangular portion, and the second portion of the rotating shaft includes a rectangular portion that is received within the rectangular portion of the through bore when the crank lever is in the second lever position.

17. The powered handle assembly of claim 13, further including first and second C-clips, the second portion of the rotating shaft defining spaced annular grooves that receive the first and second C-clips.

18. A powered handle assembly for a surgical device comprising:

- a motor assembly including an output shaft and a drive gear secured to the output shaft;

- a rack movable in relation to the motor between retracted and advanced positions;

- a rotating shaft; and

- a spur gear coupled to the rotating shaft, the rotating shaft movable from a first shaft position to a second shaft position to move the spur gear from a first gear position in which the spur gear is engaged with the drive gear and the rack to a second gear position in which the spur gear is disengaged from the drive gear and engaged with the rack.

19. The powered handle assembly of claim 18, further including a crank lever coupled to the rotating shaft, the crank lever movable to move the spur gear from the first gear position to the second gear position.

20. The powered handle assembly of claim 19, further including a biasing member engaged with the spur gear, the biasing member positioned to urge the spur gear towards the first gear position.

21. The powered handle assembly of claim 18, wherein the rotating shaft includes a first portion and a second portion, the first portion rotatably fixed to the spur gear, and the second portion engaged with the crank lever.

* * * * *