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(54) **A GREASE COLLECTOR PAD AND A METHOD FOR MANUFACTURING THE SAME**
EINE FETTBESEITIGUNGSVORRICHTUNG UND VERFAHREN ZUR DESSEN HERSTELLUNG
APPAREIL D'ÉLIMINATION DE GRAISSE ET PROCÉDÉ POUR LA FABRICATION DE CELUI

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Description

TECHNICAL FIELD

[0001] The teachings of the present disclosure relate to the field of exhaust filtration in ventilation systems and more particularly, to grease removal apparatus, systems and methods.

BACKGROUND

[0002] In kitchens, the grease filters and/or grease removal devices are usually installed in exhaust hoods above various types of cooking equipment including deep-fat fryers, grills, griddles and ovens where excess heat and flame can occur. In applications using existing wool or fiber-based filters (see e.g., U.S. 6,293,983 and EP 1 861 524 A2) problems may be encountered due to excessive heat or flame. EP 1 861 524 A2, for example, discloses a flame resistant (FR) fiber blend comprising amorphous silica fibers; and at least one fiber selected from the group consisting of FR fibers, binder fibers and mixtures thereof, wherein a mixtures thereof may be natural fibers and FR viscose fibers. Unless stainless steel heat shields are placed in front of the wool filters, there is the possibility that concentrations of heat (e.g., from exhaust of the cooking equipment) may degrade the wool fibers and cause a hole to form in the filter. Similarly, flames may make holes in the filter if they come in direct contact with the filter which can happen above griddles and grills with a grease flare-up. This is a major drawback as a hole in the filter renders it ineffective and requires that the filter be replaced.

[0003] When selecting the thickness of a wool filter, there is a tradeoff between airflow and grease collection. A thin filter will allow sufficient airflow but will not have a large capacity to collect and store grease. A thicker filter will allow for greater grease collection but reduce airflow. Existing filters of a thickness selected to allow sufficient airflow may not have a large capacity to catch and store grease. This renders the wool filter expensive to use as it needs to be changed very frequently, and it is also operationally inconvenient to change on a regular basis.

[0004] Additionally, existing wool filters often require a separate support frame and frame cover made of metal, which is both costly, heavy for the operator to use and susceptible to damage, often requiring costly replacement. This assembly, and often along with an optional heat shield means the current wool-based system is not only expensive to make but more significantly it can be difficult for the user to operate. As a result, operational use has been limited in the marketplace. There is room for simplification and improvement of this assembly.

[0005] The following narrative is provided to give background related to the purpose, theory and operation of kitchen exhaust hoods.

Kitchen Exhaust Hoods

[0006] Commercial and institutional cooking establishments typically employ exhaust removal systems to provide ventilation of the workspace, thus supporting the kitchen operation with the removal of heat, grease laden vapor, smoke, contaminants, and cooking by-product. The primary device utilized in the exhaust system for the purpose of capturing the plume produced by the cooking appliances, containing fire, and reducing the contaminants entering the exhaust system is the exhaust hood.

[0007] The heating of cooking appliances generally results in a natural upward draft of air, which rises from the cooking battery. At the point where food is being heated and cooked, the updraft or plume, also known as effluent, becomes entrained into the air stream rising from the cooking surface. This by-product will be produced at varying rates based on the surface temperature of the cooking appliances, and the type of foods being prepared. With cooking processes ranging from low to high temperatures, and vast differences in the grease content of the foods being prepared, the need exists to provide adequate ventilation of the workspace, contaminant removal, and fire prevention based on the severity of the cooking operation.

Non-Grease versus Grease Type Hoods

[0008] Two basic types of hoods are commonly utilized for ventilation purposes within commercial and institutional kitchen facilities, with the main factor of their division being whether they are designed to ventilate grease-laden vapor or simply heat and vapor. These are divided into type 1, (commonly referred to as class 1), constructed and designed for the venting of grease laden vapor, and type 2, (or class 2), for the venting of heat, vapor, and odor only.

[0009] Since the teachings of the present disclosure includes to the capture of grease particulates from grease laden vapor, further discussion will focus primarily upon Class 1 hoods.

Class 1 Exhaust Hoods

[0010] Cooking applications which produce grease-laden vapor typically require the use of class 1 hoods, which will be divided into two main groups; listed exhaust hoods, and unlisted hoods.

[0011] Listed exhaust hoods have been tested for performance by a third-party Listing Authority, such as Intertek/ETL or Underwriters Laboratories, for their performance in capturing smoke and vapor at varying temperatures, ability to withstand fire conditions, and electrical components survivability in the application.

Grease Removal Devices

[0012] Listed and unlisted exhaust hoods, which are

used in cooking applications, will include grease removal devices to reduce the grease volume of the exhaust air stream prior to the exhaust air entering the exhaust duct. Grease buildup in the exhaust ductwork is considered a fire hazard since the deposited by-product remains flammable. With the accelerated air velocities within the exhaust ductwork induced by the blower, potential risks escalate with the buildup of flammable byproduct. Failure to remove this byproduct at the source of the grease removal device within the hood may result in migration of the flammable load throughout the exhaust duct system.

[0013] Grease removal apparatus and systems are normally located within the exhaust hood, and may be either removable for cleaning, or may be a fixed component within the exhaust hood for automatic wash down, such as a water wash type hood. Removable type filters are normally arranged within a filter rack, are located just below the exhaust duct collar for the hood, and typically have a metal grease collection container, which does not typically exceed one gallon.

Baffle Filters

[0014] Most common filter hoods today utilize baffle type filters, which operate based upon the principle of centrifugal grease extraction. These filters are configured with a series of overlapping baffles, which force the grease laden exhaust air to make several changes in direction within the grease filter. The grease is dismissed from the air stream by centrifugal force, held within the filter interior, and accumulation of the grease aerosol particles which begin to liquefy continuously drain from the filter to a grease drip tray, or trough, and then drain into a metal container which does not typically exceed one gallon.

[0015] Baffle filters operate with among the lowest resistance offered by any grease removal device, which may be between .50" and .75" static pressure, and the average air velocity at the face of the filter may be between 150 feet per minute, and 400 feet per minute, both depending upon the hood airflow in volume.

[0016] Baffle filters are listed to Underwriters Laboratories ("UL") Standard 1046, which tests their ability to perform in the application, and in fire conditions. However, UL Standard 1046 does not adequately address the effectiveness of the baffle to actually remove grease from the air flow and prevent it from entering the exhaust duct. As a result, most baffles are very poor at removing grease from the airflow.

[0017] Grease in the ducting constitutes a major fire hazard as duct fires are a constant concern in commercial kitchen exhaust systems.

SUMMARY

[0018] The present disclosure relates to grease removal apparatus, systems and methods. The present disclosure relates to a filter assembly that includes a filter pad

comprising fibers including natural, synthetic and/or hybrid fibers. A stabilizer frame may be imbedded in the filter pad. The stabilizer frame may be formed of a non-metallic material. The stabilizer frame is configured to provide support to the filter pad to maintain the filter pad in a generally flat configuration. The filter pad may be comprised of at least first and second fibrous mats being coupled together, and the stabilizer is disposed between and coupled with the first and second fibrous mats.

[0019] The filter pad may be formed from a single fibrous mat that is coupled with a stabilizer. Each of four edges of the mat may be lapped over respective edges of the stabilizer frame.

[0020] The blend of fibers may include synthetic fibers and/or viscose fibers. At least a portion of the fibers may be treated with a solution that is fire resistant or fire retardant.

[0021] A technical advantage of the present disclosure includes a filter assembly that is effective at removing or reducing grease particulates from grease laden air. Accordingly, baffle filters may remain cleaner for a longer period of time, thereby being an even more effective fire barrier since the fuel source (e.g., grease particulates) has been decreased from the airflow prior to reaching any baffle filters and/or ductwork.

[0022] Another technical advantage of the present disclosure includes a filter assembly that distributes flame more evenly across a baffle filter, when the filter assembly is located "upstream" from a baffle filter. Accordingly, baffle filters are protected from fire and damage, perform better, and remain cleaner for a longer period of time.

[0023] According to the present invention there is provided a method of manufacturing a grease collector pad, the method comprising:

- blending wool fibers with flame resistant viscose fibers to create a blend of fibers in a ratio as much as 95% wool fibers and 5% flame resistant viscose fibers or as much as 95% flame resistant viscose fibers and 5% wool fibers;
- carding the blend into a fiber web;
- layering the fiber web into a blended fiber wadding using a cross lapping machine;
- creating a bonding emulsion comprising a binder and a fire retardant;
- diluting the bonding emulsion; and
- applying the diluted bonding emulsion to the blended fiber wadding by spraying the top and the bottom of the wadding.

[0024] The method may further comprise assisting penetration of the diluted bonding emulsion through the fibers by applying a vacuum to the blended fiber wadding. The method may further comprise passing the blended fiber wadding through an oven at over 137.78°C (280 degrees Fahrenheit). The method may further comprise coupling a stabilizer frame with the blended fiber wadding.

[0025] According to the present invention, there is provided a grease collector pad manufactured by the method of the present invention. The viscose fibers (of the grease collected pad) may be provided within a range of 2-9 denier. The grease collector pad may comprise 50% wool fibers and 50% viscose fibers. The grease collector pad may comprise: 50% wool fibers; 25% 8-9 denier viscose fibers; and 25% 2 denier flame resistant viscose fibers bonded with biodegradable flame resistant treated acrylic bonding emulsion.

BRIEF DESCRIPTION OF THE DRAWINGS

[0026] For a more complete understanding of the present disclosure and its advantages, reference is now made to the following descriptions, taken in conjunction with the accompanying drawings, in which:

FIGURE 1 illustrates a filter assembly, in accordance with a particular embodiment of the present disclosure, installed within a vent hood;

FIGURE 2 illustrates a disposable grease removal device, in accordance with a particular embodiment of the present disclosure;

FIGURE 3 illustrates a stabilizer that may be a part of the grease removal device of FIGURE 2, in accordance with a particular embodiment of the present disclosure;

FIGURE 4 illustrates an alternative embodiment disposable grease removal device; and

FIGURE 5 illustrates a cross-section of yet another alternative embodiment disposable grease removal device.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0027] The present disclosure relates to grease removal apparatus, systems and methods. The present disclosure includes a filter assembly that may be referred to herein as a Disposable Grease Removal Device ("DGRD"), and may be used in, for example, kitchen exhaust systems. The DGRD may be formed of materials such that it is generally "self-supporting", meaning that it does not require metal filter support frames, frame covers or heat shields. The DGRD can be formed in a variety of ways using a variety of materials that may result in a DGRD that is either reusable or disposable. The DGRD can be easily mounted in the exhaust hoods by simply sliding it into place on brackets or some other similar fastening or support system within the exhaust hood.

[0028] FIGURES 1-3 illustrate a DGRD 30, in more detail. DGRD 30 is installed within a vent hood 32. Vent hood 32 is configured and positioned such that air leaving a cooking area will pass through DGRD 30 before being exposed to (i) a baffle filter (not shown in FIGURE 1) that may be positioned behind DGRD 30; and/or (ii) ductwork associated with vent hood 32 that is configured to remove the air from the cooking area (with or without an associ-

ated exhaust fan(s)). Vent hood 32 includes top and bottom filter clips 34 and 36, respectively, and side clips 38 that collectively secure a plurality of DGRDs 30 in place, and allow for simplified removal and/or replacement of DGRDs 30. A plurality of direction arrows 40 are provided in FIGURE 1 to illustrate the direction of air flow.

[0029] The DGRD 30 includes two primary components, either or both of which may be formed from materials that allow for disposal of the DGRD after a single use: 1) a filter pad 42 that may be referred to herein as a grease collector pad, and 2) an internal stabilizer frame 44.

[0030] The grease collector pad 42 is one of the primary mechanisms that will capture and remove the grease particulates from the airflow. The fibers which make up the grease collector pad 42 are capable of collecting and holding grease particulates from the air that travels through the grease collector pad 42. According to the present invention, the grease collector pad 42 is formed principally from a mixture of flame resistant viscose fibers and wool fibers that are woven together, and bonded together with a bonding emulsion that may contain additional additives such as fire retardant, fire suppressant, anti-microbial, anti-bacterial, color dyes, etc.

[0031] The internal stabilizer frame 44 is designed to add structure and rigidity to the grease removal device. In the disclosure of FIGURE 3, the internal stabilizer frame 44 has four sides 46 (top 46a, bottom 46b, left 46c and right 46d), vertical support 48a, and horizontal support 48b. Supports 48a and 48b may be approximately $\frac{3}{4}$ " wide and approximately 0.125" thick. The internal stabilizer frame 44 may also be made of practically any non-metallic material, for example a natural, bio-degradable material that is lightweight and flame-resistant. The internal stabilizer frame 44 could be made of practically any material that will pass any required regulatory codes. The stabilizer frame may also include any number of horizontal, vertical and/or diagonal supports of practically any size or configuration. Functionally, it is beneficial for the internal stabilizer frame 44 to add shape and structure to the DGRD with relatively little added weight and/or very little added static pressure.

[0032] The DGRD of FIGURE 2 is generally formed by inserting the internal stabilizer frame 44 within or between two grease collector pads 42. The internal stabilizer frame 44 may be coated with glue on both sides, which allows the internal stabilizer frame 44 and the grease collector pad 42 to be merged together into a single DGRD.

[0033] The DGRD can be manufactured using a variety of processes and alternative materials. Included herein is a description of various details related to how the two primary components of the DGRD can be produced. The two primary components noted above are the grease collector pad 42 and the internal stabilizer frame 44.

[0034] FIGURE 4 illustrates a DGRD 30a, in accordance with the present disclosure. DGRD 30a includes a grease collector pad 42a and an internal stabilizer frame

44a, that are similar to grease collector pad 42 and internal stabilizer frame 44 of FIGURE 2. However, the method for manufacturing DGRD 30a would be slightly different. DGRD 30a is formed using a single grease collector pad 42a that is big enough to overlap internal stabilizer frame 44. Thus, at each edge of the internal stabilizer 44a, the grease collector pad is lapped over the internal stabilizer frame 44a. An optional diagonal support 46e is also included on the internal stabilizer frame.

[0035] FIGURE 5 illustrates yet another DGRD 30b, in accordance with the present disclosure. DGRD 30b includes a single grease collector pad 42b. An internal stabilizer frame 44b is embedded within grease collector pad 42b, which is simply woven around internal stabilizer frame 44b to manufacture DGRD 30b.

Grease Collector Pad

[0036] The grease collector pads of this disclosure can be manufactured using one or more (e.g., a blend) of various fibers. For example, at least three different types of fibers may be used: (i) natural fibers, (ii) synthetic fibers, and/or (iii) hybrid fibers. For the purposes of this disclosure, "natural" fibers generally refers to fibers that are derived from nature and include wool (e.g., sheep's wool or any other animal hair), cotton, linen, hemp, manila, flax, plant fibers, jute sisal, etc. For the purposes of this disclosure, "synthetic" fibers generally refers to fibers that are man-made, and include nylon, polyester, acrylic, polypropylene, polyethylene, polystyrene, flame resistant modified acrylic, etc. For the purposes of this disclosure, "hybrid" fibers generally refers to fibers that are derived from nature but materially modified by man, and include viscose, rayon, PLA, PLA flame resistant polymers, biodegradable flame resistant polymers, flame resistant rayon, synthetic fiber derived from a natural source, fibers that are derived from corn starch, etc. Most of the above referenced fibers may also be used in a flame resistant form in which a flame resistant additive is impregnated into the fibers.

[0037] The grease collector pad of the present invention includes a mixture of wool fibers and flame resistant viscose fibers. The blended fibers are sprayed with a bonding emulsion that may be selected such that it is biodegradable. The bonding emulsion of the present invention contains a binder and a fire-retardant and may contain fire-resistant and/or fire-suppressant ingredients, antimicrobial agents and a color dye mixed with it in any combination.

[0038] In embodiments that do not fall under the present invention, the grease collector pads may also be made using wool and flame resistant viscose blended in any ratio. According to the present invention, the ratio is as much as 95% wool and 5% flame resistant viscose or as much as 95% flame resistant viscose and 5% wool. In embodiments that do not form part of the present claimed invention, practically any ratio of the blended flame resistant viscose and wool may be employed, with-

in the teachings of the present disclosure. The ratio could also be 100% flame resistant viscose or 100% wool fibers.

[0039] According to the present invention, the following describes blends that may be used:

- 50% wool and 50% 8-9 denier flame resistant viscose bonded with biodegradable flame resistant treated acrylic bonding emulsion (for purposes of this specification, "denier" is a unit of measurement of linear density of textile fiber mass, calculated as one gram per nine-thousand meters).
- 50% wool / 25% 8-9 denier flame resistant viscose / 25% 2 denier flame resistant viscose bonded with biodegradable flame resistant treated acrylic bonding emulsion.

[0040] In embodiments that do not form part of the present claimed invention, the blend may comprise 100% 8-9 denier flame resistant viscose bonded with biodegradable flame resistant treated acrylic bonding emulsion.

[0041] The viscose and/or flame resistant viscose may be provided within a range of 2-9 denier, or within a narrower range of 4-8 denier. In particular embodiments, it may be provided at 5 denier.

[0042] In addition, the wool or flame resistant viscose could be blended with other fibers that are natural, synthetic and/or hybrid fibers, which can impart flame resistant or structural properties to the resultant apparatus. This could include rayon, flame resistant rayon, flame resistant modified acrylic, PLA flame resistant polymers, biodegradable flame resistant polymers, plant fibers or flame resistant natural fibers derived from plant fibers i.e. jute, flax, hemp, sisal, cotton, manila. Wool and viscose may be blended in any percentage then treated with a fire retardant that would impart fire retardant properties to the wool and viscose blend. This could also be a blend of any natural or synthetic fibers blended in any percentage which could be treated with a flame resistant compound to make the overall blend flame resistant.

[0043] The wool/flame resistant viscose may be treated with flame retardant and/or flame suppressant compounds to improve the heat and flame resistance of the resulting pad. Alternatively, the process may omit flame resistant and/or flame suppressant treatment as it is determined by testing of the various blends to heat and flame for a particular application.

[0044] The flame resistant viscose fiber is relatively heat and flame resistant and will only degrade under extreme conditions of heat and flame. For this reason, flame resistant viscose fibers are used extensively in clothing for firemen, welders, military and others that are exposed to severe heat and/or flame. This may be important given that the DGRD is often installed above deep-fat fryers, grills, griddles and ovens in the kitchen where excess heat and flame can occur. Flame resistant viscose fibers being blended into the grease collector pad 42 may sig-

nificantly improve heat and flame resistance properties of the DGRD.

[0045] While wool is naturally flame resistant, in an open structure the wool fibers may be exposed to higher concentrations of oxygen in certain conditions. For this reason, a flame retardant and/or fire suppressant may be applied as disclosed herein. However, with the flame resistant viscose or other similar fiber it may not be required, or may be required in smaller concentration, depending on the planned application.

[0046] Flame resistant viscose fibers capture grease and contaminants from grease laden vapor. Therefore, when used in combination with wool fibers there is very similar grease capturing ability, but, with the added benefit of more robust performance against heat and flame.

[0047] The bonding emulsion may be used to provide a way to apply the fire-retardant/suppressant compounds or any other additives such as color dyes, anti-bacterial, antimicrobials, etc. The bonding emulsion may also be used to bond the blended fibers together in the desired shape. The bonding emulsion may be designed so that it will break down over time when the DGRD is disposed of after use (i.e., is biodegradable).

[0048] Wool fibers are bio-degradable and the flame resistant viscose fibers may be made from wood pulp and/or in such a way that it is 100% bio-degradable. Hence, the resulting grease collector pad 42 using this blend of material and bonding emulsion may be fully biodegradable and as such can be easily disposed of without effecting the environment.

[0049] The bonding emulsion may be made from biodegradable components comprising a blend of acrylic co-polymers. It may also be made with other natural occurring and biodegradable binders such as starch and protein adhesives. Synthetic bonding components which have biodegradable properties including, but not limited to, PLA (Polylactic acid) may also be used. Ultra-sound and/or Hydrogen-bonding may also be used as a bonding method.

[0050] The grease collector pad 42 may be formed from a 50% blend of fire-resistant 5-denier x 64mm flame resistant viscose and 50% of fibers comprised of 100% lamb's wool. The lamb's wool may be clean, scoured 28 micron wool in 1 to 3 inch lengths. A single grease collector pad 42 may have a weight of approximately 100 grams per square meter and a loft of approximately 8mm.

[0051] Following is a discussion of various manufacturing processes that could be used to produce the grease collector pad 42.

[0052] The scoured wool may be "opened" to enable easier processing. The wool may then be blended with the flame resistant viscose or similar fiber as a pre-blend, and transferred to be put through a non-woven carding machine which further opens and generally aligns the blended fibers. According to the present invention, the card is used to make the fiber blend into a fiber web which is then layered using a cross lapping machine into a blended fiber wadding. If a grid or mesh was to be intro-

duced it would feed into the blend at the cross lapper of a roll. The lapping and carding may be used to ensure the fibers are aligned correctly so that when the fiber wadding is sprayed with binder that the final grease collector pad 42 will have sufficient, predetermined minimum loft.

[0053] The wool/flame resistant viscose blend may also be needle punched into a non-woven blanket. Other non-woven process such as needling, thermo-bonding, ultra-sound, air laid, spun bond or other non woven technology may be used to form the wadding/blanket.

[0054] According to the present invention, the bonding emulsion is applied by spraying the top and the bottom of the wadding with the spray mix. The emulsion is applied in a diluted form to allow penetration through the wadding. Vacuum is applied below the wadding to further assist the penetration of the fiber with the bonding emulsion. The bonding emulsion may be used to apply the other additives such as fire retardants, fire suppressants, anti-microbial agents, anti-bacterial agents, color dyes, etc. so the solution should be applied relatively evenly and in the correct, predetermined proportions.

[0055] As the thickness of the wadding and grams per square meter can vary, the amount of bonding emulsion will also vary, so that it matches what is desired to sufficiently bond the grease collector pad 42 and impart the desired physical and fire resistant properties.

[0056] The spray bonded wadding may then be passed through an oven at over 280 F to drive off the water and cure the bonding resins. The resultant wadding may then be rolled into rolls and allowed 24 hours to cure and the binder to be fully effective. During this time the wool absorbs moisture from the atmosphere. The resultant wadding may then be made into rolls cut at specific widths and lengths.

[0057] The grease collector pad 42 media could be made as a flat sheet or it could be folded into pleats. The use of pleats may provide additional capture capacity due to the pleats resulting in more surface area for capacity available within the same area.

Internal Stabilizer Frame

[0058] One function of the internal stabilizer frame is to provide dimensional structure and rigidity to the DGRD. The internal stabilizer frame may be made from fire-resistant fiberboard (e.g., that is 0.125" thick) and can be either die-cut or cut into individual strips and assembled into the required shape, and may include any combination of diagonal, vertical or horizontal support members. Alternative materials may also be non-woven 100% flame resistant viscose fibers which have been needle punched so that it has the consistency of thick cardboard and as such can be used to make the internal stabilizer frame. The flame resistant viscose is flame resistant. The non-woven flame resistant viscose could then be cut into strips and assembled or die-cut into the shape required for each internal stabilizer frame with any

combination of vertical, horizontal or diagonal support members.

[0059] Other materials that could be used to make the internal stabilizer frame include flame resistant treated jute or Sisal fiber or flame resistant treated plastics and polymers.

Assembly of the DGRD

[0060] The DGRD is formed when the grease collector pad and the internal stabilizer frame are merged together to create a single unit. The assembly may process include inserting the internal stabilizer frame between two grease collector pads. Both sides of the internal stabilizer frame may be coated with a glue which results in the components being held firmly together when pressure is applied to the unit to compress the assembly. The DGRD may weigh approximately 250 grams per square meter ("gsm") with a loft of approximately 22-25mm. The DGRD can vary in weight from 50gsm to 750gsm. The weight used is a dry mass weight based on the production weight of the grease collector pad when they come off of the production line. The resultant grease collector pad assembly may have a dry loft of 5 mm to 55 mm.

[0061] The DGRD may be made in other shapes and sizes using the same primary ingredients as those described above. For example, the following is an alternative method of design for the DGRD that may use some or all of the same materials but assembles them with the internal stabilizer frame disposed upon the exterior of the fiber media.

[0062] The internal stabilizer frame cartridge or frame panel may be made by using a fire resistant stiff material and die cutting it into a frame with diagonal and/or horizontal support members. The fiber media comprising the wool/flame resistant viscose blanket may be bonded to the inside perimeter of the external frame using glue providing a continuous and positive seal.

[0063] The fiber media may be installed as a flat sheet in the enclosure frame or it could be folded into pleats. The pleats may need to be supported with a grid made from any natural or synthetic material which exhibits fire resistant properties. It may also be expanded metal but this has the disadvantage of not being biodegradable. Natural grids or meshes could include flame resistant viscose, flame resistant treated jute or Sisal fiber or flame resistant treated plastics and polymers. The pleats per linear foot would vary depending on the thickness of the fiber media. Alternatively the fiber media could be a flat sheet with no pleats.

[0064] Another method to add support to the fiber media would be to include a mesh or grid in the non woven manufacture. The grid or mesh may be inserted in the middle of the wool/flame resistant viscose blend during manufacture. This would mean the fiber blend itself would offer flame resistance and heat protection to any grid or mesh used. So it's possible the grid or mesh used may not need to be flame resistant. The die cut material could

be non-woven flame resistant viscose as this has excellent strength and excellent flame and heat resistance. It is also biodegradable. However the die cut material may also be formed from any natural or synthetic material particularly if they have biodegradability and flame resistant properties. Even flame resistant treated cardboard could possibly be used in the manufacture of the die cut support.

[0065] The structure and support need not only be die cut. It could be welded supports, or supports fixed to the fiber media directly or injection molded plastic or extruded plastic profiles or any combination of these construction methods. The fiber media could also be made to be more rigid during the manufacturing process by varying the composition of the fibers and the density, varying the non woven by needling or other non woven process or the application and type of bonding emulsion and varying the curing temperature or any combination of these. This could enable the fiber media to be produced into a pleated pad without the need for additional support with an expanded mesh or grid.

[0066] The die-cut external internal stabilizer frame may be made from non woven 100% flame resistant viscose which has been needle punched so that it has the consistency of thick cardboard and as such can be used to make the support frame. The flame resistant viscose is flame resistant. The non-woven flame resistant viscose is die cut into the shape required for each grease collector pad with diagonal and horizontal support members. To complete the cartridge up to 2 die cut frames may be required. Effectively a front and back side of the internal stabilizer frame. The wool/flame resistant viscose media may then be cut into the size required to fit the support frame. If the media is to be pleated it will have to be cut to a larger size to allow for the additional requirement due to the pleats. This will vary depending on the number of pleats per linear meter and the depth of the internal stabilizer frame. At this stage, if an extra supporting grid or mesh is required it can be adhered to the fiber media by some type of flame resistant adhesive. Alternatively it could be stitched or sewn in place with flame resistant thread. The die cut support frames are then assembled using flame resistant adhesive ready for the fiber media to be added. The fiber media pack comprising the wool/flame resistant viscose, pleated or not (e.g., flat sheet) which is then bonded with a flame resistant glue to the inside perimeter of the enclosure frame, providing a continuous and positive seal.

[0067] The resulting DGRD cassette is then quality inspected and is ready for installation and use. The DGRD may be supplied as panels and cassettes which are ready to install.

[0068] The DGRD may then be installed in hoods and exhaust units in kitchens and food preparation areas. The grease collector pad will effectively capture the grease and other contaminants. The hoods or exhaust hoods may need to have a simple bracket (e.g., Z bracket) or similar installed to support the DGRD.

[0069] The cassettes are then placed in the brackets in the hoods in front of the flame baffles. A tool with an extension arm may be used to mount or replace DGRD. Sufficient DGRD's should be installed to cover the hood aperture and the DGRD's may be butted up against each other to form an effective seal.

[0070] When one or all of the DGRD's is full of grease, it's a simple matter to remove them and install a replacement.

DGRD Performance

[0071] The DGRD may have improved performance relative to existing filter systems, in collecting grease in various particulate sizes as per testing that may be done using the ASTM F-2519A standard.

[0072] The DGRD may have larger grease capacity than other fiber filters available and even with the higher grease holding capacity the resulting static pressure increase of the DGRD may be less than other fiber-based filters. This results in kitchen hoods being able to run efficiently without the need to add larger motors. When the DGRD is full it may simply be replaced with a new DGRD and the soiled pad can be disposed of in an environmentally friendly manner. The DGRD may be made in such a way that it can be fully bio-degradable and may breakdown 100% in a landfill in less than 12 months.

Mounting Brackets

[0073] Mounting brackets may also be provided as part of the DGRD. They can be formed of practically any material that will support the weight of the DGRD and hold the DGRD firmly in place within the exhaust hood. To meet various codes and regulations governing exhaust hoods, the mounting brackets may be comprised of Stainless Steel and/or another non-combustible material. The mounting brackets may be designed to practically any shape to hold the DGRD in place and maintain a sufficient seal within the hood aperture. The mounting brackets may be made of Stainless Steel and formed into the shape of "Z" or "U" to hold the DGRD in place, and allow for simplified removal and/or replacement of DGRDs.

Installation/Removal Tool

[0074] An installation/removal tool may also be provided as part of the DGRD System. The installation/removal tool may be used to allow an operator to effectively reach the DGRD when installed within the exhaust hood, without having to climb onto the cooking equipment. The installation/removal tool may be comprised of lightweight aluminum or plastic as the weight of the DGRD does not require a particularly "heavy-duty" material. However, practically any material can be used to make the installation/removal tool that is strong enough to hold the DGRD. The end of the mounting tool includes a plurality

of prongs which are used to slightly pierce the front of the DGRD to grab the internal stabilizer frame 44 for lifting and inserting the DGRD into the mounting brackets for installation. For DGRD removal, the prongs on the end of the installation/removal tool are used to pierce completely through grease collector pad 42 and simply lift and remove from the mounting brackets.

[0075] The present disclosure is generally directed to a removable and/or disposable grease removal device that is placed between the cooking surface and the baffle filters described herein, to capture grease particulates from grease laden vapors prior to entry into, or "upstream" from the baffle filters described herein. It should be noted that existing grease removal devices are typically located "downstream" of baffle filters.

Claims

1. A method of manufacturing a grease collector pad (42), the method comprising:
 - blending wool fibers with flame resistant viscose fibers to create a blend of fibers in a ratio as much as 95% wool fibers and 5% flame resistant viscose fibers or as much as 95% flame resistant viscose fibers and 5% wool fibers;
 - carding the blend into a fiber web;
 - layering the fiber web into a blended fiber wadding using a cross lapping machine;
 - creating a bonding emulsion comprising a binder and a fire retardant;
 - diluting the bonding emulsion; and
 - applying the diluted bonding emulsion to the blended fiber wadding by spraying the top and the bottom of the wadding.
2. The method of claim 1, further comprising assisting penetration of the diluted bonding emulsion through the fibers by applying a vacuum to the blended fiber wadding.
3. The method of claim 2, further comprising passing the blended fiber wadding through an oven at over 137.78°C (280 degrees Fahrenheit).
4. The method of claim 3, further comprising coupling a stabilizer frame (44) with the blended fiber wadding.
5. A grease collector pad (42) manufactured by the method according to claim 1.
6. The grease collector pad (42) of claim 5, wherein the viscose fibers are provided within a range of 2-9 denier.
7. The grease collector pad (42) of claim 5, wherein the

pad (42) comprises 50% wool fibers and 50% viscose fibers.

8. The grease collector pad (42) of claim 5, wherein the pad (42) comprises:

50% wool fibers;
25% 8-9 denier viscose fibers; and
25% 2 denier flame resistant viscose fibers bonded with biodegradable flame resistant treated acrylic bonding emulsion.

Patentansprüche

1. Verfahren zur Herstellung einer Fettsammelmatte (42), wobei das Verfahren umfasst:

Mischen von Wollfasern mit feuerfesten Viskosefasern, um eine Fasermischung in einem Verhältnis von bis zu 95 % Wollfasern und 5 % feuerfesten Viskosefasern oder bis zu 95 % feuerfesten Viskosefasern und 5 % Wollfasern zu erzeugen;

Kardieren der Mischung in ein Fasergewebe; Schichten des Fasergewebes in eine gemischte Faserwatte unter Verwendung einer Kreuzlappmaschine;

Erzeugen einer Bindungsemulsion, die ein Bindemittel und ein Flammhemmmittel umfasst; Verdünnen der Bindungsemulsion; und Aufbringen der verdünnten Bindungsemulsion auf die gemischte Faserwatte durch Besprühen der Oberseite und der Unterseite der Watte.

2. Verfahren nach Anspruch 1, ferner umfassend Unterstützen eines Eindringens der verdünnten Bindungsemulsion durch die Fasern durch Anlegen eines Vakuums an die gemischte Faserwatte.

3. Verfahren nach Anspruch 2, ferner umfassend Führen der gemischten Faserwatte durch einen Ofen bei über 137,78 °C (280 Grad Fahrenheit).

4. Verfahren nach Anspruch 3, ferner umfassend Verbinden eines Stabilisatorrahmens (44) mit der gemischten Faserwatte.

5. Fettsammelmatte (42), hergestellt durch das Verfahren nach Anspruch 1.

6. Fettsammelmatte (42) nach Anspruch 5, wobei die Viskosefasern in einem Bereich von 2-9 Denier bereitgestellt sind.

7. Fettsammelmatte (42) nach Anspruch 5, wobei die Matte (42) 50 % Wollfasern und 50 % Viskosefasern umfasst.

8. Fettsammelmatte (42) nach Anspruch 5, wobei die Matte (42) umfasst:

50 % Wollfasern;
25 % Viskosefasern mit 8-9 Denier; und
25 % feuerfeste Viskosefasern mit 2 Denier, verbunden mit einer biologisch abbaubaren Acryl-Bindungsemulsion, die mit einem Flammhemmmittel behandelt ist.

Revendications

1. Procédé de fabrication d'un tampon pour absorber la graisse (42), le procédé comprenant de :

mélanger des fibres de laine avec des fibres de viscose ignifuges pour créer un mélange de fibres dans un rapport jusqu'à 95 % de fibres de laine et 5 % de fibres de viscose ignifuge ou jusqu'à 95 % de fibres de viscose ignifuge et 5 % de fibres de laine ;

carder le mélange en un tissu de fibres ;

coucher le tissu de fibres en une ouate de fibres mélangées en utilisant une machine d'enroulage croisé ;

créer une émulsion liante contenant un liant et un agent ignifugeant ;

diluer l'émulsion liante ; et

appliquer l'émulsion liante diluée sur la ouate de fibres mélangées par pulvérisation sur les faces supérieures et inférieures de la ouate.

2. Procédé selon la revendication 1, comprenant en outre d'aider la pénétration de l'émulsion liante diluée à travers les fibres en appliquant un vide sur la ouate de fibres mélangées.

3. Système selon la revendication 2, comprenant en outre de faire passer la ouate de fibres mélangées par un four à plus de 137,78 °C (280 °F).

4. Système selon la revendication 3, comprenant en outre de coupler une trame de stabilisation (44) avec la ouate de fibres mélangées.

5. Tampon pour absorber la graisse (42) fabriqué suivant le procédé selon la revendication 1.

6. Tampon pour absorber la graisse (42) selon la revendication 5, dans lequel les fibres de viscose sont fournies dans une gamme de 2 à 9 deniers.

7. Tampon pour absorber la graisse (42) selon la revendication 5, dans lequel le tampon (42) contient 50 % de fibres de laine et 50 % de fibres de viscose.

8. Tampon pour absorber la graisse (42) selon la re-

vendication 5, dans lequel le tampon (42) contient :

50 % de fibres de laine ;
25 % de fibres de viscose de 8 à 9 deniers ; et
25 % de fibres de viscose ignifuges de 2 deniers
liées avec une émulsion liante acrylique traitée
ignifuge et biodégradable.

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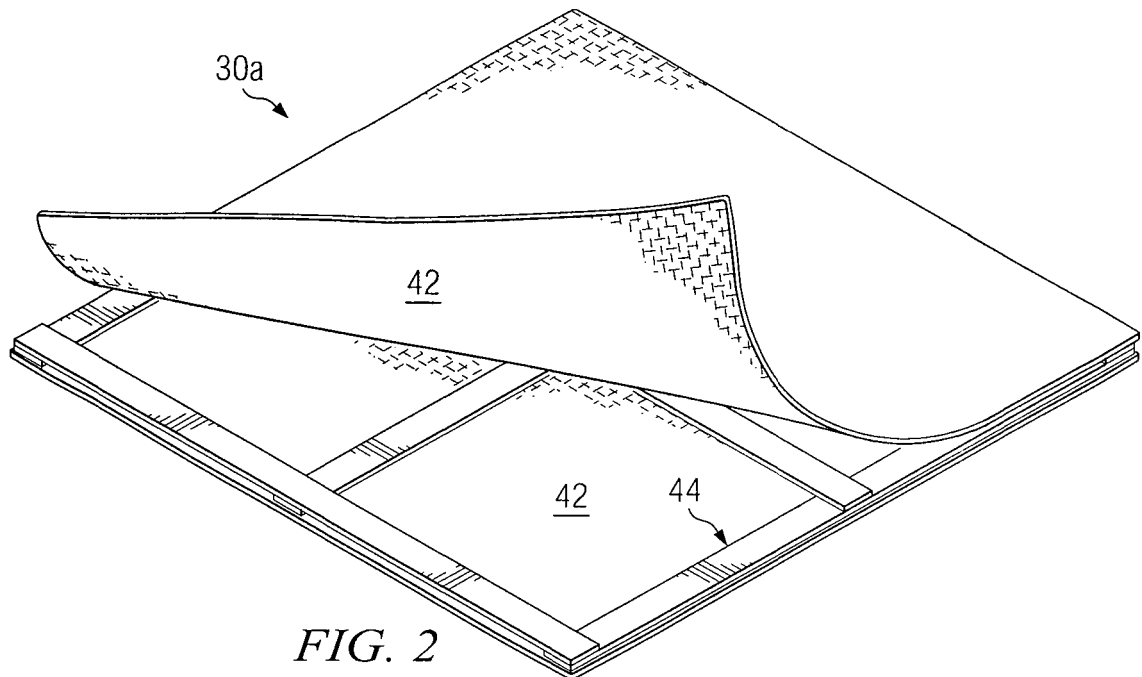
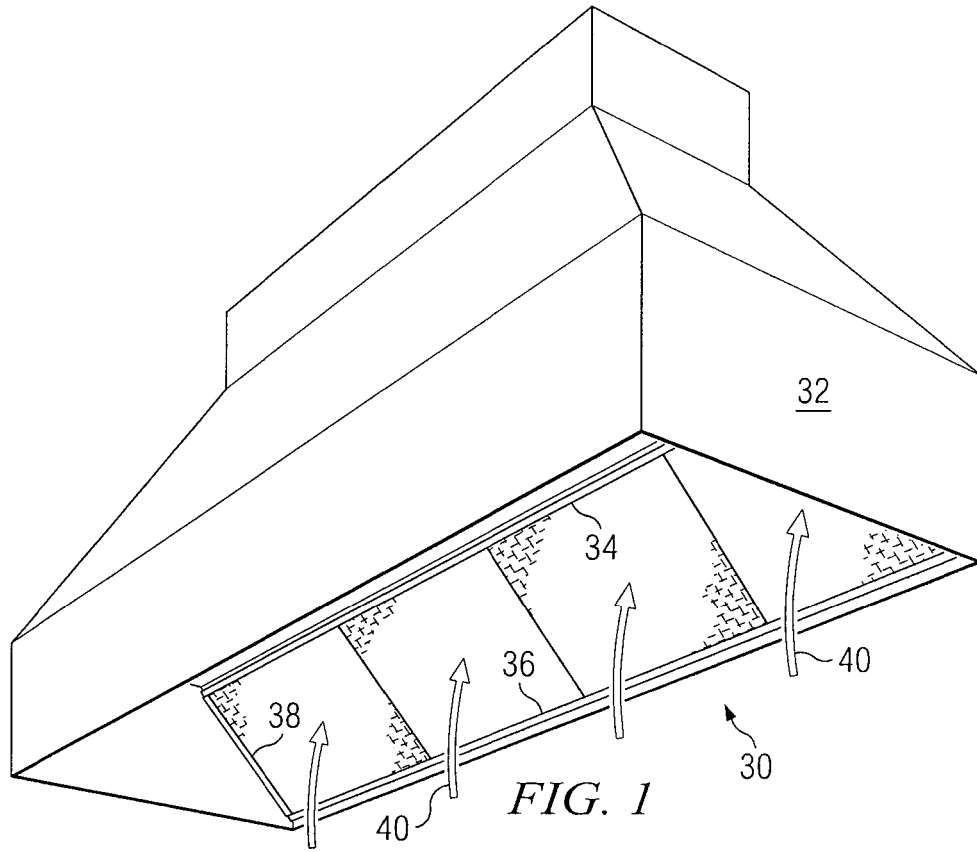
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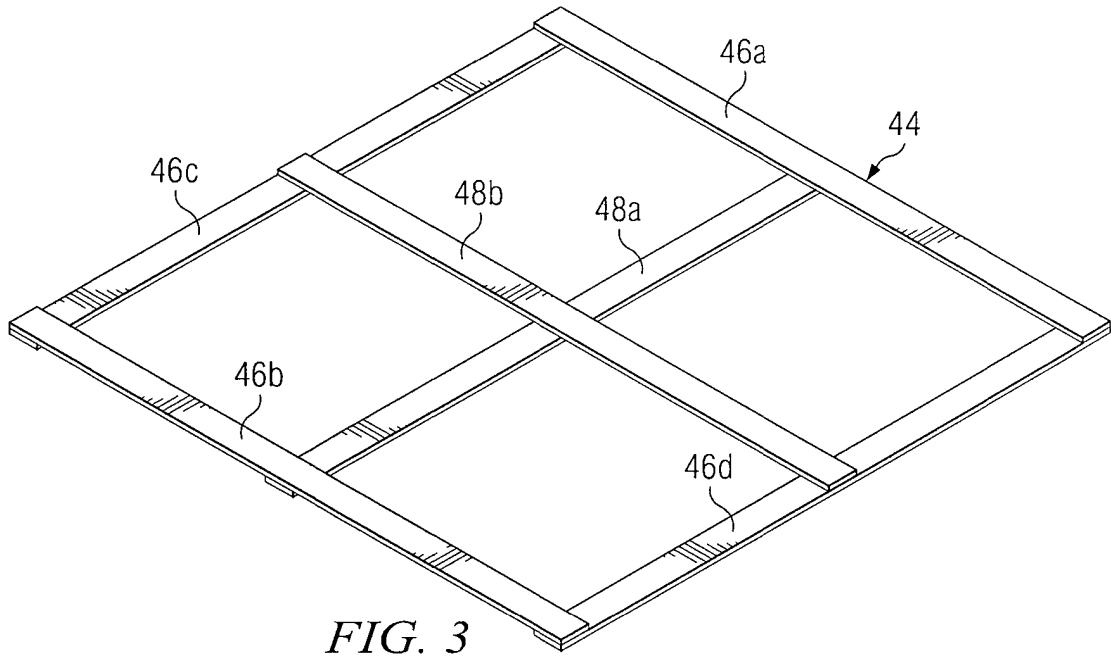


FIG. 3

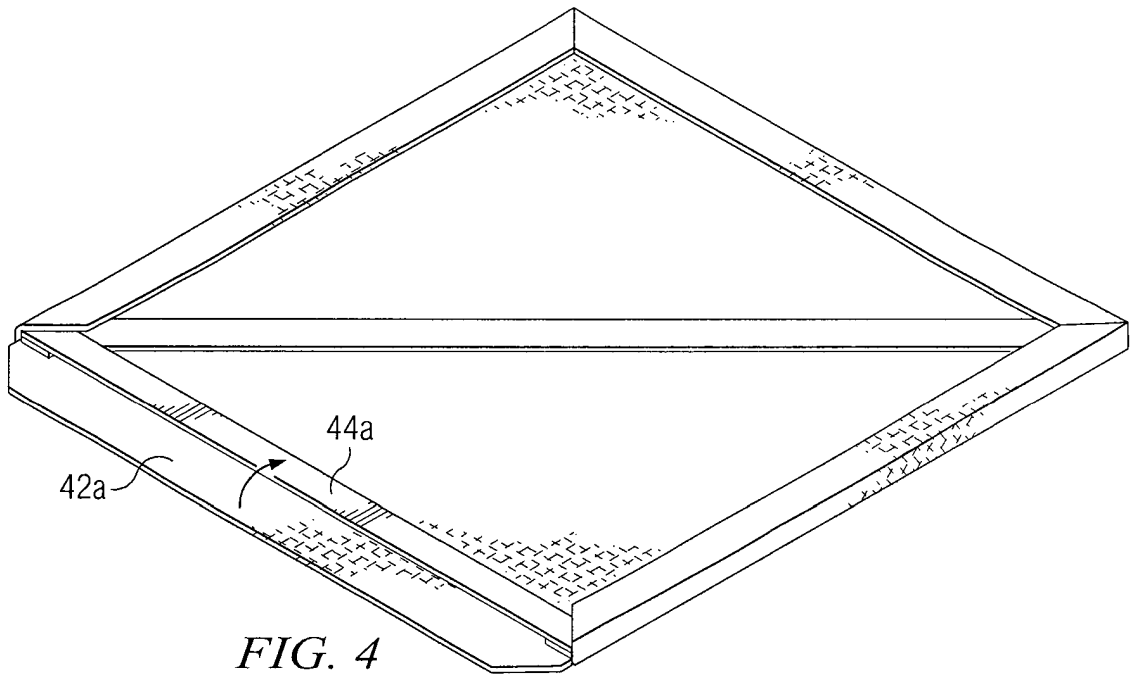


FIG. 4

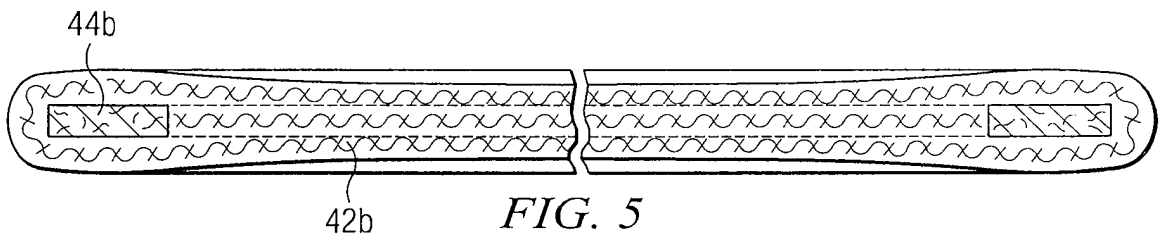


FIG. 5

REFERENCES CITED IN THE DESCRIPTION

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