	 (12) INTERNATION (19) World Intellect Organiza International (43) International Pt 25 May 2023 (2014) 	tual Property ation Bureau ublication Date	DUNDER THE PATENT COOPERATION TREATY (PCT) (10) International Publication Number WO 2023/091984 A1 PCT
	International Patent <i>E02F 9/26</i> (2006.01)	Classification: <i>E02F 9/20</i> (2006.01)	(72) Inventor: MALEY, Jacob; 303 Somerset Dr., German- town Hills, Illinois 61548 (US).
	 International Application Number: PCT/US2022/080011 International Filing Date: 17 November 2022 (17.11.2022) 		 (74) Agent: ANYASO, Uchendu O. et al.; Caterpillar Inc., 100 NE Adams Street - AH9510, Peoria, Illinois 61629-9510 (US).
) (81) Designated States (unless otherwise indicated, for every
(25)	Filing Language:	English	kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CV, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IQ, IR, IS, IT, JM, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU,
(26)	Publication Languag	e: English	
	,	8 November 2021 (18.11.2021) US	
(71)	Applicant: CATERI	PILLAR INC. [US/US]; 100 NE	E LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG,

NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH,

(54) Title: COLLISION AVOIDANCE SYSTEM

Adams Street - AH9510, Peoria, Illinois 61629-9510 (US).

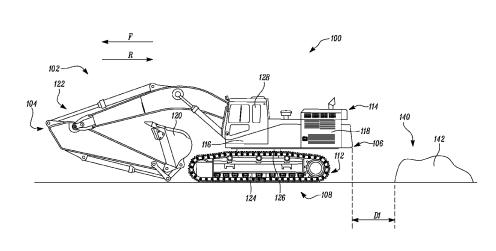


FIG. 1

(57) Abstract: A collision avoidance system (200) for a work machine (100) includes at least one sensor (202) configured to generate

to prevent a movement of the work machine (100), halt the movement of the work machine (100), or reduce a velocity of the work

machine (100) based on the determination of the position of the obstacle (142).

TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, CV, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, ME, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

5

Description

COLLISION AVOIDANCE SYSTEM

Technical Field

The present disclosure relates to a collision avoidance system and a method for avoiding collision of a work machine with one or more obstacles.

Background

Work machines, such as, excavators, motor graders, loaders, and the like may be used at various construction worksites to perform operations, such as, material removal, transportation, and the like. Such work machines typically operate in highly interactive environments with ground crew moving around the work machine, varying road surfaces being cut and repaired, and barriers and obstacles that need to be navigated by the work machine. It may be challenging for an operator to be aware of such dynamic environments and accordingly navigate the work machine. More particularly, a visibility of the operator may be obstructed by portions of the work machine itself or other obstacles present near the work machine.

In some examples, if the operator is unaware of one or more obstacles that may be present in a path of the work machine, there may be a 20 possibility of a collision between the work machine and the obstacle, which may not be desired. Thus, it may be desirable to have a technique that prevents collision of manual, semi-autonomous, or autonomous work machines with objects present at the worksite to ensure efficient operations at the worksite.

U.S. Patent Number 9,415,976 describes a crane collision avoidance system. One example includes a load locator to determine a location of a load of a crane and provide the location information to a mapping module. In addition, a map receiver module procures a map of a site and provides the map to the mapping module. A tag scanner scans the site for one or more tags defining an obstacle and provides the obstacle information to a mapping module. The mapping

-2-

module combines the location information, the map and the obstacle information into a user accessible information package that is displayed on a graphical user interface.

Summary of the Disclosure

5 In one aspect of the present disclosure, a collision avoidance system for a work machine is provided. The collision avoidance system includes at least one sensor configured to generate a signal indicative of a presence of at least one obstacle in a surrounding area of the work machine. The collision avoidance system also includes a controller communicably coupled with the sensor. The controller is configured to receive the signal indicative of the presence of the obstacle in the surrounding area of the work machine from the sensor. The controller is also configured to determine a position of the obstacle relative to the work machine based on the signal received from the sensor. The controller is further configured to generate a control signal to at least one of prevent a movement of the work machine, halt the movement of the work machine, and reduce a

velocity of the work machine based on the determination of the position of the obstacle.

In another aspect of the present disclosure, a method for avoiding collision of a work machine with at least one obstacle is provided. The method includes generating, by at least one sensor, a signal indicative of a presence of the at least one obstacle in a surrounding area of the work machine. The method also includes receiving, by the controller, the signal indicative of the presence of the obstacle in the surrounding area of the work machine from the sensor. The method further includes determining, by the controller, a position of the obstacle relative

25 to the work machine based on the signal received from the sensor. The method includes generating, by the controller, a control signal to at least one of prevent a movement of the work machine, halt the movement of the work machine, and reduce a velocity of the work machine based on the determination of the position of the obstacle.

WO 2023/091984

-3-

In yet another aspect of the present disclosure, a work machine is provided. The work machine includes a frame. The work machine also includes a plurality of ground engaging members supported by the frame. The work machine further includes a collision avoidance system. The collision avoidance system

- 5 includes at least one sensor configured to generate a signal indicative of a presence of at least one obstacle in a surrounding area of the work machine. The collision avoidance system also includes a controller communicably coupled with the sensor. The controller is configured to receive the signal indicative of the presence of the obstacle in the surrounding area of the work machine from the sensor. The
- 10 controller is also configured to determine a position of the obstacle relative to the work machine based on the signal received from the sensor. The controller is further configured to generate a control signal to at least one of prevent a movement of the work machine, halt the movement of the work machine, and reduce a velocity of the work machine based on the determination of the position of the
- 15 obstacle.

Other features and aspects of this disclosure will be apparent from the following description and the accompanying drawings.

Brief Description of the Drawings

FIG. 1 illustrates a side view of a work machine and an obstacle
 present around the work machine, according to examples of the present disclosure;
 FIG. 2 illustrates a block diagram of a collision avoidance system
 associated with the work machine of FIG. 1, according to examples of the present

FIG. 3 illustrates a flowchart for a method for avoiding collision of the work machine with one or more obstacles, according to examples of the present disclosure.

Detailed Description

disclosure; and

Wherever possible, the same reference numbers will be used throughout the drawings to refer to the same or like parts. Wherever possible,

-4-

corresponding or similar reference numbers will be used throughout the drawings to refer to the same or corresponding parts.

FIG. 1 illustrates an exemplary work machine 100 operating at a worksite 102. The work machine 100 is embodied as a hydraulic excavator herein.
5 Accordingly, the work machine 100 may perform one or more excavation operations at the worksite 102. Although shown as the hydraulic excavator, it may be understood that the work machine 100 may alternatively include other work machines, such as, motor graders, loaders, mining shovels, dozers, tractors, or compactors, without any limitations. Further, the work machine 100 may include 10 a manual machine, an autonomous machine, or a semi-autonomous machine.

The work machine 100 may move in a forward direction "F" or a reverse direction "R". The work machine 100 defines a front end 104 and a rear end 106. Further, the work machine 100 defines a first side 108 embodied as a left side of the work machine 100 in relation to the movement of the work machine 100

15 in the forward direction "F". Moreover, the work machine 100 defines a second side (not shown) opposite to the first side 108 and embodied as a right side of the work machine 100 in relation to the movement of the work machine 100 in the forward direction "F".

The work machine 100 includes a lower structure 112 and an upper structure 114 movably coupled with the lower structure 112. The work machine 100 includes a frame 116. Specifically, the upper structure 114 defines the frame 116. The upper structure 114 may support various components of the work machine 100 thereon. The upper structure 114 defines an enclosure 118. The enclosure 118 allows mounting of a power source (not shown). The power source 25 may provide operating power to the work machine 100 for mobility and operational

requirements. The power source may include, but is not limited to, a diesel engine, a gasoline engine, a gaseous fuel powered engine, a dual fuel powered engine, an electric motor, a fuel cell, a battery, and/or a combination thereof, based on application requirements. Additionally, the work machine 100 may include
components (not shown) and/or systems (not shown), such as a braking system, a

fuel delivery system, an air delivery system, an exhaust system, a drivetrain, a

-5-

hydraulic system, a transmission system, and so on, based on application requirements.

The work machine 100 may also include a work implement 120 disposed proximate to the front end 104. The work implement 120 may be operably connected to the upper structure 114 by a linkage assembly 122. The work implement 120 may be used for various material handling operations, material removal operations, and/or material transportation operations. For example, during an excavation operation, the work implement 120 may contact ground surfaces for removing material therefrom.

10 Further, the work machine 100 includes a number of ground engaging members 124 supported by the frame 116. The ground engaging members 124 may provide support and mobility to the work machine 100 on ground surfaces. As such, the ground engaging members 124 may enable travel/tramming of the work machine 100 on ground surfaces. In the illustrated 15 embodiment of FIG. 1, the work machine 100 includes two ground engaging members 124 (only one ground engaging member 124 is shown in the accompanying figure) disposed at each of the first side 108 and the second side of the work machine 100. In the illustrated example of FIG. 1, the ground engaging members 124 are embodied as tracks. In other examples, the ground engaging

20 members 124 may embody wheels or drums.

The work machine 100 includes a turn table 126. The turn table 126 may be mounted on the lower structure 112, upon which the upper structure 114, including an operator cabin 128, may be pivotally mounted. The operator cabin 128 is supported by the frame 116. The operator cabin 128 may move relative to the lower structure 112. Further, the operator cabin 128 may include one or more input devices 130 (shown in FIG. 2). The input devices 130 may include a lever, a pedal, a button, a joystick, and the like. In some examples, the input devices 130 may include a first sensor 132 associated therewith. Further, the sensor 132 may include a single sensor or a combination of sensors. The first sensor 132 may embody a position sensor that may generate a signal "I1" indicative

of a position of a corresponding input device 130. For example, if the input device

-6-

130 is being used to effectuate a movement of the linkage assembly 122 or the work implement 120 towards the first side 108 or the second side of the work machine 100, the signal "I1" from the first sensor 132 may indicate if the linkage assembly 122 or the work implement 120 is moving towards or is disposed at the

- 5 first side 108 or the second side of the work machine 100. In another example, if the input device 130 is being used to effectuate a movement of the ground engaging members 124, the signal "I1" from the first sensor 132 may indicate if the ground engaging members 124 are moving in the forward direction "F" or the reverse direction "R".
- 10 Moreover, the operator cabin 128 may include one or more output devices 134 (shown in FIG. 2). In an example, the output device 134 may include a display screen. In some examples, the output device 134 may embody a touch screen device that may include means to provide outputs to the machine operator and may also include means to receive inputs, that may be physical inputs or virtual
- 15 inputs, from the machine operator. In some examples, the input and output devices 130, 134 may be present at a base station (not shown) which may be located remotely with respect to the work machine 100. For example, the input and output devices 130, 134 may be disposed at the base station that may be located offsite.
- Further, the work machine 100 may include a second sensor 136 (shown in FIG. 2) that generates signals "I2" indicative of a direction of movement of one or more movable components of the work machine 100. Further, the sensor 136 may include a single sensor or a combination of sensors. The second sensor 136 may include an inertial measurement unit (IMU). The IMU may be mounted at any location on the linkage assembly 122, the work implement 120, the upper structure 114, the lower structure 112, and the like. In an example, the second sensor 136 may include a gyroscopic device. In some examples, the second sensor 136 may include a swing angle sensor.

Further, the second sensor 136 may be mounted on the linkage assembly 122 or the work implement 120, such that the second sensor 136 30 generates the signals "I2" indicative of the swing movement of the linkage assembly 122 or the work implement 120. Furthermore, the second sensor 136

-7-

may be mounted on the ground engaging members 124, such that the second sensor 136 generates the signals "I2" indicative of the direction of the movement of the ground engaging members 124. In some examples, the second sensor 136 may be mounted on the turn table 126, such that the second sensor 136 generates the signals "I2" indicative of the movement of the upper structure 114 relative to the lawer

- ⁵ "I2" indicative of the movement of the upper structure 114 relative to the lower structure 112. It should be noted that a type of the second sensor 136 mentioned herein does not limit the scope of the present disclosure and the work machine 100 may include any other type of sensor that may provide the desired features.
- As shown in FIG. 2, the present disclosure relates to a collision avoidance system 200 for a work machine 100. The collision avoidance system 200 includes one or more sensors 202 to generate a signal "I3" indicative of a presence of one or more obstacles 142 (shown in FIG. 1) in a surrounding area 140 (shown in FIG. 1) of the work machine 100. The obstacle 142 may include an infrastructure, another work machine, a pile of material, a personnel, and the like.
- 15 Although a single obstacle 142 embodied as a pile of material is illustrated in FIG. 1, it should be noted that the worksite 102 (see FIG. 1) may include multiple obstacles of different shapes and sizes present thereon. It should be further noted that, although the obstacle 142 are positioned on the ground surface herein, it may be contemplated that the worksite 102 may include overhead or hanging obstacles
- 20 that may be either in a suspended form, such as, cranes, or may be movable obstacles, such as, drones, without any limitations.

Further, as shown in FIG. 2, the sensor 202 may include a single sensor or a combination of sensors. The sensor 202 may be mounted on the work machine 100. For example, the sensor 202 may be mounted on the upper structure

- 114 (see FIG. 1) of the work machine 100. In an example, the sensor 202 may be mounted on top of the operator cabin 128 (see FIG. 1) of the work machine 100. In some examples, the sensor 202 may include one or more of a perception sensor and a proximity sensor. In an example, the sensor 202 may include an image capturing device. More particularly, the sensor 202 may embody a camera
 mounted on the work machine 100. The image capturing device may include any
 - other type of device generally known in the art, such as, a camcorder, a closed-

WO 2023/091984

-8-

circuit television (CCTV), and the like. In an example, the image capturing device may include a digital video camera, such as, an ethernet camera to provide an electronic motion picture acquisition. In some examples, the image capturing device may embody monocular lens cameras or a combination of monocular lens

- 5 cameras and stereo/triple lens cameras, without any limitations. It should be noted that the present disclosure is not limited by a type of the image capturing device. Further, the work machine 100 may include a single image capturing device or multiple image capturing devices mounted at different locations on the work machine 100. The image capturing device may be used to sense the surrounding area 140 of the work machine 100. For example, the image capturing device may
- capture images or videos of the surrounding area 140 of the work machine 100.

In other examples, the sensor 202 may embody a Light Detection and Ranging (LiDAR) sensor or a Radio Detection and Ranging (RADAR) sensor, without any limitations. In some examples, the sensor 202 may include a combination of the image capturing device, the LiDAR sensor, and the RADAR sensor. It should be noted that the present disclosure is not limited by a type of the sensor 202, and the sensor 202 may include any type of sensor that provides the desired functionalities. In an example, the signals "I3" generated by the sensor 202 may be used to determine a distance "D1" (shown in FIG. 1) between the obstacle

20 142 and the work machine 100 or a bearing angle of the obstacle 142 from the work machine 100. In some examples, the distance "D1" may be defined between the obstacle 142 and the frontmost portion of the work machine 100.

Further, the collision avoidance system 200 includes a controller
204 communicably coupled with the sensor 202. The controller 204 may be
present onboard the work machine 100. In an example, the controller 204 may
embody a central control unit associated with the work machine 100 that may be
capable of controlling numerous machine functions. Alternatively, the controller
204 may embody an off-board controller. The controller 204 may embody a single
microprocessor or multiple microprocessors for receiving various input signals
from various components of the work machine 100. Numerous commercially

available microprocessors may be configured to perform the functions of the

controller 204. The controller 204 may include a central processing unit, a graphics processing unit, and the like. The controller 204 may also include a processing logic, such as, a field-programmable gate array (FPGA), an application-specific integrated circuit (ASIC), and the like.

5 The controller 204 includes a memory 206. The memory 206 may include a flash memory, a random-access memory (RAM), an electrically erasable programmable read-only memory (EEPROM), and the like. The memory 206 may be used to store data, such as, algorithms, instructions, arithmetic operations, and The controller 204 may execute various types of digitally-stored the like. 10 instructions, such as, a software or an algorithm, retrieved from the memory 206, or a firmware program which may enable the controller 204 to perform a wide variety of operations.

The controller 204 receives the signal "I3" indicative of the presence of the obstacle 142 in the surrounding area 140 of the work machine 100 15 from the sensor 202. Further, the controller 204 determines a position of the obstacle 142 relative to the work machine 100 based on the signal "I3" received from the sensor 202. In some examples, the controller 204 may determine the position of the obstacle 142 based on the analysis of the signal "I3" received from the sensor 202. In an example, when the sensor 202 includes the image capturing

- 20 device, the controller 204 may determine the position of the obstacle 142 based on a mounting position of the image capturing device i.e., a height and an angle at which the image capturing device is mounted. Additionally, the controller 204 may analyze the obstacle 142 in a field of the view of the image capturing device. Based on the analysis, the controller 204 may determine the distance "D1" between
- the obstacle 142 and the work machine 100 or the bearing angle of the obstacle 142 25 from the work machine 100. It should be noted that the parameters i.e., the distance "D1" and the bearing angle mentioned herein are exemplary in nature and the controller 204 may determine the position of the obstacle 142 based on other parameters not mentioned herein, without any limitations.

Further, the controller 204 generates a control signal "O1" to

30

prevent a movement of the work machine 100, halt the movement of the work

machine 100, or reduce a velocity of the work machine 100 based on the determination of the position of the obstacle 142. The controller 204 may generate the control signal "O1" based on one or more of the distance "D1" between the obstacle 142 and the work machine 100 and the bearing angle of the obstacle 142

5 from the work machine 100.

It should be further noted that the controller 204 may compare the position of the work machine 100 with the direction of movement of one or more movable components of the work machine 100 for generating the control signal "O1". The movable components may include the linkage assembly 122 (see FIG.

- 10 1), the work implement 120 (see FIG. 1), the ground engaging members 124 (see FIG. 1), the upper structure 114, etc. For this purpose, the controller 204 may be in communication with the first sensor 132 and the second sensor 136. In some examples, the controller 204 may determine the direction of movement of the work machine 100 itself for generating the control signal "O1". In some examples, data
- 15 received from the first and/or second sensors 132, 136 may assist the controller 204 in determining the direction of movement of the one or more movable components of the work machine 100. For example, when the obstacle 142 may be present at the first side 108 (see FIG. 1) of the work machine 100, and the linkage assembly 122 is swinging towards the first side 108 of the work machine
- 20 100, the first and/or second sensor 132, 136 may generate the signals "I1", "I2" indicating the movement of the linkage assembly 122 towards the first side 108. Based on the signals "I1", "I2" received from the first and/or second sensors 132, 136 indicating the movement of the linkage assembly 122 towards the first side 108 and the signals "I3" received from the sensor 202 indicating the presence of
- 25 the obstacle 142 on the first side 108, the controller 204 may generate the control signal "O1" to prevent the movement, halt the movement, or reduce the velocity of the work machine 100.

In some examples, the controller 204 may compare the distance "D1" between the obstacle 142 and the work machine 100 with a predetermined 30 distance value "V1" between the obstacle 142 and the work machine 100 for generating the control signal "O1". The predetermined distance value "V1" may 15

30

be stored within the memory 206 associated with the controller 204 and may be retrieved from the memory 206 as and when required. Further, the controller 204 may generate the control signal "O1" if the distance "D1" between the obstacle 142 and the work machine 100 is less than the predetermined distance value "V1"

5 between the obstacle 142 and the work machine 100.

Further, the controller 204 may generate the control signal "O1" to halt the movement of the work machine 100 or reduce the velocity of the work machine 100 based on the position of the obstacle 142. For example, if the distance "D1" between the work machine 100 and the obstacle 142 is greater than a predefined value "V2", the controller 204 may generate the control signal "O1" to reduce the velocity of the work machine 100. It should be noted that the velocity of the work machine 100 may be determined based on the distance "D1" between the obstacle 142 and the work machine 100 and/or the bearing angle of the obstacle 142 from the work machine 100.

However, if the distance "D1" between the work machine 100 and the obstacle 142 is lesser than the predefined value "V2", the controller 204 may generate the control signal "O1" to halt the movement of the work machine 100. The predefined value "V2" between the work machine 100 and the obstacle 142 may be stored within the memory 206 associated with the controller 204 and may

- 20 be retrieved from the memory 206 as and when required. It should be noted that the predetermined distance value "V1" and the predefined value "V2" may be decided on a variety of factors, such as, a size of the work machine 100, a terrain at the worksite 102, a size of the worksite 102, and the like. In some examples, the machine operator may be able to adjust the predetermined distance value "V1" and
- the predefined value "V2", as per application requirements.

Further, in some examples, the controller 204 may determine the position of the obstacle 142 before initiating the movement of the work machine 100. In such an example, the controller 204 may generate the control signal "O1" to prevent the movement of the work machine 100 based on the determination of the position of the obstacle 142. More particularly, in a situation wherein the work machine 100 is about to move in the forward direction "F" and the controller 204

-12-

determines a presence of the obstacle 142 proximate to the front end 104 of the work machine 100, the controller 204 may generate the control signal "O1" to prevent the movement of the work machine 100 in the forward direction "F". It should be noted that the data corresponding to the movement of the work machine

5 100 in the forward direction "F" may be received from the first or second sensor 132, 136.

Moreover, in some examples, the controller 204 may determine the position of the obstacle 142 during the movement of the work machine 100. In such an example, the controller 204 may generate the control signal "O1" to halt

- 10 the movement of the work machine 100 or reduce the velocity of the work machine 100 based on the determination of the position of the obstacle 142. More particularly, in a situation wherein the work machine 100 is moving in the reverse direction "R" and the controller 204 determines a presence of the obstacle 142 proximate to the rear end 106 (see FIG. 1) of the work machine 100, the controller
- 15 204 may generate the control signal "O1" to halt the movement of the work machine 100 or reduce the velocity of the work machine 100 while the work machine 100 is moving in the reverse direction "R". It should be noted that the data corresponding to the movement of the work machine 100 or the movable components of the work machine 100 may be received from the first and/or second
- 20 sensors 132, 136.

Further, the control signal "O1" generated by the controller 204 may be transmitted to the braking system of the work machine 100, the transmission system of the work machine 100, the drivetrain of the work machine 100, or any other component of the work machine 100 that may allow control of the movement of the work machine 100, without any limitations. In some examples, the velocity of the work machine 100 may be controlled based on a control of the ground engaging members 124. In such examples, the control signal "O1" may be transmitted to components, such as, hydraulic valves or hydraulic motors, that may operate the ground engaging members 122, so that the work machine 100 may move at a desired velocity. In some examples, the controller

-13-

214 may generate the first control signal "O1" to control a velocity of one or more movable components of the work machine 100.

In some examples, the collision avoidance system 200 may allow an operator to override the control signal "O1" generated by the controller 204. In such examples, the controller 204 may generate a prompt screen on the output device 134. The prompt screen may include an option to continue with a control of the work machine 100 based on the control signal "O1" generated by the controller 204 or override the control signal "O1" generated by the controller 204.

- If the machine operator chooses to continue with the control of the work machine 100, the controller 204 may control the movement of the work machine 100 based on the generated control signal "O1". However, if the machine operator chooses to override the control signal "O1", the controller 204 may not intervene with the movements of the work machine 100. It should be noted that the machine operator may choose to override the control signal "O1" in situations
- 15 wherein the obstacle 142 is small in size, the machine operator may be able to easily navigate the work machine 100 around the obstacle 142, and the like.

Industrial Applicability

The present disclosure relates to the collision avoidance system 200 and a method 300 for avoiding collision of the work machine 100 with one or more 20 obstacles 142. The collision avoidance system 200 may collect real time and accurate information regarding the presence of one or more obstacles 142 around the work machine 100 and accordingly control the movements of the work machine 100 to eliminate any possibility of collision between the obstacle 142 and the work machine 100. The collision avoidance system 200 may provide 360 Degrees viewability around the work machine 100. More particularly, the collision 25 avoidance system 200 may include the one or more sensors 202 that may provide real time data of one or more obstacles 142 that may be present around the work machine 100. Further, in some examples, the collision avoidance system 200 may allow the machine operator to override the control signal "O1" generated by the 30 controller 202, as per requirements.

WO 2023/091984

5

-14-

The collision avoidance system 200 may increase operational safety of the work machine 100 by providing a means to monitor the surrounding area 140 of the work machine 100 and may also take appropriate actions based on detection of the one or more obstacles 142. The collision avoidance system 200 may be simple in operation and cost effective. Further, the collision avoidance system 200 may be easily retrofitted on existing work machines, without modifying

hardware associated with existing work machines. The collision avoidance system
200 may be used with autonomous, semi-autonomous, or manual machines,
without any limitations. Further, the collision avoidance system 200 may embody
an inclusive and onboard machine system as the collision avoidance system 200
may not require additional inputs from other work machines or other sensors
present at the worksite 102.

FIG. 3 illustrates a flowchart for the method 300 for avoiding collision of the work machine 100 with one or more obstacles 142. At step 302,
the one or more sensors 202 generate the signal "I3" indicative of the presence of the one or more obstacles 142 in the surrounding area 140 of the work machine 100. The sensor 202 may be mounted on the work machine 100. Further, the sensor 202 may include one or more of the perception sensor and the proximity sensor. At step 304, the controller 204 receives the signal "I3" indicative of the 20 presence of the obstacle 142 in the surrounding area 140 of the work machine 100

from the sensor 202. At step 306, the controller 204 determines the position of the obstacle 142 relative to the work machine 100 based on the signal "I3" received from the sensor 202

At step 308, the controller 204 generates the control signal "O1" to 25 prevent the movement of the work machine 100, halt the movement of the work machine 100, or reduce the velocity of the work machine 100 based on the determination of the position of the obstacle 142. Further, the controller 204 may generate the control signal "O1" based on one or more of the distance "D1" between the obstacle 142 and the work machine 100 and the bearing angle of the 30 obstacle 142 from the work machine 100. Furthermore, the controller 204 may compare the position of the work machine 100 with the direction of movement of

-15-

one or more movable components of the work machine 100 for generating the control signal "O1". Moreover, the controller 204 may generate the control signal "O1" if the distance "D1" between the obstacle 142 and the work machine 100 is less than the predetermined distance value "V1" between the obstacle 142 and the

5 work machine 100.

In an example, the controller 204 may determine the position of the obstacle 142 before initiating the movement of the work machine 100. Further, the controller 204 may generate the control signal "O1" to prevent the movement of the work machine 100 based on the determination of the position of the obstacle 142. In another example, the controller 204 may determine the position of the obstacle 142 during the movement of the work machine 100. Further, the controller 204 may generate the control signal "O1" to halt the movement of the work machine 100 based on the velocity of the work machine 100 based on the determine the position of the obstacle 142 during the movement of the work machine 100. Further, the controller 204 may generate the control signal "O1" to halt the movement of the work machine 100 based on the velocity of the work machine 100 based on the determine the position of the work machine 100 based on the velocity of the work machine 100 based on the determine the position of the work machine 100 based on the velocity of the work machine 100 based on the determine the position of the work machine 100 based on the velocity of the work machine 100 based on the determine the position position the work machine 100 based on the determine the position position the work machine 100 based on the determine the position position

determination of the position of the obstacle 142.

15

It may be desirable to perform one or more of the steps shown in FIG. 3 in an order different from that depicted. Furthermore, various steps could be performed together.

While aspects of the present disclosure have been particularly shown and described with reference to the embodiments above, it will be understood by those skilled in the art that various additional embodiments may be contemplated by the modification of the disclosed machines, systems, and methods without departing from the spirit and scope of what is disclosed. Such embodiments should be understood to fall within the scope of the present disclosure as determined based upon the claims and any equivalents thereof.

25

<u>Claims</u>

1. A collision avoidance system (200) for a work machine (100) comprising:

at least one sensor (202) configured to generate a signal (I3) 5 indicative of a presence of at least one obstacle (142) in a surrounding area (140) of the work machine (100); and

a controller (204) communicably coupled with the sensor (202), wherein the controller (204) is configured to:

receive the signal (I3) indicative of the presence of the obstacle

(142) in the surrounding area (140) of the work machine (100) from the sensor (202);

determine a position of the obstacle (142) relative to the work machine (100) based on the signal (I3) received from the sensor (202); and generate a control signal (O1) to at least one of prevent a

- 15 movement of the work machine (100), halt the movement of the work machine (100), and reduce a velocity of the work machine (100) based on the determination of the position of the obstacle (142).
- The collision avoidance system (200) of claim 1, wherein
 the sensor (202) is mounted on the work machine (100), and wherein the sensor
 (202) includes at least one of a perception sensor and a proximity sensor.
 - 3. The collision avoidance system (200) of claim 1, wherein the controller (204) is further configured to:

25 determine the position of the obstacle (142) before initiating the movement of the work machine (100); and

generate the control signal (O1) to prevent the movement of the work machine (100) based on the determination of the position of the obstacle (142).

30

5

-17-

4. The collision avoidance system (200) of claim 1, wherein the controller (204) is further configured to:

determine the position of the obstacle (142) during the movement of the work machine (100); and

generate the control signal (O1) to at least one of halt the movement of the work machine (100) and reduce the velocity of the work machine (100) based on the determination of the position of the obstacle (142).

5. The collision avoidance system (200) of claim 1, wherein
the controller (204) is further configured to generate the control signal (O1) based on at least one of a distance (D1) between the obstacle (142) and the work machine (100) and a bearing angle of the obstacle (142) from the work machine (100).

15 6. The collision avoidance system (200) of claim 5, wherein the controller (204) is further configured to generate the control signal (O1) if the distance (D1) between the obstacle (142) and the work machine (100) is less than a predetermined distance value (V1) between the obstacle (142) and the work machine (100).

20

7. The collision avoidance system (200) of claim 1, wherein the controller (204) is further configured to compare the position of the work machine (100) with a direction of movement of one or more movable components of the work machine (100) for generating the control signal (O1).

25

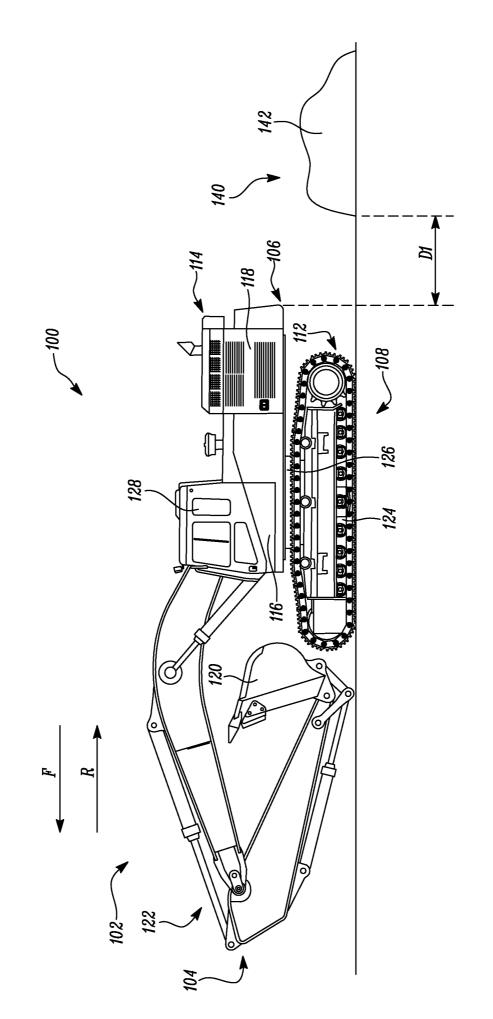


FIG.

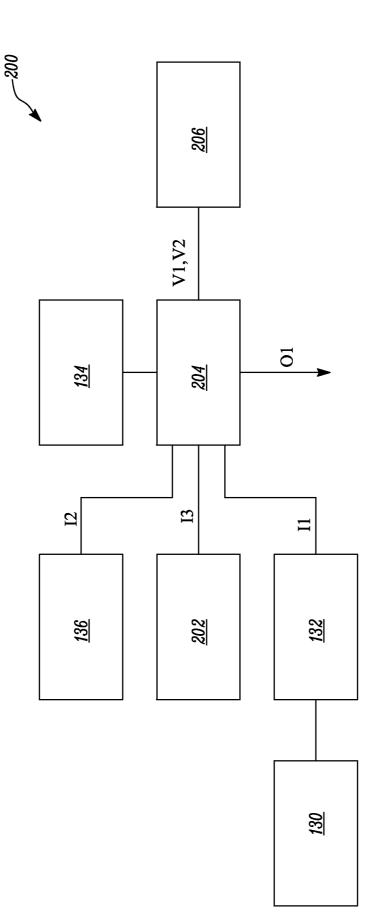


FIG. 2

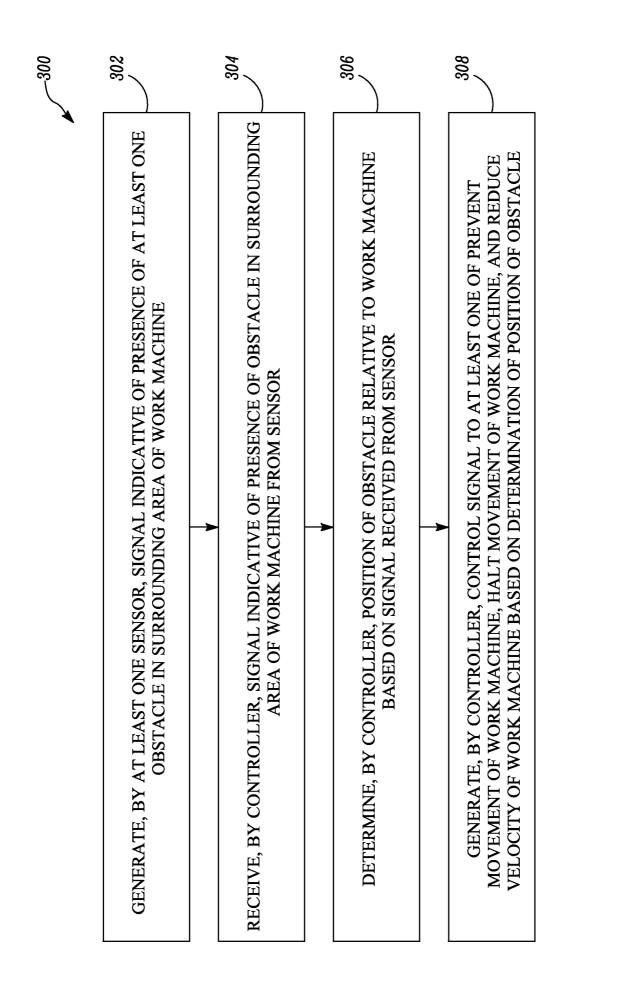


FIG. 3