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(54) **THREE DIMENSIONAL VEGETATION GROWING SYSTEMS**

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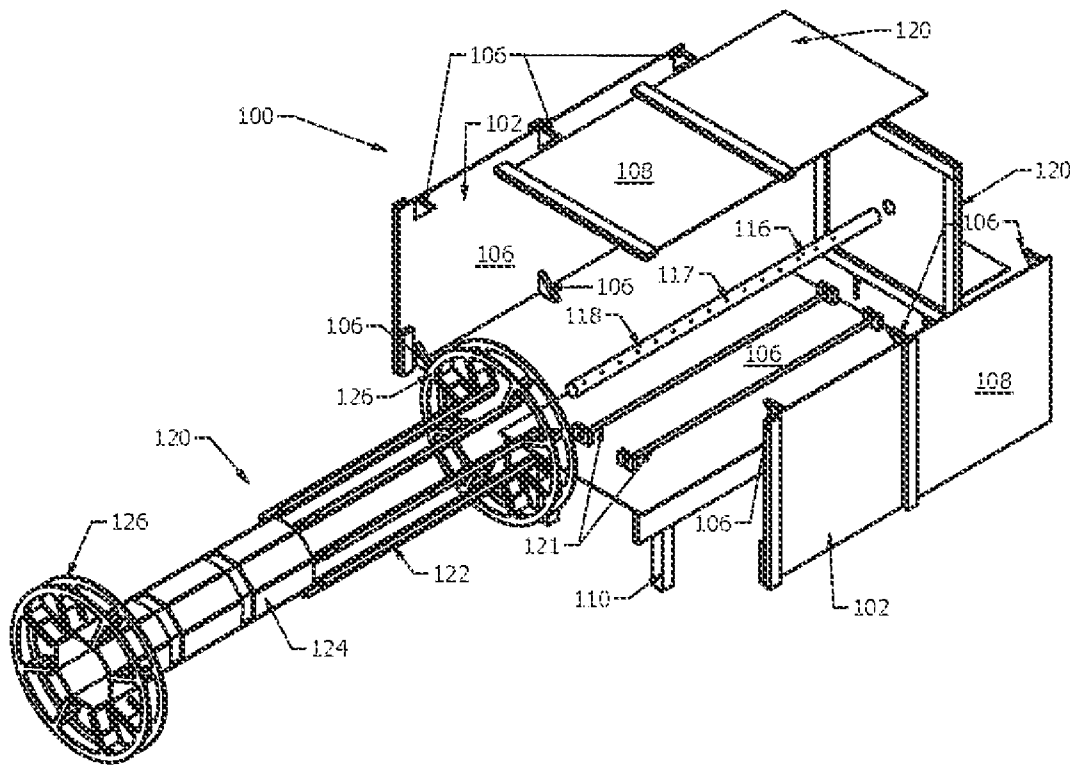
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(57) **ABSTRACT**

Three-dimensional vegetation growing systems provide an enclosed hydroponic environment for growing plants. The system serves to uniformly expose the plants to nutrients, liquids, and light from multiple directions while the plant rotates. In some embodiments, the three-dimensional vegetation growing systems may include a system housing configured to form an enclosed hydroponic growing environment; at least one light source in the system housing, the at least one light source configured to emit light; a distribution portion in the system housing, the distribution portion configured to discharge a vegetation growth sustaining liquid; and at least one conveyor device in the system housing, the at least one conveyor device disposed in proximity to the distribution portion, the at least one conveyor device configured to support vegetation and rotate the vegetation in the system housing as the vegetation receives the vegetation growth sustaining liquid from the distribution portion and the light from the at least one light source. Other embodiments of the three-dimensional vegetation growing systems are also disclosed.



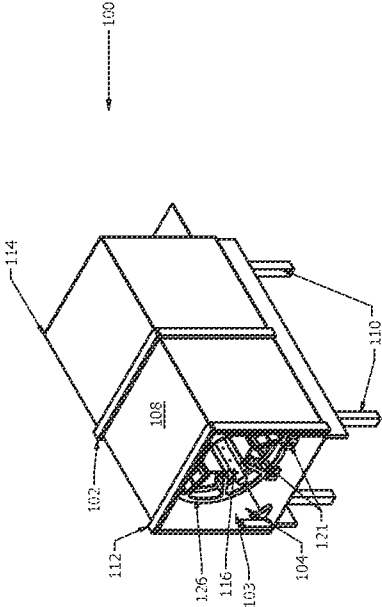


FIG. 1A

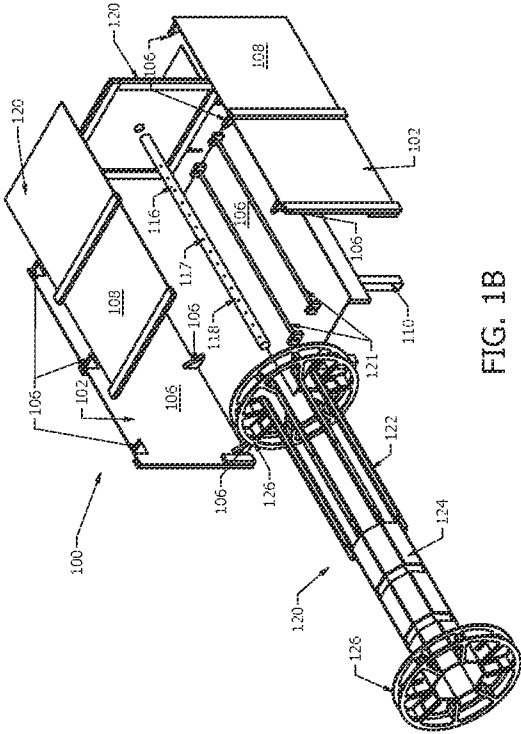


FIG. 1B

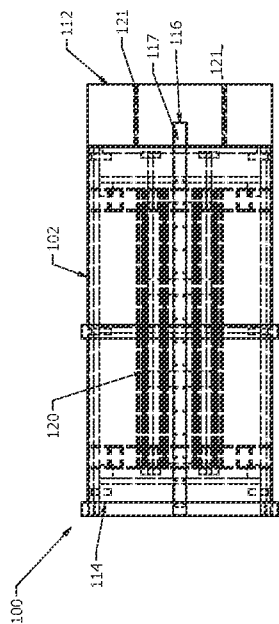


FIG. 2A

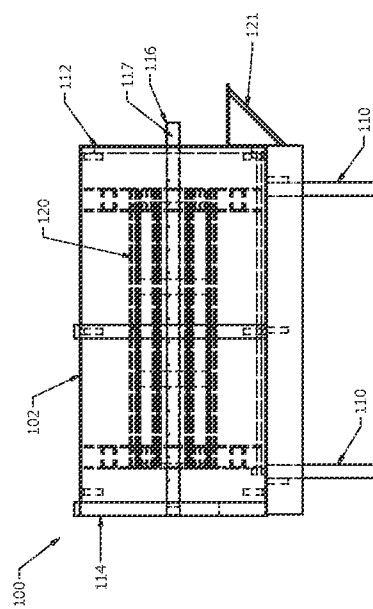


FIG. 2B

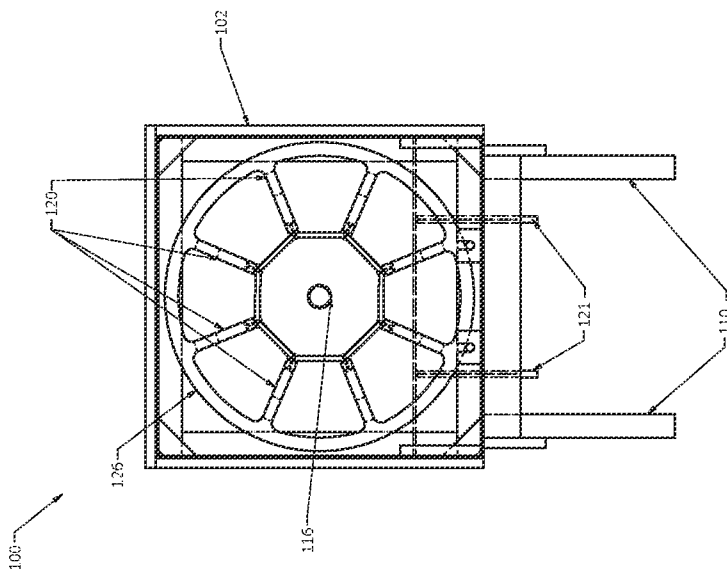


FIG. 3

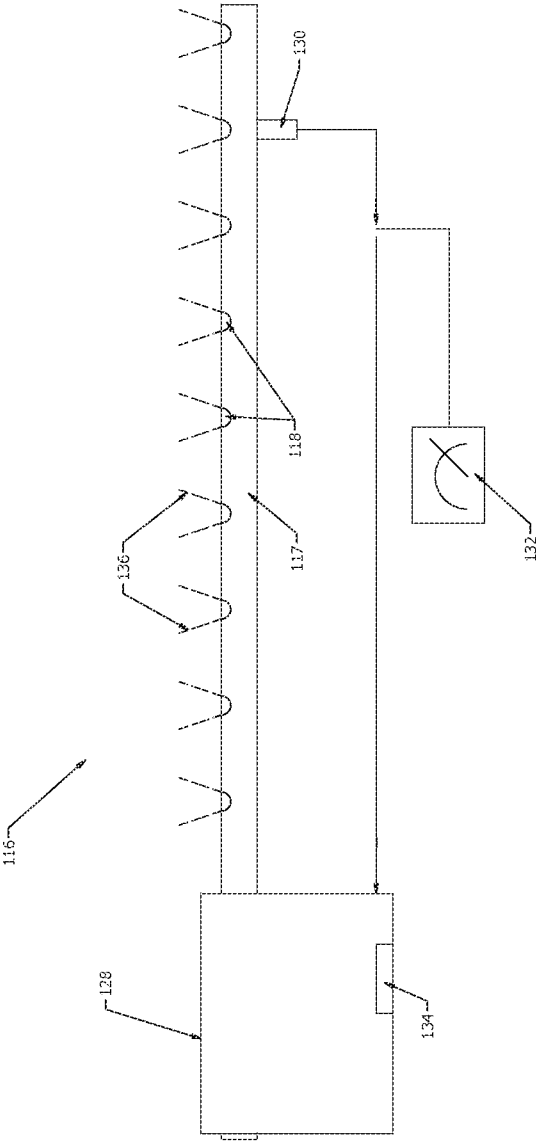


FIG. 4

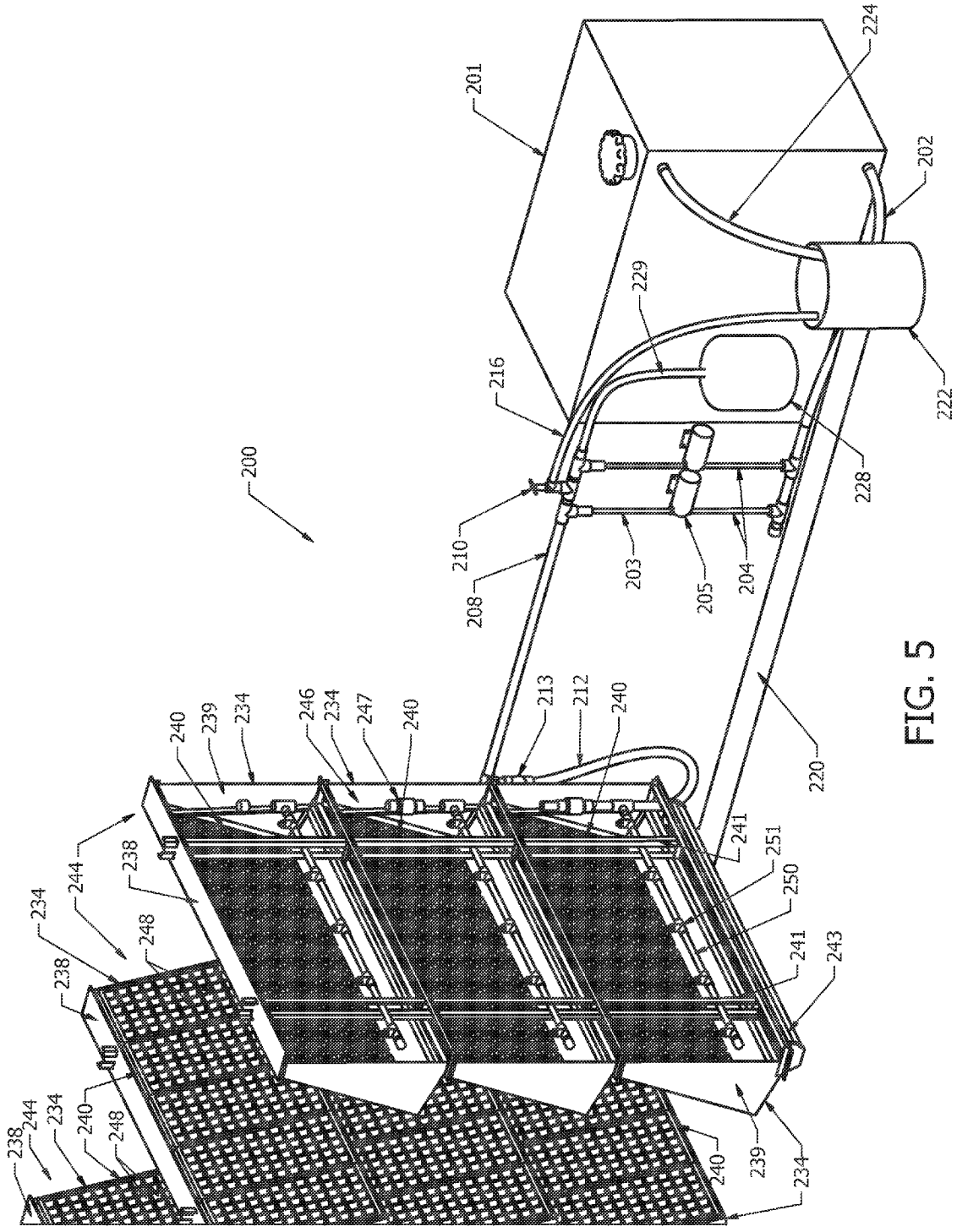


FIG. 5

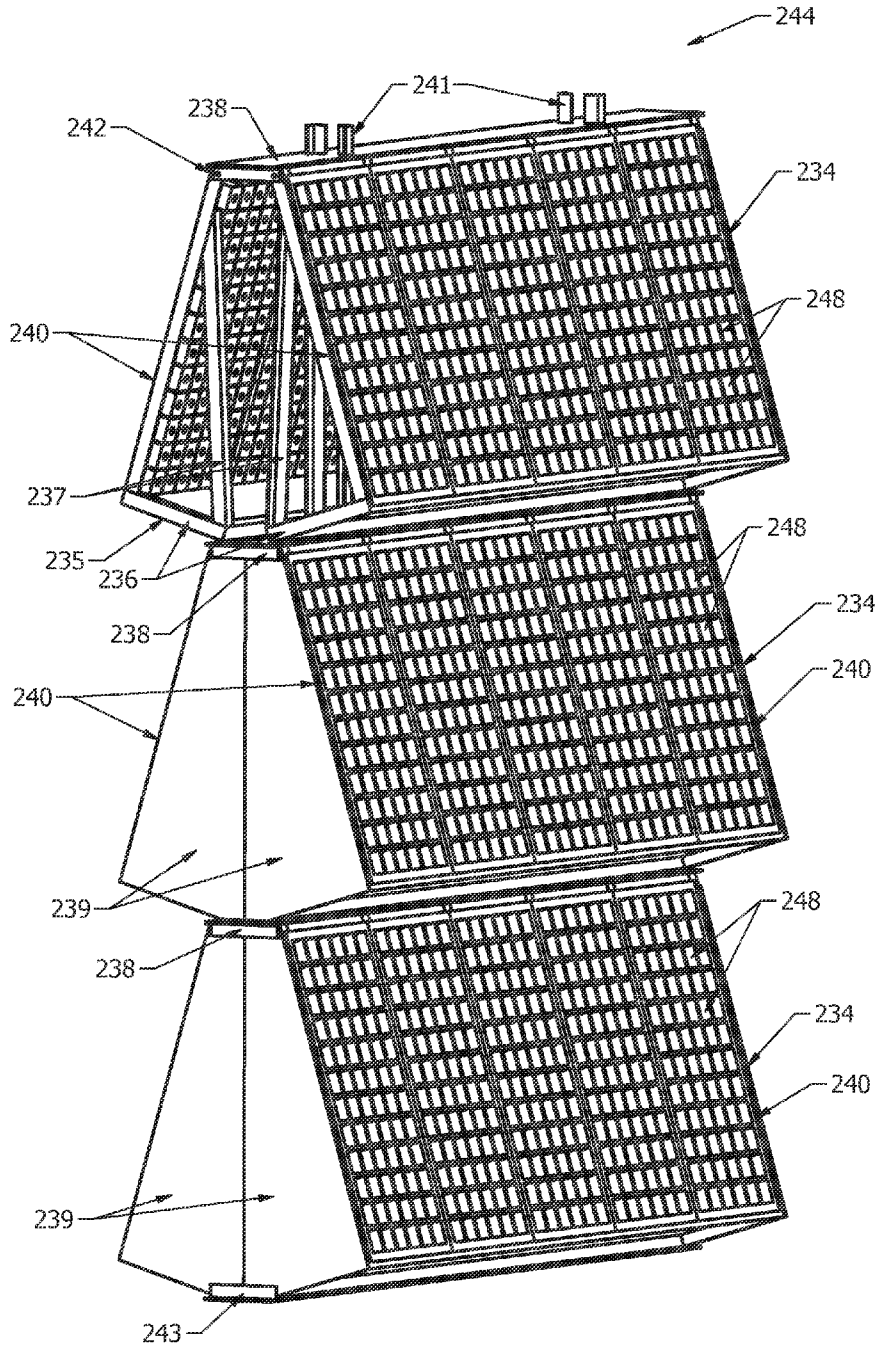


FIG. 6

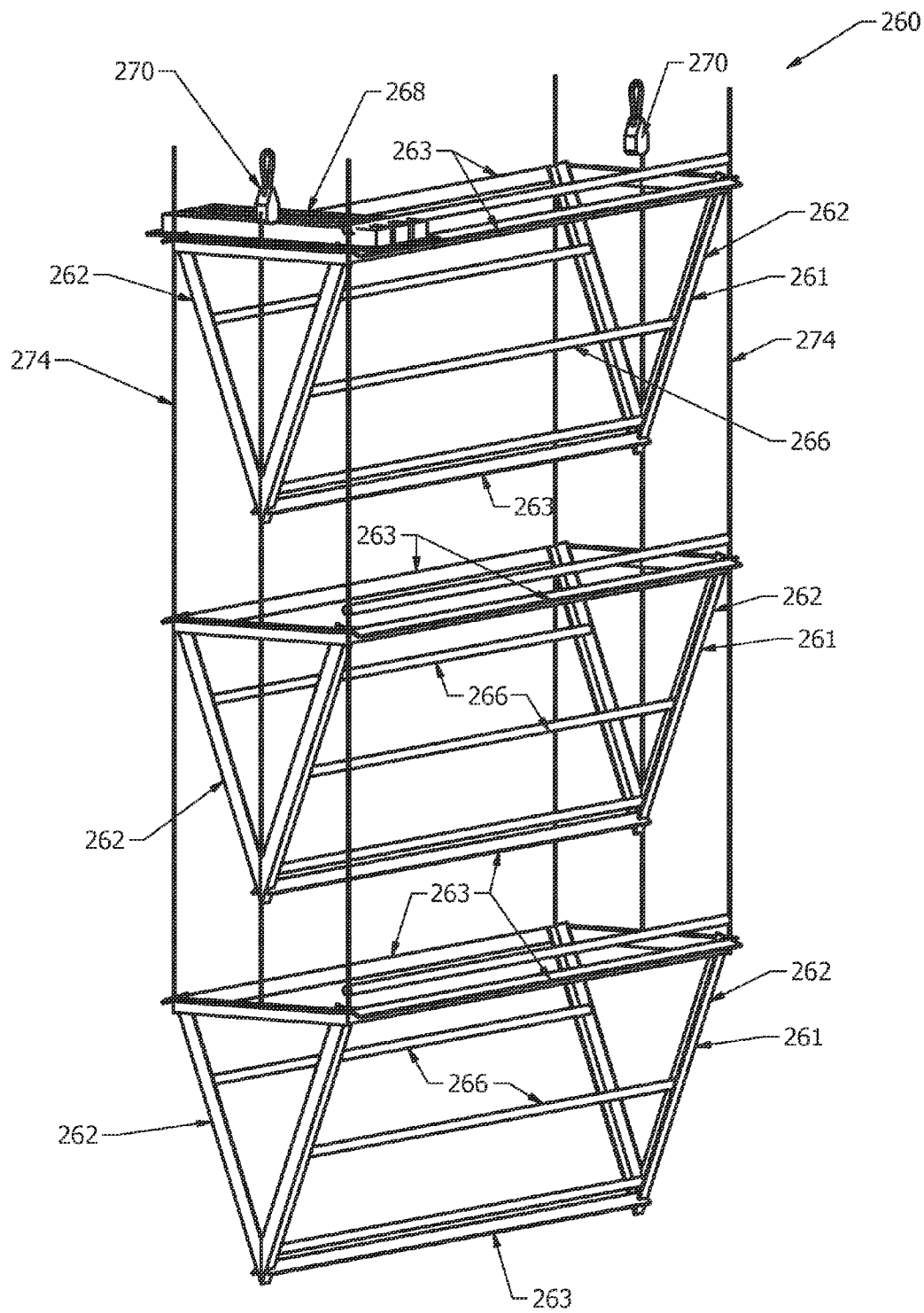


FIG. 7

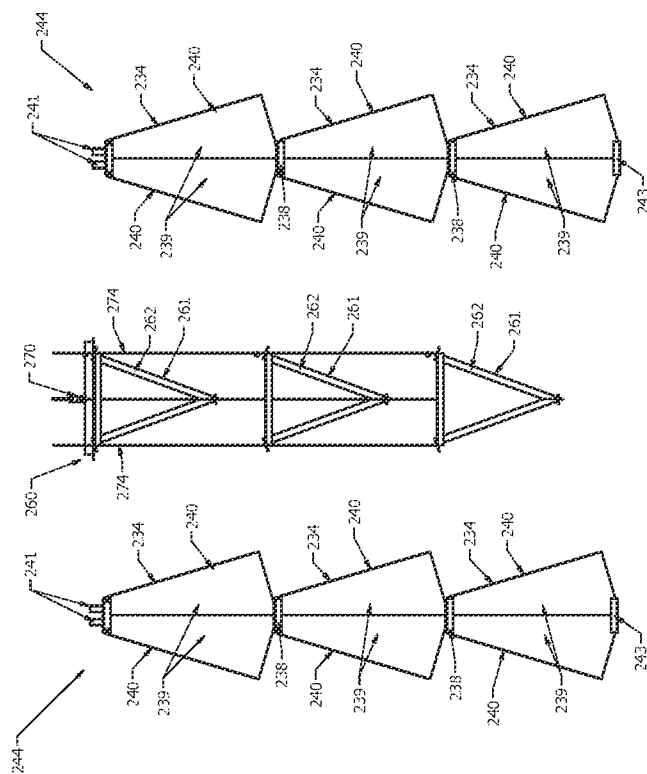


FIG. 8

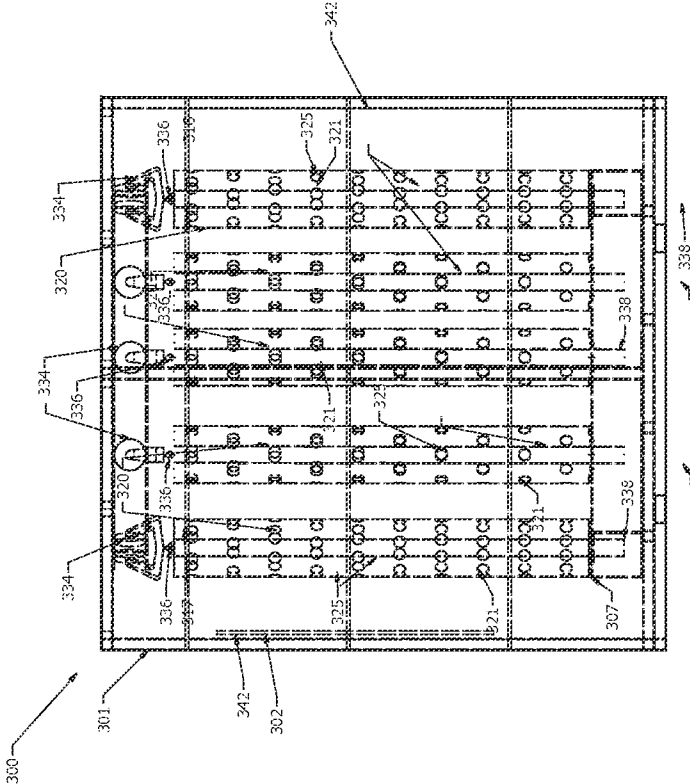


FIG. 9

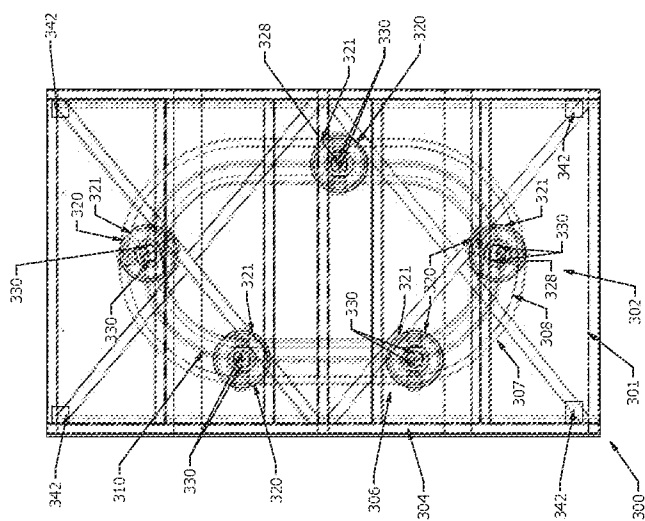


FIG. 10

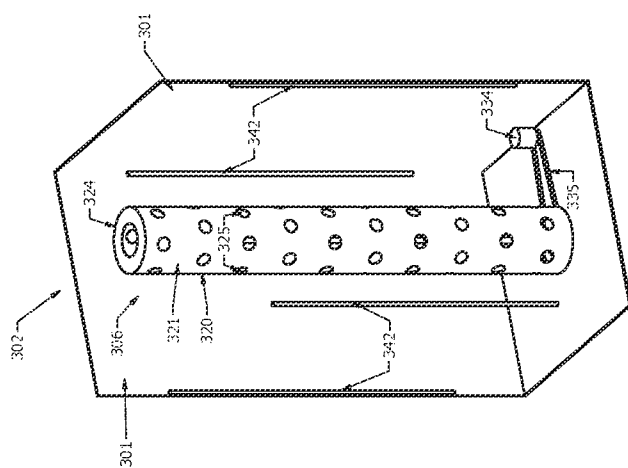


FIG. 11

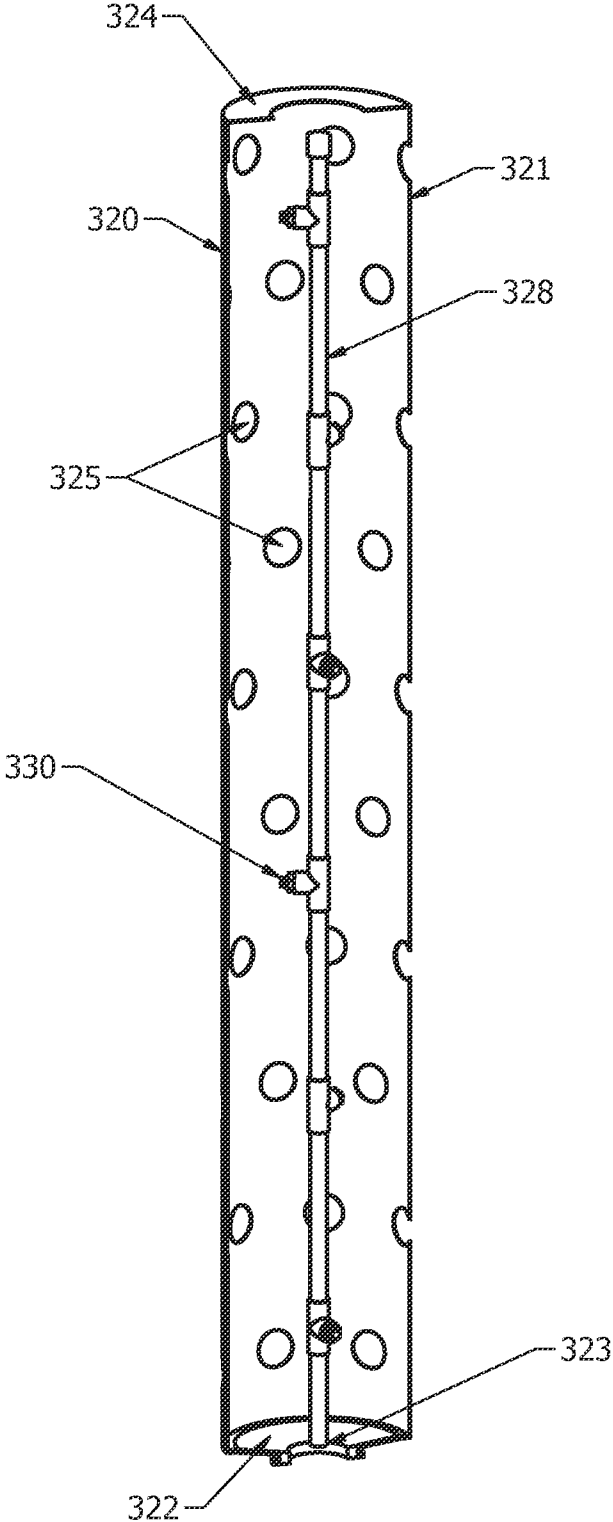


FIG. 12

THREE DIMENSIONAL VEGETATION GROWING SYSTEMS

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. provisional application No. 61/968,316, filed Mar. 20, 2014 and entitled “THREE DIMENSIONAL GROWING SYSTEM”, which provisional application is incorporated by reference herein in its entirety.

FIELD OF THE INVENTION

[0002] Illustrative embodiments of the disclosure generally relate to three-dimensional vegetation growing systems. More particularly, illustrative embodiments of the disclosure generally relate to three-dimensional vegetation growing systems which expose vegetation to nutrients, liquids and light.

SUMMARY OF THE INVENTION

[0003] Illustrative embodiments of the disclosure are generally directed to three-dimensional vegetation growing systems for rotatably exposing vegetation to nutrients, liquids and light. In some embodiments, the three-dimensional vegetation growing system may include a system housing configured to form an enclosed hydroponic growing environment; at least one light source in the system housing, the at least one light source configured to emit light; a distribution portion in the system housing, the distribution portion configured to discharge a vegetation growth sustaining liquid; and at least one conveyor device in the system housing, the at least one conveyor device disposed in proximity to the distribution portion, the at least one conveyor device configured to support vegetation and rotate the vegetation in the system housing as the vegetation receives the vegetation growth sustaining liquid from the distribution portion and the light from the at least one light source.

[0004] In some embodiments, the three-dimensional vegetation growing systems may include a liquid reservoir; at least one planter tray assembly including an assembly frame; at least one planter tray carried by the assembly frame, the at least one planter tray configured to support vegetation and having a plurality of tray openings; a plurality of discharge nozzles in proximity to the at least one planter tray, the plurality of discharge nozzles disposed in fluid communication with the liquid reservoir; and at least one pump disposed in fluid communication with and between the liquid reservoir and the plurality of discharge nozzles.

[0005] In some embodiments, the three-dimensional vegetation growing systems may include a system housing having a system housing interior; at least one light source in the system housing interior of the system housing; at least one planter tower in the system housing interior in light-receiving proximity to the at least one light source, the at least one planter tower having: a tower shell disposed for rotation; a plurality of liquid dispensing openings in the tower shell; a tower conduit in the tower shell, the tower conduit stationary relative to the tower shell; and a plurality of fluid discharge nozzles communicating with the tower conduit; and a tower rotation motor drivingly engaging the tower shell of the at least one planter tower for rotation.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] Illustrative embodiments of the disclosure will now be described, by way of example, with reference to the accompanying drawings, in which:

[0007] FIG. 1A is a detailed upper angle perspective view of an exemplary three-dimensional vegetation growing system;

[0008] FIG. 1B is an exploded perspective view of the exemplary three-dimensional vegetation growing system illustrated in FIG. 1A;

[0009] FIG. 2A is a top sectional view of the exemplary three-dimensional vegetation growing system illustrated in FIG. 1A;

[0010] FIG. 2B is a side sectional view of the exemplary three-dimensional vegetation growing system illustrated in FIG. 1A;

[0011] FIG. 3 is a front sectional view of the exemplary three-dimensional vegetation growing system in FIG. 1A;

[0012] FIG. 4 is a partially schematic side view of an exemplary distribution portion of the three-dimensional vegetation growing system illustrated in FIG. 1A as the distribution portion emits a fine spray in typical operation of the three-dimensional vegetation growing system;

[0013] FIG. 5 is a perspective view of an alternative illustrative embodiment of the three-dimensional vegetation growing systems, with a pair of vegetation growing towers of the system illustrated in section;

[0014] FIG. 6 is a perspective view of an exemplary vegetation growing tower of the illustrative three-dimensional vegetation growing system illustrated in FIG. 5;

[0015] FIG. 7 is a perspective view of an exemplary light fixture of the illustrative three-dimensional vegetation growing system illustrated in FIG. 5;

[0016] FIG. 8 is a side view of a light fixture suspended between a pair of vegetation growing towers according to the illustrative three-dimensional vegetation growing system illustrated in FIG. 5;

[0017] FIG. 9 is a side view of another alternative illustrative embodiment of the three-dimensional vegetation growing systems;

[0018] FIG. 10 is a sectional view, taken along section lines 10-10 in FIG. 9, of a typical tower assembly of the illustrative three-dimensional vegetation growing system illustrated in FIG. 9;

[0019] FIG. 11 is a perspective view of an exemplary liquid dispensing tower of the tower assembly according to the illustrative three-dimensional vegetation growing system illustrated in FIG. 9; and

[0020] FIG. 12 is a longitudinal sectional view of an exemplary liquid dispensing tower according to the illustrative three-dimensional vegetation growing system illustrated in FIG. 9.

[0021] Like reference numerals refer to like parts throughout the various views of the drawings.

DETAILED DESCRIPTION OF THE INVENTION

[0022] The following detailed description is merely exemplary in nature and is not intended to limit the described embodiments or the application and uses of the described embodiments. As used herein, the word “exemplary” or “illustrative” means “serving as an example, instance, or illustration.” Any implementation described herein as “exemplary” or “illustrative” is not necessarily to be construed as

preferred or advantageous over other implementations. All of the implementations described below are exemplary implementations provided to enable persons skilled in the art to make or use the embodiments of the disclosure and are not intended to limit the scope of the disclosure, which is defined by the claims. For purposes of description herein, the terms “upper,” “lower,” “left,” “rear,” “right,” “front,” “vertical,” “horizontal,” and derivatives thereof shall relate to the invention as oriented in FIG. 1. Furthermore, there is no intention to be bound by any expressed or implied theory presented in the preceding technical field, background, brief summary or the following detailed description. It is also to be understood that the specific devices and processes illustrated in the attached drawings, and described in the following specification, are simply exemplary embodiments of the inventive concepts defined in the appended claims. Specific dimensions and other physical characteristics relating to the embodiments disclosed herein are, therefore, not to be considered as limiting, unless the claims expressly state otherwise.

[0023] Referring initially to FIGS. 1A-4 of the drawings, an illustrative embodiment of the three-dimensional vegetation growing systems, hereinafter system, is generally indicated by reference numeral **100**. The system **100** provides an enclosed hydroponic environment **103** (FIG. 1A) for growing vegetation such as at least one plant (not shown). The hydroponic growing environment **103** may be configured to rotatably expose the vegetation to a vegetation growth-sustaining liquid which may be discharged as a fine spray **136** (FIG. 4). The vegetation growth-sustaining liquid may include at least one nutrient. At least one light source may include at least one illumination portion **106** (FIG. 1B) which provides a uniform emission of light to the vegetation during rotation. Those skilled in the art will recognize that hydroponics involves growing plants, herbage and other vegetation with a growth medium such as a mineral nutrient solution diluted in water. Generally, soil is not used as the growth medium with hydroponics. This soil-free method enables vertical, horizontal and mobile growth along with other nontraditional means of harvesting plants. It is also known in the art that terrestrial plants may be grown with their roots in the mineral nutrient solution only or in an inert medium such as perlite, gravel, mineral wool or the like. Illustrative embodiments of the present disclosure form a self-enclosed hydroponic growing environment **103** which may recycle nutrients and liquids while also inhibiting common detriments to plant growth.

[0024] In some embodiments, the system **100** may serve to uniformly expose the vegetation to nutrients, liquids and light from multiple directions while the vegetation rotates on at least one conveyer device **120**. The conveyer device **120** may carry the vegetation along a helical growing path while the nutrients, liquids and light are simultaneously applied to the vegetation. To this end, the conveyor device **120** may have a corkscrew configuration in some embodiments. The nutrients, liquids and light may be dispersed and oriented to contact the vegetation from various directional planes such as length, width, height, depth and breadth, for example and without limitation. The uniform distribution of the nutrients, liquids and light applied to the vegetation may facilitate precise and regular control of the enclosed hydroponic environment **103**. After application to the vegetation, surplus portions of the nutrients and liquids may be collected and re-circulated for subsequent application to the vegetation.

[0025] Those skilled in the art will recognize that multidirectional reception of nutrients, liquids and light by the veg-

etation is especially effective for a hydroponic system since the vegetation does not require vertical anchoring to a stationary growth medium such as soil. Rather, a more versatile hydroponic growth medium may compact and conform inside at least one conveyer device **120** that forms a substrate for growing and rotating the vegetation. Non-limiting examples of hydroponic growth media which are suitable for the purpose include organic or inorganic fiber materials; wheat chaff or any chaff from harvesting a product such as oats, barley, etc.; rice hull or other hull material; hay such as grass, alfalfa, etc.; hydroton (fired clay pellets); rock wool; oak leaves; composted soil material; perlite; pumice stone; fired brick chip; hydro gel; sand; gravel of various sizes; or any combination thereof. While attached to the conveyor device **120**, the vegetation may be traversed in a helical, three-dimensional growth pathway. Consequently, the perpetual rotation provided by the conveyer device **120** may enable the vegetation to receive uniform quantities of nutrients, liquids and lighting during the helical rotation. Additionally, the nutrients and liquids may be conserved by collection and recirculation for multiple applications to the vegetation. Another recyclable advantage may include emission of the light from at least one illumination portion **106**, which may be fluorescent and may be solar powered in some embodiments.

[0026] In some embodiments, the three-dimensional vegetation growing system **100** for rotatably exposing plants to nutrients, liquids and light on a conveyer may include:

a system housing **102** configured to form an enclosed hydroponic growing environment **103**, the system housing **102** comprising an outer housing surface **108** configured to form a protective barrier, the system housing **102** further comprising an inner housing surface **104** (FIG. 1A), the inner housing surface **104** comprising at least one illumination portion **106** configured to emit a light;

a distribution portion **116** disposed inside the system housing **102**, the distribution portion **116** configured to emit or discharge a vegetation growth sustaining liquid having at least one nutrient as a generally fine spray **136** (FIG. 4); and at least one conveyer device **120** disposed inside the system housing **120** in proximity to the distribution portion **116**, the at least one conveyer device **120** configured to support and carry vegetation which may include at least one plant, the at least one conveyer device **120** may further be configured to rotate in a generally helical path and enable the vegetation to receive the light and vegetation growth-sustaining liquid from the distribution portion **116**.

[0027] In a second aspect, the system housing **102** may include a transport container having a generally rectangular shape.

[0028] In another aspect, the system housing **102** may be configured to regulate the temperature of the enclosed hydroponic growing environment **103**.

[0029] In another aspect, the outer surface **108** of the system housing **102** may protect the plant or plants against weather elements, insects, heat, cold and disease.

[0030] In another aspect, the illumination portion **106** may include at least one fluorescent light.

[0031] In another aspect, the distribution portion **116** may include an atomizer **128** (FIG. 4) configured to convert the vegetation growth sustaining liquid into the fine spray **136**, the atomizer **128** may include a piezoelectric atomizer.

[0032] In another aspect, the distribution portion **116** may include a distribution conduit **117** such as a pipe which is

configured to carry the vegetation growth sustaining liquid from the atomizer 128 and dispense the vegetation growth sustaining liquid onto the vegetation.

[0033] In another aspect, the distribution portion 116 may include at least one aperture 118 in the distribution conduit 117, the at least one aperture 118 configured to discharge the vegetation growth sustaining liquid onto the vegetation.

[0034] In another aspect, the distribution portion 116 may include a return conduit 130 (FIG. 4) which communicates with the distribution conduit 117 and is configured to collect and recycle an excess or surplus portion of the vegetation growth sustaining liquid back to the atomizer 128 for reapplication to the vegetation.

[0035] In another aspect, the fine spray 136 may include a fog, mist and/or cloud.

[0036] In another aspect, the vegetation growth sustaining liquid may include water.

[0037] In another aspect, the nutrient in the vegetation growth sustaining liquid may include nitrogen, potassium and/or phosphorous.

[0038] In another aspect, the at least one conveyor device 120 may be configured to carry the vegetation between a first housing end 112 and a second housing end 114 (FIG. 1A) of the system housing 102.

[0039] In another aspect, the at least one conveyor device 120 may include an inner conveyor section 122, the inner conveyor section 122 may include a hydroponic growth medium configured to help support the vegetation, the hydroponic growth medium may include organic or inorganic fiber materials; wheat chaff or any chaff from harvesting a product such as oats, barley, etc.; rice hull or other hull material; hay such as grass, alfalfa, etc.; hydroton (fired clay pellets); rock wool; oak leaves; composted soil material; perlite; pumice stone; fired brick chip; hydro gel; sand; gravel of various sizes; or any combination thereof.

[0040] In another aspect, the at least one conveyor device 120 may include an outer conveyor section 124 which extends from the inner conveyor section 122 and is configured to project the vegetation.

[0041] In another aspect, a generally helical travel path of the vegetation may be configured to enable generally uniform application of the light, nutrient and/or liquid to the vegetation.

[0042] In another aspect, the system 100 may include at least one conveyor drive system 126 configured to actuate rotation of the at least one conveyor device 120.

[0043] FIG. 1A illustrates an illustrative embodiment of the three-dimensional vegetation growing system 100 for exposing vegetation which may include at least one plant to a vegetation growth sustaining liquid having one or more nutrients and one or more liquids and to light as the vegetation grows on a conveyor device 120 which may carry the vegetation along a spiral or helical travel path. The system 100 may include a system housing 102 that forms a protective shell or barrier over the components of the system 100. In some embodiments, the system housing 102 may include a standard or conventional cargo container having a substantially rigid, rectangular shape. The system housing 102 may form a self-contained, enclosed hydroponic environment 103 for growing the vegetation (not shown).

[0044] The system housing 102 may include an outer housing surface 108 which may be at least partially insulated to protect the enclosed hydroponic environment 103 against excessive heat. In some embodiments, the system housing

102 may further include inner housing surfaces 104 (FIG. 1A). At least one light source may be provided in the system housing 102. In some embodiments, the light source may include at least one illumination portion 106 on the inner housing surfaces 104. The at least one illumination portion 106 supplies light to the vegetation. The illumination portion 106 may be oriented to emit the light at an optimal direction and intensity onto the vegetation. In some embodiments, multiple illumination portions 106 may be provided on the respective inner housing surfaces 104 of the system housing 102. At least one of the illumination portions 106 may include, for example and without limitation, a fluorescent light. In some embodiments, at least one of the illumination portions 106 may be powered by at least one of a solar panel, an external electrical source and an internal battery. The system housing 102 may also include a first housing end 112 and a second housing end 114 between which the vegetation traverses in typical application of the system 100, which will be hereinafter described.

[0045] As illustrated in FIG. 1B, a distribution portion 116 may be provided in the system housing 102 for distributing or applying the vegetation growth sustaining liquid onto the vegetation. In some embodiments, the distribution portion 116 may be configured to apply a generally uniform distribution of the vegetation growth sustaining liquid onto the plant as a fine spray or mist 136 (FIG. 4). The distribution portion 116 may include a distribution conduit 117 that extends from the first housing end 112 to the second housing end 114 of the system housing 102 such that the fine spray 136 is fully applied to the vegetation with an even distribution. The nutrient in the vegetation growth sustaining liquid may include nitrogen, potassium, phosphorous, micronutrients or any combination thereof, for example and without limitation. The vegetation growth sustaining liquid may include water, a liquid growth solution, air or any combination thereof, for example and without limitation. In some embodiments, atomized water may be discharged from the distribution conduit 117 against the vegetation in a fine spray 136 (FIG. 4). Surplus portions of the vegetation growth sustaining liquid may be collected from the vegetation and recycled for reuse.

[0046] As illustrated in FIGS. 1B, 2A and 2B, at least one conveyor device 120 may be provided in the system housing 102. In some embodiments, the conveyor device 120 may be configured to carry the vegetation along a generally helical or spiral travel path. In some applications of the system 100, the conveyor device 120 may support the vegetation for transport during growth from germination to fully-grown vegetation which is ready for harvesting. A conveyor device support frame 121 may be provided in the system housing 102 to support the conveyor device 120 in the system housing 102. The conveyor device support frame 121 may have any structure or design which is deemed suitable for the purpose to those skilled in the art.

[0047] As illustrated in FIG. 1B, the conveyor device 120 may include a generally elongated inner conveyor section 122. A generally elongated outer conveyor section 124 may extend from the inner conveyor section 122. At least one conveyor drive system 126 may drivingly engage the conveyor device 120 for rotation according to the knowledge of those skilled in the art. In some embodiments, a pair of conveyor drive systems 126 may drivingly engage the respective inner conveyor section 122 and outer conveyor section 124 of the conveyor device 120, as illustrated in FIG. 1B. In some applications of the system 100, a growth medium (not illus-

trated) may be provided in the inner conveyor section **122** of the conveyor device **120**. The vegetation may have roots (not illustrated) which anchor into the growth medium. The vegetation may remain anchored into the conveyor device **120**, typically rotating in the helical path formed by the conveyor device **120** from the first housing end **112** to the second housing end **114** of the system housing **102** as the vegetation grows outwardly and extends from the inner conveyor section **122** into the outer conveyor section **124**. The conveyor device **120** may be aligned through the system housing **102** in series, parallel or combinations thereof. In some embodiments, at least one housing support portion **110** may elevate and support the system housing **102** and the internal components, including the conveyor device **120**, of the system **100**. The housing support portion **110** may include legs that retractably or hingedly extend from each corner of the outer housing surface **108**. In some embodiments, the housing support portion **110** may be selectively detachable from the system housing **102** according to the knowledge of those skilled in the art.

[0048] FIG. 3 illustrates eight conveyor devices **120** which are disposed parallel to and rotate around a central distribution portion **116**. Each conveyor device **120** may rotate independently or in conjunction with the other conveyor devices **120**. In any case, the vegetation may follow the typically helical path taken by the corresponding conveyor device **120** which supports the vegetation. A typically helical path of each conveyor device **120** may enable the vegetation to receive a uniform, three-dimensional exposure to the light and the vegetation growth sustaining liquid which is dispensed from the distribution portion **116**. In some embodiments, the travel path for the vegetation may, however, be a simple 360° rotation at a predetermined angular velocity rather than a helical or spiral travel path. In some alternative embodiments, at least a portion of the travel path followed by at least one conveyor device **120** may include an undulating travel path having alternating upward and downward portions and a return portion which loops back to the undulating portion. In some embodiments, at least one conveyor device **120** may include a generally annular polyvinyl chloride tubing. In other embodiments, any number, shape or size for the at least one conveyor device **120** may, however, be utilized.

[0049] FIG. 4 illustrates an exemplary distribution portion **116** which is suitable for distributing the vegetation growth sustaining liquid as a generally fine spray **136** over the vegetation (not illustrated) as the vegetation is rotated on the conveyor device **120** (FIG. 1B). The distribution portion **116** may be stationary or rotatable along an axis. The vegetation growth sustaining liquid may be introduced into the distribution portion **116** through an inlet (not shown) in the distribution portion **116**. As further illustrated in FIG. 4, in some embodiments, the distribution portion **116** may include an atomizer **128** which converts the vegetation growth sustaining liquid into a fine spray **136** such as a fog, mist or cloud. A fan **134** may be provided in the atomizer **128** to force the fine spray **136** through the distribution portion **116**. A meter **132** may be positioned along the distribution portion **116** to monitor the pressure of the vegetation growth sustaining liquid as it flows from the atomizer **128**. The atomizer **128** may include a pressure differential that forces the vegetation growth sustaining liquid through an atomizer nozzle (not shown) and onto the vegetation on the conveyor device **120**. Any known form of fine spray **136** dispersion which is known by those skilled in the art may, however, be utilized. In some embodi-

ments, the atomizer **128** may include a piezoelectric atomizer known by those skilled in the art.

[0050] As further illustrated in FIG. 4, in some embodiments, the distribution portion **116** may include a distribution conduit **117** which is configured to discharge the vegetation growth sustaining liquid onto the vegetation as the vegetation travels on the conveyor device **120** along the travel path. The distribution conduit **117** may be disposed in liquid communication with the atomizer **128**. The distribution conduit **117** may extend adjacent and parallel to a longitudinal axis of the conveyor device **120** and may be positioned in proximity to the vegetation on the conveyor device **120**. In some embodiments, the distribution conduit **117** may include a generally annular polyvinyl chloride tubing. In other embodiments, the distribution conduit **117** may be manufactured from various materials and have various shapes. The distribution conduit **117** may further include at least one aperture **118** through which the vegetation growth sustaining liquid may be discharged as a fine spray **136** onto the vegetation. In some embodiments, a return conduit **130** may establish communication between the distribution conduit **117** and the atomizer **128**. The return conduit **130** may collect and distribute excess or surplus portions of the vegetation growth sustaining liquid back to the atomizer **128** for recycling and reuse. In some embodiments, a funnel (not shown) may capture the excess portions of the vegetation growth sustaining liquid for distribution into the return conduit **130**.

[0051] The system **100** may provide numerous advantages to growing plants and other vegetation. The system **100** may be portable and disassemble for shipping. The system **100** may also enable year-round growth of vegetation due to the self-enclosed climate control capabilities of the system housing **102**. The types of vegetation grown in the system **100** may also be changed periodically with no concern for soil analysis and conditions, since the growth medium is portable and easily changed in the hydroponic format. Further, use of the nutrients and liquids in the vegetation growth sustaining liquid may be optimized due to the return conduit **130** and the uniform distribution effected through the fine spray **136**.

[0052] Referring next to FIGS. 5-8 of the drawings, an alternative illustrative embodiment of the three-dimensional vegetation growing systems is generally indicated by reference numeral **200**. The system **200** may include a liquid reservoir **201**. The liquid reservoir **201** may contain a supply of vegetation growth sustaining liquid which may include at least one nutrient. A reservoir outlet conduit **202** may be disposed in fluid communication with the liquid reservoir **201**. A manifold **203** may communicate with the reservoir outlet conduit **202**. The manifold **203** may include a pair of parallel manifold conduits **204**. A pair of liquid pumps **205** may be provided in the respective manifold conduits **204**. An assembly inlet conduit **208** may communicate with the manifold conduits **204** of the manifold **203**. A backflow container **228** may communicate with the assembly inlet conduit **208** through a backflow conduit **229**.

[0053] A pressure relief valve **210** may be provided in the assembly inlet conduit **208** between the manifold conduits **204** of the manifold **203**. A surplus liquid conduit **216** may communicate with the pressure relief valve **210**. A liquid return container **222** may communicate with the surplus liquid conduit **216**. A reservoir inlet conduit **224** may establish communication between the liquid return conduit **222** and the liquid reservoir **201**. A liquid return conduit **220** may com-

municate with the liquid return container 222 for purposes which will be hereinafter described.

[0054] At least one assembly branch conduit 212, fitted with a branch conduit inlet valve 213, may extend from the assembly inlet conduit 208. At least one planter tray assembly 234 may be disposed in fluid communication with the assembly inlet conduit 208 through the corresponding assembly branch conduit 212. In some embodiments, at least two planter tray assemblies 234 may be disposed in a stacked configuration to form a vegetation growing tower 244, as illustrated. As illustrated in FIGS. 5 and 6, each planter tray assembly 234 may include an assembly frame 235 which may be aluminum. As illustrated in FIG. 5, in some embodiments, the assembly frames 235 of multiple stacked planter tray assemblies 234 may be mounted on multiple vertical assembly mount members 241. The assembly frame 235 may have a pair of base frame members 236. Frame arms 237 may extend upwardly from the respective base frame members 236. A planter tray support 238 may be supported by the frame arms 237. At least one planter tray 240 may be supported by the assembly frame 235. In some embodiments, a pair of sloped planter trays 240 may be hinged to the planter tray support 238 at a pair of tray hinges 242. Accordingly, each planter tray 240 may be selectively raised to access the interior components of the planter tray assembly 234. Each planter tray 240 may have a grid construction which supports the growth of plants or other vegetation (not illustrated) and has multiple planter tray openings 248. Each planter tray 240 may be fabricated of or coated with a hydroponic growth medium. Non-limiting examples of hydroponic growth media which are suitable materials of construction for the planter trays 240 include organic or inorganic fiber materials; wheat chaff or any chaff from harvesting a product such as oats, barley, etc.; rice hull or other hull material; hay such as grass, alfalfa, etc.; hydroton (fired clay pellets); rock wool; oak leaves; composted soil material; perlite; pumice stone; fired brick chip; hydro gel; sand; gravel of various sizes; or any combination thereof. In some embodiments, the planter trays 234 may be selectively detachable with respect to the assembly frame 235 according to the knowledge of those skilled in the art. Frame end panels 239 may be provided on opposite ends of the assembly frame 235 to maintain moisture within the planter tray assembly 234 and provide moisture to the roots of plants or other vegetation growing on the planter trays 240, as will be hereinafter described. An elongated gutter 243 may extend along the bottom of the lowermost planter tray assembly 234 in each vegetation growing tower 244 for purposes which will be hereinafter described. The liquid return conduit 220 may establish fluid communication between the gutter 243 and the liquid return container 222 for purposes which will be hereinafter described.

[0055] As further illustrated in FIG. 5, a planter tray distribution conduit 246 may communicate with the assembly branch conduit 212 of each vegetation growing tower 244. The planter tray distribution conduit 246 may be supported in a vertical position in the vegetation growing tower 244 according to the knowledge of those skilled in the art. A check valve 247 may be provided in the planter tray distribution conduit 246 to prevent backflow of vegetation growth sustaining liquid. Multiple discharge conduits 250 may be disposed in fluid communication with the planter tray distribution conduit 246. The discharge conduits 250 may extend horizontally within the respective planter tray assemblies 234 in each vegetation growing tower 244. Multiple, spaced-apart

discharge nozzles 251 may communicate with each discharge conduit 250. The discharge nozzles 251 may be oriented toward the interior surfaces of the planter trays 240 in the planter tray assembly 234.

[0056] As illustrated in FIGS. 7 and 8, at least one light fixture 260 may be positioned adjacent to each vegetation growing tower 244 in the system 200. In some embodiments, a light fixture 260 may be positioned between each adjacent pair of the vegetation growing towers 244. Fixture suspension cables 274 may suspend the light fixture 260 from a roof or other suitable support structure (not illustrated). As illustrated in FIG. 7, the light fixture 260 may include at least one light fixture frame 261 having a pair of spaced-apart end frame members 262. Multiple connecting frame members 263 may extend between the end frame members 262. Light ballast boxes 268 may be supported by one or more of the light fixture frames 261. The end frame members 262 may be fitted with at least one pair of light sockets (not illustrated) which are electrically connected to the light ballast boxes 268. At least one light source 266 may engage and extend between the light sockets in the respective end frame members 262. In some embodiments, the light source 266 may include at least one source of ultraviolet light. Ratcheting fixture hangers 270 may engage the fixture suspension cables 274 to facilitate selective raising and lowering of the light fixture frames 261.

[0057] In typical application, plants or other vegetation (not illustrated) are attached to the planter trays 240 according to the knowledge of those skilled in the art. The roots of the plants or vegetation may extend through planter tray openings 248 in each planter tray 240 and are exposed to the interior of the planter tray assembly 234. A supply of vegetation growth sustaining liquid which may include at least one nutrient is placed in the liquid reservoir 201 (FIG. 5). One or both of the pumps 205 in the manifold 203 may be operated to pump the vegetation growth sustaining liquid from the liquid reservoir 201 through the reservoir outlet conduit 202, one or both of the manifold conduits 204, the assembly inlet conduit 208 and the assembly branch conduit 212 of each planter tray assembly 234. Backflow of the vegetation growth sustaining liquid from the assembly inlet conduit 208 may be collected through the backflow conduit 229 into the backflow container 228.

[0058] The vegetation growth sustaining liquid flows from the assembly branch conduit 212 through the planter tray distribution conduit 246 and the discharge conduits 250 in the respective planter tray assemblies 234 of each vegetation growing tower 244. The vegetation growth sustaining liquid is discharged from each discharge conduit 250 through the discharge nozzles 251 and onto the interior surfaces of the respective planter trays 240 of each planter tray assembly 234. Accordingly, the vegetation growth sustaining liquid is applied to the roots of the vegetation to sustain metabolism and growth of the vegetation. The light fixtures 260 are operated to emit light from the light sources 266 (FIG. 7) onto the vegetation to promote photosynthesis in the vegetation.

[0059] After it is discharged from the discharge nozzles 251 onto the planter trays 240, the vegetation growth sustaining liquid may drip into the gutter 243 at the bottom of the vegetation growing tower 244. The liquid return conduit 220 may distribute the growth sustaining liquid collected in the gutter 243 to the liquid return container 222. The growth sustaining liquid may be pumped from the liquid return container 222 into the liquid reservoir 201 through the reservoir inlet conduit 224. In some embodiments, the planter trays 240 may be selectively detached from the assembly frame 235 of

each planter tray assembly **234** to facilitate removal of the vegetation from the planter trays **240**. The planter trays **240** may be pivoted to an open position at the respective tray hinges **242** to facilitate access to the interior components of each planter tray assembly **234** for cleaning, maintenance and/or replacement purposes.

[0060] Referring next to FIGS. 9-12 of the drawings, another alternative illustrative embodiment of the three-dimensional vegetation growing system is generally indicated by reference numeral **300**. The system **300** may include a system housing **301** having a system housing interior **302**. As illustrated in FIG. 10, at least one access door **304** may be provided in the system housing **301** to facilitate access to the system housing interior **302** and its contents. As illustrated in FIG. 11, at least one light source **342** may be provided in the housing interior **302**. The light sources **342** may be connected to a suitable electrical source (not illustrated) to emit light which supports the growth of vegetation in the system housing interior **302**. In some embodiments, the light sources **342** may include at least one source of ultraviolet light. A tower assembly **306** may be provided in the system housing interior **302**. As illustrated in FIGS. 9 and 10, in some embodiments, the tower assembly **306** may include a tower assembly base **307**. As illustrated in FIG. 10, in some embodiments, the tower assembly base **307** may be generally elongated and elliptical with an outer base wall **308**, an inner base wall **309** which is spaced-apart from the outer base wall **308** and a base interior **310** between the outer base wall **308** and the inner base wall **309**.

[0061] At least one planter tower **320** is provided in the system housing interior **302** in light-receiving proximity to the at least one light source **342**. The planter tower **320** may extend upwardly from the tower assembly base **307**. In some embodiments, multiple planter towers **320** may extend from the tower assembly base **307** in spaced-apart relationship to each other. As illustrated in FIG. 9, in some embodiments, a tower assembly cap **316** may be provided in the system housing interior **302**. The tower assembly cap **316** may be attached to the system housing **301** according to the knowledge of those skilled in the art. The planter towers **320** may be mounted between the tower assembly base **307** and the tower assembly cap **316**. In some embodiments, the planter towers **320** may be mounted for selective multi-positional capability along and between the tower assembly base **307** and the tower assembly cap **316** according to the knowledge of those skilled in the art. As illustrated in FIG. 12, each planter tower **320** may include a generally elongated, cylindrical tower shell **321** having a shell lower end **322** and a shell upper end **324**. The tower shell **321** may be adapted to rotate on a bearing **323** which may be situated on or between the outer base wall **308** and the inner base wall **309** of the tower assembly base **307**. Multiple liquid dispensing openings **325** may extend through the tower shell **321** in a selected size, pattern and spacing. The tower shell **321** of each planter tower **320** may be fabricated of or coated with a hydroponic growth medium. Non-limiting examples of hydroponic growth media which are suitable materials of construction for the tower shell **321** include organic or inorganic fiber materials; wheat chaff or any chaff from harvesting a product such as oats, barley, etc.; rice hull or other hull material; hay such as grass, alfalfa, etc.; hydroton (fired clay pellets); rock wool; oak leaves; composted soil material; perlite; pumice stone; fired brick chip; hydro gel; sand; gravel of various sizes; or any combination thereof.

[0062] As further illustrated in FIG. 12, a tower conduit **328** may extend within and along the tower shell **321**. In some embodiments, the tower conduit **328** may be generally concentric with the tower shell **321**. A fluid inlet conduit **338** (FIG. 9) is disposed in fluid communication with the tower conduit **328**. The fluid inlet conduit **338** communicates with a pump and supply mechanism (not illustrated) for a vegetation growth sustaining liquid. At least one fluid discharge nozzle **330** is disposed in fluid communication with the tower conduit **328**. In some embodiments, multiple fluid discharge nozzles **330** may be provided along the tower conduit **328** at a selective spacing with respect to each other. The fluid discharge nozzles **330** may be oriented in various directions away from the tower conduit **328** to facilitate discharge of the vegetation growth sustaining liquid under pressure through the liquid dispensing openings **325** in the tower shell **321**.

[0063] As illustrated in FIGS. 9 and 11, a tower rotation motor **334** drivingly engages the tower shell **321** of each planter tower **320** for rotation of the tower shell **321**. As illustrated in FIG. 9, in some embodiments, each tower rotation motor **334** may directly engage each corresponding tower shell **321** through a drive shaft **336**. As illustrated in FIG. 11, in other embodiments, the tower rotation motor **334** may drivingly engage the tower shell **321** for rotation through a drive belt **335**. Accordingly, as the vegetation growth sustaining liquid is discharged from the fluid discharge nozzles **330** (FIG. 12) on the tower conduit **328**, the tower rotation motor **334** rotates the tower shell **321**. The discharged vegetation growth sustaining liquid is discharged through the liquid dispensing openings **325** as the liquid dispensing openings **325** periodically align or register with the fluid discharge nozzles **330**. The base interior **310** of the tower assembly base **307** may accommodate the tower rotation motors **334**, fluid inlet conduits **338**, pumps, reservoirs and/or other structure associated with operation of the three-dimensional growing system **300** as well as selective positioning of the planter towers **320** along the tower assembly base **307**.

[0064] In typical application of the three-dimensional vegetation growing system **300**, the roots of plants or other vegetation (not illustrated) are attached to the tower shell **321** of each planter tower **320** according to the knowledge of those skilled in the art. The three-dimensional vegetation growing system **300** may be particularly suitable for growing basil. Light is emitted from the light sources **342** (FIG. 11) in the system housing **301** and strikes the vegetation. As each tower rotation motor **334** is operated to rotate the tower shell **321** of each corresponding planter tower **320**, a supply of vegetation growth sustaining liquid which may include at least one nutrient is pumped through the fluid inlet conduit **338** (FIG. 9) and the tower conduit **328** (FIG. 12) of the planter tower **320**. The vegetation growth sustaining liquid is discharged from the fluid discharge nozzles **330** through the liquid dispensing openings **325** of the rotating tower shell **321** and onto the roots of the vegetation **346**. Accordingly, the vegetation growth sustaining liquid sustains metabolism and growth of the vegetation. As illustrated in FIG. 10, the planter towers **320** of the tower assembly **306** in the system housing interior **302** and the vegetation growing on the planter towers **320** may be accessed through the access door **304** (FIG. 10). It will be appreciated by those skilled in the art that rotation of the tower shells **321** of the respective planter towers **320** may facilitate uniform exposure of the vegetation to the light emit-

ted from the light sources **342** with reduction of the overall consumption of power and generation of heat in the system housing interior **302**.

[0065] Because many modifications, variations, and changes in detail can be made to the described preferred embodiments of the invention, it is intended that all matters in the foregoing description and shown in the accompanying drawings be interpreted as illustrative and not in a limiting sense. Thus, the scope of the invention should be determined by the appended claims and their legal equivalence.

What is claimed is:

1. A three-dimensional vegetation growing system for rotatably exposing vegetation to nutrients, liquids and light, the three-dimensional vegetation growing system comprising:

- a system housing configured to form an enclosed hydroponic growing environment;
- at least one light source in the system housing, the at least one light source configured to emit light;
- a distribution portion in the system housing, the distribution portion configured to discharge a vegetation growth sustaining liquid; and
- at least one conveyor device in the system housing, the at least one conveyor device disposed in proximity to the distribution portion, the at least one conveyor device configured to support vegetation and rotate the vegetation in the system housing as the vegetation receives the vegetation growth sustaining liquid from the distribution portion and the light from the at least one light source.

2. The three-dimensional vegetation growing system of claim **1** wherein the system housing comprises an outer surface configured to form a protective barrier and an inner surface, and wherein the at least one light source comprises at least one illumination portion on the inner housing surface of the system housing.

3. The three-dimensional vegetation growing system of claim **1** wherein the at least one conveyor device is configured to rotate in a generally helical path.

4. The three-dimensional vegetation growing system of claim **1** wherein the at least one conveyor device comprises an inner conveyor section, an outer conveyor section extending from the inner conveyor section and at least one conveyor drive system drivingly engaging at least one of the inner conveyor system and the outer conveyor system for rotation.

5. The three-dimensional vegetation growing system of claim **1** wherein the distribution portion comprises an atomizer.

6. The three-dimensional vegetation growing system of claim **5** further comprising an elongated discharge conduit disposed in fluid communication with the atomizer and at least one aperture in the discharge conduit.

7. The three-dimensional vegetation growing system of claim **6** further comprising a return conduit establishing fluid communication between the distribution conduit and the atomizer.

8. The three-dimensional vegetation growing system of claim **1** wherein the at least one light source comprises at least one fluorescent light.

9. A three-dimensional vegetation growing system for rotatably exposing vegetation to nutrients, liquids and light, the three-dimensional vegetation growing system comprising:

- a liquid reservoir;
- at least one planter tray assembly including:
 - an assembly frame;
 - at least one planter tray carried by the assembly frame, the at least one planter tray configured to support vegetation and having a plurality of tray openings;
 - a plurality of discharge nozzles in proximity to the at least one planter tray, the plurality of discharge nozzles disposed in fluid communication with the liquid reservoir; and
 - at least one pump disposed in fluid communication with and between the liquid reservoir and the plurality of discharge nozzles.

10. The three-dimensional vegetation growing system of claim **9** wherein the at least one planter tray assembly comprises a plurality of planter tray assemblies, and further comprising at least one vegetation growing tower including at least two of the plurality of planter tray assemblies in a stacked configuration.

11. The three-dimensional vegetation growing system of claim **10** further comprising a gutter at a bottom of the at least one vegetation growing tower, the gutter disposed in fluid communication with the liquid reservoir.

12. The three-dimensional vegetation growing system of claim **11** further comprising a liquid return container disposed in fluid communication with the liquid reservoir and the gutter.

13. The three-dimensional vegetation growing system of claim **10** further comprising at least one light fixture adjacent to the at least one vegetation growing tower.

14. The three-dimensional vegetation growing system of claim **10** further comprising a plurality of assembly mount members, and wherein the plurality of planter tray assemblies are mounted on the plurality of assembly mount members in the stacked configuration.

15. The three-dimensional vegetation growing system of claim **10** further comprising planter tray distribution conduit disposed in fluid communication with the liquid reservoir and a plurality of discharge conduits disposed in fluid communication with the planter tray distribution conduit and extending within the plurality of planter tray assemblies, respectively, and wherein the plurality of discharge nozzles is disposed in fluid communication with and arranged along each of the plurality of discharge conduits.

16. The three-dimensional vegetation growing system of claim **9** wherein the at least one planter tray has a grid construction.

17. A three-dimensional vegetation growing system for rotatably exposing vegetation to nutrients, liquids and light, the three-dimensional vegetation growing system comprising:

- a system housing having a system housing interior;
- at least one light source in the system housing interior of the system housing;
- at least one planter tower in the system housing interior in light-receiving proximity to the at least one light source, the at least one planter tower having:
 - a tower shell disposed for rotation;
 - a plurality of liquid dispensing openings in the tower shell;
 - a tower conduit in the tower shell, the tower conduit stationary relative to the tower shell; and
 - a plurality of fluid discharge nozzles communicating with the tower conduit; and

a tower rotation motor drivingly engaging the tower shell of the at least one planter tower for rotation.

18. The three-dimensional vegetation growing system of claim **17** further comprising at least one access door in the system housing.

19. The three-dimensional vegetation growing system of claim **17** wherein the tower shell is generally elongated and cylindrical.

20. The three-dimensional vegetation growing system of claim **17** wherein the at least one light source comprises an ultraviolet light source.

21. The three-dimensional vegetation growing system of claim **17** further comprising a tower assembly base, and wherein the at least one planter tower is carried by the tower assembly base.

22. The three-dimensional vegetation growing system of claim **21** wherein the at least one planter tower is mounted for selective multi-positional capability along the tower assembly base.

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