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(54) **HOUSING FOR RECEIVING AT LEAST ONE BATTERY CELL PACK, BATTERY, AND METHOD FOR PRODUCING A HOUSING AND A BATTERY**

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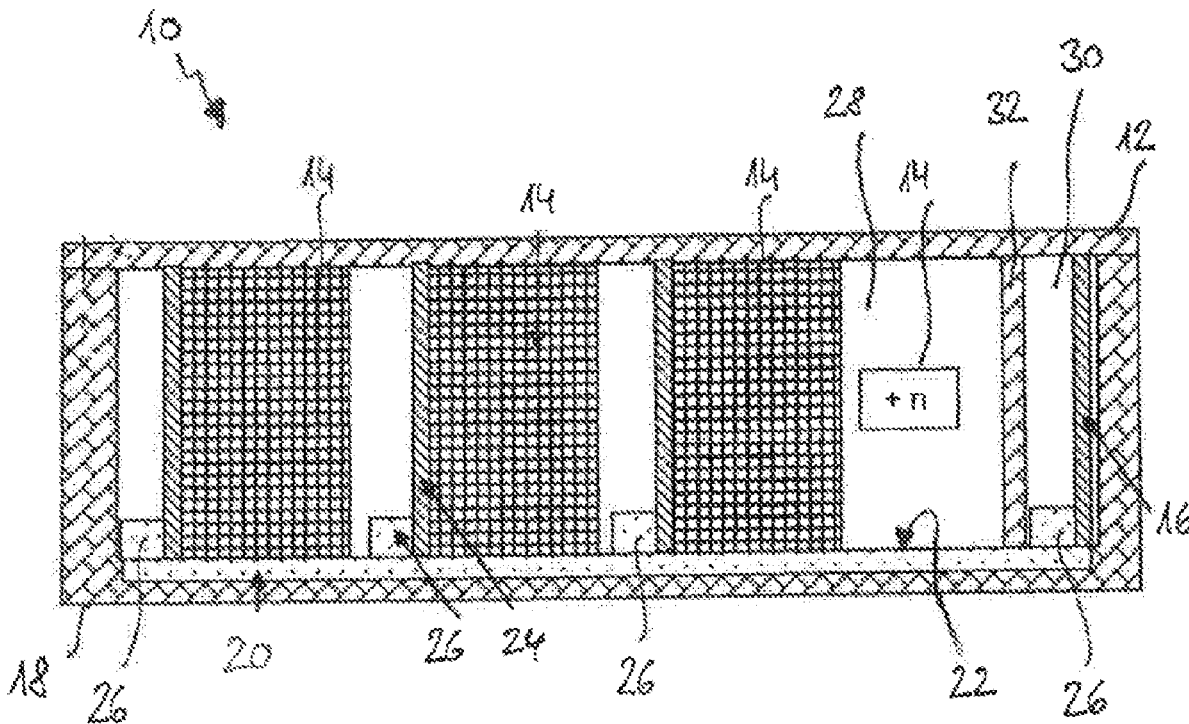
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(57) **ABSTRACT**

A housing for receiving at least one battery cell pack, having at least one housing wall, wherein the housing wall is formed at least partially from a plastic, and an optical conductor is formed in the plastic of the housing wall.

Related U.S. Application Data

(63) Continuation of application No. PCT/EP2018/082372, filed on Nov. 23, 2018.



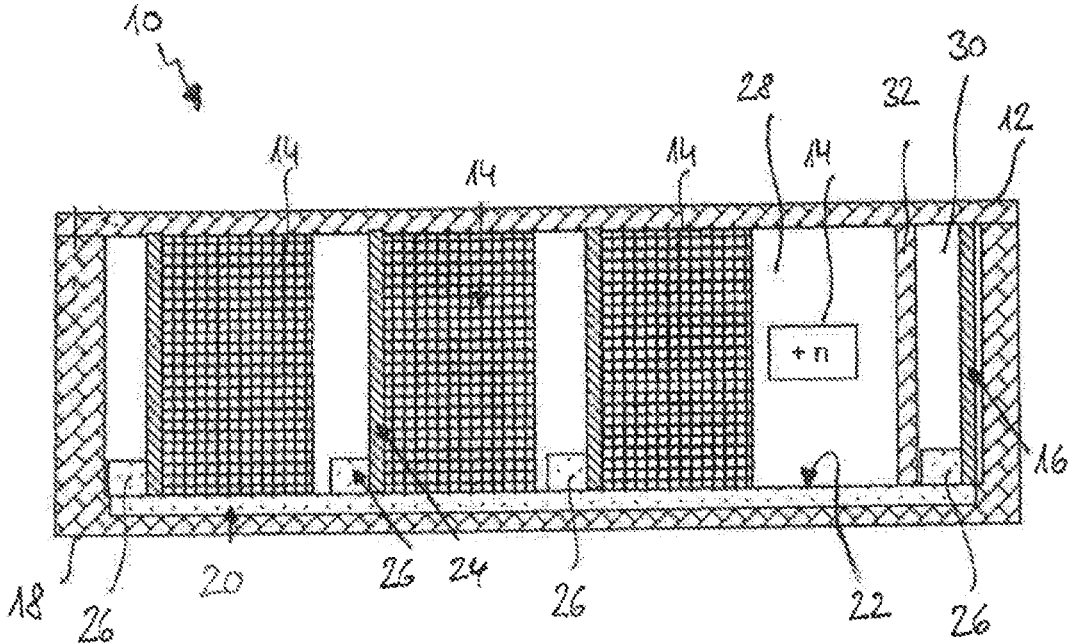


Fig. 1

HOUSING FOR RECEIVING AT LEAST ONE BATTERY CELL PACK, BATTERY, AND METHOD FOR PRODUCING A HOUSING AND A BATTERY

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to PCT Application PCT/EP2018/082372, filed Nov. 23, 2018, which claims priority to German Patent Application No. DE 10 2017 221 508.9, filed Nov. 30, 2017. The disclosures of the above applications are incorporated herein by reference.

FIELD OF THE INVENTION

[0002] The invention relates to a housing, such as a battery housing, for receiving at least one battery cell pack. Moreover, the invention relates to a battery having at least one battery cell pack, and to a housing surrounding the battery cell pack. Furthermore, the invention relates to a method for producing a housing and to a method for producing a battery.

BACKGROUND OF THE INVENTION

[0003] Housings, such as battery housings, are widely known. The known battery housings are designed to receive and enclose battery cell packs. It is furthermore known that the housing wall may be used as a transmission medium. Thus, DE 10 2012 202 751 A1, for example, describes a battery sensor data transmission unit in which a data transmission unit is formed in order to output to an evaluation unit a sensor signal that represents a physical variable in or at the battery cell, using a battery housing wall and/or a wall of a battery cell as a transmission medium. In this context, it is envisaged that the housing is of electrically conductive design, thus enabling data, such as those in the sensor signal, to be transmitted via the electrically conductive housing wall. Owing to their electrically conductive materials, electrically conductive housings of this kind are expensive to produce and may have a high weight.

SUMMARY OF THE INVENTION

[0004] It is the object of the present invention to provide a housing, such as a battery housing, and a battery which is produced economically and/or has a reduced weight. It is furthermore the object of the invention to specify a method for producing a housing, such as a battery housing, and a battery, by which the production costs and/or the weight of the housing or the battery is reduced.

[0005] The objects are achieved by the subjects of the independent patent claims. Advantageous refinements of the invention are specified in the dependent claims, the description and the FIGURE, wherein each feature may constitute an aspect of the invention both individually and in combination. Here, all combinations as well as isolated combinations between the features of the housing, of the battery and of the methods for producing the housing and/or the battery may be utilized together. It is furthermore in each case also envisaged and possible for individual or a plurality of features of the housing, of the battery and/or of the method for producing the housing and/or the battery to be combined in any desired manner.

[0006] According to the invention, a housing for receiving at least one battery cell pack is provided, having at least one housing wall, wherein the housing wall is formed at least

partially from a plastic, and an optical conductor is formed in the plastic of the housing wall.

[0007] In other words, a housing having at least one housing wall is provided, wherein the housing wall is formed at least partially from a plastic. By forming at least a partial region of the housing or of the housing wall from a plastic, it is possible to reduce the weight of the housing, such as of a battery housing. An optical conductor is formed in the partial region of the housing or of the housing wall which is produced from plastic and/or includes a plastic. The optical conductor is therefore formed integrally with the housing and/or with the housing wall. Consequently, the optical conductor is formed immovably in the housing or the housing wall. An optical conductor is also referred to as an optical waveguide. In this way, there is the preferred possibility of transferring data and/or signals, especially physical data and/or signals, via the optical conductor formed in the housing wall. The housing wall or at least the partial region of the housing wall which has the optical conductor may thus be used as a data transmission section.

[0008] In principle, it may be sufficient for only a partial region of the housing wall to include a plastic. One advantageous development of the invention consists in forming the housing entirely from a plastic. In this way, it is possible to reduce the weight of the housing. Moreover, a housing of this kind may preferably be produced in an injection molding process, thereby making it possible to reduce production costs. Another advantage of a housing produced entirely from a plastic may be that the optical conductor may thus be formed retrospectively at any desired location. Moreover, the housing which is formed entirely and/or predominantly from a plastic provides reliable galvanic isolation of the battery cell packs arranged therein.

[0009] The housing or housing wall is preferably designed to receive and/or enclose various components, preferably one or more battery cell packs for storing electric energy. One advantageous development of the invention consists in the housing wall having at least one fastening device for fastening at least one battery cell pack. In this way, the battery cell pack may be arranged securely in position in the housing with the aid of the fastening device. Secure positioning of the battery cell pack in the housing is provided in order preferably to connect and/or couple an optical interface of the battery cell pack to the optical conductor in such a way that the at least one battery cell pack is connected to the optical conductor in terms of communication.

[0010] In principle, the fastening device is configured in any desired manner to fasten the battery cell pack in the housing and fix it in position. One preferred development of the invention consists in that the fastening device is a clamping device and/or a screw-action device. Using a clamping device, a battery cell pack may be fastened in a simple manner, preferably in a self-adjusting manner. Self-adjusting means that the clamping device is of resilient design, for example, and exerts a contact pressure on the battery cell pack arranged in the battery housing. The contact pressure is preferably oriented in such a way that an optical interface of the battery cell pack is pressed against the optical conductor formed in the housing wall. The screw-action device may be an internal thread for receiving a screw having a corresponding external thread, for example. It is likewise conceivable for the screw-action device to have an external thread for receiving a nut with a corresponding internal thread.

[0011] In principle, provision may be made for the housing to have just one chamber. One preferred development of the invention consists in that the housing has at least two mutually separate chambers, wherein the optical conductor formed in the housing wall connects the two chambers to one another in terms of communication. This includes that at least one partition, for example, is formed in the housing, thus enabling at least two mutually separate chambers to be formed in the housing. In this way, it is possible, for example, to arrange a battery cell pack in the first chamber, and a battery electronics system, such as a battery management system BMS, is arranged in the second chamber. Here, the optical conductor is formed in the housing wall in such a way that the two chambers are connected via the optical conductor. A simple and inexpensive data and/or signal transmission section is thus formed between the two chambers.

[0012] One advantageous development of the invention consists in that the chambers are formed in such a way as to be separated from one another in a manner impermeable to gas and/or liquid. This is accomplished, for example, by attaching the partition to the housing wall in a fluidtight manner. The fluidtight attachment of the partition is accomplished by welding and/or adhesive bonding, for example. It is likewise conceivable for the partition to be formed integrally with the housing wall, and to be produced in a single production process with the housing wall. Thus, the chambers separated from one another in a fluidtight manner are connected to one another in terms of communication via the optical conductor formed and/or arranged in the housing wall.

[0013] In a preferred development of the invention, it is envisaged that the housing is a battery housing, and at least one battery cell pack is arranged in the battery housing, and the battery cell pack is connected in terms of communication to the optical conductor formed in the housing wall.

[0014] The invention furthermore relates to a battery, having at least one battery cell pack having an optical interface, a battery electronics system having an optical interface, and a housing, which surrounds the at least one battery cell pack and the battery electronics system and has at least one housing wall, wherein the at least one housing wall is formed at least partially from a plastic, and an optical conductor is formed in the plastic, wherein the at least one battery cell pack and the battery electronics system are arranged in the battery housing in such a way that the respective optical interface thereof is connected in terms of communication to the optical conductor formed in the housing wall.

[0015] In other words, a battery which has at least one battery cell pack, preferably a plurality of battery cell packs, is specified. The battery cell pack has at least one optical interface. A battery electronics system, which likewise has an optical interface, is furthermore provided. The battery electronics system is preferably a battery management system BMS. Both the battery cell pack and the battery electronics system are enclosed by a housing having at least one housing wall, wherein the housing wall is formed and/or produced at least partially from a plastic. An optical conductor is formed in the plastic. The respective optical interface of the battery cell packs and of the battery electronics system is connected to the optical conductor. In this way, the battery cell pack and the battery electronics system may be connected to one another in terms of communication

via the optical conductor formed in the housing. By way of example, information and/or signals relating to the temperature and/or the state of charge of the battery cell pack is transmitted to the battery electronics system via the optical conductor. Wired cabling between the at least one battery cell pack and the battery electronics system is reduced and/or avoided, thereby making it possible to save on electromechanical components such as plug connectors and/or transformers, for example. It is thus possible to reduce the production costs for the battery.

[0016] One advantageous development of the invention consists in that the housing wall has at least one fastening device for fastening the at least one battery cell pack and/or the battery electronics system, and the battery cell pack and/or the battery electronics system include/includes appropriately corresponding fastening means. In this way, the battery cell pack and/or the battery electronics system is fastened and/or positioned in a secure position in the housing.

[0017] In principle, the fastening device and the corresponding fastening means are configured in any desired manner to fasten the battery cell pack in the housing and fix it in position. One preferred development of the invention consists in that the fastening device is a clamping device and the fastening means is a device for latching in behind, which is brought into engagement with the clamping device, or the fastening device is a screw-action device and the fastening means is a screw element, which is brought into engagement with the screw-action device.

[0018] By using a clamping device, the battery cell pack is fastened in a simple manner, preferably in a self-adjusting manner. The screw-action device may be an internal thread for receiving a screw having a corresponding external thread, for example. It is likewise conceivable for the screw-action device to have an external thread for receiving a nut with a corresponding internal thread. Fastening means and appropriately corresponding fastening devices, by way of which the battery cell pack and/or the battery electronics system are arranged and/or fastened in a simple manner in the housing, are thereby specified.

[0019] In one advantageous development of the invention, it is envisaged that the housing has at least two mutually separate chambers, wherein the optical conductor formed in the housing wall connects the two chambers to one another in terms of communication. At least one partition, for example, is formed in the housing, thus enabling at least two mutually separate chambers to be formed in the housing. In this way, it is possible, for example, to arrange a battery cell pack in the first chamber, and to arrange the battery electronics system in the second chamber. Here, the optical conductor is formed in the housing wall in such a way that the two chambers are connected via the optical conductor. A simple and inexpensive data and/or signal transmission section is thus formed between the two chambers.

[0020] One advantageous development of the invention consists in that the chambers are formed in such a way as to be separated from one another in a manner impermeable to gas and/or liquid, wherein the at least one battery cell pack is arranged in the first chamber, and the battery electronics system is arranged in the second chamber.

[0021] Separation of the chambers in a manner which is impermeable to gas and/or liquid is accomplished by attaching the partition to the housing wall in a fluidtight manner, for example. The fluidtight attachment of the partition is

accomplished by welding and/or adhesive bonding, for example. It is likewise conceivable for the partition to be formed integrally with the housing wall, and to be produced in a single production process with the housing wall. Thus, two chambers separated from one another in a fluidtight manner may be connected to one another in terms of communication via the optical conductor formed and/or arranged in the housing wall.

[0022] The invention furthermore relates to the use of the battery according to the invention in a motor vehicle, such as in a motor vehicle which is operated at least partially or fully electrically. The motor vehicle may thus preferably be a hybrid vehicle (HEV), plug-in hybrid vehicle (PHEV) or an electric vehicle (EV).

[0023] Moreover, the invention relates to a method for producing the housing according to the invention, comprising the steps of:

[0024] producing and/or providing the housing, wherein the housing has at least one housing wall that is formed from a plastic;

[0025] selectively heating the housing wall comprising the plastic, wherein the refractive index in the plastic is modified by the heating, with the result that an optical conductor is formed.

[0026] In other words, one aspect of the invention is that a housing having at least one housing wall is provided and/or produced. The housing wall is formed at least partially from a plastic. In this case, production is performed by an injection molding method. By selective heating of the plastic in the housing wall, the refractive index in the plastic is modified, thereby forming an optical conductor. The selective heating of the plastic may be performed by a thermal method, such as a laser, and very particularly preferably with a pulsed laser. In this way, there is the preferred possibility of transferring data and/or signals, especially physical data and/or signals, via the optical conductor formed in the housing wall. Thus, a housing is formed with a data transmission section in a simple and inexpensive manner, while the installation space and the weight of the housing is furthermore reduced.

[0027] Finally, the invention relates to a method for producing the battery according to the invention, comprising the steps of:

[0028] producing and/or providing the housing, wherein the housing has at least one housing wall that is formed from a plastic;

[0029] selectively heating the housing wall comprising the plastic, wherein the refractive index in the plastic is modified by the heating, with the result that an optical conductor is formed;

[0030] inserting and/or arranging at least one battery cell pack, which has an optical interface, and at least one battery electronics system, which has an optical interface, wherein the respective optical interface is connected to the optical conductor in terms of communication.

[0031] Further features and advantages of the present invention will emerge from the subclaims and the following exemplary embodiment. The exemplary embodiment is to be understood not as restrictive, but rather as an example. It is intended to enable a person skilled in the art to carry out the invention. The applicant reserves the right to make one

or more of the features disclosed in the exemplary embodiment the subject of patent claims or to include such features in existing patent claims.

[0032] Further areas of applicability of the present invention will become apparent from the detailed description provided hereinafter. It should be understood that the detailed description and specific examples, while indicating the preferred embodiment of the invention, are intended for purposes of illustration only and are not intended to limit the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0033] The exemplary embodiment will be discussed in more detail on the basis of a drawing. In the drawing:

[0034] FIG. 1 shows a section through a battery in accordance with the preferred exemplary embodiment of the invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0035] The following description of the preferred embodiment(s) is merely exemplary in nature and is in no way intended to limit the invention, its application, or uses.

[0036] FIG. 1 shows a battery **10**, which has a plurality of battery cell packs **14**, which are arranged adjacent to one another in a housing **12**, and a battery electronics system **16**, such as a battery management system BMS, which is arranged in the housing **12**. The battery cell packs **14** and the battery electronics system **16** are completely surrounded by the housing **12**.

[0037] The housing **12** has at least one housing wall **18**, which is formed at least partially from a plastic and/or at least partially includes a plastic. In principle, it is conceivable for the housing wall **18** to be formed completely from a plastic and/or for the entire housing **12** to be produced from a plastic. An optical conductor **20** is formed in that region of the housing wall **18** which includes the plastic. The optical conductor **20** is preferably formed by a thermal method, and by retrospective selective heating of the plastic. The selective heating of the plastic is accomplished by a laser, for example. The optical conductor **20** is formed on an inner side **22** of the housing wall **18**.

[0038] Each of the battery cell packs **14** has battery cell pack electronics **24** with an optical interface **26**. The battery cell packs **14** are arranged in the housing **12** in such a way that the optical interface **26** of the battery cell packs **14** is connected and/or coupled to the optical conductor **20** in terms of communication.

[0039] The battery electronics system **16** likewise has an optical interface **26**, which is connected and/or coupled to the optical conductor **20** in terms of communication.

[0040] Thus, the battery electronics system **16** and the battery cell packs **14** are connected in terms of communication via the optical conductor **20** formed in the housing wall **18**. In this way, there is the preferred possibility of transferring data and/or signals, especially physical data and/or signals, via the optical conductor **20** formed in the housing wall **18**. The physical data and/or signals may contain information on the temperature of the battery cell packs **14** and/or on the state of charge thereof. However, there is no restriction thereto, and it is therefore also possible, in principle, for other information to be transferred. The housing wall **18** or at least the partial region of the

housing wall **18** which has the optical conductor **20** may thus be used as a data transmission section. It is thus possible to avoid additional wired cabling between the battery cell packs **14** and the battery electronics system **16**, thereby making it possible to reduce production costs for the battery **10**, the weight of the battery **10** and/or the installation space requirement for the battery **10** in order to accommodate the cabling.

[0041] The housing **12** furthermore has two chambers, namely a first chamber **28** and a second chamber **30**, wherein the two chambers **28**, **30** are separated from one another by a partition **32**. The battery cell packs **14** are arranged in the first chamber **28**, and the battery electronics system **16** is situated in the second chamber **30**. The optical conductor **20** is arranged in a continuous manner on the inner side **22** of the housing wall **18**, such that it connects the two chambers **28**, **30** to one another in terms of communication. In this way, it is possible to provide a simple communications link between the chambers **28**, **30**. The partition **32** may be formed integrally with the housing wall **18**, with the result that the chambers **28**, **30** are preferably formed in such a way as to be separated fluid-tightly from one another.

REFERENCE SIGNS

[0042]	10	Battery
[0043]	12	Housing/Battery housing
[0044]	14	Battery cell pack
[0045]	16	Battery electronics system
[0046]	18	Housing wall
[0047]	20	Optical conductor/Optical waveguide
[0048]	22	Inner side
[0049]	24	Battery cell pack electronics
[0050]	26	Optical interface
[0051]	28	First chamber
[0052]	30	Second chamber
[0053]	32	Partition

What is claimed is:

1. A housing for receiving at least one battery cell pack, comprising:

at least one housing wall, wherein the housing wall is formed at least partially from a plastic, and an optical conductor is formed in the plastic of the housing wall.

2. The housing of claim 1, the housing wall further comprising at least one fastening device for fastening at least one battery cell pack.

3. The housing of claim 2, the fastening device further comprising a clamping device.

4. The housing of claim 2, the fastening device further comprising a screw-action device.

5. The housing of claim 1, further comprising at least two mutually separate chambers, wherein the optical conductor formed in the housing wall provides communication between the at least two mutually separate chambers.

6. The housing of claim 5, wherein the at least two mutually separate chambers are formed in such a way as to be separated from one another in a manner impermeable to at least one of a gas or a liquid.

7. A battery, comprising:

a plurality of optical interfaces;

at least one battery cell pack having one of the plurality of optical interfaces;

a battery electronics system having another of the plurality of optical interfaces;

a housing, which surrounds the at least one battery cell pack and the battery electronics system;

at least one housing wall being part of the housing, the at least one housing wall formed at least partially from a plastic; and

an optical conductor formed in the plastic;

wherein the at least one battery cell pack and the battery electronics system are arranged in the housing such that each of the plurality of optical interfaces is in communication with the optical conductor formed in the housing wall.

8. The battery of claim 7, the housing wall further comprising:

at least one fastening device for fastening one of the at least one battery cell pack or the battery electronics system; and

fastening means being part of the other of the battery cell pack or the battery electronics system;

wherein the least one fastening device is configured with the fastening means.

9. The battery of claim 8, the fastening device further comprising a clamping device and the fastening means further comprising a device for latching in behind, and the device for latching in behind is brought into engagement with the clamping device.

10. The battery of claim 8, the fastening device further comprising a screw-action device and the fastening means is a screw element, and the screw element is brought into engagement with the screw-action device.

11. The battery of claim 7, the housing further comprising at least two mutually separate chambers, wherein the optical conductor formed in the housing wall provides a communication link between the at least two mutually separate chambers.

12. The battery of claim 11, wherein the chambers are formed in such a way as to be separated from one another in a manner impermeable to at least one of a gas or a liquid.

13. The battery of claim 11, wherein the at least one battery cell pack is arranged in the first chamber, and the battery electronics system is arranged in the second chamber.

14. The battery of claim 1, wherein the battery is for use in a motor vehicle.

15. The battery of claim 14, the motor vehicle further comprising a motor vehicle which is operated at least partially or fully electrically.

16. A method for producing a housing, comprising the steps of:

providing a housing;

providing an optical conductor;

providing at least one housing wall being part of the housing;

providing a plastic;

forming the at least one housing wall from the plastic;

selectively heating the at least one housing wall such that the refractive index in the plastic is modified, forming the optical conductor.

17. A method for producing a battery, comprising the steps of:

providing a housing;

providing at least one housing wall being part of the housing;

providing a plastic;

providing at least one battery cell pack;

providing at least one battery electronics system;
providing a plurality of optical interfaces, one of the plurality of optical interfaces being part of the at least one battery cell pack, and another one of the plurality of optical interfaces being part of the at least one battery electronics system;
forming the at least one housing wall from the plastic;
selectively heating the at least one housing wall, wherein the refractive index in the plastic is modified by the heating, with the result that an optical conductor is formed;
inserting at least one battery cell pack and at least one battery electronics system into the housing such that each of the plurality of optical interfaces is in communication with the optical conductor.

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