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## (54) STRUCTURE CONTAINING IONIC LIQUID

(57) The present invention relates to an ionic liquid-containing structure including an ionic liquid composed of a pair of a cation and an anion, in which a HOMO energy level of the anion is higher than an LUMO energy level of the cation, and a difference between the HOMO energy level of the anion and the LUMO energy level of the cation is 0.2 a.u. or more.

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## Description

## TECHNICAL FIELD

<sup>5</sup> **[0001]** The present invention relates to an ionic liquid-containing structure.

## BACKGROUND ART

[0002] In recent years, in various fields, a gas separation membrane has been used in order to separate and recover a desired gas from a mixed gas. For example, in order to selectively separate carbon dioxide from a mixed gas containing carbon dioxide, a gas separation membrane having excellent permeability and selectivity of carbon dioxide has been studied. In Non-Patent Literature 1 below, the gas absorption characteristics and gas separation performance of an ionic liquid in a gas separation membrane in which an ionic liquid is supported on a porous body are studied. According to Non-Patent Literature 1, the ionic liquid exhibits excellent CO<sub>2</sub> absorption characteristics, and can reduce the risk of a

<sup>15</sup> loss, exposure, fire, or the like due to volatilization of an absorption liquid, which has been a problem in a conventional molecular absorption liquid, and thus the ionic liquid is expected as an absorption liquid having a small environmental load. It has been described that the liquid support membrane obtained by impregnating the porous material with an ionic liquid serves as a gas separation membrane exhibiting CO<sub>2</sub> permeability selectivity equal to or higher than that of a conventional polymer membrane.

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CITATION LIST

## NON-PATENT LITERATURE

<sup>25</sup> **[0003]** Non-Patent Literature 1: "Gas absorption characteristics of ionic liquids and application to gas separation technology", Surface Technology, Vol. 67, No. 2, 90 (2016), pp 26-31.

## SUMMARY OF INVENTION

## 30 TECHNICAL PROBLEM

**[0004]** In order to efficiently separate a specific gas from a mixed gas, it is required to develop a gas separation membrane having both high selectivity and high permeability.

[0005] In view of the above problems, an object of the present invention is to provide an ionic liquid-containing structure that can be used as a gas separation membrane having both high selectivity and high permeability.

## SOLUTION TO PROBLEM

[0006] As a result of intensive studies to solve the above problems, the present inventors have found that the above problems can be solved by specifying an anion and a cation constituting an ionic liquid, and has completed the present invention.

## [0007]

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[1] An ionic liquid-containing structure comprising an ionic liquid composed of a pair of a cation and an anion, wherein a HOMO energy level of the anion is higher than an LUMO energy level of the cation, and a difference between the HOMO energy level of the anion and the LUMO energy level of the cation is 0.2 a.u. or more.

[2] The ionic liquid-containing structure according to [1], wherein the cation has at least one NH structure.

[3] The ionic liquid-containing structure according to [1] or [2], wherein the ionic liquid has a molecular weight of 400 or less.

<sup>50</sup> [4] The ionic liquid-containing structure according to any one of [1] to [3], wherein the ionic liquid-containing structure is a membrane supporting the ionic liquid, and a permeation coefficient of carbon dioxide P<sub>CO2</sub> is 2000 Barrer or more.

## ADVANTAGEOUS EFFECTS OF INVENTION

<sup>55</sup> **[0008]** The present invention allows for providing an ionic liquid-containing structure which can be used as a gas separation membrane having both high selectivity and high permeability. Thus, the mixed gas can be efficiently separated.

#### DESCRIPTION OF EMBODIMENTS

[0009] Hereinafter, an embodiment of the present invention will be described in detail.

5 <lonic Liquid-Containing Structure>

**[0010]** An ionic liquid-containing structure according to an embodiment of the present invention is a structure including an ionic liquid composed of a pair of a cation and an anion, in which a HOMO energy level of the anion is higher than an LUMO energy level of the cation, and a difference between the HOMO energy level of the anion and the LUMO energy level of the cation is 0.2 a.u. or more.

**[0011]** Since the ionic liquid-containing structure of the present embodiment has high selectivity and high permeability, the mixed gas can be efficiently separated when the ionic liquid-containing structure of the present embodiment is used as a gas separation membrane. Since the ionic liquid-containing structure according to the present embodiment has both high selectivity and high permeability with respect to an acid gas such as carbon dioxide, the ionic liquid-containing

<sup>15</sup> structure according to the present embodiment allows for efficiently separating especially carbon dioxide contained in the mixed gas, and can be used for applications such as a CO<sub>2</sub>-selective permeable membrane.

(Ionic Liquid)

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- 20 [0012] The ionic liquid used in the present embodiment (hereinafter, may be referred to as a specific ionic liquid) is composed of a pair of an anion and a cation, a HOMO energy level of the anion is higher than a LUMO energy level of the cation, and a difference between the HOMO energy level of the anion and the LUMO energy level of the cation (hereinafter, may be referred to as an "energy gap") is 0.2 a.u. or more.
- [0013] When the energy gap is set to 0.2 a.u. or more, the electrostatic interaction between the anion and the cation is reduced, and an ionic liquid-containing structure having both high selectivity and high permeability is obtained. When the energy gap is set to 0.2 a.u. or more, the electron transfer from the anion to the cation is promoted, and as a result, the electrostatic interaction between the anion and the cation is reduced. It is considered that the decrease in the electrostatic interaction induces a decrease in activation energy of the diffusion of carbon dioxide in the ionic liquid, and thus the permeability of carbon dioxide is increased. On the other hand, it is considered that the reason why the ionic
- <sup>30</sup> liquid of the present invention has high selectivity to carbon dioxide is that the NH group contained in the ionic liquid interacts with carbon dioxide, and as a result, selective dissolution of carbon dioxide is promoted and this contributes to high selectivity of carbon dioxide.

**[0014]** The energy gap is preferably 0.20 a.u. or more, more preferably 0.21 a.u. or more, and still more preferably 0.22 a.u. or more from the viewpoint of the interaction between the anion and the cation.

- 35 [0015] As described above, the energy gap (ΔE<sub>HOMO-LUMO</sub>) of the ionic liquid according to the present embodiment is a value obtained by subtracting the LUMO energy level of the cation from the HOMO energy level of the anion constituting the ionic liquid. Here, the value of the energy level is a value obtained by the structure optimization calculation employing a Becke type 3-parameter density functional theory (B3LYP), using the quantum chemistry calculation program Gaussian 09 manufactured by Gaussian. In this case, 6-31G (d) can be used as the basis function, and calculation can
- 40 be performed under default conditions for the others. Specifically, an initial structure of molecules before calculation is created using a molecular structure modeling program such as Gaussian View provided by Gaussian. At this time, it is preferable to perform a simple structure modification in order to avoid collision between atoms. In the case of using the Gaussian View, this structure modification may be performed by executing the Clean function on a symmetric molecular model. With respect to the initial structure of the anion molecule and the cation molecule created in this way, the HOMO
- <sup>45</sup> energy level of the anion and the LUMO energy level of the cation are output by inputting # opt b31yp/6-31G (d) geom
   = connectivity in the root section when the calculation conditions of Gaussian 09 are set and then by executing the calculation. From these output values, ΔE<sub>HOMO-LUMO</sub> can be calculated.

[0016] The ionic liquid according to the present embodiment is not limited as long as the energy gap is in the abovedescribed range, and a conventionally known ionic liquid can be used. The ionic liquid preferably has thermal stability and low vapor pressure and can be stably stored even in an atmospheric environment without being volatilized, and is more preferably a molten salt (normal temperature molten salt) which is a liquid at 25°C.

**[0017]** In the present embodiment, the specific ionic liquid is not limited as long as the energy gap is within a specific range, and appropriate ionic liquids may be appropriately selected depending on the application to which the ionic liquid-containing structure is applied.

<sup>55</sup> **[0018]** The ionic liquid is preferably a nitrogen-containing onium salt, a sulfur-containing onium salt, or a phosphoruscontaining onium salt. An ionic liquid composed of an organic cation component represented by the following general formulas (C1) to (C5) and an anion component is more preferably used. The ionic liquid having these cations further has excellent antistatic performance. [Chem. 1]





- [0019] In the formula (C1), R<sub>a</sub> represents a hydrocarbon group having 4 to 20 carbon atoms or a group in which a part 15 of the hydrocarbon group is substituted with -(C=O)-, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom, and R<sub>b</sub> and R<sub>c</sub> are the same or different and each represent hydrogen or a hydrocarbon group having 1 to 16 carbon atoms, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom. However, when the nitrogen atom contains a double bond, there is no R<sub>c</sub>.
- [0020] In the formula (C2), R<sub>d</sub> represents a hydrocarbon group having 2 to 20 carbon atoms, and may be a functional 20 group in which a part of the hydrocarbon group is substituted with a hetero atom, and Re, Rf, and Ra are the same or different and each represent hydrogen or a hydrocarbon group having 1 to 16 carbon atoms, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom. At least one of Re and Ra is preferably hydrogen.
- [0021] In the formula (C3), R<sub>b</sub> represents a hydrocarbon group having 2 to 20 carbon atoms, and may be a functional 25 group in which a part of the hydrocarbon group is substituted with a hetero atom, and R<sub>i</sub>, R<sub>i</sub>, and R<sub>k</sub> are the same or different and each represent hydrogen or a hydrocarbon group having 1 to 16 carbon atoms, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom. At least one of R<sub>i</sub> and R<sub>k</sub> is preferably hvdrogen.
- $[0022] In Formula (C4), Z represents nitrogen, sulfur, or phosphorus atom, and R_I, R_m, R_n, and R_o are the same or$ 30 different and each represent a hydrocarbon group having 1 to 20 carbon atoms, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom. The functional group substituted with the hetero atom preferably includes NH However, when Z is a sulfur atom, there is no R<sub>o</sub>.

[0023] In the formula (C5), R<sub>P</sub> represents a hydrocarbon group having 1 to 18 carbon atoms, and may be a functional group in which a part of the hydrocarbon group is substituted with a hetero atom. The functional group substituted with 35 the hetero atom preferably includes NH

- [0024] Examples of the cation represented by the formula (C1) include a pyridinium cation, a piperidinium cation, a pyrrolidinium cation, a cation having a pyrroline skeleton, a cation having a pyrrole skeleton, and a morpholinium cation. [0025] Specific examples thereof include 1-ethylpyridinium cation, 1-butylpyridinium cation, 1-hexylpyridinium cation, 1-butyl-3-methylpyridinium cation, 1-butyl-4-methylpyridinium cation, 1-hexyl-3-methylpyridinium cation, 1-butyl-3,4-
- 40 dimethylpyridinium cation, N-methyl-2-oxopyrrolidinium cation, 1,1-dimethylpyrrolidinium cation, 1-ethyl-1-methylpyrrolidinium cation, 1-methyl-1-propylpyrrolidinium cation, 1-methyl-1-butylpyrrolidinium cation, 1-methyl-1-pentylpyrrolidinium cation, 1-methyl-1-hexylpyrrolidinium cation, 1-methyl-1-heptylpyrrolidinium cation, 1-ethyl-1-propylpyrrolidinium cation, 1-ethyl-1-butylpyrrolidinium cation, 1-ethyl-1-pentylpyrrolidinium cation, 1-ethyl-1-hexylpyrrolidinium cation, 1ethyl-1-heptylpyrrolidinium cation, 1,1-dipropylpyrrolidinium cation, 1-propyl-1-butylpyrrolidinium cation, 1,1-dibutylpyr-
- 45 rolidinium cation, pyrrolidinium-2-one cation, 1-propylpiperidinium cation, 1-pentylpiperidinium cation, 1,1-dimethylpiperidinium cation, 1-methyl-1-ethylpiperidinium cation, 1-methyl-1-propylpiperidinium cation, 1-methyl-1-butylpiperidinium cation, 1-methyl-1-pentylpiperidinium cation, 1-methyl-1-hexylpiperidinium cation, 1-methyl-1-heptylpiperidinium cation, 1-ethyl-1-propylpiperidinium cation, 1-ethyl-1-butylpiperidinium cation, 1-ethyl-1-pentylpiperidinium cation, 1-ethyl-1hexylpiperidinium cation, 1-ethyl-1-heptylpiperidinium cation, 1,1-dipropylpiperidinium cation, 1-propyl-1-butylpiperidin-
- 50 ium cation, 1,1-dibutylpiperidinium cation, 2-methyl-1-pyrroline cation, 1-ethyl-2-phenylindole cation, 1,2-dimethylindole cation, 1-ethylcarbazole cation, and N-ethyl-N-methylmorpholinium cation. [0026] Examples of the cation represented by the formula (C2) include an imidazolium cation, a tetrahydropyrimidinium cation, and a dihydropyrimidinium cation.
- [0027] Specific examples thereof include 1-methylimidazolium cation, 1-ethylimidazolium cation, 1-propylimidazolium 55 cation, 1-butylimidazolium cation, 1-hexylimidazolium cation, 1-octylimidazolium cation, 1-decylimidazolium cation, 1dodecylimidazolium cation, 1-tetradecylimidazolium cation, 1,2-dimethylimidazolium cation, 1-ethyl-2-methylimidazolium cation, 1-butyl-2-dimethylimidazolium cation, 1-hexyl-2-methylimidazolium cation, 1,3-dimethylimidazolium cation, 1,3-diethylimidazolium cation, 1-ethyl-3-methylimidazolium cation, 1-butyl-3-methylimidazolium cation, 1-hexyl-3-meth-

ylimidazolium cation, 1-octyl-3-methylimidazolium cation, 1-decyl-3-methylimidazolium cation, 1-dodecyl-3-methylimidazolium cation, 1-tetradecyl-3-methylimidazolium cation, 1,2-dimethyl-3-propylimidazolium cation, 1-ethyl-2,3-dimethylimidazolium cation, 1-hexyl-2,3-dimethylimidazolium cation, 1-hexyl-2,3-dimethylimidazolium cation, 1-hexyl-2,3-dimethylimidazolium cation, 1,2-dimethyl-3-methylimidazolium cation, 1,2-dimethyl-3-methylimidazolium cation, 1-ethyl-2,3-dimethylimidazolium cation, 1-hexyl-2,3-dimethylimidazolium cation, 1-hexyl-2,3-dimethylimidazolium cation, 1,2-dimethyl-3-methylimidazolium cation, 1,3-dimethyl-1,4,5,6-tetrahydropyrimidinium cation, 1,2,3-trimethyl-1,4,5,6-tetrahydropyrimidinium cation, 1,3-tethyl-1,4,5,6-tetrahydropyrimidinium cation, 1,3-tethyl-1,4,5,6-tethyl-1

- <sup>5</sup> pyrimidinium cation, 1,2,3,4-tetramethyl-1,4,5,6-tetrahydropyrimidinium cation, 1,2,3,5-tetramethyl-1,4,5,6-tetrahydropyrimidinium cation, 1,3-dimethyl-1,6-dihydropyrimidinium cation, 1,2,3-trimethyl-1,6-dihydropyrimidinium cation, 1,2,3,4-tetramethyl-1,4-dihydropyrimidinium cation, 1,2,3,4-tetramethyl-1,4-dihydropyrimidinium cation, 1,2,3,4-tetramethyl-1,6-dihydropyrimidinium cation, 1,2,3,4-tetramethyl-1,6-dihydropyrimidinium cation.
- [0028] Examples of the cation represented by the formula (C3) include a pyrazolium cation and a pyrazolinium cation.
   [0029] Specific examples thereof include 1-methylpyrazolium cation, 3-methylpyrazolium cation, 1-ethyl-2-methylpyrazolinium cation, 1-ethyl-2,3,5-trimethylpyrazolium cation, 1-propyl-2,3,5-trimethylpyrazolium cation, 1-butyl-2,3,5-trimethylpyrazolinium cation, 1-propyl-2,3,5-trimethylpyrazolinium cation, and 1-butyl-2,3,5-trimethylpyrazolinium cation.
- [0030] Examples of the cation represented by the formula (C4) include a tetraalkylammonium cation, a trialkylsulfonium cation, a tetraalkylphosphonium cation, and a cation in which a part of the alkyl group is substituted with an alkenyl group, an alkoxyl group, or an epoxy group.

**[0031]** Specific examples thereof include tetramethylammonium cation, tetraethylammonium cation, tetrabutylammonium cation, tetrahexylammonium cation, tetraheptylammonium cation, triethylmethylammonium cation, tributylethylammonium cation, trimethyldecylammonium cation, N,N-diethyl-N-methyl-N-(2-methoxye-

- 20 thyl) ammonium cation, glycidyltrimethylammonium cation, trimethylsulfonium cation, triethylsulfonium cation, tributylsulfonium cation, trihexylsulfonium cation, diethylmethylsulfonium cation, dibutylethylsulfonium cation, dimethyldecylsulfonium cation, tetramethylphosphonium cation, tetraethylphosphonium cation, tetrahexylphosphonium cation, tetraoctylphosphonium cation, triethylmethylphosphonium cation, tributylethylphosphonium cation, trimethyldecylphosphonium cation, diallyldimethylammonium cation, and tributyl-(2-methoxyethyl) phosphonium
- <sup>25</sup> cation. Among these, asymmetrical tetraalkylammonium cations, asymmetrical trialkylsulfonium cations, and asymmetrical tetraalkylphosphonium cations, such as triethylmethylammonium cation, tributylethylammonium cation, trimethyl-decylammonium cation, diethylmethylsulfonium cation, dibutylethylsulfonium cation, dimethyldecylsulfonium cation, triethylmethylphosphonium cation, tributylethylphosphonium cation, and trimethyldecylphosphonium cation, N,N-diethyl-N-methyl-N-(2-methoxyethyl) ammonium cation, glycidyltrimethylammonium cation, diallyldimethylammonium cation,
- <sup>30</sup> N,N-dimethyl-N-ethyl-N-propylammonium cation, N,N-dimethyl-N-ethyl-N-butylammonium cation, N,N-dimethyl-Nethyl-N-pentylammonium cation, N,N-dimethyl-N-ethyl-N-hexylammonium cation, N,N-dimethyl-N-ethyl-N-heptylammonium cation, N,N-dimethyl-N-ethyl-N-nonylammonium cation, N,N-dimethyl-N,N-dipropylammonium cation, N,N-diethyl-N-propyl-N-butylammonium cation, N,N-dimethyl-N-propyl-N-pentylammonium cation, N,N-dimethyl-N-propyl-N-hexylammonium cation, N,N-dimethyl-N-propyl-N-heptylammonium cation, N,N-dimethyl-N-hexylammonium cation,
- <sup>35</sup> N,N-diethyl-N-butyl-N-heptylammonium cation, N,N-dimethyl-N-pentyl-N-hexylammonium cation, N,N-dimethyl-N,N-dihexylammonium cation, trimethylheptylammonium cation, N,N-diethyl-N-methyl-N-propylammonium cation, N,N-diethyl-N-methyl-N-pentylammonium cation, N,N-diethyl-N-methyl-N-heptylammonium cation, N,N-diethyl-N-pentylammonium cation, triethylpropylammonium cation, triethylpentylammonium cation, triethylheptylammonium cation, N,Ndipropyl-N-methyl-N-ethylammonium cation, N,N-dipropyl-N-methyl-N-pentylammonium cation, N,N-dipropyl-N-butyl-
- 40 N-hexylammonium cation, N,N-dipropyl-N, N-dihexylammonium cation, N,N-dibutyl-N-pentylammonium cation, N,N-dibutyl-N-methyl-N-hexylammonium cation, trioctylmethylammonium cation, and N-methyl-N-ethyl-N-propyl-N-pentylammonium cation are preferably used.

**[0032]** Examples of the cation represented by the formula (C5) include a sulfonium cation. Specific examples of the R<sub>p</sub> in the formula (E) include a methyl group, an ethyl group, a propyl group, a butyl group, a hexyl group, an octyl group, a papel group, a batyl group, a batyl group, an octyl group, a papel group, a batyl group, a papel group.

- a nonyl group, a decyl group, a dodecyl group, a tridecyl group, a tetradecyl group, and an octadecyl group.
   [0033] In the present embodiment, the cation of the ionic liquid preferably has at least one NH structure. Here, the NH structure refers to a structure in which a hydrogen atom is bonded to a nitrogen atom. When the cation has at least one NH structure, local electron transfer from the anion to the cation is likely to occur, and as a result, the electrostatic interaction between the anion and the cation is reduced.
- <sup>50</sup> **[0034]** On the other hand, the anion component is not limited as long as the anion component becomes an ionic liquid and satisfies the condition that the HOMO energy level becomes higher than the LUMO energy level of the cation and the difference between the HOMO energy level of the anion and the LUMO energy level of the cation is 0.2 a.u. or more. For example, Cl<sup>-</sup>, Br<sup>-</sup>, I<sup>-</sup>, AlCl<sub>4</sub><sup>-</sup>, Al<sub>2</sub>Cl<sub>7</sub><sup>-</sup>, BF<sub>4</sub><sup>-</sup>, PF<sub>6</sub><sup>-</sup>, SCN<sup>-</sup>, ClO<sub>4</sub><sup>-</sup>, NO<sub>3</sub><sup>-</sup>, CH<sub>3</sub>COO<sup>-</sup>, CF<sub>3</sub>COO<sup>-</sup>, CH<sub>3</sub>SO<sub>3</sub><sup>-</sup>, CF<sub>3</sub>SO<sub>3</sub><sup>-</sup>, C<sub>4</sub>F<sub>9</sub>SO<sub>3</sub><sup>-</sup>, (CF<sub>3</sub>SO<sub>2</sub>)<sub>2</sub>N<sup>-</sup>, (C<sub>2</sub>F<sub>5</sub>SO<sub>2</sub>)<sub>2</sub>N<sup>-</sup>, (C<sub>3</sub>F<sub>7</sub>SO<sub>2</sub>)<sub>2</sub>N<sup>-</sup>, (C<sub>4</sub>F<sub>9</sub>SO<sub>2</sub>)<sub>2</sub>N<sup>-</sup>, (CF<sub>3</sub>SO<sub>2</sub>)<sub>3</sub>C<sup>-</sup>, AsF<sub>6</sub><sup>-</sup>, SbF<sub>6</sub><sup>-</sup>, NbF<sub>6</sub><sup>-</sup>, TaF<sub>6</sub><sup>-</sup>, F(HF)<sub>n</sub><sup>-</sup>, (CN)<sub>2</sub>N<sup>-</sup>
- <sup>55</sup> ,  $C_4F_9SO_3^-$ ,  $(C_2F_5SO_2)_2N^-$ ,  $C_3F_7COO^-$ ,  $(CF_3SO_2)(CF_3CO)N^-$ ,  $C_9H_{19}COO^-$ ,  $(CH_3)_2PO_4^-$ ,  $(C_2H_5)_2PO_4^-$ ,  $(H_3OSO_3^-, C_2H_5OSO_3^-, C_4H_9OSO_3^-, C_6H_{13}OSO_3^-, C_8H_{17}OSO_3^-, CH_3(OC_2H_4)_2OSO_3^-, C_6H_4(CH_3)SO_3^-, (C_2F_5)_3PF_3^-, CH_3CH(OH)COO^-$ ,  $(FSO_2)_2N^-$ ,  $B(CN)4^-$ ,  $C(CN)_3^-$ ,  $N(CN)_2^-$ , p-toluenesulfonate anion, 2-(2-methoxyethyl) ethyl sulfate anion and the like can be used.

[0035] As the anion component, an anion represented by the following formula (C6) can also be used.

[Chem. 2]

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**[0036]** [In the formula (C6), each of  $R_1$  to  $R_4$  independently represents a hydrogen atom, an alkyl group which may have a substituent, an alkynyl group which may have a substituent, an aryl group which may have a substituent, and a heterocyclic group which may have a substituent. The hydrogen atom of the substituent may be further substituted with another substituent (such as a substituent of an electron withdrawing group).]

(C6)

(C7)

[0037] As the anion component, an anion represented by the following formula (C7) can also be used.

B

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[Chem. 3]

O



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ionic liquid, assuming the use of a CO<sub>2</sub>-selective permeable membrane.
 [0039] Specific examples of the ionic liquid used in the present invention are appropriately selected from the combination of the cation component and the anion component, and include, for example, N-methyl-2-oxopyrrolidinium acetate; 1-

- methylimidazolium acetate; 1-ethyl-1H-imidazolium acetate; a compound [0.244 a.u.] using 1-ethyl-1H-imidazolium as
   the cation, and 2-propenoic acid and an ion (1-) as the anion; a compound [0.221 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and 2-propenoic acid and an ion (1-) as the anion; a compound [0.231 a.u.] using 1-ethyl-1H-imidazolium as the cation, and hexanedioic acid and an ion (1-) as the anion; a compound [0.208 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and hexanedioic acid and an ion (1-) as the anion; a compound [0.208 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and hexanedioic acid and an ion (1-) as the anion; a compound [0.217 a.u.] using 1-ethyl-1H-imidazolium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.217 a.u.] using N-methyl-2-oxopyrrolidinium as the cation; a compound [0.217
- <sup>45</sup> rolidinium as the cation, and alanine and an ion (1-) as the anion; a compound [0.238 a.u.] using 1-ethyl-1H-imidazolium as the cation, and alanine, 2-methyl-, and an ion (1-) as the anion; a compound [0.215 a.u.] using N-methyl-2-oxopyr-rolidinium as the cation, and alanine, 2-methyl-, and the ion (1-) as the anion; a compound [0.239 a.u.] using 1-ethyl-1H-imidazolium as the cation, and nonanedioic acid and an ion (1-) as the anion; a compound [0.216 a.u.] using N-methyl-2-oxopyr-rolidinium as the cation, and nonanedioic acid and an ion (1-) as the anion; a compound [0.216 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and nonanedioic acid and an ion (1-) as the anion; a compound [0.214 a.u.]
- <sup>50</sup> using 1-ethyl-1H-imidazolium as the cation, and acetic acid, bromo-, and an ion (1-) as the anion; a compound [0.215 a.u.] using 1-ethyl-1H-imidazolium as the cation, and propanoic acid, 2-bromo-2-methyl-, and an ion (1-) as the anion; a compound [0.215 a.u.] using 1-ethyl-1H-imidazolium as the cation, and propanoic acid, 2-bromo-, and an ion (1-) as the anion; a compound [0.248 a.u.] using 1-ethyl-1H-imidazolium as the cation, and butanoic acid and an ion (1-) as the anion; a compound [0.225 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and butanoic acid and an ion (1-) as
- the anion; a compound [0.236 a.u.] using 1-ethyl-1H-imidazolium as the cation, and butanoic acid, 3,3-dimethyl-, and an ion (1-) as the anion; a compound [0.212 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and butanoic acid, 3,3-dimethyl-, and an ion (1-) as the anion; a compound [0.224 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and pentanoic acid and an ion (1-) as the anion; a compound [0.247 a.u.] using 1-ethyl-1H-imidazolium as the cation,

and pentanoic acid, and an ion (1-) as the anion; a compound [0.228 a.u.] using N-methyl-2-oxopyrrolidinium as the cation, and propanoic acid and an ion (1-) as the anion; a compound [0.251 a.u.] using 1-ethyl-1H-imidazolium as the cation, and propanoic acid and an ion (1-) as the anion. The values in [] above are the values of the difference between the HOMO energy level of the anion and the LUMO energy level of the cation.

<sup>5</sup> **[0040]** Among these, from the viewpoint of gas separation performance, it is preferable to use N-methyl-2-oxopyrrolidinium acetate, 1-methylimidazolium acetate, or 1-ethyl-1H-imidazolium acetate.

**[0041]** The ionic liquid used in the present invention preferably has a molecular weight of 400 or less, more preferably 160 or less. The lower limit is preferably 50 or more, more preferably 161 or more. When the molecular weight is 400 or less, the effect of improving the permeability of carbon dioxide is obtained.

<sup>10</sup> [0042] The ionic liquid may be used alone or the two or more kinds thereof may be mixed and used.

**[0043]** As the ionic liquid, a commercially available ionic liquid may be used, or the ionic liquid may be synthesized. The method for synthesizing the ionic liquid is not limited as long as a desired ionic liquid can be obtained. In general, a halide method, a hydroxide method, an acid ester method, a complex forming method, a neutralization method, and the like as described in the literature "Ionic liquids-Forefront and Future of Development-" [published by CMC Publishing

<sup>15</sup> Co., Ltd.] are used.

**[0044]** In the production method of the present embodiment, the amount of ionic liquid to be used is preferably 5 mass% or more, and more preferably 30 mass% or more, based on 100 mass% of the ionic liquid-containing structure, from the viewpoint of gas separation performance of the obtained ionic liquid-containing structure. The amount is preferably 95 mass% or less, and more preferably 90 mass% or less. When the amount is 5 mass% or more, sufficient

20 separation performance can be obtained, and when the amount is 95 mass% or less, the self-supporting property of the structure can be ensured.

[Structure]

<sup>25</sup> **[0045]** In the ionic liquid-containing structure of the present embodiment, the structure in which the ionic liquid is supported is not limited as long as the structure has gas permeability and can contain the ionic liquid, and is preferably a porous structure or a gel-like structure. The structure is preferably a membrane, and more preferably a porous membrane or a gel-like membrane.

[0046] The ionic liquid-containing structure according to the embodiment of the present invention is preferably a membrane supporting an ionic liquid having an energy gap in a specific range.

[0047] The structure may be an inorganic material, or an organic material, and is preferably formed of an organic polymer material. Examples thereof include various resins such as polyolefin resins such as polyethylene and polypro-pylene, fluorine-containing resins such as polytetrafluoroethylene, polyvinyl fluoride, and polyvinylidene fluoride, poly-styrene, cellulose acetate, polyurethane, polyacrylonitrile, polyphenylene oxide, polysulfone, polyethersulfone, polyimide, and polyaramide.

**[0048]** The structure may have any shape such as a plate shape, a spiral shape, a tubular shape, or a hollow fiber shape. When the structure is a membrane such as a porous membrane or a gel-like membrane, the thickness of the membrane is preferably 1  $\mu$ m or more, more preferably 5  $\mu$ m or more, and still more preferably 10  $\mu$ m or more from the viewpoint of the mechanical strength. From the viewpoint of the gas permeability, the thickness is preferably 1000  $\mu$ m or less more preferably 500  $\mu$ m or less.

- or less, more preferably 500 μm or less, and still more preferably 200 μm or less.
   [0049] From the viewpoint of gas permeability, the porosity of the membrane is preferably 10% or more, more preferably 20% or more, and still more preferably 50% or more. From the viewpoint of mechanical strength, the porosity thereof is preferably 98% or less, more preferably 95% or less, and still more preferably 90% or less.
- [0050] The ionic liquid-containing structure according to the embodiment of the present invention can be produced by allowing the ionic liquid to permeate into the structure or by supporting the ionic liquid on the structure.

 $[CO_2$  Permeability Coefficient of Ionic Liquid-Containing Structure and Separation Factor  $\alpha$  of CO<sub>2</sub> and He]

[0051] The ionic liquid-containing structure according to the embodiment of the present invention is a membrane supporting a specific ionic liquid, and the permeability coefficient of carbon dioxide P<sub>CO2</sub> is preferably 2000 Barrer or more. From the viewpoint of CO<sub>2</sub> gas permeability, the CO<sub>2</sub> permeability coefficient P<sub>CO2</sub> is more preferably 2500 Barrer or more, and even more preferably 3000 Barrer or more.

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Note that 1 Barrer = 
$$1 \times 10^{-10}$$
 cm<sup>3</sup>(STP)·cm/(s·cm<sup>2</sup>·cmHg).

**[0052]** In the ionic liquid-containing structure according to the embodiment of the present invention, the separation factor  $\alpha$  (CO<sub>2</sub>/He) of CO<sub>2</sub> and He is preferably 10 or more, more preferably 20 or more, and still more preferably 25 or

more, from the viewpoint of  $CO_2$  gas separation performance.

**[0053]** The CO<sub>2</sub> permeability coefficient  $P_{CO2}$  can be calculated using a gas permeation measuring apparatus (manufactured by GL Sciences Inc.) by an equal pressure method. A mixed gas of CO<sub>2</sub> and He is allowed to flow through the supply side at atmospheric pressure, and the Ar gas at the atmospheric pressure is circulated through the permeation

- <sup>5</sup> side. The changes in the  $CO_2$  concentration and the He concentration can be determined by introducing a part of the gas such as helium on the permeation side into the gas chromatograph at constant time intervals. The permeation rate of each of  $CO_2$  and He can be determined from the amount of increase in each of  $CO_2$  concentration and He concentration with respect to the lapse of time.
- [0054] The value of the CO<sub>2</sub> permeability coefficient P<sub>CO2</sub> and the value of the separation factor α of CO<sub>2</sub> and He are values obtained by the following setting conditions of the gas permeation measuring apparatus, the following gas chromatographic analysis conditions, and the following calculation method of the gas permeability coefficient.

<Setting Conditions of Gas Permeation Measuring Apparatus>

#### <sup>15</sup> [0055]

Supplied gas amount: 200 cc/min Supplied gas composition:  $CO_2$ /He (50/50) (volume ratio) Sweep gas at permeation side: Ar

Sweep gas amount at permeation side: 10 cc/min.
 Permeation area: 8.3 cm<sup>2</sup>
 Measuring temperature: 30°C

<Gas Chromatography Analysis Conditions>

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#### [0056]

- Ar carrier gas amount: about 10 cc/min. TCD temperature:  $150^{\circ}$ C Oven temperature:  $120^{\circ}$ C TCD current: 70 mA TCD polarity: [-] LOW TCD LOOP: 1 ml Silcosteel tube 1/16"  $\times$  1.0  $\times$  650 mm
- 35 [0057] [Equation 1]

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$$\mathbf{Q}_{\mathbf{CO2}} = \frac{\mathbf{N}_{\mathbf{CO2}}}{\mathbf{A} \times (\mathbf{P}_{\mathbf{f}} \times \mathbf{X}_{\mathbf{CO2}} - \mathbf{P}_{\mathbf{p}} \times \mathbf{Y}_{\mathbf{CO2}})} \quad \cdots \quad 1$$

$$\mathbf{Q}_{\text{He}} = \frac{\mathbf{N}_{\text{He}}}{\mathbf{A} \times (\mathbf{P}_{\text{f}} \times \mathbf{X}_{\text{He}} - \mathbf{P}_{\text{p}} \times \mathbf{Y}_{\text{He}})} \quad \cdots \quad 2$$

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$$\alpha = \frac{(\mathbf{Y}_{\text{CO2}} / \mathbf{Y}_{\text{He}})}{(\mathbf{X}_{\text{CO2}} / \mathbf{X}_{\text{He}})} \quad \cdots \quad \Im$$

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**[0058]** The gas permeation amounts  $N_{CO2}$  and  $N_{He}$  can be calculated from the gas concentration in the flowing gas on the permeation side determined by gas chromatography and the permeance (permeation rate)  $Q_{CO2}$  and  $Q_{He}$  can be calculated based on the equations 1 and 2. Moreover, the separation factor  $\alpha$  of CO<sub>2</sub> and He can be calculated based on the equation 3.

**[0059]** Here, N<sub>CO2</sub> and N<sub>He</sub> represent the permeation amounts of CO<sub>2</sub> and He, P<sub>f</sub> and P<sub>p</sub> represent the total pressure of a supplied gas and the total pressure of a permeated gas, A represents membrane area,  $X_{CO2}$  and  $X_{He}$  represent the molar fractions of CO<sub>2</sub> and He in the supplied gas, respectively, and Y<sub>CO2</sub> and Y<sub>He</sub> represent molar fractions of CO<sub>2</sub>

and He in the permeated gas, respectively.

**[0060]** The CO<sub>2</sub> permeability coefficient  $P_{CO2}$  can be calculated by the product of permeance  $Q_{CO2}$  and  $Q_{He}$  and the effective membrane thickness of the ionic liquid.

- **[0061]** The effective membrane thickness can be determined by the product of the membrane thickness and the porosity of the ionic liquid-supported membrane supporting the ionic liquid.
- **[0062]** The ionic liquid-containing structure of the present embodiment has both high selectivity and high permeability, and thus the ionic liquid-containing structure can efficiently separate the mixed gas when used as a gas separation membrane. For example, carbon dioxide can be efficiently separated from the mixed gas. The ionic liquid-containing structure can be applied as a  $CO_2$  absorbing medium such as a  $CO_2$  absorbing material and a  $CO_2$ -selective permeable
- 10 membrane. The ionic liquid-containing structure of the present invention can also be applied to, for example, a conductive material.

## EXAMPLES

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<sup>15</sup> **[0063]** Hereinafter, the present invention will be specifically described with reference to Examples, but the present invention is not limited to these Examples.

[Example 1]

- 20 [0064] N-methyl-2-oxopyrrolidinium acetate (No. 425 in Table 1) as the ionic liquid was allowed to permeate in Durapore Membrane filter (HVHP, hole diameter 0.45 μm, diameter 47 mmφ, membrane thickness 125 μm) manufactured by Merck at room temperature (25°C) under reduced pressure of -100 kPa for 1 hour, and a membrane supporting an ionic liquid was prepared in which the Membrane filter was completely wet with the ionic liquid. Here, N-methyl-2-oxopyrrodinium acetate was synthesized by the following process.
- <sup>25</sup> **[0065]** 11.4 ml (200 mmol) of acetic acid was added in a flask, and was stirred under an argon gas, and the flask was immersed in an ice water bath and cooled. After the acetic acid became solid, 19.3 ml (200 mmol) of 1-methyl-2-pyrrolidinone was added to the flask. Further, the flask was removed from the ice water bath and the mixture was stirred at room temperature (25°C) to synthesize 34.8 g of N-methyl-2-oxopyrrolidinium acetate.
- 30 (Separation Performance)

**[0066]** For the thus prepared ionic liquid-supported membrane, the CO<sub>2</sub> permeability coefficient ( $P_{CO2}$ ) and the separation factor { $\alpha(CO_2/He)$ } of CO<sub>2</sub> and He were evaluated by the following method. The evaluation was performed using a gas permeation measuring apparatus (manufactured by GL Sciences Inc.) by an equal pressure method. The mixed

<sup>35</sup> gas of CO<sub>2</sub> and He was allowed to flow through the supply side of the apparatus at atmospheric pressure, and Ar gas at atmospheric pressure was circulated through the permeation side. A part of the gas such as helium on the permeation side was introduced into a gas chromatograph at constant time intervals, to determine the changes in the CO<sub>2</sub> concentration and the He concentration. The permeation rate of each of CO<sub>2</sub> and He was determined from the amount of increase in each of CO<sub>2</sub> concentration and He concentration with respect to the lapse of time. The results are shown in

## 40 Table 1.

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**[0067]** The setting conditions of the gas permeation measuring apparatus, the gas chromatographic analysis conditions, and the calculation method of the gas permeability coefficient are as follows.

<Setting Conditions of Gas Permeation Measuring Apparatus>

## [0068]

Supplied gas amount: 200 cc/min Supplied gas composition:  $CO_2$ /He (50/50) (volume ratio) Sweep gas at permeation side: Ar Sweep gas amount at permeation side: 10 cc/min. Permeation area: 8.3 cm<sup>2</sup> Measuring temperature: 30°C

55 <Gas Chromatography Analysis Conditions>

## [0069]

Ar carrier gas amount: about 10 cc/min. TCD temperature:  $150^{\circ}$ C Oven temperature:  $120^{\circ}$ C TCD current: 70 mA TCD polarity: [-] LOW TCD LOOP: 1 ml Silcosteel tube  $1/16" \times 1.0 \times 650$  mm

<Performance Calculation Method>

- <sup>10</sup> **[0070]** The gas permeation amount N was calculated from the gas concentration in the flowing gas on the permeation side determined by the gas chromatography and the permeance  $Q_{CO2}$  and  $Q_{He}$  was calculated based on the equations 1 and 2. Moreover, the separation factor  $\alpha$  was calculated based on the equation 3.
- **[0071]** Here, N<sub>CO2</sub> and N<sub>He</sub> represent the permeation amount of CO<sub>2</sub> and the permeation amount of He (unit: cm<sup>3</sup> (STP)), P<sub>f</sub> and P<sub>p</sub> represent the total pressure of the supplied gas and the total pressure of the permeated gas (unit: cmHg), A represents membrane area (cm<sup>2</sup>), X<sub>CO2</sub> and X<sub>He</sub> represent the molar fraction of CO<sub>2</sub> and the molar fraction of He in the supplied gas, respectively, and Y<sub>CO2</sub> and Y<sub>He</sub> represent the molar fraction of CO<sub>2</sub> and the molar fraction of He in the permeated gas, respectively. The permeability coefficient P<sub>CO2</sub> (Unit: Barrer (1 x 10<sup>-10</sup> cm<sup>3</sup>(STP)·cm/(s·cm<sup>2</sup>·cm-Hg) = 1 Barrer)) was calculated by the product of permeance Q<sub>CO2</sub> and Q<sub>He</sub> and the effective membrane thickness of the membrane.
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<Effective Membrane Thickness>

**[0072]** The thickness of the porous membrane was measured by a dial gauge. Further, the effective membrane thickness was determined as the product of the measured membrane thickness and the pore ratio.

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<\Delta E\_HOMO-LUMO>

**[0073]** The energy gap ( $\Delta E_{HOMO-LUMO}$ ) of the ionic liquid used in Examples 1 to 3 and Comparative Examples 1 to 3 is a value obtained by subtracting the LUMO energy level of the cation of the ionic liquid from the HOMO energy level of the anion of the ionic liquid.

**[0074]** The values of the HOMO energy level of the anion of the ionic liquid and the LUMO energy level of the cation of the ionic liquid were determined by a structure optimization calculation employing a Becke type 3-parameter density functional theory (B3LYP), using a quantum chemical calculation program Gaussian 09 manufactured by Gaussian. At this time, 6-31G (d) was used as the basis function, and the calculation was performed under the default conditions for the others.

[Example 2]

[0075] An ionic liquid-supported membrane was prepared in the same manner as in Example 1 except that 1-meth ylimidazolium acetate (No. 918 in Table 1) was used as the ionic liquid, and a separation factor of CO<sub>2</sub> and He and a permeation coefficient were calculated. Here, the 1-methylimidazolium acetate was synthesized by the following process.
 [0076] 11.4 ml (200 mmol) of acetic acid was added in a flask, and was stirred under an argon gas, and the flask was placed in an ice water bath and cooled. After acetic acid became solid, 15.9 ml (200 mmol) of 1-methylimidazole was added to the flask. Further, the flask was removed from the ice water bath and stirred at room temperature (25°C) to synthesize 28.43 g of 1-methylimidazolium acetate.

[Example 3]

[0077] An ionic liquid-supported membrane was prepared in the same manner as in Example 1 except that 1-ethyl-1H-imidazolium acetate (No. 130 in Table 1) (purity 97% or more) manufactured by lolitec was used as the ionic liquid, and a separation factor of CO<sub>2</sub> and He and a permeation coefficient were calculated.

[Comparative Example 1]

<sup>55</sup> **[0078]** An ionic liquid-supported membrane was prepared in the same manner as in Example 1, except that the ionic liquid 1-ethyl-3-methylimidazolium bis(fluorosulfonyl)imide (product name AS110), manufactured by DKS Co., Ltd., was used as the ionic liquid, and a separation factor of CO<sub>2</sub> and He and a permeation coefficient were calculated.

## [Comparative Example 2]

[0079] An ionic liquid-supported membrane was prepared in the same manner as in Example 1, except that the ionic liquid (a) (1-ethyl-3-methylimidazolium acetate) described in the paper (Mitsuhiro Kanakubo, Takashi Makino, Surface Technology, vol.67, No. 2, 26-31 (2016)) was used as the ionic liquid, and a separation factor of CO2 and He and a permeation coefficient were calculated.

## [Comparative Example 3]

10 [0080] An ionic liquid-supported membrane was prepared in the same manner as in Example 1, except that 1,1,3,3tetrametylguanidinium imidazole-1-ide No. 903 in Table 1) was used as the ionic liquid, and a separation factor of CO<sub>2</sub> and He and a permeation coefficient were calculated.

[0081] In this case, the 1,1,3,3-tetrametylguanidinium imidazole-1-ide was synthesized by the following process.

[0082] Imidazol (15 g, 220 mmol) was added little by little to a container containing 1,1,3,3-tetrametylguanidine (25.38 15 g, 220 mmol) with stirring at room temperature. Further, the mixture was stirred at room temperature for 2 hours to synthesize 39.4 g of 1,1,3,3-tetrametylguanidinium imidazole-1-ide.

20		lonic Liquid supported on Membrane	∆E <sub>HOMO-LUM</sub> O (a.u.)	Molecular Weightof Ionic Liquid	Whether Cation has NH Structure or Not	P <sub>CO2</sub> (Barrer)	α (CO <sub>2</sub> /He)
	Example 1	No. 425	0.236	159.19	Yes	5929	30.7
25	Example 2	No. 918	0.207	142.16	Yes	3446	34.4
	Example 3	No. 130	0.259	156.19	Yes	3571	29.8
	Comparative Example 1	AS110	0.043	291.29	No	1198	25.7
30	Comparative Example 2	Ionic Liquid (a)	0.19	170.2	No	1548	105.5
	Comparative Example 3	No. 903	0.165	183.26	Yes	628	18.6

Table 41

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[0083] Here,

1 Barrer = 
$$1 \times 10^{-10} \text{ cm}^3(\text{STP}) \cdot \text{cm}/(\text{s} \cdot \text{cm}^2 \cdot \text{cmHg})$$
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**[0085]** In Examples 1 to 3 in which the energy gap of the used ionic liquid was equal to or greater than 0.2 a.u., the  $CO_2$  permeability coefficient and the separation factor of  $CO_2$  and He were high, and the gas separation performance was good.

# <sup>35</sup> INDUSTRIAL APPLICABILITY

[0086] The present invention allows for providing an ionic liquid-containing structure which can be used as a gas separation membrane having both high selectivity and high permeability. Thus, the mixed gas can be efficiently separated.[0087] Although the present invention has been described in detail with reference to the specific embodiment, it will

<sup>40</sup> be apparent to those skilled in the art that various changes and modifications can be made without departing from the spirit and scope of the present invention.

**[0088]** This application is based on the Japanese patent application (Japanese Patent Application No. 2019-51303) filed on March 19, 2019, and the content of which is incorporated herein as reference.

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## Claims

- 1. An ionic liquid-containing structure comprising an ionic liquid composed of a pair of a cation and an anion, wherein a HOMO energy level of the anion is higher than a LUMO energy level of the cation, and a difference between the HOMO energy level of the anion and the LUMO energy level of the cation is 0.2 a.u. or more.
- 2. The ionic liquid-containing structure according to claim 1, wherein the cation has at least one NH structure.
- **3.** The ionic liquid-containing structure according to claim 1 or 2, wherein the ionic liquid has a molecular weight of 400 or less.
  - 4. The ionic liquid-containing structure according to any one of claims 1 to 3, wherein the ionic liquid-containing structure

is a membrane supporting the ionic liquid, and a permeation coefficient of carbon dioxide  $\mathsf{P}_{\text{CO2}}$  is 2000 Barrer or more.

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		INTERNATIONAL SEARCH REPORT		International appli	cation No.	
				PCT/JP2020/009267		
A. In FI	A. CLASSIFICATION OF SUBJECT MATTER Int.Cl. B01D69/00(2006.01)i, B01D69/02(2006.01)i FI: B01D69/00500, B01D69/02					
Acc	cording to Inte	ernational Patent Classification (IPC) or to both national c	classification and IP	C		
В.	FIELDS SE	ARCHED				
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Doo	cumentations Publish Publish Registe Publish	earched other than minimum documentation to the extent ned examined utility model appli ned unexamined utility model app ered utility model specification ned registered utility model app	that such document cations of lications of s of Japan lications of	ts are included in the Japan of Japan of Japan	fields searched 1922-1996 1971-2020 1996-2020 1994-2020	
Ele	ctronic data b	ase consulted during the international search (name of dat	a base and, where p	fracticable, search te	rms used)	
С.	DOCUMEN	ITS CONSIDERED TO BE RELEVANT				
	Category*	Citation of document, with indication, where appro-	opriate, of the relev	ant passages	Relevant to claim No.	
	Х	JP 2007-517003 A (SHELL INT RESEA (2007-06-28), claims, paragrap	ARCH MIJ BV) hs [0045]-	28.06.2007 [0060]	1-4	
	Х	WO 2007/101397 A1 (THE BOC GRO (2007-09-13), claims	1-4			
	Х	JP 2016-523691 A (UOP LLC) 12.08.2016 (2016-08-12), claims, paragraphs [0029], [0030]			1-4	
	Х	JP 2012-245505 A (JX NIPPON OIL A 13.12.2012 (2012-12-13), claim [0014]-[0074], fig. 1-5	ND ENERGY CC s, paragrap	ORPORATION)	1-4	
	А	KANAI, Kaname, Electronic struc Journal of the Vacuum Society of no. 2, pp. 61-66	ture of ion: Japan, 201	ic liquids, 3, vol. 56,	1-4	
	Further do	cuments are listed in the continuation of Box C.	See patent far	mily annex.		
* "A"	Special cates document d to be of part	gories of cited documents: " efining the general state of the art which is not considered icular relevance	T" later document p date and not in c the principle or t	published after the inte conflict with the applica theory underlying the in	rnational filing date or priority ation but cited to understand avention	
<sup>•</sup> E'	earlier applie filing date	cation or patent but published on or after the international "	X document of par considered nov	ticular relevance; the c el or cannot be consid	laimed invention cannot be lered to involve an inventive	
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"O" "P"	document re document pu the priority o	ferring to an oral disclosure, use, exhibition or other means iblished prior to the international filing date but later than late claimed	combined with o being obvious to &" document memb	one or more other such a person skilled in the per of the same patent f	documents, such combination art amily	
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	Tokyo 1	LOO-8915, Japan	Telephone No.			
Forn	n PCT/ISA/21	0 (second sheet) (January 2015)				

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5	Information on patent family members			PCT/JP2020/009267	
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