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(54) **OIL RECOVERY FOR REFRIGERATION SYSTEM**

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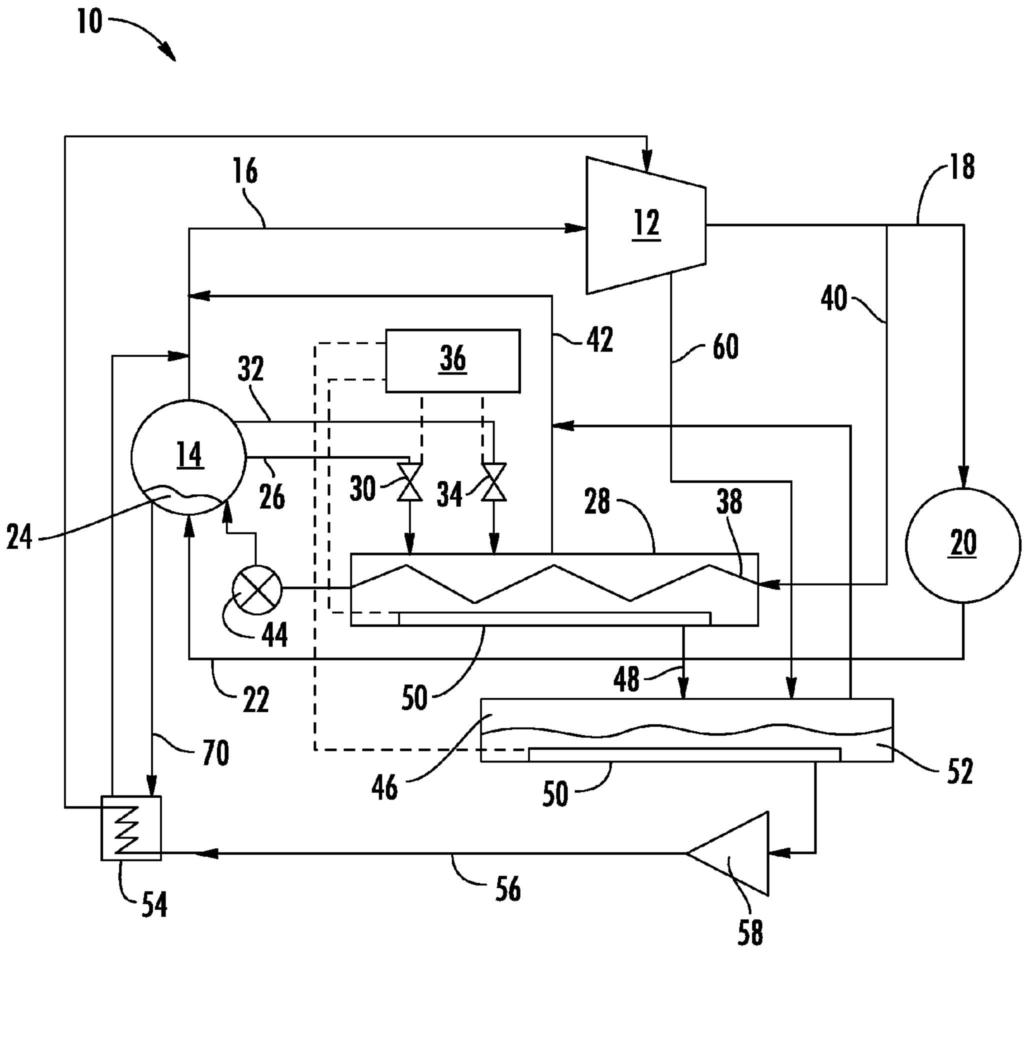
(57) **ABSTRACT**

A refrigerant system includes a compressor having a flow of compressor lubricant therein, the compressor compressing a flow of vapor refrigerant therethrough. An evaporator is operably connected to the compressor and includes an environment to be cooled via a thermal energy exchange with a liquid refrigerant in the evaporator. A vaporizer is receptive of a first flow of compressor lubricant and refrigerant mixture from the evaporator having a first concentration of lubricant. The vaporizer uses a flow of compressed refrigerant to separate refrigerant from the first flow. A lubricant sump is receptive of a second flow of compressor lubricant and refrigerant mixture from the vaporizer having a second concentration of lubricant greater than the first concentration. A heat exchanger is receptive of a third flow from the sump and uses evaporator suction gas to cool the third flow, thereby increasing its viscosity before urging the third flow to the compressor.



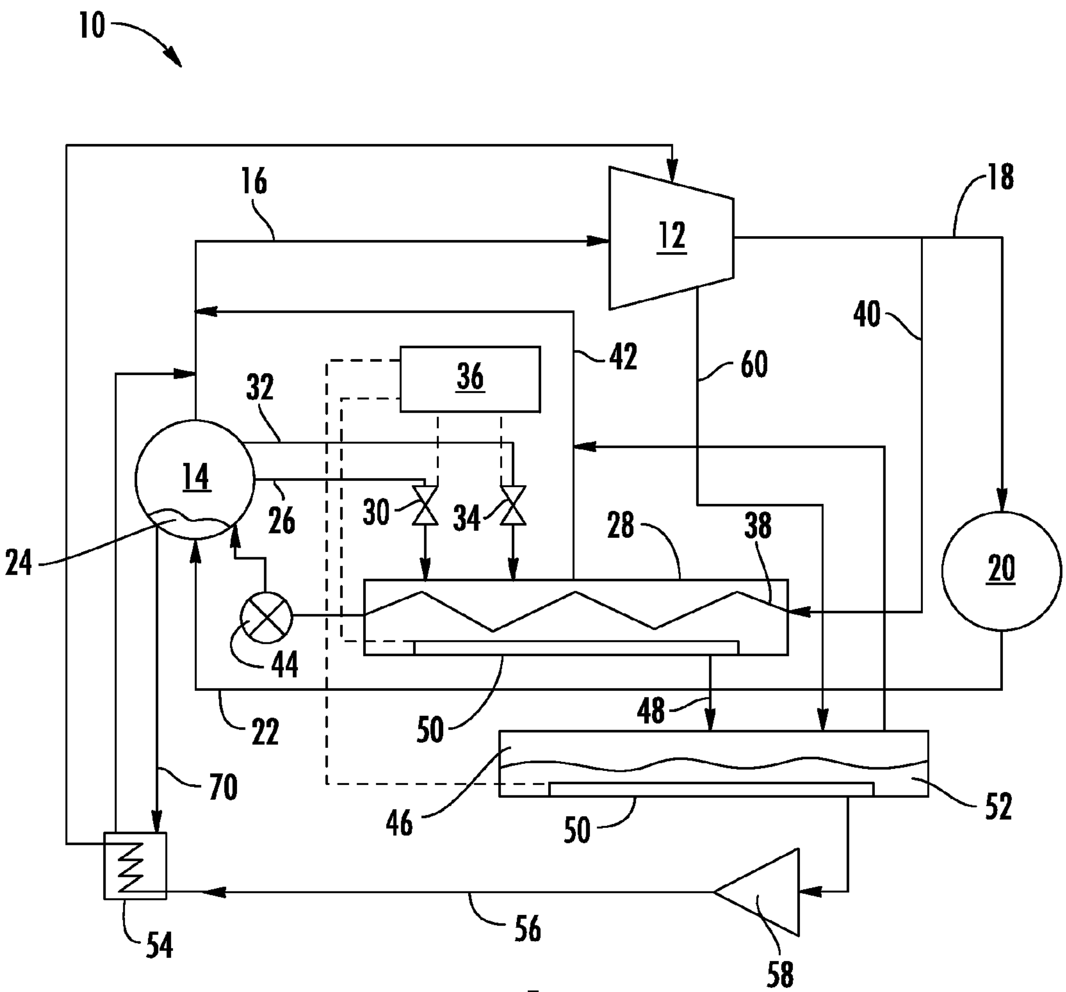

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FIG. 1

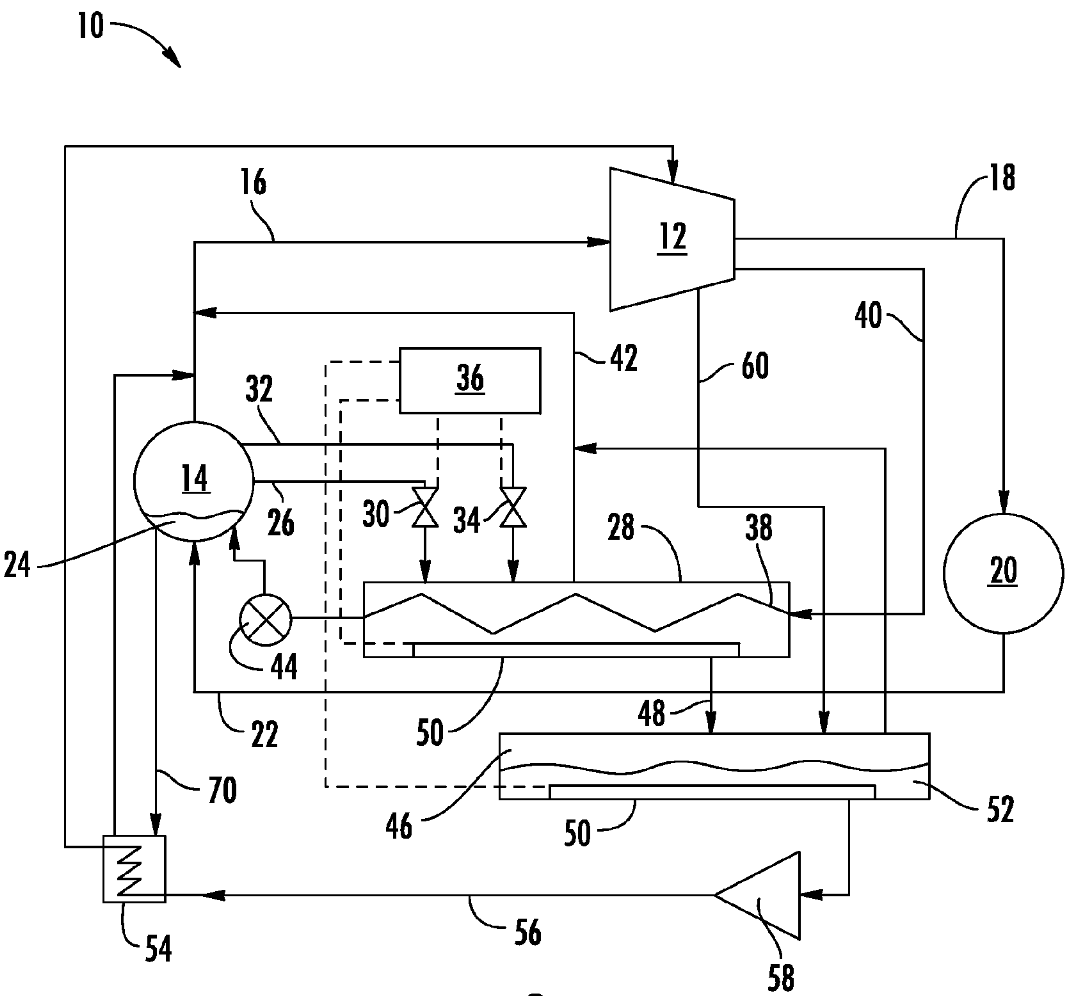
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FIG. 2

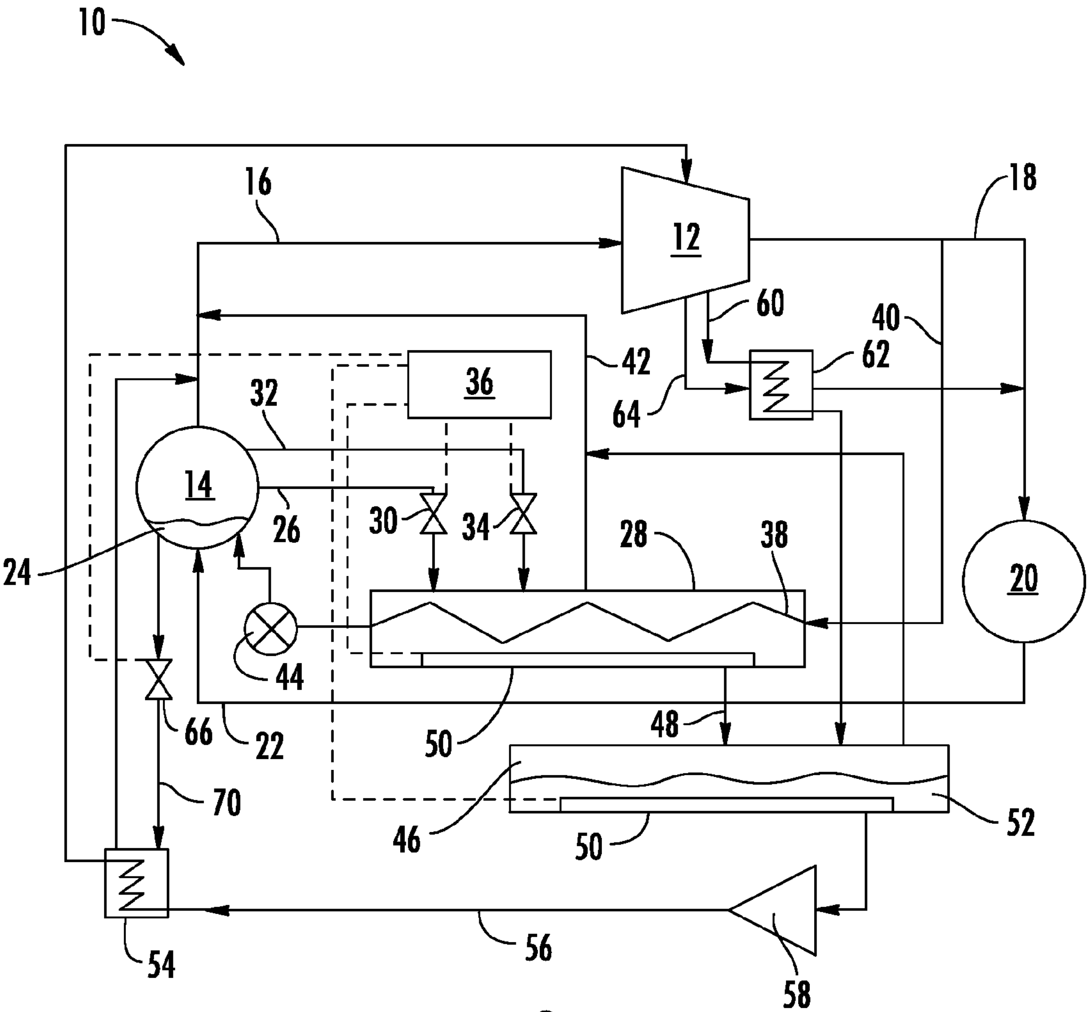
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FIG. 3

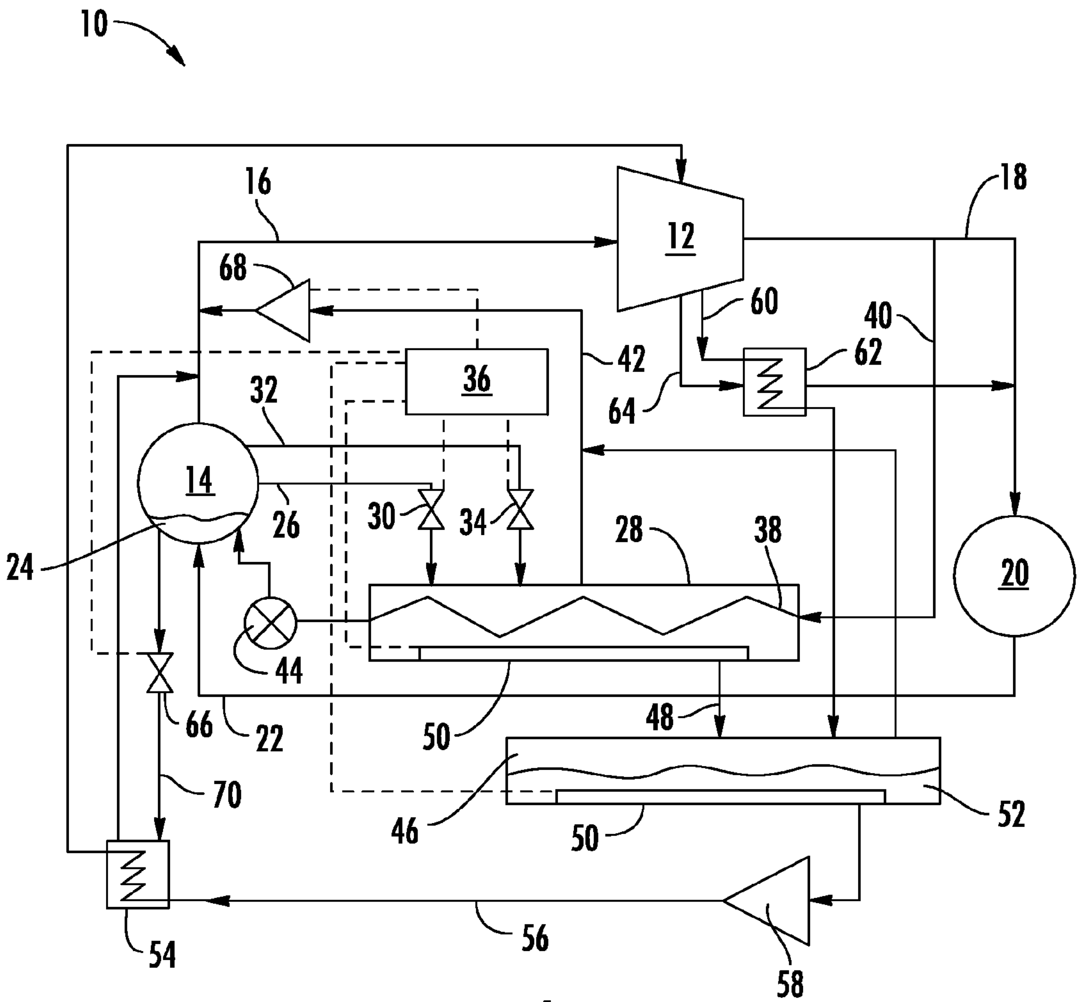
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FIG. 4

OIL RECOVERY FOR REFRIGERATION SYSTEM

BACKGROUND

[0001] The subject matter disclosed herein relates to refrigeration systems. More specifically, the subject matter disclosed herein relates to compressor oil recovery for refrigeration systems.

[0002] Refrigeration systems typically include a compressor delivering compressed refrigerant to a condenser. From the condenser, the refrigerant travels to an expansion valve, and then to an evaporator. From the evaporator, the refrigerant returns to the compressor to be compressed.

[0003] The compressor is typically provided with lubricant, such as oil, which is used to lubricate bearing and other running surfaces of the compressor. During operation of the compressor, the lubricant mixes with the refrigerant operated on by the compressor, such that an oil/refrigerant mixture leaves the compressor and flows through the refrigerant system. This is undesirable, as the mixing of oil with the refrigerant flowing through the system makes it difficult to maintain an adequate supply of oil at the compressor for lubrication of the compressor surfaces. In some systems, oil separators are used immediately downstream of the compressor, but such separators often remove the oil from the mixture at a high pressure, and in many instances still include an appreciable amount of refrigerant mixed with the oil, resulting in a lower viscosity of oil at the compressor.

[0004] Other systems use electric heaters to vaporize the refrigerant from the oil/refrigerant mixture, but consequently return a heated oil to the compressor, having a reduced viscosity due at least in part to its higher temperature.

BRIEF SUMMARY

[0005] In one embodiment, a refrigerant system includes a compressor having a flow of compressor lubricant therein, the compressor compressing a flow of vapor refrigerant therethrough. An evaporator is operably connected to the compressor and includes an environment to be cooled via a thermal energy exchange with a liquid refrigerant in the evaporator. A lubricant recovery system includes a vaporizer receptive of a first flow of compressor lubricant and refrigerant mixture from the evaporator having a first concentration of lubricant. The vaporizer uses a flow of hot compressed refrigerant to boil off refrigerant from the compressor lubricant and refrigerant mixture. A lubricant sump is receptive of a second flow of compressor lubricant and refrigerant mixture from the vaporizer having a second concentration of lubricant greater than the first concentration. A heat exchanger is receptive of a third flow of compressor lubricant and refrigerant mixture from the lubricant sump having a third concentration different than the second concentration. The heat exchanger uses relatively low temperature evaporator suction gas to cool the third flow of compressor lubricant and refrigerant mixture, thereby increasing its viscosity before urging the third flow to the compressor to lubricate the compressor.

[0006] In another embodiment, a method of oil recovery for a refrigerant system includes flowing a first flow of liquid refrigerant and lubricant mixture having a first concentration of lubricant from an evaporator of the refrigerant system to a vaporizer. Refrigerant is separated from the refrigerant and lubricant mixture in the vaporizer using thermal energy transfer with a flow of relatively high temperature compressed refrigerant therethrough. A second flow of liquid refrigerant and lubricant mixture having a second concentration of lubricant greater than the first concentration is flowed to a lubricant sump. A third flow is urged from the lubricant sump through a heat exchanger where it is cooled via thermal energy exchange with a flow of evaporator suction gas. The cooled third flow is urged toward the compressor for lubrication thereof.

[0007] These and other advantages and features will become more apparent from the following description taken in conjunction with the drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The subject matter, which is regarded as the invention, is particularly pointed out and distinctly claimed in the claims at the conclusion of the specification. The foregoing and other features, and advantages of the invention are apparent from the following detailed description taken in conjunction with the accompanying drawings in which:

[0009] FIG. **1** is a schematic view of an embodiment of a refrigerant system;

[0010] FIG. **2** is a schematic view of another embodiment of a refrigerant system;

[0011] FIG. **3** is a schematic view of yet another embodiment of a refrigerant system; and

[0012] FIG. **4** is a schematic view of still another embodiment of a refrigerant system.

[0013] The detailed description explains embodiments of the invention, together with advantages and features, by way of example with reference to the drawing.

DETAILED DESCRIPTION

[0014] Shown in FIG. **1** is a schematic of an embodiment of a refrigerant system **10**. The refrigerant system **10** includes a compressor **12**. The present disclosure provides particular benefit for screw compressors, but this disclosure is also beneficial to refrigerant systems **10** having other types of compressors **12**. An evaporator **14**, in some embodiments a flooded style evaporator **14**, delivers a flow of refrigerant to the compressor **12** through a passage **16**. From the compressor **12**, the refrigerant flows through line **18** to a condenser **20**. Compressed, gaseous refrigerant is cooled in the condenser **20**, transferred into a liquid phase, and passed through an expansion valve (not shown) on its way to the evaporator **14** through conduit **22**. At the evaporator **14**, an environment to be cooled, such as a fluid flowing through a plurality of evaporator tubes (not shown), is cooled by the refrigerant at the evaporator **14**. As shown, it is typical that liquid refrigerant settles from the refrigerant flow at the evaporator **14**.

[0015] Lubricant, usually oil, is supplied to the compressor **12** to lubricate bearings and other running surfaces of the compressor **12**. During operation of the system **10**, the oil mixes with the refrigerant operated on by the compressor **12**, such that the liquid refrigerant at the evaporator **14** includes a volume of oil. To avoid depletion of the supply of oil for lubricating the compressor **12**, the system **10** includes features to remove the oil from the liquid refrigerant.

[0016] A return line **26** passes a first flow of liquid refrigerant/oil mixture having a first concentration of oil from the evaporator **14** to a vaporizer **28** via a vaporizer valve **30**. A secondary return line **32** and secondary vaporizer valve **34** may also connect the evaporator **14** and the vaporizer **28** to provide additional refrigerant/oil mixture to the vaporizer **28**.

Although two valves are shown and described herein, other quantities of valves may be used. Vaporizer valve **30** and secondary vaporizer valve **34** are controlled by controller **36** and may be opened or closed dependent upon an amount of refrigerant/oil mixture in the evaporator **14** and/or a capacity of the vaporizer **28** to accept and process additional refrigerant/oil mixture.

[0017] Vaporizer **28** includes a vaporizer line **38**, through which flows a hot gaseous refrigerant tapped from line **18** into vaporizer input line **40** downstream of the compressor **12**, and upstream of the condenser **20**. The vaporizer **28** is essentially a heat exchanger used to extract refrigerant from the refrigerant/oil mixture. Vaporizer line **38** may be a coil or plurality of conductive heat exchanger tubes. The gaseous refrigerant in vaporizer line **38** is at a higher temperature than the refrigerant/oil mixture. Thus the gaseous refrigerant in the vaporizer line **38** boils off and separates refrigerant from the refrigerant/oil mixture, and outputs the separated refrigerant via output line **42** toward the compressor **12** via passage **16**. The refrigerant flowing through vaporizer line **38**, now condensed into a liquid state, is flowed to the evaporator **14**. An orifice **44** or other flow restriction device may be located between the vaporizer **28** and the evaporator **14** along vaporizer line **38** to ensure a condensation process that occurs at a nearly constant pressure and temperature across the vaporizer **28**.

[0018] The vaporizer **28** outputs a second flow of liquid refrigerant/oil mixture having a second concentration of oil into an oil sump **46** via sump input **48**. If further boiling off of refrigerant is desired or needed, heaters **50**, for example electric heaters, connected to the controller **36** may be added to the vaporizer **28** and/or the oil sump **46**.

[0019] The liquid refrigerant/oil mixture in the oil sump **46** may be at a higher temperature, and thus a lower viscosity than desired. Further, the liquid refrigerant/oil mixture may have a third concentration of oil, different than the second concentration of oil. To increase the viscosity and enhance lubrication of the compressor **12**, the liquid refrigerant/oil mixture is urged from the oil sump **46** to a heat exchanger **54** via oil line **56**. In some embodiments, oil pump **58** is used to urge the liquid refrigerant/oil mixture flow. Relatively low temperature suction gas **70** is flowed from the evaporator **14** and into the heat exchanger **54**. A thermal exchange between the liquid refrigerant/oil mixture and the suction gas **70** cools the liquid refrigerant/oil mixture, increasing its viscosity. The liquid refrigerant/oil mixture then is flowed to the compressor **12** via the oil line **80** to lubricate the compressor **12**. The liquid refrigerant/oil mixture is then returned from the compressor **12** to the oil sump **46** via sump line **60**.

[0020] Another embodiment is shown in FIG. **2**. In this embodiment, the vaporizer input line **40** extends from a compression chamber of the compressor **12**, instead of from the line **18**. In some embodiments, the vaporizer input line **40** extends from a last closed lobe (not shown) of the compressor **12**. Removing the hot gas refrigerant at the compressor **12**, rather than downstream of the compressor **12**, results in a higher temperature of the hot gas refrigerant extracted, as losses occur once the hot gas refrigerant is discharged from the compressor **12**.

[0021] Referring now to the embodiment of FIG. **3**, the liquid refrigerant/oil mixture flowed to the oil sump via sump line **60** is passed through compressor heat exchanger **62**. The liquid refrigerant/oil mixture passing through compressor heat exchanger **62** is heated by flowing discharge gas from the compressor **12** through the compressor heat exchanger **62** via compressor discharge line **64**. Heating the liquid refrigerant/oil mixture at compressor heat exchanger **62** raises the temperature of the liquid refrigerant/oil mixture in the oil sump **46**, thereby aiding in boiling off any refrigerant in the oil sump **46**. Additionally, this or other embodiments may include refrigerant control valve **66**, which controls flow from the evaporator **14** into heat exchanger **54** to control temperature of the liquid refrigerant/oil mixture passed through heat exchanger **54** and returned to the compressor **12**.

[0022] Referring now to FIG. **4**, some embodiments may include a vacuum pump **68** to pump refrigerant through line **42** to passage **16**. The vacuum pump **68** may be used to decrease pressure in vaporizer **28** and/or oil sump **46** below the pressure in evaporator **14**, thus driving greater boil off of refrigerant from the vaporizer **28** and/or the oil sump **46**.

[0023] While the invention has been described in detail in connection with only a limited number of embodiments, it should be readily understood that the invention is not limited to such disclosed embodiments. Rather, the invention can be modified to incorporate any number of variations, alterations, substitutions or equivalent arrangements not heretofore described, but which are commensurate with the spirit and scope of the invention. Additionally, while various embodiments of the invention have been described, it is to be understood that aspects of the invention may include only some of the described embodiments. Accordingly, the invention is not to be seen as limited by the foregoing description, but is only limited by the scope of the appended claims.

1. A refrigerant system comprising:

a compressor having a flow of compressor lubricant therein, the compressor compressing a flow of vapor refrigerant therethrough;

an evaporator operably connected to the compressor including an environment to be cooled via a thermal energy exchange with a liquid refrigerant in the evaporator; and

a lubricant recovery system including:

a vaporizer receptive of a first flow of compressor lubricant and refrigerant mixture from the evaporator having a first concentration of lubricant, the vaporizer using a flow of compressed refrigerant to boil off refrigerant from the compressor lubricant and refrigerant mixture;

a lubricant sump receptive of a second flow of compressor lubricant and refrigerant mixture from the vaporizer having a second concentration of lubricant greater than the first concentration; and

a heat exchanger receptive of a third flow of compressor lubricant and refrigerant mixture from the lubricant sump having a third concentration of lubricant, the heat exchanger using evaporator suction gas to cool the third flow of compressor lubricant and refrigerant mixture, thereby increasing its viscosity before urging the third flow to the compressor to lubricate the compressor.

2. The refrigerant system of claim **1**, wherein the flow of compressed refrigerant is drawn from a line connecting the compressor to a condenser of the refrigerant system.

3. The refrigerant system of claim **1**, wherein the flow of compressed refrigerant is drawn from a compression chamber of the compressor.

4. The refrigerant system of claim **1**, further comprising a heater disposed in the vaporizer and/or the oil sump.

5. The refrigerant system of claim **1**, further comprising an oil pump to urge the third flow from the oil sump through the heat exchanger to the compressor.

6. The refrigerant system of claim **1**, further comprising a compressor heat exchanger using compressor discharge gas to heat lubricant flowed from the compressor to the oil sump.

7. The refrigerant system of claim **1**, further comprising a valve to control the flow of evaporator suction gas to the heat exchanger.

8. The refrigerant system of claim **1**, further comprising a vacuum pump to urge refrigerant gas from the vaporizer and/or the oil sump toward the compressor.

9. A method of oil recovery for a refrigerant system comprising:

flowing a first flow of liquid refrigerant and lubricant mixture having a first concentration of lubricant from an evaporator of the refrigerant system to a vaporizer;

separating refrigerant from the refrigerant and lubricant mixture in the vaporizer using via thermal energy transfer with a flow of compressed refrigerant therethrough;

flowing a second flow of liquid refrigerant and lubricant mixture having a second concentration of lubricant greater than the first concentration to a lubricant sump;

urging the a third flow of liquid refrigerant and lubricant mixture from the lubricant sump through a heat exchanger where it is cooled via thermal energy exchange with a flow of evaporator suction gas; and

urging the cooled third flow toward the compressor for lubrication thereof.

10. The method of claim **9**, further comprising drawing the compressed refrigerant from a line connecting the compressor to a condenser of the refrigerant system.

11. The method of claim **9**, further comprising drawing the compressed refrigerant from a compression chamber of the compressor.

12. The method of claim **9**, further comprising heating the third flow in the oil sump to separate additional refrigerant from the second flow.

13. The method of claim **9**, further comprising urging the third flow from the oil sump through the heat exchanger to the compressor via an oil pump.

14. The method of claim **9**, further comprising flowing the lubricant through a compressor heat exchanger disposed between the compressor and the oil sump to increase a lubricant temperature.

15. The method of claim **14**, further comprising using compressor discharge gas to heat the lubricant in the compressor heat exchanger.

16. The method of claim **15**, further comprising using the heated lubricant to separate refrigerant from the third flow in the oil sump.

17. The method of claim **9**, further comprising controlling the flow of evaporator suction gas to the heat exchanger via a valve.

18. The method of claim **9**, further comprising urging refrigerant gas from the vaporizer and/or the oil sump toward the compressor.

19. The method of claim **18**, further comprising using a vacuum pump to urge the refrigerant gas from the vaporizer and/or the oil sump toward the compressor.

* * * * *