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(54) **OIL TANK FLOATING ROOF DEVICE**

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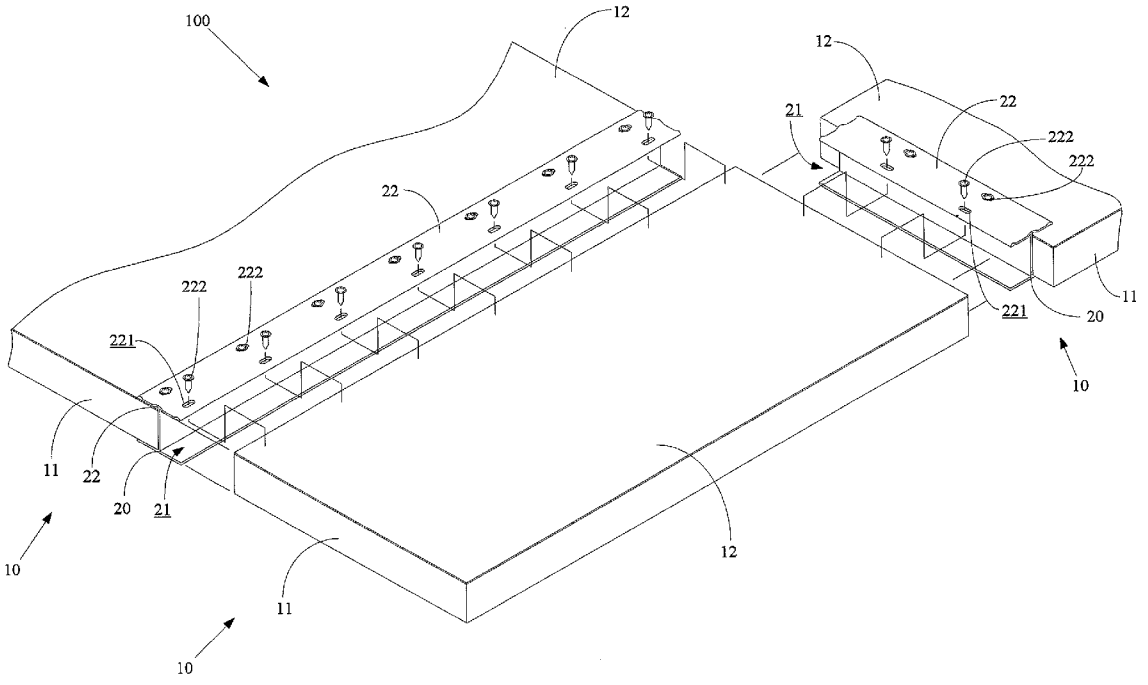
(57) **ABSTRACT**

The present invention is an oil tank floating roof device, including a plurality of connecting bars and a plurality of floating units, which are respectively secured to the plurality of connecting bars by means a plurality of longitudinal and crosswise holding spaces collectively encircling the floating units. A plurality of locking members are fitted on the peripheries of the floating units, and two sides of the connecting bars respectively form at least one joining groove. The joining grooves respectively enable each of the floating units to longitudinally or crosswisely insert therein. The top portions of the connecting bars form at least one pressure resistant reinforcing plate, and the pressure resistant reinforcing plate is fitted with a plurality of locking portions. Bolts are used to respectively correspondingly pass through the locking portions and bolt into the locking members on the longitudinal or crosswise sides of the base of the floating units.



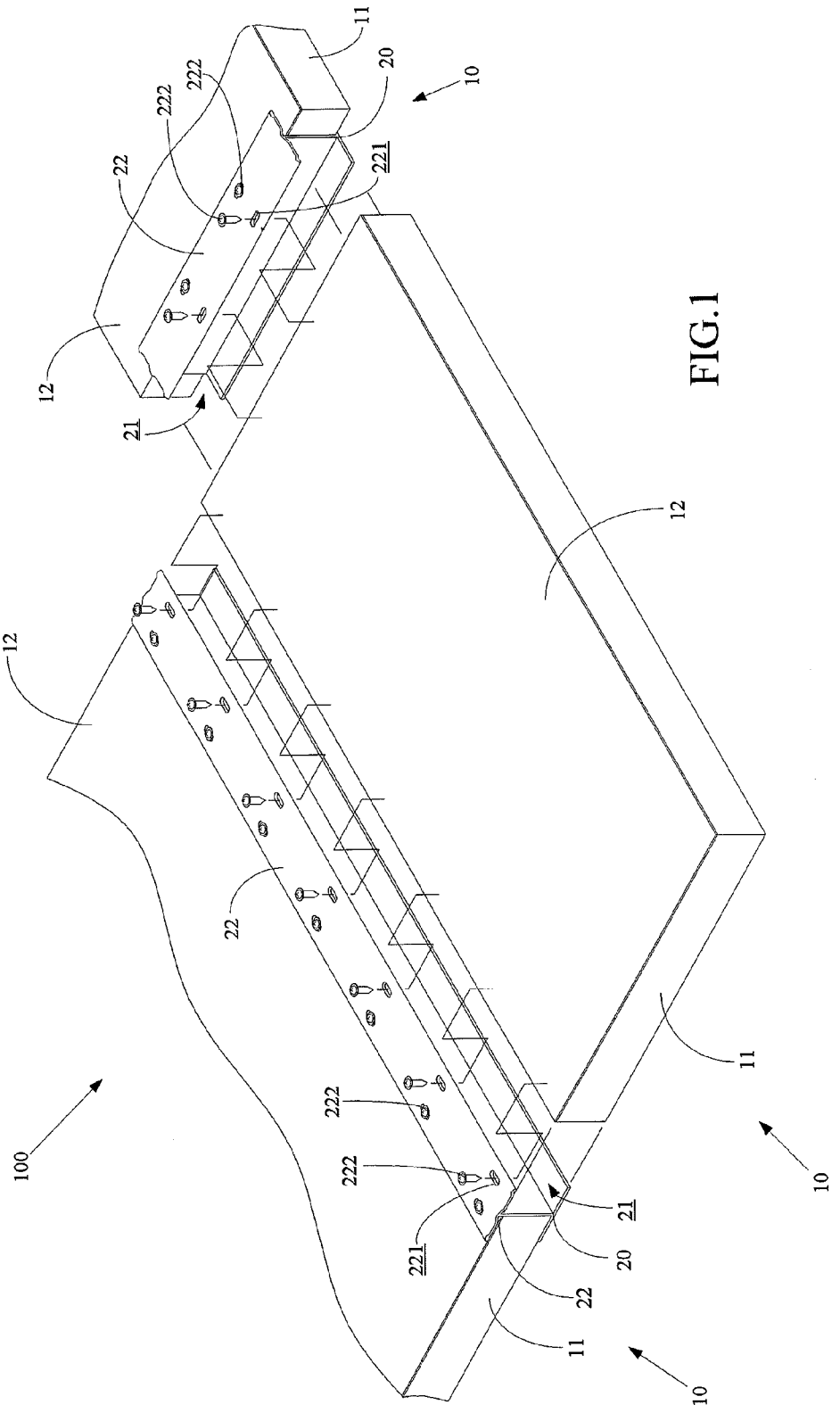

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FIG.1

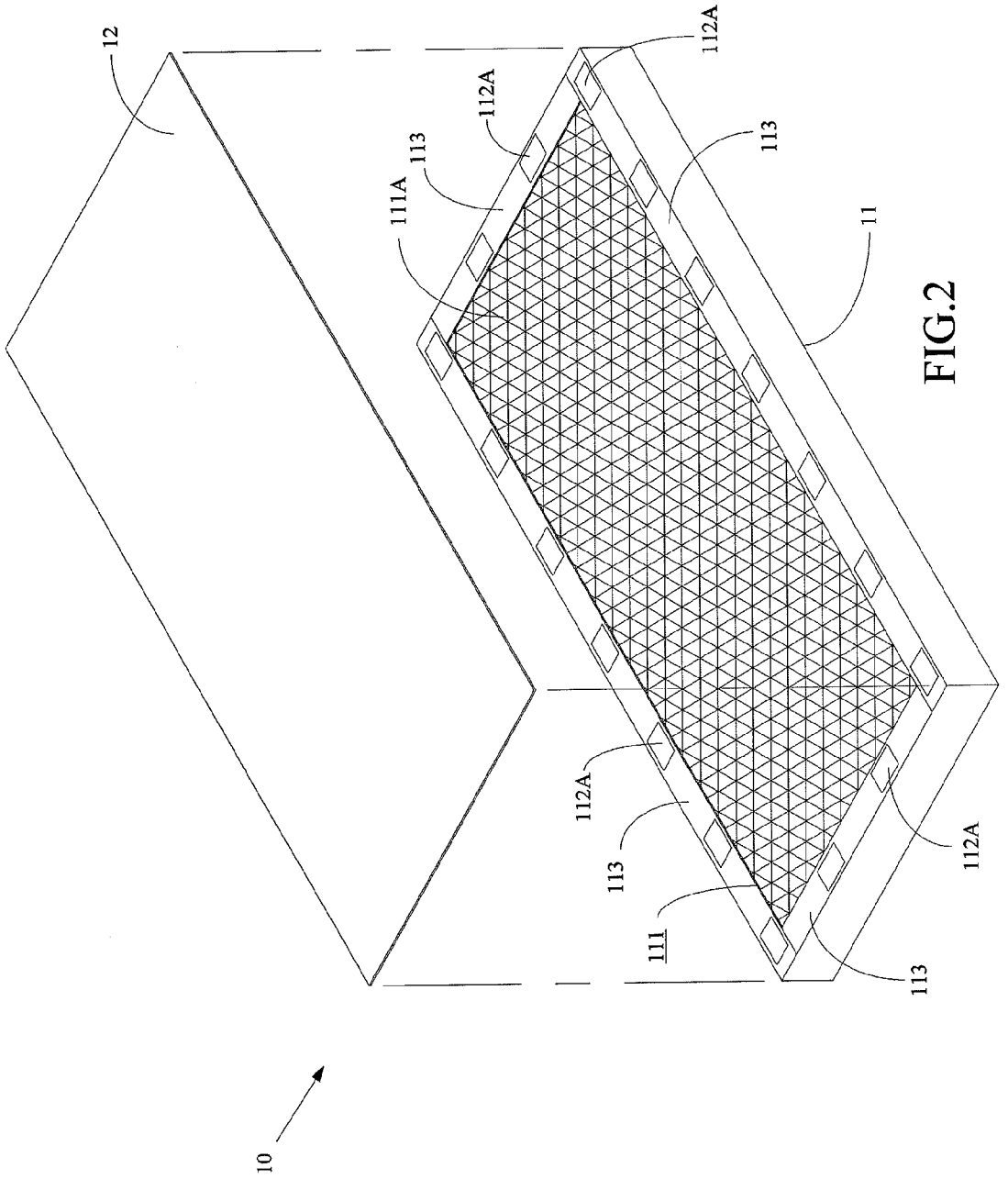

FIG.2

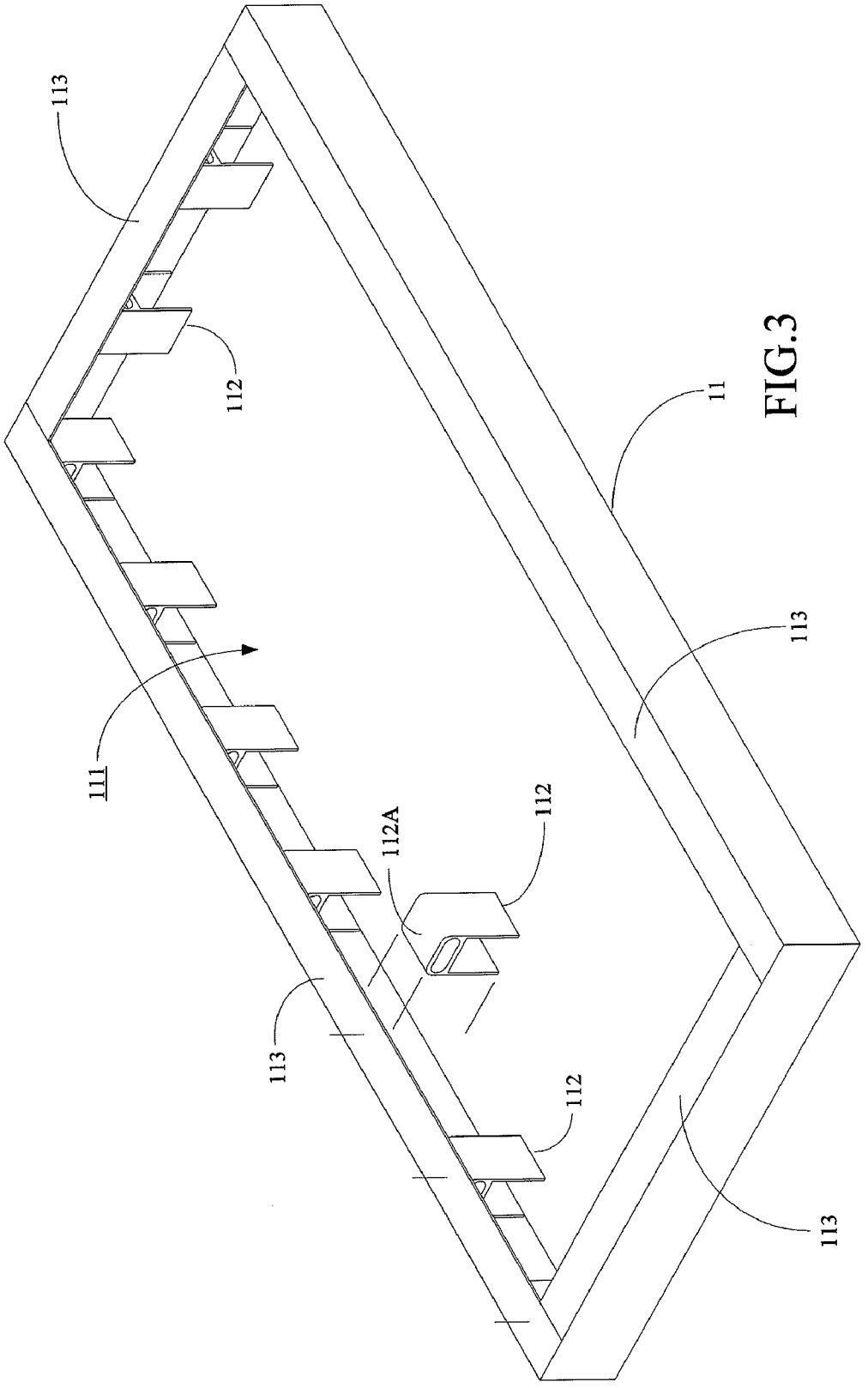

FIG.3

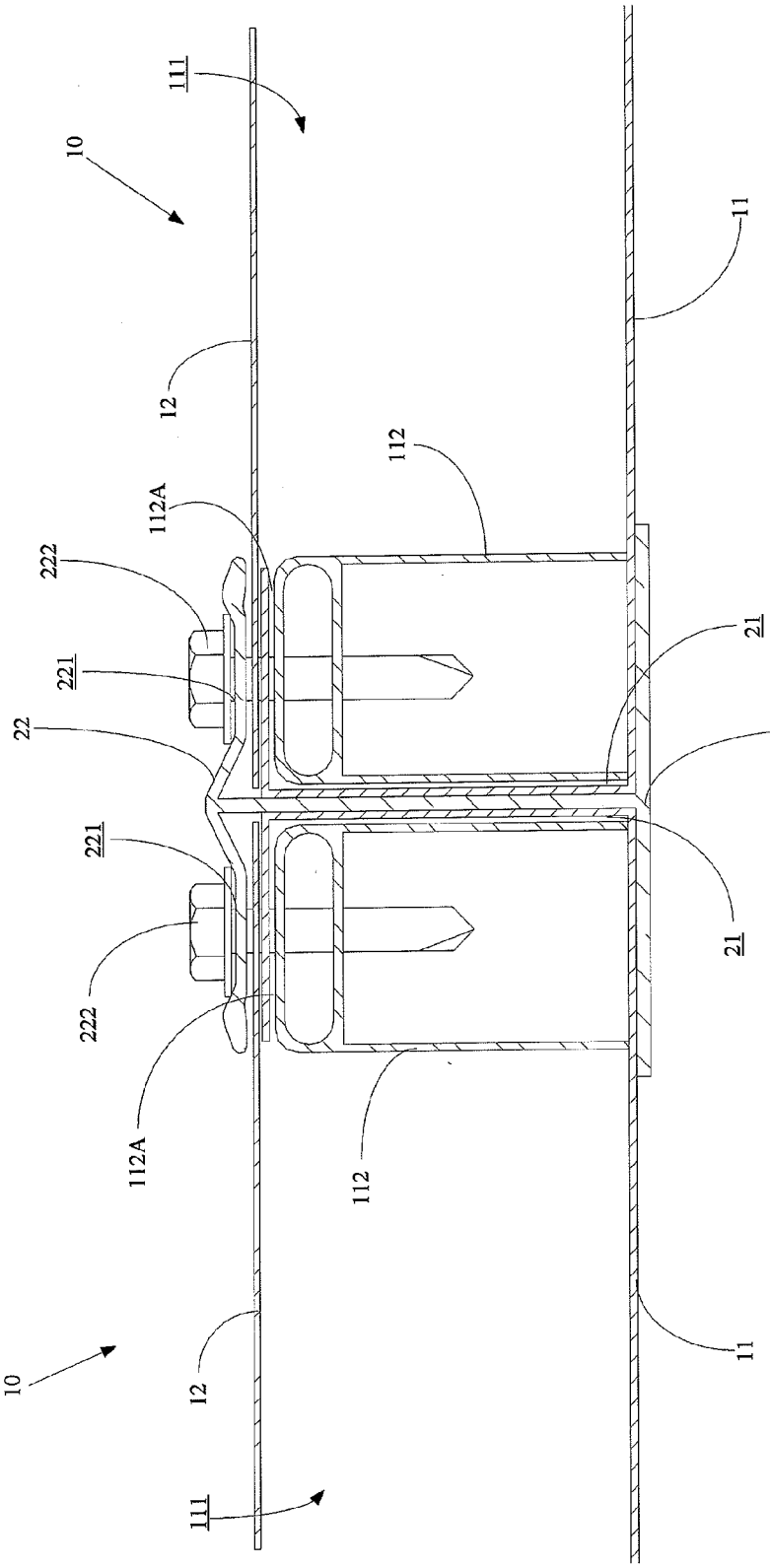
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FIG.4

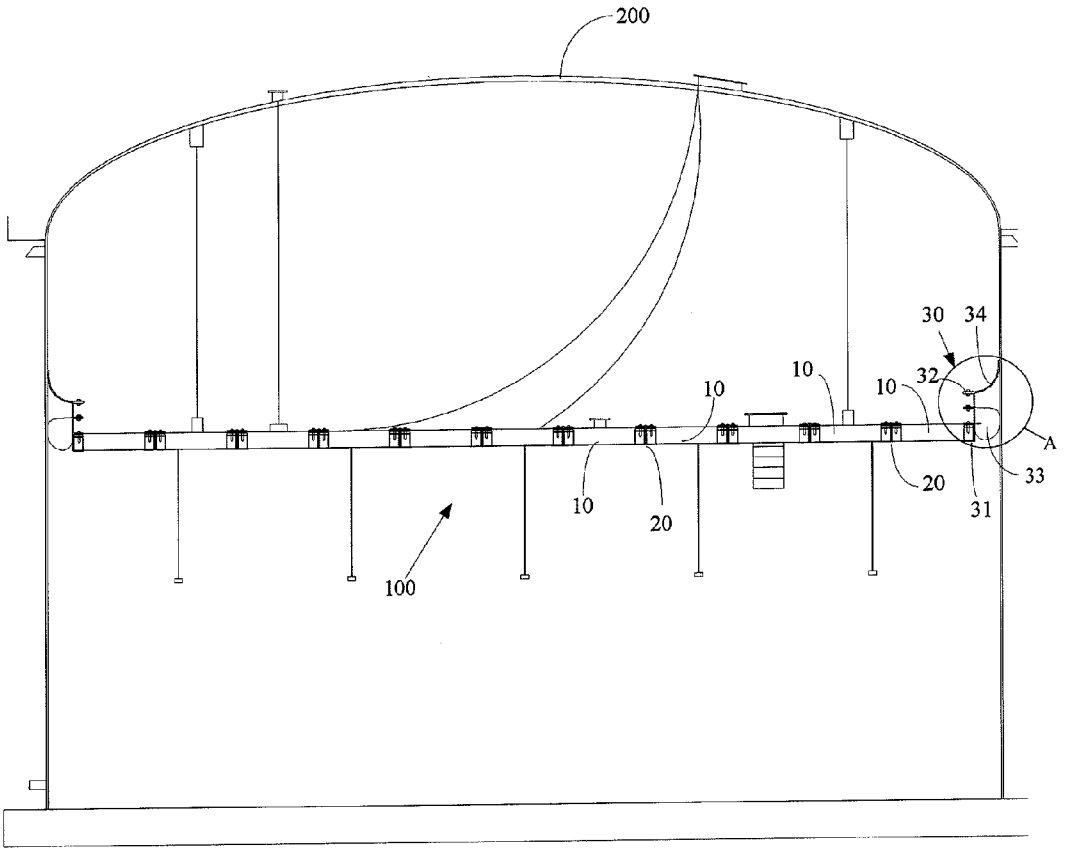

FIG.5

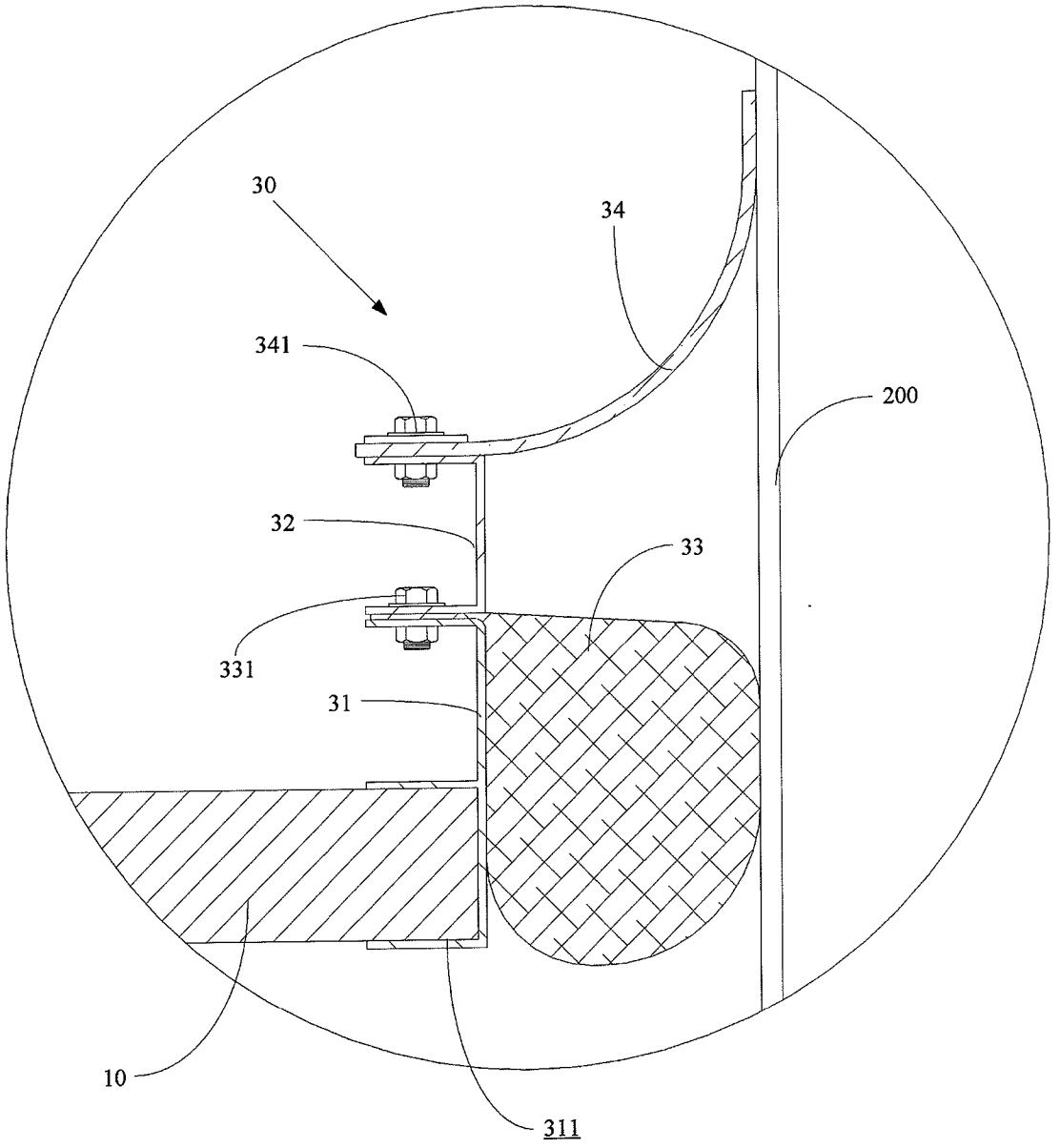

FIG.5A

OIL TANK FLOATING ROOF DEVICE

BACKGROUND OF THE INVENTION

[0001] (a) Field of the Invention The present invention relates to an oil tank floating roof device, and more particularly to a floating device applied to the liquid surface of oil stored in a tank, using longitudinal or crosswise insertion joint connections to produce stable and pressure resistant joining areas while reducing assembly cost.

[0002] (b) Description of the Prior Art

[0003] Regarding oil tank structures for oil storage of the prior art, apart from hollow tanks being used for oil storage, moreover, floating roof equipment must also be disposed in the oil tank, the floating roof equipment being used to float and cover the liquid surface of the oil stored in the oil tank, thereby enabling upward or downward displacement of the floating roof equipment along with a rise or fall of the height of the liquid level of the stored oil, and a sealed top surface of the oil tank top is used to reduce emissions form the storage of volatile organic compounds. Republic of China patent No. 201008850 entitled "Fuel Tank Floating Roof Device", discloses a floating roof equipment for oil storage tank typical of the prior art, and such a floating roof equipment forms fixed edge fittings with the casing of floating units. In which each of the floating units forms overlapping locking connections between longitudinal frame bars, crosswise frame bars by means of fixed joined edges. Such a configuration requires that the casing forms fixed edge fittings, resulting in an increase in manufacturing cost of each of the floating units. Moreover, exterior shape must be changed, and thus are not economical for industrial use.

[0004] In addition, in the aforementioned patent, the bottom portions of the longitudinal frame bars or crosswise frame bars are fitted with first load bearing portions and second load bearing portions, which only enable the joining areas between each of the floating units to reinforce rising buoyancy or falling buoyancy of the liquid level of the oil stored in the tank, while joining areas at upper sides of the longitudinal frame bars or the crosswise frame bars are put under stress and deform. In the aforementioned patent, there is no deformation to reinforce the structure between the upper sides of the longitudinal frame bars or the crosswise frame bars and the floating units, thereby easily causing deformation damage to the joining areas between the upper sides of the longitudinal frame bars or the crosswise frame bars and the floating units, and thus greatly diminishing the floating function of the floating mechanism.

SUMMARY OF THE INVENTION

[0005] The primary objective of the present invention lies in providing an oil tank floating roof device to improve the excessively high construction cost and the shortcomings and problems of deformation damage between the joining areas of commonly known oil tanks and floating units in oil tanks of the prior art.

[0006] In order to achieve the aforementioned objectives, the oil tank floating roof device of the present invention comprises a plurality of connecting bars and a plurality of floating units. The floating units are respectively secured to the plurality of connecting bars by means a plurality of longitudinal and crosswise holding spaces collectively encircling the floating units. In which a plurality of locking members are fitted on the peripheries of the floating units, and two sides of the connecting bars respectively form at least one joining groove. The joining grooves respectively enable each of the floating units to longitudinally or crosswisely insert therein. Moreover, the top portions of the connecting bars form at least one pressure resistant reinforcing plate, and the pressure resistant reinforcing plate is fitted with a plurality of locking portions. Bolts are used to respectively correspondingly pass through the locking portions and bolt into the locking members on the longitudinal or crosswise sides of the base of the floating units, thereby enabling longitudinal or crosswise connection between each of the floating units. Moreover, the pressure resistant reinforcing plates are used to reinforce the deformation strength on the upper sides of the joining areas between the floating units, thereby forming a floating roof device of low assembly cost which is provided with stable pressure resistant joining areas between each of the floating units.

[0007] The effectiveness of the oil tank floating roof device of the present invention lies in use of the joining grooves of the connecting bars, the reinforcing plates and the locking members on the peripheries of the floating units to mutually form locking connections, thereby providing a low cost simple assembly, as well as securing the upper and lower sides of the joining areas between each of the floating units. Moreover, the present invention prevents the problems of deformation damage resulting from rising or falling buoyancy of the liquid level of the oil stored in the tank, and thus further improves its industrial utility value.

[0008] To enable a further understanding of said objectives and the technological methods of the invention herein, a brief description of the drawings is provided below followed by a detailed description of the preferred embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] FIG. **1** is an elevational exterior structural view of an oil tank floating roof device of the present invention.

[0010] FIG. **2** is an elevational exploded structural view of the oil tank floating roof device of the present invention.

[0011] FIG. **3** is a partial exploded structural view of a configuration depicting locking members on a frame used to corresponding join floating units according to the present invention.

[0012] FIG. **4** is a side view depicting the structural connection between the floating units using connecting bars according to the present invention.

[0013] FIG. **5** is a view depicting a preferred embodiment of the oil tank floating roof device according to the present invention.

[0014] FIG. **5**A is an enlarged cutaway view of a sealing ring of FIG. **5**.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0015] Referring to FIG. **1**, FIG. **2**, FIG. **3** and FIG. **4**, which show an oil tank floating roof device **100** of the present invention comprising a plurality of floating units **10**, in which each of the floating units **10** comprises a base **11** and an upper cover **12**. A base plate **111** is formed within each of the bases **11**, and the base plate **111** enables holding a honeycomb lattice **111**A. The periphery of the base plate **111** of the base **11** is fitted with a plurality of locking members **112**, in which there is no limitation to the shape of the locking members **112**. In the present invention, locking members with an inverted

squared-off U shape cross section are taken as an exemplary embodiment thereof. The top end of each of the locking members **112** forms a locking surface **112**A, and a plurality of frame edges **113** are formed on the periphery of the top surface of the base **11**. Each of the frame edges **113** is respectively closely fitted to the locking surface **112**A of each of the locking members **11**.

[0016] The upper cover **12** covers the top surface of the base **11**, thereby enabling the periphery of the upper cover **12** to be closely fitted to the frame edges **113** of the periphery of the top surface of the base **11**.

[0017] A plurality of connecting bars **20**, having no limitation on the shape thereof, with connecting bars having a rotated H-shaped cross-section being taken as an exemplary embodiment in the present invention, in which two sides of each of the connecting bars **20** respectively form at least one joining groove **21**. The joining grooves **21** respectively enable longitudinal or crosswise side insertion of each of the floating units **10** therein (as depicted in FIG. **1**). Moreover, the top portion of each of the connecting bars **20** forms at least one pressure resistant reinforcing plate **22**, and each of the pressure resistant reinforcing plates **22** is provided with a plurality of locking portions **221**. The locking portions **221** respectively correspond to the peripheries of the upper cover **12** on the longitudinal or crosswise sides of the floating units **10**, and bolts **222** are used to respectively correspondingly pass through the locking portions **221** and lock into the locking surfaces **112**A of the locking members **112** on the longitudinal or crosswise sides of the base **11** of the floating units **10** (as depicted in FIG. **4**), thereby enabling longitudinal or crosswise connection between each of the floating units **10**.

[0018] Referring to FIG. **5** and FIG. **5**A at the same time, which show a preferred embodiment of the oil tank floating roof device **100** of the present invention, in which is depicted a configuration of the oil tank floating roof device **100** of the present invention being applied in the inner top portion of an oil tank **200**. One time close fitting corresponding locking connections between the locking members **112** of the longitudinal or crosswise sides of the base **11** of the floating units **10** is used to cause direct connection of the base **11**, the upper cover **12** and the connecting bars **20** of the floating units **10**. Moreover, longitudinal or crosswise connection between each of the floating units **10** is allowed, thereby simplifying the assembling operation between the floating units **10** and the connecting bars **20** and further reducing construction cost thereof. At the same time, apart from the upper and lower sides of the joining groove **21** of each of the connecting bars **20** being able to be used to bear the load of rising and falling buoyancy, moreover, the pressure resistant reinforcing plates **22** at the upper sides of the connecting bars **20** also provide the effectiveness to prevent deformation damage of the connecting areas between each of the floating units **10** caused by the rising or falling buoyancy of the liquid level of the oil in the tank.

[0019] In addition, sealing rings **30** are positionally locked between the floating units **10** and the internal periphery of the oil tank **200**, thereby surroundingly sealing the configuration. The sealing rings **30** comprise an E-shaped edge seal **31**, a C-shaped edge seal **32**, a foaming body **33** and a scraping plate **34**. At least one insertion groove **311** is formed in the interior of the E-shaped edge seal **31**, and the insertion groove **311** enables the furthest side edge of the floating unit **10** to be inserted therein. The bottom surface of the C-shaped edge seal **32** and the top surface of the E-shaped edge seal **31** are correspondingly fastened together. One side of each of the foaming bodies **33** tightly abuts against the wall surface of the oil tank **200**, while another side penetrates between the bottom surface of the C-shaped edge seal **32** and the top surface of the E-shaped edge seal **31** and bolted down using a bolt **331**, thereby fixedly clamping one side of the foaming body **33** between the bottom surface of the C-shaped edge seal **32** and the top surface of the E-shaped edge seal **31**. One end of the scraping plate **341** is bolted to the top surface of the C-shaped edge seal **32** using a bolt **341**, and another end of the scraping plate **34** is upwardly curved and abuts against the wall surface of the oil tank **200**, thereby preventing oil gas from leaking outside.

[0020] It is of course to be understood that the embodiments of the oil tank floating roof device **100** of the present invention depicted in FIGS. **1**~FIG. **5**A and disclosed described herein are merely illustrative of the principles of the invention and that a wide variety of modifications thereto may be effected by persons skilled in the art without departing from the spirit and scope of the invention as set forth in the following claims.

What is claimed is:

1. An oil tank floating roof device, comprising:

a plurality of floating units, wherein longitudinal and crosswise peripheries of each of the floating units are fitted with a plurality of locking members; and

a plurality of connecting bars, wherein two sides of each of the connecting bars form at least one joining groove, and each of the joining grooves enable longitudinal or crosswise insertion of each of the floating units therein; moreover, the top portions of the connecting bars form at least one pressure resistant reinforcing plate, and the pressure resistant reinforcing plate is provided with a plurality of locking portions; the locking portions respectively correspond to the locking members on longitudinal or crosswise sides of the floating units, and bolts are used to respectively penetrate the locking portions and bolt into the locking members, thereby enabling longitudinal or crosswise joining between each of the floating units.

2. The oil tank floating roof device according to claim **1**, wherein the floating units comprise:

a base, wherein a base plate is provided in an interior of the base, and the base plate is used for holding a honeycomb lattice; the periphery of the base plate of the base is fitted with the plurality of locking members, and the top portions of the locking members form locking surfaces; a plurality of frame edges formed on the periphery of the top surface of the base forms, and each of the frame edges forms a close fitting with the locking surface of each of the locking members;

an upper cover, wherein the upper cover covers the top surface of the base, and the periphery of the upper cover is closely fitted to the peripheral frame edges of the top surface of the base.

3. The oil tank floating roof device according to claim **1**, wherein the cross section of each of the locking members of the floating units has an inverted squared-off U shape cross section.

4. The oil tank floating roof device according to claim **2**, wherein the cross section of each of the locking members of the floating units has an inverted squared-off U shape cross section.

5. The oil tank floating roof device according to claim **1**, wherein the cross section of each of the connecting bars of the floating units has a rotated H-shaped cross-section.

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