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DeBaker

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(54) **KNIFE**

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B26B 1/04 (2006.01)
B25G 3/32 (2006.01)

(52) **U.S. Cl.**
CPC ***B26B 1/044*** (2013.01)

(58) **Field of Classification Search**
CPC B26B 13/28; B26B 1/046; B26B 1/04; B26B 1/048; B26B 13/10; B26B 1/044;
(Continued)

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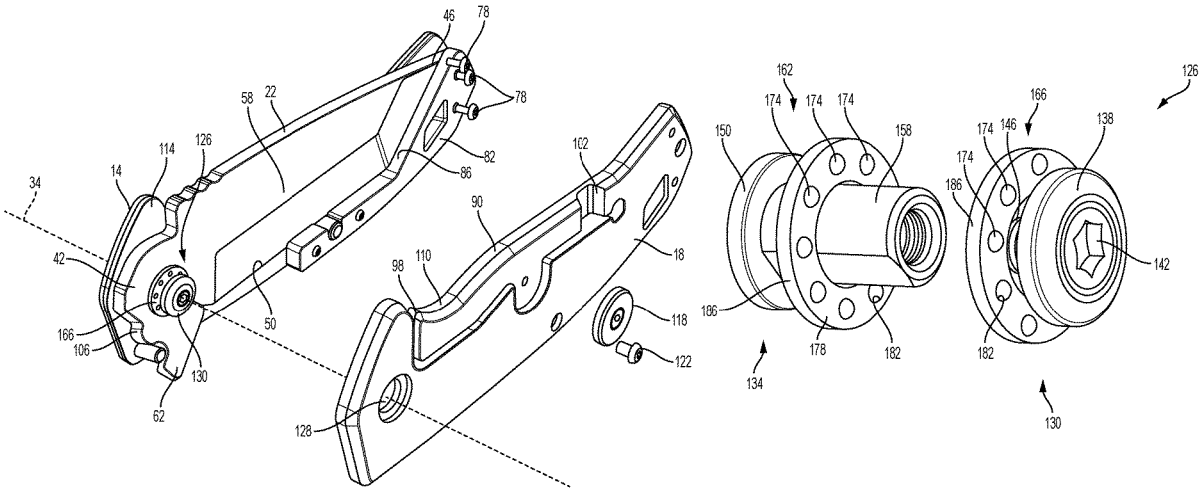
(57) **ABSTRACT**

A folding knife including a handle, a pivot axis, and a blade having a cutting edge. The blade is pivotably coupled to the handle such that the blade is pivotable relative to the handle about the pivot axis between a retracted position and an extended position. The cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position. The folding knife further includes a bearing assembly for facilitating movement of the blade between the retracted position and the extended position. The bearing assembly includes a first bearing recessed within the blade and a second bearing recessed within the handle.

20 Claims, 5 Drawing Sheets



Related U.S. Application Data

continuation of application No. 15/373,071, filed on Dec. 8, 2016, now Pat. No. 11,052,549.

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CPC ... B26B 1/10; B26B 1/06; F16V 19/10; F16C 33/427; F16C 33/6614; F16C 11/045; B25G 3/38; Y10T 29/4984; Y10T 403/3219; Y10T 403/32951

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See application file for complete search history.

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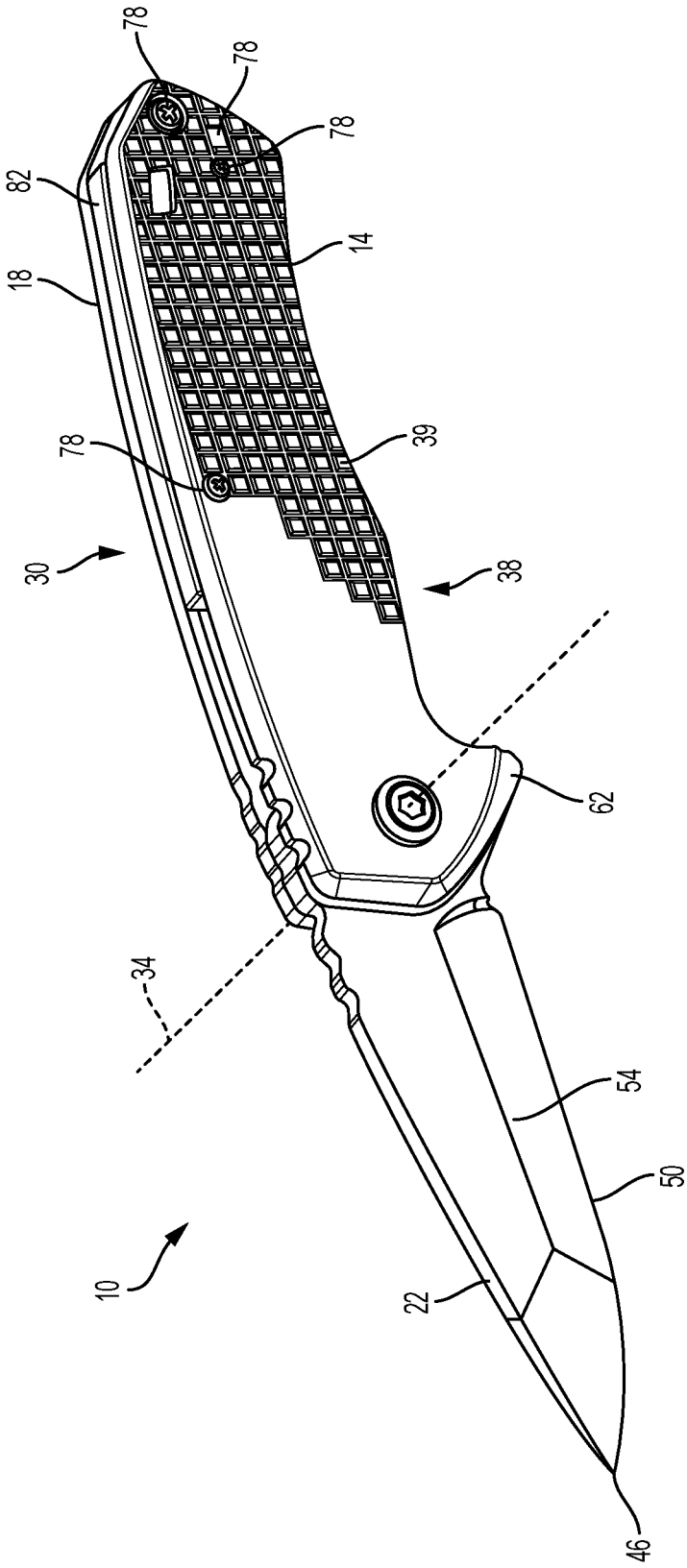

FIG. 1

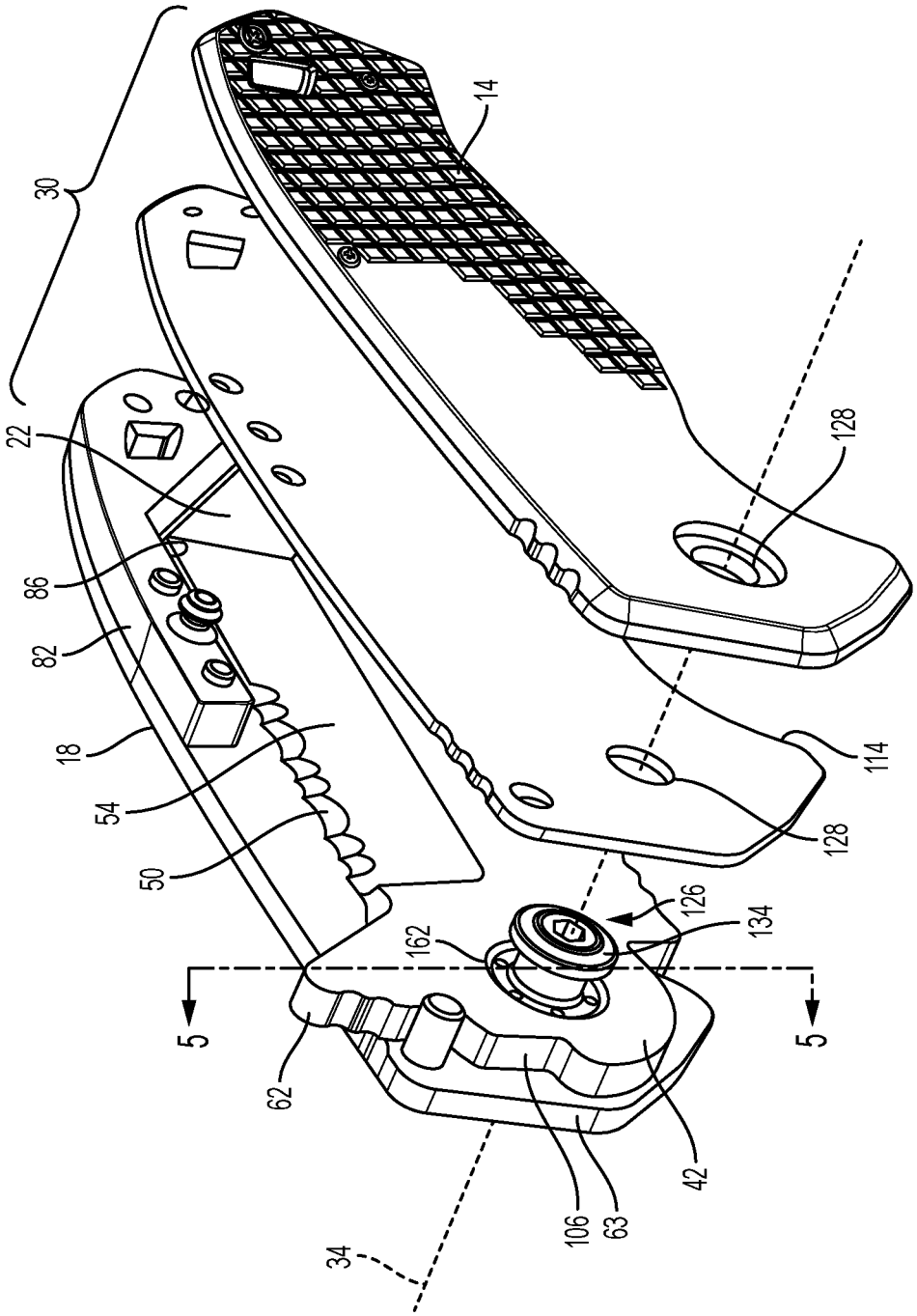

FIG. 2

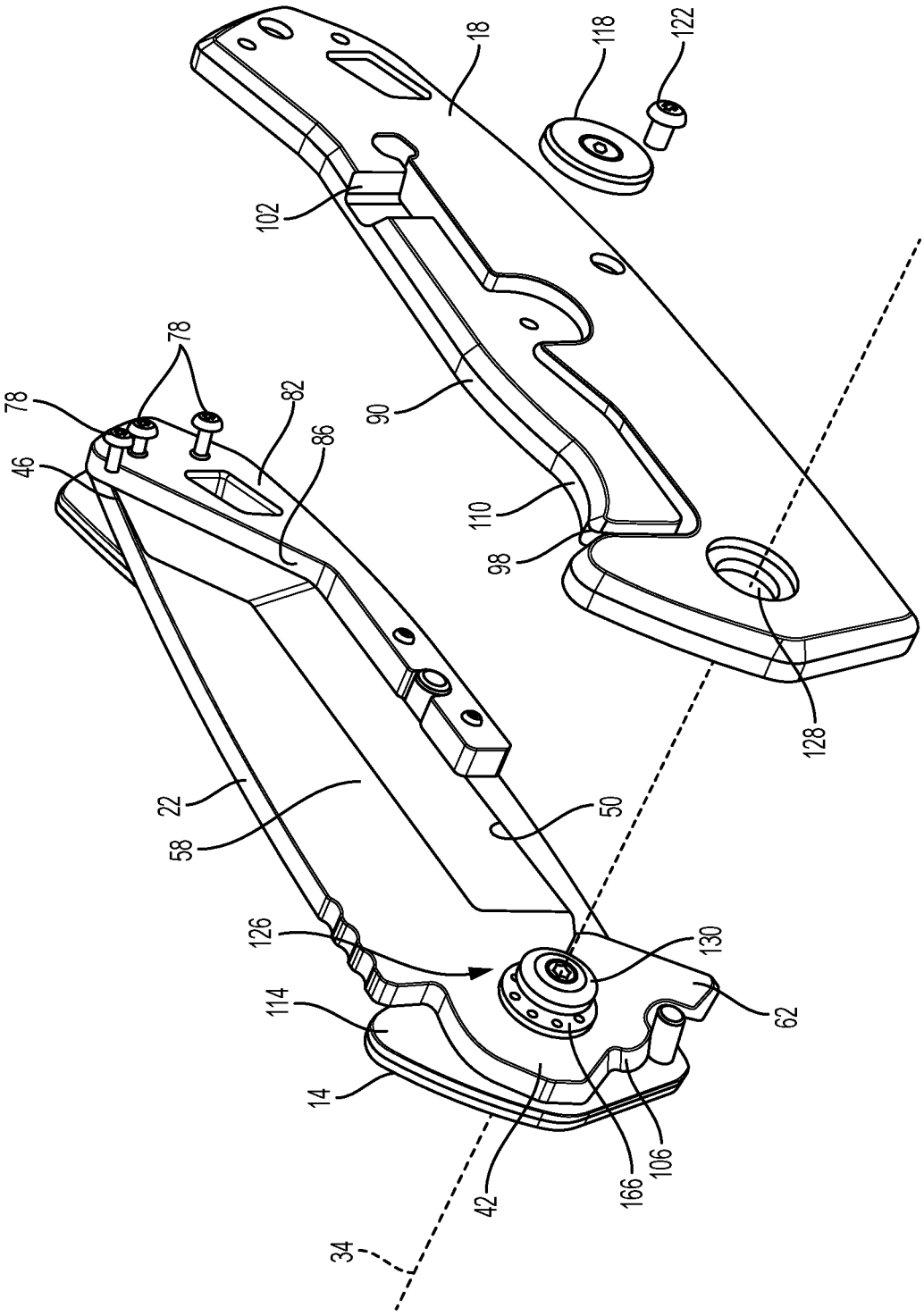
18
118
122
102
78
78
82
86
46
90
110
98
128
22
58
50
126
130
114
62
14
166
106
42
34

FIG. 3

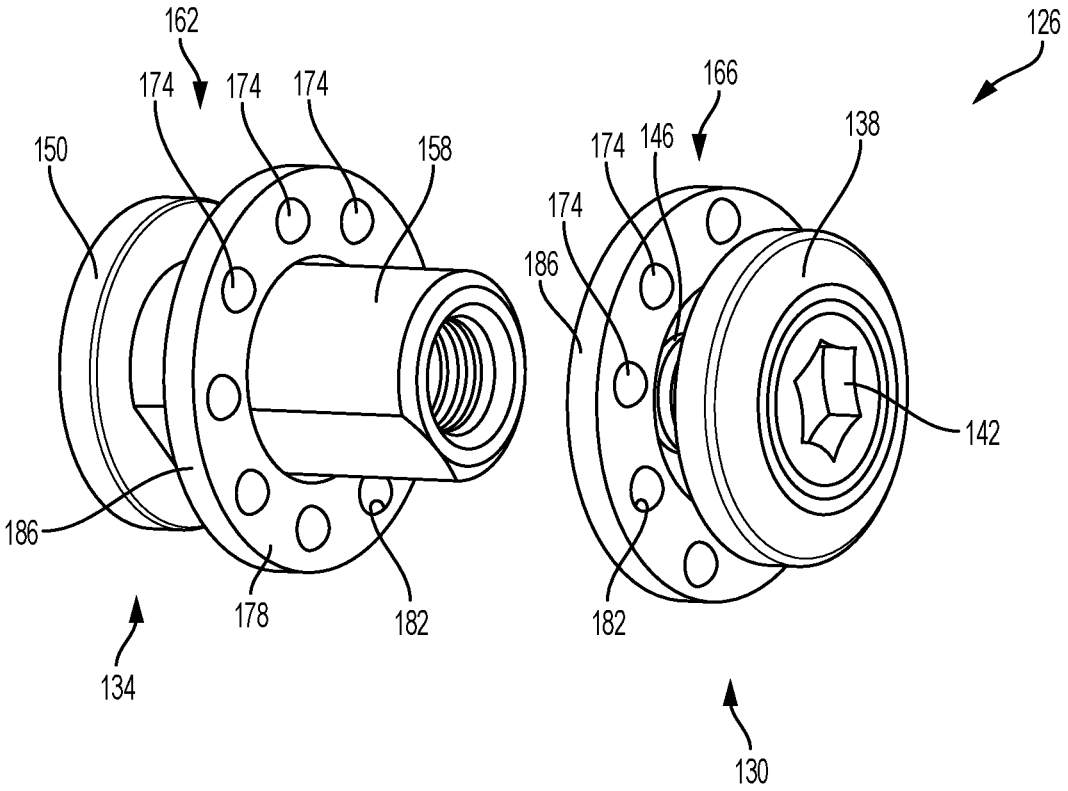
162
174
174
174
150
158
186
178
182
134
126
166
174
146
138
174
186
142
182
130

FIG. 4

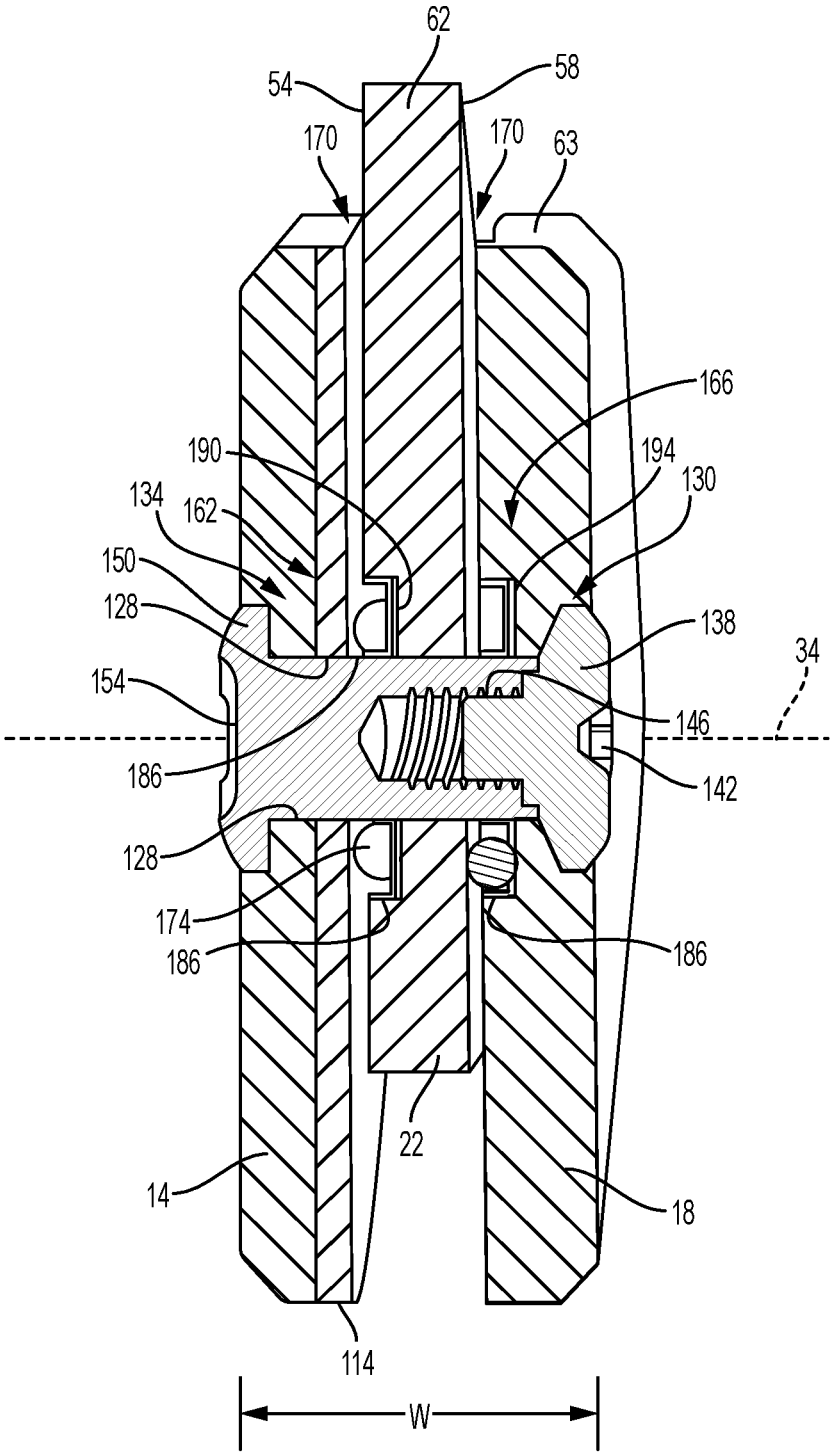
62
54
58
170
170
63
166
190
194
130
134
162
150
128
138
34
154
146
186
142
128
174
186
186
22
14
18
114
W

FIG. 5

KNIFE

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. application Ser. No. 17/367,865, filed Jul. 6, 2021, which is a continuation of U.S. application Ser. No. 15/373,071, now U.S. Pat. No. 11,052,549, filed Dec. 8, 2016, which claims the benefit of and priority to U.S. Provisional Patent Application No. 62/265,487, filed Dec. 10, 2015, the entire contents of each of which are incorporated by reference.

BACKGROUND

The present invention relates to knives and more particularly to folding knives.

SUMMARY

In one embodiment, the invention provides a folding knife including a handle, a pivot axis, and a blade having a cutting edge. The blade is pivotably coupled to the handle such that the blade is pivotable relative to the handle about the pivot axis between a retracted position and an extended position. The cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position. The folding knife further includes a bearing assembly for facilitating movement of the blade between the retracted position and the extended position. The bearing assembly includes a first bearing recessed within the blade and a second bearing recessed within the handle.

In another embodiment, the invention provides a folding knife including a first handle portion, a second handle portion coupled to the first handle portion, a pivot axis, and a blade having a cutting edge. The blade is pivotably coupled to the handle between the first handle portion and the second handle portion. The blade is pivotable about the pivot axis between a retracted position and an extended position. The cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position. The folding knife further includes a bearing coupled to the second handle portion for facilitating movement of the blade between the retracted position and the extended position. The bearing includes a bearing cage and a plurality of balls partially supported by the bearing cage. The blade and the second handle portion act as a bearing race to partially support the plurality of balls of the bearing.

In another embodiment, the invention provides a folding knife including a first handle portion, a second handle portion coupled to the first handle portion, a pivot axis, and a blade having a cutting edge. The blade is pivotably coupled to the handle between the first handle portion and the second handle portion. The blade is pivotable about the pivot axis between a retracted position and an extended position. The cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position. The folding knife further includes a bearing coupled to the blade for facilitating movement of the blade between the retracted position and the extended position. The bearing includes a bearing cage that is recessed within the blade. The bearing further includes a plurality of balls that extend beyond the blade to form a gap between the blade and the first handle portion.

Other aspects of the invention will become apparent by consideration of the detailed description and accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** is a perspective view of a knife according to an embodiment of the invention.

FIG. **2** is an exploded perspective view of a back side of the knife of FIG. **1**.

FIG. **3** is an exploded perspective view of a front side of the knife of FIG. **1**, illustrating a portion of a bearing assembly disposed about a rotational axis of the knife.

FIG. **4** is a perspective view of the bearing assembly.

FIG. **5** is a cross-sectional view of the knife along line **5-5** of FIG. **2**.

Before any embodiments of the invention are explained in detail, it is to be understood that the invention is not limited in its application to the details of construction and the arrangement of components set forth in the following description or illustrated in the following drawings. The invention is capable of other embodiments and of being practiced or of being carried out in various ways.

DETAILED DESCRIPTION

FIGS. **1** and **2** illustrate a knife, and more specifically, a folding knife **10**. The knife **10** includes a first handle portion **14**, a second handle portion **18**, and a blade **22** pivotally coupled to the handle portions **14**, **18**. The handle portions **14**, **18** each generally define half of a handle **30** of the knife **10**. The blade **22** is pivotally coupled to the handle **30** so that the blade **22** can pivot about a pivot axis **34** between an extended position (FIG. **1**) and retracted or closed position (FIG. **2**). In the retracted position, a portion of the blade **22** is received and stored within the handle **30** between the portions **14**, **18**. The handle **30** includes a blade cavity **38** adjacent a front side **39** of the handle **30** that receives at least a portion of blade **22** in the retracted position. The blade cavity **38** is disposed between the handle portions **14**, **18**.

With continued reference to FIGS. **1** and **2**, the blade **22** includes a tang **42** proximate the pivot axis **34** and a distal end **46** located opposite the tang **42**. The blade **22** further includes a cutting edge **50** formed by opposing faces **54**, **58** of the blade **22** converging toward each other to a common apex. The cutting edge **50** of the blade **22** is configured to be used by an operator to perform a cutting operation. Although the cutting edge **50** of the illustrated embodiment is partially serrated, in other embodiments, the cutting edge **50** may be formed differently (i.e., a continuous edge).

The blade **22** further includes a protruding portion (i.e., an actuator **62**) proximate the tang **42**. The actuator **62** is formed as an integral member of the blade **22** and protrudes outwardly from the tang **42**. Specifically, the actuator **62** extends beyond an outer periphery **63** of the handle **30** in the extended and retracted position of the blade **22**. As a result, an operator has access to the actuator **62** when the blade **22** is in the retracted position. Although the actuator **62** of the illustrated embodiment is integrally formed with the blade **22**, the actuator **62** may alternatively be a separate component from the blade **22** such that the blade **22** pivots in response to the actuator **62** acting on a portion of the blade **22**, e.g. a kicker that is rotatable separate from the blade **22** and is configured to act on the blade **22** to open the blade **22**.

With reference to FIGS. **1-3**, the knife **10** of the illustrated embodiment further includes a spacer **82** interposed between the handle portion **18** and a liner **114**. The liner **114** is, in

turn, interposed between the handle **14** and the blade **22**. A plurality of fasteners **78** connects the spacer **82**, the liner **114**, and the handle portions **14**, **18**. The spacer **82** is disposed proximate the rear end of the knife **10** and defines a width of the blade cavity **38**. The spacer **82** includes a stop surface **86** that abuts the blade **22** in the retracted position of the blade **22** to inhibit further rotation of the blade **22** beyond the retracted position.

In the illustrated embodiment of FIG. **2**, the knife **10** further includes a locking arm **90** formed as an integral component of the handle portion **18**. The locking arm **90** maintains the blade **22** in the extended position. The locking arm **90** is cantilevered from a portion of the handle portion **18**. The locking arm **90** also has a free end **98** extending away from a connecting end **102**. The locking arm **90** is curved such that the free end **98** is biased toward the blade cavity **38**. The locking arm **90** is movable between a locked configuration and an unlocked configuration. In the locked configuration, the locking arm **90** inhibits movement of the blade **22**. In the unlocked configuration, movement of the blade **22** is allowed. The locking arm **90** is biased toward the locked configuration, in which the free end **98** of the locking arm **90** engages a shoulder **106** at the tang **42** of the blade **22** to resist movement of the blade **22** away from the extended position. The free end **98** of the locking arm **90** includes a tab **110** that is partially disposed outside of the handle **30** to enable an operator to easily access the tab **110**. The tab **110** facilitates moving the locking arm **90**. A retaining member (i.e., a washer **118** and a fastener **122**) is secured to the handle portion **18** and selectively engages the locking arm **90**. Specifically, the washer **118** engages the locking arm **90** when the locking arm **90** is actuated toward the unlocked configuration in order to inhibit the locking arm **90** from extending beyond the unlocked configuration. Also, the washer **118** avoids inadvertent or excessive bending of the locking arm **90**, which could cause the knife **10** to malfunction.

With reference to FIGS. **2-4**, the knife **10** further includes a bearing assembly **126** disposed about the pivot axis **34** to facilitate rotational movement of the blade **22** relative to the handle portions **14**,**18**. Specifically, the handle portions **14**, **18**, the liner **114**, and the blade **22** each include an aperture **128** co-axial with the pivot axis **34** for receiving at least a portion of the bearing assembly **126**. The bearing assembly **126** includes a first or male fastener **130** (i.e., screw, bolt, etc.) and a second or female fastener **134** (i.e., screw, bolt, etc.) that couple together in order to pivotally couple the handle portions **14**, **18** and the blade **22**. The male fastener **130** includes a head **138**, a tool receiving portion **142** on the head **138**, and an externally threaded stem **146** protruding away from the head **138**. Similarly, the female fastener **134** includes a head **150**, a tool receiving portion **154** (FIG. **5**) on the head **150**, and an internally threaded stem **158** protruding away from the head **138**. The internally threaded stem **158** has the inverse thread pattern to that of the externally threaded stem **146**, such that the stem **146** is threadable and thereby receivable with stem **150**. As shown in the illustrated construction of FIG. **4**, the outer periphery of the stem **150** is cylindrical in shape, which engages the inner periphery of the apertures **128**.

With reference to FIG. **5**, when assembling the knife **10**, the apertures **128** of the handle portions **14**, **18**, the liner **114**, and the blade **22** are aligned in order to pass the female fastener **134** through the apertures **128** until the head **150** engages the handle portion **14**. Subsequently, the male fastener **130** passes through the handle portion **18** to mate with the female fastener **134**. At this point, at least one of the fasteners **130**, **134** is rotated to cause the threaded portions **146**, **158** to engage causing axial movement of the fasteners **130**, **134** along the rotational axis **34** until each head **138**, **150** engages the handle portions **18**, **14**, respectively, thereby capturing the handle portions **14**, **18**, the liner **114**, and the blade **22** between the heads **138**, **150**. The heads **138**, **150** are low-profile in order to minimize the amount at which the fasteners **130**, **134** protrude beyond a width W of the knife **10**.

With reference to FIGS. **2-4**, the bearing assembly **126** further includes a set of thrust bearings **162**, **166** disposed co-axially with the axis **34** and about the female fastener **134** to minimize friction during relative movement between the handle portions **14**, **18** and the blade **22**. Like conventional rotary rolling-element bearings, the thrust bearings **162**, **166** permit rotation between parts (e.g., the blade **22** and the liner **114**). However, the thrust bearings **162**, **166** also provide support to a load in a predominately axial direction (e.g., pivot axis **34**). The thrust bearings **162**, **166** are disposed on opposing sides of the blade **22** creating a gap **170** (FIG. **5**) on either side of the blade **22** to inhibit contact between the opposing face **54** of the blade **22** and the liner **114**, and the other opposing face **58** and the handle portion **18**. Each thrust bearing **162**, **166** includes a plurality of engagement members (e.g., balls **174**) and a disc-shaped cage **178** having a plurality of apertures **182**. Each thrust bearing **162**, **166** further includes inner and outer circumferential flanges **186** that extend away from the disc-shaped cage **178**. The balls **174** are radially constrained by the inner and outer circumferential flange **186**. Also, the balls **174** are axially constrained at least partially by the apertures **182** of the disc-shaped cage **178**. The balls **174** are further constrained in the axial direction by the blade **22** and the liner **114**. Specifically, the liner **114** and the blade **22** substantially act as a race for the thrust bearing **162** to further constrain the balls **174** in the axial direction of axis **34**. Also, the blade **22** and the handle portion **18** substantially act a race of the thrust bearing **166** to further constrain the balls **174** in the axial direction of axis **34**. Eliminating the race as being an integral member of the thrust bearings **162**, **166** advantageously decreases the width W of the knife **10** for ease of storage in the user's pocket, tool belt, knife holster, or the like. Although the bearing **166** of the illustrated embodiment is disposed within the handle **18**, in other embodiments, the bearing **166** may alternatively be disposed within the blade **22** such that both bearings **162**, **166** are disposed within the blade **22**.

With reference to FIG. **5**, when the knife **10** is assembled, the thrust bearing **162** is recessed within an annular inwardly-extending groove **190** (i.e., a pocket) formed on the blade **22**, whereas the thrust bearing **166** is recessed within an annular inwardly-extending groove **194** (i.e., a pocket) formed on the handle portion **18**. As such, the disc-shaped cage **178** of each bearing **162**, **166** is encased within each groove **190**, **194**, respectively. That is, the thrust bearing **162** is coupled to the blade **22** and the thrust bearing **166** is coupled to the handle portion **18**. The balls **174** of the thrust bearing **162** extend beyond the opposing face **54** of the blade **22** to form the gap **170** between the blade **22** and the liner **114**. Similarly, the balls **174** of the thrust bearing **166** extend beyond the handle portion **18** to form the gap **170** between the blade **22** and the handle portion **18**.

In operation, to pivot the blade **22** from the retracted position to the extended position, an operator applies a force to the actuator **62**. Once the blade **22** is in the extended position, the locking arm **90** engages the shoulder **106** of the blade **22**. To pivot the blade **22** from the extended position to the retracted position, an operator applies a force to a

portion of the blade **22**, while simultaneously moving the locking arm **90** from the locked configuration to the unlocked configuration. While the blade **22** pivots between the retracted and extended positions, the plurality of balls **174** of the thrust bearing **162** engage with and roll against the groove **190** of the blade **22** and the liner **114**. Also, the plurality of balls **174** of the thrust bearing **166** engage with and roll against the groove **194** of the handle portion **18** and the opposing face **58** of the blade.

Although the invention has been described in detail with reference to certain preferred embodiments, variations and modifications exist within the scope and spirit of one of more independent aspects of the invention as described.

What is claimed is:

1. A folding knife comprising:

a handle comprising a first handle and a second handle coupled to the first handle;

a blade having a cutting edge, the blade is pivotably coupled to the handle between the first handle and the second handle, the blade is pivotable about a pivot axis with respect to the first handle and the second handle between a retracted position and an extended position, the cutting edge is exposed in the extended position and a portion of the blade is received between the first handle and the second handle in the retracted position; and

a groove within the blade, the groove extending around the pivot axis;

a bearing within the groove for facilitating movement of the blade between the retracted position and the extended position, the groove comprising a recessed surface facing towards the first handle, the bearing comprising a disc-shaped bearing cage, the disc-shaped bearing cage comprising a lateral surface that faces towards the first handle and away from the recessed surface; and

a stem that extends longitudinally along the pivot axis, the stem comprising an outer planar portion facing away from the pivot axis, and the outer planar portion of the stem is received within an aperture of the second handle and an aperture of the disc-shaped bearing cage.

2. The folding knife of claim **1**, the stem comprising a cylindrical outer surface facing away from the pivot axis.

3. The folding knife of claim **1**, comprising a liner interposed between the first handle and the blade.

4. The folding knife of claim **3**, comprising a spacer between the second handle and the liner.

5. The folding knife of claim **1**, comprising a plurality of engagement members partially supported by the bearing cage.

6. The folding knife of claim **5**, the plurality of engagement members extending beyond the blade to form a gap between the blade and the first handle.

7. The folding knife of claim **1**, further comprising a locking arm that is moveable between a locked configuration and an unlocked configuration, the locking arm inhibits movement of the blade in the locked configuration, whereas movement of the blade is allowed in the unlocked configuration.

8. The folding knife of claim **7**, comprising a retaining member, the retaining member is operable to engage the locking arm to inhibit the locking arm from extending beyond the unlocked configuration.

9. The folding knife of claim **1**, wherein the stem comprises an internal threading.

10. The folding knife of claim **1**, wherein the bearing cage does not extend out of the groove.

11. A folding knife comprising:

a handle comprising a first handle and a second handle coupled to the first handle;

a blade having a cutting edge, the blade is pivotably coupled to the handle between the first handle and the second handle, the blade is pivotable about a pivot axis with respect to the first handle and the second handle between a retracted position and an extended position, the cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position;

a groove in the second handle, the groove extending around the pivot axis;

a bearing within the groove in the second handle, the bearing comprising a disc-shaped bearing cage and a plurality of engagement members partially supported by the disc-shaped bearing cage; and

a stem that extends longitudinally along the pivot axis, the stem comprising an outer planar portion facing away from the pivot axis, and the outer planar portion of the stem is received within an aperture of the blade and an aperture of the disc-shaped bearing cage.

12. The folding knife of claim **11**, comprising a plurality of engagement members partially supported by the bearing cage.

13. The folding knife of claim **12**, the plurality of engagement members extending beyond the second handle to form a gap between the second handle and the blade.

14. The folding knife of claim **13**, the stem comprising a cylindrical outer surface facing away from the pivot axis.

15. The folding knife of claim **13**, wherein the bearing cage does not extend out of the groove.

16. The folding knife of claim **11**, wherein the first handle and the second handle are detachably coupled.

17. A folding knife comprising:

a handle comprising a first handle and a second handle coupled to the first handle;

a blade having a cutting edge, the blade is pivotably coupled to the handle between the first handle and the second handle, the blade is pivotable about a pivot axis with respect to the first handle and the second handle between a retracted position and an extended position, the cutting edge is exposed in the extended position and a portion of the blade is received within the handle in the retracted position; and

a first groove within the blade, the first groove extending around the pivot axis;

a first bearing within the first groove, the first bearing defining a first central aperture, the first bearing comprising a first plurality of engagement members arranged around the first central aperture, the first plurality of engagement members facilitating movement of the blade between the retracted position and the extended position;

a second groove within the second handle;

a second bearing within the second groove, the second bearing defining a second central aperture, the second bearing comprising a second plurality of engagement members arranged around the second central aperture, the second plurality of engagement members facilitating movement of the blade between the retracted position and the extended position; and

a stem received within the first central aperture of the first bearing and the second central aperture of the second bearing, the stem comprising a planar outer surface that faces towards at least one of the first bearing and the second bearing.

18. The folding knife of claim 17, the stem comprising an internal threading and a cylindrical outer surface facing away from the pivot axis.

19. The folding knife of claim 17, wherein the first plurality of engagement members extend beyond the blade to form a gap between the blade and the first handle.

20. The folding knife of claim 19, wherein the second plurality of engagement members extend beyond the second handle to form a gap between the second handle and the blade.

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