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(54) **GASKETS FOR THERMAL DUCTING
AROUND HEAT PIPES**

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(71) Applicant: **Apple Inc.**, Cupertino, CA (US)

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(57) **ABSTRACT**

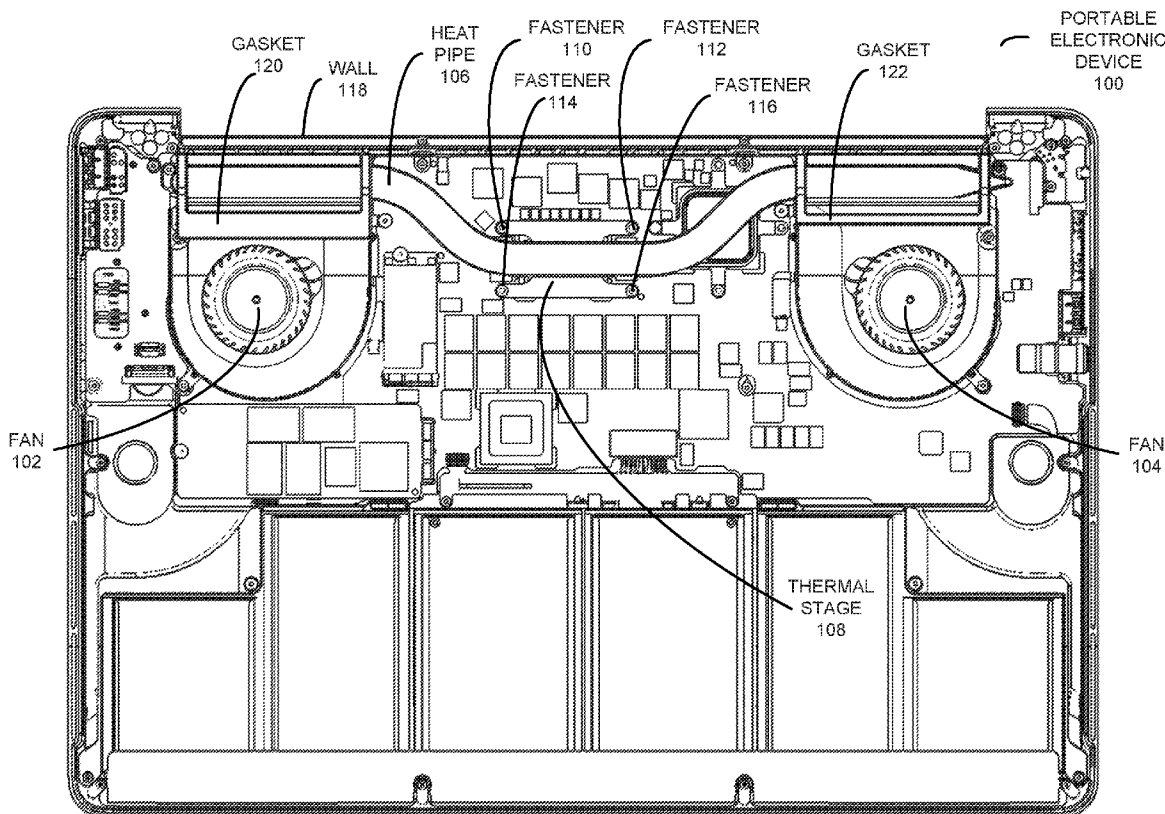
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Related U.S. Application Data

(60) Continuation of application No. 15/012,661, filed on Feb. 1, 2016, now Pat. No. 9,423,841, which is a division of application No. 13/719,022, filed on Dec. 18, 2012, now Pat. No. 9,282,656.

(60) Provisional application No. 61/657,532, filed on Jun. 8, 2012, provisional application No. 61/657,454, filed on Jun. 8, 2012.

The disclosed embodiments provide a component for a portable electronic device. The component includes a gasket containing a rigid portion disposed around a bottom of a heat pipe, wherein the rigid portion forms a duct between a fan and an exhaust vent of the electronic device. The gasket also includes a first flexible portion bonded to the rigid portion, wherein the first flexible portion comprises a flap that is open during assembly of the heat pipe in the electronic device and closed over the heat pipe and the rigid portion to seal the duct around the heat pipe after the assembly.



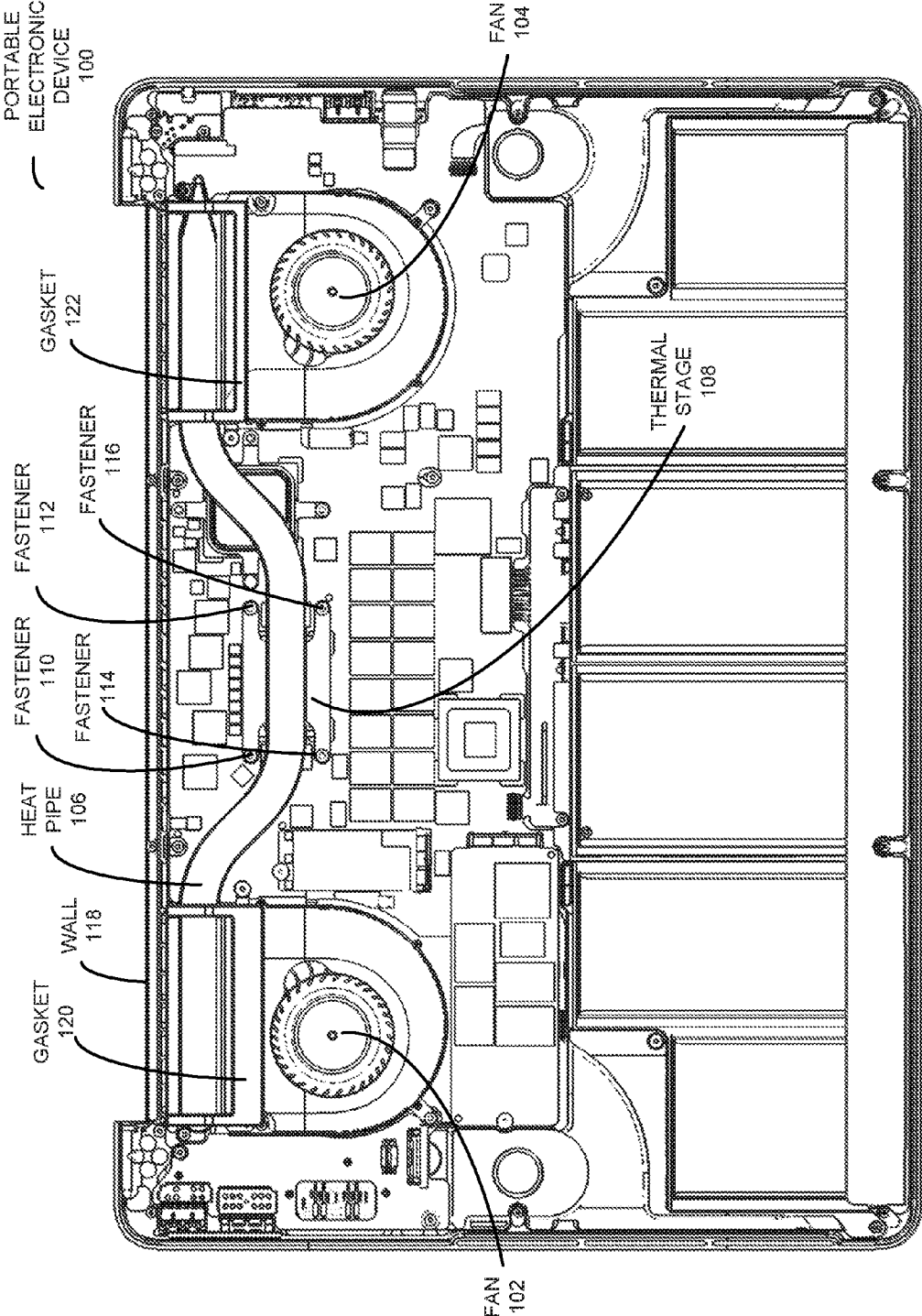


FIG. 1

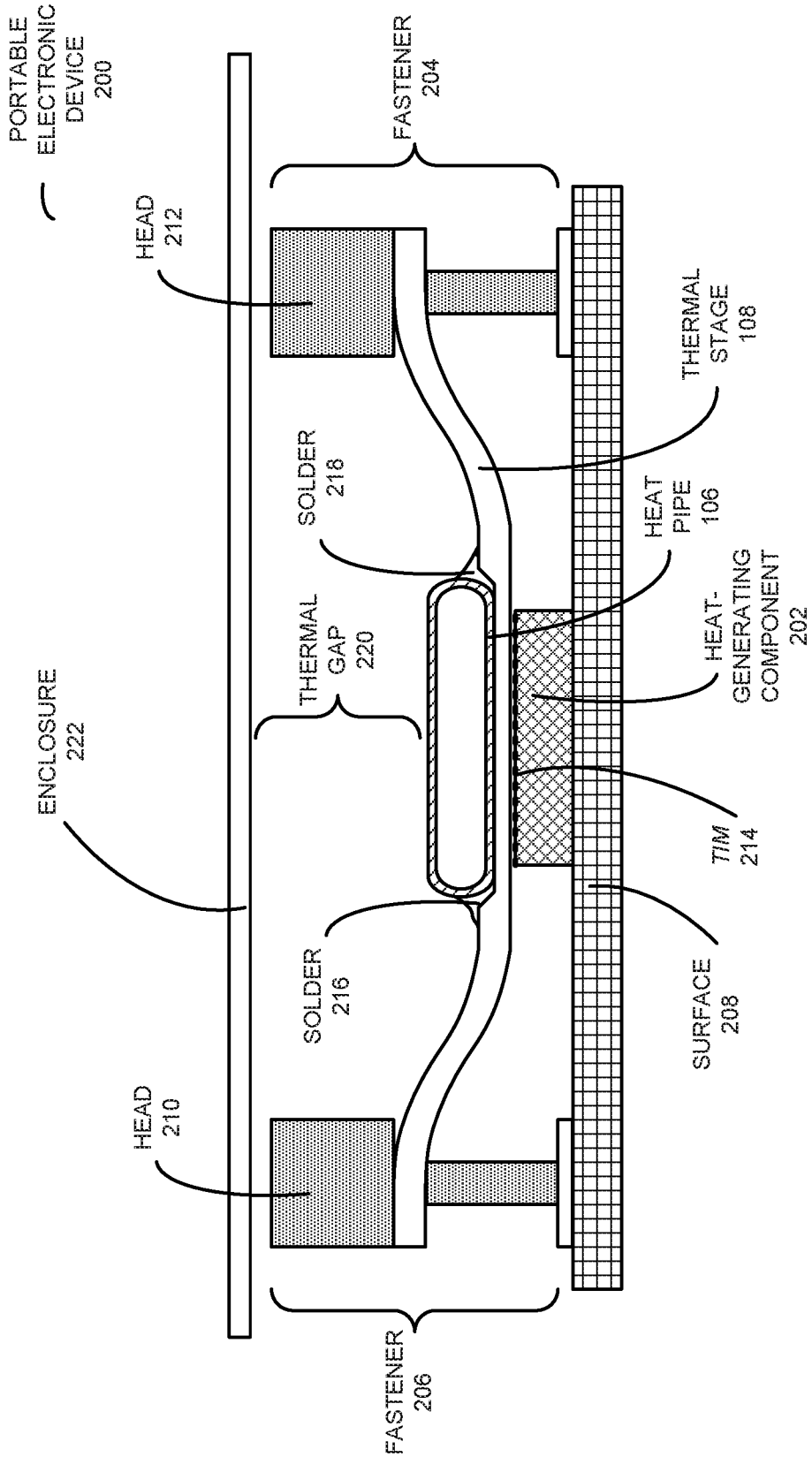


FIG. 2

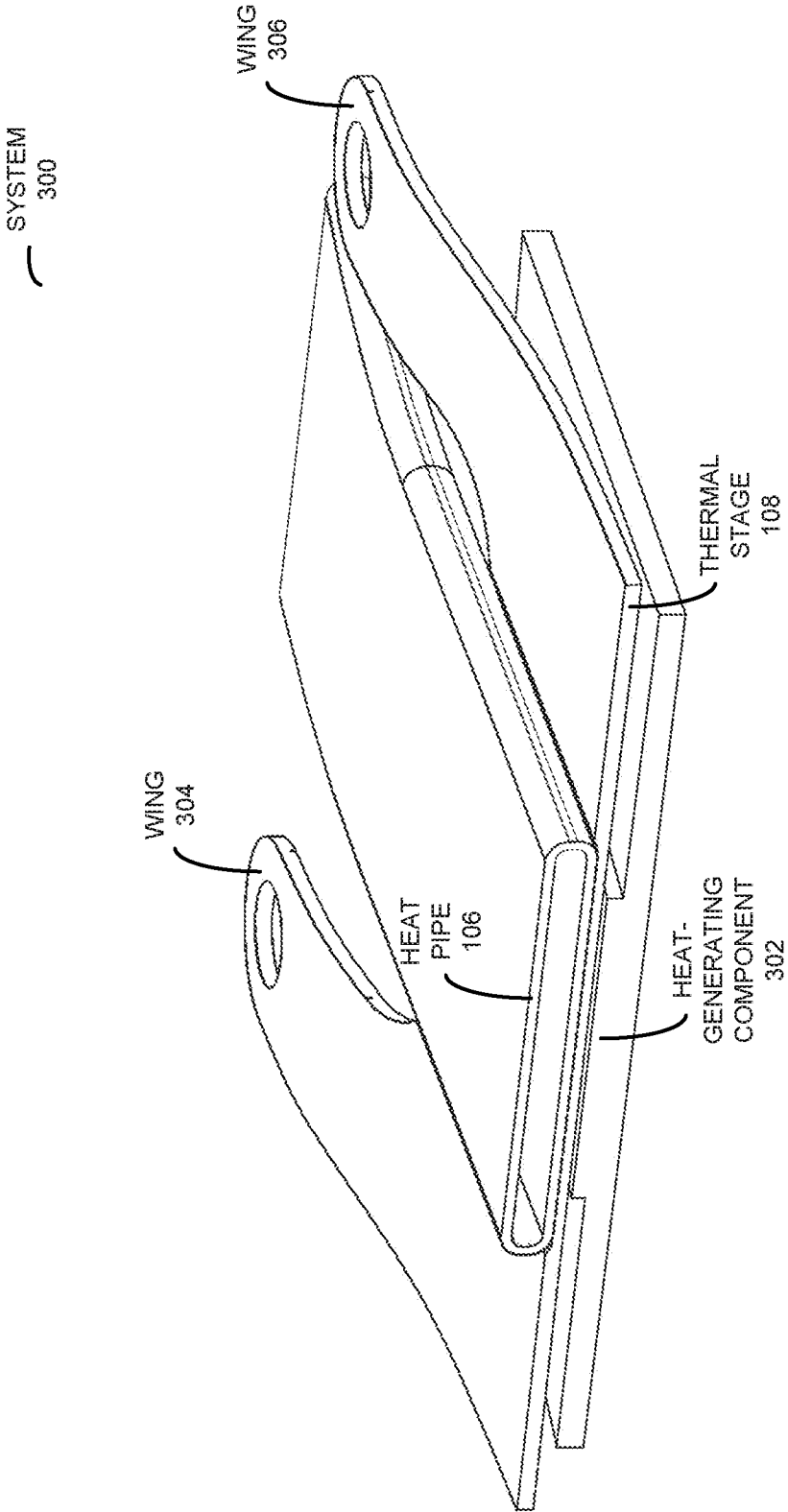


FIG. 3

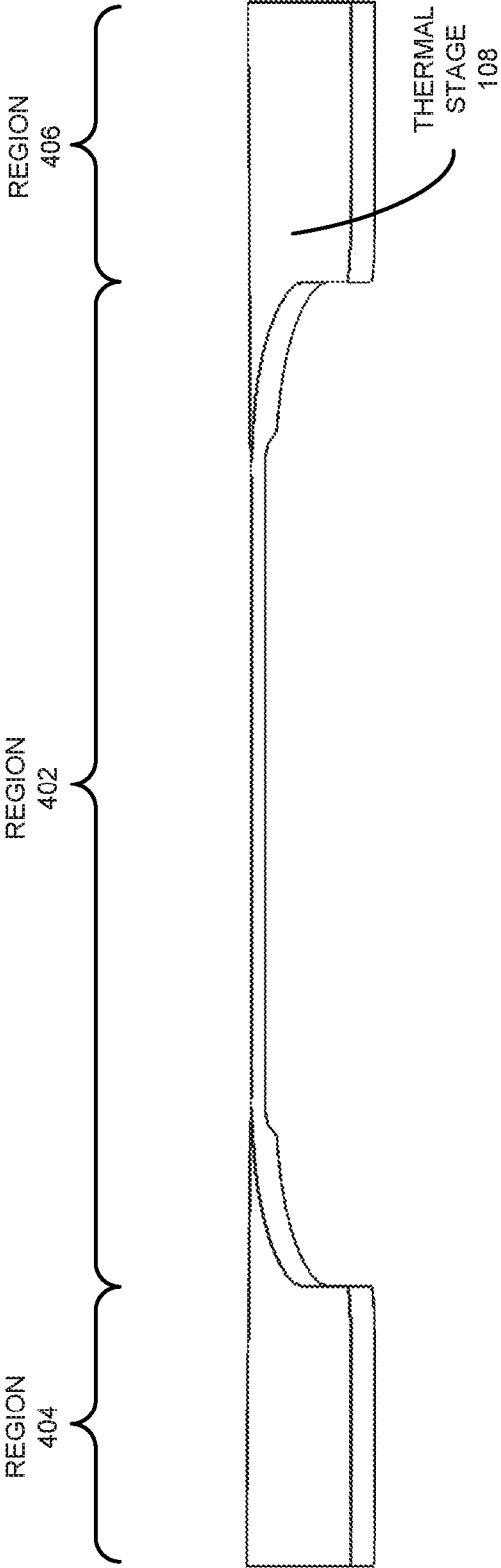


FIG. 4

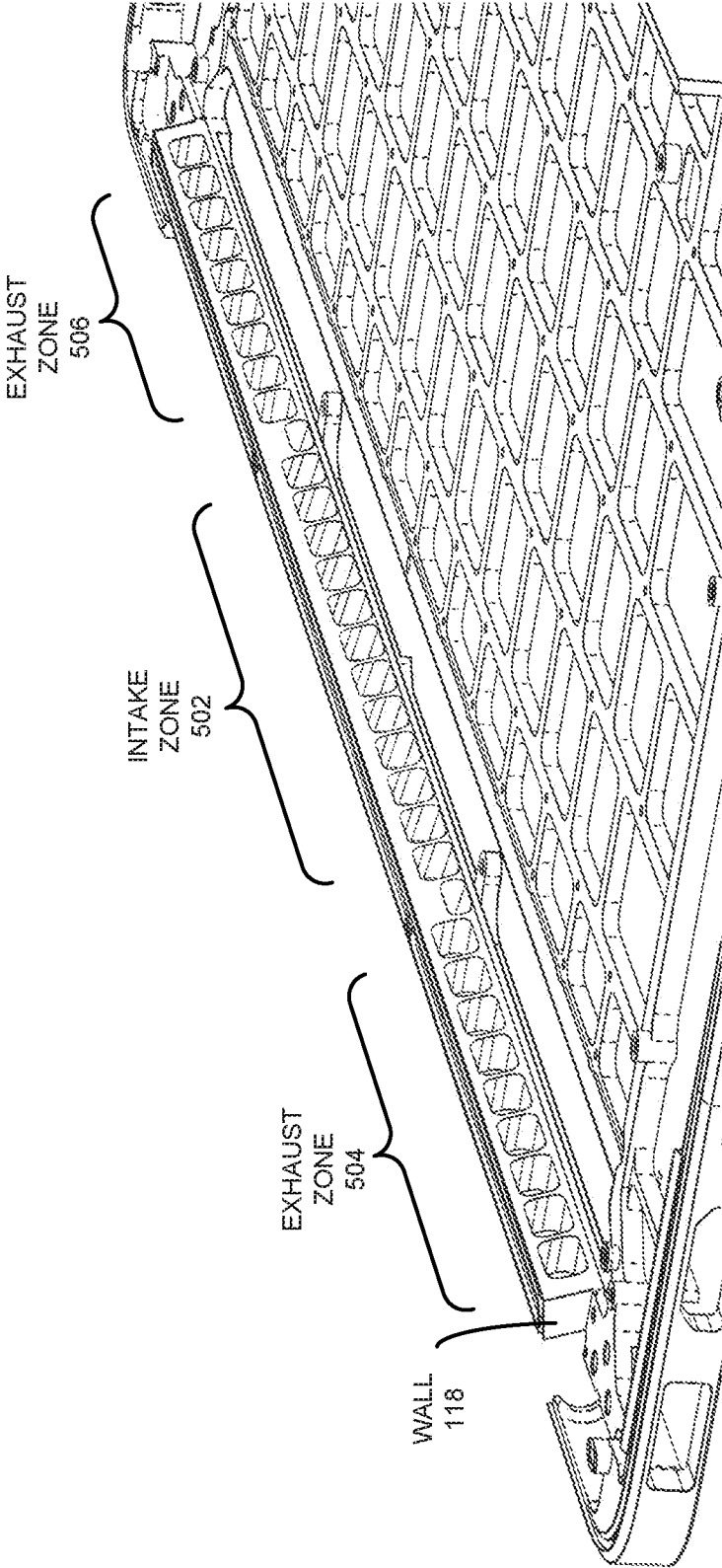


FIG. 5

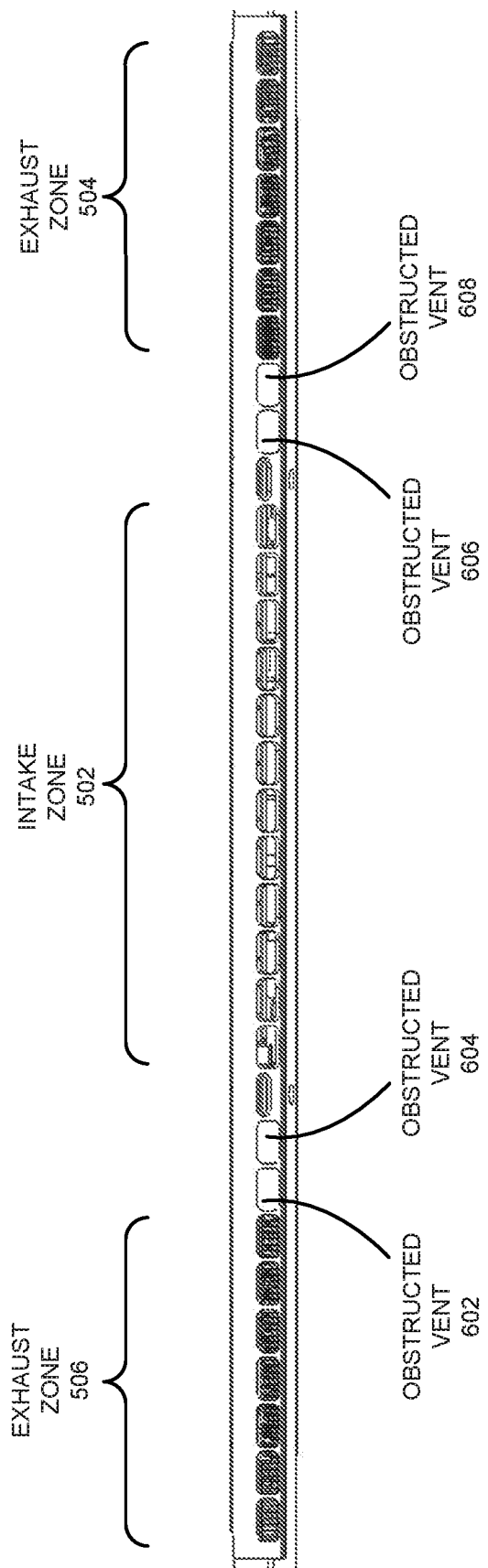


FIG. 6

PORTABLE
ELECTRONIC
DEVICE
700

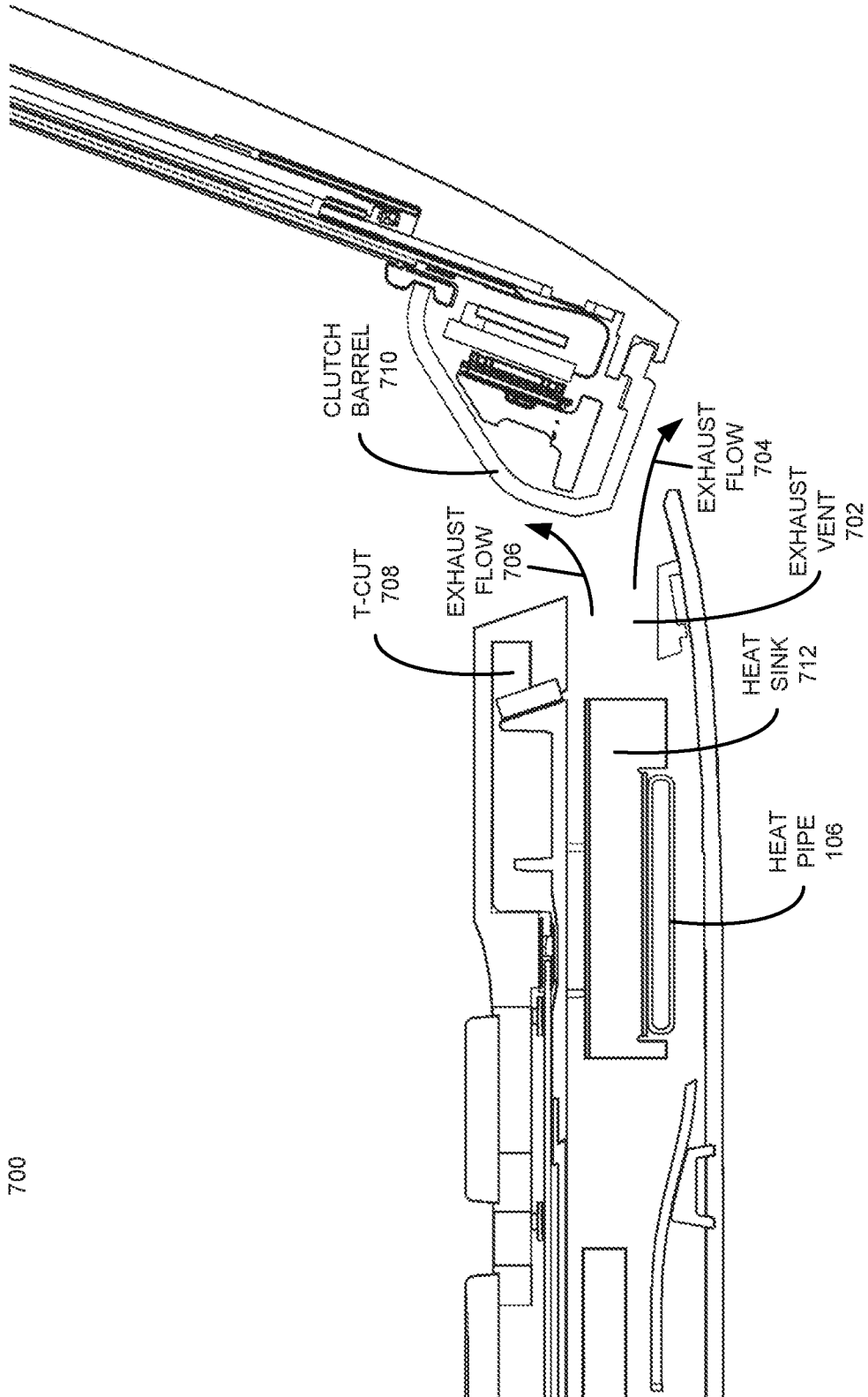


FIG. 7

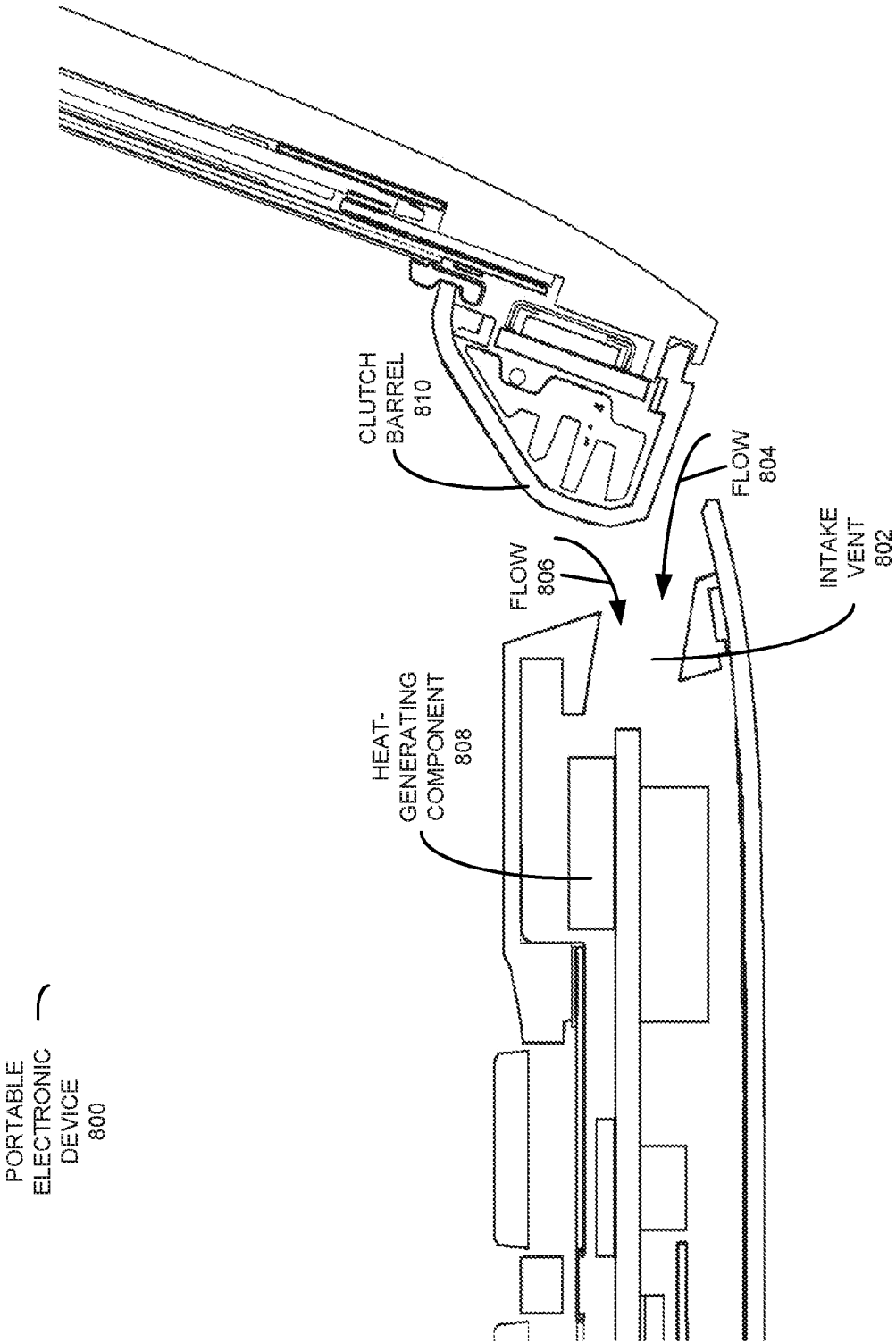


FIG. 8

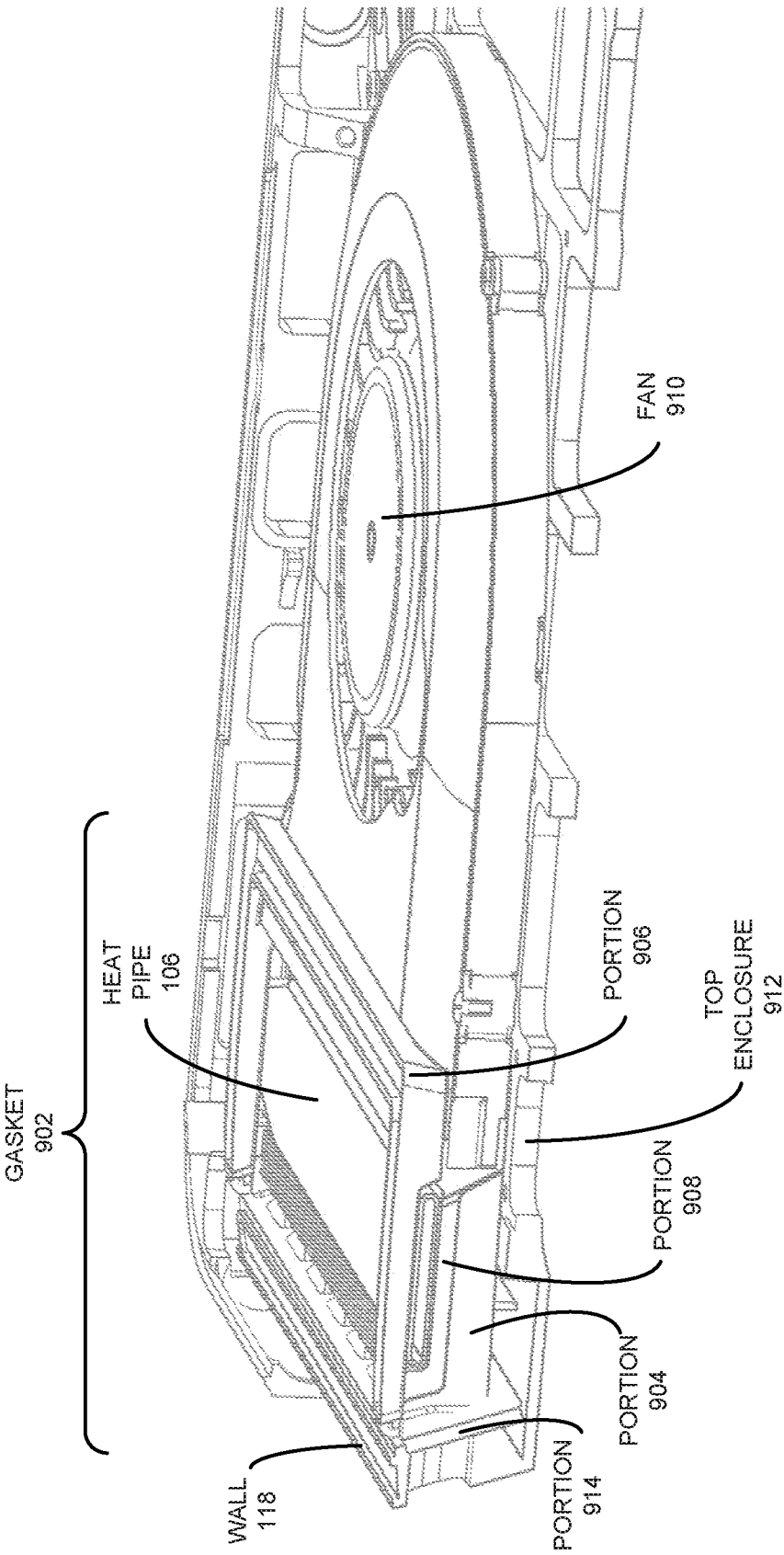


FIG. 9

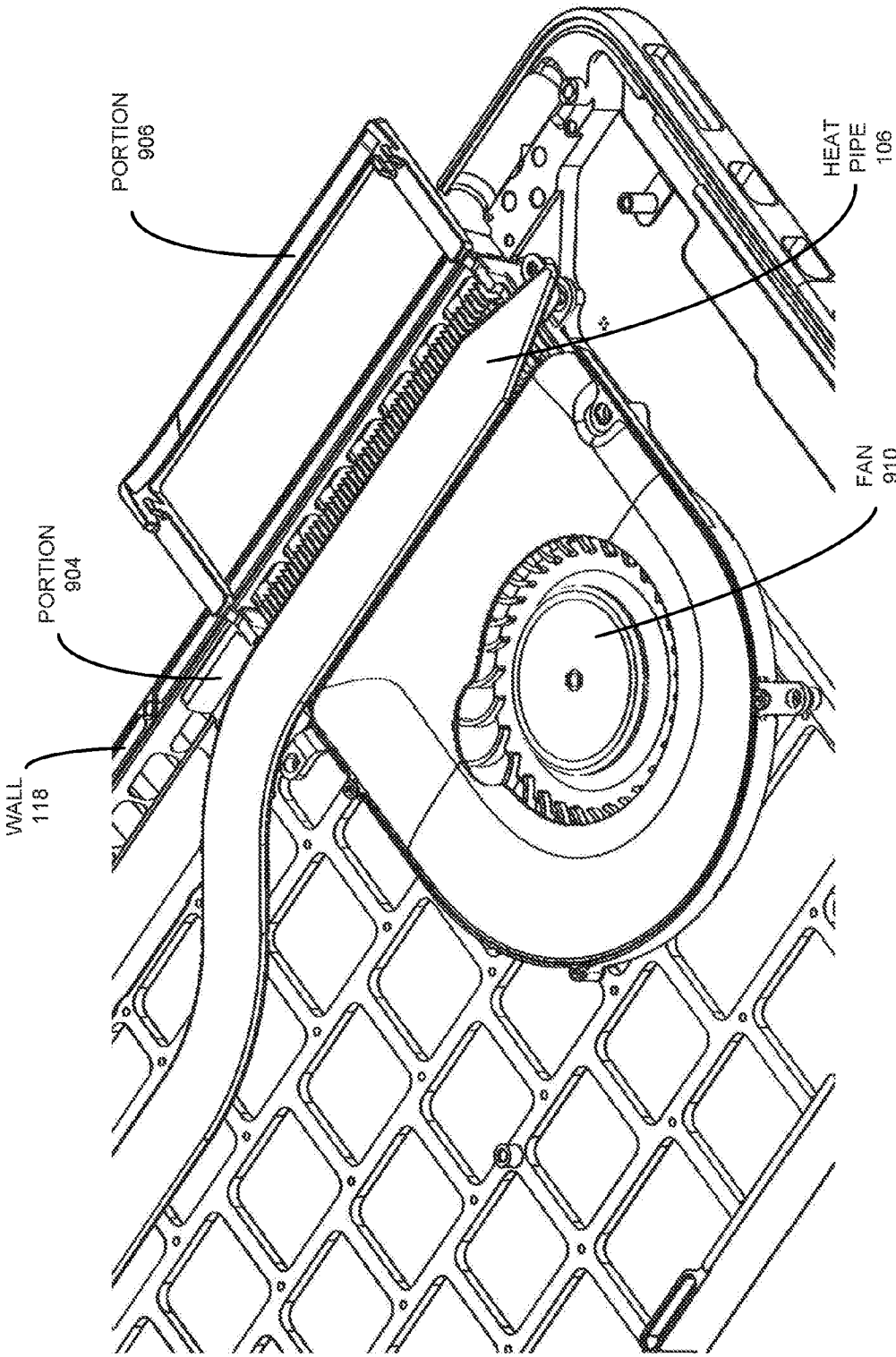


FIG. 10

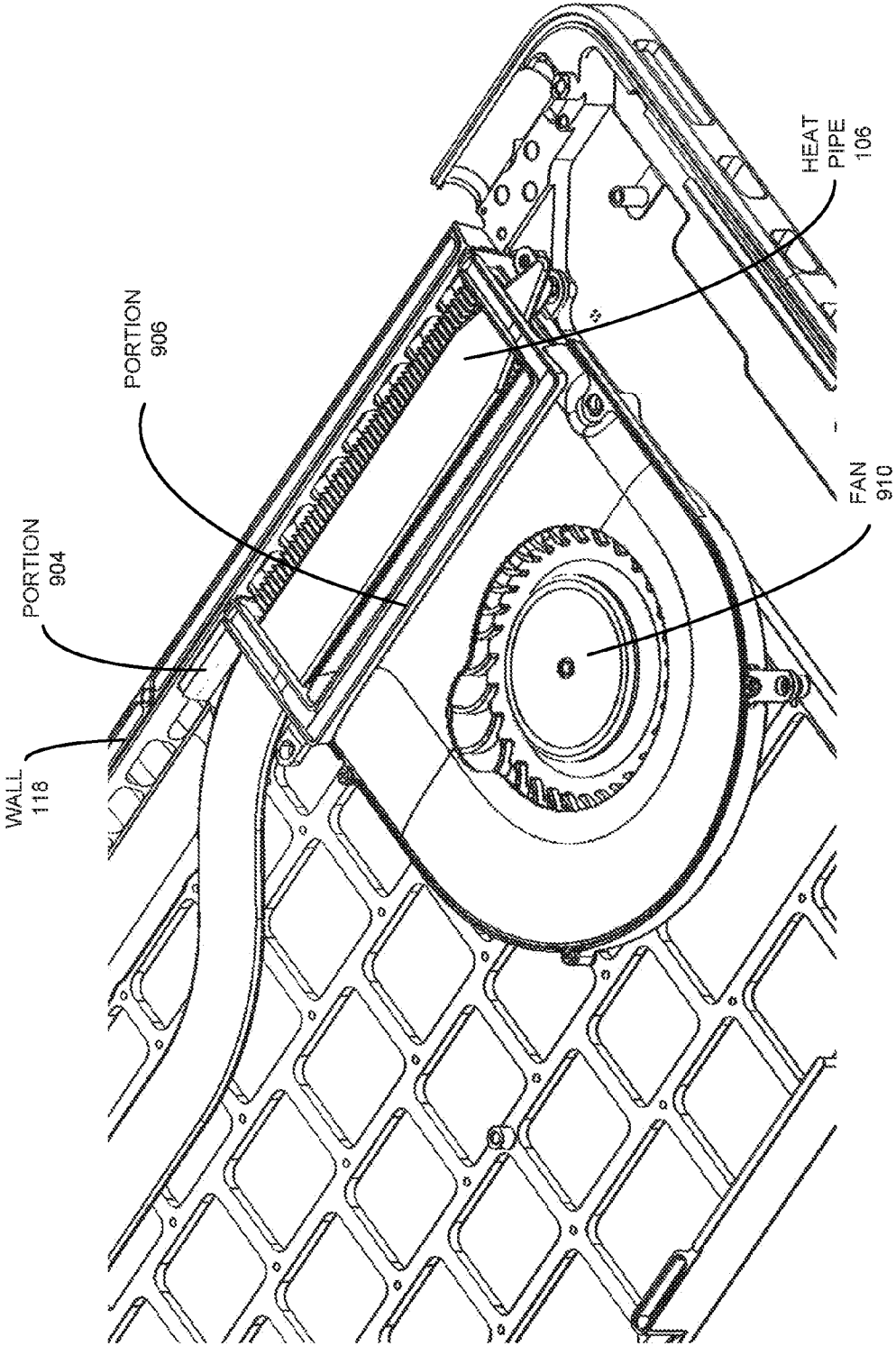


FIG. 11

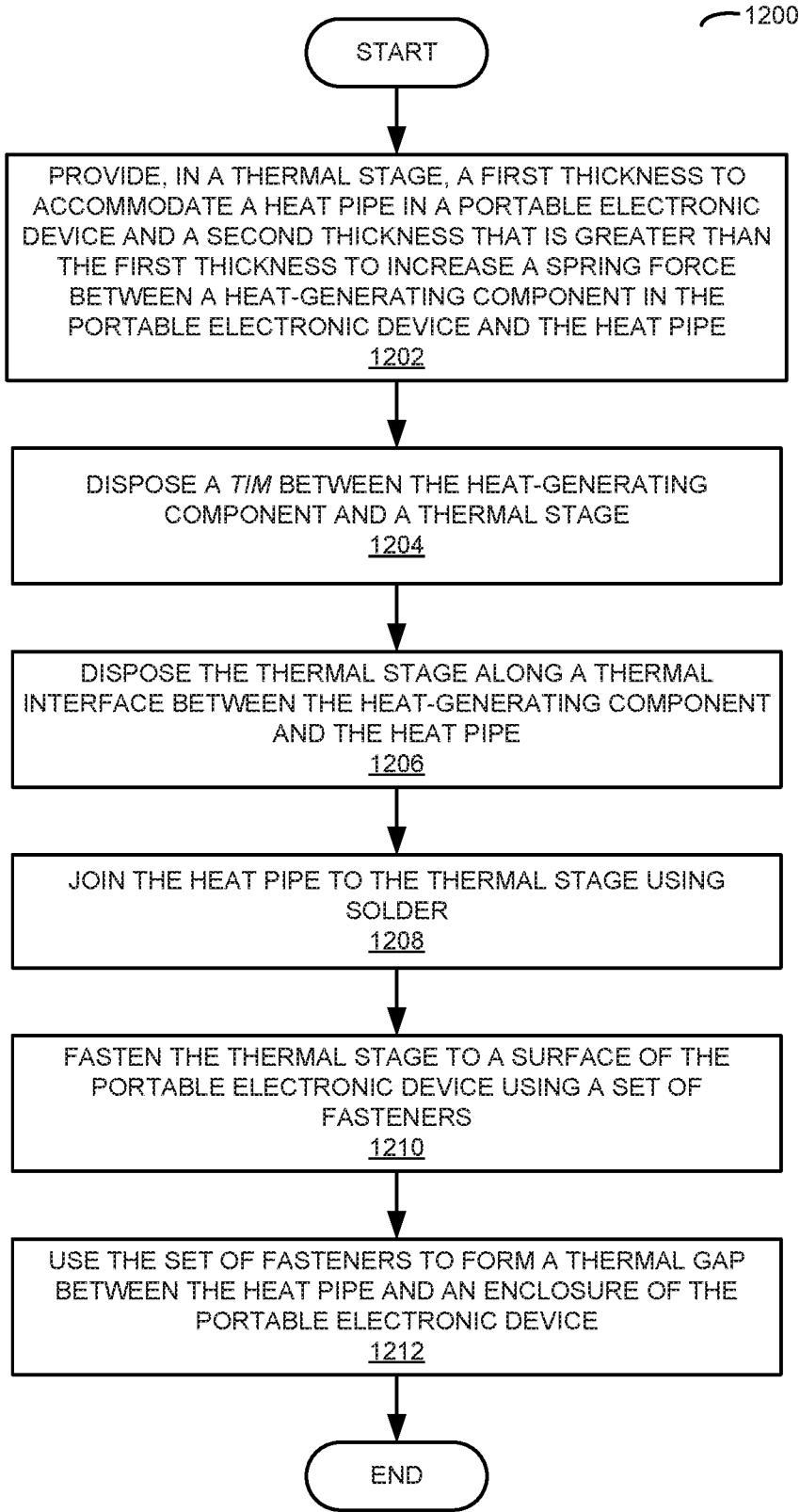


FIG. 12

1300

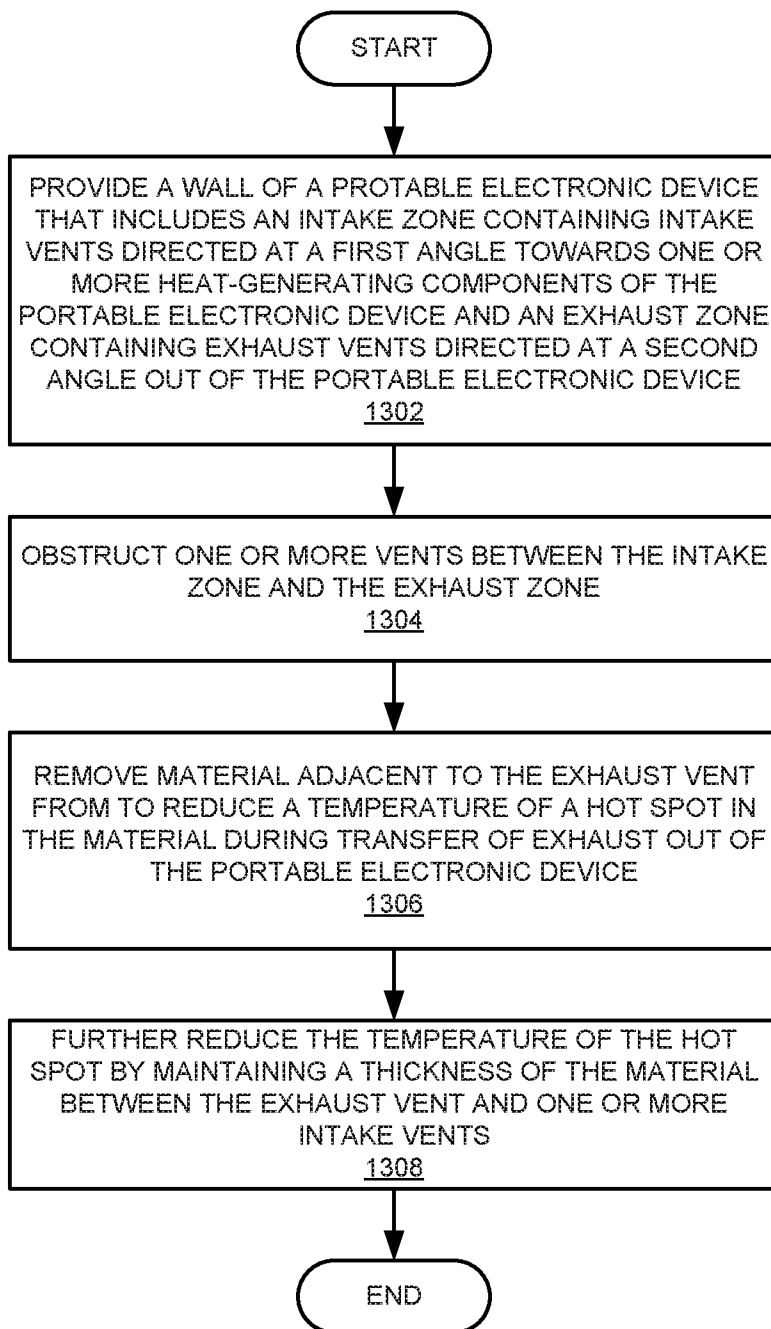


FIG. 13

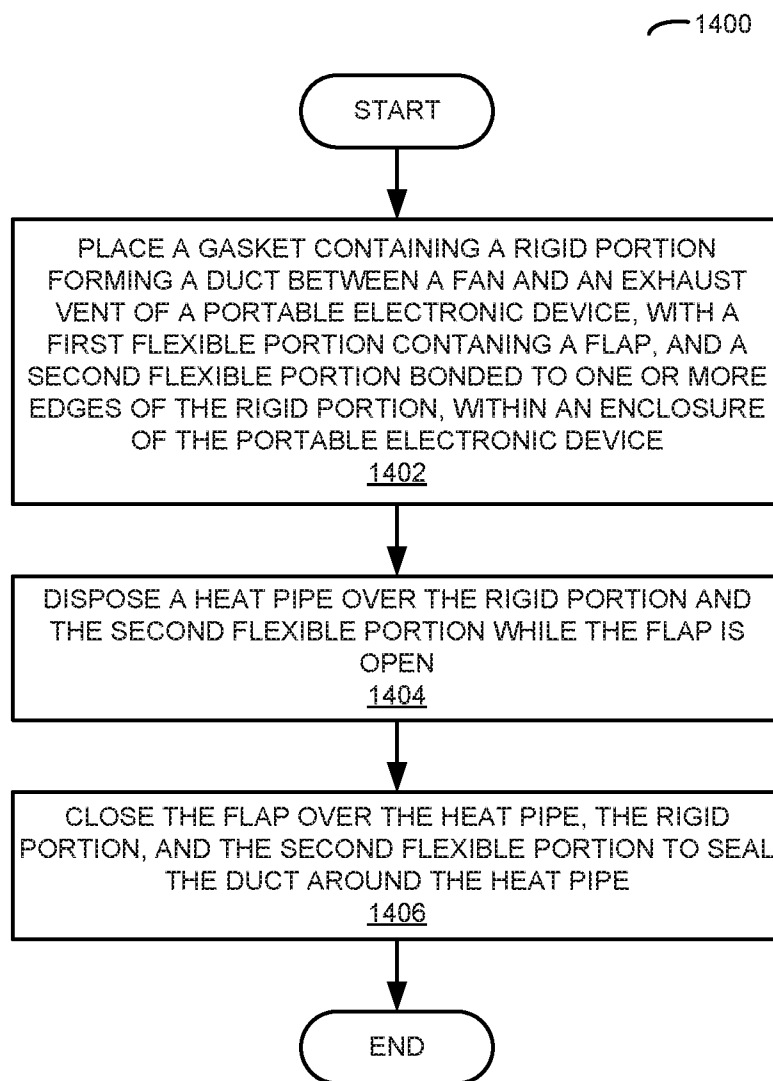


FIG. 14

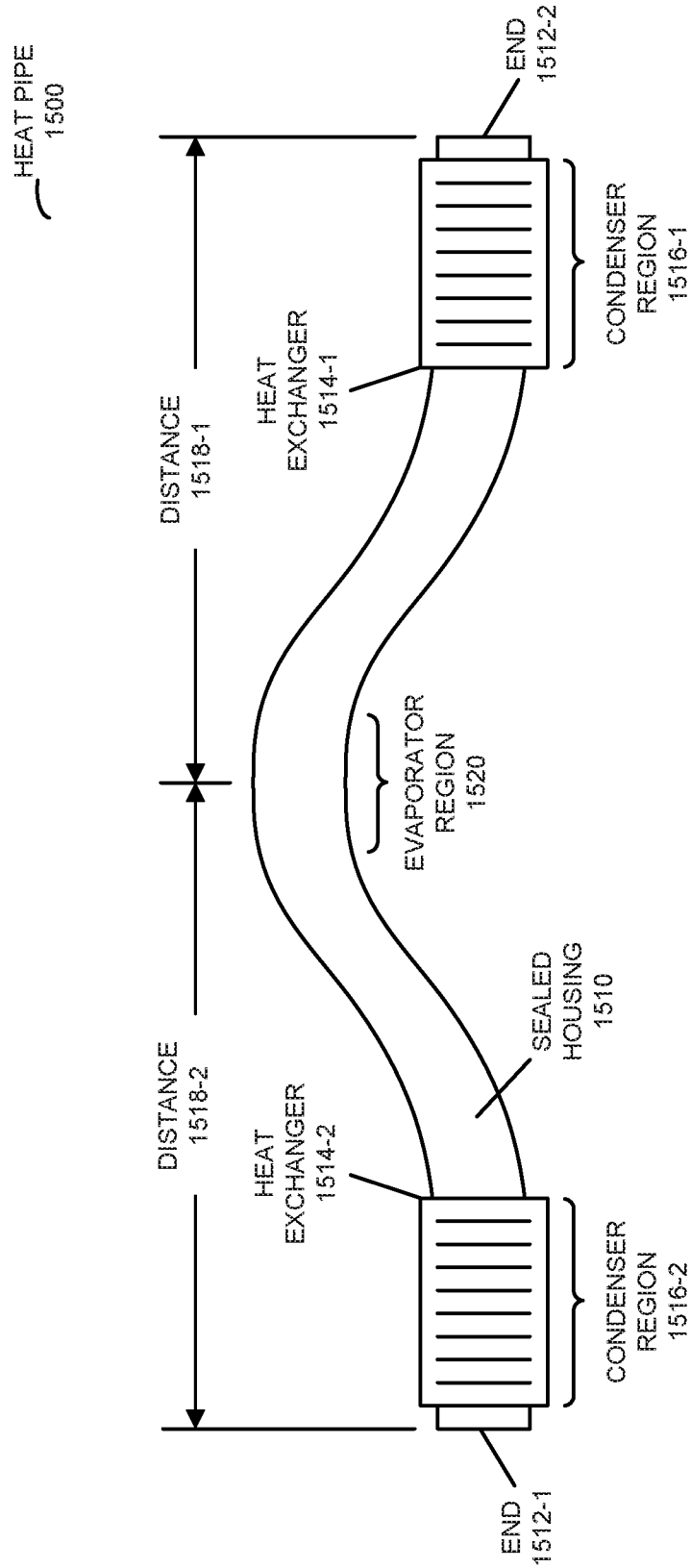


FIG. 15

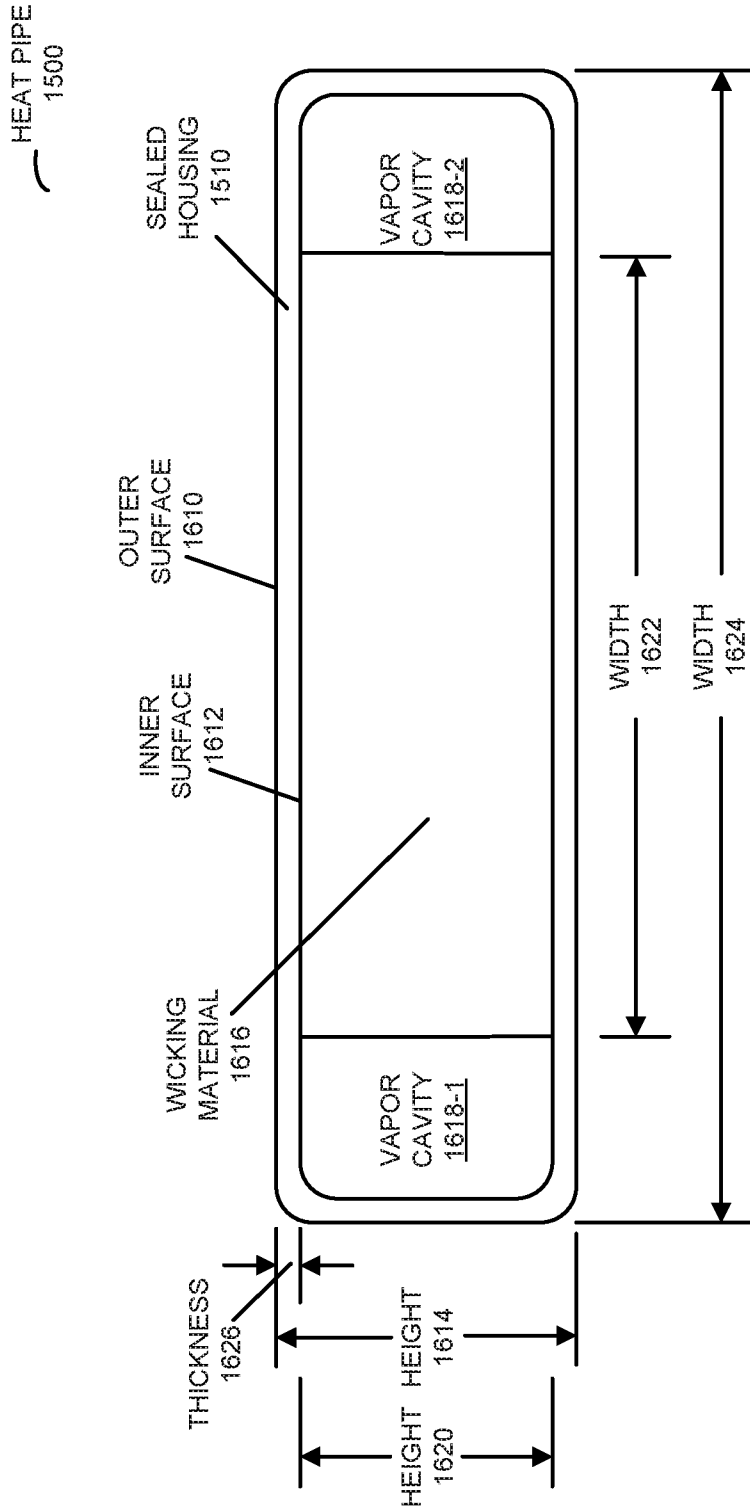


FIG. 16

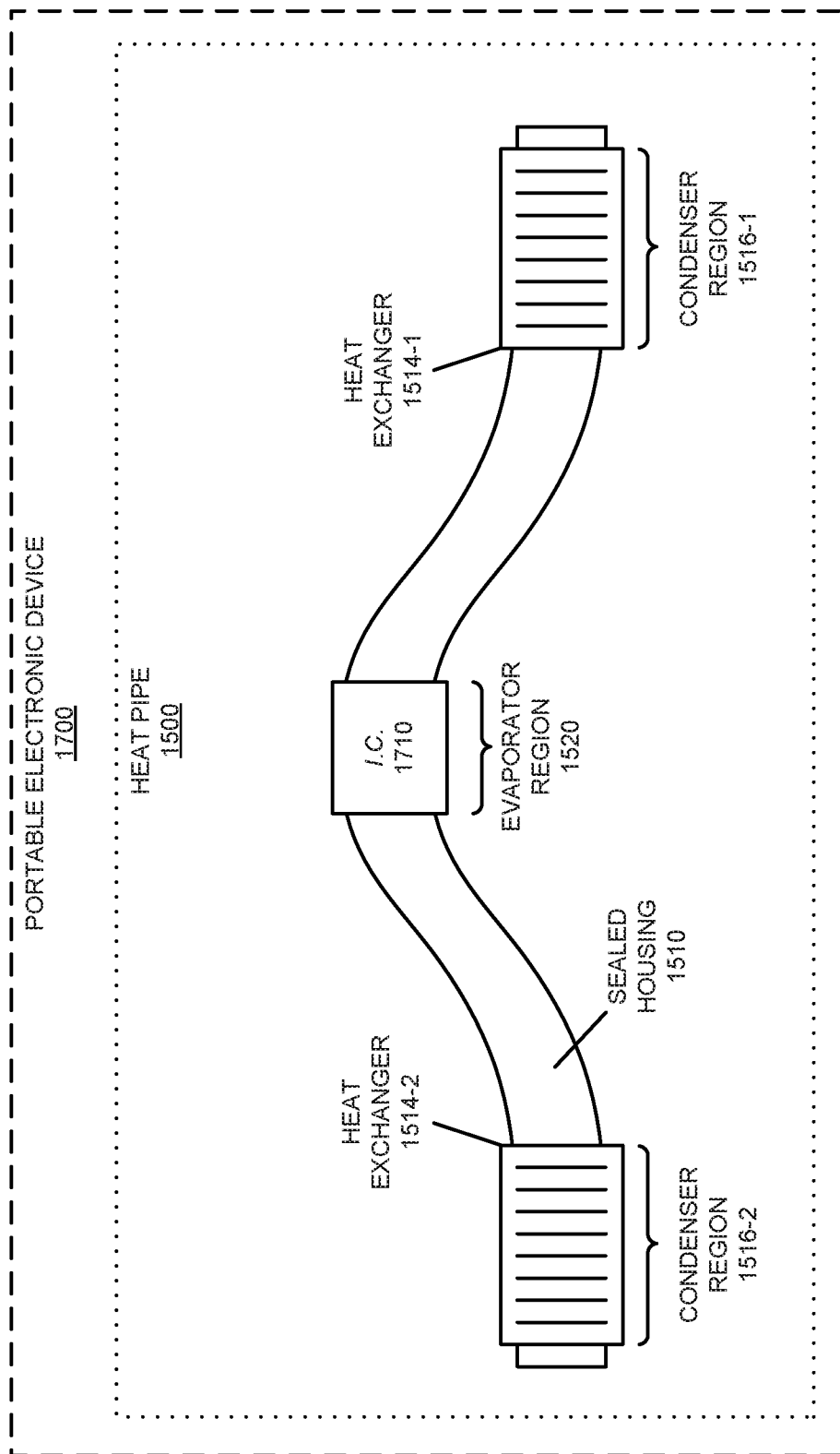


FIG. 17

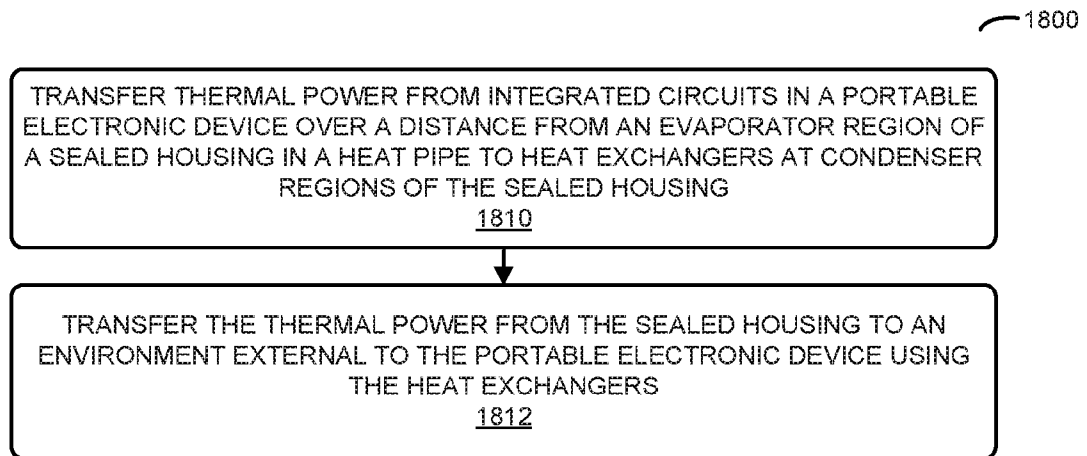


FIG. 18

PORTABLE
ELECTRONIC
DEVICE
1900

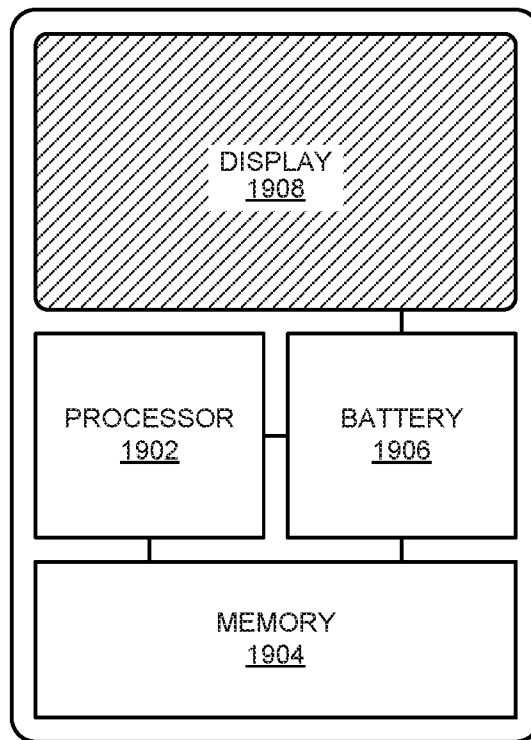


FIG. 19

**GASKETS FOR THERMAL DUCTING
AROUND HEAT PIPES**

**CROSS-REFERENCE TO RELATED
APPLICATION(S)**

[0001] This application is a continuation of U.S. application Ser. No. 15/012,661, filed Feb. 1, 2016, which in turn is a continuation of U.S. application Ser. No. 13/719,022, filed Dec. 18, 2012, which claims the benefit of U.S. Provisional Application No. 61/657,532, filed Jun. 8, 2012, and U.S. Provisional Application No. 61/657,454, filed Jun. 8, 2012, the contents of each are herein incorporated by reference.

[0002] This application is also related to: U.S. Provisional Application No. 61/657,534, filed Jun. 8, 2012; U.S. Provisional Application No. 61/657,505, filed Jun. 8, 2012; and U.S. Provisional Application Ser. No. 61/657,538, filed Jun. 8, 2012, the contents of each are herein incorporated by reference.

FIELD

[0003] The disclosed embodiments relate to techniques for facilitating heat transfer in portable electronic devices.

RELATED ART

[0004] A modern portable electronic device typically contains a set of tightly packed components. For example, a laptop computer may include a keyboard, display, speakers, touchpad, battery, buttons, processor, memory, internal storage, and/or ports in an enclosure that is less than one inch thick, 8-11 inches long, and 12-16 inches wide. Moreover, most components in the portable electronic device generate heat, which must be dissipated to enable safe use of the portable electronic device and improve long-term reliability. For example, heat generated by components in a laptop computer may be transferred away from the components and out of the laptop computer to prevent damage to the components and increase user comfort and safety while operating the laptop computer.

[0005] However, heat-dissipation mechanisms for portable electronic devices generally involve the use of additional parts and/or materials. For example, heat sinks, cooling fans, heat pipes, thermal spreaders, and/or vents may be used to dissipate heat from components in a laptop computer. Such heat-dissipating parts and/or materials may take up space within the portable electronic devices and may add to the cost of the portable electronic devices.

[0006] Hence, space-efficient designs for portable electronic devices may be facilitated by more efficient and/or smaller heat-dissipation mechanisms in the portable electronic devices.

SUMMARY

[0007] The described embodiments include a component for use in a portable electronic device. The component includes a gasket containing a rigid portion disposed around a bottom of a heat pipe, wherein the rigid portion forms a duct between a fan and an exhaust vent of the electronic device. The gasket also includes a first flexible portion bonded to the rigid portion, wherein the first flexible portion comprises a flap that is open during assembly of the heat

pipe in the electronic device and closed over the heat pipe and the rigid portion to seal the duct around the heat pipe after the assembly.

[0008] In some embodiments, the gasket also includes a second flexible portion bonded to one or more edges of the rigid portion, wherein the second flexible portion contacts the first flexible portion and the heat pipe to further seal the duct around the heat pipe.

[0009] In some embodiments, the first and second flexible portions further seal the duct around at least one of the fan, a bottom enclosure of the electronic device, a top enclosure of the electronic device, and the exhaust vent.

[0010] In some embodiments, the first and second flexible portions are bonded to the rigid portion using an overmolding technique.

[0011] In some embodiments, the first and second flexible portions form a compression seal around the heat pipe.

[0012] In some embodiments, the rigid portion includes plastic.

[0013] In some embodiments, the first flexible portion includes a rubber.

[0014] Another embodiment provides a heat pipe that facilitates heat transfer. The heat pipe includes a sealed housing having an outer surface, an inner surface, two ends and a height less than a predetermined value, where the sealed housing includes a wicking material along at least a portion of the inner surface and vapor cavities, and the sealed cavity includes a thermal transport material in a liquid state. Moreover, the heat pipe includes heat exchangers (such as convective-cooling fins), thermally coupled to the sealed housing, at condenser regions of the sealed housing proximate to the ends of the sealed housing. During operation of the heat pipe, the sealed housing supports a two-phase bidirectional flow of the thermal transport material in the liquid state in the wicking material and in a gas state in the vapor cavities to transport thermal power over a distance from an evaporator region of the sealed housing to the heat exchangers. Furthermore, the heat exchangers transfer the thermal power from the sealed housing to an environment external to the heat pipe, and a product of the thermal power and the distance (which is sometimes referred to as the 'heat transport requirement') exceeds a second predetermined value.

[0015] For example, the predetermined value may be less than or equal to 1.4 mm and/or the second predetermined value may be larger than or equal to 2,000 W-mm. In some embodiments, the thermal power is greater than or equal to 35 W (such as 40 or 60 W).

[0016] Moreover, the thermal transport material may include water.

[0017] Furthermore, the sealed housing and the wicking material may include copper. Note that the wicking material may include sintered particles having diameters less than 500 μm.

[0018] In some embodiments, the vapor cavities are located at opposite sides of a cross-section of the sealed housing.

[0019] Additionally, during operation of the heat pipe, the sealed housing may reduce acoustic sound associated with bubbles of the gas phase of the thermal transport material.

[0020] Another embodiment provides a portable electronic device that includes the heat pipe and an integrated circuit that generate heat during operation of the portable

electronic device. This integrated circuit may be thermally coupled to the heat pipe, such as proximate to the evaporator region of the sealed housing.

[0021] Another embodiment provides a method for cooling a portable electronic device. During operation of the portable electronic device, heat generated by an integrated circuit in the portable electronic device is transported over the distance from the evaporator region of the sealed housing in the heat pipe to the heat exchangers at the condenser regions of the sealed housing. This thermal power is transported via the two-phase bidirectional flow of the thermal transport material in the liquid state and in the gas state in the sealed housing, where the sealed housing has the height less than the predetermined value, and the product of the thermal power and the distance (or effective length) exceeds the second predetermined value. Then, using the heat exchangers, the thermal power is transferred from the sealed housing to the environment external to the portable electronic device.

BRIEF DESCRIPTION OF THE DRAWINGS

[0022] FIG. 1 is a block diagram illustrating a bottom view of a portable electronic device in accordance with an embodiment of the present disclosure.

[0023] FIG. 2 is a block diagram illustrating a cross-sectional view of a system for facilitating heat transfer in a portable electronic device in accordance with an embodiment of the present disclosure.

[0024] FIG. 3 is a block diagram illustrating a sectional view of a system for facilitating heat transfer in a portable electronic device in accordance with an embodiment of the present disclosure.

[0025] FIG. 4 is a block diagram illustrating a side view of a thermal stage in accordance with an embodiment of the present disclosure.

[0026] FIG. 5 is a block diagram illustrating a wall in a portable electronic device in accordance with an embodiment of the present disclosure.

[0027] FIG. 6 is a block diagram illustrating a rear view of a set of intake and exhaust zones in a portable electronic device in accordance with an embodiment of the present disclosure.

[0028] FIG. 7 is a block diagram illustrating a cross-sectional view of a portable electronic device in accordance with an embodiment of the present disclosure.

[0029] FIG. 8 is a block diagram illustrating a cross-sectional view of a portable electronic device in accordance with an embodiment of the present disclosure.

[0030] FIG. 9 is a block diagram illustrating a gasket in a portable electronic device in accordance with an embodiment of the present disclosure.

[0031] FIG. 10 is a block diagram illustrating a flexible portion of a gasket in accordance with an embodiment of the present disclosure.

[0032] FIG. 11 is a block diagram illustrating a flexible portion of a gasket in accordance with an embodiment of the present disclosure.

[0033] FIG. 12 is a flow chart illustrating a method of facilitating heat transfer in a portable electronic device in accordance with an embodiment of the present disclosure.

[0034] FIG. 13 is a flow chart illustrating a method of facilitating heat transfer in a portable electronic device in accordance with an embodiment of the present disclosure.

[0035] FIG. 14 is a flow chart illustrating a method of assembling a portable electronic device in accordance with an embodiment of the present disclosure.

[0036] FIG. 15 is a block diagram illustrating a top view of a heat pipe in accordance with an embodiment of the present disclosure.

[0037] FIG. 16 is a block diagram illustrating a side view of the heat pipe of FIG. 1 in accordance with an embodiment of the present disclosure.

[0038] FIG. 17 is a block diagram illustrating a top view of a portable electronic device in accordance with an embodiment of the present disclosure.

[0039] FIG. 18 is a flowchart illustrating a method for cooling a portable electronic device in accordance with an embodiment of the present disclosure.

[0040] FIG. 19 is a block diagram illustrating a portable electronic device in accordance with an embodiment of the present disclosure.

[0041] Note that like reference numerals refer to corresponding parts throughout the drawings. Moreover, multiple instances of the same part are designated by a common prefix separated from an instance number by a dash.

DETAILED DESCRIPTION

[0042] FIG. 1 shows a bottom view of a portable electronic device 100, such as a laptop computer, with the bottom of the enclosure of portable electronic device 100 removed. Within portable electronic device 100, a number of components may be used to cool heat-generating components such as central-processing units (CPUs), graphics-processing units (GPUs), and/or video memory.

[0043] First, portable electronic device 100 may include a set of fans 102-104 for expelling heat generated by the heat-generating components outside portable electronic device 100. Fans 102-104 may utilize a set of intake and exhaust vents along a wall 118 of portable electronic device 100 to draw in cooler air from outside portable electronic device 100, circulate the air around the interior of portable electronic device 100 to dissipate heat from the heat-generating components, and expel the heated air out of portable electronic device 100.

[0044] Portable electronic device 100 may also include a heat pipe 106 that conducts heat away from one or more of the heat-generating components toward the flow of exhaust from fans 102-104. For example, heat pipe 106 may be a sealed pipe of a thermally conductive material, such as copper, filled with a working fluid such as: water, ethanol, acetone, sodium, and/or mercury in a partial vacuum. The working fluid may evaporate to vapor at the thermal interface with a heat-generating component closer to the center of heat pipe 106, migrate to an end of heat pipe 106 that is cooled by a fan (e.g., fans 102-104), and condense back into liquid after the heat is removed by the fan. A sintered material (e.g., metal powder) in the interior of heat pipe 106 may then exert capillary pressure on the condensed liquid, conducting the liquid back to the heated portion of heat pipe 106 for subsequent transfer of heat away from the heat-generating component.

[0045] To further facilitate heat dissipation from the heat-generating component, a thermal stage 108 may apply a spring force between heat pipe 106 and the heat-generating component. For example, thermal stage 108 may be bonded to heat pipe 106 using a solder and fastened to a surface within portable electronic device 100 using a set of fasteners

110-116 to increase the amount of heat transferred along a thermal interface between the heat-generating component and heat pipe **106**.

[0046] In one or more embodiments, heat-dissipation mechanisms and/or components in portable electronic device **100** may include a number of characteristics and/or features that increase the transfer of heat away from the heat-generating components and/or facilitate efficient use of space within portable electronic device **100**. First, fasteners **110-116** may both fasten thermal stage **108** to a surface within portable electronic device **100** and create a thermal gap between heat pipe **106** and the enclosure of portable electronic device **100**, as discussed below with respect to FIG. 2. Second, thermal stage **108** may include two thicknesses to reduce an overall thickness of portable electronic device **100** while maintaining the spring force necessary to adequately cool the heat-generating component over which thermal stage **108** and heat pipe **106** are disposed, as described in further detail below with respect to FIGS. 3-4.

[0047] Third, wall **118** may include intake vents that are directed at a first angle toward one or more heat-generating components of portable electronic device **100** and exhaust vents directed at a second angle out of portable electronic device **100** to avoid a display of portable electronic device **100**. Wall **118** may also include one or more obstructed vents between the intake and exhaust vents, as well as mechanisms for reducing the temperature of hot spots in the enclosure of portable electronic device **100**. Wall **118** is described in further detail below with respect to FIGS. 5-8.

[0048] Finally, a set of gaskets **120-122** may provide thermal ducts between fans **102-104** and exhaust vents in wall **118** to prevent exhaust from recirculating inside portable electronic device **100** and reducing the effectiveness of heat dissipation from the heat-generating components. As discussed below with respect to FIGS. 9-11, gaskets **120-122** may include a rigid section that forms the duct, as well as a set of flexible sections that simplify assembly of heat pipe **106** on top of the rigid section and subsequently seal the duct around heat pipe **106**.

[0049] FIG. 2 shows a cross-sectional view of a system for facilitating heat transfer in a portable electronic device **200** (e.g., portable electronic device **100** of FIG. 1). The system includes heat pipe **106** and thermal stage **108**, both of which are disposed over a heat-generating component **202** such as a CPU and/or GPU.

[0050] As shown in FIG. 2, thermal stage **108** may be disposed along a thermal interface in between heat pipe **106** and heat-generating component **202**. A thermal interface material (TIM) **214** may also be disposed within the thermal interface between heat-generating component **202** and thermal stage **108** to increase the thermal contact conductance between heat-generating component **202** and thermal stage **108**.

[0051] In one or more embodiments, the spring force of thermal stage **108** is used to increase thermal contact between heat-generating component **202** and heat pipe **106**. For example, thermal stage **108** may improve heat conduction between heat-generating component **202** and heat pipe **106** by reducing the thickness and, in turn, the thermal resistance of TIM **214**. As a result, thermal stage **108** may be made of a material with a high thermal conductivity and spring constant, such as copper titanium.

[0052] To provide thermal contact between heat-generating component **202** and heat pipe **106**, heat pipe **106** may be

joined to thermal stage **108** using a solder **216-218**, and thermal stage **108** may be fastened to a surface **208** within portable electronic device **200** using a set of fasteners **204-206** (e.g., fasteners **110-116** of FIG. 1). For example, fasteners **204-206** may include one or more screws that fasten a set of wings of thermal stage **108** to a printed circuit board (PCB) containing heat-generating component **202**. Fasteners **204-206** and thermal stage **108** may thus apply downward force onto heat-generating component **202** and increase the thermal coverage of heat-generating component **202** by heat pipe **106**.

[0053] Fasteners **204-206** may additionally form a thermal gap **220** between heat pipe **106** and an enclosure **222** of portable electronic device **200**. Continuing with the above example, screws used to provide fasteners **204-206** may have tall heads **210-212** that provide a 0.5 mm-0.8 mm thermal gap **220** and/or plenum through which air may flow to further cool heat-generating component **202** and/or other heat-generating components in portable electronic device **200**. Alternatively, other types of fasteners **204-206** may be used to provide thermal gap **220**, including: clips, barbed fasteners, bolts, clamps, pins, pegs, and/or clasps.

[0054] Thermal gap **220** may also prevent heat pipe **106** from thermally contacting enclosure **222** if portable electronic device **200** is dropped and/or impacts another object. For example, fasteners **204-206** may be placed around heat-generating component **202** if heat-generating component **202** is located relatively far from an attachment point of a metal enclosure **222** to ensure that trampolining in enclosure **222** does not cause heat pipe **106** to transfer heat to enclosure **222** and/or a surface contacting enclosure **222**. Fasteners **204-206** may further be attached to a surface (e.g., the center of a PCB) with lower stiffness so that the impact does not damage heat-generating component **202** and/or other nearby components.

[0055] However, the proximity of fasteners **204-206** to enclosure **222** may result in physical contact between fasteners **204-206** and enclosure **222**. For example, fasteners **204-206** may touch enclosure **222** if fasteners **204-206** are designed to be intimate with enclosure **222** and/or if fasteners **204-206** are brought in contact with enclosure **222** during impact between enclosure **222** and a hard object.

[0056] As a result, fasteners **204-206** may include an insulating material to prevent fasteners **204-206** from heating enclosure **222** in the event of physical contact between the fasteners **204-206** and enclosure **222**. For example, fasteners **204-206** may be made of plastic to reduce thermal conduction between fasteners **204-206** and enclosure **222**. Consequently, fasteners **204-206** may improve thermal contact between heat-generating component **202** and heat pipe **106**, provide thermal gap **220** as a channel for airflow and/or heat dissipation from heat-generating component **202** and/or heat pipe **106**, and facilitate safe operation of portable electronic device **200** by thermally insulating enclosure **222** from heat-generating component **202** and/or heat pipe **106**.

[0057] FIG. 3 shows a sectional view of a system **300** for facilitating heat transfer in a portable electronic device. As mentioned above, system **300** may include heat pipe **106** and thermal stage **108**, both of which are disposed over a heat-generating component **302** (e.g., a CPU). Heat pipe **106** may be soldered to thermal stage **108**, and a set of wings **304-306** of thermal stage **108** may be fastened to a surface within the portable electronic device to apply a spring force to heat-generating component **302**. For example, the fasten-

ing of wings **304-306** that are angled upward to a PCB containing heat-generating component **302** may apply a downward force onto heat-generating component **302** and increase the thermal contact conductance between heat-generating component **302** and heat pipe **106**.

[0058] FIG. 4 shows a side view of thermal stage **108**. Thermal stage **108** may include a number of regions **404-406** with different thicknesses. In particular, region **402** may be of a first thickness, and regions **404-406** may be of a second thickness that is greater than the first thickness.

[0059] The first and/or second thicknesses may be created in thermal stage **108** using a number of techniques. For example, a machining technique may be used to form a trough in a material (e.g., copper titanium) of uniform stock thickness. Similarly, a profile corresponding to the first thickness may also be formed in raw stock using a rolling technique. The first thickness may further be created by removing material from uniform stock using a skiving technique, continuous machining technique, and/or chemical-etching technique. A forging and/or coining technique may be used to press the first thickness into uniform stock, or a casting technique may be used to form the first and second thicknesses from a mold.

[0060] As mentioned above, the first thickness may accommodate a heat pipe (e.g., heat pipe **106** of FIG. 1). For example, the first thickness may form a notch and/or groove within which the heat pipe may be placed to reduce an overall thickness of the portable electronic device containing thermal stage **108** and the heat pipe. On the other hand, the second thickness may increase a spring force between a heat-generating component and the heat pipe, allowing for better thermal transfer between the heat-generating component (e.g., a high-power CPU) and the heat pipe. For example, the second thickness may be used in the wings (e.g., wings **304-306** of FIG. 3) of thermal stage **108** to increase the downward force applied by thermal stage **108** and/or a set of fasteners (e.g., fasteners **110-116** of FIG. 1) onto the top of the heat-generating component. Consequently, the first and second thicknesses may facilitate both efficient use of space within the portable electronic device and increased cooling of the heat-generating component by the heat pipe.

[0061] FIG. 5 shows wall **118**. Wall **118** may be a rear wall of a portable electronic device, such as a laptop computer. The rear wall may be integrated into a top case of the laptop computer to reduce the number of seams and/or components in the laptop computer's enclosure. For example, instead of creating wall **118** as a separate part and subsequently joining wall **118** to the top case, wall **118** may be machined out of the top case. In turn, the reduced number of seams and/or components in the enclosure may mitigate electromagnetic interference caused by the enclosure and/or improve the rigidity and/or height tolerance of the enclosure.

[0062] As shown in FIG. 5, wall **118** includes an intake zone **502** and two exhaust zones **504-506**. Intake zone **502** includes a set of intake vents around the center of wall **118** that allow a set of fans (e.g., fans **102-104** of FIG. 1) to draw cooler air from the exterior of the portable electronic device into the portable electronic device. The fans may then circulate the air inside a set of plenums and/or thermal gaps (e.g., thermal gap **220** of FIG. 2) within the portable electronic device and expel the heated air out of the portable electronic device through a set of exhaust vents in exhaust zones **504-506** on either side of intake zone **502**. As dis-

cussed in further detail below with respect to FIGS. 7-8, the intake vents may be directed at a first angle toward one or more heat-generating components of the portable electronic device, and the exhaust vents may be directed at a second angle out of the portable electronic device.

[0063] FIG. 6 shows a rear view of a set of intake and exhaust zones **502-506** of a portable electronic device. As described above, intake zone **502** may include a set of intake vents that are used by fans to draw in air from outside the portable electronic device, while each exhaust zone **504-506** may include a set of exhaust vents that are used by the fans to expel heated air out of the portable electronic device.

[0064] In addition, a set of obstructed vents **602-608** may separate intake zone **502** from exhaust zones **504-506**. Air flow from vents **602-608** may be blocked from the inside of the portable electronic device by a portion of a duct formed by a gasket in the portable electronic device, as described below with respect to FIG. 10. Such obstruction of substantially evenly spaced openings in intake and exhaust zones **502** and exhaust zones **504-506** may maintain the cosmetic continuity of the vents in intake and exhaust zones **502-506**, reduce electromagnetic interference from the enclosure of the portable electronic device, and facilitate heat dissipation in the portable electronic device by separating the intake and exhaust flows passing through intake and exhaust zones **502-506**, respectively.

[0065] FIG. 7 shows a cross-sectional view of a portable electronic device **700**. More specifically, FIG. 7 shows a cross-sectional view of an exhaust vent **702** from an exhaust zone (e.g., exhaust zones **504-506** of FIG. 5) in a wall (e.g., wall **118** of FIG. 1) of portable electronic device **700**. Air from the interior of portable electronic device **700** may be moved by a fan (e.g., fans **102-104** of FIG. 1) across heat pipe **106** and a heat sink **712**, where the air is heated and expelled as exhaust out of exhaust vent **702**.

[0066] In addition, two flows **704-706** of exhaust out of vent **702** may be created by a clutch barrel **710** connecting a display of portable electronic device **700** (e.g., a laptop computer) to the bottom portion of portable electronic device **700**. Flow **704** may exit portable electronic device **700** along the bottom of clutch barrel **710**, while flow **706** may exit portable electronic device **700** over the top of clutch barrel **710**. To prevent exhaust from changing the white point of and/or accelerating degradation in the display, exhaust vent **702** may be directed at an angle out of portable electronic device **700** so that exhaust flows **704-706** avoid the display and/or do not create a large temperature gradient across the display. If the display is closed over the bottom portion of portable electronic device **700**, flow **706** may cease, and all exhaust may be expelled out of vent **702** through an air gap between the bottom of portable electronic device **700** and clutch barrel **710**.

[0067] Those skilled in the art will appreciate that exhaust flowing out of exhaust vent **702** may also heat material in the wall near exhaust vent **702** and create a hot spot in the enclosure of portable electronic device **700**. As a result, a T-cut **708** may be made in the material to reduce the thickness of the material and, in turn, the transfer of heat through the material. At the same time, the thickness of the material between exhaust vent **702** and one or more intake vents in portable electronic device **700** may be maintained to facilitate lateral conduction of heat from exhaust vent **702** to the intake vent(s), thus further reducing the temperature of the hot spot. Consequently, the relatively large size of

exhaust vent **702**, T-cut **708**, and/or ridges at the bottom of exhaust vent **702** may provide a lightweight structure with thermally minimal spars, a reduced conduction path to both the top and bottom enclosures of portable electronic device **700**, and a lateral conduction path between the exhaust and intake zones in the wall.

[0068] FIG. **8** shows a cross-sectional view of a portable electronic device **800**. In particular, FIG. **8** shows a cross-sectional view of an intake vent **802** from an intake zone (e.g., intake zone **502** of FIG. **5**) in a wall (e.g., wall **118** of FIG. **1**) of portable electronic device **800**. Intake vent **802** may allow cooler air from outside portable electronic device **800** to be drawn into portable electronic device **800** by a fan (e.g., fans **102-104** of FIG. **1**) and circulated within portable electronic device **800** before being expelled as exhaust out of one or more exhaust vents (e.g., exhaust vent **702** of FIG. **7**) in the wall.

[0069] Two flows **804-806** of air may pass through intake vent **802** while a display of portable electronic device **800** (e.g., a laptop computer) is open. Flow **804** may enter portable electronic device **800** along the bottom of a clutch barrel **810** connecting the display to the bottom of portable electronic device **800**, while flow **806** may enter portable electronic device **800** from the top of clutch barrel **810**. If the display is closed over the bottom of portable electronic device **800**, flow **806** may cease, and all air drawn in through intake vent **802** may flow **804** from an air gap between the bottom of portable electronic device **800** and clutch barrel **810**.

[0070] Moreover, intake vent **802** may be directed at an upward angle toward a heat-generating component **808** of portable electronic device **800** to facilitate heat dissipation from heat-generating component **808**. For example, intake vent **802** may channel air over the top of a PCB containing video memory to cool the video memory and/or other heat-generating components at the top of the PCB. As a result, air passing through intake vent **802** may dissipate heat from heat-generating component **808** better than air passing through an intake vent that is not angled upwards into the interior of portable electronic device **800**.

[0071] FIG. **9** shows a gasket **902** (e.g., gaskets **120-122** of FIG. **1**) in a portable electronic device. As mentioned above, gasket **902** may form a thermal duct between a fan **910** and a set of exhaust vents in wall **118** to prevent exhaust from recirculating inside the portable electronic device and reducing the effectiveness of heat dissipation from heat-generating components in the portable electronic device.

[0072] As shown in FIG. **9**, gasket **902** may include three portions **904-908**. A rigid portion **904** may be disposed around a bottom of heat pipe **106** to form the duct between fan **910** and wall **118**. Two flexible portions **904-906** may then be bonded to rigid portion **904** so that gasket **902** is manufactured as a single component instead of multiple components that require multiple steps to assemble into gasket **902**. For example, flexible portions **904-906** may be made of a rubber that is bonded to a rigid portion **904** made of plastic using an overmolding technique.

[0073] Portion **906** may be a flap that is open during assembly of heat pipe **106** in the portable electronic device to allow heat pipe **106** to be placed over portions **904** and **908**. Portion **906** may then be closed over heat pipe **106** and portions **904** and **908** to seal the duct around heat pipe **106** after the assembly. Portions **904-906** may further seal the duct around fan **910**, a bottom enclosure (not shown) of the

portable electronic device, a top enclosure **912** of the portable electronic device, and/or exhaust vents in wall **118**. For example, portion **906** may fold over portions **904** and **908** to seal along the top of fan **910**, the top and/or sides of heat pipe **106**, and/or the bottom enclosure. On the other hand, portion **908** may be bonded to one or more edges of portion **904** and seal along the bottom of fan **910**, the bottom and/or sides of heat pipe **106**, top enclosure **912**, and/or wall **118**. Gasket **902** may also include an additional flexible portion **914** that seals the duct along wall **118**. Alternatively, portion **914** may be provided by a separate component (e.g., a gasket) disposed between gasket **902** and wall **118**.

[0074] FIG. **10** shows flexible portion **906** of a gasket (e.g., gasket **902** of FIG. **9**). As mentioned above, portion **906** includes a flap that is open during assembly of heat pipe **106** in the portable electronic device. For example, the portable electronic device may be assembled by placing the gasket into the top enclosure of the portable electronic device with portion **906** open over wall **118**. After the gasket is placed into the top enclosure of the portable electronic device, a part of rigid portion **904** may obstruct one or more vents in wall **118** to separate the intake and exhaust zones of wall **118**. Next, fan **910** may be placed next to the gasket, and heat pipe **106** may be placed on top of rigid portion **904** and/or a second flexible portion (e.g., portion **908** of FIG. **9**) of the gasket.

[0075] FIG. **11** shows flexible portion **906** of a gasket (e.g., gasket **902** of FIG. **9**). As shown in FIG. **11**, portion **906** may be closed over heat pipe **106**, rigid portion **904**, and the second flexible portion after heat pipe **106** is assembled in the portable electronic device. The bottom enclosure of the portable electronic device may then be placed over the gasket to create a compression seal around heat pipe **106**, fan **910**, one or more exhaust vents of wall **118**, and/or the top enclosure of the portable electronic device. In addition, the insulating materials used in the gasket may restrict heat transfer between the exhaust and the enclosure of the portable electronic device, thus facilitating safe operation of the portable electronic device.

[0076] FIG. **12** shows a flow chart illustrating a method **1200** of facilitating heat transfer in a portable electronic device. During this method, a first thickness to accommodate a heat pipe in the portable electronic device and a second thickness that is greater than the first thickness to increase a spring force between the heat-generating component and the heat pipe are provided in a thermal stage (operation **1202**). The thermal stage may be made of copper titanium and/or another material with a high thermal conductivity and/or spring constant. The first and/or second thicknesses may be created using a machining technique, a rolling technique, a skiving technique, a forging technique, a coining technique, a chemical etching technique, and/or a casting technique.

[0077] Next, a TIM is disposed between the heat-generating component and the thermal stage (operation **1204**). For example, the TIM may be applied to a surface of the heat-generating component and/or the thermal stage. The thermal stage is then disposed along a thermal interface between the heat-generating component and the heat pipe (operation **1206**), and the heat pipe is joined to the thermal stage using a solder (operation **1208**). For example, the thermal stage may be placed over the heat-generating component, and the heat pipe may be placed over the thermal stage and soldered to the thermal stage.

[0078] The thermal stage is also fastened to a surface within the portable electronic device using a set of fasteners (operation 1210), and the set of fasteners is used to form a thermal gap between the heat pipe and the enclosure of the portable electronic device (operation 1212). For example, the fasteners may include screws with tall heads that form a plenum between the heat pipe and enclosure through which air may flow to further dissipate heat from the heat-generating component. The screws may also separate the heat pipe from the enclosure, thus preventing the heat pipe from transmitting large amounts of heat through the enclosure. Similarly, the heads of the screws may include an insulating material such as plastic to prevent the heat-generating component from thermally contacting the enclosure if the enclosure touches the screws' heads (e.g., as a result of impact between the portable electronic device and a hard surface and/or by design).

[0079] FIG. 13 shows a flow chart illustrating a method 1300 of facilitating heat transfer in a portable electronic device. During this method, a wall of the portable electronic device that includes an intake zone containing a set of intake vents directed at a first angle toward one or more heat-generating components of the portable electronic device and an exhaust zone containing a set of exhaust vents directed at a second angle out of the portable electronic device is provided (operation 1302). For example, the wall may be a rear wall that is integrated into a top case of a laptop computer. The first angle may facilitate the cooling of components at the top of a PCB in the laptop computer, while the second angle may direct exhaust out of the laptop computer so that the exhaust avoids the display of the laptop computer.

[0080] Next, one or more vents between the intake zone and exhaust zone are obstructed (operation 1304). The vents may be obstructed by a portion of a duct between a fan and the exhaust zone and/or another component in the portable electronic device. The obstructed vents may maintain the cosmetic continuity of the portable electronic device while separating the intake and exhaust flows passing through the intake and exhaust zones.

[0081] Material adjacent to the exhaust vent may also be removed to reduce a temperature of a hot spot in the material during the transfer of exhaust out of the portable electronic device (operation 1306). For example, the material may be removed using a T-cut to reduce the amount of heat conducted through the material to the outside of the portable electronic device's enclosure. The temperature of the hotspot may further be reduced by maintaining the thickness of the material between the exhaust vent and one or more intake vents (operation 1308) in the portable electronic device. For example, the thickness of material separating the exhaust vent from an intake vent to the side of the exhaust vent may be maintained to facilitate lateral conduction of heat from the exhaust vent to the intake vent.

[0082] FIG. 14 shows a flow chart illustrating a method 1400 of assembling a portable electronic device. During this method, a gasket containing a rigid portion forming a duct between a fan and exhaust vent of the portable electronic device, with a first flexible portion containing a flap, and a second flexible portion bonded to one or more edges of the rigid portion, is placed within an enclosure of the portable electronic device (operation 1402). For example, the gasket may be placed inside a top enclosure of the portable electronic device so that one end of the gasket is flush with a wall

(e.g., wall 118 of FIG. 1) containing the exhaust vent, and a fan may be installed in the portable electronic device so that the other end of the gasket is flush with the fan. The rigid portion may be made of plastic, while the first and second flexible portions may be made of a rubber that is bonded to the rigid portion using an overmolding technique.

[0083] Next, a heat pipe is disposed over the rigid portion and second flexible portion while the flap is open (operation 1404). For example, the heat pipe may be assembled in the portable electronic device so that the heat pipe rests on top of the rigid portion and second flexible portion while the flap is open over the wall.

[0084] Moreover, the flap is closed over the heat pipe, the rigid portion, and the second flexible portion to seal the duct around the heat pipe (operation 1406). The first and second flexible portions may also seal the duct around the fan, the bottom enclosure of the portable electronic device, the top enclosure of the portable electronic device, and/or the exhaust vent. The gasket may thus prevent recirculation of exhaust within the portable electronic device, simplify the assembly of the heat pipe and/or portable electronic device, and/or insulate the enclosure of the portable electronic device from the heated exhaust.

[0085] We now describe additional embodiments. FIG. 15 presents a block diagram illustrating a top view of a heat pipe 1500 that facilitates passive heat transfer. This heat pipe includes a sealed housing 1510, having ends 1512, which includes a thermal transport material (as described below with reference to FIG. 16). Moreover, heat pipe 1500 includes heat exchangers 1514 (such as convective-cooling fins) that are thermally coupled to sealed housing 1510 at condenser regions 1516 of sealed housing 1510 proximate to ends 1512.

[0086] As shown in FIG. 16, which presents a block diagram illustrating a side view of heat pipe 1500, sealed housing 1510 has an outer surface 1610 and an inner surface 1612, as well as ends 1512 (FIG. 15). Furthermore, a height 1614 of sealed housing 1510 may be less than a predetermined value (such as less than or equal to 1.4 mm). For example, height 1614 may be 1.2 mm. This reduced height may facilitate the use of heat pipe 1500 in portable electronic devices with reduced form factors (as described further below with reference to FIG. 17).

[0087] In existing heat pipes, reducing height 1614 to the predetermined value would adversely impact the heat-transport capability. However, the internal structure of heat pipe 1500 facilitates improved heat-transport capability at heights as small as 1.2 mm (or smaller). In particular, sealed housing 1510 includes a wicking material 1616 along at least a portion of inner surface 1612 and vapor cavities 1618 (where there is no wicking material 1616), and sealed housing 1510 includes a thermal transport material in a liquid state, such as water.

[0088] The geometry of this internal structure (such as the geometries of wicking material 1616 and vapor cavities 1618) may be optimized to maximize the thermal power transported by heat pipe 1500. As illustrated in FIG. 16, in an exemplary embodiment vapor cavities 1618 are located at opposite sides of a cross-section of sealed housing 1510, and wicking material 1616 may be along at least a portion of inner surface 1612. A width 1622 of wicking material 1616 may be between 10 and 90% of width 1624 of sealed housing 1510, while width 1624 may be 11-12 mm. Moreover, a height 1620 of wicking material 1616 may be

between 10-90% of height **1614**. Furthermore, a thickness **1626** of sealed housing **110** may be between 0.1-0.5 mm, and wicking material **1616** may include sintered particles having diameters less than 500 μm . In some embodiments, sealed housing **1510** and wicking material **1616** may include copper (for example, they may be made of copper or a copper alloy).

[0089] During operation of heat pipe **1500**, sealed housing **1510** supports a two-phase bidirectional flow of thermal transport material in the liquid state in wicking material **1616** and in a gas state in vapor cavities **1618**. Referring to FIG. **15**, thermal power (such as that associated with operation of one or more integrated circuits and, more generally, one or more components) is conductively coupled to sealed housing **1510** at evaporator region **1520** of sealed housing **1510**. Heat associated with the thermal power converts some of the thermal transport material from the liquid state to the gas state. The gas transports the thermal power from evaporator region **1520** to condenser regions **1516**, where it is transferred to heat exchangers **1514**. In the process, the thermal transport material condenses back into the liquid state, where a return flow to evaporator region **1520** occurs in wicking material **1616** in FIG. **16**. Thus, the two-phase bidirectional flow transports thermal power over distances **1518** from an evaporator region **1520** to heat exchangers **1514**.

[0090] Furthermore, heat exchangers **1514** transfer the thermal power from sealed housing **1510** to an environment external to heat pipe **1500** (for example, in conjunction with forced-fluid drivers, such as fans, that force air over heat exchangers **1514**), and a product of the thermal power and a distance (or effective length) equal to two times either of distances **1518** exceeds a predetermined value, which may be larger than or equal to 2,000 W-mm (such as 2,030 or 3,050 W-mm). For example, distances **1518** may each be 120 mm (so that two times either of distances **1518** is 240 mm), and the thermal power may be greater than or equal to 35 W (such as 40 or 60 W) with a heat flux of more than 27 W/cm² (such as 32 or 34 W/cm²).

[0091] Note that heat pipe **1500** may also be designed so that, during operation of heat pipe **1500**, sealed housing **1510** may reduce acoustic sound associated with bubbles of the gas phase of thermal transport material. For example, the geometry of wicking material **1616** and vapor cavities **1618** in FIG. **16** may be selected so that the bubbling noise that can occur as the gas phase moves through the liquid phase of the thermal transport material is reduced or eliminated.

[0092] Heat pipe **1500** may be included in an electronic device, such as a portable electronic device. This is shown in FIG. **17**, which presents a block diagram illustrating a top view of portable electronic device **1700** that includes heat pipe **1500**. Moreover, integrated circuit (I.C.) **1710**, which generates heat during operation of portable electronic device **1700**, may be thermally coupled to heat pipe **1500** proximate to evaporator region **1520** of sealed housing **1510**. For example, integrated circuit **1710** may be thermally coupled to heat pipe **1500** by an intervening copper plate (not shown). In this way, thermal power may be transferred to heat pipe **1500**, which, as described previously, then passively conveys it out of portable electronic device **1700**.

[0093] We now describe embodiments of a method that can be performed using the preceding embodiments. FIG. **18** presents a flowchart illustrating a method **1800** for cooling a portable electronic device, such as portable electronic

device **1700** (FIG. **17**). During operation of the portable electronic device, heat generated by an integrated circuit in the portable electronic device is transported over the distance from the evaporator region of the sealed housing in the heat pipe to the heat exchangers at the condenser regions of the sealed housing (operation **1810**). This thermal power is transported via the two-phase bidirectional flow of the thermal transport material in the liquid state and in the gas state in the sealed housing, where the sealed housing has the height less than the predetermined value, and the product of the thermal power and the distance (or effective length) exceeds the second predetermined value. Then, using the heat exchangers, the thermal power is transferred from the sealed housing to the environment external to the portable electronic device (operation **1812**).

[0094] In some embodiments of methods **1200** (FIG. **12**), **1300** (FIG. **13**), **1400** (FIG. **14**) or **1800** there may be additional or fewer operations. Moreover, the order of the operations may be changed, and/or two or more operations may be combined into a single operation.

[0095] The above-described heat transfer mechanisms can generally be used in any type of electronic device. For example, FIG. **19** illustrates a portable electronic device **1900** which includes a processor **1902**, a memory **1904** and a display **1908**, which are all powered by a battery **1906**. This portable electronic device may include: one or more program modules or sets of instructions stored in an optional memory subsystem (not shown). These sets of instructions may be executed by an optional processing subsystem (such as one or more processors) on a motherboard (not shown). Note that the one or more computer programs may constitute a computer-program mechanism. Moreover, instructions in the various modules in the optional memory subsystem may be implemented in: a high-level procedural language, an object-oriented programming language, and/or in an assembly or machine language. Furthermore, the programming language may be compiled or interpreted, e.g., configurable or configured, to be executed by the optional processing subsystem.

[0096] In some embodiments, functionality in these circuits, components and devices may be implemented in one or more: application-specific integrated circuits (ASICs), field-programmable gate arrays (FPGAs), and/or one or more digital signal processors (DSPs). Moreover, the circuits and components may be implemented using any combination of analog and/or digital circuitry, including: bipolar, PMOS and/or NMOS gates or transistors. Furthermore, signals in these embodiments may include digital signals that have approximately discrete values and/or analog signals that have continuous values. Additionally, components and circuits may be single-ended or differential, and power supplies may be unipolar or bipolar.

[0097] Portable electronic device **1900** may include one of a variety of devices that can include memory, including: a laptop computer, a media player (such as an MP3 player), an appliance, a subnotebook/netbook, a tablet computer, a smartphone, a cellular telephone, a network appliance, a personal digital assistant (PDA), a toy, a controller, a digital signal processor, a game console, a device controller, a computational engine within an appliance, a consumer-electronic device, a portable computing device, a digital camera, a personal organizer, and/or another electronic device, such as another type of battery-powered electronic device.

[0098] In order to cool heat-generating components in portable electronic device **1900**, portable electronic device **1900** may include a heat pipe that conducts heat away from the heat-generating components and/or one or more fans that expel the heat out of portable electronic device **1900**.

[0099] Portable electronic device **1900** may also include a thermal stage disposed along a thermal interface between a heat-generating component and the heat pipe. The thermal stage may include a first thickness to accommodate the heat pipe and a second thickness that is greater than the first thickness to increase the spring force between the heat-generating component and the heat pipe. The thermal stage may also be fastened to a surface within portable electronic device **1900** by a set of fasteners that form a thermal gap between the heat pipe and the enclosure of portable electronic device **1900**.

[0100] Moreover, in order to further facilitate cooling of the heat-generating components, a wall of portable electronic device **1900** may include an intake zone containing a set of intake vents directed at a first angle toward one or more of the heat-generating components. The wall may also include an exhaust zone containing a set of exhaust vents directed at a second angle out of the electronic device (e.g., to avoid a display of the electronic device). One or more vents may be obstructed between the intake and exhaust zones to separate the intake and exhaust zones. In addition, the temperature of a hot spot near an exhaust vent may be reduced by removing material adjacent to the exhaust vent and/or maintaining a thickness of the material between the exhaust vent and one or more intake vents.

[0101] Furthermore, a gasket may prevent the recirculation of exhaust inside the electronic device. The gasket may include a rigid portion that forms a duct between a fan and an exhaust vent. The gasket may also include a first flexible portion bonded to the rigid portion, as well as a second flexible portion bonded to one or more edges of the rigid portion. The first flexible portion may be a flap that is open during assembly of the heat pipe in the electronic device and closed over the heat pipe and the rigid portion to seal the duct around the heat pipe after the assembly. The first and second flexible portions may further seal the duct around the fan, the bottom enclosure of the electronic device, the top enclosure of the electronic device, and/or the exhaust vent.

[0102] While a portable electronic device was used as an illustration in the preceding discussion, in other embodiments the heat-transfer technique is included in an electronic device, such as a server, a desktop computer, a mainframe computer and/or a blade computer. Furthermore, alternative heat transfer components and/or materials may be used in heat pipe **1500** (FIG. **15**).

[0103] Additionally, one or more of the components may not be present in the FIGS. **1-11** and **15-17**. In some embodiments, the preceding embodiments include one or more additional components that are not shown in FIGS. **1-11** and **15-17**. Also, although separate components are shown in FIGS. **1-11** and **15-17**, in some embodiments some or all of a given component can be integrated into one or more of the other components and/or positions of components can be changed.

[0104] In the preceding description, we refer to ‘some embodiments.’ Note that ‘some embodiments’ describes a subset of all of the possible embodiments, but does not always specify the same subset of embodiments.

[0105] The foregoing description is intended to enable any person skilled in the art to make and use the disclosure, and is provided in the context of a particular application and its requirements. Moreover, the foregoing descriptions of embodiments of the present disclosure have been presented for purposes of illustration and description only. They are not intended to be exhaustive or to limit the present disclosure to the forms disclosed. Accordingly, many modifications and variations will be apparent to practitioners skilled in the art, and the general principles defined herein may be applied to other embodiments and applications without departing from the spirit and scope of the present disclosure. Additionally, the discussion of the preceding embodiments is not intended to limit the present disclosure. Thus, the present disclosure is not intended to be limited to the embodiments shown, but is to be accorded the widest scope consistent with the principles and features disclosed herein.

What is claimed is:

1. An electronic device, comprising:
a heat pipe comprising:
a sealed housing including a first portion and a second portion,
a wicking material disposed inside the first portion, and
a thermal transport liquid inside the sealed housing;
a heat exchanger in contact with an outer surface of the second portion; and
an electrical component that generates heat when powered, wherein the electrical component is in contact with an outer surface of the first portion.
2. The electronic device of claim 1, wherein the wicking material facilitates the flow of the thermal transport liquid away from the second portion.
3. The electronic device of claim 1, wherein the first portion comprises an evaporator region of the heat pipe.
4. The electronic device of claim 1, wherein the first portion comprises a central portion of the heat pipe.
5. The electronic device of claim 1, wherein the second portion comprises a condenser region of the heat pipe.
6. The electronic device of claim 1, wherein the second portion comprises an end portion of the heat pipe.
7. The electronic device of claim 1, wherein the second portion includes no wicking material.
8. The electronic device of claim 1, wherein the sealed housing further includes a third portion.
9. The electronic device of claim 8, wherein the first portion comprises an evaporator region at a central portion of the heat pipe, and wherein the second portion and third portion both comprise condenser regions at end portions of the heat pipe.
10. A heat pipe, comprising:
a sealed housing including a first portion and a second portion;
a wicking material disposed inside the first portion;
a thermal transport liquid inside the sealed housing; and
a heat exchanger in contact with an outer surface of the second portion.
11. The heat pipe of claim 10, wherein the wicking material facilitates the flow of the thermal transport liquid away from the second portion.
12. The heat pipe of claim 10, wherein the first portion comprises an evaporator region of the heat pipe.
13. The heat pipe of claim 10, wherein the second portion comprises a condenser region of the heat pipe.

14. The heat pipe of claim **10**, wherein the second portion includes no wicking material.

15. The heat pipe of claim **10**, wherein the sealed housing further includes a third portion, wherein the first portion comprises an evaporator region at a center of the heat pipe, and wherein the second portion and third portion both comprise condenser regions at ends of the heat pipe.

16. A heat pipe, comprising:

a sealed housing having an inner surface, vapor cavities, and two ends, wherein the sealed housing includes a wicking material along at least a portion of the inner surface and a thermal transport material in a liquid state; and

heat exchangers thermally coupled to the sealed housing at condenser regions proximate to the ends of the sealed housing, wherein the sealed housing is configured to support a two-phase bidirectional flow of the thermal transport material in the liquid state in the wicking material and in a gas state in the vapor cavities to

transport thermal power over a distance from an evaporator region of the sealed housing to the heat exchangers, and wherein the heat exchangers are configured to transfer the thermal power from the sealed housing to an environment external to the heat pipe.

17. The heat pipe of claim **16**, wherein the height of the heat pipe is less than or equal to 1.4 mm.

18. The heat pipe of claim **16**, wherein a product of the thermal power and the distance is larger than or equal to 2,000 W-mm.

19. The heat pipe of claim **16**, wherein, during operation of the heat pipe, the sealed housing is configured to reduce acoustic sound associated with bubbles of the gas phase of the thermal transport material.

20. The heat pipe of claim **16**, wherein the wicking material is located at the evaporator region but not at the condenser regions.

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