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(54) **METHODS FOR DEPOSITING CARBON CONDUCTING FILMS BY ATOMIC LAYER DEPOSITION**

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(71) Applicant: **Micron Technology, Inc.**, Boise, ID (US)

(72) Inventor: **Jean-Sebastien Materne Lehn**, Boise, ID (US)

(57) **ABSTRACT**

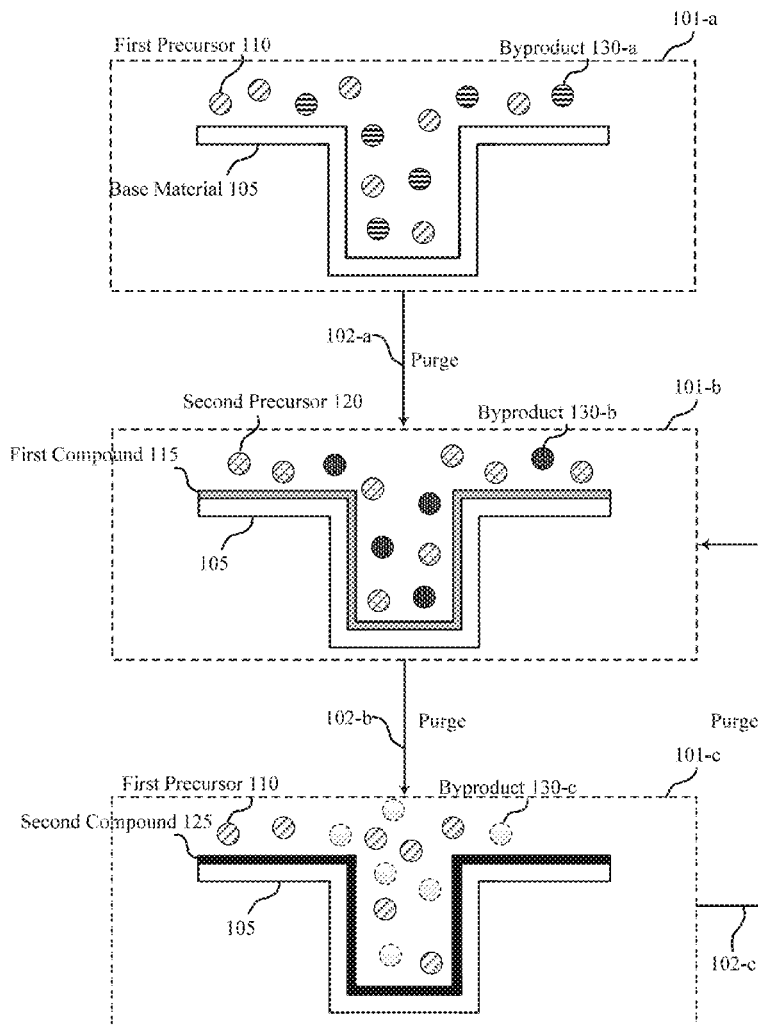
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Methods, systems, and devices for depositing carbon conducting films by atomic layer deposition are described. For instance, a device may react a first precursor with a base material to form a carbon compound on a material, where the first precursor is an acetylene, a diacetylene, a triacetylene, a polyacetylene, an alkene, or an arene and includes at least one germanium, silicon, or tin. Additionally, the device may react a second, carbon-containing precursor with the carbon compound to form a layer on the base material.



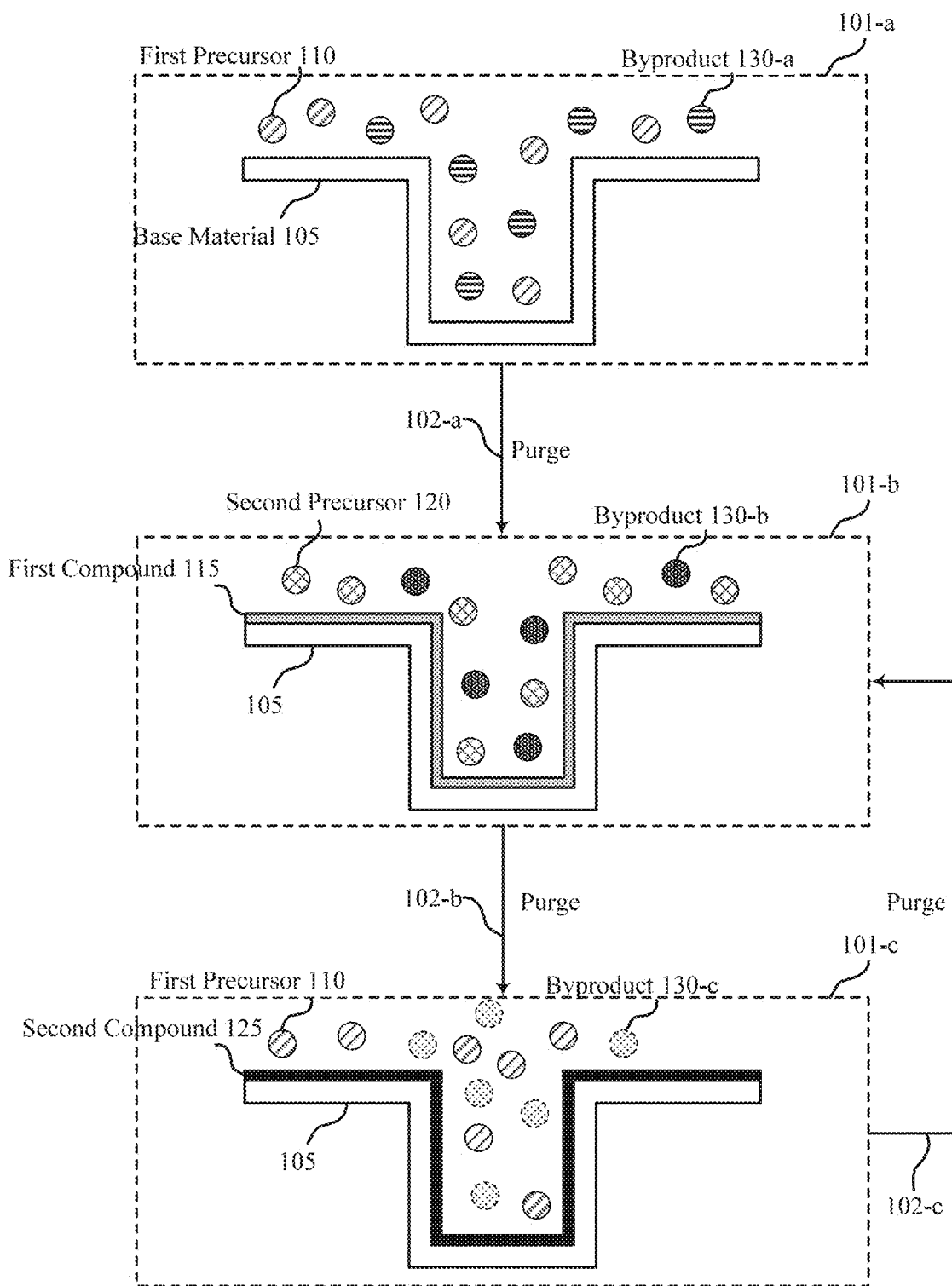
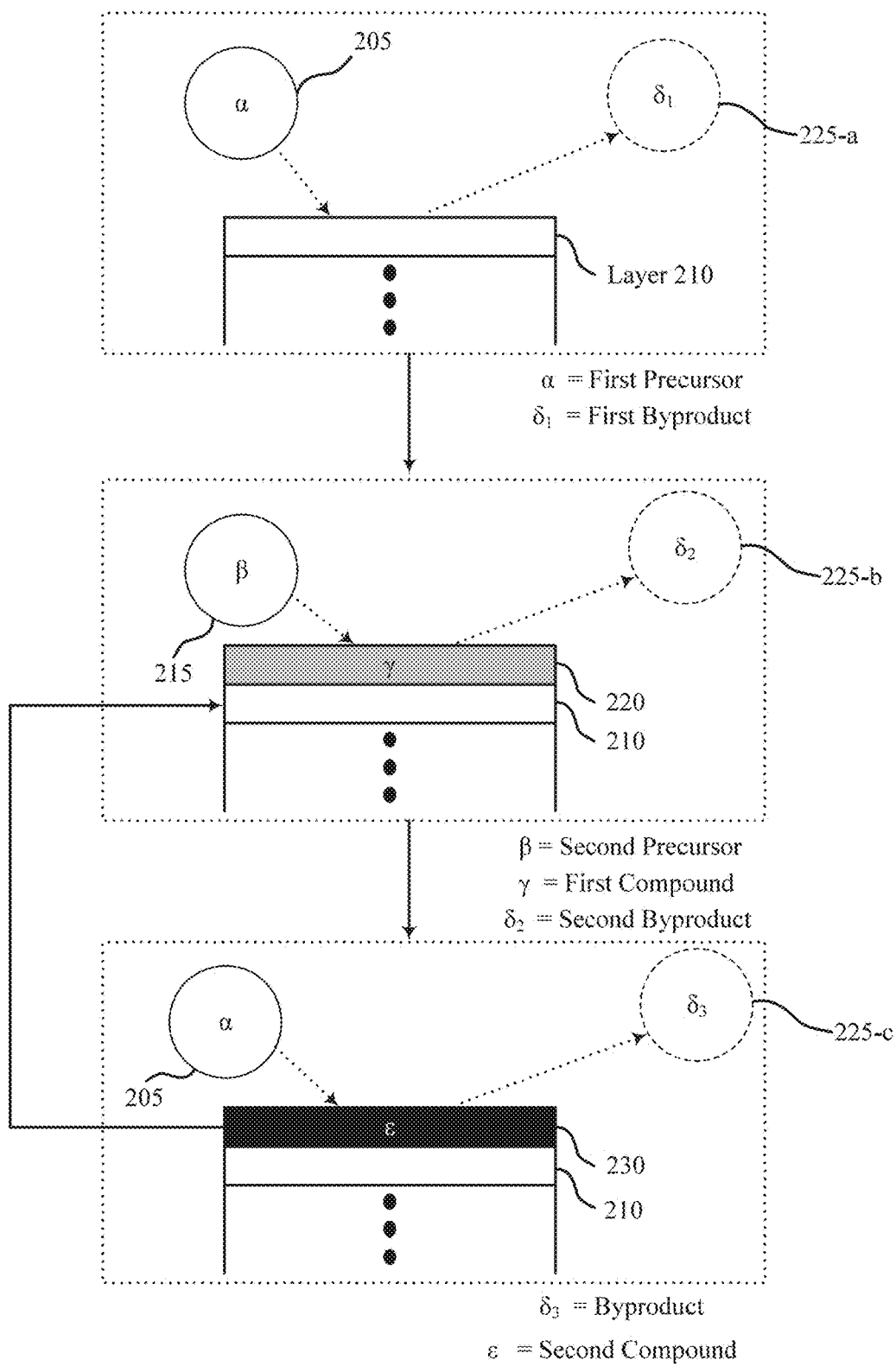


FIG. 1



200

FIG. 2

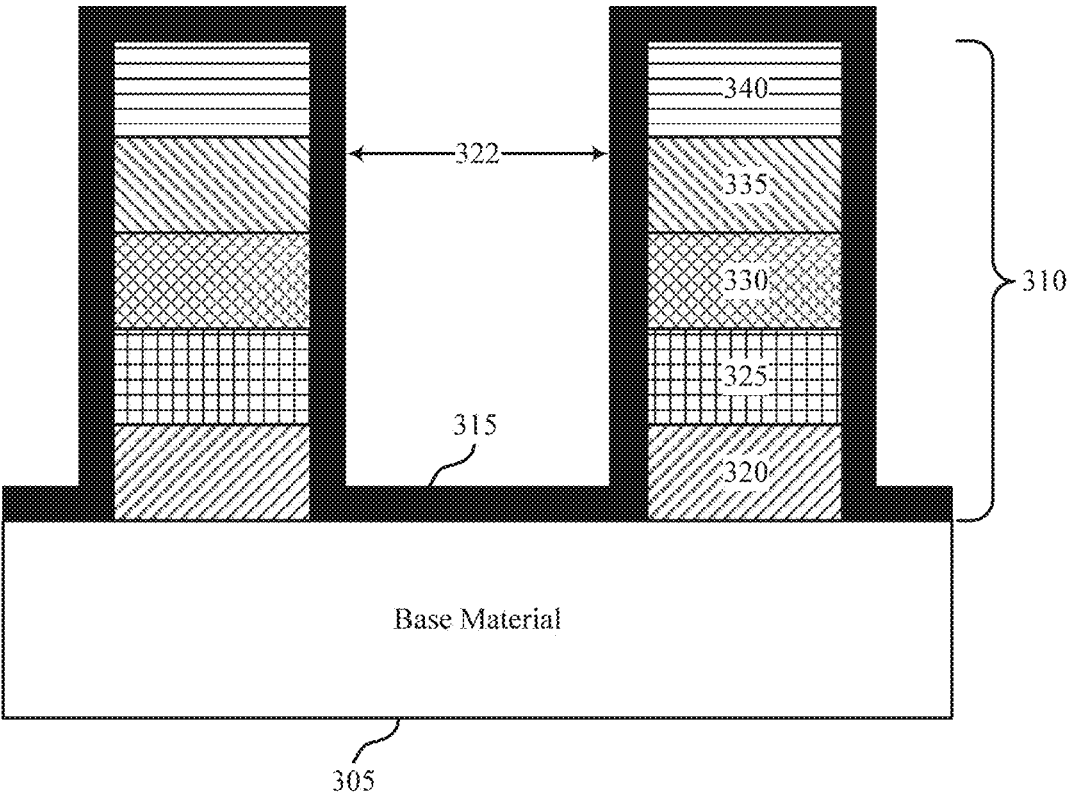
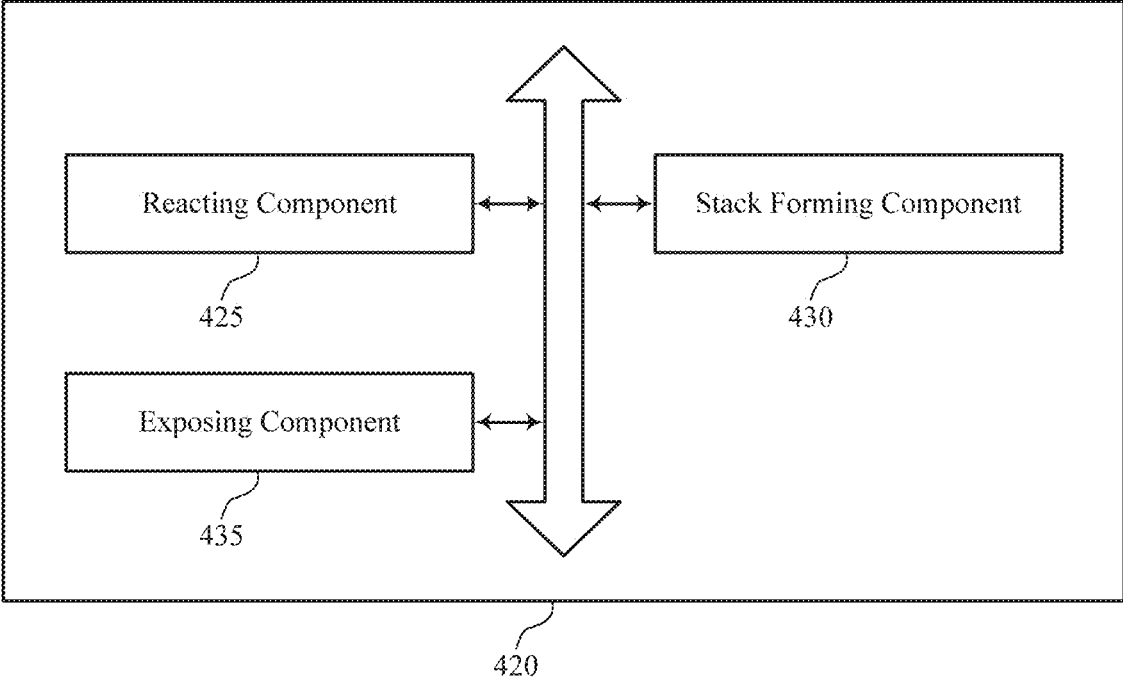


FIG. 3



400

FIG. 4

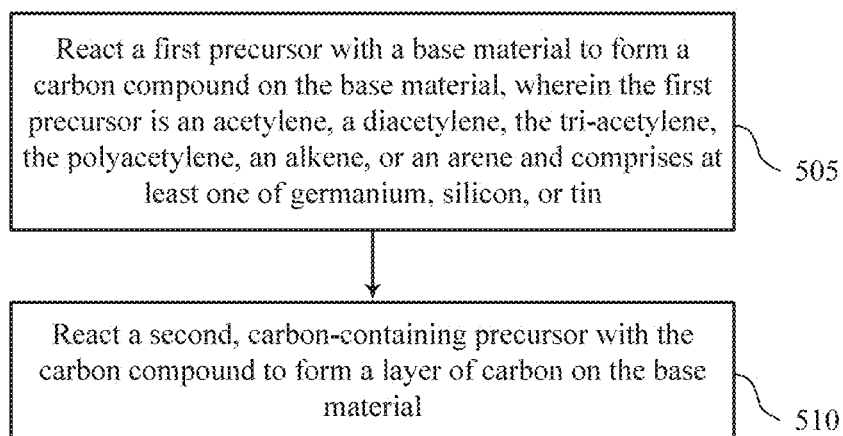
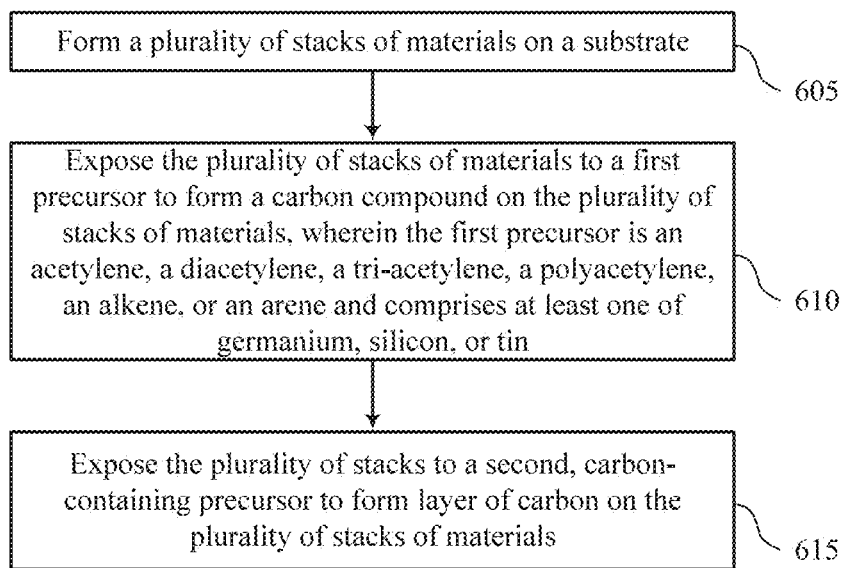


FIG. 5



600

FIG. 6

METHODS FOR DEPOSITING CARBON CONDUCTING FILMS BY ATOMIC LAYER DEPOSITION

FIELD OF TECHNOLOGY

[0001] The following relates to methods for performing atomic layer deposition, including methods for depositing carbon conducting films by atomic layer deposition.

BACKGROUND

[0002] Atomic layer deposition (ALD) is a technique used to deposit a film on a first material. For instance, performing ALD may include exposing the first material to a first precursor to form a second material on the first material. Additionally, performing ALD may include exposing the second material to a second precursor, where the second precursor may react with the second material to leave a third material on the surface of the first material. In some examples, the process may repeat, where the third material may be exposed to the first precursor to form another instance of the second material on the third material, and then the other instance of the second material may be exposed to the second precursor to leave another instance of the third material on the surface of the previously formed instance of the third material.

[0003] In some examples, reactions involved in ALD may occur at various temperatures. However, if such temperatures are outside of a predefined range for a threshold duration, other materials in a vicinity to the material being exposed to ALD may experience a change in physical or chemical properties beyond an expected threshold. Such changes in physical or chemical properties may adversely affect an operation of an electronic device that includes these other materials (e.g., may decrease a lifetime of the electronic device, may increase a likelihood that the electronic device displays errant behavior or does not perform its intended function). For some materials, the temperature in order to facilitate reactions (e.g., for forming the third material) in ALD may exceed the predefined range for the threshold duration. Accordingly, materials whose reactions may be facilitated to be within the predefined range or to be outside of the predefined range for less than the predefined duration, may decrease a likelihood that the operation of the electronic device is adversely affected.

BRIEF DESCRIPTION OF THE DRAWINGS

[0004] FIG. 1 illustrates an example of an atomic layer deposition (ALD) process that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0005] FIG. 2 illustrates an example of a material formation process that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0006] FIG. 3 illustrates an example of an electronic device that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0007] FIG. 4 shows a block diagram of a controller that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0008] FIGS. 5 and 6 show flowcharts illustrating a method or methods that support methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

DETAILED DESCRIPTION

[0009] An electronic device may be made up of layers of materials. One technique for adding layers to the electronic device is to perform ALD. In some examples, it may be advantageous for one or more of those layers to be made up of carbon with a purity above a threshold amount (e.g., 85% pure carbon, 90% pure carbon, 95% pure carbon, 99% pure carbon, 99.9% pure carbon). For instance, carbon with the purity above the threshold amount may have conductive properties that may enhance the operation of the electronic device (e.g., such carbon may have a higher conductivity as compared to other materials). However, previously disclosed precursors used in ALD have not been shown to be capable of producing such carbon. Instead, these previously disclosed precursors deposit other elements or compounds with the carbon.

[0010] The techniques disclosed herein describe precursors capable of being used in ALD to produce one or more layers of carbon with the purity above the threshold amount for an electronic device. For instance, the techniques may include exposing a material (e.g., a base material) to a first precursor and reacting the first precursor with the material to form a first carbon compound, where the first precursor may be an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and may include at least one of germanium, silicon, or tin. Additionally, the techniques may include reacting a second, carbon-containing precursor with the carbon compound to form a layer of carbon on the material.

[0011] Additionally or alternatively, the precursors disclosed herein may enable lower temperatures to be used for forming a layer of carbon on a material. For instance, the reactivity of germanium, silicon, or tin may be such that the layer of carbon can be formed at a lower temperature when reacting the second, carbon-containing precursor with the carbon compound, as the carbon compound may include the germanium, silicon, or tin. Additionally or alternatively, in some examples, the reactivity of germanium and tin may be higher than that of silicon such that the layer of carbon may be formed at lower temperatures using germanium or tin in the first precursor as compared to examples of the first precursor that do not contain the germanium or the tin.

[0012] Features of the disclosure are initially described in the context of an ALD process and a material formation process as described with reference to FIGS. 1 and 2. Features of the disclosure are described in the context of an electronic device as described with reference to FIG. 3. These and other features of the disclosure are further illustrated by and described with reference to an apparatus diagram and flowcharts that relate to methods for depositing carbon conducting films by atomic layer deposition as described with reference to FIGS. 4 through 6.

[0013] FIG. 1 illustrates examples of an ALD process **100** that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0014] As illustrated in stage **101-a**, a base material **105** may be exposed to a first precursor **110**. For instance, the base material **105** may be located in a reactor (e.g., depo-

sition chamber) within which a gaseous phase of the first precursor **110** may be introduced. Exposing the base material to the first precursor may enable a first compound **115** to form on the surface of the base material **105**, as depicted in stage **101-b**. In some examples, as a result of the reaction between base material **105** and first precursor **110**, a byproduct **130-a** will be formed. After forming first compound **115**, a byproduct **130-a** may be formed; in that case, the byproduct **130-a** and/or a portion of the first precursor **110** may be purged (e.g., removed from the reactor) at **102-a** before proceeding to stage **101-b**. In some examples, the temperature of the reactor may be set or adjusted to a first predefined value such that the first compound **115** forms on the surface of the base material **105**. In some examples, the base material may be a substrate. In some examples, exposing a material to a precursor may refer to adding the precursor to the reactor within which the material is located, whereas reacting the material with the precursor may refer to a chemical reaction that occurs between the precursor and the material and may involve setting or adjusting a temperature of the reactor to a particular temperature that facilitates the reaction.

[0015] After forming the first compound **115** at stage **101-a**, the first compound **115** may be exposed to a second precursor **120** at stage **101-b**. For instance, a gaseous phase of the second precursor **120** may be introduced into the reactor and exposed to the surface of the first compound **115**. In some examples, the base material **105** may be transported to a second reactor for introducing the second precursor **120**. In other examples, the same reactor may be used. The second precursor **120** may react with the first compound **115** to form a second compound **125**, as shown in stage **101-b**. In some examples, as a result of the reaction between first compound **115** and second precursor **120**, a byproduct **130-b** will be formed. After forming second compound **125**, the byproduct **130-b** and/or at least a portion of the second precursor **120** may be purged (e.g., removed from the reactor) at **102-b** before proceeding to stage **101-c**. In some examples, the temperature of the reactor may be set or adjusted to a second predefined value such that the second compound **125** forms on the surface of the base material **105**.

[0016] After forming the second compound **125** at stage **101-b**, the second compound **125** may be exposed to a first precursor **110** at stage **101-c**. For instance, a gaseous phase of the first precursor **110** may be introduced to the reactor and exposed to the surface of the second compound **125**. In some examples, the base material **105** may be transported to a third reactor for introducing the first precursor **110**. In other examples, the same reactor may be used for stage **101-c** as used for one or both of stages **101-a** and **101-b**. The first precursor **110** may react with the second compound **125** to form a second instance of the first compound **115** on top of the second compound **125**. In some examples, as a result of the reaction between second compound **125** and first precursor **110**, a byproduct **130-c** will be formed. After forming the second instance of first compound **115**, the byproduct **130-c** and/or at least a portion of the first precursor **110** may be purged (e.g., removed from the reactor) at **102-c** before returning back to stage **101-b**. In some examples, the temperature of the reactor may be set or adjusted to the first predefined value or a third predefined value such that the first compound **115** forms on the surface of the base material **105**. In some examples, first precursor

110 and second precursor **120** may be delivered to the reactor (e.g., or reactors) using an inert gas (e.g., argon, helium, nitrogen). Additionally or alternatively, the byproducts **130-a**, **130-b** and/or **130-c** may be purged using an inert gas (e.g., argon, helium, nitrogen).

[0017] In some examples, the process may be repeated to deposit multiple layers of the second compound **125**. For instance, after depositing a first instance of second compound **125**, the first instance of the second compound **125** may be exposed to the first precursor **110** to form a second instance of the first compound **115** on a surface of the first instance of the second compound **125**. Then, the second instance of the first compound **115** may be exposed to the second precursor **120** to form a second instance of the second compound **125** on the surface of the first instance of the second compound **125**.

[0018] In some examples, the first precursor **110** may be an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and may include at least one of germanium, silicon, or tin. Additionally or alternatively, the second precursor **120** may be carbon-containing. Using these precursors, a layer of carbon (e.g., carbon with above 85% purity, carbon with above 90% purity, carbon with above 95% purity, carbon with above 99% purity, carbon with above 99.9% purity) may be deposited as the second compound **125**.

[0019] It should be noted that there may be examples in which the second precursor **120** may react with the base material **105** to form a third compound. In some such examples, the first precursor **110** may react with the third compound to form a fourth compound. The process may be repeated and such that multiple layers of carbon (e.g., carbon with above 85% purity, carbon with above 90% purity, carbon with above 95% purity, carbon with above 99% purity, carbon with above 99.9% purity) may form.

[0020] In some examples, the base material **105** may be a structure on a substrate (e.g., a wafer). In some such examples, the base material **105** may span in a first direction and a second direction, where the first direction is orthogonal to the second direction. Additionally, a memory device including the base material **105** may include word lines extending along the first direction and/or the second direction and bit lines extending along a third direction orthogonal to the first direction and the second direction. In some such examples, a stack of materials (e.g., a sequence of materials) may be formed in one or more recesses of the word lines, where the stack may extend along the first direction and/or the second direction and where the sequence of materials may include a memory cell (e.g., a chalcogenide element). In some examples, the techniques described herein may be used to form layers of carbon on the base material **105**, the word lines, the bit lines, the stacks, or any combination thereof.

[0021] FIG. 2 illustrates an example of a material formation process **200** that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein.

[0022] As illustrated in FIG. 2, a layer **210** may be exposed to a first precursor **205**. The first precursor, for instance, may be an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and may include at least one of germanium, silicon, or tin. In some examples, the first precursor **205** reacting with the layer **210** may form a byproduct **225-a**, which may be removed from the reactor.

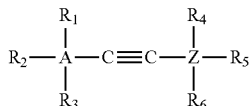
After forming the first compound **220**, the first compound **220** may be exposed to a second precursor **215**, where the second precursor may contain carbon. The second precursor **215** may react with the first compound **220** to form second compound **230**, which may be a layer of carbon (e.g., carbon with above 85% purity, carbon with above 90% purity, carbon with above 95% purity, carbon with above 99% purity, carbon with above 99.9% purity). In some examples, the second precursor **215** may form a layer on the first compound **220** and the layer may react with the first compound **220** to form the second compound **230**. In other examples, the second precursor **215** may directly react with the first compound **220** to form the second compound **230**. This reaction may produce a byproduct **225-b**, which may be removed from the reactor.

[0023] In some examples, the second compound **230** may be exposed to a first precursor **205** to form a second instance of the first compound on the second compound **230**. In some examples, the first precursor may form a layer on the second compound **230** and the layer may react with the second compound **230** to form the second instance of the first compound. In other examples, the first precursor **205** may directly react with the second compound **230** to form the second instance of the first compound. This reaction may produce a byproduct **225-c**, which may be removed from the reactor. Without deviating from the scope of the disclosure, the second instance of the first compound may instead be a third compound distinct from the first compound. In some examples, the process may be repeated to deposit multiple layers of the second compound **230**. For instance the process may repeat again where the second instance of the first compound acts as depicted first compound **220** and second compound **230** acts as layer **210**. In some examples, first precursor **205** and second precursor **215** may be delivered to the reactor (e.g., or reactors) using an inert gas (e.g., argon, helium, nitrogen). Additionally or alternatively, the byproducts **225-a**, **225-b**, and/or **225-c** may be purged using an inert gas (e.g., argon, helium, nitrogen).

[0024] In a first example, the first compound **220** may include $\text{-Sub-(CC-SiMe}_3)_n$ bonded with a substrate and the second precursor **215** may include n moles of CBr_4 , where n may be 2 or 3, for instance, although n may also have other values. Additionally, Sub may represent the substrate, CC may represent two triple-bonded carbons, Si may represent Silicon, Me may represent methyl, C may represent carbon, and Br may represent bromine. In such examples, the first compound **220** and the second precursor **215** may react to form a second compound **230** that includes the substrate and $\text{-Sub-(CC-SiMe}_3)_n$ and will also form a byproduct **225-b** that includes n moles of Br-SiMe_3 . For instance, CBr_3 may replace the SiMe_3 of the first compound **220**. Additionally, first precursor **205** may be $\text{Me}_3\text{Si-CC-SiMe}_3$ and may react with the CBr_n (e.g., CBr_3) of the second compound **230**. In such examples, the -CC-SiMe_3 of the first precursor **205** may replace the Br of the $\text{-Sub-(CC-CBr}_3)_n$ to form an additional layer of carbon (e.g., $\text{-Sub-(CC-C}\{\text{CC-SiMe}_3\}_3)_n$ bonded with the substrate may be formed). Additionally, the byproduct **225-c** will be produced and may have the chemical formula Br-SiMe_3 . Other byproducts **225-b** and **225-c** (e.g., $\{\text{MeO-SiMe}_3\}$, $\{\text{Me}_2\text{N-SiMe}_3\}$, $\{\text{Br-GeMe}_3\}$, $\{\text{Br-SnMe}_3\}$, $\{\text{Br-SiEt}_3\}$, $\{\text{Cl-SiMe}_2\text{-SiMe}_3\}$) may be obtained by using other compounds.

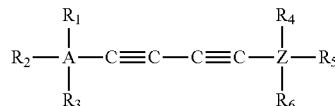
[0025] In some examples, the first precursor **205** may include at least one alkyne group (e.g., an acetylene) and may be defined as the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A-CC-ZR}_4\text{R}_5\text{R}_6$, where A or Z are independently selected from germanium, tin, or silicon, where CC represents two carbons triple bonded with each other, and where each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. In some examples, an alkyne group may be defined as a compound that has at least one pair of triple-bonded carbons. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $\text{-SiR}_a\text{R}_b\text{R}_c$ moiety, a $\text{-GeR}_a\text{R}_b\text{R}_c$ moiety, a $\text{-SnR}_a\text{R}_b\text{R}_c$ moiety, a $\text{-SiR}_a\text{R}_b\text{C}_c\text{R}_d\text{R}_e$ moiety, a $\text{-CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a $\text{-SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or more generally a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof. For instance, each atom of the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is fully saturated with respective substituents so that each of these (carbon, silicon, germanium, or tin) atoms has 4 bonds, which can either be to other (carbon, silicon, germanium, or tin) atoms of the set or to corresponding substituents represented as R_a through R_x (where the substituents may be indexed as a, b, c . . . , x, where x is some index different than a). In some such examples, up to 10 atoms of Carbon, Silicon, Germanium, or Tin may be included in the set that are distinct from any atoms of Carbon, Silicon, Germanium, or Tin of the R_a through R_x substituents. Additionally, the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof may be linear, branched, or cyclic. In some examples, R_a through R_x may be independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent or group (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents or groups (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent or group (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents or groups which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or

an isofulminate. In some examples, the first precursor **205** as described herein may have the following form.



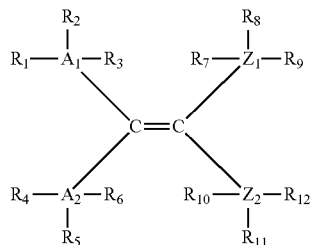
[0026] In some examples, the first precursor **205** may be a diacetylene and may be defined as the chemical formula $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, where A or Z are independently selected from germanium, tin, or silicon, where each CC is two carbons triple bonded with each other, and where R_1, R_2, R_3, R_4, R_5 and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1, R_2, R_3, R_4, R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1, R_2, R_3, R_4, R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a, R_b, R_c, R_d, R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. In some examples, the first precursor **205** may be a tri-acetylene and may have the chemical formula $R_1R_2R_3A-CC-CC-CC-ZR_4R_5R_6$. In some examples, the first precursor **205** may be a polyacetylene and may have the chemical formula $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is

an integer larger than 3. In some examples, the first precursor **205** as described herein may have the following form:



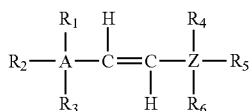
[0027] In some examples, the first precursor **205** may be an alkene and may be defined as the chemical $(R_1R_2R_3A_1)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, or $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, where A_1, A_2, Z_1 , or Z_2 are independently selected from a germanium, a tin, or a silicon, where $C=C$ is two carbons double bonded with each other and CC is two carbons triple-bonded with each other, and where each of $R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8, R_9, R_{10}, R_{11}$, and R_{12} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of $R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8, R_9, R_{10}, R_{11}$, and R_{12} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of $R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8, R_9, R_{10}, R_{11}$, and R_{12} may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a, R_b, R_c, R_d, R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and

the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. For instance, the first precursor **205** as described herein may have the following form:



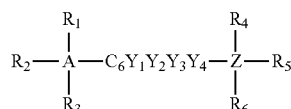
[0028] In some examples, the first precursor **205** may be an alkene and may be defined as the chemical formula $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CD_1=CD_2-ZR_4R_5R_6$, or $R_1R_2R_3A-CC-CD_1=CD_2-CC-ZR_4R_5R_6$, where A or Z are independently selected from a germanium, a tin, or a silicon, CC is two carbons triple bonded with each other; C is a carbon and each of D₁ and D₂ are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy; and each of R₁, R₂, R₃, R₄, R₅, and R₆ are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R₁, R₂, R₃, R₄, R₅, and R₆ may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R₁, R₂, R₃, R₄, R₅, and R₆ may be independently selected from a —SiR_aR_bR_c moiety, a —GeR_aR_bR_c moiety, a —SnR_aR_bR_c moiety, a —SiR_aR_bCR_cR_dR_e moiety, a —CR_aR_bSiR_cR_dR_e moiety, a —SiR_aR_bGeR_cR_dR_e moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a, R_b, R_c, R_d, R_e, and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl

substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. In some examples, D₂ includes the chemical formula R₇R₈R₉A₂, where A₂ is selected from a germanium, a tin, or a silicon, and where each of R₇, R₈, and R₉ are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R₇, R₈, and R₉ may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R₇, R₈, and R₉ may be independently selected from a —SiR_aR_bR_c moiety, a —GeR_aR_bR_c moiety, a —SnR_aR_bR_c moiety, a —SiR_aR_bCR_cR_dR_e moiety, a —CR_aR_bSiR_cR_dR_e moiety, a —SiR_aR_bGeR_cR_dR_e moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a, R_b, R_c, R_d, R_e, or all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. In some examples, the first precursor **205** as described herein may have the following form:



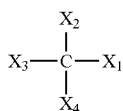
[0029] In some examples, the first precursor **205** may be an arene and may be defined as the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A-C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4\text{-ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A-CC-C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4\text{-ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A-CC-CC-ZR}_4\text{R}_5\text{R}_6$, where CC is two carbons triple-bonded with each other, each of A or Z are independently selected from a germanium, a tin, or a silicon; C is a carbon, where Y_1 , Y_2 , Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, an alkyl, an aryl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy, and where each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. In some examples, Y_1 includes the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, or $\text{R}_7\text{R}_8\text{R}_9\text{A}_2\text{-CC}$; Y_2 includes the chemical formula

$\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3$, or $\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3\text{-CC}$; Y_3 includes the chemical formula $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4$, or $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4\text{-CC}$; Y_4 includes the chemical formula $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5$, or $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5\text{-CC}$; or any combination thereof, where A_2 , A_3 , A_4 , A_5 are independently selected from a germanium, a tin, or a silicon, and where R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride, and where CC are two triple-bonded carbons with each other. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. In some examples, the first precursor **205** as described herein may have the following form.



[0030] In some examples, the second, carbon-containing precursor **215** may be defined as chemical formula

$CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , where each of X_1 , X_2 , X_3 , and X_4 are independently selected from fluoride, chloride, bromide, iodide, cyanide, a methoxy, an ethoxy, an alkoxy, an alkyl-sulfide, an alkyl-selenide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate, a dimethylamide, a diethylamide, an ethylmethylamide, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), hydrogen (or deuterium) or an alkyl, or an aryl, or an alkyl containing double or triple carbon-carbon bonds, or any combination thereof. Additionally, W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W_1 and W_2 can be $O=CCl_2$, $O=C=S$, or $S=C=S$. N is nitrogen; examples of molecules containing N can be NCB, cyanogen bromide. In some examples, the second, carbon-containing precursor **215** may be a tetramethyl-orthocarbonate (e.g., $C(OMe)_4$, where Me is a methyl), a tetraethylorthocarbonate (e.g., $C(OEt)_4$, where Et is an ethyl), a tetrakis(dimethylamino)methane (e.g., $C(NMe_2)_4$), a tetrakis(diethylamino)methane (e.g., $C(NEt_2)_4$), or a tetrakis(ethylmethylamino)methane (e.g., $C(NMeEt)_4$). One example of a reaction of second, carbon-containing precursor **215** may be given as $CBr_4+4Me_3Si-CC-SiMe_3 \rightarrow C(CC-SiMe_3)_4+4BrSiMe_3$. In that case, the by-product **225-b** will be $BrSiMe_3$. In cases the second, carbon containing precursor contains an atom W_n ($n=1$ or 2), the by-product **225-b** will be $Me_3Si-W_n-SiMe_3$, for example hexamethyldisiloxane, $Me_3Si-O-SiMe_3$. In cases the second, carbon containing precursor contains an atom N the by-product **225-b** will be $N(SiMe_3)_3$, tris(trimethylsilyl) amine. In some examples, the second, carbon-containing precursor **215** may have the following form:



[0031] In some examples, the second, carbon-containing precursor **215** may include a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. In some additional examples, the second, carbon-containing precursor **215** may include a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, $HCOCl$; chloroacetic acid chloride, $ClCH_2-COCl$; trifluoroacetic acid chloride, CF_3-COCl ;

oxalic acid dichloride, $CIOC-COCl$; chloral, CCl_3-CHO . In more additional examples, the second, carbon-containing precursor **215** may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, $HCOOH$; chloroacetic acid, $ClCH_2-COOH$; trifluoroacetic acid, CF_3-COOH ; oxalic acid, $HOOC-COOH$; oxalic acid chloride, $HOOC-COCl$.

[0032] In some examples, the first precursor **205** may be reacted with the base material and/or the second carbon-containing precursor may be reacted with the first compound **220** to form the layer of carbon (e.g., second compound **230**) at a temperature at or below $500^\circ C$. Performing the reaction at this temperature may be possible due to a reactivity of the silicon, germanium, or tin in the first precursor **205** and/or the first compound **220**. Additionally or alternatively, the temperature may be at or below $400^\circ C$. Performing the reaction at this temperature may be possible due to a reactivity of the germanium or tin in the first precursor **205** and/or the first compound **220** (e.g., as compared to a first precursor **205** and/or a first compound **220** that includes silicon instead of germanium or tin).

[0033] In some examples, the term ‘alkyl’ may refer to a saturated hydrocarbon chain, an unsaturated hydrocarbon chain, a linear hydrocarbon chain, a branched hydrocarbon chain, or a cyclic hydrocarbon chain including from one carbon atom (e.g., C_1) to ten carbon atoms (e.g., C_{10}).

[0034] In some examples, the term “substituted” may refer to a functional group where one or more hydrogen atoms have been replaced by another functional group, such as an alkyl group, an alkoxide group, an amide group, an amine group, or a halogen group.

[0035] In some examples, a “halide” may refer to a fluoro, a chloro, a bromo, or an iodo.

[0036] In some examples, the term “alkoxy” may refer to an alkyl group linked to an oxygen atom including, but not limited to, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, a hexoxy group, a heptoxy group, an octoxy group, a nonoxy group, a decoxy group, a phenyloxy, an aryloxy, an alkylsilyloxy, an alkoxy-substituted alkoxy group (e.g., a polyether group), such as a methoxy group, a methoxy ethoxy group, an ethoxy methoxy group, an ethoxy group, and a methoxy ethoxy group. The alkoxy may be linear or branched, such as iso-propylalkoxide or a tert-butylalkoxide. The alkoxy may have a chelating group. Chelating groups may, for instance, refer to a dialkylamido group or an alkylsulfide group.

[0037] In some examples, a “methyl” may refer to a compound with the chemical formula CH_3 , where “C” may refer to carbon and “H” may refer to hydrogen (or deuterium). In some examples, an “ethyl” may refer to a compound with the chemical formula CH_2CH_3 . In some examples, a “propyl” may refer to a compound with the chemical formula $CH_2CH_2CH_3$. In some examples, an “iso-propyl” may refer to a compound with the chemical formula $(CH_3)_2CH-$. In some examples, an alkyl group may refer to a compound with a chemical formula C_nH_{2n+1} , where n is an integer greater than or equal to 1. In some examples, an alkyl-sulfide may refer to a $-SR$ moiety, where R is an alkyl group, an alkyl-selenide may refer to a $-SeR$ moiety, where R is an alkyl group, an alkyl-telluride may refer to a $-TeR$

moiety, where R is an alkyl group. In some examples, a dialkylamide may refer to an amide moiety with two alkyl groups, such as —NR'R'' , where R' and R'' are alkyl groups.

[0038] A dimethylamino is the moiety with chemical formula $(\text{CH}_3)_2\text{N—}$, where “C” may refer to carbon, “H” may refer to hydrogen (or deuterium), and “N” may refer to nitrogen. In some examples, a diethylamino is the moiety with chemical formula $(\text{CH}_2\text{CH}_3)_2\text{N—}$. In some examples, ethylmethylamino is the moiety with chemical formula $\text{CH}_2\text{CH}_3(\text{CH}_3)\text{N—}$.

[0039] In some examples, the methods or aspects of the methods described herein may be performed using chemical vapor deposition (CVD). For instance, the first precursor **205** may be deposited using CVD and the second precursor may react with the first compound **220** via the methods described herein, the first compound **220** may be formed with the first precursor **205** via the methods described herein and the second precursor **215** may be deposited onto the first compound **220** using CVD, or the first precursor **205** and the second precursor **215** may both be deposited using CVD.

[0040] Independently including or selecting from a set of elements and/or compound may refer to a capability that a first element or compound may be substituted for another while still producing a precursor usable for forming a compound on a surface of a material.

[0041] It should be noted that there may be examples in which the second, carbon-containing precursor **215** may react with the layer **210** to form a third compound. In some such examples, the first precursor **205** may react with the third compound to form a fourth compound. The process may be repeated and such that multiple layers of carbon (e.g., carbon with above 85% purity, carbon with above 90% purity, carbon with above 95% purity, carbon with above 99% purity, carbon with above 99.9% purity) may form.

[0042] While the second compound **230** (e.g., carbon or a carbon material) may be formed by sequentially introducing and reacting the first precursor **205** and the second precursor **215** (i.e., in an ABAB . . . sequence), the precursors may be introduced in a different order than that described above (e.g., in a BABA . . . sequence, an AABAAB . . . sequence, an ABBABB sequence) depending on the composition of the second compound **230**. For instance, first precursor **205** may be introduced followed by the introduction of the second precursor **215**. Depending on the composition of the second compound **230**, more than one introduction (e.g., pulse) of the first precursor **205** or the second precursor **215** may be conducted before the second precursor **215** or the first precursor **205**, respectively, are introduced.

[0043] In some examples, a first molecule for the first precursor **205** (i.e., precursor **1-a**) and a second molecule for the second precursor **215** (i.e., precursor **2-a**) may be introduced repeatedly for one or more cycles (e.g., AA times or AA cycles, where AA is some positive integer). After repeatedly introducing precursor **1-a** and precursor **2-a** over the multiple cycles, a third molecule for the first precursor **205** (i.e., precursor **1-b**) and a fourth molecule for the second precursor (i.e., precursor **2-b**) may be introduced repeatedly for one or more cycles (e.g., BB times or BB cycles, where BB is some positive integer). This process may continue for multiple other precursors up to a predefined amount (e.g., CC times or CC cycles for precursors **1-c** and **2-c**, DD times or DD cycles for precursors **1-d** and **2-d**, and so on, up to XX times or XX cycles for precursors **1-x** and **2-x**, where CC, DD, and XX are all positive integers). After this process

continues up to the predefined amount, the process may repeat (e.g., precursors **1-a** and **2-a** may be used again for AA times or AA cycles). It should be noted that each of the molecules used as precursors for each cycle may be selected from the same molecule relative to a different cycle or different molecules from the molecules described herein for first precursor **205** and second precursor **215**.

[0044] In some such examples, a third precursor may be reacted with a layer of carbon (e.g., second compound **230**) to form a second carbon compound on the layer of carbon, where the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin. Additionally, a fourth, carbon-containing precursor may be reacted with the second carbon compound to form a second layer of carbon on the layer of carbon (e.g., on second compound **230**). In some such examples, a set of X precursor pairs may be identified, where each precursor pair of the set of X precursor pairs includes one of a first set of precursors and one of a second set of precursors, where each precursor pair has an associated quantity of cycles, where X is an integer greater than or equal to 2, where each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin, and where each precursor of the second set of precursors is a carbon-containing precursor. Additionally, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, a reacting of the one of the first set of precursors to form a respective carbon compound and a reacting of the one of the second set of precursors with the respective carbon compound to form one or more layers of carbon may be performed.

[0045] In some examples, a layer of carbon may be exposed to the third precursor to form a second carbon compound on multiple stacks of materials, where the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin. Additionally, the second carbon compound may be exposed to the fourth, carbon-containing precursor to form a second layer of carbon on the second layer of carbon. In some such examples, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon may be performed.

[0046] In some examples, the second layer of carbon may be formed on the layer of carbon (e.g., second compound **230**) by exposing the layer of carbon to the third precursor to form the second carbon compound on the multiple stacks of materials and exposing the second carbon compound to the fourth, carbon-containing precursor to form the second layer of carbon on the layer of carbon, where the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin. In some examples, a set of carbon films may be formed, where each of the set of carbon films is associated with a precursor pair of a set of X precursor pairs, where each precursor pair of the set of X

precursor pairs includes one of a first set of precursors and one of a second set of precursors, where each precursors pair has an associated quantity of cycles, where each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin, where each precursor of the second set of precursors is a carbon-containing precursor, and where each of the set of carbons films is formed by performing, according to the associated quantity of cycles for the associated precursor pair of the set of precursor pairs, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon.

[0047] The methods described herein may have one or more advantages. For instance, using the first precursor **205** and/or the second precursor **215** as described herein may enable the carbon content of second compound **230** to be as high as 85%, 90%, 95%, 99%, 99.9%, or 100%, may enable a deposited film to contain up to 75%, 85%, 90%, 95%, 99%, 99.9%, or 100% sp² carbon, and/or may enable that carbon film deposited by ALD is conformal at a bottom of 3D structures (e.g., deep 3D structures, such as 3D structures with a depth above a threshold amount). In some examples, a fraction of sp² carbon may be controllable to a defined target amount depending on which compound is chosen for the first precursor (e.g., which of an alkene, arene, acetylene, di-acetylene, tri-acetylene, or polyacetylene is chosen). Accordingly, the method described herein may enable modulating an sp² fraction of a film. Additionally or alternatively, using germanium and/or tin in the first precursor **205** may enable reactions (e.g., the formation of first compound **220** and/or the formation of second compound **230**) to occur at lower temperatures as compared to precursors that do not include germanium and/or tin (e.g., trimethylsilyl precursors). Additionally or alternatively, using germanium and/or tin in the first precursor **205** may enable deposition that occurs more quickly for a given temperature as compared to precursors that do not include germanium and/or tin.

[0048] FIG. 3 illustrates an example of an electronic device **300** that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein. The electronic device **300** may include a base material **305** with one or more features **310** (e.g., pillars, stacks), where the base material **305** and the one or more features **310** may be covered in a material **315**. Each feature **310** may include materials **320**, **325**, **330**, **335**, and **340**, where each of material **320**, **325**, **330**, **335**, and **340** may be an example of a chalcogenide material, an organic (e.g., carbon) material, a carbon allotrope (e.g., graphite), a reactive metal (e.g., tungsten, aluminum, or tantalum), a thermally-sensitive material, an oxidation-sensitive material, or any combination thereof. Some of material **320**, **325**, **330**, **335**, and **340** may be examples of other materials. In some examples, base material **305** or the combination of base material **305** and one or more features **310** may be an example of a base material **105** as described with reference to FIG. 1C or a layer **210** as described with reference to FIG. 2. Additionally or alternatively, material **315** may be an example of a second compound **125** as described with reference to FIG. 1C or a second compound **20** as described with reference to FIG. 2.

[0049] While FIG. 3 illustrates feature **310** including five materials, each feature may be made up of a single material or two or more materials (e.g., including more than five materials). The features may be separated from each other by openings **322**. The materials of the features **310** may be formed adjacent to (e.g., over) the base material **305** using techniques such as photolithography, physical vapor deposition (PVD), chemical vapor deposition (CVD), or ALD. In some examples, the base material **305** may include one or more materials, layers, structures, or regions thereon. The features **310** may be considered high aspect ratio (HAR) features, where HAR may for instance correspond to greater than or equal to an aspect ratio of 10:1, greater than or equal to an aspect ratio of 20:1, greater than or equal to an aspect ratio of 25:1, or greater than or equal to an aspect ratio of 50:1. In some examples, the material **315** may be formed on one of but not both base material **305** and the one or more features **310**. Additionally or alternatively, the material **315** may be formed as a material within each of the one or more features **310**. Additionally or alternatively, the material **315** may be formed on a planar material or on a low aspect ratio features of an electronic device.

[0050] The material **315** may be formed over the features **310** according to the aspects described herein. For instance, the material **315** may be formed by sequentially exposing the features **310** of the electronic device **300** to a first precursor (e.g., first precursor **205**) and a second precursor (e.g., second precursor **215**) as described herein. The material **315** may function as a conductive component of electronic device **300**, such as a transistor, a capacitor, an electrode, an etch-stop material, a gate, a barrier material, or a spacer material. One or more materials and/or structure, such as a gate, may subsequently be formed in the openings **322** by techniques such as photolithography, PVD, CVD, or ALD and/or additional process acts conducted to form a complete electronic device containing electronic device **300**.

[0051] The material **315** may be conformally formed on the features **310** according to the aspects described herein. For instance, the thickness of material **315** on sidewalls of the features **310** may be substantially uniform. For instance, the material **315** may be formed to a thickness ranging from a monolayer to 100 nm. Alternatively, the material **315** may be formed at a greater thickness. The material **315** may be in direct contact with each material of the features **310** or some materials of the features **310**. Additionally or alternatively, the material **315** may be in contact with the base material **305**.

[0052] In some examples, the base material **305** may be a structure on a substrate (e.g., a wafer). In some such examples, the base material **305** may span in a first direction and a second direction, where the first direction is orthogonal to the second direction. Additionally, a memory device including the base material **305** may include word lines extending along the first direction and/or the second direction and bit lines extending along a third direction orthogonal to the first direction and the second direction. In some such examples, a stack of materials (e.g., a sequence of materials, such as a stack **310**) may be formed in one or more recesses of the word lines, where the stack may extend along the first direction and/or the second direction and where the sequence of materials may include a memory cell (e.g., a chalcogenide element). In some examples, the stacks may each be coupled with one word line and one bit line. In some examples, the techniques described herein may be used to

form layers of carbon on the base material **305**, the word lines, the bit lines, the stacks, or any combination thereof.

[0053] FIG. 4 shows a block diagram **400** of a controller **420** that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein. The controller **420** may be an example of aspects of a controller as described with reference to FIGS. 1 through 3. The controller **420**, or various components thereof, may be an example of means for performing various aspects of methods for depositing carbon conducting films by atomic layer deposition as described herein. For example, the controller **420** may include a reacting component **425**, a stack forming component **430**, an exposing component **435**, or any combination thereof. Each of these components may communicate, directly or indirectly, with one another (e.g., via one or more buses).

[0054] The reacting component **425** may be configured as or otherwise support a means for reacting a first precursor with a base material to form a carbon compound on the base material, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a poly acetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin. In some examples, the reacting component **425** may be configured as or otherwise support a means for reacting a second, carbon-containing precursor with the carbon compound to form a layer of carbon on the base material.

[0055] In some examples, the first precursor is the acetylene and includes the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, CC is two carbons triple bonded with each other. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl

group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0056] In some examples, the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and includes the chemical formula $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-CC-ZR_4R_5R_6$, or $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is greater than or equal to 4. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, each CC is two carbons triple bonded with each other. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocya-

nate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0057] In some examples, the first precursor is the alkene and includes the chemical formula $(R_1R_2R_3A_1)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(CC-Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(CC-Z_1R_7R_8R_9)(CC-Z_2R_{10}R_{11}R_{12})$, or $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$. In some examples, A_1 , A_2 , Z_1 , or Z_2 are independently selected from a germanium, a tin, or a silicon. In some examples, CC is two carbons triple-bonded with each other. In some examples, $C=C$ is two carbons double bonded with each other. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms—each fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0058] In some examples, the first precursor is the alkene and includes the chemical formula $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CD_1=CD_2-ZR_4R_5R_6$, or

$R_1R_2R_3A-CC-CD_1=CD_2-CC-ZR_4R_5R_6$. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0059] In some examples, D_2 includes the chemical formula $R_7R_8R_9A_2$, where A_2 is selected from a germanium, a tin, or a silicon, and where each of R_7 , R_8 , and R_9 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhy-

drazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_7 , R_8 , and R_9 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_7 , R_8 , and R_9 may be independently selected from a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an azide, a fulminate, or an isofulminate.

[0060] In some examples, the first precursor is the arene and includes the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$. In some examples, each of A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, CC is two carbons triple-bonded with each other. In some examples, C is a carbon and Y_1 , Y_2 , Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, an alkyl, an aryl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocya-

nate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0061] In some examples, Y_1 includes the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, or the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2-\text{CC}$; Y_2 includes the chemical formula $\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3$, or the chemical formula $\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3-\text{CC}$; Y_3 includes the chemical formula $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4$, or the chemical formula $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4-\text{CC}$; Y_4 includes the chemical formula $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5$, or the chemical formula $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5-\text{CC}$; or any combination thereof, where A_2 , A_3 , A_4 , A_5 are independently selected from a germanium, a tin, or a silicon, and where R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride, and CC is two carbons triple-bonded with each other. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety, a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety, a

—SiR_aR_bGeR_cR_dR_e moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a, R_b, R_c, R_d, R_e, and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germlyl substituent (e.g., the germlyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germlyl (e.g., the silyl group and the germlyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0062] In some examples, the second, carbon-containing precursor includes the chemical formula CX₁X₂X₃X₄, or W₁=CX₃X₄, or W₁=C=W₂, or NCX₃, where each of X₁, X₂, X₃, and X₄ are independently selected from a fluoride, a chloride, a bromide, an iodide, a methoxy, an ethoxy, an alkoxy, an alkyl-sulfide, an alkyl-selenide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate, a dimethylamide, a diethylamide, an ethylmethylamide, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germlyl substituent (e.g., the germlyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germlyl (e.g., the silyl group and the germlyl group have hydrogen, deuterium or alkyl substituents), hydrogen (or deuterium) or an alkyl, or an aryl, or an alkyl containing double or triple carbon-carbon bonds, or any combination thereof. Additionally, W₁ and W₂ are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W₁ and W₂ can be O=CCl₂, O=C=S, or S=C=S. Additionally, N is nitrogen, examples of molecules containing N can be NCB_r, cyanogen bromide.

[0063] In some examples, the second, carbon-containing precursor includes a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. In some additional examples, the second, carbon-containing may include a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, HCOCl;

chloroacetic acid chloride, ClCH₂—COCl; trifluoroacetic acid chloride, CF₃—COCl; oxalic acid dichloride, ClOC—COCl; chloral, CCl₃—CHO. In more additional examples, the second, carbon-containing may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, HCOOH; chloroacetic acid, ClCH₂—COOH; trifluoroacetic acid, CF₃—COOH; oxalic acid, HOOC—COOH; oxalic acid chloride, HOOC—COCl.

[0064] In some examples, reacting the first precursor with the base material or reacting the second, carbon-containing precursor with the carbon compound to form the layer of carbon includes conducting the reacting at a temperature at or below 500° C.

[0065] In some examples, the temperature is at or below 400° C.

[0066] The stack forming component **430** may be configured as or otherwise support a means for forming a plurality of stacks of materials on a substrate. The exposing component **435** may be configured as or otherwise support a means for exposing the plurality of stacks of materials to a first precursor to form a carbon compound on the plurality of stacks of materials, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin. In some examples, the exposing component **435** may be configured as or otherwise support a means for exposing the plurality of stacks to a second, carbon-containing precursor to form layer of carbon on the plurality of stacks of materials.

[0067] In some examples, the first precursor is the acetylene and includes the chemical formula R₁R₂R₃A—CC—ZR₄R₅R₆. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, CC is two carbons triple bonded with each other. In some examples, each of R₁, R₂, R₃, R₄, R₅, and R₆ are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germlyl substituent (e.g., the germlyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germlyl (e.g., the silyl group and the germlyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R₁, R₂, R₃, R₄, R₅, and R₆ may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R₁, R₂, R₃, R₄, R₅, and R₆ may be independently selected from a —SiR_aR_bR_c moiety, a —GeR_aR_bR_c moiety, a —SnR_aR_bR_c moiety, a —SiR_aR_bCR_cR_dR_e moiety, a —CR_aR_bSiR_cR_dR_e moiety, a —SiR_aR_bGeR_cR_dR_e moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms,

excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, a halide, an alkyl-selenide, a cyanide, an isocyanide, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0068] In some examples, the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and includes the chemical formula $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-CC-ZR_4R_5R_6$, or $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is greater than or equal to 4. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, each CC is two carbons triple bonded with each other. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the

germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0069] In some examples, the first precursor is the alkene and includes the chemical formula $(R_1R_2R_3A_1)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(CC-Z_2R_{10}R_{11}R_{12})$, or $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$. In some examples, A_1 , A_2 , Z_1 , or Z_2 are independently selected from a germanium, a tin, or a silicon. In some examples, $C=C$ is two carbons double bonded with each other and CC is two carbons triple bonded with each other. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents

which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0070] In some examples, the first precursor is the alkene and includes the chemical formula $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CD_1=CD_2-ZR_4R_5R_6$, or $R_1R_2R_3A-CC-CD_1=CD_2-CC-ZR_4R_5R_6$. In some examples, A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, CC is two carbons triple bonded with each other. In some examples, C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0071] In some examples, D_2 includes the chemical formula $R_7R_8R_9A_2$, where A_2 is selected from a germanium, a tin, or a silicon, and where each of R_7 , R_8 , and R_9 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. In some examples, D_1 includes the chemical formula $R_{10}R_{11}R_{12}A_3$, where A_3 is selected from a germanium, a tin, or a silicon, and where each of R_{10} , R_{11} , and R_{12} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride. Additionally or alternatively, each of R_7 , R_8 , and R_9 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_7 , R_8 , and R_9 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0072] In some examples, the first precursor is the arene and includes the chemical formula the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$. In some examples, each of A or Z are independently selected from a germanium, a tin, or a silicon. In some examples, C is a carbon and Y_1 , Y_2 , Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, an alkyl, an aryl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy. In some examples, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride, and CC is two carbons triple bonded with each other. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0073] In some examples, Y_1 includes the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 includes the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{10}R_{11}R_{12}A_3-CC$; Y_3 includes the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 includes the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or

any combination thereof, where A_2 , A_3 , A_4 , A_5 are independently selected from a germanium, a tin, or a silicon, and where R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, or an alkyl-telluride, and CC is two carbons triple bonded with each other. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate. Additionally or alternatively, each of R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} may be independently selected from a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety, a $-SnR_aR_bR_c$ moiety, a $-SiR_aR_bCR_cR_dR_e$ moiety, a $-CR_aR_bSiR_cR_dR_e$ moiety, a $-SiR_aR_bGeR_cR_dR_e$ moiety, or more generally a moiety containing a set of carbon, silicon, germanium, or tin atoms (e.g., this set of atoms may contain up to 10 Carbon, Silicon, Germanium, and Tin atoms, excluding those C, Si, Ge, or Sn atoms that could be part of the R_x substituents)—each C, Si, Ge, or Sn atom may be fully saturated with R_x substituents; this set can be linear, branched or cyclic; R_a , R_b , R_c , R_d , R_e , and all R_x are independently selected from hydrogen (or deuterium), an alkyl group, an aryl group, an alkoxy, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), an alkyl-sulfide, an alkyl-selenide, a halide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate.

[0074] In some examples, the second, carbon-containing precursor includes the chemical formula $CX_1X_2X_3X_4$, or $W_1=C=W_2$, or NCX_3 , where each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride, a chloride, a bromide, an iodide, a methoxy, an ethoxy, an alkoxy, an alkyl-sulfide, an alkyl-selenide, an alkyl-telluride, a cyanide, an isocyanide, a cyanate, an isocyanate, a thiocyanate, an isothiocyanate, a selenocyanate, an isoselenocyanate, a tellurocyanate, an isotellurocyanate, an azide, a fulminate, or an isofulminate, a dimethylamide, a diethylamide, an ethylmethylamide, a di-alkylamide, an amide with an alkyl and a silyl substituent (e.g., the silyl group has hydrogen, deuterium or alkyl substituents), an amide with

two silyl substituents (e.g., the silyl groups have hydrogen, deuterium or alkyl substituents), an amide with an alkyl and a germyl substituent (e.g., the germyl group has hydrogen, deuterium or alkyl substituents), a tri-alkylhydrazide, a hydrazide with a combination of three substituents which can be alkyl, silyl, or germyl (e.g., the silyl group and the germyl group have hydrogen, deuterium or alkyl substituents), hydrogen (or deuterium) or an alkyl, or an aryl, or an alkyl containing double or triple carbon-carbon bonds, or any combination thereof. Additionally, W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W_1 and W_2 can be $O=CCl_2$, $O=C=S$, or $S=C=S$. Additionally, N is nitrogen; examples of molecules containing N can be NCB, cyanogen bromide.

[0075] In some examples, the second, carbon-containing precursor includes a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. In some additional examples, the second, carbon-containing may include an carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, $HCOCl$; chloroacetic acid chloride, $ClCH_2-COCl$; trifluoroacetic acid chloride, CF_3-COCl ; oxalic acid dichloride, $ClOC-COCl$; chloral, CCl_3-CHO . In more additional examples, the second, carbon-containing may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, $HCOOH$; chloroacetic acid, $ClCH_2-COOH$; trifluoroacetic acid, CF_3-COOH ; oxalic acid, $HOOC-COOH$; oxalic acid chloride, $HOOC-COCl$.

[0076] In some examples, reacting the first precursor with the base material or reacting the second, carbon-containing precursor with the carbon compound to form the layer of carbon includes conducting the reacting at a temperature at or below $500^\circ C$.

[0077] In some examples, the temperature is at or below $400^\circ C$.

[0078] FIG. 5 shows a flowchart illustrating a method 500 that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein. The operations of method 500 may be implemented by a controller or its components as described herein. For example, the operations of method 500 may be performed by a controller as described with reference to FIGS. 1 through 4. In some examples, a controller may execute a set of instructions to control the functional elements of the device to perform the described functions. Additionally, or alternatively, the controller may perform aspects of the described functions using special-purpose hardware.

[0079] At 505, the method may include reacting a first precursor with a base material to form a carbon compound on the base material, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium,

silicon, or tin. The operations of 505 may be performed in accordance with examples as disclosed herein. In some examples, aspects of the operations of 505 may be performed by a reacting component 425 as described with reference to FIG. 4.

[0080] At 510, the method may include reacting a second, carbon-containing precursor with the carbon compound to form a layer of carbon on the base material. The operations of 510 may be performed in accordance with examples as disclosed herein. In some examples, aspects of the operations of 510 may be performed by a reacting component 425 as described with reference to FIG. 4.

[0081] In some examples, an apparatus as described herein may perform a method or methods, such as the method 500. The apparatus may include features, circuitry, logic, means, or instructions (e.g., a non-transitory computer-readable medium storing instructions executable by a processor), or any combination thereof for performing the following aspects of the present disclosure:

[0082] Aspect 1: A method, apparatus, or non-transitory computer-readable medium including operations, features, circuitry, logic, means, or instructions, or any combination thereof for reacting a first precursor with a base material to form a carbon compound on the base material, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin and reacting a second, carbon-containing precursor with the carbon compound to form a layer of carbon on the base material.

[0083] Aspect 2: The method, apparatus, or non-transitory computer-readable medium of aspect 1, wherein the operations, features, circuitry, logic, means, or instructions, or any combination thereof are further for reacting a third precursor with the layer of carbon to form a second carbon compound on the first layer of carbon, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and reacting a fourth, carbon-containing precursor with the second carbon compound to form a second layer of carbon on the first layer of carbon.

[0084] Aspect 3: The method, apparatus, or non-transitory computer-readable medium of aspect 2, wherein the operations, features, circuitry, logic, means, or instructions, or any combination thereof are further for identifying a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursor pair has an associated quantity of cycles, wherein X is an integer greater than or equal to 2, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, and wherein each precursor of the second set of precursors is a carbon-containing precursor; and performing, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, a reacting of the one of the first set of precursors to form a respective carbon compound and a reacting of the one of the second set of precursors with the respective carbon compound to form one or more layers of carbon.

[0085] Aspect 4: The method, apparatus, or non-transitory computer-readable medium of aspects 1 through 3, where the first precursor is the acetylene and includes the chemical

formula $R_1R_2R_3A-CC-ZR_4R_5R_6$; A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple bonded with each other; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0086] Aspect 5: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 4, where the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and includes the chemical formula $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-CC-ZR_4R_5R_6$, or $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is greater than or equal to 4; A or Z are independently selected from a germanium, a tin, or a silicon; each CC is two carbons triple bonded with each other; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents,

wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0087] Aspect 6: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 5, where the first precursor is the alkene and includes the chemical formula $(R_1R_2R_3A_1)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2-CC)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$; A_1 , A_2 , Z_1 , or Z_2 are independently selected from a germanium, a tin, or a silicon; $C=C$ is two carbons double bonded with each other and CC is two carbons triple-bonded with each other; and each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide

with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0088] Aspect 7: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 6, where the first precursor is the alkene and includes the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$; A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple bonded with each other; C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy; and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-

selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0089] Aspect 8: The method, apparatus, or non-transitory computer-readable medium of aspect 7, where D_2 includes the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, where A_2 is selected from a germanium, a tin, or a silicon, and where each of R_7, R_8 , and R_9 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium,

or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0090] Aspect 9: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 10, where the first precursor is the arene and includes the chemical formula the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-CC-ZR_4R_5R_6$; each of A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple-bonded with each other; C is a carbon and Y_1, Y_2, Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, an alkyl, an aryl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy; and each of R_1, R_2, R_3, R_4, R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$

is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0091] Aspect 10: The method, apparatus, or non-transitory computer-readable medium of aspect 9, where Y_1 includes the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 includes the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{10}R_{11}R_{12}A_3-CC$; Y_3 includes the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 includes the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or any combination thereof, where A_2, A_3, A_4, A_5 are independently selected from a germanium, a tin, or a silicon, and where $R_7, R_8, R_9, R_{10}, R_{11}, R_{12}, R_{13}, R_{14}, R_{15}, R_{16}, R_{17}$, and R_{18} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents;

an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0092] Aspect 11: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 10, where the second, carbon-containing precursor includes the chemical formula $CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , where each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof. Additionally, W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W_1 and W_2 can be $O=CCl_2$, $O=C=S$, or $S=C=S$. Additionally, N is nitrogen; examples of molecules containing N can be NCB, cyanogen bromide.

[0093] Aspect 12: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 11, where the second, carbon-containing precursor includes a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 10, where the second, carbon-containing may include a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, $HCOCl$; chloroacetic acid chloride, $ClCH_2-COCl$; trifluoroacetic acid chloride, CF_3-COCl ; oxalic acid dichloride, $ClOC-COCl$; chloral, CCl_3-CHO . The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 10, where the second, carbon-containing may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a

carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, $HCOOH$; chloroacetic acid, $ClCH_2-COOH$; trifluoroacetic acid, CF_3-COOH ; oxalic acid, $HOOC-COOH$; oxalic acid chloride, $HOOC-COCl$.

[0094] Aspect 13: The method, apparatus, or non-transitory computer-readable medium of any of aspects 1 through 12, where reacting the first precursor with the base material or reacting the second, carbon-containing precursor with the carbon compound to form the layer of carbon includes conducting the reacting at a temperature at or below $500^\circ C$.

[0095] Aspect 14: The method, apparatus, or non-transitory computer-readable medium of aspect 13, where the temperature is at or below $400^\circ C$.

[0096] FIG. 6 shows a flowchart illustrating a method 600 that supports methods for depositing carbon conducting films by atomic layer deposition in accordance with examples as disclosed herein. The operations of method 600 may be implemented by a controller or its components as described herein. For example, the operations of method 600 may be performed by a controller as described with reference to FIGS. 1 through 4. In some examples, a controller may execute a set of instructions to control the functional elements of the device to perform the described functions. Additionally, or alternatively, the controller may perform aspects of the described functions using special-purpose hardware.

[0097] At 605, the method may include forming a plurality of stacks of materials on a substrate. The operations of 605 may be performed in accordance with examples as disclosed herein. In some examples, aspects of the operations of 605 may be performed by a stack forming component 430 as described with reference to FIG. 4.

[0098] At 610, the method may include exposing the plurality of stacks of materials to a first precursor to form a carbon compound on the plurality of stacks of materials, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin. The operations of 610 may be performed in accordance with examples as disclosed herein. In some examples, aspects of the operations of 610 may be performed by an exposing component 435 as described with reference to FIG. 4.

[0099] At 615, the method may include exposing the plurality of stacks to a second, carbon-containing precursor to form layer of carbon on the plurality of stacks of materials. The operations of 615 may be performed in accordance with examples as disclosed herein. In some examples, aspects of the operations of 615 may be performed by an exposing component 435 as described with reference to FIG. 4.

[0100] In some examples, an apparatus as described herein may perform a method or methods, such as the method 600. The apparatus may include features, circuitry, logic, means, or instructions (e.g., a non-transitory computer-readable medium storing instructions executable by a processor), or any combination thereof for performing the following aspects of the present disclosure:

[0101] Aspect 15: A method, apparatus, or non-transitory computer-readable medium including operations, features, circuitry, logic, means, or instructions, or any combination thereof for forming a plurality of stacks of materials on a substrate; exposing the plurality of stacks of materials to a first precursor to form a carbon compound on the plurality

of stacks of materials, where the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and includes at least one of germanium, silicon, or tin; and exposing the plurality of stacks to a second, carbon-containing precursor to form layer of carbon on the plurality of stacks of materials.

[0102] Aspect 16: The method, apparatus, or non-transitory computer-readable medium of aspect 15, wherein the operations, features, circuitry, logic, means, or instructions, or any combination thereof are further for exposing the layer of carbon to a third precursor to form a second carbon compound on the plurality of stacks of materials, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and exposing the second carbon compound to a fourth, carbon-containing precursor to form a second layer of carbon on the second layer of carbon.

[0103] Aspect 17: The method, apparatus, or non-transitory computer-readable medium of aspect 16, wherein the operations, features, circuitry, logic, means, or instructions, or any combination thereof are further for identifying a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursor pair has an associated quantity of cycles, wherein X is an integer greater than or equal to 2, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, and wherein each precursor of the second set of precursors is a carbon-containing precursor; and performing, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon.

[0104] Aspect 18: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 17, where the first precursor is the acetylene and includes the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$; A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple bonded with each other; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a

$-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0105] Aspect 19: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 18, where the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and includes the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, or $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is greater than or equal to 4; A or Z are independently selected from a germanium, a tin, or a silicon; each CC is two carbons triple bonded with each other; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a ,

amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0108] Aspect 22: The method, apparatus, or non-transitory computer-readable medium of aspect 21, where D_2 includes the chemical formula $R_7R_8R_9A_2$, where A_2 is selected from a germanium, a tin, or a silicon, and where each of R_7 , R_8 , and R_9 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{Si}R_aR_bR_c$ moiety; a $-\text{Ge}R_aR_bR_c$ moiety; a $-\text{Sn}R_aR_bR_c$ moiety; a $-\text{Si}R_aR_b\text{C}R_cR_dR_e$ moiety; a $-\text{C}R_aR_b\text{Si}R_cR_dR_e$ moiety; a $-\text{Si}R_aR_b\text{Ge}R_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0109] Aspect 23: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 22, where the first precursor is the arene and includes the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-CC-ZR_4R_5R_6$; each of A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple-bonded with each other; C is a carbon and Y_1, Y_2, Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy; and each of R_1, R_2, R_3, R_4, R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{Si}R_aR_bR_c$ moiety; a $-\text{Ge}R_aR_bR_c$ moiety; a $-\text{Sn}R_aR_bR_c$ moiety; a $-\text{Si}R_aR_b\text{C}R_cR_dR_e$ moiety; a $-\text{C}R_aR_b\text{Si}R_cR_dR_e$ moiety; a $-\text{Si}R_aR_b\text{Ge}R_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0110] Aspect 24: The method, apparatus, or non-transitory computer-readable medium of aspect 23, where Y_1 includes the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 includes the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{10}R_{11}R_{12}A_3-CC$;

Y_3 includes the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 includes the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or any combination thereof, where A_2 , A_3 , A_4 , A_5 are independently selected from a germanium, a tin, or a silicon, and where R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0111] Aspect 25: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 24, where the second, carbon-containing precursor includes the chemical formula $CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , where each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide;

a fulminate; or an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an alkyl; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof. Additionally, W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W_1 and W_2 can be $O=CCl_2$, $O=C=S$, or $S=C=S$. Additionally, N is nitrogen; examples of molecules containing N can be $NCBr$, cyanogen bromide.

[0112] Aspect 26: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 25, where the second, carbon-containing precursor includes a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. The method, apparatus, or non-transitory computer-readable medium of any of aspects 14 through 23, where the second, carbon-containing may include an carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, $HCOCl$; chloroacetic acid chloride, $ClCH_2-COCl$; trifluoroacetic acid chloride, CF_3-COCl ; oxalic acid dichloride, $ClOC-COCl$; chloral, CCl_3-CHO . The method, apparatus, or non-transitory computer-readable medium of any of aspects 14 through 23, where the second, carbon-containing may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, $HCOOH$; chloroacetic acid, $ClCH_2-COOH$; trifluoroacetic acid, CF_3-COOH ; oxalic acid, $HOOC-COOH$; oxalic acid chloride, $HOOC-COCl$.

[0113] Aspect 27: The method, apparatus, or non-transitory computer-readable medium of any of aspects 15 through 26, where exposing the plurality of stacks of materials to the first precursor or exposing the plurality of stacks of materials to the second, carbon-containing precursor includes conducting the exposing at a temperature at or below $500^\circ C$., or at or below $400^\circ C$.

[0114] It should be noted that the methods described herein describe possible implementations, and that the operations and the steps may be rearranged or otherwise modified and that other implementations are possible. Further, portions from two or more of the methods may be combined.

[0115] An apparatus is described. The following provides an overview of aspects of the apparatus as described herein:

[0116] Aspect 28: An apparatus, including: a plurality of stacks of materials on a substrate, at least one material of the

plurality of stacks of materials including a memory material; and a layer of carbon on the plurality of stacks of materials formed by exposing the plurality of stacks of materials to a first precursor that is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and that includes at least one of germanium, silicon, or tin and by exposing the plurality of stacks of materials to a second, carbon-containing precursor.

[0117] Aspect 29: The apparatus of aspect 28, further including; a second layer of carbon on the layer of carbon formed by exposing the layer of carbon to a third precursor to form a second carbon compound on the plurality of stacks of materials and exposing the second carbon compound to a fourth, carbon-containing precursor to form the second layer of carbon on the layer of carbon, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin.

[0118] Aspect 30: The apparatus of aspect 29, further including; a set of carbon films, wherein each of the set of carbon films is associated with a precursor pair of a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursors pair has an associated quantity of cycles, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, wherein each precursor of the second set of precursors is a carbon-containing precursor, and wherein each of the set of carbon films is formed by performing, according to the associated quantity of cycles for the associated precursor pair of the set of precursor pairs, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon.

[0119] Aspect 31: The apparatus of aspects 28 through 30, where the first precursor is the acetylene and includes the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$, A or Z are independently selected from a germanium, a tin, or a silicon, CC is two carbons triple bonded with each other, and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination

thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0120] Aspect 32: The apparatus of any of aspects 28 through 31, where the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and includes the chemical formula $R_1R_2R_3A-CC-CC-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CC-CC-ZR_4R_5R_6$, or $R_1R_2R_3A-(CC)_n-ZR_4R_5R_6$, where n is greater than or equal to 4, A or Z are independently selected from a germanium, a tin, or a silicon, each CC is two carbons triple bonded with each other, and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x

is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate, an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0121] Aspect 33: The apparatus of any of aspects 28 through 32, where the first precursor is the alkene and includes the chemical formula $(R_1R_2R_3A_1)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(CC-Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, or $(R_1R_2R_3A_1-CC)(R_4R_5R_6A_2)-C=C-(Z_1R_7R_8R_9)(Z_2R_{10}R_{11}R_{12})$, A_1 , A_2 , Z_1 , or Z_2 are independently selected from a germanium, a tin, or a silicon. $C=C$ is two carbons double bonded with each other and CC is two carbons triple-bonded with each other, and each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , R_{10} , R_{11} , and R_{12} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , \dots , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combina-

tion of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0122] Aspect 34: The apparatus of any of aspects 28 through 33, where the first precursor is the alkene and includes the chemical formula $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CC-CD_1=CD_2-ZR_4R_5R_6$, $R_1R_2R_3A-CD_1=CD_2-ZR_4R_5R_6$, or $R_1R_2R_3A-CC-CD_1=CD_2-CC-ZR_4R_5R_6$; A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons triple bonded with each other; C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , \dots , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combina-

tion of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0123] Aspect 35: The apparatus of aspect 34, where D_2 is selected from a germanium, a tin, or a silicon, and where each of R_7 , R_8 , and R_9 are independently selected from hydrogen; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , \dots , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0124] Aspect 36: The apparatus of any of aspects 28 through 35, where the first precursor is the arene and includes the chemical formula the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{C}_6\text{Y}_1\text{Y}_2\text{Y}_3\text{Y}_4-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$; each of A or Z are independently selected from a germanium, a tin, or a silicon; CC is two carbons

triple-bonded with each other; C is a carbon and Y_1 , Y_2 , Y_3 , and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy; and each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , \dots , R_x , wherein x of R is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , \dots , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0125] Aspect 37: The apparatus of aspect 36, where Y_1 includes the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, or the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2-\text{CC}$; Y_2 includes the chemical formula $\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3$, or the chemical formula $\text{R}_{10}\text{R}_{11}\text{R}_{12}\text{A}_3-\text{CC}$; Y_3 includes the chemical formula $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4$, or the chemical formula $\text{R}_{13}\text{R}_{14}\text{R}_{15}\text{A}_4-\text{CC}$; Y_4 includes the chemical formula $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5$, or the chemical formula $\text{R}_{16}\text{R}_{17}\text{R}_{18}\text{A}_5-\text{CC}$; or any combination thereof, where A_2 , A_3 , A_4 , A_5 are independently selected from a germanium, a tin, or a silicon, and where R_7 , R_8 , R_9 , R_{10} , R_{11} , R_{12} , R_{13} , R_{14} , R_{15} , R_{16} , R_{17} , and R_{18} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl

substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents R_a , R_b , R_c , R_d , R_e , . . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein R_a , R_b , R_c , R_d , R_e , . . . , R_x is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

[0126] Aspect 37: The apparatus of any of aspects 28 through 36, where the second, carbon-containing precursor includes the chemical formula $\text{CX}_1\text{X}_2\text{X}_3\text{X}_4$, or $\text{W}_1=\text{CX}_3\text{X}_4$, or $\text{W}_1=\text{C}=\text{W}_2$, or NCX_3 , each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein

the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an alkyl; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof. Additionally, W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium; examples of molecules containing W_1 and W_2 can be $\text{O}=\text{CCl}_2$, $\text{O}=\text{C}=\text{S}$, or $\text{S}=\text{C}=\text{S}$. Additionally, N is nitrogen; examples of molecules containing N can be NCBr , cyanogen bromide.

[0127] Aspect 38: The apparatus of any of aspects 28 through 37, where the second, carbon-containing precursor includes a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, carbon monoxide, or any combination thereof. The apparatus of any of aspects 26 through 35, where the second, carbon-containing may include an carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, chloral. Examples of, respectively, each of these families can be formic acid chloride, HCOCl ; chloroacetic acid chloride, ClCH_2COCl ; trifluoroacetic acid chloride, CF_3COCl ; oxalic acid dichloride, ClOCCOCl ; chloral, CCl_3CHO . The apparatus of any of aspects 26 through 35, where the second, carbon-containing may include a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, or a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group. Examples of, respectively, each of these families can be formic acid, HCOOH ; chloroacetic acid, ClCH_2COOH ; trifluoroacetic acid, CF_3COOH ; oxalic acid, HOOC-COOH ; oxalic acid chloride, HOOC-COCl .

[0128] Aspect 39: The apparatus of any of aspects 28 through 38, where exposing the plurality of stacks of materials to the first precursor or exposing the plurality of stacks of materials to the second, carbon-containing precursor includes conducting the exposing at a temperature at or below 500°C .

[0129] Aspect 40: The apparatus of any of aspects 28 through 39, where the temperature is at or below 400°C .

[0130] Information and signals described herein may be represented using any of a variety of different technologies and techniques. For example, data, instructions, commands, information, signals, bits, symbols, and chips that may be referenced throughout the above description may be represented by voltages, currents, electromagnetic waves, magnetic fields or particles, optical fields or particles, or any combination thereof. Some drawings may illustrate signals as a single signal; however, the signal may represent a bus of signals, where the bus may have a variety of bit widths.

[0131] As used herein, the singular forms “a,” “an,” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise.

[0132] As used herein, “and/or” includes any and all combinations of one or more of the associated listed items.

[0133] As used herein, the term “substantially” in reference to a given parameter, property, or condition means and includes to a degree that one of ordinary skill in the art would understand that the given parameter, property, or condition is met with a degree of variance, such as within acceptable manufacturing tolerances. By way of example, depending on the particular parameter, property, or condi-

tion that is substantially met, the parameter, property, or condition may be at least 90.0% met, at least 95.0% met, at least 99% met, or at least 99.9% met.

[0134] As used herein, spatially relative terms, such as “adjacent,” “beneath,” “below,” “lower,” “bottom,” “above,” “upper,” “top,” “front,” “rear,” “left,” “right,” and the like, may be used for ease of description to describe one element’s or feature’s relationship to another element (s) or feature(s) as illustrated in the figures. Unless otherwise specified, the spatially relative terms are intended to encompass different orientations of the materials in addition to the orientation depicted in the figures. For example, if materials in the figures are inverted, elements described as “below” or “beneath” or “under” or “on bottom of” other elements or features would then be oriented “above” or “on top of” the other elements or features. Thus, the term “below” can encompass both an orientation of above and below, depending on the context in which the term is used, which will be evident to one of ordinary skill in the art. The materials may be otherwise oriented (e.g., rotated 90 degrees, inverted, flipped), and the spatially relative descriptors used herein interpreted accordingly.

[0135] As used herein, the term “electronic device” may include, without limitation, a memory device, as well as semiconductor devices, which may or may not incorporate memory, such as a logic device, a processor device, or a radiofrequency (RF) device. Further, an electronic device may incorporate memory in addition to other functions such as, for example, a so-called “system on a chip” (SoC) including a processor and memory, or an electronic device including logic and memory. The electronic device may be a 3D electronic device, such as a 3D dynamic random access memory (DRAM) memory device, a 3D crosspoint memory device, or a 3D phase-change random access memory (PCRAM) memory device.

[0136] As used herein, the term “substrate” means and includes a foundation material or construction upon which components, such as those within a semiconductor device or electronic device are formed. The substrate may be a semiconductor substrate, a base material, a base semiconductor material on a supporting structure, a metal electrode, or a semiconductor substrate having one or more materials, structures, or regions formed thereon. The substrate may be a conventional silicon substrate, or other bulk substrate including a semiconductive material. As used herein, the term “bulk substrate” means and includes not only silicon wafers, but also silicon-on-insulator (“SOI”) substrates, such as silicon-on-sapphire (“SOS”) substrates or silicon-on-glass (“SOG”) substrates, epitaxial layers of silicon on a base semiconductor foundation, or other semiconductor or optoelectronic materials, such as silicon-germanium (Si_xGe_x , where x is, for example, a mole fraction between 0.2 and 0.8), germanium (Ge), gallium arsenide (GaAs), gallium nitride (GaN), or indium phosphide (InP), among others. Furthermore, when reference is made to a “substrate” in the following description, previous process stages may have been utilized to form materials, regions, or junctions in or on the base semiconductor structure or foundation.

[0137] The terms “layer” and “level” used herein refer to an organization (e.g., a stratum, a sheet) of a geometrical structure (e.g., relative to a substrate). Each layer or level may have three dimensions (e.g., height, width, and depth) and may cover at least a portion of a surface. For example, a layer or level may be a three dimensional structure where

two dimensions are greater than a third, e.g., a thin-film. Layers or levels may include different elements, components, or materials. In some examples, one layer or level may be composed of two or more sublayers or sublevels.

[0138] As used herein, the term “electrode” may refer to an electrical conductor, and in some examples, may be employed as an electrical contact to a memory cell or other component of a memory array. An electrode may include a trace, a wire, a conductive line, a conductive layer, or the like that provides a conductive path between components of a memory array.

[0139] The devices discussed herein, including a memory array, may be formed on a semiconductor substrate, such as silicon, germanium, silicon-germanium alloy, gallium arsenide, gallium nitride, etc. In some examples, the substrate is a semiconductor wafer. In other examples, the substrate may be a silicon-on-insulator (SOI) substrate, such as silicon-on-glass (SOG) or silicon-on-sapphire (SOP), or epitaxial layers of semiconductor materials on another substrate. The conductivity of the substrate, or sub-regions of the substrate, may be controlled through doping using various chemical species including, but not limited to, phosphorous, boron, or arsenic. Doping may be performed during the initial formation or growth of the substrate, by ion-implantation, or by any other doping means.

[0140] The description set forth herein, in connection with the appended drawings, describes example configurations and does not represent all the examples that may be implemented or that are within the scope of the claims. The term “exemplary” used herein means “serving as an example, instance, or illustration,” and not “preferred” or “advantageous over other examples.” The detailed description includes specific details to provide an understanding of the described techniques. These techniques, however, may be practiced without these specific details. In some instances, well-known structures and devices are shown in block diagram form to avoid obscuring the concepts of the described examples.

[0141] In the appended figures, similar components or features may have the same reference label. Further, various components of the same type may be distinguished by following the reference label by a dash and a second label that distinguishes among the similar components. If just the first reference label is used in the specification, the description is applicable to any one of the similar components having the same first reference label irrespective of the second reference label.

[0142] The functions described herein may be implemented in hardware, software executed by a processor, firmware, or any combination thereof. If implemented in software executed by a processor, the functions may be stored on or transmitted over as one or more instructions (e.g., code) on a computer-readable medium. Other examples and implementations are within the scope of the disclosure and appended claims. For example, due to the nature of software, functions described herein can be implemented using software executed by a processor, hardware, firmware, hardwiring, or combinations of any of these. Features implementing functions may also be physically located at various positions, including being distributed such that portions of functions are implemented at different physical locations.

[0143] For example, the various illustrative blocks and modules described in connection with the disclosure herein

may be implemented or performed with a processor, such as a DSP, an ASIC, an FPGA, discrete gate logic, discrete transistor logic, discrete hardware components, other programmable logic device, or any combination thereof designed to perform the functions described herein. A processor may be an example of a microprocessor, a controller, a microcontroller, a state machine, or any type of processor. A processor may also be implemented as a combination of computing devices (e.g., a combination of a DSP and a microprocessor, multiple microprocessors, one or more microprocessors in conjunction with a DSP core, or any other such configuration).

[0144] As used herein, including in the claims, “or” as used in a list of items (for example, a list of items prefaced by a phrase such as “at least one of” or “one or more of”) indicates an inclusive list such that, for example, a list of at least one of A, B, or C means A or B or C or AB or AC or BC or ABC (i.e., A and B and C). Also, as used herein, the phrase “based on” shall not be construed as a reference to a closed set of conditions. For example, an exemplary step that is described as “based on condition A” may be based on both a condition A and a condition B without departing from the scope of the present disclosure. In other words, as used herein, the phrase “based on” shall be construed in the same manner as the phrase “based at least in part on.”

[0145] Computer-readable media includes both non-transitory computer storage media and communication media including any medium that facilitates transfer of a computer program from one place to another. A non-transitory storage medium may be any available medium that can be accessed by a computer. By way of example, and not limitation, non-transitory computer-readable media can comprise RAM, ROM, electrically erasable programmable read-only memory (EEPROM), compact disk (CD) ROM or other optical disk storage, magnetic disk storage or other magnetic storage devices, or any other non-transitory medium that can be used to carry or store desired program code means in the form of instructions or data structures and that can be accessed by a computer, or a processor. Also, any connection is properly termed a computer-readable medium. For example, if the software is transmitted from a website, server, or other remote source using a coaxial cable, fiber optic cable, twisted pair, digital subscriber line (DSL), or wireless technologies such as infrared, radio, and microwave, then the coaxial cable, fiber optic cable, twisted pair, digital subscriber line (DSL), or wireless technologies such as infrared, radio, and microwave are included in the definition of medium. Disk and disc, as used herein, include CD, laser disc, optical disc, digital versatile disc (DVD), floppy disk and Blu-ray disc where disks usually reproduce data magnetically, while discs reproduce data optically with lasers. Combinations of the above are also included within the scope of computer-readable media.

[0146] The description herein is provided to enable a person skilled in the art to make or use the disclosure. Various modifications to the disclosure will be apparent to those skilled in the art, and the generic principles defined herein may be applied to other variations without departing from the scope of the disclosure. Thus, the disclosure is not limited to the examples and designs described herein, but is to be accorded the broadest scope consistent with the principles and novel features disclosed herein.

What is claimed is:

1. A method, comprising:

reacting a first precursor with a base material to form a carbon compound on the base material, wherein the first precursor is an acetylene, a diacetylene, a triacetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and

reacting a second, carbon-containing precursor with the carbon compound to form a layer of carbon on the base material.

2. The method of claim 1, further comprising:

reacting a third precursor with the layer of carbon to form a second carbon compound on the first layer of carbon, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and

reacting a fourth, carbon-containing precursor with the second carbon compound to form a second layer of carbon on the first layer of carbon.

3. The method of claim 2, further comprising:

identifying a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursor pair has an associated quantity of cycles, wherein X is an integer greater than or equal to 2, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, and wherein each precursor of the second set of precursors is a carbon-containing precursor; and

performing, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, a reacting of the one of the first set of precursors to form a respective carbon compound and a reacting of the one of the second set of precursors with the respective carbon compound to form one or more layers of carbon.

4. The method of claim 1, wherein

the first precursor is the acetylene and comprises the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$, wherein A or Z are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple bonded with each other, and

each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an

isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

5. The method of claim 1, wherein

the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and comprises the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-(\text{CC})_n-\text{ZR}_4\text{R}_5\text{R}_6$, wherein n is greater than or equal to 4, wherein

A or Z are independently selected from a germanium, a tin, or a silicon,

each CC is two carbons triple bonded with each other, and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

$-\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

6. The method of claim 1, wherein

the first precursor is the alkene and comprises the chemical formula $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1)(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-$
 $(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}), (\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})$
 $(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}),$
 $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{CC}-$
 $\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}), (\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})$
 $(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{CC}-\text{ZR}_7\text{R}_8\text{R}_9)(\text{CC}-$
 $\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}), (\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2-\text{CC})-$
 $\text{C}=\text{C}-(\text{CC}-\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{CC}-\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}),$ or
 $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2-\text{CC})-\text{C}=\text{C}-$
 $(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12}),$ wherein

$\text{A}_1, \text{A}_2, \text{Z}_1$, or Z_2 are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple-bonded with each other,

$\text{C}=\text{C}$ is two carbons double bonded with each other, and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5, \text{R}_6, \text{R}_7, \text{R}_8, \text{R}_9, \text{R}_{10}, \text{R}_{11}$, and R_{12} are independently selected from hydrogen; deuterium; an alkyl group, an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic, and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

7. The method of claim 1, wherein

the first precursor is the alkene and comprises the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, wherein

A or Z are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple bonded with each other,

C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy, and

each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate, a thiocyanate; an isothiocyante;

a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

8. The method of claim 7, wherein D_2 comprises the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, wherein A_2 is selected from a germanium, a tin, or a silicon, and wherein each of R_7, R_8 , and R_9 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium,

or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

9. The method of claim 1, wherein

the first precursor is the arene and comprises the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6, R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6, R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-CC-ZR_4R_5R_6$, wherein each of A or Z are independently selected from a germanium, a tin, or a silicon, wherein

CC is two carbons triple bonded with each other,

C is a carbon and $Y_1, Y_2, Y_3,$ and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy, and

each of $R_1, R_2, R_3, R_4, R_5,$ and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of

R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

10. The method of claim 9, wherein Y_1 comprises the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 comprises the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{10}R_{11}R_{12}A_3-CC$; Y_3 comprises the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 comprises the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or any combination thereof, wherein A_2, A_3, A_4, A_5 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an

amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

11. The method of claim **1**, wherein

the second, carbon-containing precursor comprises the chemical formula $CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , wherein

each of W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium,

N is nitrogen, and

each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an alkyl; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof.

12. The method of claim **1**, wherein the second, carbon-containing precursor comprises a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a dicarboxylic acid, a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group, chloral, carbon monoxide, or any combination thereof.

13. The method of claim **1**, wherein reacting the first precursor with the base material or reacting the second, carbon-containing precursor with the carbon compound to form the layer of carbon comprises conducting the reacting at a temperature at or below 500° C.

14. The method of claim **13**, wherein the temperature is at or below 400° C.

15. A method, comprising:

forming a plurality of stacks of materials on a substrate; exposing the plurality of stacks of materials to a first precursor to form a carbon compound on the plurality of stacks of materials, wherein the first precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and

exposing the plurality of stacks to a second, carbon-containing precursor to form layer of carbon on the plurality of stacks of materials.

16. The method of claim **15**, further comprising:

exposing the layer of carbon to a third precursor to form a second carbon compound on the plurality of stacks of materials, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin; and

exposing the second carbon compound to a fourth, carbon-containing precursor to form a second layer of carbon on the second layer of carbon.

17. The method of claim **16**, further comprising:

identifying a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursor pair has an associated quantity of cycles, wherein X is an integer greater than or equal to 2, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, and wherein each precursor of the second set of precursors is a carbon-containing precursor; and

performing, according to the associated quantity of cycles for each precursor pair of the set of X precursor pairs and to form a respective carbon film associated with the precursor pair, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon.

18. The method of claim **15**, wherein

the first precursor is the acetylene and comprises the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$, wherein A or Z are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple bonded with each other, and

each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an

isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic, and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

21. The method of claim 15, wherein

the first precursor is the alkene and comprises the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, wherein

CC is two carbons triple bonded with each other,

C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy, and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen;

deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a$

R_bR_c moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety, a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

22. The method of claim 15, wherein D_2 comprises the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, wherein A_2 is selected from a germanium, a tin, or a silicon, and wherein each of R_7, R_8 , and R_9 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyante; a selenocyanate; an isosenocyanate; a tellurocyanate; an isotellurocyanate; an azide, a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium

atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate, an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

23. The method of claim **15**, wherein

the first precursor is the arene and comprises the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-CC-ZR_4R_5R_6$, wherein each of A or Z are independently selected from a germanium, a tin, or a silicon, wherein

C is a carbon and $Y_1, Y_2, Y_3,$ and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy, and

each of $R_1, R_2, R_3, R_4, R_5,$ and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate, an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from

hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

24. The method of claim **23**, wherein Y_1 comprises the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 comprises the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{10}R_{11}R_{12}A_2-CC$; Y_3 comprises the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 comprises the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or any combination thereof, wherein A_2, A_3, A_4, A_5 are independently selected from a germanium, a tin, or a silicon, and wherein each of $R_7, R_8, R_9, R_{10}, R_{11}, R_{12}, R_{13}, R_{14}, R_{15}, R_{16}, R_{17},$ and R_{18} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate, an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety, a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydro-

gen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

25. The method of claim **15**, wherein

the second, carbon-containing precursor comprises the chemical formula $CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , wherein

each of W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium,

N is nitrogen, and

each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an alkyl; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof.

26. The method of claim **13**, wherein the second, carbon-containing precursor comprises a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a dicarboxylic acid, a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group, chloral, carbon monoxide, or any combination thereof.

27. The method of claim **13**, wherein exposing the plurality of stacks of materials to the first precursor or exposing the plurality of stacks of materials to the second, carbon-containing precursor comprises conducting the exposing at a temperature at or below 500° C.

28. The method of claim **27**, wherein the temperature is at or below 400° C.

29. An apparatus, comprising:

a plurality of stacks of materials on a substrate, at least one material of the plurality of stacks of materials comprising a memory material; and

a layer of carbon on the plurality of stacks of materials formed by exposing the plurality of stacks of materials to a first precursor that is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and that comprises at least one of germanium, silicon, or tin and by exposing the plurality of stacks of materials to a second, carbon-containing precursor.

30. The apparatus of claim **29**, further comprising:

a second layer of carbon on the layer of carbon formed by exposing the layer of carbon to a third precursor to form a second carbon compound on the plurality of stacks of materials and exposing the second carbon compound to a fourth, carbon-containing precursor to form the second layer of carbon on the layer of carbon, wherein the third precursor is an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin.

31. The apparatus of claim **30**, further comprising:

a set of carbon films, wherein each of the set of carbon films is associated with a precursor pair of a set of X precursor pairs, wherein each precursor pair of the set of X precursor pairs comprises one of a first set of precursors and one of a second set of precursors, wherein each precursors pair has an associated quantity of cycles, wherein each precursor of the first set of precursors is independently selected from an acetylene, a diacetylene, a tri-acetylene, a polyacetylene, an alkene, or an arene and comprises at least one of germanium, silicon, or tin, wherein each precursor of the second set of precursors is a carbon-containing precursor, and wherein each of the set of carbon films is formed by performing, according to the associated quantity of cycles for the associated precursor pair of the set of precursor pairs, an exposing with the one of the first set of precursors to form a respective carbon compound and an exposing of the respective carbon compound with the one of the second set of precursors to form one or more layers of carbon.

32. The apparatus of claim **29**, wherein

the first precursor is the acetylene and comprises the chemical formula $R_1R_2R_3A-CC-ZR_4R_5R_6$, wherein A or Z are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple bonded with each other, and

each of R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$

moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

33. The apparatus of claim 29, wherein

the first precursor is the diacetylene, the tri-acetylene, the polyacetylene, and comprises the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CC}-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CC}-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-(\text{CC})_n-\text{ZR}_4\text{R}_5\text{R}_6$, wherein n is greater than or equal to 4, wherein

A or Z are independently selected from a germanium, a tin, or a silicon,

each CC is two carbons triple bonded with each other, and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon

atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

34. The apparatus of claim 29, wherein

the first precursor is the alkene and comprises the chemical formula $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1)(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{CC}-\text{ZR}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2)-\text{C}=\text{C}-(\text{CC}-\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{CC}-\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2-\text{CC})-\text{C}=\text{C}-(\text{CC}-\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{CC}-\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, or $(\text{R}_1\text{R}_2\text{R}_3\text{A}_1-\text{CC})(\text{R}_4\text{R}_5\text{R}_6\text{A}_2-\text{CC})-\text{C}=\text{C}-(\text{Z}_1\text{R}_7\text{R}_8\text{R}_9)(\text{Z}_2\text{R}_{10}\text{R}_{11}\text{R}_{12})$, wherein

$\text{A}_1, \text{A}_2, \text{Z}_1$, or Z_2 are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple-bonded with each other,

$\text{C}=\text{C}$ is two carbons double bonded with each other, and each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5, \text{R}_6, \text{R}_7, \text{R}_8, \text{R}_9, \text{R}_{10}, \text{R}_{11}$, and R_{12} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocy-

nate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate, an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

35. The apparatus of claim 29, wherein

the first precursor is the alkene and comprises the chemical formula $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{ZR}_4\text{R}_5\text{R}_6$, or $\text{R}_1\text{R}_2\text{R}_3\text{A}-\text{CC}-\text{CD}_1=\text{CD}_2-\text{CC}-\text{ZR}_4\text{R}_5\text{R}_6$, wherein

A or Z are independently selected from a germanium, a tin, or a silicon,

CC is two carbons triple bonded with each other,

C is a carbon and each of D_1 and D_2 are independently selected from at least one of a hydrogen (or deuterium), an alkyl, an aryl, a methyl, an ethyl, a propyl, an iso-propyl, a linear alkyl-alkoxy, or a branched alkyl-alkoxy, and

each of $\text{R}_1, \text{R}_2, \text{R}_3, \text{R}_4, \text{R}_5$, and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a telluro-

cyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate, a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

36. The apparatus of claim 35, wherein D_2 comprises the chemical formula $\text{R}_7\text{R}_8\text{R}_9\text{A}_2$, wherein A_2 is selected from a germanium, a tin, or a silicon, and wherein each of R_7, R_8 , and R_9 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-\text{SiR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{GeR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SnR}_a\text{R}_b\text{R}_c$ moiety; a $-\text{SiR}_a\text{R}_b\text{CR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{CR}_a\text{R}_b\text{SiR}_c\text{R}_d\text{R}_e$ moiety; a $-\text{SiR}_a\text{R}_b\text{GeR}_c\text{R}_d\text{R}_e$ moiety, or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e, \dots, \text{R}_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $\text{R}_a, \text{R}_b, \text{R}_c, \text{R}_d, \text{R}_e$,

. . . , R_x , wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

37. The apparatus of claim 29, wherein

the first precursor is the arene and comprises the chemical formula $R_1R_2R_3A-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-ZR_4R_5R_6$, $R_1R_2R_3A-CC-C_6Y_1Y_2Y_3Y_4-CC-ZR_4R_5R_6$, wherein each of A or Z are independently selected from a germanium, a tin, or a silicon, wherein

CC is two carbons triple bonded with each other,

C is a carbon and $Y_1, Y_2, Y_3,$ and Y_4 are each independently selected from hydrogen (or deuterium), methyl, ethyl, propyl, isopropyl, a linear alkoxy, a branched alkoxy, or a hexyl alkoxy, and

each of $R_1, R_2, R_3, R_4, R_5,$ and R_6 are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl

germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

38. The apparatus of claim 37, wherein Y_1 comprises the chemical formula $R_7R_8R_9A_2$, or the chemical formula $R_7R_8R_9A_2-CC$; Y_2 comprises the chemical formula $R_{10}R_{11}R_{12}A_3$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_3 comprises the chemical formula $R_{13}R_{14}R_{15}A_4$, or the chemical formula $R_{13}R_{14}R_{15}A_4-CC$; Y_4 comprises the chemical formula $R_{16}R_{17}R_{18}A_5$, or the chemical formula $R_{16}R_{17}R_{18}A_5-CC$; or any combination thereof, wherein A_2, A_3, A_4, A_5 are independently selected from a germanium, a tin, or a silicon, and wherein each of $R_7, R_8, R_9, R_{10}, R_{11}, R_{12}, R_{13}, R_{14}, R_{15}, R_{16}, R_{17},$ and R_{18} are independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; an isofulminate; a $-SiR_aR_bR_c$ moiety; a $-GeR_aR_bR_c$ moiety; a $-SnR_aR_bR_c$ moiety; a $-SiR_aR_bCR_cR_dR_e$ moiety; a $-CR_aR_bSiR_cR_dR_e$ moiety; a $-SiR_aR_bGeR_cR_dR_e$ moiety; or a moiety containing a set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof each fully saturated with respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R$ and comprising 1 to 10 carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof distinct from any carbon, silicon, germanium, or tin within the respective substituents $R_a, R_b, R_c, R_d, R_e, \dots, R_x$, wherein x of R_x is an index different than a of R_a , wherein the set of carbon atoms, silicon atoms, germanium atoms, tin atoms, or any combination thereof is linear, branched, or cyclic; and wherein $R_a, R_b, R_c, R_d, R_e, \dots, R_x$ is independently selected from hydrogen; deuterium; an alkyl group; an aryl group; an alkoxy; a di-alkylamide; an amide with an alkyl and a silyl

substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; an alkyl-sulfide; an alkyl-selenide; a halide; an alkyl-telluride; a cyanide, an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate.

39. The apparatus of claim **29**, wherein the second, carbon-containing precursor comprises the chemical formula $CX_1X_2X_3X_4$, or $W_1=CX_3X_4$, or $W_1=C=W_2$, or NCX_3 , wherein

each of W_1 and W_2 are independently selected from oxygen, sulfur, selenium, or tellurium,

N is nitrogen, and

each of X_1 , X_2 , X_3 , and X_4 are independently selected from a fluoride; a chloride; a bromide; an iodide; a methoxy; an ethoxy; an alkoxy; an alkyl-sulfide; an alkyl-selenide; an alkyl-telluride; a cyanide; an isocyanide; a cyanate; an isocyanate; a thiocyanate; an isothiocyanate; a selenocyanate; an isoselenocyanate; a tellurocyanate; an isotellurocyanate; an azide; a fulminate; or an isofulminate; a dimethylamide; a diethylamide; an ethylmethylamide; a di-alkylamide; an amide with an alkyl and a silyl substituent, wherein the silyl substituent has hydrogen, deuterium or alkyl substituents; an amide with two silyl substituents, wherein

the two silyl substituents have hydrogen, deuterium or alkyl substituents; an amide with an alkyl and a germyl substituent, wherein the germyl substituent has hydrogen, deuterium or alkyl substituents; a tri-alkylhydrazide; a hydrazide with a combination of three substituents selected from alkyl, silyl, or germyl, wherein the silyl or the germyl have hydrogen, deuterium or alkyl substituents; hydrogen, deuterium; an alkyl; an aryl; an alkyl containing double or triple carbon-carbon bonds; or any combination thereof.

40. The apparatus of claim **29**, wherein the second, carbon-containing precursor comprises a perhalogenated alkane, a perhalogenated alkene, a perhalogenated alkyne, a perhalogenated ethylene, a perhalogenated benzene, a perhalogenated toluene, a perhalogenated arene, a difluoroacetylene, a dichloroacetylene, a dibromoacetylene, a diiodoacetylene, a carboxylic acid halide, an halogenated carboxylic acid halide, a perhalogenated carboxylic acid halide, a di(carboxylic acid) di-halide, a carboxylic acid, an halogenated carboxylic acid, a perhalogenated carboxylic acid, a di-carboxylic acid, a molecule having a carboxylic acid functional group and a carboxylic acid halide functional group, chloral, carbon monoxide, or any combination thereof.

41. The apparatus of claim **29**, wherein exposing the plurality of stacks of materials to the first precursor or exposing the plurality of stacks of materials to the second, carbon-containing precursor comprises conducting the exposing at a temperature at or below 500° C.

42. The apparatus of claim **41**, wherein the temperature is at or below 400° C.

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