



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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| (51) International Patent Classification ⁶ : B32B 5/26, 7/14, D05C 17/00, B32B 31/00 | A3 | (11) International Publication Number: WO 97/06946 (43) International Publication Date: 27 February 1997 (27.02.97) |
| (21) International Application Number: PCT/IB96/01093 (22) International Filing Date: 21 August 1996 (21.08.96) (30) Priority Data: 08/517,283 21 August 1995 (21.08.95) US (71)(72) Applicant and Inventor: KATZ, Marcella, M. [US/US]; 10573 Le Conte Avenue, Los Angeles, CA 90024 (US). | (81) Designated States: AL, AM, AT, AT (Utility model), AU (Petty patent), AZ, BB, BG, BR, BY, CA, CH, CN (Utility model), CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, ES, FI, FI (Utility model), GB, GE, HU, IL, IS, JP (Utility model), KE, KG, KP (Inventor's certificate), KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i> (88) Date of publication of the international search report: 20 March 1997 (20.03.97) | |
| (54) Title: COMPOSITE RAVEL-FREE NEEDLEWORK FABRIC AND METHOD OF PRODUCING SAME | | |
| (57) Abstract A composite laminated, non distortable needlework fabric material comprised of a primary layer of non-elastic, open-mesh woven needlework fabric material having a uniform gridwork pattern with mesh apertures defined by wrap and weft threads and a relatively thin secondary mesh-stabilizing layer of sheer non-elastic, random-spun synthetic fiber sheet material coextensively interfaced with the primary layer and permanently bonded at its interfaced surface to the adhesive coated and impregnated crest portions of the wrap and weft threads of the woven needlework material. The sheer secondary layer is bonded to the primary layer by an adhesive which in heated liquid form is: initially applied to the crest portions of the wrap and weft threads on the upper surface of a moving web of the primary layer of woven needlework fabric; permitted to cool and partially cure; and thereafter reactivated to a near melted state. The moving web of the primary layer of woven needlework fabric with reactivated adhesive is united at its upper surface, under pressure and cooling, with a moving web of the sheer random-spun synthetic fiber sheet material to form the composite laminated needlework fabric material. | | |

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/IB 96/01093

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 6 B32B5/26 B32B7/14 D05C17/00 B32B31/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 6 B32B D05C D04H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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| X | US 4 778 706 A (KATZ MARCELLA M) 18 October 1988 cited in the application | 1,3,4 |
| Y | see column 4, line 32 - line 57; claims; figures 1-7; examples 1,2 | 2,5-7 |
| A | see column 6, line 41 - column 7, line 6 --- | 8-11 |
| X | US 4 623 573 A (KATZ MARCELLA M) 18 November 1986 cited in the application | 1,3,4 |
| A | see column 6, line 8 - line 42; claims; figures; example 2 | 8-11 |
| Y | see column 7, line 37 - column 8, line 32 --- | 8-11 |
| Y | US 4 640 529 A (KATZ MARCELLA M) 3 February 1987 see column 5, line 1 - line 25; claims 11,13,16 --- | 2,5-7 |
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Patent family members are listed in annex.

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Date of the actual completion of the international search

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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| A | US 2 777 779 A (K.J. HARWOOD ET AL.) 15 January 1957 see the whole document ----- | 8-11 |

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