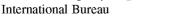
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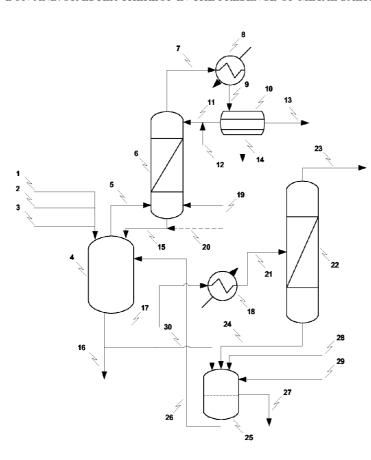
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[Continued on next page]

(54) Title: PROCESS FOR PRODUCING A CHLORHYDRIN FROM A MULTIHYDROXYLATED ALIPHATIC HYDROCARBON AND/OR ESTER THEREOF IN THE PRESENCE OF METAL SALTS



(57) Abstract: Process for producing a chlorohydrin by reaction between a multihydroxylated-aliphatic hydrocarbon, an ester of a multihydroxylated-aliphatic hydrocarbon, or a mixture thereof, and a chlorinating agent, according to which the multihydroxylated-aliphatic hydrocarbon, the ester of a multihydroxylated-aliphatic hydrocarbon, or the mixture thereof used contains at least one solid or dissolved metal salt, the process comprising a separation operation to remove at least part of the metal salt.

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NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

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International application No

PCT/EP2006/062438 A. CLASSIFICATION OF SUBJECT MATTER INV. C07C29/62 C07C31/36 C07C29/82 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) C07C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ, BEILSTEIN Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category* χ GIBSON G P: "THE PREPARATION, PROPERTIES 1 - 26AND USES OF GLYCEROL DERIVATIVES. Part III. THE CHLOROHYDRINS' CHEMISTRY AND INDUSTRY, CHEMICAL SOCIETY, LECHWORTH, GB, 1931, pages 949-970, XP009042263 ISSN: 0009-3068 page 950, right-hand column, last paragraph - page 951, left-hand column, paragraph 1 page 953, right-hand column, last paragraph - page 954, left-hand column, paragraph 4 χ GB 404 938 A (HENRY DREYFUS) 1 - 2615 January 1934 (1934-01-15) the whole document -/--See patent family annex. Further documents are listed in the continuation of Box C. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the *A* document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-*O* document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. other means "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 06/09/2006 29 August 2006 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,

Bedel, C

Fax: (+31-70) 340-3016

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2006/062438

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International application No. PCT/EP2006/062438

INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)						
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:						
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:						
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:						
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).						
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)						
This International Searching Authority found multiple inventions in this international application, as follows:						
see additional sheet						
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.						
2. X As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.						
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:						
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:						
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.						

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-15,20-26

process for producing dichloropropanol from glycerol containing a metal salt.

1.1. claim: 16

process for making dichloropropanol from glycerol containing at least 10% of organic impurities

1.2. claims: 17-18

process for making dichloropropanol from glycerol wherein a fraction of the reaction mixture containing water and dichloropropanol is withdrawn, distilled and wherein the distillation step is controlled by supplying water.

1.3. claim: 19

Separation process of a mixture containing water dichloropropanol and HCl.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2006/062438

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