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**Williams**

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(54) **SURGICAL FASTENER APPARATUS WITH LINEAR POSITION SENSOR**

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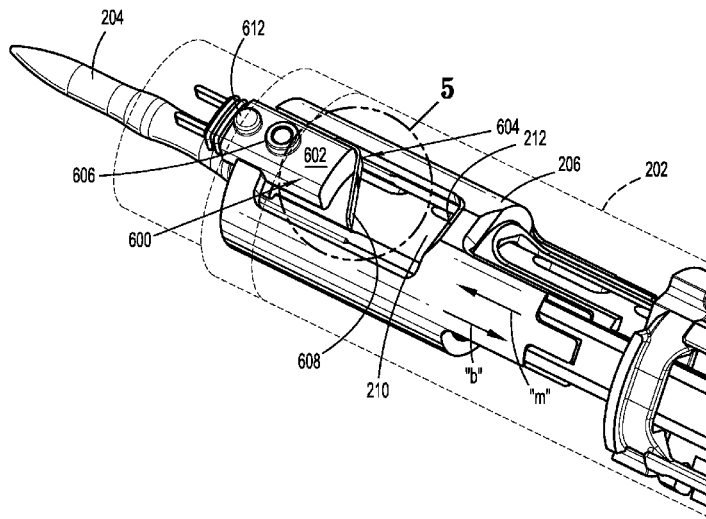
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(57) **ABSTRACT**

A fastener apparatus includes a handle, an elongate body connected to the handle, a fastener cartridge disposed adjacent the distal end of the elongate body and having at least one fastener, a pusher at least partially disposed within the elongate body, and adapted for longitudinal movement through a firing stroke to eject the at least one fastener from the fastener cartridge, a linear position sensor mounted within the elongate body and dimensioned and positioned to engage the pusher during movement through the firing stroke and being adapted to send at least one output signal representative of strain imparted thereupon by the pusher during the firing stroke, and a controller configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal.

**15 Claims, 7 Drawing Sheets**



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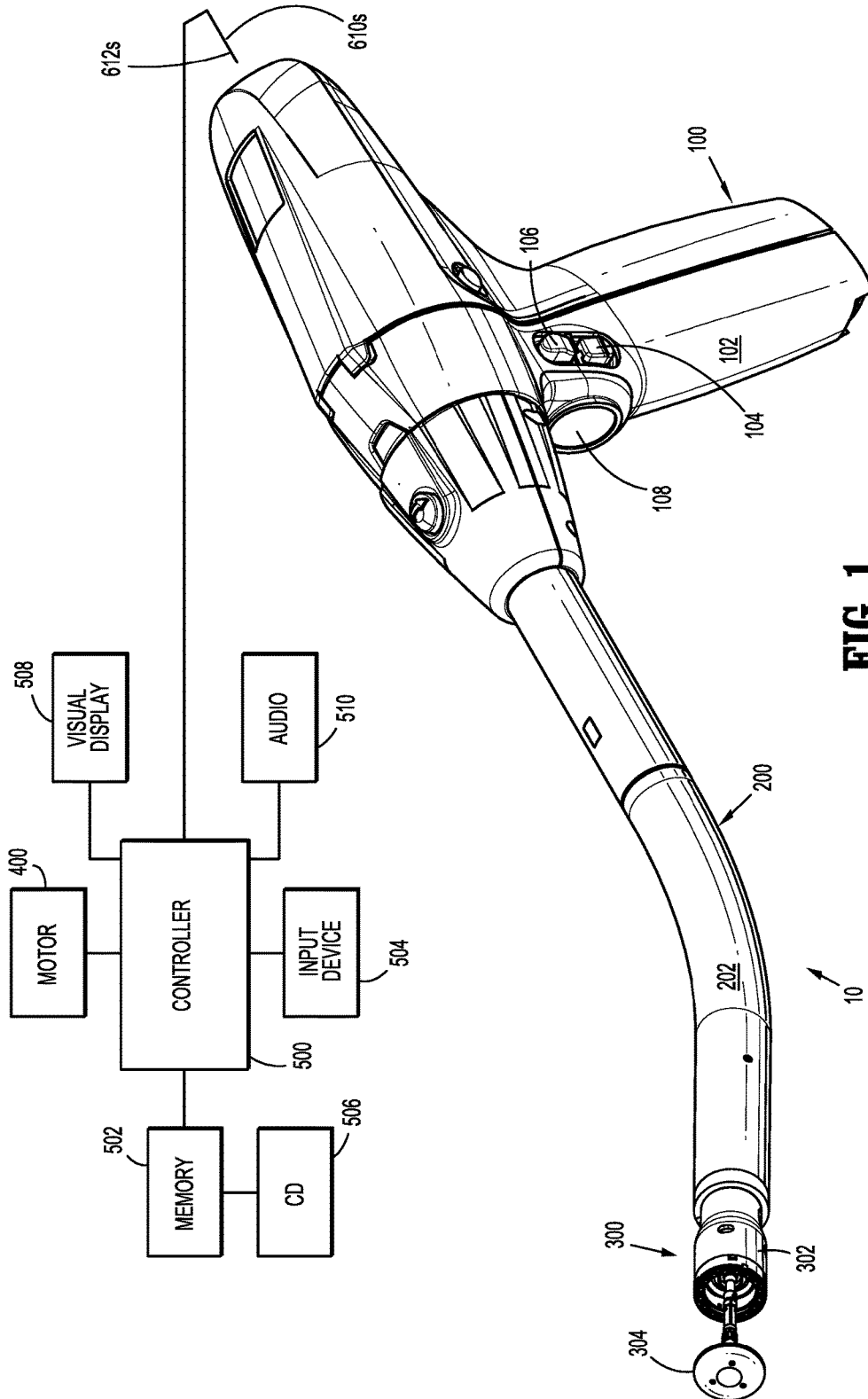
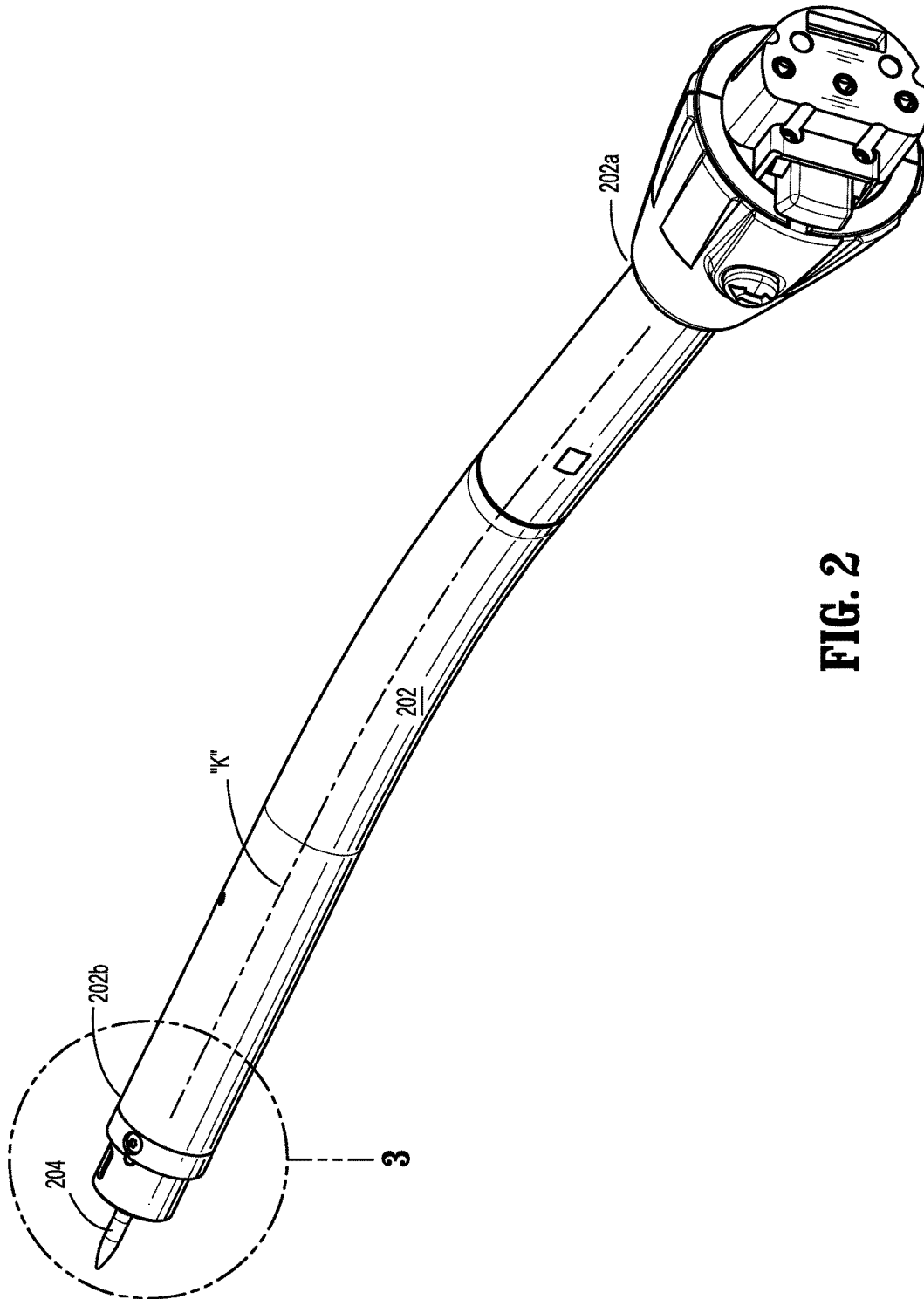
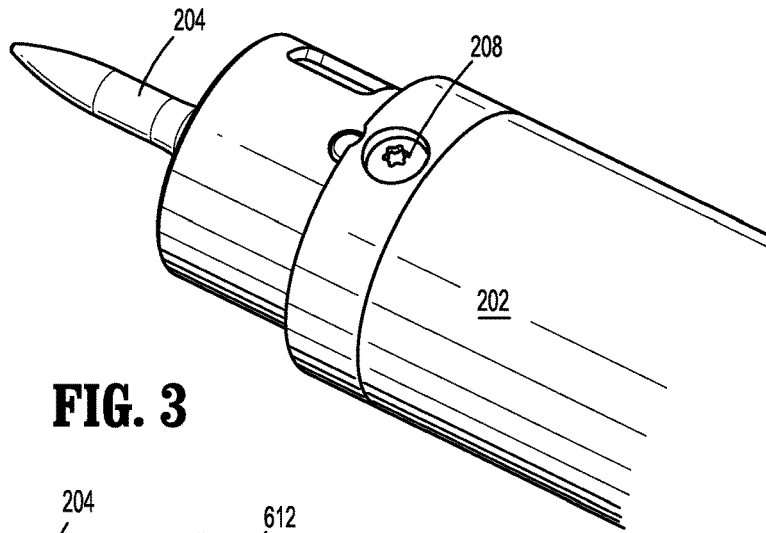


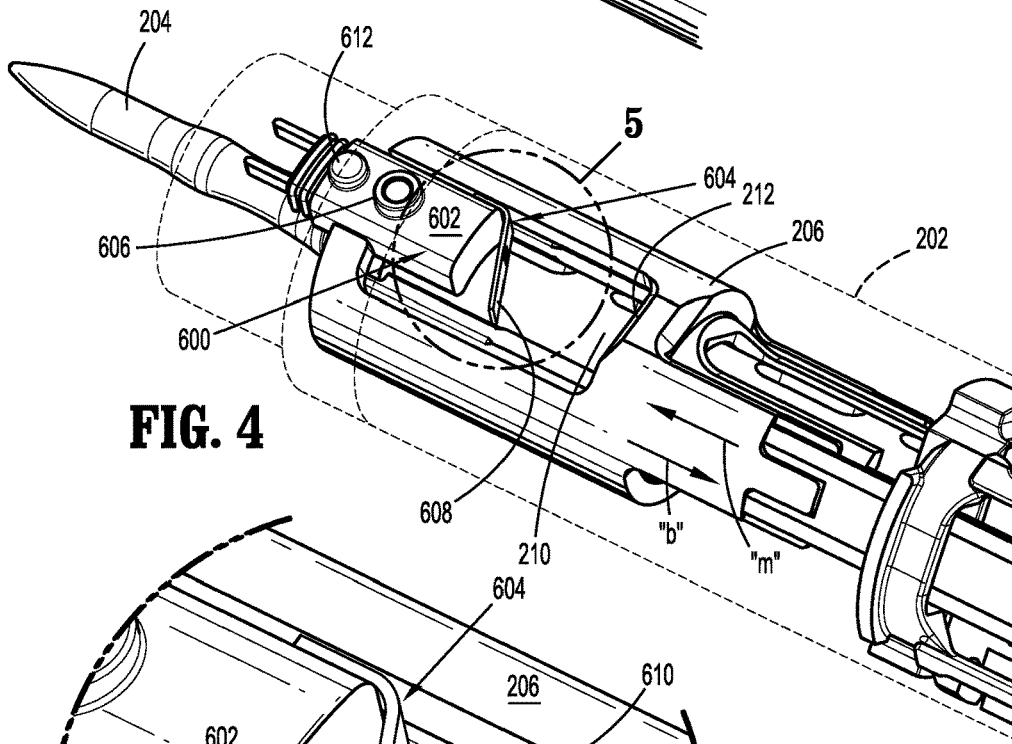
FIG. 1



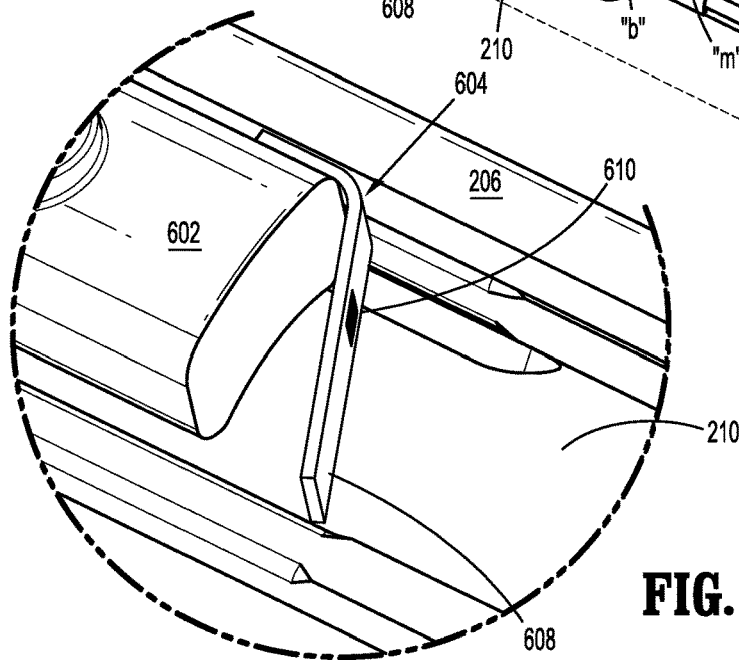
**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**



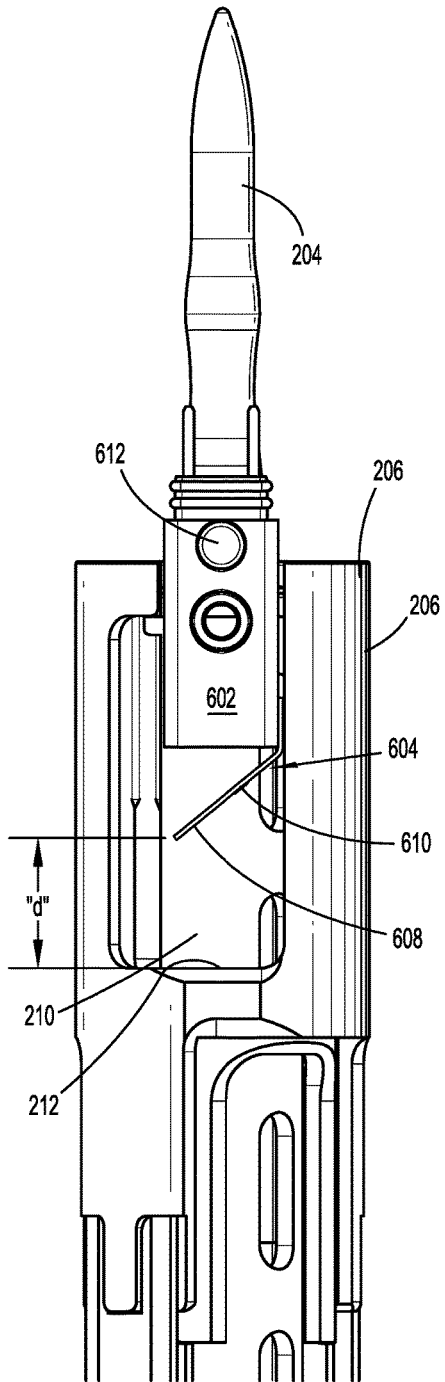


FIG. 6

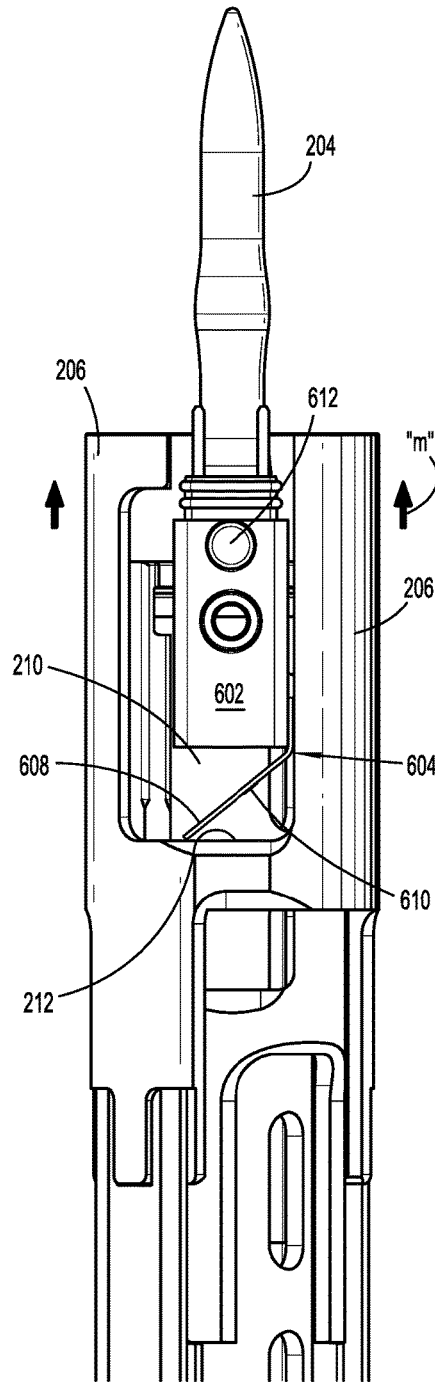


FIG. 7

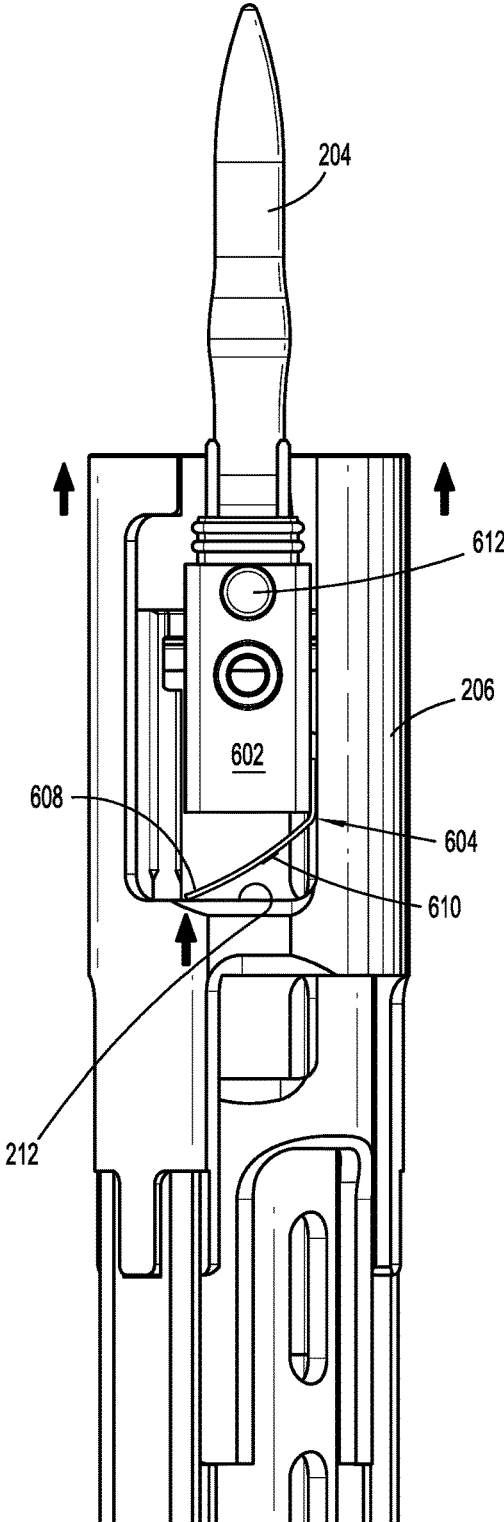


FIG. 8

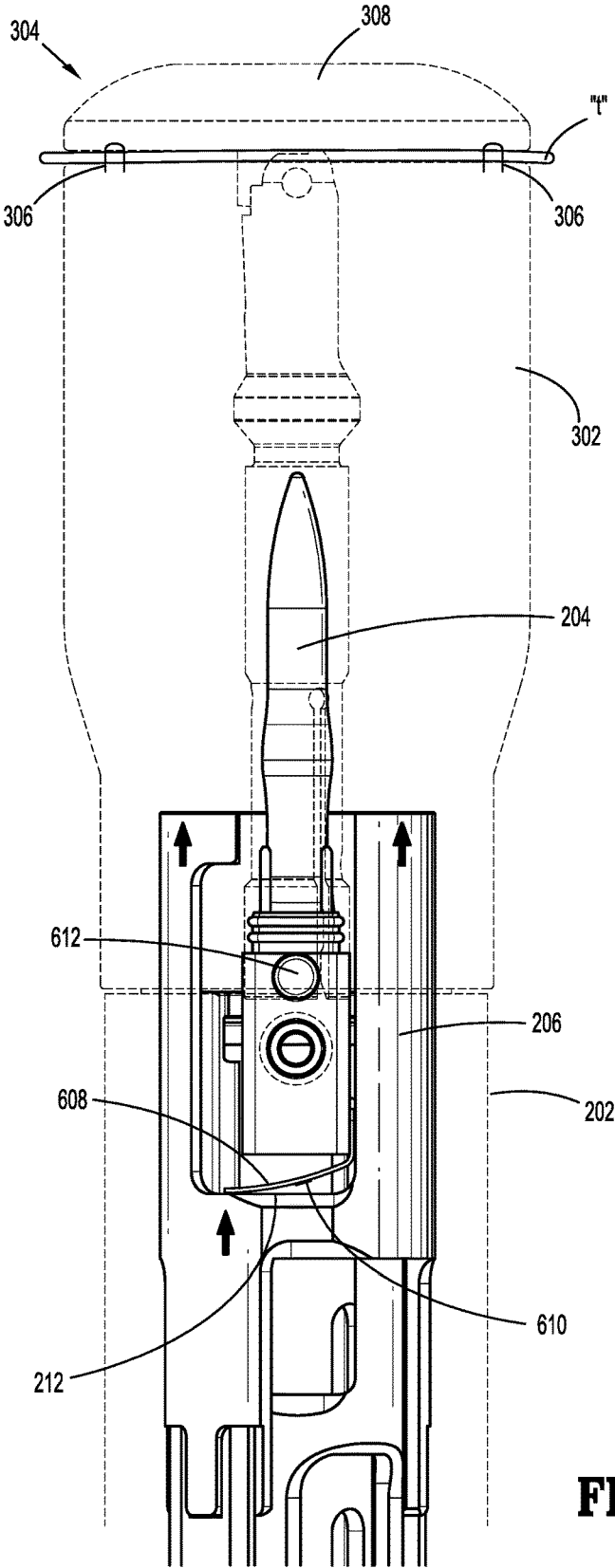


FIG. 9

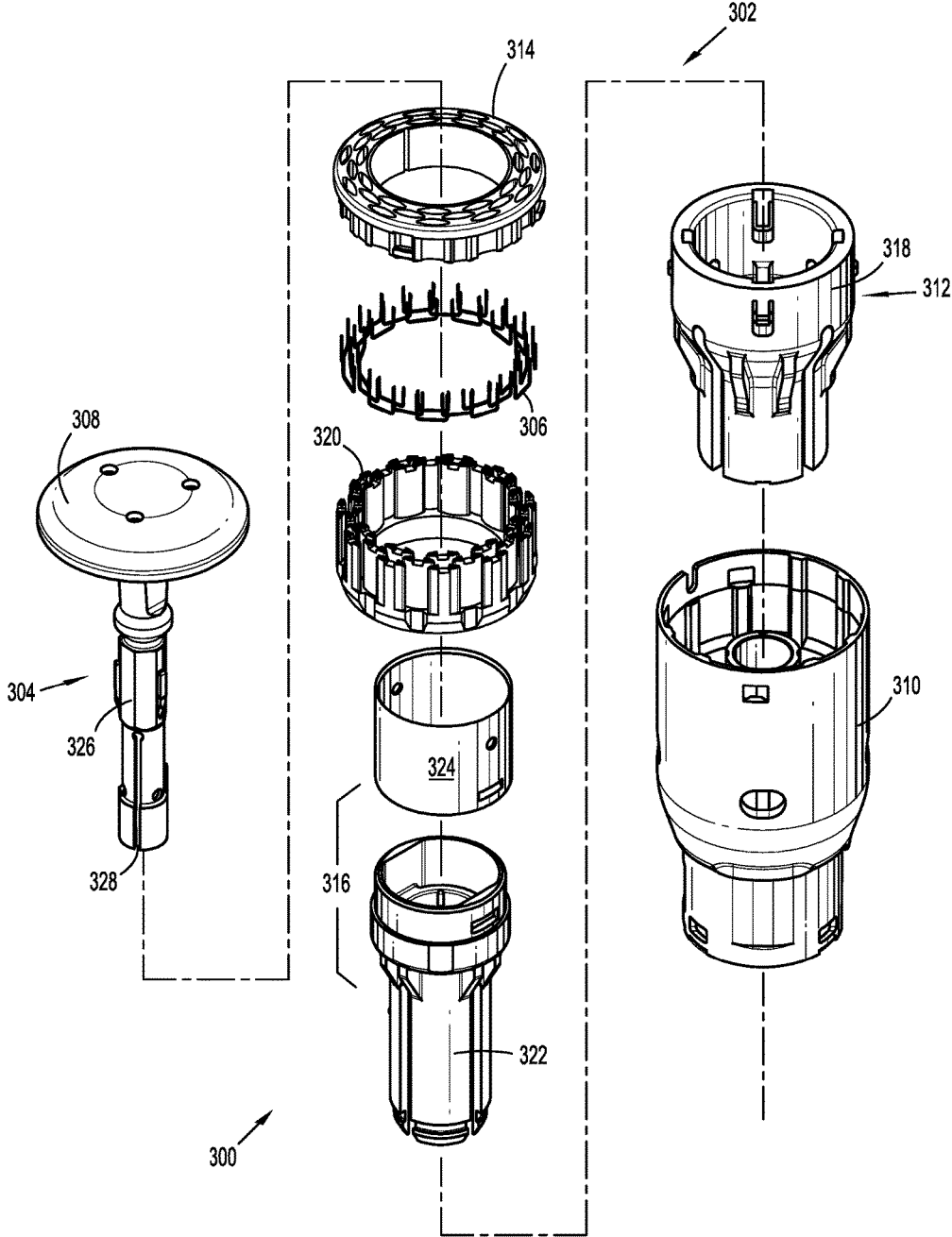


FIG. 10

## SURGICAL FASTENER APPARATUS WITH LINEAR POSITION SENSOR

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of and priority to U.S. Provisional Patent Application No. 62/265,480 filed Dec. 10, 2015, the entire disclosure of which is incorporated by reference herein.

### BACKGROUND

#### 1. Technical Field

The present disclosure relates to a surgical fastener apparatus for applying surgical fasteners to body tissue and, more particularly, relates to a surgical fastener apparatus incorporating a linear position sensor adapted for determining the location of the pusher of the fastener instrument during movement through its firing stroke.

#### 2. Description of Related Art

Anastomosis refers to the surgical joining of separate tissue sections. An anastomosis procedure may follow surgery in which a diseased or defective section of a hollow tissue or organ structure is removed, thus requiring the joining of the remaining sections of the tissue. Depending on the particular procedure performed and/or other factors, the end sections of the tissue may be joined by linear anastomosis or circular anastomosis, e.g., end-to-end anastomosis, end-to-side anastomosis, or side-to-side anastomosis.

A fastener instrument or apparatus adapted for anastomosis generally includes a pusher or drive mechanism which, during a firing stroke, delivers an array of fasteners or staples through each of two sections of tissue to join the tissue sections, and may simultaneously cut or core adjoining tissue within the newly joined sections to separate or clear a passage therethrough. To ensure that the firing stroke effectively drive the staples or fasteners through tissue to achieve successful anastomosis of the tissue sections, confirmation of the location of the pusher relative to the fasteners during the firing stroke would be of significant value to the clinician. The size of the staple or fastener utilized during the procedure, the thickness of the tissue and/or manufacturing tolerances of the firing components of the instrument will affect travel of the pusher, and may detract from the overall effectiveness of the anastomosis. This issue becomes even more critical with reusable instruments having a reusable handle adapted for use with various loading units with mounted end effectors. Variations in the dimensions of the drive components of the loading units and end effectors, and/or size of the fasteners will impact the effectiveness of the firing stroke.

### SUMMARY

Accordingly, the present disclosure is directed to further improvements in fastener apparatuses. In accordance with the present disclosure, a fastener apparatus includes a handle, an elongate body connected to the handle, a fastener cartridge having at least one fastener, a pusher at least partially disposed within the elongate body, and being adapted for longitudinal movement through a firing stroke to eject the at least one fastener from the fastener cartridge, a linear position sensor mounted within the elongate body and dimensioned and positioned to engage the pusher during movement through the firing stroke, and being adapted to send at least one output signal representative of strain

imparted thereupon by the pusher during the firing stroke, and a controller configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal.

In one aspect, the controller includes a memory for storing calibration data associated with the strain imparted on the linear position sensor by the pusher at a plurality of positions of the pusher during the firing stroke. The controller may be configured to compare the at least one output signal to the calibration data to determine the position of the pusher within the firing stroke.

The linear position sensor may include a spring member dimensioned to be engaged by the pusher during movement through the firing stroke and a strain gauge mounted to the spring member. The strain gauge is adapted to send the at least one output signal. In one embodiment, the spring member is a leaf spring mounted within the elongate body in cantilever relation.

The pusher may include a sensor contact surface for engaging the spring member. The sensor contact surface is positioned to engage the spring member upon movement of the pusher during the firing stroke.

The fastener apparatus may include a motor operably coupled to the pusher for controlling movement of the pusher. The controller may be configured to control operation of the motor based upon the at least one output signal sent by the linear position sensor. An input device may be provided to enter or input data for storing by the memory. The input data may include one of the calibration data, a size of the at least one fastener, tissue type or biographical data of a subject. The controller may be configured to control at least one parameter of operation of the motor based upon the input data.

The fastener apparatus may further include at least one feedback sensor to monitor a load condition of the motor. A visual display for displaying visual indicia corresponding to the position of the pusher during the firing stroke may be provided. An audio output is also contemplated.

In one aspect, the fastener cartridge includes a plurality of fasteners arranged in an annular array and further includes an anvil mountable relative to the fastener cartridge. The anvil includes an anvil head dimensioned for forming or crimping the fasteners.

In another aspect of the present disclosure, a sensor system for use with a surgical apparatus of the type having at least one pusher adapted to travel through a firing stroke includes a linear position sensor and a controller (e.g., a microcontroller). The linear position sensor is mountable within the surgical apparatus and is dimensioned and positioned to engage the pusher during movement through the firing stroke. The linear position sensor is adapted to send at least one output signal to the controller representative of strain imparted thereupon by the pusher during the firing stroke. The controller is configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal and calibration data stored within the memory of the controller.

The linear position sensor may include a spring member dimensioned to be engaged by the pusher during movement through the firing stroke and a strain gauge mounted to the spring member. The strain gauge is adapted to send the at least one output signal to the controller.

The linear position sensor of the present disclosure provides valuable information to the clinician pertaining to the location of the pusher relative to the fastener cartridge and/or the fasteners during the firing stroke. Based on this information, the potential that the firing stroke will be

successful is greatly improved. In addition, the linear position sensor accommodates for any variations in manufacturing tolerances, tool types and fastener sizes, and with the calibration data and associated computer logic incorporated within the controller, the appropriate length or distance of the firing stroke of the pusher can be determined and controlled to achieve, e.g., successful anastomosis of tissue sections.

Other advantages of the present disclosure will become apparent from the following description and accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present disclosure will be appreciated by reference to the accompanying drawings wherein:

FIG. 1 is a perspective view of a fastener apparatus illustrating the handle, the elongate tool with mounted end effector and components associated with the sensor assembly and controller for controlling operation of the fastener apparatus;

FIG. 2 is a perspective view of the elongate tool with the anvil of the end effector removed;

FIG. 3 is an enlarged isolated view of the area of detail identified in FIG. 2;

FIG. 4 is a perspective view of the distal end of the elongate tool illustrating the pusher and the linear position sensor of the sensor assembly mounted within the outer body (in phantom) of the elongate tool;

FIG. 5 is an enlarged isolated view of the area of detail identified in FIG. 4;

FIG. 6 is a side elevation view of the distal end of the elongate tool illustrating the pusher in an initial position relative to the linear position sensor;

FIG. 7 is a view similar to the view of FIG. 6 illustrating the pusher engaging the linear position sensor during the firing stroke of the pusher;

FIG. 8 is a view similar to the view of FIG. 7 illustrating the pusher exerting a force on the linear position sensor during continued movement through the firing stroke;

FIG. 9 is a side elevation view similar to the view of FIG. 6 with the end effector of the elongate tool shown in phantom illustrating the pusher and the linear position sensor upon completion of the firing stroke; and

FIG. 10 is an exploded perspective view illustrating exemplary components of the end effector.

#### DETAILED DESCRIPTION

Particular embodiments of the present disclosure are described hereinbelow with reference to the accompanying drawings; however, it is to be understood that the disclosed embodiments are merely examples of the disclosure and may be embodied in various forms. Well-known functions or constructions are not described in detail to avoid obscuring the present disclosure in unnecessary detail. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to employ the present disclosure in virtually any appropriately detailed structure.

The sensor assembly including the linear position sensor of the present disclosure may be incorporated within any surgical instrument or apparatus of the type having a pusher adapted to travel through a pusher or firing stroke. In the description to follow, the sensor assembly is discussed in combination with a circular anastomosis apparatus; how-

ever, it is envisioned that the sensor assembly may be incorporated within various types of instruments including linear stapling devices, laparoscopic staplers, open staplers, or skin staplers, or with instruments which do not deploy fasteners such as surgical graspers, forceps, biopsy devices, etc.

Referring now to the drawings where like reference numerals indicate similar components throughout the several views, FIG. 1 illustrates the surgical fastener apparatus 10 in accordance with the principles of the present disclosure. The surgical fastener apparatus 10 may be adapted to apply an annular or circular array of fasteners or staples to tissue in connection with an end-to-end or circular anastomosis of tissue. However, the fastener apparatus 10 may be adapted to apply one or more linear rows of fasteners or staples. The fastener apparatus 10 includes a handle 100, an elongate body or tool 200 connectable to the handle 100 and an end effector 300. The handle 100 may be any handle assembly (reusable or disposable) having a handle frame 102 and at least one actuator, and in some embodiments, two or more actuators 104, 106, 108 adapted to control operation of the fastener apparatus 10. The handle 100 may be powered, e.g., an electromechanical handle, incorporating a motor 400 and a controller 500 having associated logic, software or circuitry to control operation of the motor 400, and, in turn, control movement of the end effector 300. The actuators 104, 106, 108 may communicate with the controller 500 to control operation of the motor 400 and the various pusher or drive components within the handle frame 102. In the alternative, the handle 100 may be mechanically activated, e.g., devoid of a motor, whereby the end effector 300 is controlled through mechanical linkages, gears or the like. Further details of a suitable handle for use with the fastener apparatus 10 may be ascertained by reference to commonly assigned U.S. Patent Publication No. 2011/0121049 to Malinouskas et al. or U.S. Patent Publication No. 2013/0214025 to Zemlock et al., the entire contents of each document being incorporated by reference herein.

The elongate tool 200 may be a single use loading unit (SULU) or a multi-use loading unit (MULU) having the end effector 300, which in one embodiment, is adapted, e.g., for single or multiple firing of one or more fasteners. All or a portion of the elongate tool 200 and the end effector 300 may be reusable with the reusable components subject to sterilization procedures after use.

The end effector 300 may be a fastener firing effector adapted to fire a circular or annular array of fasteners. In accordance with this embodiment, the end effector includes a staple or fastener cartridge 302 and an anvil 304. The fastener cartridge 302 may be mounted to, or a component of, the elongate tool 200, and houses at least one fastener or a plurality of fasteners. In the alternative, the fastener cartridge 302 may be releasably mounted to the elongate tool 200, and replaced with another fastener cartridge 302 upon exhaustion of the supply of fasteners. The anvil 304 may be releasably mountable relative to the fastener cartridge 302. When coupled to the elongate tool 200, the anvil 304 is movable relative to the fastener cartridge 302 between open and approximated positions. The fasteners are driven from the fastener cartridge 302 through tissue positioned about the components, and crimped by the anvil 304. Further details of the end effector 300 may be ascertained by reference to commonly assigned U.S. Patent Publication No. 2015/0014393 to Milliman, the entire contents of which are incorporated by reference herein.

Referring now to FIGS. 1-2, the elongate tool 200 includes an outer body or shell 202 which houses the

components of the fastener firing mechanism for firing the fasteners and the components of the approximating mechanism for approximating the anvil 304 and the fastener cartridge 302. The outer body 202 defines proximal or trailing and distal or leading ends 202a, 202b, and defines longitudinal axis “k”. The elongate tool 200 further includes an anvil retainer or trocar 204 which is releasably mounted to the outer body 202 and relative to the fastener cartridge 302. FIG. 2 illustrates the elongate tool 200 released from the handle frame 102 of the handle 100. In FIG. 2, the fastener cartridge 302 is shown removed (for illustrative purposes) from the outer body 202 of the elongate tool 200. The anvil retainer 204 secures and/or mounts the anvil 304 relative to the fastener cartridge 302, and may function as a trocar assisting in advancing the elongate tool 200 through tissue in the absence of the mounted anvil 304.

Referring now to FIGS. 3-5, the fastener apparatus 10 includes a sensor assembly 600 which may be mounted within the elongate tool 200 or, alternatively, within the end effector 300. In one embodiment, the sensor assembly 600 is mounted within the elongate tool 200 adjacent the pusher 206 of the elongate tool 200. The sensor assembly 600 includes a sensor mount 602 and a linear position sensor, identified generally as reference numeral 604. The sensor mount 602 is secured in fixed relation to the outer body 202 of the elongate tool 200 via a fastener such as a screw 208 which extends through the outer body 202 and is received within a threaded opening 606 of the sensor mount 602. Other mechanisms for securing the sensor assembly 600 relative to the outer body 202 are also envisioned.

The linear position sensor 604 is adapted to send at least one signal, e.g., a plurality of signals, to the controller 500 corresponding to the position(s) of the pusher 206 of the elongate tool 200 during the firing stroke of the pusher 206. The linear position sensor 604 includes a spring 608 and a strain gauge 610 secured to the spring 608. The spring 608 may be a leaf spring mounted in cantilevered relation to the sensor mount 602 through any conventional means including adhesives and/or fasteners. The strain gauge 610 may be any conventional gauge, incorporating, e.g., one or more Wheatstone bridge(s), adapted to measure strain imparted thereupon by an object, e.g., the pusher 206 of the fastener apparatus 10. The strain gauge 610 may be secured to the spring 608 with an adhesive or the like. The strain gauge 610 is in electrical communication with the controller 500 and is configured and adapted to send signals to the controller during operation of the fastener apparatus 10.

The sensor assembly 600 is adapted for slidable movement relative to the pusher 206 of the elongate tool 200. In one embodiment, the pusher 206 incorporates a recess or opening 210 which at least partially accommodates the sensor mount 602. The sensor mount 602 is adapted to traverse the opening 210 during the firing and return strokes (represented by directional arrows “m”, “b”, respectively of FIG. 3) of the pusher 206. Any means for permitting sliding movement of the sensor mount 602 relative to the pusher 206 are envisioned including, e.g. with the use of rails, grooves the like.

The pusher 206 further incorporates a sensor contact surface 212 which engages the linear position sensor 604 during the firing stroke of the pusher 206. The sensor contact surface 212 of the pusher 206 may be spaced from the sensor mount 602 when in an initial unactuated condition depicted in FIGS. 4 and 5, due to manufacturing tolerances, the structural and functional features of the selected elongate tool 200, etc., permitting free travel of the pusher 206 prior to engagement with the linear position sensor 604. Any

initial free travel of the pusher 206 is not critical to the effectiveness of the fastener apparatus 10 in firing fasteners and achieving anastomosis. As to be appreciated, the linear position sensor 604 when engaged by the pusher 206 provides, e.g., a continuous indication to the clinician of the location of the pusher 206 relative to the fastener cartridge 302 and the fasteners during the firing stroke. This information assists the clinician by providing confirmation of the location of the pusher 206 and completion of the firing stroke.

As a further option, the sensor assembly 600 may include one or more feedback sensors, represented generally as reference numeral 612 in communication with the end effector 300 and/or the pusher 206. The feedback sensor 612 may be any sensor configured to measure current, voltage, temperature and/or force (an additional strain gauge or load cell) to assist in determining the load placed on the motor 400 during operation of the fastener apparatus 10. The feedback sensor(s) 612 is/are also in electrical communication with the controller 500 and may assist in detecting abnormal loads, e.g., outside a predetermined load range, indicating a potential problem with the functioning of the fastener apparatus 10 and/or the clamped tissue, which is communicated to the controller 500.

With reference again to FIG. 1, the controller 500 may be a microcontroller incorporated within the apparatus 10, e.g., within the handle 100 of the apparatus 10, or may be external to the fastener apparatus 10. The controller 500 includes memory or storage 502 for storing data which may be entered, inputted or collected through input device 504. The memory or storage 502 incorporates calibration data (CD) 506 of the linear position sensor 604 which is ascertained prior to use of the fastener apparatus 10. The calibration data 506 includes the position of the pusher 206 and corresponding force or strain exerted on the strain gauge 610 taken or calculated at a plurality of positions of the pusher 206 during the firing stroke. This information or data will provide the clinician with an indication of the position of the pusher 206 during the firing stroke based on the detected strain on the strain gauge 610, and thus will assist in ensuring that the pusher 206 advances or travels through the desired distance to ensure effective anastomosis of the tissue. A visual display 508 may be in communication with the controller 500 to provide either a graphical or numerical readout (or any other visual indicia) of the location of the pusher 206 to further assist the clinician. The visual display 508 may also provide visual indicia of various operating parameters based on feedback, e.g., one or more signals, received from the feedback sensor 612. An audio output 510 (including, e.g., tones, bells, buzzers, integrated speaker, etc.) is also contemplated. The audio output 510 can be used in conjunction with, or in lieu of, the visual display 508.

The use of the sensor assembly 600 with the fastener apparatus 10 will now be described. Prior to use, the linear position sensor 604 of the fastener apparatus 10 is calibrated, and the calibration data 506 is entered via the input device 504 into the memory 502 associated with the controller 500. Other data may be entered via the input device 504 for subsequent processing by the controller 500, including biographical data of the patient, fastener or staple size, type of elongate tool 200, tissue characteristics, etc. Based on the calibration data 506 and/or the other input data, the controller 500 may select a specific program of operation of the fastener apparatus 10.

Upon completion of data input, the tissue sections are positioned about the anvil 304 and the fastener cartridge 302 as is conventional with a circular anastomosis procedure.

The fastener apparatus **10** is activated via one or more of the actuator **104**, **106**, **108** causing activation of the motor **400**, approximating movement of the anvil **304** and the fastener cartridge **302**, and initiation of the pusher **206** through a firing stroke “m”. The pusher **206** advances from the initial position depicted in FIG. **6** to the position of FIG. **7** where the sensor contact surface **212** of the pusher **206** contacts the spring **608** of the linear position sensor **604**. In FIGS. **6-7**, the outer body **202** of the elongate tool **200** and the anvil **304** of the end effector **300** are removed for illustrative purposes. As indicated hereinabove, the pusher **206** may freely travel a distance “d” (FIG. **6**) prior to contact of the sensor contact surface **212** with the linear position sensor **604** due to manufacturing tolerances, dimensioning of the internal components of the elongate tool **200** utilized for the procedure, etc.

With reference to FIG. **8**, continued advancing movement of the pusher **206** through the firing stroke causes the sensor contact surface **212** of the pusher **206** to engage and bend the spring **608** of the linear position sensor **604** thereby subjecting the strain gauge **610** to increased strain. The strain gauge **610** sends at least one output signal **610s** (FIG. **1**) to the controller **500** representative of the degree of strain or force to which it is subjected. The data associated with the output signal **610s** sent by the strain gauge **610** is compared with the calibration data **506** in memory **502**, which is interpreted by the software or logic of the controller **500**, to provide the clinician with an accurate representation of the location of the pusher **206**. The location of the pusher **206** may be represented on the visual display **508** in the form of alpha-numeric symbols, charts, graphs or any other indicia. Continued movement of the pusher **206** exerts greater force or strain on the strain gauge **610** (or in the event the pusher is retracted **206**, less strain on the strain gauge **610**) which is communicated to via additional output signal(s) **610s**, and processed, by the controller **500** thereby providing the clinician with continuous confirmation of the location of the pusher **206**. Upon detection of a strain corresponding to completion of the firing stroke by the pusher **206**, the clinician is apprised via the controller **500** and/or the visual display **508**. FIG. **9** illustrates completion of the firing stroke of the pusher **206**.

In FIG. **9**, the fastener cartridge **302** and the anvil **304** are depicted (in phantom) in the approximated condition, which may be effected by operation of the motor **400** in accordance with a sequence or program within the logic of the controller **500**. Commonly assigned U.S. Provisional Application No. 62/066,518 to Cabrera et al., filed Oct. 21, 2014, the entire contents of which disclosure are incorporated by reference herein, discloses mechanism(s), in conjunction with a powered handle, for moving the fastener cartridge **302** and the anvil **304** between open and approximated conditions, and for advancing a fastener pusher assembly. See also U.S. Patent Publication No. 2011/0121049 to Malinouskas et al., U.S. Patent Publication No. 2013/0214025 to Zemlok et al. and/or U.S. Patent Publication No. 2015/0014393 to Milliman, previously incorporated by reference herein. Alternatively, the fastener cartridge **302** and the anvil **304** may be approximated by one or more mechanical levers, manually manipulative members, etc. associated with the handle **200**. The fasteners or staples **306** are depicted fired from the fastener cartridge **302** to pass through tissue “t” and crimped by the anvil head **308** of the anvil **304**.

During the firing stroke, the controller **500** and associated logic may analyze or interpret the output signals **610s**, **612s** (FIG. **1**) from the linear position sensor **604** and/or the feedback sensor **612**, respectively, and control or alter

functioning of the motor **400** including changing the velocity of the firing stroke of the pusher **206** via control of the motor **400**, reverse movement of the motor **400** and the pusher **206**, alter the distance of the firing stroke of the pusher **206** and/or halt operation of the motor **400**.

FIG. **10** illustrates exemplary components of one suitable end effector **300** for use with the fastener apparatus **10**. The fastener cartridge **302** of the end effector **300** includes a housing **310**, a pusher assembly **312**, a fastener holder **314**, and a knife assembly **316**. The pusher assembly **312** includes a pusher adapter **318** and a pusher member **320**, which couples, through any conventional arrangement, with the pusher **206** extending within the outer body **202** of the elongate tool **200**. The knife assembly **316** includes a knife carrier **322** and a circular knife **324**, which also may be operatively coupled to the pusher **206**. The fastener holder **314** includes a plurality of fasteners or staples **306**. The anvil **304** of the end effector **300** includes an anvil shaft **326** which defines a longitudinal bore **328** for at least partial reception of the anvil retainer **204** (FIG. **2**). When positioned within the longitudinal bore **328**, the anvil retainer **204** and the anvil **304** are coupled to each other. The anvil **304** includes the circular anvil head **308** with pockets (not shown) which receive and crimp the fasteners or staples **306** ejected by the fastener holder **314**.

The above description and the drawings are provided for the purpose of describing embodiments of the present disclosure and are not intended to limit the scope of the disclosure in any way. It will be apparent to those skilled in the art that various modifications and variations can be made without departing from the spirit or scope of the disclosure. Thus, it is intended that the present disclosure cover the modifications and variations of this disclosure provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

**1.** A fastener apparatus, which comprises:

- a handle;
- an elongate body connected to the handle, the elongate body defining a longitudinal axis and having proximal and distal ends;
- a fastener cartridge disposed adjacent the distal end of the elongate body, the fastener cartridge having at least one fastener;
- a pusher at least partially disposed within the elongate body, the pusher adapted for longitudinal movement through a firing stroke to eject the at least one fastener from the fastener cartridge;
- a linear position sensor mounted within the elongate body and dimensioned and positioned to engage the pusher during movement through the firing stroke, the linear position sensor including a sensor mount, and a spring supported in cantilevered fashion in relation to the sensor mount and positioned to be engaged by the pusher, the linear position sensor adapted to send at least one output signal representative of strain imparted thereupon by the pusher during the firing stroke; and
- a controller configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal.

**2.** The fastener apparatus according to claim **1** including a visual display for displaying visual indicia corresponding to the position of the pusher during the firing stroke.

**3.** The fastener apparatus according to claim **1** wherein the fastener cartridge includes a plurality of fasteners arranged in an annular array and further including an anvil mountable



relative to the fastener cartridge, the anvil including an anvil head dimensioned for forming the fasteners.

- 4. A fastener apparatus, which comprises:
  - a handle;
  - an elongate body connected to the handle, the elongate body defining a longitudinal axis and having proximal and distal ends;
  - a fastener cartridge disposed adjacent the distal end of the elongate body, the fastener cartridge having at least one fastener;
  - a pusher at least partially disposed within the elongate body, the pusher adapted for longitudinal movement through a firing stroke to eject the at least one fastener from the fastener cartridge;
  - a linear position sensor mounted within the elongate body and dimensioned and positioned to engage the pusher during movement through the firing stroke, the linear position sensor adapted to send at least one output signal representative of strain imparted thereupon by the pusher during the firing stroke; and
  - a controller configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal,

wherein the controller includes a memory for storing calibration data associated with the strain imparted on the linear position sensor by the pusher at a plurality of positions of the pusher during the firing stroke.

5. The fastener apparatus according to claim 4 wherein the controller is configured to compare the at least one output signal to the calibration data to determine the position of the pusher within the firing stroke.

6. The fastener apparatus according to claim 4 wherein the linear position sensor includes a spring member dimensioned to be engaged by the pusher during movement through the firing stroke and a strain gauge mounted to the spring member, the strain gauge adapted to send the at least one output signal.

7. The fastener apparatus according to claim 6 wherein the spring member is a leaf spring mounted within the elongate body in cantilever relation.

8. The fastener apparatus according to claim 6 wherein the pusher includes a sensor contact surface for engaging the

spring member, the sensor contact surface positioned to engage the spring member upon movement of the pusher during the firing stroke.

9. The fastener apparatus according to claim 4 including a motor operably coupled to the pusher for controlling movement of the pusher.

10. The fastener apparatus according to claim 9 wherein the controller is configured to control operation of the motor based upon the at least one output signal sent by the linear position sensor.

11. The fastener apparatus according to claim 10 including an input device to provide input data for storing by the memory, the input data including one of the calibration data, a size of the at least one fastener, tissue type or biographical data of a subject.

12. The fastener apparatus according to claim 11 wherein the controller is configured to control at least one parameter of operation of the motor based upon the input data.

13. The fastener apparatus according to claim 9 including at least one feedback sensor to monitor a load condition of the motor.

14. A sensor assembly for use with a surgical apparatus of the type including at least one pusher adapted to travel through a firing stroke, the sensor assembly comprising:

- a linear position sensor mountable within the surgical apparatus and being dimensioned and positioned to engage the pusher during movement through the firing stroke, the linear position sensor adapted to send at least one output signal representative of strain imparted thereupon by the pusher during the firing stroke; and
- a controller configured and adapted to determine a position of the pusher within the firing stroke based upon the at least one output signal and calibration data stored within memory of the controller.

15. The sensor assembly according to claim 14 wherein the linear position sensor includes a spring member dimensioned to be engaged by the pusher during movement through the firing stroke and a strain gauge mounted to the spring member, the strain gauge adapted to send the at least one output signal.

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