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DESCRIPTION

Description

Related Applications

[0001] This application claims the benefit of priority to U.S. Provisional Patent Application No. 62/248,632, filed October 30, 2015; U.S. Provisional Patent Application No. 62/281,964, filed January 22, 2016; and U.S. Provisional Patent Application No. 62/323,034, filed April 15, 2016.

Background

[0002] Cancer is characterized by the uncontrolled growth of cells in the body, leading to the invasion of essential organs and often death. Initially, the pharmacological treatment of cancer utilized non-specific cytotoxic agents that targeted all rapidly dividing cells, including normal cells. These non-specific cytotoxic agents have anti-tumor effects but their use is often limited by severe toxicities. As the understanding of the proteins and pathways that enable cancer cells to thrive has evolved, newer more targeted agents have been developed that block specific proteins that are activated in cancer cells.

[0003] An emerging field for the development of therapeutics that addresses the challenges presented in treating cancers is immuno-oncology, also referred to as tumor immunology. Certain tumor types have developed mechanisms to escape destruction by the body's immune system. Tumor immunology is a therapeutic area focused on activating the body's own immune system to attack and kill tumors. The naturally occurring amino acid arginine is implicated in tumor immunology, as it is important for the activation, growth, and survival of a body's cancer-fighting cytotoxic T-cells. However, levels of arginine are depleted in the tumor microenvironment by arginase, an enzyme produced and secreted by neutrophils and myeloid derived suppressor cells (MDSCs) that accumulate in cancer patients of multiple histotypes. In fact, elevated levels of arginase enzyme have been observed in the plasma of renal cell carcinoma, breast cancer, chronic myelogenous leukemia, esophageal cancer, prostate cancer, non-small cell lung cancer, glioblastoma, and acute myeloid leukemia patients. Therefore, there is a need to develop inhibitors of arginase that restore arginine levels in the tumor microenvironment, therefore promoting the tumor-killing activity of cytotoxic T-cells.

[0004] WO 2012/058065 A1 discloses boronates which are arginase inhibitors.

Summary of Invention

[0005] A first aspect of the invention provides a compound having the structure:

$$B(OH)_2$$
 $H_2N^{"}$
 NH_2
 H_2

or a pharmaceutically acceptable salt or solvate thereof.

[0006] A second aspect of the invention provides a boronic acid ester derivative of the compound according to the first aspect of the invention, wherein the boronic acid moiety of the compound is esterified.

[0007] A third aspect of the invention provides a carboxylic acid ester derivative of the compound according to the first aspect of the invention, wherein the carboxylic acid moiety of the compound is esterified.

[0008] A fourth aspect of the invention provides a pharmaceutical composition comprising a compound according to the first aspect of the invention, a boronic acid ester derivative according to the second aspect of the invention, or a carboxylic acid ester derivative according to the third aspect of the invention.

[0009] A fifth aspect of the invention provides a compound according to the first aspect of the invention, a boronic acid ester derivative according to the second aspect of the invention, or a carboxylic acid ester derivative according to the third aspect of the invention, for use in a method of treating cancer, the method comprising administering to a subject in need thereof a therapeutically effective amount of the compound according to the first aspect of the invention, the boronic acid ester derivative according to the second aspect of the invention, the carboxylic acid ester derivative according to the third aspect of the invention, or the pharmaceutical composition according to the fourth aspect of the invention.

[0010] Disclosed are compounds having a structure of formula (I):

$$R^{a}O$$
 $R^{b}HN$
 R^{1}
 R^{2}
 R^{1}
 R^{2}
 R^{1}
 R^{2}
 R^{1}
 R^{2}
 R^{1}
 R^{2}
 R^{3}

or a pharmaceutically acceptable salt or prodrug thereof;

wherein:

R^a is H or is selected from optionally substituted alkyl, alkenyl, alkynyl, cycloalkyl, heterocycloalkyl, (cycloalkyl)alkyl, (heterocycloalkyl)alkyl, aryl, heteroaryl, aralkyl, and

heteroaralkyl;

R^b is H or is selected from optionally substituted alkyl, alkenyl, alkynyl, acyl, - C(O)O(alkyl), and -C(O)O(aryl);

each R^c is independently selected from H or alkyl, or two occurrences of R^c are taken together with the intervening -O-B-O- atoms to form an optionally substituted boron-containing ring;

X is O or S;

 R^1 and R^2 are each independently selected from H and optionally substituted alkyl, alkenyl, alkynyl, cycloalkyl, (cycloalkyl)alkyl, heterocycloalkyl, (heterocycloalkyl)alkyl, aryl, heteroaryl, aralkyl, and heteroaralkyl;

or \mathbb{R}^1 and \mathbb{R}^2 are taken together with the intervening atoms to form an optionally substituted 5-to 7-membered ring; and

R³ is H or optionally substituted alkyl;

or R¹ and R³ are taken together with the intervening atoms to form an optionally substituted 5-to 7-membered ring;

wherein the compound is not:

Brief Description of the Drawings

[0011]

FIG. 1 is a graph depicting the tumor volume over time. Arginase inhibitor Compound 10, administered as a single agent, slows tumor growth relative to control in mice implanted with Lewis Lung Carcinoma cells.

FIG. 2 is a graph depicting the tumor volume over time. Madison109 murine lung carcinoma cells were implanted in balb/c mice and mice were dosed orally with vehicle or arginase inhibitor Compound 10 BID (N=10 per group).

FIG. 3 is a graph depicting the tumor volume over time. B16F10 murine melanoma cells were implanted in C57.B1/6 mice and mice were dosed orally with vehicle or arginase inhibitor Compound 10 BID (N=10 per group).

FIG. 4 consists of panels A and B, and depicts the growth of 4T1 mammary carcinoma cells implanted orthotopically into female balb/c mice and treated with either vehicle; Compound 10 (100 mg/kg PO BID); anti-CTLA-4 (5 mg/kg IP on Days 2, 5, 8) plus anti-PD-1 (5 mg/kg IP on days 3, 6, and 9); or the combination of Compound 10 with anti-CTLA-4 and anti-PD-1 (N = 10 per group; $^*P < 0.05$; $^{***P} < 0.001$, $^{****P} < 0.0001$ vs vehicle).

FIG. 5 is a graph depicting the tumor volume over time. Female C57.Bl/6 mice were implanted subcutaneously with 1 \times 10⁶ B16.F10 murine melanoma cells. On Day 2, mice were randomized into the following groups of n=10 mice; 1) Vehicle PO BID; 2) Compound 10, 100 mg/kg PO BID; 3) Epacadostat, 100 mg/kg PO BID; or 4) Compound 10 and Epacadostat (100 mg/kg PO BID each). Tumors were measured with calipers three times per week and tumor volume calculated using the formula tumor volume (mm³) = (a \times b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. *P-value < 0.05 (ANOVA).

FIG. 6 is a graph depicting the tumor volume over time. Female balb/c mice were implanted subcutaneously with 1 \times 10⁶ CT26 murine colon carcinoma cells. On Day 2, mice were randomized into the following groups of n=10 mice; 1) Vehicle PO BID starting day 2; 2) Compound 10, 100 mg/kg PO BID starting day 2; 3) Gemcitabine, 50 mg/kg IP on days 10 and 16; or 4) Compound 10 and Gemcitabine at their respective regimens. Tumors were measured with calipers three times per week and tumor volume calculated using the formula tumor volume (mm³) = (a \times b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. *P-value < 0.05 (ANOVA).

FIG. 7 is a graph depicting the tumor volume over time. Female balb/c mice were implanted subcutaneously with 1×10^6 CT26 murine colon carcinoma cells. On Day 2, mice were randomized into the following groups of n=10 mice; 1) Vehicle PO BID; 2) Compound 10, 100 mg/kg PO BID; 3) anti-PD-L1 (clone 10f.9g2), 5 mg/kg IP on days 5, 7, 9, 11, 13, and 15; or 4) Compound 10 and anti-PD-L1. Tumors were measured with calipers three times per week and

tumor volume calculated using the formula tumor volume (mm³) = $(a \times b^2/2)$ where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter.

FIG. 8 depicts the percent survival over time. Female balb/c mice were implanted subcutaneously with 5×10^4 Madison 109 murine lung carcinoma cells. On Day 2, mice were randomized into the following groups of n=10 mice; 1) Vehicle PO BID; 2) Compound 10, 100 mg/kg PO BID; 3) Whole body radiation (X-ray) 2 gy on Days 10-14 and days 17-21; or 4) Compound 10 and radiation. Tumors were measured with calipers two times per week and tumor volume calculated using the formula tumor volume (mm³) = (a × b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. *P value < 0.05 (log-rank test).

Detailed Description of the Invention

[0012] The present invention provides a small molecule inhibitor of arginase as defined in the claims.

Compounds of the Invention

[0013] The first aspect of the invention provides a compound having the structure:

or a pharmaceutically acceptable salt or solvate thereof.

[0014] The compound according to the first aspect of the invention may be provided via a prodrug, e.g., wherein a hydroxyl in the parent compound is presented as an ester or a carbonate, a carboxylic acid present in the parent compound is presented as an ester, or an amino group is presented as an amide. The prodrug may be metabolized to the active parent compound in vivo (e.g., the ester is hydrolyzed to the corresponding hydroxyl or carboxylic acid).

[0015] The boronic acid may exist in the form of a cyclic or linear anhydride. The boronic acid may exist in the form of a 6-membered ring anhydride, and is also known as a boroxine.

[0016] Arginase inhibitor compounds may be racemic. Arginase inhibitor compounds may be enriched in one enantiomer. For example, a compound may have greater than 30% ee, 40% ee, 50% ee, 60% ee, 70% ee, 80% ee, 90% ee, or even 95% or greater ee.

[0017] The compounds of formula (I) have more than one stereocenter. Accordingly, the compounds may be enriched in one or more diastereomers. For example, a compound may have greater than 30% de, 40% de, 50% de, 60% de, 70% de, 80% de, 90% de, or even 95% or greater de. The compounds may have substantially one isomeric configuration at one or more stereogenic centers, and have multiple isomeric configurations at the remaining stereogenic centers.

[0018] The enantiomeric excess of the stereocenter bearing R¹ may be at least 40% ee, 50% ee, 60% ee, 70% ee, 80% ee, 90% ee, 92% ee, 94% ee, 95% ee, 96% ee, 98% ee or greater ee.

[0019] As used herein, single bonds drawn without stereochemistry do not indicate the stereochemistry of the compound. The compound of formula (I) provides an example of a compound for which no stereochemistry is indicated.

[0020] As used herein, hashed or bolded non-wedge bonds indicate relative, but not absolute, stereochemical configuration (e.g., do not distinguish between enantiomers of a given diastereomer). For example, in formula (Ia),

$$R^{a}O$$
 $R^{b}HN$
 N
 H
 R^{3}
 R^{1}
 R^{2}
(Ia)

the bold, non-wedge bonds indicate that the $-CO_2R^a$ group and the $(CH_2)_3B(OR^c)_2$ group are configured to be *cis* to one another, but the bold, non-wedge bonds do not represent the absolute (*i.e.*, R or S) configuration of the compound.

[0021] As used herein, hashed or bolded wedge bonds indicate absolute stereochemical configuration. For example, in formula (Ic),

the bold, wedge bond indicates the absolute configuration of the stereocenter to which it is attached, while the bold, non-wedge bonds indicate that the $-CO_2R^a$ group and the $(CH_2)_3B(OR^c)_2$ group are configured to be cis to one another, but do not indicate the absolute configuration of those stereocenters. Therefore, the compound of formula (Ic) represents two isomers in total:

[0022] A therapeutic preparation of a compound of formula (I) may be enriched to provide predominantly one enantiomer of a compound. An enantiomerically enriched mixture may comprise, for example, at least 60 mol percent of one enantiomer, or more preferably at least 75, 90, 95, or even 99 mol percent. The compound enriched in one enantiomer may be substantially free of the other enantiomer, wherein substantially free means that the substance in question makes up less than 10%, or less than 5%, or less than 4%, or less than 3%, or less than 2%, or less than 1% as compared to the amount of the other enantiomer, e.g., in the composition or compound mixture. For example, if a composition or compound mixture contains 98 grams of a first enantiomer and 2 grams of a second enantiomer, it would be said to contain 98 mol percent of the first enantiomer and only 2% of the second enantiomer.

[0023] A therapeutic preparation may be enriched to provide predominantly one diastereomer of a compound of formula (I). A diastereomerically enriched mixture may comprise, for example, at least 60 mol percent of one diastereomer, or more preferably at least 75, 90, 95, or even 99 mol percent.

[0024] In certain embodiments, the compounds of the invention exhibit an improved pharmacokinetic profile relative to existing arginase inhibitors.

[0025] In certain embodiments, the compounds of the invention exhibit improved bioavailability relative to existing arginase inhibitors.

Medical Uses

[0026] Several specific approaches to T-cell activation have shown considerable recent promise in the treatment of tumors. One such approach involves activation of T-cells by blockade of the T-cell surface antigen CTLA-4 by the antibody ipilimumab. A second approach is to prevent the activation of immune checkpoints by blocking the interaction of programmed cell death 1 protein, or PD-1, expressed on T-cells and its ligand, PD-L1 found on many tumors. A third approach is to activate the T-cell receptor by supplying key stimulating factors or nutrients such as tryptophan.

[0027] Inhibitors of indoleamine dioxygenase, or IDO, have been shown to restore extracellular tryptophan without which the T-cell receptor cannot become active. Arginine, like tryptophan, is an amino acid that is fundamental to the function of cytotoxic T-cells. Without arginine, tumor-specific cytotoxic T-cells fail to express a functional T-cell receptor on their surface and as a result are unable to activate, proliferate, or mount an effective anti-tumor response. In response to tumor-secreted factors, myeloid-derived suppressor cells, or MDSCs, accumulate around the tumor and secrete the enzyme arginase, resulting in depletion of arginine from the

tumor microenvironment.

[0028] Depletion of arginine due to elevated levels of arginase has been observed in renal cell carcinoma and acute myeloid leukemia. In addition, significant MDSC infiltrates have been observed in pancreatic, breast and other tumor types. Certain embodiments of the present invention provide compounds for use in a method of treating cancer by increasing arginine levels in a tumor microenvironment, thereby allowing activation of the body's cytotoxic T-cells.

[0029] One means of increasing arginine levels in the tumor microenvironment is by inhibiting arginase. Inhibitors of arginase, such as the compounds of formula (I), may promote an antitumor immune response by restoring arginine levels, thereby allowing activation of the body's cytotoxic T-cells.

[0030] Accordingly, the fifth aspect of the invention provides a compound according to the first aspect of the invention, a boronic acid ester derivative according to the second aspect of the invention, or a carboxylic acid ester derivative according to the third aspect of the invention, for use in a method for treating cancer, the method comprising administering to a subject in need thereof a therapeutically effective amount of the compound according to the first aspect of the invention, the boronic acid ester derivative according to the second aspect of the invention, the carboxylic acid ester derivative according to the third aspect of the invention, or the pharmaceutical composition according to the fourth aspect of the invention.

[0031] In certain embodiments of the fifth aspect of the invention, the cancer that is treated is Acute Lymphoblastic Leukemia (ALL), Acute Myeloid Leukemia (AML), Adrenocortical Carcinoma, Anal Cancer, Appendix Cancer, Atypical Teratoid/Rhabdoid Tumor, Basal Cell Carcinoma, Bile Duct Cancer, Bladder Cancer, Bone Cancer, Brain Tumor, Astrocytoma, Brain and Spinal Cord Tumor, Brain Stem Glioma, Central Nervous System Atypical Teratoid/Rhabdoid Tumor, Central Nervous System Embryonal Tumors, Breast Cancer, Bronchial Tumors, Burkitt Lymphoma, Carcinoid Tumor, Carcinoma of Unknown Primary, Central Nervous System Cancer, Cervical Cancer, Childhood Cancers, Chordoma, Chronic Lymphocytic Leukemia (CLL), Chronic Myelogenous Leukemia (CML), Myeloproliferative Disorders, Colon Cancer, Colorectal Cancer, Craniopharyngioma, Cutaneous T-Cell Lymphoma, Ductal Carcinoma In Situ (DCIS), Embryonal Tumors, Endometrial Cancer, Ependymoblastoma, Ependymoma, Esophageal Esthesioneuroblastoma, Ewing Sarcoma, Extracranial Germ Cell Tumor, Extragonadal Germ Cell Tumor, Extrahepatic Bile Duct Cancer, Eye Cancer, Fibrous Histiocytoma of Bone, Gallbladder Cancer, Gastric Cancer, Gastrointestinal Carcinoid Tumor, Gastrointestinal Stromal Tumors (GIST), Germ Cell Tumor, Extracranial Germ Cell Tumor, Extragonadal Germ Cell Tumor, Ovarian Germ Cell Tumor, Gestational Trophoblastic Tumor, Glioma, Hairy Cell Leukemia, Head and Neck Cancer, Heart Cancer, Hepatocellular Cancer, Histiocytosis, Langerhans Cell Cancer, Hodgkin Lymphoma, Hypopharyngeal Cancer, Intraocular Melanoma, Islet Cell Tumors, Kaposi Sarcoma, Kidney Cancer, Langerhans Cell Histiocytosis, Laryngeal Cancer, Leukemia, Lip and Oral Cavity Cancer, Liver Cancer, Lobular Carcinoma In Situ (LCIS), Lung Cancer, Lymphoma, AIDS-Related Lymphoma, Macroglobulinemia, Male Breast

Cancer, Medulloblastoma, Medulloepithelioma, Melanoma, Merkel Cell Carcinoma, Malignant Mesothelioma, Metastatic Squamous Neck Cancer with Occult Primary, Midline Tract Carcinoma Involving NUT Gene, Mouth Cancer, Multiple Endocrine Neoplasia Syndrome, Multiple Myeloma/Plasma Cell Neoplasm, Mycosis Fungoides, Myelodysplastic Syndrome, Myelodysplastic/Myeloproliferative Neoplasm, Chronic Myelogenous Leukemia (CML), Acute Myeloid Leukemia (AML), Myeloma, Multiple Myeloma, Chronic Myeloproliferative Disorder, Nasal Cavity Cancer, Paranasal Sinus Cancer, Nasopharyngeal Cancer, Neuroblastoma, Non-Hodgkin Lymphoma, Non-Small Cell Lung Cancer, Oral Cancer, Oral Cavity Cancer, Lip Cancer, Oropharyngeal Cancer, Osteosarcoma, Ovarian Cancer, Pancreatic Cancer, Papillomatosis, Paraganglioma, Paranasal Sinus Cancer, Nasal Cavity Cancer, Parathyroid Cancer, Penile Cancer, Pharyngeal Cancer, Pheochromocytoma, Pineal Parenchymal Tumors of Intermediate Differentiation, Pineoblastoma, Pituitary Tumor, Plasma Cell Neoplasm, Pleuropulmonary Blastoma, Breast Cancer, Primary Central Nervous System (CNS) Lymphoma, Prostate Cancer, Rectal Cancer, Renal Cell Cancer, Renal Pelvis Cancer, Ureter Cancer, Transitional Cell Cancer, Retinoblastoma, Rhabdomyosarcoma, Salivary Gland Cancer, Sarcoma, Sézary Syndrome, Skin Cancer, Small Cell Lung Cancer, Small Intestine Cancer, Soft Tissue Sarcoma, Squamous Cell Carcinoma, Squamous Neck Cancer with Occult Primary, Stomach Cancer, Supratentorial Primitive Neuroectodermal Tumors, T-Cell Lymphoma, Testicular Cancer, Throat Cancer, Thymoma, Thymic Carcinoma, Thyroid Cancer, Transitional Cell Cancer of the Renal Pelvis and Ureter, Gestational Trophoblastic Tumor, Unknown Primary, Unusual Cancer of Childhood, Urethral Cancer, Uterine Cancer, Uterine Sarcoma, Waldenström Macroglobulinemia, or Wilms Tumor.

[0032] In certain embodiments of the fifth aspect of the invention, the cancer that is treated is a variety of acute myeloid leukemia (AML), bladder cancer, breast cancer, colorectal cancer, chronic myelogenous leukemia (CML), esophageal cancer, gastric cancer, lung cancer, melanoma, mesothelioma, non-small cell lung carcinoma (NSCLC), ovarian cancer, pancreatic cancer, prostate cancer, renal cancer, or skin cancer.

[0033] In certain embodiments of the fifth aspect of the invention, the cancer that is treated is a variety of acute myeloid leukemia (AML), breast cancer, colorectal cancer, chronic myelogenous leukemia (CML), esophageal cancer, gastric cancer, lung cancer, melanoma, non-small cell lung carcinoma (NSCLC), pancreatic cancer, prostate cancer, or renal cancer.

[0034] In certain embodiments of the fifth aspect of the invention, the cancer is selected from bladder cancer, breast cancer (including TNBC), cervical cancer, colorectal cancer, chronic lymphocytic leukemia (CLL), diffuse large B-cell lymphoma (DLBCL), esophageal adenocarcinoma, glioblastoma, head and neck cancer, leukemia (acute and chronic), low-grade glioma, lung cancer (including adenocarcinoma, non-small cell lung cancer, and squamous cell carcinoma), Hodgkin's lymphoma, non-Hodgkin lymphoma (NHL), melanoma, multiple myeloma (MM), ovarian cancer, pancreatic cancer, prostate cancer, renal cancer (including renal clear cell carcinoma and kidney papillary cell carcinoma), and stomach cancer.

[0035] Combination therapy is an important treatment modality in many disease settings, such

as cancer. Recent scientific advances have increased our understanding of the pathophysiological processes that underlie these and other complex diseases. This increased understanding has provided impetus to develop new therapeutic approaches using combinations of drugs directed at multiple therapeutic targets to improve treatment response, minimize development of resistance, or minimize adverse events. In settings in which combination therapy provides significant therapeutic advantages, there is growing interest in the development of combinations with new investigational drugs, such as arginase inhibitors.

[0036] When considering the administration of multiple therapeutic agents together, one must be concerned about what sort of drug interactions will be observed. This action can be positive (when the drug's effect is increased) or antagonistic (when the drug's effect is decreased) or a new side effect can be produced that neither produces on its own.

[0037] When the interaction causes an increase in the effects of one or both of the drugs the interaction, the degree to which the final effect of the combined drugs is greater than administering either drug alone can be calculated resulting in what is called the "combination index" (CI) (Chou and Talalay, 1984). A combination index at or around 1 is considered "additive"; whereas a value greater than 1 is considered "synergistic".

[0038] In certain embodiments of the fifth aspect of the invention, the method of treating cancer is a combination therapy further comprising one or more additional chemotherapeutic agents.

[0039] In certain embodiments of the fifth aspect of the invention, the method of treating cancer further comprises conjointly administering one or more additional chemotherapeutic agents.

[0040] In certain embodiments, the chemotherapeutic is an immune-stimulating agent. For example, the immune-stimulating agent may be a pro-inflammatory agent.

[0041] In certain embodiments of the fifth aspect of the invention, the chemotherapeutic agent that may be conjointly administered with the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention may include aminoglutethimide, amsacrine, anastrozole, asparaginase, AZD5363, Bacillus Calmette-Guérin vaccine (bcg), bicalutamide, bleomycin, bortezomib, buserelin, busulfan, campothecin, capecitabine, carboplatin, carfilzomib, carmustine, chlorambucil, chloroquine, cisplatin, cladribine, clodronate, cobimetinib, colchicine, cyclophosphamide, cyproterone, cytarabine, dacarbazine, dactinomycin, daunorubicin, demethoxyviridin, dexamethasone, dichloroacetate, dienestrol, diethylstilbestrol, docetaxel, doxorubicin, epacadostat, epirubicin, erlotinib, estradiol, estramustine, etoposide, everolimus, exemestane, filgrastim, fludarabine, fludrocortisone, fluorouracil, fluoxymesterone, flutamide, gemcitabine, genistein, goserelin, hydroxyurea, idarubicin, ifosfamide, imatinib, interferon, irinotecan, lenalidomide, letrozole, leucovorin, leuprolide, levamisole, lomustine, lonidamine, mechlorethamine, medroxyprogesterone, megestrol, melphalan, mercaptopurine, mesna, metformin, methotrexate, miltefosine,

mitomycin, mitotane, mitoxantrone, MK-2206, nilutamide, nocodazole, octreotide, olaparib, oxaliplatin, paclitaxel, pamidronate, pazopanib, pentostatin, perifosine, plicamycin, pomalidomide, porfimer, procarbazine, raltitrexed, rituximab, rucaparib, selumetinib, sorafenib, streptozocin, sunitinib, suramin, talazoparib, tamoxifen, temozolomide, temsirolimus, teniposide, testosterone, thalidomide, thioguanine, thiotepa, titanocene dichloride, topotecan, trametinib, trastuzumab, tretinoin, veliparib, vinblastine, vincristine, vindesine, or vinorelbine.

[0042] In certain embodiments of the fifth aspect of the invention, the chemotherapeutic agent that may be administered with the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention may include abagovomab, adecatumumab, afutuzumab, anatumomab mafenatox, apolizumab, atezolizumab, blinatumomab, catumaxomab, durvalumab, epacadostat, epratuzumab, inotuzumab ozogamicin, intelumumab, ipilimumab, isatuximab, lambrolizumab, nivolumab, ocaratuzumab, olatatumab, pembrolizumab, pidilizumab, ticilimumab, samalizumab, or tremelimumab.

[0043] In certain embodiments, the chemotherapeutic agent is ipilimumab, nivolumab, pembrolizumab, or pidilizumab.

[0044] Many combination therapies have been developed for the treatment of cancer. In certain embodiments of the fifth aspect of the invention, the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention may be conjointly administered with a combination therapy. Examples of combination therapies with which the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention may be conjointly administered are included in Table 1.

Table 1: Exemplary combinatorial therapies for the treatment of cancer.

Name	Therapeutic agents	
ABV	Doxorubicin, Bleomycin, Vinblastine	
ABVD	Doxorubicin, Bleomycin, Vinblastine, Dacarbazine	
AC (Breast)	Doxorubicin, Cyclophosphamide	
AC (Sarcoma)	Doxorubicin, Cisplatin	
AC (Neuroblastoma)	Cyclophosphamide, Doxorubicin	
ACE	Cyclophosphamide, Doxorubicin, Etoposide	
ACe	Cyclophosphamide, Doxorubicin	
AD	Doxorubicin, Dacarbazine	
AP	Doxorubicin, Cisplatin	
ARAC-DNR	Cytarabine, Daunorubicin	
B-CAVe	Bleomycin, Lomustine, Doxorubicin, Vinblastine	
BCVPP	Carmustine, Cyclophosphamide, Vinblastine, Procarbazine, Prednisone	
·····	<u> </u>	

Name	Therapeutic agents
BEACOPP	Bleomycin, Etoposide, Doxorubicin, Cyclophosphamide, Vincristine, Procarbazine, Prednisone, Filgrastim
BEP	Bleomycin, Etoposide, Cisplatin
BIP	Bleomycin, Cisplatin, Ifosfamide, Mesna
BOMP	Bleomycin, Vincristine, Cisplatin, Mitomycin
CA	Cytarabine, Asparaginase
CABO	Cisplatin, Methotrexate, Bleomycin, Vincristine
CAF	Cyclophosphamide, Doxorubicin, Fluorouracil
CAL-G	Cyclophosphamide, Daunorubicin, Vincristine, Prednisone, Asparaginase
CAMP	Cyclophosphamide, Doxorubicin, Methotrexate, Procarbazine
CAP	Cyclophosphamide, Doxorubicin, Cisplatin
СаТ	Carboplatin, Paclitaxel
CAV	Cyclophosphamide, Doxorubicin, Vincristine
CAVE ADD	CAV and Etoposide
CA-VP16	Cyclophosphamide, Doxorubicin, Etoposide
CC	Cyclophosphamide, Carboplatin
CDDP/VP-16	Cisplatin, Etoposide
CEF	Cyclophosphamide, Epirubicin, Fluorouracil
CEPP(B)	Cyclophosphamide, Etoposide, Prednisone, with or without/Bleomycin
CEV	Cyclophosphamide, Etoposide, Vincristine
CF	Cisplatin, Fluorouracil or Carboplatin Fluorouracil
СНАР	Cyclophosphamide or Cyclophosphamide, Altretamine, Doxorubicin, Cisplatin
ChIVPP	Chlorambucil, Vinblastine, Procarbazine, Prednisone
CHOP	Cyclophosphamide, Doxorubicin, Vincristine, Prednisone
CHOP-BLEO	Add Bleomycin to CHOP
CISCA	Cyclophosphamide, Doxorubicin, Cisplatin
CLD-BOMP	Bleomycin, Cisplatin, Vincristine, Mitomycin
CMF	Methotrexate, Fluorouracil, Cyclophosphamide
CMFP	Cyclophosphamide, Methotrexate, Fluorouracil, Prednisone
CMFVP	Cyclophosphamide, Methotrexate, Fluorouracil, Vincristine, Prednisone
CMV	Cisplatin, Methotrexate, Vinblastine

Name	Therapeutic agents
CNF	Cyclophosphamide, Mitoxantrone, Fluorouracil
CNOP	Cyclophosphamide, Mitoxantrone, Vincristine, Prednisone
СОВ	Cisplatin, Vincristine, Bleomycin
CODE	Cisplatin, Vincristine, Doxorubicin, Etoposide
COMLA	Cyclophosphamide, Vincristine, Methotrexate, Leucovorin, Cytarabine
COMP	Cyclophosphamide, Vincristine, Methotrexate, Prednisone
Cooper Regimen	Cyclophosphamide, Methotrexate, Fluorouracil, Vincristine, Prednisone
COP	Cyclophosphamide, Vincristine, Prednisone
COPE	Cyclophosphamide, Vincristine, Cisplatin, Etoposide
COPP	Cyclophosphamide, Vincristine, Procarbazine, Prednisone
CP(Chronic lymphocytic leukemia)	Chlorambucil, Prednisone
CP (Ovarian Cancer)	Cyclophosphamide, Cisplatin
CT	Cisplatin, Paclitaxel
CVD	Cisplatin, Vinblastine, Dacarbazine
CVI	Carboplatin, Etoposide, Ifosfamide, Mesna
CVP	Cyclophosphamide, Vincristine, Prednisome
CVPP	Lomustine, Procarbazine, Prednisone
CYVADIC	Cyclophosphamide, Vincristine, Doxorubicin, Dacarbazine
DA	Daunorubicin, Cytarabine
DAT	Daunorubicin, Cytarabine, Thioguanine
DAV	Daunorubicin, Cytarabine, Etoposide
DCT	Daunorubicin, Cytarabine, Thioguanine
DHAP	Cisplatin, Cytarabine, Dexamethasone
DI	Doxorubicin, Ifosfamide
DTIC/Tamoxifen	Dacarbazine, Tamoxifen
DVP	Daunorubicin, Vincristine, Prednisone
EAP	Etoposide, Doxorubicin, Cisplatin
EC	Etoposide, Carboplatin
EFP	Etoposie, Fluorouracil, Cisplatin
ELF	Etoposide, Leucovorin, Fluorouracil
EMA 86	Mitoxantrone, Etoposide, Cytarabine
EP	Etoposide, Cisplatin

Name	Therapeutic agents
EVA	Etoposide, Vinblastine
FAC	Fluorouracil, Doxorubicin, Cyclophosphamide
FAM	Fluorouracil, Doxorubicin, Mitomycin
FAMTX	Methotrexate, Leucovorin, Doxorubicin
FAP	Fluorouracil, Doxorubicin, Cisplatin
F-CL	Fluorouracil, Leucovorin
FEC	Fluorouracil, Cyclophosphamide, Epirubicin
FED	Fluorouracil, Etoposide, Cisplatin
FL	Flutamide, Leuprolide
FZ	Flutamide, Goserelin acetate implant
HDMTX	Methotrexate, Leucovorin
Hexa-CAF	Altretamine, Cyclophosphamide, Methotrexate, Fluorouracil
ICE-T	Ifosfamide, Carboplatin, Etoposide, Paclitaxel, Mesna
IDMTX/6-MP	Methotrexate, Mercaptopurine, Leucovorin
IE	Ifosfamide, Etoposie, Mesna
IfoVP	Ifosfamide, Etoposide, Mesna
IPA	Ifosfamide, Cisplatin, Doxorubicin
M -2	Vincristine, Carmustine, Cyclophosphamide, Prednisone, Melphalan
MAC-III	Methotrexate, Leucovorin, Dactinomycin, Cyclophosphamide
MACC	Methotrexate, Doxorubicin, Cyclophosphamide, Lomustine
MACOP-B	Methotrexate, Leucovorin, Doxorubicin, Cyclophosphamide, Vincristine, Bleomycin, Prednisone
MAID	Mesna, Doxorubicin, Ifosfamide, Dacarbazine
m-BACOD	Bleomycin, Doxorubicin, Cyclophosphamide, Vincristine, Dexamethasone, Methotrexate, Leucovorin
MBC	Methotrexate, Bleomycin, Cisplatin
MC	Mitoxantrone, Cytarabine
MF	Methotrexate, Fluorouracil, Leucovorin
MICE	Ifosfamide, Carboplatin, Etoposide, Mesna
MINE	Mesna, Ifosfamide, Mitoxantrone, Etoposide
mini-BEAM	Carmustine, Etoposide, Cytarabine, Melphalan
MOBP	Bleomycin, Vincristine, Cisplatin, Mitomycin
MOP	Mechlorethamine, Vincristine, Procarbazine
MOPP	Mechlorethamine, Vincristine, Procarbazine, Prednisone

Name	Therapeutic agents
MOPP/ABV	Mechlorethamine, Vincristine, Procarbazine, Prednisone, Doxorubicin, Bleomycin, Vinblastine
MP (multiple myeloma)	Melphalan, Prednisone
MP (prostate cancer)	Mitoxantrone, Prednisone
MTX/6-MO	Methotrexate, Mercaptopurine
MTX/6-MP/VP	Methotrexate, Mercaptopurine, Vincristine, Prednisone
MTX-CDDPAdr	Methotrexate, Leucovorin, Cisplatin, Doxorubicin
MV (breast cancer)	Mitomycin, Vinblastine
MV (acute myelocytic leukemia)	Mitoxantrone, Etoposide
M-VAC Methotrexate	Vinblastine, Doxorubicin, Cisplatin
MVP Mitomycin	Vinblastine, Cisplatin
MVPP	Mechlorethamine, Vinblastine, Procarbazine, Prednisone
NFL	Mitoxantrone, Fluorouracil, Leucovorin
NOVP	Mitoxantrone, Vinblastine, Vincristine
OPA	Vincristine, Prednisone, Doxorubicin
OPPA	Add Procarbazine to OPA.
PAC	Cisplatin, Doxorubicin
PAC-I	Cisplatin, Doxorubicin, Cyclophosphamide
PA-CI	Cisplatin, Doxorubicin
PC	Paclitaxel, Carboplatin or Paclitaxel, Cisplatin
PCV	Lomustine, Procarbazine, Vincristine
PE	Paclitaxel, Estramustine
PFL	Cisplatin, Fluorouracil, Leucovorin
POC	Prednisone, Vincristine, Lomustine
ProMACE	Prednisone, Methotrexate, Leucovorin, Doxorubicin, Cyclophosphamide, Etoposide
ProMACE/cytaBOM	Prednisone, Doxorubicin, Cyclophosphamide, Etoposide, Cytarabine, Bleomycin, Vincristine, Methotrexate, Leucovorin, Cotrimoxazole
PRoMACE/MOPP	Prednisone, Doxorubicin, Cyclophosphamide, Etoposide, Mechlorethamine, Vincristine, Procarbazine, Methotrexate, Leucovorin
Pt/VM	Cisplatin, Teniposide
PVA	Prednisone, Vincristine, Asparaginase
PVB	Cisplatin, Vinblastine, Bleomycin

Name	Therapeutic agents
PVDA	Prednisone, Vincristine, Daunorubicin, Asparaginase
SMF	Streptozocin, Mitomycin, Fluorouracil
TAD	Mechlorethamine, Doxorubicin, Vinblastine, Vincristine, Bleomycin, Etoposide, Prednisone
TCF	Paclitaxel, Cisplatin, Fluorouracil
TIP	Paclitaxel, Ifosfamide, Mesna, Cisplatin
TTT	Methotrexate, Cytarabine, Hydrocortisone
Topo/CTX	Cyclophosphamide, Topotecan, Mesna
VAB-6	Cyclophosphamide, Dactinomycin, Vinblastine, Cisplatin, Bleomycin
VAC	Vincristine, Dactinomycin, Cyclophosphamide
VACAdr	Vincristine, Cyclophosphamide, Doxorubicin, Dactinomycin, Vincristine
VAD	Vincristine, Doxorubicin, Dexamethasone
VATH	Vinblastine, Doxorubicin, Thiotepa, Flouxymesterone
VBAP	Vincristine, Carmustine, Doxorubicin, Prednisone
VBCMP	Vincristine, Carmustine, Melphalan, Cyclophosphamide, Prednisone
VC	Vinorelbine, Cisplatin
VCAP	Vincristine, Cyclophosphamide, Doxorubicin, Prednisone
VD	Vinorelbine, Doxorubicin
VelP	Vinblastine, Cisplatin, Ifosfamide, Mesna
VIP	Etoposide, Cisplatin, Ifosfamide, Mesna
VM	Mitomycin, Vinblastine
VMCP	Vincristine, Melphalan, Cyclophosphamide, Prednisone
VP	Etoposide, Cisplatin
V-TAD	Etoposide, Thioguanine, Daunorubicin, Cytarabine
5+2	Cytarabine, Daunorubicin, Mitoxantrone
7+3	Cytarabine with/, Daunorubicin or Idarubicin or Mitoxantrone
"8 in 1"	Methylprednisolone, Vincristine, Lomustine, Procarbazine, Hydroxyurea, Cisplatin, Cytarabine, Dacarbazine

[0045] In certain embodiments, the conjointly administered chemotherapeutic agent is selected from a metabolic enzyme inhibitor, such as glucose transporters, hexokinase, pyruvate kinase M2, lactate dehydrogenase 1 or 2, pyruvate dehydrogenase kinase, fatty acid synthase and glutaminase. In some embodiments, the inhibitor inhibits lactate dehydrogenase 1 or 2, or

glutaminase. In certain embodiments, the inhibitor is CB-839.

[0046] Immune-targeted agents (also known as immuno-oncology agents) act against tumors by modulating immune cells. The field of cancer immunotherapy is rapidly growing, with new targets constantly being identified (Chen and Mellman, 2013; Morrissey et al., 2016; Kohrt et al., 2016). The present invention provides a combination of an immuno-oncology agent and a glutaminase inhibitor.

[0047] Examples of immuno-oncology agents comprise agents that modulate immune checkpoints such as 2B4, 4-1BB (CD137), AaR, B7-H3, B7-H4, BAFFR, BTLA, CD2, CD7, CD27, CD28, CD30, CD40, CD80, CD83 ligand, CD86, CD160, CD200, CDS, CEACAM, CTLA-4, GITR, HVEM, ICAM-1, KIR, LAG-3, LAIR1, LFA-1 (CD11a/CD18), LIGHT, NKG2C, NKp80, OX40, PD-1, PD-L1, PD-L2, SLAMF7, TGFRβ, TIGIT, Tim3 and VISTA.

[0048] Immuno-oncology agents may be in the form of antibodies, peptides, small molecules or viruses.

[0049] In some embodiments, the conjointly administered chemotherapeutic agent is an immuno-oncology therapeutic agent, such as an inhibitor of arginase, CTLA-4, indoleamine 2,3-dioxygenase, and/or PD-1/PD-L1. In certain embodiments, the immuno-oncology therapeutic agent is abagovomab, adecatumumab, afutuzumab, alemtuzumab, anatumomab mafenatox, apolizumab, atezolizumab, avelumab, blinatumomab, BMS-936559, catumaxomab, durvalumab, epacadostat, epratuzumab, indoximod, inotuzumab ozogamicin, intelumumab, ipilimumab, isatuximab, lambrolizumab, MED14736, MPDL3280A, nivolumab, ocaratuzumab, ofatumumab, olatatumab, pembrolizumab, pidilizumab, rituximab, ticilimumab, samalizumab, or tremelimumab. Alternatively, the immuno-oncology therapeutic agent is abagovomab, adecatumumab, afutuzumab, anatumomab mafenatox, apolizumab, atezolizumab. blinatumomab, catumaxomab, durvalumab, epacadostat, epratuzumab, indoximod, inotuzumab ozogamicin, intelumumab, ipilimumab, isatuximab, lambrolizumab, nivolumab, ocaratuzumab, olatatumab, pembrolizumab, pidilizumab, ticilimumab, samalizumab, or tremelimumab. In some embodiments, the immuno-oncology agent is indoximod, ipilimumab, nivolumab, pembrolizumab, or pidilizumab. In certain embodiments, the immuno-oncology therapeutic agent is ipilimumab.

[0050] Exemplary immuno-oncology agents are disclosed in Adams, J. L. et al. "Big Opportunities for Small Molecules in Immuno-Oncology" Nature Reviews Drug Discovery 2015, 14, page 603-621.

[0051] In certain embodiments, the conjointly administered chemotherapeutic agent is a proinflammatory agent. In certain embodiments, the pro-inflammatory agent administered with the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention is a cytokine or a chemokine.

[0052] Pro-inflammatory cytokines are produced predominantly by activated macrophages and

are involved in the up-regulation of inflammatory reactions. Exemplary pro-inflammatory cytokines include IL-1, IL-1 β , IL-6, IL-8, TNF- α , and IFN- γ .

[0053] Chemokines are a group of small cytokines. Pro-inflammatory chemokines promote recruitment and activation of multiple lineages of leukocytes (e.g., lymphocytes, macrophages). Chemokines are related in primary structure and share several conserved amino acid residues. In particular, chemokines typically include two or four cysteine residues that contribute to the three-dimensional structure via formation of disulfide bonds. Chemokines may be classified in one of four groups: C-C chemokines, C-X-C chemokines, C chemokines, and C-X₃-C chemokines. C-X-C chemokines include a number of potent chemoattractants and activators of neutrophils, such as interleukin 8 (IL-8), PF4 and neutrophil-activating peptide-2 (NAP-2). The C-C chemokines include, for example, RANTES (Regulated on Activation, Normal T Expressed and Secreted), macrophage inflammatory proteins 1-alpha and 1-beta (MIP-1 α and MIP-1 β), eotaxin and human monocyte chemotactic proteins 1 to 3 (MCP-1, MCP-2, MCP-3), which have been characterized as chemoattractants and activators of monocytes or lymphocytes. Accordingly, exemplary pro-inflammatory chemokines include MIP-1 α , MIP-1 β , MIP-1 γ , MCP-1, MCP-2, MCP-3, IL-8, PF4, NAP-2, RANTES, CCL2, CCL3, CCL4, CCL5, CCL11, CXCL2, CXCL8, and CXCL10.

[0054] Certain embodiments of the fifth aspect of the invention provide the claimed compounds for use in a method of treating cancer, wherein the method of treating cancer further comprises administering one or more non-chemical methods of cancer treatment, such as radiation therapy, surgery, thermoablation, focused ultrasound therapy, cryotherapy, or a combination of the foregoing.

[0055] Cellular pathways operate more like webs than superhighways. There are multiple redundancies, or alternate routes, that are activated in response to the inhibition of a pathway. This redundancy promotes the emergence of resistant cells or organisms under the selective pressure of a targeted agent, resulting in drug resistance and clinical relapse.

[0056] In certain embodiments of the invention, the chemotherapeutic agent is administered simultaneously with the arginase inhibitor. In certain embodiments, the chemotherapeutic agent is administered within about 5 minutes to within about 168 hours prior or after of the arginase inhibitor.

[0057] Certain embodiments of the fifth aspect of the invention provide the claimed compounds for use in a method of treating cancer, wherein the method of treating cancer is a combination therapy further comprising an immuno-oncology agent selected from inhibitors of CTLA-4, indoleamine 2,3-dioxygenase, and PD-1/PD-L1.

[0058] Arginase plays multiple major roles within the body. In addition to modulating immune responses, arginase is involved in regulating nitric oxide levels effecting vasodilation and bronchodilation (Jung et al., 2010; Morris, 2010). Fibrosis and remodeling also relies on arginase activity that functions in upstream processes for proline, collagen and polyamine

production (Kitowska et al., 2008; Grasemann et al., 2015).

[0059] The step of administering may comprise oral administration of the therapeutic agent. Alternatively, the step of administering can comprise parenteral administration of the therapeutic agent. Further methods of administration are discussed herein.

[0060] The subject may be a human.

[0061] As used herein, the term "in a tumor" refers to the entire tumor mass and the tumor microenvironment. For example, the tumor mass can include, but is in no way limited to, cancer (tumorous) cells, T-cells, macrophages, and stromal cells. The "tumor microenvironment" is an art-recognized term and refers to the cellular environment in which the tumor exists, and includes, for example, surrounding blood vessels, immune cells, other cells, fibroblasts, signaling molecules, and the extracellular matrix. Therefore, measurement of arginine "in a tumor" refers to measurement of arginine in the tumor mass or in its microenvironment.

[0062] An "agent of arginine therapy" as used herein, means a therapeutic agent that can cause an increase in the level of arginine in the system of interest (e.g., a tumor mass and its microenvironment). Preferably, the agent of arginine therapy is an arginase inhibitor. More preferably, the arginase inhibitor is a compound of Formula (I).

Definitions

[0063] The term "acyl" is art-recognized and refers to a group represented by the general formula hydrocarbylC(O)-, preferably alkylC(O)-.

[0064] The term "acylamino" is art-recognized and refers to an amino group substituted with an acyl group and may be represented, for example, by the formula hydrocarbylC(O)NH-.

[0065] The term "acyloxy" is art-recognized and refers to a group represented by the general formula hydrocarbylC(O)O-, preferably alkylC(O)O-.

[0066] The term "alkoxy" refers to an alkyl group, preferably a lower alkyl group, having an oxygen attached thereto. Representative alkoxy groups include methoxy, ethoxy, propoxy, tert-butoxy and the like.

[0067] The term "alkoxyalkyl" refers to an alkyl group substituted with an alkoxy group and may be represented by the general formula alkyl-O-alkyl.

[0068] The term "alkenyl", as used herein, refers to an aliphatic group containing at least one double bond and is intended to include both "unsubstituted alkenyls" and "substituted alkenyls", the latter of which refers to alkenyl moieties having substituents replacing a hydrogen on one

or more carbons of the alkenyl group. Such substituents may occur on one or more carbons that are included or not included in one or more double bonds. Moreover, such substituents include all those contemplated for alkyl groups, as discussed below, except where stability is prohibitive. For example, substitution of alkenyl groups by one or more alkyl, carbocyclyl, aryl, heterocyclyl, or heteroaryl groups is contemplated.

[0069] An "alkyl" group or "alkane" is a straight chained or branched non-aromatic hydrocarbon which is completely saturated. Typically, a straight chained or branched alkyl group has from 1 to about 20 carbon atoms, preferably from 1 to about 10 unless otherwise defined. Examples of straight chained and branched alkyl groups include methyl, ethyl, n-propyl, iso-propyl, n-butyl, sec-butyl, tert-butyl, pentyl, hexyl, pentyl and octyl. A C₁-C₆ straight chained or branched alkyl group is also referred to as a "lower alkyl" group.

[0070] Moreover, the term "alkyl" (or "lower alkyl") as used throughout the specification, examples, and claims is intended to include both "unsubstituted alkyls" and "substituted alkyls", the latter of which refers to alkyl moieties having substituents replacing one or more hydrogens on one or more carbons of the hydrocarbon backbone. Such substituents, if not otherwise specified, can include, for example, a halogen, a hydroxyl, a carbonyl (such as a carboxyl, an alkoxycarbonyl, a formyl, or an acyl), a thiocarbonyl (such as a thioester, a thioacetate, or a thioformate), an alkoxyl, a phosphoryl, a phosphate, a phosphonate, a phosphinate, an amino, an amido, an amidine, an imine, a cyano, a nitro, an azido, a sulfhydryl, an alkylthio, a sulfate, a sulfonate, a sulfamoyl, a sulfonamido, a sulfonyl, a heterocyclyl, an aralkyl, a guanidino, or an aromatic or heteroaromatic moiety. It will be understood by those skilled in the art that the moieties substituted on the hydrocarbon chain can themselves be substituted, if appropriate. For instance, the substituents of a substituted alkyl may include substituted and unsubstituted forms of amino, azido, imino, amido, phosphoryl (including phosphonate and phosphinate), sulfonyl (including sulfate, sulfonamido, sulfamoyl and sulfonate), and silyl groups, as well as ethers, alkylthios, carbonyls (including ketones, aldehydes, carboxylates, and esters), -CF₃, -CN and the like. Exemplary substituted alkyls are described below. Cycloalkyls can be further substituted with alkyls, alkenyls, alkoxys, alkylthios, aminoalkyls, carbonyl-substituted alkyls, -CF₃, - CN, and the like.

[0071] The term " C_{x-y} " when used in conjunction with a chemical moiety, such as, acyl, acyloxy, alkyl, alkenyl, alkynyl, or alkoxy is meant to include groups that contain from x to y carbons in the chain. For example, the term " C_{x-y} alkyl" refers to substituted or unsubstituted saturated hydrocarbon groups, including straight-chain alkyl and branched-chain alkyl groups that contain from x to y carbons in the chain, including haloalkyl groups such as trifluoromethyl and 2,2,2-trifluoroethyl, etc. C_0 alkyl indicates a hydrogen where the group is in a terminal position, a bond if internal. The terms " C_{2-y} alkenyl" and " C_{2-y} alkynyl" refer to substituted or unsubstituted unsaturated aliphatic groups analogous in length and possible substitution to the alkyls described above, but that contain at least one double or triple bond respectively.

[0072] The term "alkylamino", as used herein, refers to an amino group substituted with at

least one alkyl group.

[0073] The term "alkylthio", as used herein, refers to a thiol group substituted with an alkyl group and may be represented by the general formula alkylS-.

[0074] The term "alkynyl", as used herein, refers to an aliphatic group containing at least one triple bond and is intended to include both "unsubstituted alkynyls" and "substituted alkynyls", the latter of which refers to alkynyl moieties having substituents replacing a hydrogen on one or more carbons of the alkynyl group. Such substituents may occur on one or more carbons that are included or not included in one or more triple bonds. Moreover, such substituents include all those contemplated for alkyl groups, as discussed above, except where stability is prohibitive. For example, substitution of alkynyl groups by one or more alkyl, carbocyclyl, aryl, heterocyclyl, or heteroaryl groups is contemplated.

[0075] The term "amide", as used herein, refers to a group

wherein each R¹⁰ independently represent a hydrogen or hydrocarbyl group, or two R¹⁰ are taken together with the N atom to which they are attached complete a heterocycle having from 4 to 8 atoms in the ring structure.

[0076] The terms "amine" and "amino" are art-recognized and refer to both unsubstituted and substituted amines and salts thereof, e.g., a moiety that can be represented by

$$R^{10}$$
 R^{10} or R^{10}

wherein each R¹⁰ independently represents a hydrogen or a hydrocarbyl group, or two R¹⁰ are taken together with the N atom to which they are attached complete a heterocycle having from 4 to 8 atoms in the ring structure.

[0077] The term "aminoalkyl", as used herein, refers to an alkyl group substituted with an amino group.

[0078] The term "aralkyl", as used herein, refers to an alkyl group substituted with an aryl group.

[0079] The term "aryl" as used herein include substituted or unsubstituted single-ring aromatic groups in which each atom of the ring is carbon. Preferably the ring is a 5- to 7-membered ring, more preferably a 6-membered ring. The term "aryl" also includes polycyclic ring systems having two or more cyclic rings in which two or more carbons are common to two adjoining rings wherein at least one of the rings is aromatic, e.g., the other cyclic rings can be cycloalkyls, cycloalkenyls, cycloalkynyls, aryls, heteroaryls, and/or heterocyclyls. Aryl groups

include benzene, naphthalene, phenanthrene, phenol, aniline, and the like.

[0080] The term "carbamate" is art-recognized and refers to a group

$$\mathcal{L}_{\mathcal{N}}$$
 or $\mathcal{L}_{\mathcal{N}}$ $\mathcal{N}_{\mathcal{R}^9}$ or $\mathcal{L}_{\mathcal{N}}$ $\mathcal{N}_{\mathcal{R}^9}$

wherein R⁹ and R¹⁰ independently represent hydrogen or a hydrocarbyl group, such as an alkyl group, or R⁹ and R¹⁰ taken together with the intervening atom(s) complete a heterocycle having from 4 to 8 atoms in the ring structure.

[0081] The terms "carbocycle", and "carbocyclic", as used herein, refers to a saturated or unsaturated ring in which each atom of the ring is carbon. The term carbocycle includes both aromatic carbocycles and non-aromatic carbocycles. Non-aromatic carbocycles include both cycloalkane rings, in which all carbon atoms are saturated, and cycloalkene rings, which contain at least one double bond. "Carbocycle" includes 5-7 membered monocyclic and 8-12 membered bicyclic rings. Each ring of a bicyclic carbocycle may be selected from saturated, unsaturated and aromatic rings. Carbocycle includes bicyclic molecules in which one, two or three or more atoms are shared between the two rings. The term "fused carbocycle" refers to a bicyclic carbocycle in which each of the rings shares two adjacent atoms with the other ring. Each ring of a fused carbocycle may be selected from saturated, unsaturated and aromatic rings. In an exemplary embodiment, an aromatic ring, e.g., phenyl, may be fused to a saturated or unsaturated ring, e.g., cyclohexane, cyclopentane, or cyclohexene. Any combination of saturated, unsaturated and aromatic bicyclic rings, as valence permits, is included in the definition of carbocyclic. Exemplary "carbocycles" include cyclopentane, cyclohexane, bicyclo[2.2.1]heptane, 1,5-cyclooctadiene, 1,2,3,4-tetrahydronaphthalene, bicyclo[4.2.0]oct-3-ene, naphthalene and adamantane. Exemplary fused carbocycles include decalin, naphthalene, 1,2,3,4-tetrahydronaphthalene, bicyclo[4,2,0]octane, 4,5,6,7-tetrahydro-1H-indene and bicyclo[4.1.0]hept-3-ene. "Carbocycles" may be susbstituted at any one or more positions capable of bearing a hydrogen atom.

[0082] A "cycloalkyl" group is a cyclic hydrocarbon which is completely saturated. "Cycloalkyl" includes monocyclic and bicyclic rings. Typically, a monocyclic cycloalkyl group has from 3 to about 10 carbon atoms, more typically 3 to 8 carbon atoms unless otherwise defined. The second ring of a bicyclic cycloalkyl may be selected from saturated, unsaturated and aromatic rings. Cycloalkyl includes bicyclic molecules in which one, two or three or more atoms are shared between the two rings. The term "fused cycloalkyl" refers to a bicyclic cycloalkyl in which each of the rings shares two adjacent atoms with the other ring. The second ring of a fused bicyclic cycloalkyl may be selected from saturated, unsaturated and aromatic rings. A "cycloalkenyl" group is a cyclic hydrocarbon containing one or more double bonds.

[0083] The term "(cycloalkyl)alkyl", as used herein, refers to an alkyl group substituted with a cycloalkyl group.

[0084] The term "carbonate" is art-recognized and refers to a group -OCO₂-R¹⁰, wherein R¹⁰

represents a hydrocarbyl group.

[0085] The term "carboxy", as used herein, refers to a group represented by the formula - CO₂H.

[0086] The term "ester", as used herein, refers to a group -C(O)OR¹⁰ wherein R¹⁰ represents a hydrocarbyl group.

[0087] The term "ether", as used herein, refers to a hydrocarbyl group linked through an oxygen to another hydrocarbyl group. Accordingly, an ether substituent of a hydrocarbyl group may be hydrocarbyl-O-. Ethers may be either symmetrical or unsymmetrical. Examples of ethers include, but are not limited to, heterocycle-O-heterocycle and aryl-O-heterocycle. Ethers include "alkoxyalkyl" groups, which may be represented by the general formula alkyl-O-alkyl.

[0088] The terms "halo" and "halogen" as used herein means halogen and includes chloro, fluoro, bromo, and iodo.

[0089] The term "heteroaralkyl", as used herein, refers to an alkyl group substituted with a heteroaryl group.

[0090] The term "heteroalkyl", as used herein, refers to a saturated or unsaturated chain of carbon atoms and at least one heteroatom, wherein no two heteroatoms are adjacent.

[0091] The term "heteroaryl" includes substituted or unsubstituted aromatic single ring structures, preferably 5- to 7-membered rings, more preferably 5- to 6-membered rings, whose ring structures include at least one heteroatom, preferably one to four heteroatoms, more preferably one or two heteroatoms. The terms "heteroaryl" also include polycyclic ring systems having two or more cyclic rings in which two or more carbons are common to two adjoining rings wherein at least one of the rings is heteroaromatic, e.g., the other cyclic rings can be cycloalkyls, cycloalkenyls, cycloalkynyls, aryls, heteroaryls, and/or heterocyclyls. Heteroaryl groups include, for example, pyrrole, furan, thiophene, imidazole, oxazole, thiazole, pyrazole, pyridine, pyrazine, pyridazine, and pyrimidine, and the like.

[0092] The term "heteroatom" as used herein means an atom of any element other than carbon or hydrogen. Preferred heteroatoms are nitrogen, oxygen, and sulfur.

[0093] The terms "heterocycloalkyl", "heterocycle", and "heterocyclic" refer to substituted or unsubstituted non-aromatic ring structures, preferably 3- to 10-membered rings, more preferably 3- to 7-membered rings, whose ring structures include at least one heteroatom, preferably one to four heteroatoms, more preferably one or two heteroatoms. The terms "heterocycloalkyl" and "heterocyclic" also include polycyclic ring systems having two or more cyclic rings in which two or more carbons are common to two adjoining rings wherein at least one of the rings is heterocyclic, e.g., the other cyclic rings can be cycloalkyls, cycloalkenyls,

cycloalkynyls, aryls, heteroaryls, and/or heterocyclyls. Heterocycloalkyl groups include, for example, piperidine, piperazine, pyrrolidine, morpholine, lactones, lactams, and the like.

[0094] The term "(heterocycloalkyl)alkyl", as used herein, refers to an alkyl group substituted with a heterocycloalkyl group.

[0095] The term "hydrocarbyl", as used herein, refers to a group that is bonded through a carbon atom that does not have a =O or =S substituent, and typically has at least one carbon-hydrogen bond and a primarily carbon backbone, but may optionally include heteroatoms. Thus, groups like methyl, ethoxyethyl, 2-pyridyl, and trifluoromethyl are considered to be hydrocarbyl for the purposes of this application, but substituents such as acetyl (which has a =O substituent on the linking carbon) and ethoxy (which is linked through oxygen, not carbon) are not. Hydrocarbyl groups include, but are not limited to aryl, heteroaryl, carbocycle, heterocyclyl, alkyl, alkenyl, alkynyl, and combinations thereof.

[0096] The term "hydroxyalkyl", as used herein, refers to an alkyl group substituted with a hydroxy group.

[0097] The term "lower" when used in conjunction with a chemical moiety, such as, acyl, acyloxy, alkyl, alkenyl, alkynyl, or alkoxy is meant to include groups where there are ten or fewer non-hydrogen atoms in the substituent, preferably six or fewer. A "lower alkyl", for example, refers to an alkyl group that contains ten or fewer carbon atoms, preferably six or fewer. In certain embodiments, acyl, acyloxy, alkyl, alkenyl, alkynyl, or alkoxy substituents defined herein are respectively lower acyl, lower acyloxy, lower alkyl, lower alkenyl, lower alkynyl, or lower alkoxy, whether they appear alone or in combination with other substituents, such as in the recitations hydroxyalkyl and aralkyl (in which case, for example, the atoms within the aryl group are not counted when counting the carbon atoms in the alkyl substituent).

[0098] The terms "polycyclyl", "polycycle", and "polycyclic" refer to two or more rings (e.g., cycloalkyls, cycloalkynyls, aryls, heteroaryls, and/or heterocyclyls) in which two or more atoms are common to two adjoining rings, e.g., the rings are "fused rings". Each of the rings of the polycycle can be substituted or unsubstituted. In certain embodiments, each ring of the polycycle contains from 3 to 10 atoms in the ring, preferably from 5 to 7.

[0099] The term "silyl" refers to a silicon moiety with three hydrocarbyl moieties attached thereto.

[0100] The term "substituted" refers to moieties having substituents replacing a hydrogen on one or more carbons of the backbone. It will be understood that "substitution" or "substituted with" includes the implicit proviso that such substitution is in accordance with permitted valence of the substituted atom and the substituent, and that the substitution results in a stable compound, e.g., which does not spontaneously undergo transformation such as by rearrangement, cyclization, elimination, etc. As used herein, the term "substituted" is contemplated to include all permissible substituents of organic compounds. In a broad aspect,

the permissible substituents include acyclic and cyclic, branched and unbranched, carbocyclic and heterocyclic, aromatic and non-aromatic substituents of organic compounds. The permissible substituents can be one or more and the same or different for appropriate organic compounds. For purposes of this invention, the heteroatoms such as nitrogen may have hydrogen substituents and/or any permissible substituents of organic compounds described herein which satisfy the valences of the heteroatoms. Substituents can include any substituents described herein, for example, a halogen, a hydroxyl, a carbonyl (such as a carboxyl, an alkoxycarbonyl, a formyl, or an acyl), a thiocarbonyl (such as a thioester, a thioacetate, or a thioformate), an alkoxyl, a phosphoryl, a phosphate, a phosphonate, a phosphinate, an amino, an amido, an amidine, an imine, a cyano, a nitro, an azido, a sulfhydryl, an alkylthio, a sulfate, a sulfonate, a sulfamoyl, a sulfonamido, a sulfonyl, a heterocyclyl, an aralkyl, or an aromatic or heteroaromatic moiety. It will be understood by those skilled in the art that substituents can themselves be substituted, if appropriate. Unless specifically stated as "unsubstituted," references to chemical moieties herein are understood to include substituted variants. For example, reference to an "aryl" group or moiety implicitly includes both substituted and unsubstituted variants.

[0101] The term "sulfate" is art-recognized and refers to the group -OSO₃H, or a pharmaceutically acceptable salt thereof.

[0102] The term "sulfonamide" is art-recognized and refers to the group represented by the general formulae

wherein R^9 and R^{10} independently represents hydrogen or hydrocarbyl, such as alkyl, or R^9 and R^{10} taken together with the intervening atom(s) complete a heterocycle having from 4 to 8 atoms in the ring structure.

[0103] The term "sulfoxide" is art-recognized and refers to the group -S(O)- R^{10} , wherein R^{10} represents a hydrocarbyl.

[0104] The term "sulfonate" is art-recognized and refers to the group SO₃H, or a pharmaceutically acceptable salt thereof.

[0105] The term "sulfone" is art-recognized and refers to the group $-S(O)_2-R^{10}$, wherein R^{10} represents a hydrocarbyl.

[0106] The term "thioalkyl", as used herein, refers to an alkyl group substituted with a thiol group.

[0107] The term "thioester", as used herein, refers to a group -C(O)SR¹⁰ or -SC(O)R¹⁰

wherein R¹⁰ represents a hydrocarbyl.

[0108] The term "thioether", as used herein, is equivalent to an ether, wherein the oxygen is replaced with a sulfur.

[0109] The term "urea" is art-recognized and may be represented by the general formula

wherein R^9 and R^{10} independently represent hydrogen or a hydrocarbyl, such as alkyl, or either occurrence of R^9 taken together with R^{10} and the intervening atom(s) complete a heterocycle having from 4 to 8 atoms in the ring structure.

[0110] The term "dioxaborolane", as used herein, refers to a chemical group represented by the general formula:

wherein the dioaxaborolane is optionally substituted at any substitutable position by one or more substituents including, but not limited to, alkyl (e.g., substituted alkyl), hydroxyalkyl, alkoxyl, carboxyalkyl, -COOH, aryl, heteroaryl, aralkyl, heteroaralkyl, etc. Alternatively, the dioxaborolane can be substituted at two adjacent substitutable positions, such that the two substituents, together with the intervening atoms, form an optionally substituted cycloalkyl or aryl ring (as in, e.g., catecholatoboron-).

[0111] The term "dioxaborolanone", as used herein, refers to a chemical group represented by the general formula:

wherein the dioxaborolanone is optionally substituted at any substitutable position by one or more substituents including, but not limited to, alkyl (e.g., substituted alkyl), hydroxyalkyl, alkoxyl, carboxyalkyl, -COOH, aryl, heteroaryl, aralkyl, heteroaralkyl, etc.

[0112] The term "dioxaborolandione", as used herein, refers to a chemical group represented by the general formula:

[0113] The term "dioxaborinane", as used herein, refers to a chemical group represented by the general formula:

wherein the dioxaborinane is optionally substituted at any substitutable position by one or more

substituents including, but not limited to, alkyl (e.g., substituted alkyl), hydroxyalkyl, alkoxyl, carboxyalkyl, -COOH, aryl, heteroaryl, aralkyl, heteroaralkyl, etc. Alternatively, the dioxaborinane can be substituted at two adjacent substitutable positions, such that the two substituents, together with the intervening atoms, form an optionally substituted cycloalkyl or aryl ring.

[0114] The term "dioxaborinanone", as used herein, refers to a chemical group represented by the general formula:

wherein the dioxaborinanone is optionally substituted at any substitutable position by one or more substituents including, but are not limited to, alkyl (e.g., substituted alkyl), hydroxyalkyl, alkoxyl, carboxyalkyl, -COOH, aryl, heteroaryl, aralkyl, heteroaralkyl, etc.

[0115] The term "dioxaborinandione", as used herein, refers to a chemical group represented by the general formula:

wherein the dioxaborinandione is optionally substituted at any substitutable position by one or more substituents including, but are not limited to, alkyl (e.g., substituted alkyl), hydroxyalkyl, alkoxyl, carboxyalkyl, -COOH, aryl, heteroaryl, aralkyl, heteroaralkyl, etc.

[0116] "Protecting group" refers to a group of atoms that, when attached to a reactive functional group in a molecule, mask, reduce or prevent the reactivity of the functional group. Typically, a protecting group may be selectively removed as desired during the course of a synthesis. Examples of protecting groups can be found in Greene and Wuts, Protective Groups in Organic Chemistry, 3rd Ed., 1999, John Wiley & Sons, NY and Harrison et al., Compendium of Synthetic Organic Methods, Vols. 1-8, 1971-1996, John Wiley & Sons, NY. Representative nitrogen protecting groups include, but are not limited to, formyl, acetyl, trifluoroacetyl, benzyl, benzyloxycarbonyl ("CBZ"), tert-butoxycarbonyl ("Boc"), trimethylsilyl ("TMS"), 2-trimethylsilylethanesulfonyl ("TES"), trityl and substituted trityl allyloxycarbonyl, groups, fluorenylmethyloxycarbonyl ("FMOC"), nitro-veratryloxycarbonyl ("NVOC") and the like. Representative hydroxyl protecting groups include, but are not limited to, those where the hydroxyl group is either acylated (esterified) or alkylated such as benzyl and trityl ethers, as well as alkyl ethers, tetrahydropyranyl ethers, trialkylsilyl ethers (e.g., TMS or TIPS groups), glycol ethers, such as ethylene glycol and propylene glycol derivatives and allyl ethers.

[0117] As used herein, a therapeutic that "prevents" a disorder or condition refers to a compound that, in a statistical sample, reduces the occurrence of the disorder or condition in the treated sample relative to an untreated control sample, or delays the onset or reduces the severity of one or more symptoms of the disorder or condition relative to the untreated control sample.

[0118] The term "treating" includes prophylactic and/or therapeutic treatments. The term "prophylactic or therapeutic" treatment is art-recognized and includes administration to the host of one or more of the subject compositions. If it is administered prior to clinical manifestation of the unwanted condition (e.g., disease or other unwanted state of the host animal) then the treatment is prophylactic (i.e., it protects the host against developing the unwanted condition), whereas if it is administered after manifestation of the unwanted condition, the treatment is therapeutic, (i.e., it is intended to diminish, ameliorate, or stabilize the existing unwanted condition or side effects thereof).

[0119] The term "prodrug" is intended to encompass compounds which, under physiologic conditions, are converted into the therapeutically active agent of the present invention which is a compound according to the first aspect of the invention. A common method for making a prodrug is to include one or more selected moieties which are hydrolyzed under physiologic conditions to reveal the desired molecule. The prodrug may be converted by an enzymatic activity of the host animal. For example, esters or carbonates (e.g., esters or carbonates of alcohols or carboxylic acids) may be preferred prodrugs. Alternatively, amides (e.g., an amide of an amino group) may be a prodrug. Some or all of the compounds of formula I in a formulation represented above can be replaced with the corresponding suitable prodrug.

[0120] In the carboxylic acid ester derivative according to the third aspect of the invention, the carboxylic acid present in the parent compound is presented as an ester.

[0121] In the boronic acid ester derivative according to the second aspect of the invention, the boronic acid is esterified to form a boronic acid derivative capable of hydrolyzing under physiologic conditions to the parent boronic acid. For example, the boronic acid ester derivative according to the second aspect of the invention may include tartrate or citrate "esters" of boronic acids, including where the boron forms a boracycle by bonding to two heteroatoms of the tartrate or citrate moiety. Analogously, the boronic acid ester derivative according to the second aspect of the invention may include mandelic acid or oxalic acid esters of the parent boronic acids. Representative boronic acid esters are pictured below (wherein R = H as defined in the claims):

$$H_2N_1$$
 H_2
 H_2N_1
 H_2
 H_3
 H_4
 H_4
 H_5
 H_6
 H_6
 H_7
 H_7
 H_7
 H_8
 H_8
 H_8
 H_8
 H_8
 H_8

Pharmaceutical Compositions

[0122] The fourth aspect of the invention provides a pharmaceutical composition comprising a compound according to the first aspect of the invention, a boronic acid ester derivative according to the second aspect of the invention, or a carboxylic acid ester derivative according to the third aspect of the invention; and a pharmaceutically acceptable carrier.

[0123] In certain embodiments of the fourth aspect of the invention, the present invention provides a pharmaceutical preparation suitable for use in a human patient, comprising the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention, and one or more pharmaceutically acceptable excipients. In certain embodiments, the pharmaceutical preparations may be for use in treating or preventing a condition or disease as described herein. In certain embodiments, the pharmaceutical preparations have a low enough pyrogen activity to be suitable for use in a human patient.

[0124] One embodiment of the fourth aspect of the present invention provides a pharmaceutical kit comprising the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention, and optionally directions on how to administer the compound.

[0125] The composition according to the fourth aspect of the invention, the compound according to the first aspect of the invention and the derivative according to the second or third aspect of the present invention may be utilized to treat an individual in need thereof. In certain embodiments, the individual is a mammal such as a human, or a non-human mammal. When administered to an animal, such as a human, the composition according to the fourth aspect of the invention, the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention is preferably administered as a pharmaceutical composition comprising, for example, the compound or the derivative of the invention and a pharmaceutically acceptable carrier. Pharmaceutically acceptable carriers are well known in the art and include, for example, aqueous solutions such as water or physiologically buffered saline or other solvents or vehicles such as glycols, glycerol, oils such as olive oil, or injectable organic esters. In certain preferred embodiments, when such pharmaceutical compositions are for human administration, particularly for invasive routes of administration (i.e., routes, such as injection or implantation, that circumvent transport or diffusion through an epithelial barrier), the aqueous solution is pyrogen-free, or substantially pyrogen-free. The excipients can be chosen, for example, to effect delayed release of an agent or to selectively target one or more cells, tissues or organs. The pharmaceutical composition can be in dosage unit form such as tablet, capsule (including sprinkle capsule and gelatin capsule), granule, lyophile for reconstitution, powder, solution, syrup, suppository, injection or the like. The composition can also be present in a transdermal delivery system, e.g., a skin patch. The composition can also be present in a solution suitable for topical administration, such as an eye drop.

[0126] A pharmaceutically acceptable carrier can contain physiologically acceptable agents that act, for example, to stabilize, increase solubility or to increase the absorption of a compound such as a compound of the invention. Such physiologically acceptable agents include, for example, carbohydrates, such as glucose, sucrose or dextrans, antioxidants, such as ascorbic acid or glutathione, chelating agents, low molecular weight proteins or other stabilizers or excipients. The choice of a pharmaceutically acceptable carrier, including a physiologically acceptable agent, depends, for example, on the route of administration of the composition. The preparation or pharmaceutical composition can be a selfemulsifying drug delivery system or a selfmicroemulsifying drug delivery system. The pharmaceutical composition (preparation) also can be a liposome or other polymer matrix, which can have incorporated therein, for example, a compound of the invention. Liposomes, for example, which comprise phospholipids or other lipids, are nontoxic, physiologically acceptable and metabolizable carriers that are relatively simple to make and administer.

[0127] The phrase "pharmaceutically acceptable" is employed herein to refer to those compounds, materials, compositions, and/or dosage forms which are, within the scope of sound medical judgment, suitable for use in contact with the tissues of human beings and animals without excessive toxicity, irritation, allergic response, or other problem or complication, commensurate with a reasonable benefit/risk ratio.

[0128] The phrase "pharmaceutically acceptable carrier" as used herein means a pharmaceutically acceptable material, composition or vehicle, such as a liquid or solid filler, diluent, excipient, solvent or encapsulating material. Each carrier must be "acceptable" in the sense of being compatible with the other ingredients of the formulation and not injurious to the patient. Some examples of materials which can serve as pharmaceutically acceptable carriers include: (1) sugars, such as lactose, glucose and sucrose; (2) starches, such as corn starch and potato starch; (3) cellulose, and its derivatives, such as sodium carboxymethyl cellulose, ethyl cellulose and cellulose acetate; (4) powdered tragacanth; (5) malt; (6) gelatin; (7) talc; (8) excipients, such as cocoa butter and suppository waxes; (9) oils, such as peanut oil, cottonseed oil, safflower oil, sesame oil, olive oil, corn oil and soybean oil; (10) glycols, such as propylene glycol; (11) polyols, such as glycerin, sorbitol, mannitol and polyethylene glycol; (12) esters, such as ethyl oleate and ethyl laurate; (13) agar; (14) buffering agents, such as magnesium hydroxide and aluminum hydroxide; (15) alginic acid; (16) pyrogen-free water; (17) isotonic saline; (18) Ringer's solution; (19) ethyl alcohol; (20) phosphate buffer solutions; and (21) other non-toxic compatible substances employed in pharmaceutical formulations.

[0129] A pharmaceutical composition (preparation) can be administered to a subject by any of a number of routes of administration including, for example, orally (for example, drenches as in aqueous or non-aqueous solutions or suspensions, tablets, capsules (including sprinkle capsules and gelatin capsules), boluses, powders, granules, pastes for application to the tongue); absorption through the oral mucosa (e.g., sublingually); anally, rectally or vaginally (for example, as a pessary, cream or foam); parenterally (including intramuscularly,

intravenously, subcutaneously or intrathecally as, for example, a sterile solution or suspension); nasally; intraperitoneally; subcutaneously; transdermally (for example as a patch applied to the skin); and topically (for example, as a cream, ointment or spray applied to the skin, or as an eye drop). The compound may also be formulated for inhalation. In certain embodiments, a compound may be simply dissolved or suspended in sterile water. Details of appropriate routes of administration and compositions suitable for same can be found in, for example, U.S. Pat. Nos. 6,110,973, 5,763,493, 5,731,000, 5,541,231, 5,427,798, 5,358,970 and 4,172,896, as well as in patents cited therein.

[0130] The formulations may conveniently be presented in unit dosage form and may be prepared by any methods well known in the art of pharmacy. The amount of active ingredient which can be combined with a carrier material to produce a single dosage form will vary depending upon the host being treated, the particular mode of administration. The amount of active ingredient that can be combined with a carrier material to produce a single dosage form will generally be that amount of the compound which produces a therapeutic effect. Generally, out of one hundred percent, this amount will range from about 1 percent to about ninety-nine percent of active ingredient, preferably from about 5 percent to about 70 percent, most preferably from about 10 percent to about 30 percent.

[0131] Methods of preparing these formulations or compositions include the step of bringing into association an active compound, such as a compound of the invention, with the carrier and, optionally, one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing into association a compound of the present invention with liquid carriers, or finely divided solid carriers, or both, and then, if necessary, shaping the product.

[0132] Formulations of the invention suitable for oral administration may be in the form of capsules (including sprinkle capsules and gelatin capsules), cachets, pills, tablets, lozenges (using a flavored basis, usually sucrose and acacia or tragacanth), lyophile, powders, granules, or as a solution or a suspension in an aqueous or non-aqueous liquid, or as an oil-in-water or water-in-oil liquid emulsion, or as an elixir or syrup, or as pastilles (using an inert base, such as gelatin and glycerin, or sucrose and acacia) and/or as mouth washes and the like, each containing a predetermined amount of a compound of the present invention as an active ingredient. Compositions or compounds may also be administered as a bolus, electuary or paste.

[0133] To prepare solid dosage forms for oral administration (capsules (including sprinkle capsules and gelatin capsules), tablets, pills, dragees, powders, granules and the like), the active ingredient is mixed with one or more pharmaceutically acceptable carriers, such as sodium citrate or dicalcium phosphate, and/or any of the following: (1) fillers or extenders, such as starches, lactose, sucrose, glucose, mannitol, and/or silicic acid; (2) binders, such as, for example, carboxymethylcellulose, alginates, gelatin, polyvinyl pyrrolidone, sucrose and/or acacia; (3) humectants, such as glycerol; (4) disintegrating agents, such as agar-agar, calcium carbonate, potato or tapioca starch, alginic acid, certain silicates, and sodium carbonate; (5)

solution retarding agents, such as paraffin; (6) absorption accelerators, such as quaternary ammonium compounds; (7) wetting agents, such as, for example, cetyl alcohol and glycerol monostearate; (8) absorbents, such as kaolin and bentonite clay; (9) lubricants, such a talc, calcium stearate, magnesium stearate, solid polyethylene glycols, sodium lauryl sulfate, and mixtures thereof; (10) complexing agents, such as, modified and unmodified cyclodextrins; and (11) coloring agents. In the case of capsules (including sprinkle capsules and gelatin capsules), tablets and pills, the pharmaceutical compositions may also comprise buffering agents. Solid compositions of a similar type may also be employed as fillers in soft and hard-filled gelatin capsules using such excipients as lactose or milk sugars, as well as high molecular weight polyethylene glycols and the like.

[0134] A tablet may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared using binder (for example, gelatin or hydroxypropylmethyl cellulose), lubricant, inert diluent, preservative, disintegrant (for example, sodium starch glycolate or cross-linked sodium carboxymethyl cellulose), surfaceactive or dispersing agent. Molded tablets may be made by molding in a suitable machine a mixture of the powdered compound moistened with an inert liquid diluent.

[0135] The tablets, and other solid dosage forms of the pharmaceutical compositions, such as dragees, capsules (including sprinkle capsules and gelatin capsules), pills and granules, may optionally be scored or prepared with coatings and shells, such as enteric coatings and other coatings well known in the pharmaceutical-formulating art. They may also be formulated so as to provide slow or controlled release of the active ingredient therein using, for example, hydroxypropylmethyl cellulose in varying proportions to provide the desired release profile, other polymer matrices, liposomes and/or microspheres. They may be sterilized by, for example, filtration through a bacteria-retaining filter, or by incorporating sterilizing agents in the form of sterile solid compositions that can be dissolved in sterile water, or some other sterile injectable medium immediately before use. These compositions may also optionally contain opacifying agents and may be of a composition that they release the active ingredient(s) only, or preferentially, in a certain portion of the gastrointestinal tract, optionally, in a delayed manner. Examples of embedding compositions that can be used include polymeric substances and waxes. The active ingredient can also be in micro-encapsulated form, if appropriate, with one or more of the above-described excipients.

[0136] Liquid dosage forms useful for oral administration include pharmaceutically acceptable emulsions, lyophiles for reconstitution, microemulsions, solutions, suspensions, syrups and elixirs. In addition to the active ingredient, the liquid dosage forms may contain inert diluents commonly used in the art, such as, for example, water or other solvents, cyclodextrins and derivatives thereof, solubilizing agents and emulsifiers, such as ethyl alcohol, isopropyl alcohol, ethyl carbonate, ethyl acetate, benzyl alcohol, benzyl benzoate, propylene glycol, 1,3-butylene glycol, oils (in particular, cottonseed, groundnut, corn, germ (e.g., wheat germ), olive, castor and sesame oils), glycerol, tetrahydrofuryl alcohol, polyethylene glycols and fatty acid esters of sorbitan, and mixtures thereof.

[0137] Besides inert diluents, the oral compositions can also include adjuvants such as wetting agents, emulsifying and suspending agents, sweetening, flavoring, coloring, perfuming and preservative agents.

[0138] Suspensions, in addition to the active compounds, may contain suspending agents as, for example, ethoxylated isostearyl alcohols, polyoxyethylene sorbitol and sorbitan esters, microcrystalline cellulose, aluminum metahydroxide, bentonite, agar-agar and tragacanth, and mixtures thereof.

[0139] Formulations of the pharmaceutical compositions for rectal, vaginal, or urethral administration may be presented as a suppository, which may be prepared by mixing one or more active compounds with one or more suitable nonirritating excipients or carriers comprising, for example, cocoa butter, polyethylene glycol, a suppository wax or a salicylate, and which is solid at room temperature, but liquid at body temperature and, therefore, will melt in the rectum or vaginal cavity and release the active compound.

[0140] Formulations of the pharmaceutical compositions for administration to the mouth may be presented as a mouthwash, or an oral spray, or an oral ointment.

[0141] Alternatively or additionally, compositions can be formulated for delivery via a catheter, stent, wire, or other intraluminal device. Delivery via such devices may be especially useful for delivery to the bladder, urethra, ureter, rectum, or intestine.

[0142] Formulations which are suitable for vaginal administration also include pessaries, tampons, creams, gels, pastes, foams or spray formulations containing such carriers as are known in the art to be appropriate.

[0143] Dosage forms for the topical or transdermal administration include powders, sprays, ointments, pastes, creams, lotions, gels, solutions, patches and inhalants. The active ompound may be mixed under sterile conditions with a pharmaceutically acceptable carrier, and with any preservatives, buffers, or propellants that may be required.

[0144] The ointments, pastes, creams and gels may contain, in addition to an active compound, excipients, such as animal and vegetable fats, oils, waxes, paraffins, starch, tragacanth, cellulose derivatives, polyethylene glycols, silicones, bentonites, silicic acid, talc and zinc oxide, or mixtures thereof.

[0145] Powders and sprays can contain, in addition to an active compound, excipients such as lactose, talc, silicic acid, aluminum hydroxide, calcium silicates and polyamide powder, or mixtures of these substances. Sprays can additionally contain customary propellants, such as chlorofluorohydrocarbons and volatile unsubstituted hydrocarbons, such as butane and propane.

[0146] Transdermal patches have the added advantage of providing controlled delivery of a

compound of the present invention to the body. Such dosage forms can be made by dissolving or dispersing the active compound in the proper medium. Absorption enhancers can also be used to increase the flux of the compound across the skin. The rate of such flux can be controlled by either providing a rate controlling membrane or dispersing the compound in a polymer matrix or gel.

[0147] Ophthalmic formulations, eye ointments, powders, solutions and the like, are also contemplated as being within the scope of this invention. Exemplary ophthalmic formulations are described in U.S. Publication Nos. 2005/0080056, 2005/0059744, 2005/0031697 and 2005/004074 and U.S. Patent No. 6,583,124. If desired, liquid ophthalmic formulations have properties similar to that of lacrimal fluids, aqueous humor or vitreous humor or are compatable with such fluids. A preferred route of administration is local administration (*e.g.*, topical administration, such as eye drops, or administration via an implant).

[0148] The phrases "parenteral administration" and "administered parenterally" as used herein means modes of administration other than enteral and topical administration, usually by injection, and includes, without limitation, intravenous, intramuscular, intraarterial, intrathecal, intracardiac. intracapsular, intraorbital. intradermal, intraperitoneal, transtracheal. subcutaneous, subcuticular, intraarticular, subcapsular, subarachnoid, intraspinal and intrasternal injection and infusion. Pharmaceutical compositions suitable for parenteral administration comprise one or more active compounds in combination with one or more pharmaceutically acceptable sterile isotonic aqueous or nonaqueous solutions, dispersions, suspensions or emulsions, or sterile powders which may be reconstituted into sterile injectable solutions or dispersions just prior to use, which may contain antioxidants, buffers, bacteriostats, solutes which render the formulation isotonic with the blood of the intended recipient or suspending or thickening agents.

[0149] Examples of suitable aqueous and nonaqueous carriers that may be employed in the pharmaceutical compositions of the invention include water, ethanol, polyols (such as glycerol, propylene glycol, polyethylene glycol, and the like), and suitable mixtures thereof, vegetable oils, such as olive oil, and injectable organic esters, such as ethyl oleate. Proper fluidity can be maintained, for example, by the use of coating materials, such as lecithin, by the maintenance of the required particle size in the case of dispersions, and by the use of surfactants.

[0150] These compositions may also contain adjuvants such as preservatives, wetting agents, emulsifying agents and dispersing agents. Prevention of the action of microorganisms may be ensured by the inclusion of various antibacterial and antifungal agents, for example, paraben, chlorobutanol, phenol sorbic acid, and the like. It may also be desirable to include isotonic agents, such as sugars, sodium chloride, and the like into the compositions. In addition, prolonged absorption of the injectable pharmaceutical form may be brought about by the inclusion of agents that delay absorption such as aluminum monostearate and gelatin.

[0151] In some cases, in order to prolong the effect of a drug, it is desirable to slow the absorption of the drug from subcutaneous or intramuscular injection. This may be

accomplished by the use of a liquid suspension of crystalline or amorphous material having poor water solubility. The rate of absorption of the drug then depends upon its rate of dissolution, which, in turn, may depend upon crystal size and crystalline form. Alternatively, delayed absorption of a parenterally administered drug form is accomplished by dissolving or suspending the drug in an oil vehicle.

[0152] Injectable depot forms are made by forming microencapsulated matrices of the subject compounds in biodegradable polymers such as polylactide-polyglycolide. Depending on the ratio of drug to polymer, and the nature of the particular polymer employed, the rate of drug release can be controlled. Examples of other biodegradable polymers include poly(orthoesters) and poly(anhydrides). Depot injectable formulations are also prepared by entrapping the drug in liposomes or microemulsions that are compatible with body tissue.

[0153] For use in the methods of this invention, active compounds can be given per se or as a pharmaceutical composition containing, for example, 0.1 to 99.5% (more preferably, 0.5 to 90%) of active ingredient in combination with a pharmaceutically acceptable carrier.

[0154] Methods of introduction may also be provided by rechargeable or biodegradable devices. Various slow release polymeric devices have been developed and tested *in vivo* in recent years for the controlled delivery of drugs, including proteinacious biopharmaceuticals. A variety of biocompatible polymers (including hydrogels), including both biodegradable and non-degradable polymers, can be used to form an implant for the sustained release of a compound at a particular target site.

[0155] Actual dosage levels of the active ingredients in the pharmaceutical compositions may be varied so as to obtain an amount of the active ingredient that is effective to achieve the desired therapeutic response for a particular patient, composition, and mode of administration, without being toxic to the patient.

[0156] The selected dosage level will depend upon a variety of factors including the activity of the particular compound or combination of compounds employed, or the ester, salt or amide thereof, the route of administration, the time of administration, the rate of excretion of the particular compound(s) being employed, the duration of the treatment, other drugs, compounds and/or materials used in combination with the particular compound(s) employed, the age, sex, weight, condition, general health and prior medical history of the patient being treated, and like factors well known in the medical arts.

[0157] A physician or veterinarian having ordinary skill in the art can readily determine and prescribe the therapeutically effective amount of the pharmaceutical composition required. For example, the physician or veterinarian could start doses of the pharmaceutical composition or compound at levels lower than that required in order to achieve the desired therapeutic effect and gradually increase the dosage until the desired effect is achieved. By "therapeutically effective amount" is meant the concentration of a compound that is sufficient to elicit the desired therapeutic effect. It is generally understood that the effective amount of the compound

will vary according to the weight, sex, age, and medical history of the subject. Other factors which influence the effective amount may include, but are not limited to, the severity of the patient's condition, the disorder being treated, the stability of the compound, and, if desired, another type of therapeutic agent being administered with the compound of the invention. A larger total dose can be delivered by multiple administrations of the agent. Methods to determine efficacy and dosage are known to those skilled in the art (Isselbacher et al. (1996) Harrison's Principles of Internal Medicine 13 ed., 1814-1882).

[0158] In general, a suitable daily dose of an active compound used in the compositions and methods of the invention will be that amount of the compound that is the lowest dose effective to produce a therapeutic effect. Such an effective dose will generally depend upon the factors described above.

[0159] If desired, the effective daily dose of the active compound may be administered as one, two, three, four, five, six or more sub-doses administered separately at appropriate intervals throughout the day, optionally, in unit dosage forms. In certain embodiments of the present invention, the active compound may be administered two or three times daily. In preferred embodiments, the active compound will be administered once daily.

[0160] The patient receiving this treatment is any animal in need, including primates, in particular humans, and other mammals such as equines, cattle, swine and sheep; and poultry and pets in general.

[0161] In certain embodiments of the fifth aspect of the invention, the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention may be used alone or conjointly administered with another type of therapeutic agent. As used herein, the phrase "conjoint administration" refers to any form of administration of two or more different therapeutic compounds such that the second compound is administered while the previously administered therapeutic compound is still effective in the body (e.g., the two compounds are simultaneously effective in the patient, which may include synergistic effects of the two compounds). For example, the different therapeutic compounds can be administered either in the same formulation or in a separate formulation, either concomitantly or sequentially. In certain embodiments, the different therapeutic compounds can be administered within one hour, 12 hours, 24 hours, 36 hours, 48 hours, 72 hours, or a week of one another. Thus, an individual who receives such treatment can benefit from a combined effect of different therapeutic compounds.

[0162] In certain embodiments of the fifth aspect of the invention, conjoint administration of the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention with one or more additional therapeutic agent(s) (e.g., one or more additional chemotherapeutic agent(s)) provides improved efficacy relative to each individual administration of the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention or the one or more additional therapeutic agent(s). In certain such embodiments, the conjoint administration provides an

additive effect, wherein an additive effect refers to the sum of each of the effects of individual administration of the compound according to the first aspect of the invention or the derivative according to the second or third aspect of the invention and the one or more additional therapeutic agent(s).

[0163] This invention includes the use of pharmaceutically acceptable salts in the compositions of the fourth aspect of the invention and in the methods in the fifth aspect of the present invention.

[0164] The term "pharmaceutically acceptable salt" as used herein includes salts derived from inorganic or organic acids including, for example, hydrochloric, hydrobromic, sulfuric, nitric, perchloric, phosphoric, formic, acetic, lactic, maleic, fumaric, succinic, tartaric, glycolic, salicylic, citric, methanesulfonic, benzenesulfonic, benzoic, malonic, trifluoroacetic, trichloroacetic, naphthalene-2-sulfonic, oxalic, mandelic and other acids. Pharmaceutically acceptable salt forms can include forms wherein the ratio of molecules comprising the salt is not 1: 1. For example, the salt may comprise more than one inorganic or organic acid molecule per molecule of base, such as two hydrochloric acid molecules per molecule of a compound of the invention. As another example, the salt may comprise less than one inorganic or organic acid molecule per molecule of base, such as two molecules of a compound of the invention per molecule of tartaric acid.

[0165] In further embodiments, contemplated salts of the invention include, but are not limited to, alkyl, dialkyl, trialkyl or tetra-alkyl ammonium salts. In certain embodiments, contemplated salts of the invention include, but are not limited to, L-arginine, benenthamine, benzathine, betaine, calcium hydroxide, choline, deanol, diethanolamine, diethylamine, 2-(diethylamino)ethanol, ethanolamine, ethylenediamine, N-methylglucamine, hydrabamine, 1H-imidazole, lithium, L-lysine, magnesium, 4-(2-hydroxyethyl)morpholine, piperazine, potassium, 1-(2-hydroxyethyl)pyrrolidine, sodium, triethanolamine, tromethamine, and zinc salts. In certain embodiments, contemplated salts of the invention include, but are not limited to, Na, Ca, K, Mg, Zn or other metal salts.

[0166] The pharmaceutically acceptable acid addition salts can also exist as various solvates, such as with water, methanol, ethanol, dimethylformamide, and the like. Mixtures of such solvates can also be prepared. The source of such solvate can be from the solvent of crystallization, inherent in the solvent of preparation or crystallization, or adventitious to such solvent.

[0167] Wetting agents, emulsifiers and lubricants, such as sodium lauryl sulfate and magnesium stearate, as well as coloring agents, release agents, coating agents, sweetening, flavoring and perfuming agents, preservatives and antioxidants can also be present in the compositions.

[0168] Examples of pharmaceutically acceptable antioxidants include: (1) water-soluble antioxidants, such as ascorbic acid, cysteine hydrochloride, sodium bisulfate, sodium

metabisulfite, sodium sulfite and the like; (2) oil-soluble antioxidants, such as ascorbyl palmitate, butylated hydroxyanisole (BHA), butylated hydroxytoluene (BHT), lecithin, propyl gallate, alpha-tocopherol, and the like; and (3) metal-chelating agents, such as citric acid, ethylenediamine tetraacetic acid (EDTA), sorbitol, tartaric acid, phosphoric acid, and the like.

[0169] The invention now being generally described, it will be more readily understood by reference to the following examples which are included merely for purposes of illustration of certain aspects and embodiments of the present invention, and are not intended to limit the invention.

Examples

Example 1: Synthetic Methods

[0170] The scheme below and subsequect experimental procedures illustrates a general method that can be used to prepare examples included in the invention. Variations in the method may be preferable depending on the salt form desired. For example, if the hydrochloric acid salt is desired, intermediate 8 can be treated with hydrogen gas in the presence of palladium on carbon to give intermediate amino acid **9.** Subsequent treatment with aqueous hydrochloric acid gives the target arginase inhibitor **10** as the hydrochloric acid salt.

[0171] If the free-base is desired, intermediate **8** can be used in a modified procedure. Here, treatment with trifluoroacetic acid followed by isobutylboronic acid gives intermediate amine **12**. Subsequent reduction of the azide and deprotection of the benzyl ester using hydrogen gas in the presence of palladium on carbon gives target arginase ingibitor **13** as a free-base. A detailed description of these methods is provided below.

Synthesis of (3R,4S)-3-amino-1-((S)-2-aminopropanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride salt (10). (not according to invention)

Step 1: Synthesis of tert-Butyl-trans-3-allyl-4-hydroxypyrrolidine-1-carboxylate (2, racemic):

[0174] Allyl magnesium bromide (1,037 mL, 713 mmol, 0.69 M in diethyl ether) was cooled to 0 °C and carefully treated with tert-butyl 6-oxa-3-azabicyclo[3.1.0]hexane-3-carboxylate (60 g, 323.9 mmol) in anhydrous diethyl ether (324 mL, 1 M). After the addition was complete, the reaction mixture was stirred for 15 min, slowly quenched with saturated aqueous ammonium chloride (500 mL), extracted with diethyl ether (2 × 400 mL), dried over MgSO₄, filtered and concentrated. Purification by flash column chromatography (20-40% ethyl acetate in heptane) gave *tert*-butyl-*trans*-3-allyl-4-hydroxypyrrolidine-1-carboxylate (2, 64.33 g, 87% yield) as a pale yellow oil. 1 H-NMR (CDCl₃, 400 MHz): $\delta_{\rm H}$: 5.80 (1H, m), 5.06 (2H, m), 4.07 (1H, m), 3.57 (2H, m), 3.22 (1H, m), 3.08 (1H, m), 2.26-2.10 (2H, m) and 1.45 (9H, s).

Step 2: Synthesis of tert-Butyl-3-allyl-4-oxopyrrolidine-1-carboxylate (3, racemic):

[0176] While under an atmosphere of dry nitrogen, an ice-cooled solution of *tert*-butyl-trans-3-allyl-4-hydroxypyrrolidine-1-carboxylate (2, 60 g, 264 mmol) and diisopropylethylamine (132.2 mL, 799.8 mmol) in dichloromethane (750 mL, 0.35 M) was treated dropwise with a solution of sulfur trioxide pyridine complex (94.95 g, 596.6 mmol) in anhydrous DMSO (750 mL) at a rate to keep the reaction mixture below 10 °C. After the addition was complete, the mixture was stirred at 3 °C for 15 min, quenched with water (380 mL) and extracted with ethyl acetate (500 mL, then 2 × 300 mL). The combined organic solution was washed twice with water (200 mL), once with saturated aqueous sodium chloride (200 mL), dried (MgSO₄) and concentrated. The resulting crude oil was distilled at 105 °C (53.3 Pa (0.4 mm Hg)) to afford *tert*-butyl 3-allyl-4-oxopyrrolidine-1-carboxylate (3, 58 g, 83% yield) as a colorless oil. ¹H-NMR (CDCl₃, 400 MHz): $\delta_{\rm H}$: 5.74 (1H, m), 5.09 (2H, m), 4.02 (1H, m), 3.88 (1H, d, J = 19.4 Hz), 3.68 (1H, d, J = 19.4 Hz), 3.31 (1H, dd, J = 9.4, 8.3 Hz), 2.65 (1H, m), 2.54 (1H, m), 2.18 (1H, m) and 1.45 (9H, s).

Step 3: Synthesis of trans-4-Allyl-3-azido-1-(tert-butoxycarbonyl)pyrrolidine-3-carboxylic acid (4, racemic)

[0178] A solution of chloroform (26.86 mL, 333 mmol) and TMS-CI (32.86 mL, 257.1 mmol) in anhydrous THF (300 mL) was cooled to -78 °C. After stirring for 10 min, LHMDS (1M in THF, 249 mL, 249 mmol) was added at a rate such that the temperature remained below -60 °C (approximately 30 min). After stirring an additional 30 min at -60 to -70 °C (reaction mixture becomes cloudy) the solution was warmed to -20 °C (reaction mixture becomes clear) and treated with *tert*-butyl-3-allyl-4-oxopyrrolidine-1-carboxylate (3, 30 g, 133.2 mmol) in DMF (90 mL) and tetrabutylammonium acetate (3.69 g, 12.24 mmol) in DMF (90 mL) at a rate such that the internal reaction temperature remained below - 20 °C (reaction becomes cloudy). After the addition was complete, the reaction mixture was warmed to room temperature with stirring until the ketone starting material was consumed (by TLC), then poured into saturated aqueous NH₄CI and extracted with EtOAc (3 × 100 mL). The combined organic layers were washed successively with saturated aqueous NH₄CI and saturated aqueous NaCI (2 × 80 mL), dried over MgSO₄, filtered and concentrated.

[0179] While under nitrogen, the crude TMS protected intermediate was dissolved in dry THF (300 mL), cooled to 0 °C and carefully treated with acetic acid (7.5 mL, 130.9 mmol) and TBAF (1 M in THF, 133.2 mL, 133.2 mmol) dropwise. After the addition was complete, the reaction

was stirred an additional 10 min at 0 $^{\circ}$ C then poured into saturated aqueous NaHCO₃ and extracted with EtOAc (3 × 100 mL). The combined organic layers were washed with saturated aqueous NaCl, dried over MgSO₄, filtered and concentrated to afford the crude alcohol intermediate.

[0180] The crude alcohol was dissolved in dioxane (200 mL), cooled to 0 °C, and treated with a pre-cooled (0 °C) solution of sodium azide (14.04 g, 399.5 mmol) and NaOH (15.98 g, 399.5 mmol) in water (200 mL) dropwise. The resulting reaction mixture was allowed to warm to room temperature with stirring overnight then quenched with of saturated aqueous NH₄Cl and was extracted with EtOAc (500 mL). The aqueous layer was separated and extracted with EtOAc (2 × 300 mL). The combined organic layers were washed with water and saturated aqueous NaCl, dried over MgSO₄, filtered and concentrated to give crude *trans*-4-allyl-3-azido-1-(*tert*-butoxycarbonyl)pyrrolidine-3-carboxylic acid **(4,** crude 45g) which was used without further purification. 1 H-NMR (CDCl₃, 400 MHz): δ_{H} : 5.80 (1H, m), 5.06 (2H, m), 4.05 (1H, dd, J = 9.9, 4.9 Hz), 3.59 (2H, m), 3.22 (1H, dd, J = 11.6, 4.4 Hz), 3.08 (1H, dd, J = 11.0, 5.2 Hz), 2.24-2.04 (2H, m), 1.65 (1H, br s, OH) and 1.45 (9H, s).

Step 4: Synthesis of trans-3-Benzyl-1-(tert-butyl)-4-allyl-3-azidopyrrolidine-1,3-dicarboxylate

[0182] A solution of crude trans-4-allyl-3-azido-1-(tert-butoxycarbonyl)pyrrolidine-3-carboxylic acid (4, 39.5 g, 133 mmol - calculated quantity assuming 100% yield from previous steps) and K₂CO₃ (92.04 g, 666 mmol) in acetonitrile (317 mL) was cooled to 0 °C and treated with benzyl bromide (17.52 mL, 146.5 mmol). After stirring overnight at room temperature the solution was concentrated, dissolved in EtOAc (600 mL), washed with saturated aqueous NaCl, dried over MgSO₄, filtered and concentrated. Purification via silica gel chromatography (10 to 30 % EtOAc in hexane) gave trans-3-benzyl-1-(tert-butyl)-4-allyl-3-azidopyrrolidine-1,3-dicarboxylate as yellow liquid (5, 40 g, 78 % yield).

[0183] The product was separated into its enantiomers using a Chiral Technologies Chiralpak ADH column with isopropyl alcohol and hexanes (2:98) as an eluent. Analysis of the separated enantiomers using an analytical Chiralpak ADH column (4.6 \times 250 mm) with the same eluent and a flow rate of 1.0 mL / min and UV detection (210 nm) gave the desired enantiomer (3-benzyl-1-(*tert*-butyl) (3*R*,4*S*)-4-allyl-3-azidopyrrolidine-1,3-dicarboxylate, **5a)** with a retention time of 13.5 min and the undesired enantiomer (3-benzyl-1-(*tert*-butyl) (3*S*,4*R*)-4-allyl-3-

azidopyrrolidine-1,3-dicarboxylate, **5b)** at 10.3 min, each with an enantiomeric excess of approximately 98%. 1 H-NMR (CDCl₃, 400 MHz): δ_H : 7.37 (5H, s), 5.62 (1H, m), 5.25 (2H, m), 5.00 (2H, m), 3.88 (1H, dd, J = 37.2, 12.0 Hz), 3.58 (1H, ddd, J = 37.2, 11.0, 7.0 Hz), 3.42 (1H, dd, J = 21.4, 12.0 Hz), 3.28 (1H, ddd, J = 28.3, 11.0, 5.4 Hz), 2.41 (1H, m), 2.11 (1H, m), 1.80 (1H, m) and 1.44 (9H, s).

Step 5: Synthesis of (3R,4S)-3-Benzyl 1-tert-butyl 3-azido-4-(3-(4,4,5,5-tetramethyl-7,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-1,3-dicarboxylate (6)

[0185] A stirred solution of 3-benzyl-1-(tert-butyl) (3R,4S)-4-allyl-3-azidopyrrolidine-1,3dicarboxylate (5a, 16.4 g, 42.4 mmol) in anhydrous methylene chloride (130 mL), under an atmosphere of nitrogen, was treated with bis(1,5-cyclooctadiene)diiridium(I) dichloride (0.75 g, 1.12 mmol) and 1,2-bis(diphenylphosphino)ethane (0.894g, 2.24 mmol) and the reaction was stirred for 30 minutes at room temperature and then cooled to -25 °C. 4,4,5,5tetramethyl[1,3,2]dioxaborolane (9.83 mL, 67.75 mmol) was added dropwise and then the reaction was allowed to slowly warm to room temperature and stirred for 20 hrs. Water (60 mL) was added and the reaction was stirred for 10 minutes, and then the methylene chloride was removed under reduced pressure. The remaining aqueous phase was extracted with ethyl acetate (3 × 100 mL). The combined organic phase was washed with brine, dried over anhydrous magnesium sulfate, filtered and concentrated in vacuo. The residual solid was passed through a short pad of silica gel, eluting with 15% to 30% ethyl acetate in hexane, to give (3R,4S)-3-benzyl 1-tert-butyl 3-azido-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2yl)propyl)pyrrolidine-1,3-dicarboxylate (6, 12.5 g, 57%). 1 H-NMR (CDCl₃, 400 MHz): δ_{H} : 7.35 (5H, m), 5.23 (2H, m), 3.85 (1H, dd, J = 39.3, 11.8 Hz), 3.60 (1H, m), 3.37 (1H, dd, J = 24.3, 11.8 Hz)11.8 Hz), 3.25 (1H, ddd, J = 40, 10.6, 6.6 Hz), 2.33 (1H, m), 1.43 (9H, s), 1.39-1.26 (3H, m), 1.21 (12H, s), 1.07 (1H, m) and 0.68 (2H, m).

Step 6: Synthesis of (3R,4S)-3-Benzyl-3-azido-4-(3-(4,4,5,5-tetramethyl-1,3, 2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate, trifluoroacetic acid salt (7).

7 />

[0187] A solution of (3R,4S)-3-benzyl 1-*tert*-butyl 3-azido-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-1,3-dicarboxylate **(6**, 10.2 g, 19.8 mmol) was dissolved in anhydrous methylene chloride (160 mL), cooled to 0 °C and treated with trifluoroacetic acid (40 mL). The reaction mixture was then allowed to warm, stirred at room temperature for 4 hr and then concentrated under reduced pressure to give a viscous oil. The resultant oil was azeotroped with dry toluene (3 × 100 mL) to remove residual trifluoroacetic acid and then dried under high vacuum to give (3R,4S)-3-benzyl-3-azido-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate, trifluoroacetic acid salt (7) as a very viscous oil (10.56 g), which slowly turns to a glass. ¹H-NMR (CDCl₃, 400 MHz): $\delta_{\rm H}$: 9.7 (1H, br m (exch), NH), 7.55 (1H, br s (exch), NH), 7.38 (5H, m), 5.31 (1H, d, J = 11.7 Hz), 5.26 (1H, d, J = 11.7 Hz), 3.77 (1H, d, J = 12.5 Hz), 3.65 (1H, dd, J = 11.8, 7.8 Hz), 3.32 (1H, d, J = 12.4 Hz), 3.18 (1H, m), 2.54 (1H, m), 1.45-1.26 (3H, m), 1.22 (12H, s), 1.02 (1H, m) and 0.63 (2H, t, J= 7.4 Hz).

Step 7: Synthesis of (3R,4S)-3-Benzyl-3-azido-1-((S)-2-((tert-butoxylcarbonyl)amino)propanyoyl)-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate (8)

[0189] To a stirred solution of (3R,4S)-3-benzyl-3-azido-4-(3-(4,4,5,5)-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate, trifluoroacetic acid salt (7, 10.56 g, 19.8 mmol) in anhydrous methylene chloride (150 mL) was added DMAP (50 mg, catalytic) and HOBt (50 mg, catalytic) and N-(tert-butoxycarbonyl)-L-alanine (5.62 g, 29.7 mmol). The reaction was cooled to 0 °C under an atmosphere of dry nitrogen and then treated with EDCl (5.69 g, 29.7 mmol) and triethylamine (8.3 mL, 59.4 mmol). The reaction was stirred at 0 °C for 1 hr and then allowed to warm to room temperature and stirred for 16 hrs at this temperature. The reaction was poured into water (100 mL), stirred for 20 mins and then the phases were separated. The aqueous phase was extracted with 3 × 50 mL methylene chloride. The combined organic phase was washed with water, 1 N hydrochloric acid and brine, then dried over anhydrous magnesium sulfate, filtered and concentrated *in vacuo*. The residual oil was passed through a pad of silica gel, eluting with 5% to 50% ethyl acetate in hexanes, to give (3R,4S)-3-benzyl-3-azido-1-((S)-2-((tert-butoxylcarbonyl)amino)propanyoyl)-4-(3-(4,4,5,5-

tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate **(8)** as a colorless oil (9.50 g, 82%), seen as a 1:1 mixture of rotamers by NMR at room temperature; 1 H-NMR (CDCl₃, 400 MHz): δ_{H} :7.56 (5H, m), 5.40 (0.5H, d, J = 8.0 Hz, NH) and 5.34 (0.5H, d, J = 8.0 Hz, NH), 5.29 - 5.19 (2H, m), 4.39 (0.5H, dq, J = 7.2, 7.0 Hz) and 4.30 (0.5H, dq, J = 7.2, 7.0 Hz), 4.06 (0.5H, d, J = 13.0 Hz) and 3.89 (0.5H, d, J = 11.1 Hz), 3.81 (0.5H, dd, J = 12.0, 7.3 Hz) and 3.69 (0.5H, J = 10.0, 7.0 Hz), 3.61 (0.5H, d, J = 11.1 Hz) and 3.47 (0.5H, d, J = 13.0 Hz), 3.54 (0.5H, dd, J = 10.0, 6.0 Hz) and 3.33 (0.5H, dd, J = 12.0, 6.3 Hz), 2.41 (1H, m), 1.43 (4.5H, s) and 1.42 (4.5H, s), 1.40-1.28 (3H, m), 1.31 (1.5H, d, J = 6.8 Hz) and 1.20 (1.5H, J = 6.8 Hz), 1.22 (12H, s), 1.04 (1H, m) and 0.67 (2H, m).

Step 8: Synthesis of (3R,4S)-3-amino-1-((S)-2-((tert-butoxylcarbonyl)amino)propanyoyl)-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylic acid (9).

[0191] (3R,4S)-3-benzyl-3-azido-1-((S)-2-((tert-butoxylcarbonyl)amino)propanyoyl)-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate (8, 9.48 g, 16.2 mmol) was dissolved in a 1:1 mixture of ethyl acetate and ethanol (120 mL). 10% Palladium on charcoal (500 mg) was added and the solution was degassed under vacuum and purged with hydrogen (hydrogen balloon). This purging procedure was repeated 3x and then the reaction was stirred under a hydrogen atmosphere for 5 hours. The reaction was placed back under vacuum to remove the residual hydrogen and then filtered through a pad of celite, with 4 × 30 mL ethanol washes. The solution was concentrated to ~ 20 mL under vacuum and then filtered through a 4 μ syringe filter to remove traces of palladium. The solution was concentrated to dryness under vacuum and used without further purification. LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{22}H_{40}BN_3O_7$: expected 469.3, observed 492.3 (M+Na)+, 470.3 (M+H)+, 414.2 (M+H-iBu)+, 370.3 (M+H-Boc)+, ESI-: 468.0 (M-H)-.

Step 9: Synthesis of (3R,4S)-3-Amino-1-((S)-2-aminopropanyoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride salt (10).

$$B(OH)_2$$
 H_2N

2HCI

[0193] A suspension of (3R,4S)-3-amino-1-((S)-2-((tert-butoxylcarbonyl)amino)propanyoyl)-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylic acid (from the previous step) in 4N hydrochloric acid (50 mL) was stirred at 50 °C for 16 hrs and then cooled to room temperature. The reaction was diluted with a further 50 mL of water and then washed 5x with methylene chloride. The aqueous phase was concentrated to dryness under reduced pressure, keeping the water bath at or below 50 °C. The resultant oil was dissolved in water (30mL) and concentrated. This procedure was repeated 2x with further 30 mL aliquots of water and then dried under vacuum to give a pale yellow foam.

[0194] Dowex 550A-UPW hydroxide resin (75 g) was washed with water, methanol (2x) and water and then suction dried. The foam residue from the hydrolysis reaction was dissolved in water (100 mL) and treated with the washed Dowex resin (75 g), and stirred for 60 min, until a sample of the aqueous solution no longer tested positive with ninhydrin stain. The mixture was filtered and the resin washed successively with water, methanol, methylene chloride, methanol, and finally water and suction dried briefly.

The resin was then stirred with 2N hydrochloric acid (50 mL) for 15 min and the aqueous decanted into a fritted funnel/filter flask and saved. This was repeated three times with 2N hydrochloric acid (3 × 50 mL), and the last resin stir was filtered and rinsed with water (20 mL). The combined aqueous filtrate was concentrated *in vacuo* and the residual foam dissolved three times in water (20 mL) and concentrated in order to remove residual HCl.

[0195] The off-white foamy solid was then dissolved in 30 mL water, frozen at -78 °C and lyophilized to dryness (36 hrs) to afford the product, (3R,4S)-3-amino-1-((S)-2-aminopropanyoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride salt (10) as its dihydrochloride salt, as an off-white powder (4.90 g, 84% over 2 steps). The final compound was obtained as a 3:2 mixture of rotamers, at room temperature. ¹H-NMR (D₂O, 400 MHz): δ_H : 4.16-4.04 (1.6H, m), 3.95 (0.4H, m), 3.85 (0.6H, m), 3.68 (0.4H, m), 3.47-3.35 (1.6H, m), 3.18 (0.4H, m), 2.58 (0.6H, m) and 2.47 (0.4H, m), 1.52 (1H, m), 1.38 (1.2H, d, J = 7.3 Hz) and 1.34 (1.8H, d, J = 7.0 Hz), 1.32-1.09 (3H, m) and 0.64 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{11}H_{22}BN_3O_5$: expected 287.2, observed 288.2 (M+H)⁺, 270.2 (M+H-H₂O)⁺, 252.2 (M+H-2H₂O)⁺, ESI-: 268.2 (M-H-H₂O)⁻.

Synthesis of (3R,4S)-3-amino-1-((S)-2-aminopropanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid (13). (not according to invention)

Step 1: Synthesis of (3R, 4S)-benzyl-1-((S)-2-aminopropanoyl)-3-azido-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate, TFA salt (11).

[0197] solution 4S)-benzyl-3-azido-1-((S)-2-((tertof (3R, butoxycarbonyl)amino)propanoyl)-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2yl)propyl)pyrrolidine-3-carboxylate (30.04 g, 51.31 mmol) in anhydrous dichloromethane (250 mL) was cooled to 0°C and then a solution of TFA (50 mL) in dichloromethane (50 mL) was added drop wise over 10 minutes. The solution was allowed to warm to room temperature and then stirred at this temperature for 3 hours, until TLC showed complete consumption of the starting material. The reaction mixture was concentrated in vacuo to give a pale yellow oil. This oil was dissolved in toluene (100 mL) and concentrated. The azeotropic procedure was repeated three times, to give the product (11), as the TFA salt, (30.85 g) as a pale yellow oil. ¹H-NMR (400 MHz, D4-MeOH) δ : 7.39 (4H, m), 7.15 (1H, m), 5.29 (2H, dd, J = 14, 12 Hz), 4.25-3.20 (5H, m), 2.51 (1H, m), 1.50-1.25 (6H, including 1.47 (1.5H, d, J = 7.0 Hz) and 1.31(1.5H, d, J = 6.9 Hz (alanine rotamers))), 1.20 (12H, s)), 1.07 (1H, m) and 0.65 (2H, m). LCMS (ESI +ve): $C_{24}H_{36}BN_5O_5$ m/z calculated 485.3, found 486.2 (MH⁺).

Step 2: synthesis of (3-((3S, 4R)-1-((S)-2-aminopropanoyl)-4-azido-4-((benxyloxy)carbonyl)pyrrolodin-3-yl)propyl)boronic acid, hydrochloride salt.

[0199] The TFA salt of (3R, 4S)-benzyl-1-((S)-2-aminopropanoyl)-3-azido-4-(3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)propyl)pyrrolidine-3-carboxylate (30.76 g, 51.31 mmol), was dissolved in a biphasic mixture of methanol (200 mL) and hexane (400 mL).

Isobutylboronic acid (18.31 g, 179.6 mmol) and then 2N Hydrochloric acid (50.85 mL, 101.7 mmol) was added. The reaction mixture was stirred vigorously at room temperature for 16 hours. The methanol phase was separated and washed with hexane (5 × 100 mL) and then concentrated *in vacuo* to give the boronic acid, as the hydrochloride salt, as an off-white foam. 1 H-NMR (400 MHz, D_{2} O) δ : 7.48-7.42 (5H, m), 5.31 (2H, m), 4.22 (1H, dd, J = 13, 6.5 Hz), 3.95-3.10 (4H, m), 2.71-2.51 (1H, m), 1.40-1.25 (3H, m), 1.25 - 0.98 (4H, m including 1.20 (1.5H, d, J = 6.9 Hz) and 1.07 (1.5H, d, J = 6.9 Hz (alanine rotamers))) and 0.69 (2H, m). LCMS (ESI +ve): $C_{18}H_{26}BN_{5}O_{5}$ m/z calculated 403.2, found 404.2 (MH⁺).

Step 3: synthesis of (3-((3S, 4R)-1-((S)-2-aminopropanoyl)-4-azido-4-((benxyloxy)carbonyl)pyrrolodin-3-yl)propyl)boronic acid (12).

[0200]
ODBN
$$N_3$$
 N_2
 N_3
 N_2
 N_3
 N_3

[0201] The hydrochloride salt of (3-((3 S, 4R)-1-((S)-2-aminopropanoyl)-4-azido-4-((benxyloxy)carbonyl)pyrrolodin-3-yl)propyl)boronic acid, from the previous step, was dissolved in 30 mL water and then the pH of the solution was adjusted to pH 9 by the careful addition of solid potassium carbonate. The resultant solution was saturated with the addition of solid sodium chloride and then was extracted with dichloromethane (5 × 100 mL). The combined dichloromethane phase was dried over magnesium sulfate, filtered and concentrated *in vacuo* to give the product (**12**), as its free base, as a white foamy solid (19.4 g, 48.11 mmol, 94%). ¹H-NMR (400 MHz, D4-MeOH) δ : 7.44 -7.36 (5H, m), 5.31 (1H, d, J = 1.8Hz), 5.27 (1H, d, J = 1.8Hz) 4.05 (1H, dd, J = 12, 5 Hz), 3.80 (1H, m), 3.69-3.55 (2H, m), 3.45-3.30 (1H, m), 2.51 (1H, m), 1.40-1.05 (7H, m, including 1.22 (1.5H, d, J = 6.8 Hz) and 1.07 (1.5H, d, J = 6.8 Hz (alanine rotamers))) and 0.63 (2H, m). LCMS (ESI +ve): $C_{18}H_{26}BN_5O_5$ m/z calculated 403.2, found 404.7 (MH⁺).

Step 4: synthesis of (3R, 4S)-3-amino -1-((S)-2-aminopropanoyl)-4-(3-boronopropyl)-yl)pyrrolidine-3-carboxylate (13).

[0203] azido benzyl ester, (3-((3S, 4R)-1-((S)-2-aminopropanoyl)-4-azido-4-((benxyloxy)carbonyl)pyrrolodin-3-yl)propyl)boronic acid (9.70 g, 24.06 mmol) was suspended in a mixture of water (300 mL) and ethyl acetate (30 mL) and stirred vigorously. 10% Palladium on charcoal (2.6g, 0.1 eq) was added and then the stirred mixture was evacuated under mild vacuum, and flushed with hydrogen. The evacuation/flushing procedure was repeated 3x to remove air and exchange it with hydrogen and then the reaction was stirred vigorously overnight at room temperature under a hydrogen balloon, at which time, LCMS analysis of a filtered aliquot showed the complete reduction of the azide and benzyl ester groups. The reaction mixture was put under vacuum to remove hydrogen and then flushed with nitrogen, filtered through a pad of celite (with 3 water washes) and then the solution was concentrated to approx 50 mL in vacuo. The resultant aqueous solution was filtered through a 4 micron filter (to remove trace Pd) and then concentrated in vacuo to give the title compound (13) as a white powder (6.45 g, 93%). ¹H-NMR (400 MHz, D₂O) δ: 4.12 (1H, m), 4.05 (1H, m), 3.92 (1H, m), 3.60-3.22 (2H, m), 2.47-2.18 (1H, m), 1.58-1.31 (6H, m including 1.46 (3H, d, J = 6.9 Hz)), 1.24-1.19 (1H, m) and 0.79 (2H, m). LCMS (ESI +ve): $C_{11}H_{20}BN_3O_5$ m/z calculated 287.2, found 269.9 (MH⁺- H_2O), 251.9 (MH⁺ - $2H_2O$) and (ESI -ve): $C_{11}H_{20}BN_3O_5$ m/z calculated 287.2, found 267.7 (M-H-H₂O).

(3R,4S)-3-Amino-1-((S)-2-amino-3-methylbutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride (14). (not according to invention)

[0205] (3R,4S)-3-amino-1-((S)-2-amino-3-methylbutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride was prepared in a manner analogous to that set forth in the procedure for compound **10**, except (*tert*-butoxycarbonyl)-L-valine was used as the carboxylic acid in the reaction with 7. The final compound was obtained as a mixture of rotamers, at room temperature. 1 H-NMR (D₂O, 400 MHz): δ_H : 4.10 (1H, m), 3.96-3.87 (2H, m), 3.42-3.36 (1H, m), 3.07-2.91 (1H, m), 2.55 (0.7H, m) and 2.40 (0.3H, m), 2.11 (1H, m), 1.51 (1H, m), 1.34-

1.10 (3H, m), 0.92 (3H, d, J = 6.9 Hz), 0.87 (3H, d, J = 6.9 Hz), 0.65 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{11}H_{26}BN_3O_5$: expected 315.2, observed 326.3 (M+H+HCOOH-H₂O)⁺, 298.3 (M+H-H₂O)⁺, 280.3 (M+H-2H₂O)⁺, ESI-: 296.2 (M-H-H₂O)⁻.

(3R,4S)-3-Amino-1-((S)-2-amino-3-hydroxypropanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride (15). (not according to invention)

[0207] (3R,4S)-3-amino-1-((S)-2-amino-3-hydroxypropanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, dihydrochloride was prepared in a manner analogous to that set forth in the procedure for compound **10**, except (*S*)-*3*-(*tert*-butoxycarbonyl)-2,2-dimethyloxazolidine-4-carboxylic acid was used as the carboxylic acid in the reaction with **7**. The final compound was isolated as a 2:1 mixture of rotamers at room temperature. 1 H-NMR (D_2O , 400 MHz): δ_H : 4.21 (1H, m), 4.11 (1H, d, J = 13.0 Hz), 3.93 (1H, dd, J = 11.5, 8.6 Hz), 3.86-3.74 (2H, m), 3.47 (1H, m), 3.04-2.96 (1H, m), 2.56 (0.7H, m) and 2.44 (0.3H, m), 1.51 (1H, m), 1.29-1.12 (3H, m), 0.64 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{11}H_{22}BN_3O_6$: expected 303.16, observed 314.2 (M+H+HCOOH-H₂O)+, 286.2 (M+H-H₂O)+, 268.2 (M+H-2H₂O)+, ESI-: 284.1 (M-H-H₂O)-.

trans-3-amino-1-((S)-2-amino-3-(1H-imidazol-4-yl)propanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid, trihydrochloride (16). (not according to invention)

[0209]

boronopropyl)pyrrolidine-3-carboxylic acid, trihydrochloride was prepared in a manner analogous to that set forth in the procedure for compound **10**, except (tert-butoxycarbonyl)-L-histidine was used as the carboxylic acid, and racemic **5** was used instead of **5a**. ¹H-NMR (D₂O, 400 MHz): δ_H : 8.57 (1H, d, J = 9.0 Hz), 7.33 (1H, d, J = 16.9 Hz), 4.20-3.70 (3H, m), 3.51 (1H, m), 3.37-3.24 (3H, m), 2.58 (1H, m), 1.50 (1H, m), 1.39-1.11 (3H, m) and 0.68 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{14}H_{24}BN_5O_5$: expected 353.18, observed 354.41 (M+H)⁺, 336.44 (M+H-H₂O)⁺, 318.49 (M+H-2H₂O)⁺.

(3R,4S)-3-amino-4-(3-boronopropyl)-1-glycylpyrrolidine-3-carboxylic acid (17).

[0211] (3R,4S)-3-amino-4-(3-boronopropyl)-1-glycylpyrrolidine-3-carboxylic acid was prepared in a manner analogous to that set forth in the procedure for compound 13, except (tert-butoxycarbonyl)glycine was used as the carboxylic acid in the reaction with 7. The final compound was isolated as a 3:2 mixture of rotamers at room temperature. 1 H-NMR (D₂O, 400 MHz): δ_{H} : 4.08-3.83 (2H, m), 3.91 (2H, d, J = 4.6 Hz), 3.63-3.53 (1H, m), 3.40-3.22 (1H, m), 2.57-2.37 (1H, m), 1.61 (1H, m), 1.50-1.35 (2H, m), 1.25 (1H, m) and 0.78 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{10}H_{20}BN_{3}O_{5}$: expected 273.15, observed 256.2 (M+H-H₂O)+, 238.2 (M+H-2H₂O)+; ESI-: 254.2 (M-H-H₂O)-.

(3R,4S)-3-amino-1-(2-amino-2-methylpropanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid (18). (not according to invention)

[0213] (3R,4S)-3-amino-1-(2-amino-2-methylpropanoyl)-4-(3-boronopropyl)pyrrolidine-3-

carboxylic acid was prepared in a manner analogous to that set forth in the procedure for compound 13, except 2-((tert-butoxycarbonyl)amino)-2-methylpropanoic acid was used as the carboxylic acid in the reaction with 7. The final compound was isolated as a 2.1 mixture of rotamers at room temperature. 1 H-NMR (D_{2} O, 400 MHz): δ_{H} : 4.38-3.88 (2H, m), 3.72-3.63 (1H, m), 3.40-3.08 (1H, m), 2.75-2.52 (1H, m), 1.71 and 1.69 (4H, s and 2H, s, CMe₂ 2:1 rotamers), 1.64 (1H, m), 1.55-1.41 (2H, m), 1.31 (1H, m) and 0.81 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{12}H_{24}BN_{3}O_{5}$: expected 301.18, observed 284.0 (M+H- $H_{2}O$)+, 266.0 (M+H- $H_{2}O$)+, ESI-: 281.8 (M-H- $H_{2}O$)-.

(3R,4S)-3-amino-1-((S)-2-aminobutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid (19). (not according to invention)

[0215] (3R,4S)-3-amino-1-((S)-2-aminobutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid was prepared in a manner analogous to that set forth in the procedure for compound 13, except (S)-2-((tert-butoxycarbonyl)amino)butanoic acid was used as the carboxylic acid in the reaction with 7. The final compound was isolated as a 2:1 mixture of rotamers at room temperature. 1 H-NMR (D₂O, 400 MHz): δ_H : 4.07-3.87 (3H, m), 3.62-3.27 (2H, m), 2.45-2.17 (1H, m), 1.80 (2H, m), 1.58 (1H, m), 1.50-1.33 (2H, m), 1.21 (1H, m), 0.99 (3H, m) and 0.79 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for $C_{12}H_{24}BN_3O_5$: expected 301.18, observed 284.2 (M+H-H₂O)⁺; ESI-: 282.4 (M-H-H₂O)⁻.

(3R,4S)-3-amino-1-((S)-2-amino-3,3-dimethylbutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid (20). (not according to invention)

[0217] (3R,4S)-3-amino-1-((S)-2-amino-3,3-dimethylbutanoyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid was prepared in a manner analogous to that set forth in the procedure for compound **13**, except (S)-2-((tert-butoxycarbonyl)amino)-3,3-dimethylbutanoic acid was used as the carboxylic acid in the reaction with **7**. The final compound was isolated as a 2:1 mixture of rotamers at room temperature. 1 H-NMR (D₂O, 400 MHz): δ_{H} 4.21-3.92 (2H, m), 3.81 [(0.67H, s) and 3.71 (0.33H, s) 2:1 rotamers CHN], 3.66-3.33 (2H, m), 2.47-2.17 (1H, m), 1.59 (1H, m), 1.51-1.35 (2H, m), 1.23 (1H, m), 1.06 and 1.04 [(6H, s) and (3H, s) tBu 2:1 rotamers) and 0.81 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for C₁₄H₂₈BN₃O₅: expected 329.21, observed 312.4 (M+H-H₂O)⁺, 294.4 (M+H-2H₂O)⁺, ESI-: 310.4 (M-H-H₂O)⁻.

(3R,4S)-3-amino-1-(1-aminocyclopropane-1-carbonyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid (21). (not according to invention)

[0219] (3R,4S)-3-amino-1-(1-aminocyclopropane-1-carbonyl)-4-(3-boronopropyl)pyrrolidine-3-carboxylic acid was prepared in a manner analogous to that set forth in the procedure for compound **13**, except (S)-2-((tert-butoxycarbonyl)amino)-2-cyclopropylacetic acid was used as the carboxylic acid in the reaction with 7. The final compound was isolated as a 3:2 mixture of rotamers at room temperature. 1 H-NMR (D₂O, 400 MHz): δ_H : 4.37-3.99 (2H, m), 3.85-3.30 (2H, m), 2.54-2.38 (1H, m), 1.61 (1H, m), 1.47-1.33 (2H, m), 1.24 (1H, m), 1.09 (1H, m) 0.97 (1H, m), 0.89 (2H, m) and 0.81 (2H, m). LC-MS: ESI+ (0.1% HCOOH in IPA/water): m/z for C₁₂H₂₂BN₃O₅: expected 299.17, observed 282.1 (M+H-H₂O)⁺, 264.1 (M+H-2H₂O)⁺, ESI-: 280.2 (M-H-H₂O)⁻.

Example 2: Oral Bioavailability Studies

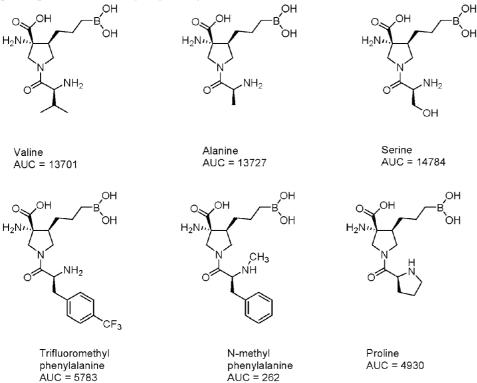
[0220] Compound dosing solutions were prepared at 2.5 and 5 mg/mL in water. Female C57BL/6 mice (16-20 g) from Charles River Laboratories (Hollister, California) were housed in cages for at least 3 days prior to dosing. PicoLab 5053 irradiated rodent diet was provided *ad libitum* throughout the study. Compounds were administered once to the appropriate animals by oral gavage at either 25 or 50 mg/kg (10 mL/kg). Blood samples were collected (3 animals

per time point) at 30 min and 1, 2, 4, 8 hr post-dose for the 25 mg/kg studies, and at 1 hour for the 50 mg/kg studies. The blood samples were maintained on wet ice and then centrifuged for 10 min in a refrigerated centrifuge. The resultant plasma was separated, transferred to labeled polypropylene tubes and stored frozen in a freezer set to maintain under -70°C until analysis.

[0221] The plasma samples were analyzed by an LC-MS system. 50 μ L of a plasma sample was mixed with 100 μ L of acetonitrile/water (80:20) with 0.1% TFA containing 100 ng/mL of an internal standard. The mixture was vortexed and centrifuged. 30 μ L of the supernatant was transferred to a 96-well plate containing 90 μ L of water with 0.1% formic acid. 20 μ L of the resulting solution was injected into a SCIEX QTRAP4000 LC/MS/MS equipped with an electrospray ionization source for quantification.

[0222] Oral PK parameters were calculated by noncompartmental analysis of the concentration-time data using Phoenix WinNonLin 6.3 software (Pharsight, Mountain View, CA). Area under the concentration-time curve (AUC) was estimated using a linear-up and log-down trapezoidal method, calculated from the dosing time to the last measurable concentration.

[0223] AUC for exemplary compounds is shown below:



[0224] As compared to the proline, trifluoromethyl phenylalanine, and N-methylphenylalanine-derived compounds, the oral exposure for the alanine, valine, and serine derivatives are more favorable.

Example 3: Pharmacokinetic Studies

[0225] The pharmacokinetics of the compounds were studied after administration of a single dose (50 mg/kg) at a single time point (1 hour) in mice. Plasma concentrations were determined as described in Example 2. Results for exemplary compounds are shown below:

Plasma conc =
$$6.43 \mu M$$

Plasma conc = 1.63 μM

Plasma conc = 0.34 μM

Plasma conc = 4.98 μM

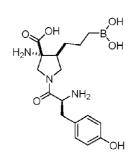
Plasma conc = 18.07 μM

Plasma conc = 26.50 μM

Plasma conc = $53.90 \mu M$

Plasma conc = 32.80 μM

Plasma conc = 31.95



Plasma conc = $28.67 \mu M$

Plasma conc = 32.13 μM

Plasma conc = 22.27 μM

Example 4: Single-Agent Anti-Tumor Activity of Compound 10

Lewis Lung Carcinoma Efficacy Study

[0226] Female C57.Bl/6 mice (n=40) were implanted subcutaneously with 1 × 10^6 Lewis Lung Carcinoma cells suspended in PBS. The day following implantation, mice were randomized into 4 groups of n=10 mice to receive the following treatments dosed orally twice daily until study end: 1) Vehicle (water); 2) Compound 10 at 50 mg/kg formulated in water; 3) Compound 10 at 100 mg/kg formulated in water; or 4) Compound 10 at 200 mg/kg formulated in water. Tumors were measured three times per week with digital calipers and tumor volumes calculated with the following formula: tumor volume (mm³) = (a × b²/2) where 'b' is the smallest diameter and

'a' is the largest perpendicular diameter. ***P-value < 0.001, ****P-value < 0.0001 (Two-sided T-test). Results are shown in FIG. 1.

Madison109 Efficacy Study

[0227] Female balb/c mice (n=20) were implanted subcutaneously with 5 × 10^4 Madison109 murine lung carcinoma cells suspended in PBS. The day following implantation, mice were randomized into 2 groups of n=10 mice to receive the following treatments dosed orally twice daily until study end: 1) Vehicle (water); or 2) Compound 10 at 100 mg/kg formulated in water. Tumors were measured three times per week with digital calipers and tumor volumes calculated with the following formula: tumor volume (mm³) = (a × b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. *P-value < 0.05 (Two-sided T-test). Results are shown in FIG. 2.

B16 Efficacy Study

[0228] Female C57.Bl/6 mice (n=20) were implanted subcutaneously with 2 × 10⁶ B16F10 murine melanoma cells suspended in PBS. The day following implantation, mice were randomized into 2 groups of n=10 mice to receive the following treatments dosed orally twice daily until study end: 1) Vehicle (water); or 2) Compound 10 at 100 mg/kg formulated in water. Tumors were measured three times per week with digital calipers and tumor volumes calculated with the following formula: tumor volume (mm³) = (a × b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. ***P-value < 0.001 (Two-sided T-test). Results are shown in FIG. 3.

Example 5: 4T1 Combination Therapy Studies

[0229] Female balb/c mice (n=40) were implanted in the mammary fat pad with 1×10^5 4T1 murine mammary carcinoma cells suspended in PBS. The day following implantation, mice were randomized into 4 groups of n=10 mice each to receive the following treatments: 1) Vehicle (water) dosed orally twice daily until study end; 2) Compound 10 at 100 mg/kg formulated in water dosed orally twice daily until study end; 3) The combination of anti-PD-1 (clone RMPI-14) dosed IP at 5 mg/kg on days 3, 6, and 9 post-implant plus anti-CTLA-4 (clone 9H10) dosed IP at 5 mg/kg on days 2, 5, and 8 post-dose; or 4) the triple combination of compound 10 plus anti-PD-1 plus anti-CTLA-4 at their respective regimens. Tumors were measured three times per week with digital calipers and tumor volumes calculated with the following formula: tumor volume (mm³) = (a × b²/2) where 'b' is the smallest diameter and 'a' is the largest perpendicular diameter. ***P-value < 0.001 (Two-sided T-test). On day 25, mice were sacrificed and lungs perfused with India Ink (25% in PBS) then harvested and fixed in

100% ethanol: 10% neutral buffered formalin: acetic acid mixture at 10:1:0.5 ratio. The number of lung metastases was counted manually in a blinded manner. Results are shown in FIG. 4.

REFERENCES CITED IN THE DESCRIPTION

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PATENTKRAV

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1. Forbindelse med strukturen:

- 5 eller et farmaceutisk acceptabelt salt eller solvat deraf.
 - 2. Forbindelse ifølge krav 1, der er et solvat.
- 3. Forbindelse ifølge krav 2, der er vandsolvat, methanolsolvat, ethanolsolvat eller dimethylformamidsolvat.
 - 4. Forbindelse ifølge krav 1, der er et farmaceutisk acceptabelt salt.
- 5. Forbindelse ifølge krav 4, hvor det farmaceutisk acceptable salt er et saltsyresalt, et brombrintesyresalt, et svovlsyresalt, et salpetersyresalt, et perchlorsyresalt, et phosphorsyresalt, et myresyresalt, et eddikesyresalt, et mælkesyresalt, et maleinsyresalt, et fumarsyresalt, succinsyresalt, vinsyresalt, glycolsyresalt, salicylsyresalt, citronsyresalt, methansulfonsyresalt, benzensulfonsyresalt, benzoesyresalt, malonsyresalt, trifluoreddikesyresalt, trichloreddikesyresalt, naphthalen-2-sulfonsyresalt, oxalsyresalt eller mandelsyresalt, fortrinsvis et vinsyresalt.
 - 6. Forbindelse ifølge krav 5, hvor det farmaceutisk acceptable salt er et vinsyresalt, der omfatter to molekyler af en forbindelse med strukturen defineret i krav 1 pr. molekyle vinsyre.
- 25 7. Borsyreesterderivat af forbindelsen ifølge krav 1, hvor forbindelsens borsyredel er esterificeres.
 - 8. Borsyreesterderivat ifølge krav 7, hvor borsyreesterderivatet er en citratester eller tartratester.
 - 9. Carboxylsyreesterderivat af forbindelsen ifølge krav 1, hvor forbindelsens

carboxylsyredel esterificeres.

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- 10. Farmaceutisk sammensætning, der omfatter en forbindelse ifølge et hvilket som helst af krav 1-6, et borsyreesterderivat ifølge krav 7 eller 8 eller et carboxylsyreesterderivat ifølge krav 9.
- 11. Forbindelse ifølge et hvilket som helst af krav 1-6, et borsyreesterderivat ifølge krav 7 eller 8 eller et carboxylsyreesterderivat ifølge krav 9 til anvendelse i en fremgangsmåde til cancerbehandling, hvilken fremgangsmåde omfatter administration til et individ med behov derfor af en terapeutisk virksom mængde af forbindelsen ifølge et hvilket som helst af krav 1-6, borsyreesterderivat ifølge krav 7 eller 8 eller carboxylsyreesterderivatet ifølge krav 9 eller den farmaceutiske sammensætning ifølge krav 10.
- 12. Forbindelse, borsyreesterderivat eller carboxylsyreesterderivat til anvendelse ifølge krav 11, hvor canceren vælges blandt akut myeloid leukæmi (AML), blærecancer, brystcancer, 15 colorektal cancer, kronisk myeloid leukæmi (CML), spiserørscancer, mavecancer, lungecancer, melanom, mesotheliom, ikke-småcellet lungekarcinom (NSCLC), ovariecancer, pancreascancer, prostatacancer, nyrecancer, hudcancer, galdevejscancer, multipelt myelom, adrenokortikalt karcinom, cancer i hoved og hals og endometriecancer, fortrinsvis hvor canceren vælges blandt blærecancer, colorektal cancer, spiserørscancer, mavecancer, lungecancer, 20 melanom, ikke-småcellet lungekarcinom (NSCLC), mesotheliom, ovariecancer, nyrecancer, galdevejscancer, multipelt myelom, adrenokortikalt karcinom, cancer i hoved og hals og endometriecancer.
- 25 13. Forbindelse, borsyreesterderivat eller carboxylsyreesterderivat til anvendelse ifølge et hvilket som helst af krav 11-12, hvor fremgangsmåden til cancerbehandling endvidere omfatter samtidig administration af ét eller flere supplerende kemoterapeutiske midler.
 - 14. Forbindelse, borsyreesterderivat eller carboxylsyreesterderivat til anvendelse ifølge krav 13, hvor det ene eller flere supplerende kemoterapeutiske midler indbefatter:
 - (a) aminoglutethimid, amsacrin, anastrozol, asparaginase, AZD5363, Bacillus Calmette-Guérin-vaccine (bcg), bicalutamid, bleomycin, bortezomib, buserelin, busulfan, campothecin, capecitabin, carboplatin, carfilzomib, carmustin, chlorambucil, chloroquin, cisplatin, cladribin, clodronat, cobimetinib, colchicin, cyclophosphamid, cyproteron, cytarabin, dacarbazin,

dactinomycin, daunorubicin, demethoxyviridin, dexamethason, dichloracetat, dienestrol, diethylstilbestrol, docetaxel, doxorubicin, epirubicin, erlotinib, estradiol, estramustin, etoposid, everolimus, exemestan, filgrastim, fludarabin, fludrocortison, fluoruracil, fluoxymesteron, flutamid, gemcitabin, genistein, goserelin, hydroxyurea, idarubicin, ifosfamid, imatinib, interferon, irinotecan, lenalidomid, letrozol, leucovorin, leuprolid, levamisol, lomustin, lonidamin, mechlorethamin, medroxyprogesteron, megestrol, melphalan, mercaptopurin, mesna, metformin, methotrexat, miltefosin, mitomycin, mitotan, mitoxantron, MK-2206, nilutamid, nocodazol, octreotid, olaparib, oxaliplatin, paclitaxel, pamidronat, pazopanib, pentostatin, perifosin, plicamycin, pomalidomid, porfimer, procarbazin, raltitrexed, rituximab, rucaparib, selumetinib, sorafenib, streptozocin, sunitinib, suramin, talazoparib, tamoxifen, temozolomid, temsirolimus, teniposid, testosteron, thalidomid, thioguanin, thiotepa, titanocen-dichlorid, topotecan, trametinib, trastuzumab, tretinoin, veliparib, vinblastin, vincristin, vindesin eller vinorelbin; eller

(b) abagovomab, adecatumumab, afutuzumab, alemtuzumab, anatumomab mafenatox, apolizumab, atezolizumab, avelumab, blinatumomab, BMS-936559, catumaxomab, durvalumab, epacadostat, epratuzumab, indoximod, inotuzumab ozogamicin, intelumumab, ipilimumab, isatuximab, lambrolizumab, MED14736, MPDL3280A, nivolumab, ocaratuzumab, ofatumumab, olatatumab, pembrolizumab, pidilizumab, rituximab, ticilimumab, samalizumab eller tremelimumab.

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15. Forbindelse, borsyreesterderivat eller carboxylsyreesterderivat til anvendelse ifølge et hvilket som helst af krav 11-14, hvor fremgangsmåden til cancerbehandling endvidere omfatter administration af én eller flere ikke-kemiske fremgangsmåder til cancerbehandling, fortrinsvis hvor den ene eller flere ikke-kemiske fremgangsmåder til cancerbehandling vælges blandt strålebehandling, kirurgi, termoablation, fokuseret ultralydsbehandling, kryoterapi eller en kombination af ovenstående.

DRAWINGS

Drawing

LLC Model

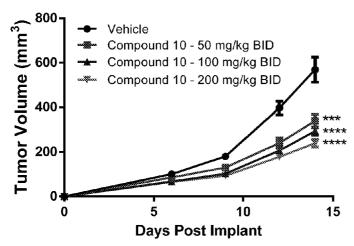


FIG. 1

Madison109 Model

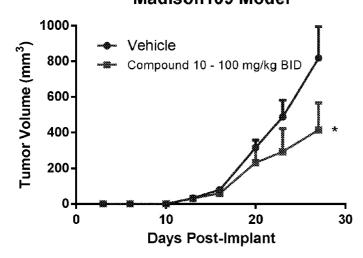


FIG. 2

B16.F10 Model

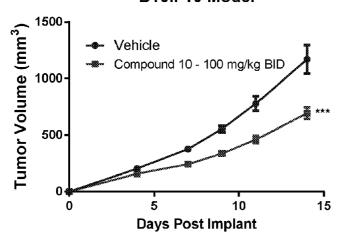
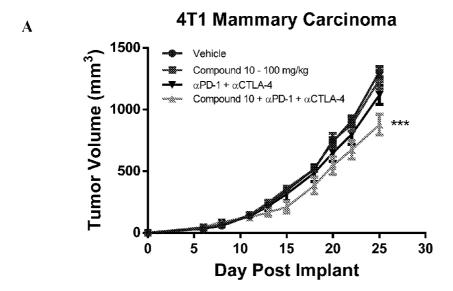
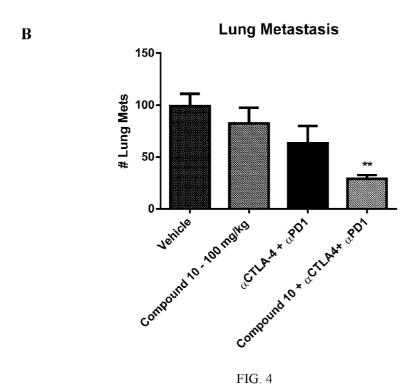


FIG. 3





IDO Inhibitor Combination B16.F10 Model

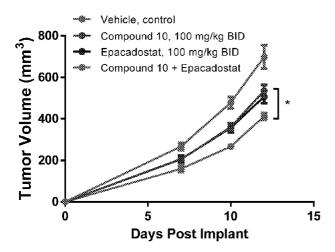


FIG. 5

Gemcitabine Combination CT26 Model

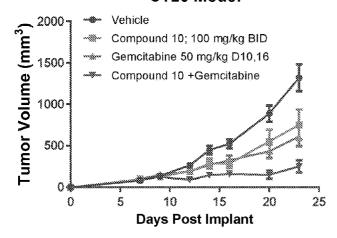


FIG. 6

PD-L1 Combination CT26 Model

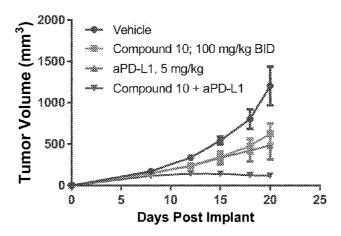


FIG. 7

Radiation Combination Madison109 Model

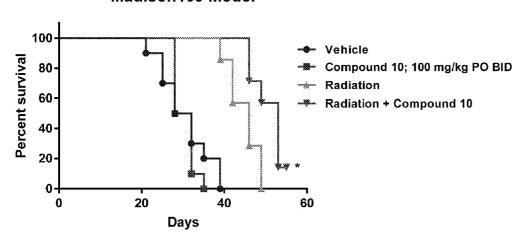


FIG. 8