



US009793012B2

(12) **United States Patent**
Liebler et al.

(10) **Patent No.:** **US 9,793,012 B2**
(45) **Date of Patent:** **Oct. 17, 2017**

(54) **NUCLEAR FUEL ASSEMBLY SPACER GRID AND CORRESPONDING NUCLEAR FUEL ASSEMBLY**

USPC 376/442, 448
See application file for complete search history.

(75) Inventors: **Michael Liebler**, Heilsbronn (DE);
Dirk Blavius, Erlangen (DE)

(56) **References Cited**

(73) Assignee: **AREVA NP**, Courbevoie (FR)

U.S. PATENT DOCUMENTS

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 1127 days.

- 4,058,436 A * 11/1977 Anthony G21C 3/3563 376/442
- 4,957,697 A 9/1990 Wada
- 5,080,858 A * 1/1992 Nylund G21C 3/322 376/439
- 5,139,736 A * 8/1992 Bryan G21C 3/3563 376/438
- 5,253,278 A * 10/1993 Kanazawa G21C 3/324 376/448

(21) Appl. No.: **13/822,565**

(Continued)

(22) PCT Filed: **May 14, 2012**

(86) PCT No.: **PCT/EP2012/058911**

FOREIGN PATENT DOCUMENTS

§ 371 (c)(1),
(2), (4) Date: **Jun. 7, 2013**

- CN 101297374 A 10/2008
- CN 101903957 A 12/2010

(Continued)

(87) PCT Pub. No.: **WO2012/159916**

PCT Pub. Date: **Nov. 29, 2012**

OTHER PUBLICATIONS

(65) **Prior Publication Data**

US 2013/0251089 A1 Sep. 26, 2013

International Search Report for corresponding International Application PCT/EP2012/058911.

(30) **Foreign Application Priority Data**

May 20, 2011 (EP) 11305626

Primary Examiner — Jack W Keith
Assistant Examiner — Daniel Wasil
(74) *Attorney, Agent, or Firm* — Davidson, Davidson & Kappel, LLC

(51) **Int. Cl.**
G21C 3/356 (2006.01)
G21C 3/352 (2006.01)

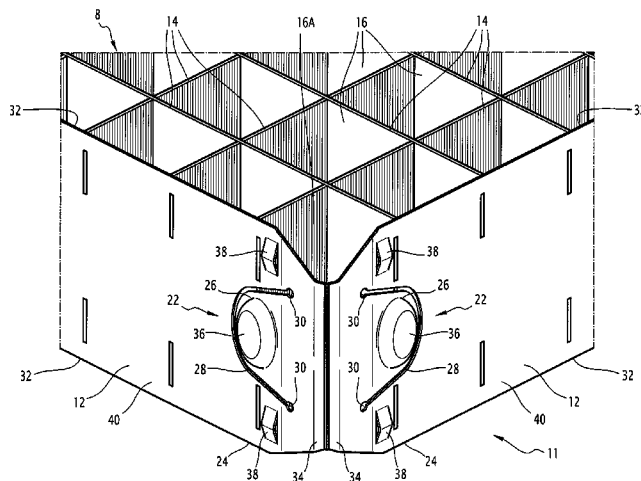
(57) **ABSTRACT**

(52) **U.S. Cl.**
CPC **G21C 3/356** (2013.01); **G21C 3/3563** (2013.01); **G21C 3/352** (2013.01); **Y02E 30/40** (2013.01)

A nuclear fuel assembly spacer grid defining a lattice of cells for receiving fuel rods is provided. The spacer grid includes a peripheral band composed of at least one peripheral strip delimiting a portion of the peripheral contour of the spacer grid, and at least one spacer grid positioning spring elastically deformable and formed in the peripheral band.

(58) **Field of Classification Search**
CPC G21C 3/356; G21C 3/3563; G21C 3/352

15 Claims, 5 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

5,267,291 A * 11/1993 Matzner G21C 3/33
376/442
5,307,392 A * 4/1994 Bryan G21C 3/34
376/448
5,530,729 A * 6/1996 Gustafsson G21C 3/322
376/438
7,421,056 B2 * 9/2008 Liebler-Ranzus G21C 3/352
376/442
2005/0105676 A1 5/2005 Liebler-Ranzus
2005/0243961 A1 11/2005 Bucheit et al.
2007/0076840 A1 4/2007 Beati et al.
2008/0267340 A1 * 10/2008 Higgins G21C 3/352
376/438
2009/0180582 A1 * 7/2009 Liebler-Ranzus G21C 3/352
376/448
2010/0246747 A1 9/2010 Gomez et al.

FOREIGN PATENT DOCUMENTS

EP 0557085 A1 8/1993
JP S5510541 A 1/1980
JP S5527940 A 2/1980
JP S56133680 A 10/1981
JP H01173898 A 7/1989
JP H02257092 A 10/1990
JP 5 323073 A 12/1993
JP H05341074 A 12/1993
JP 2008275615 A 11/2008
WO WO 03/077261 A2 9/2003

* cited by examiner

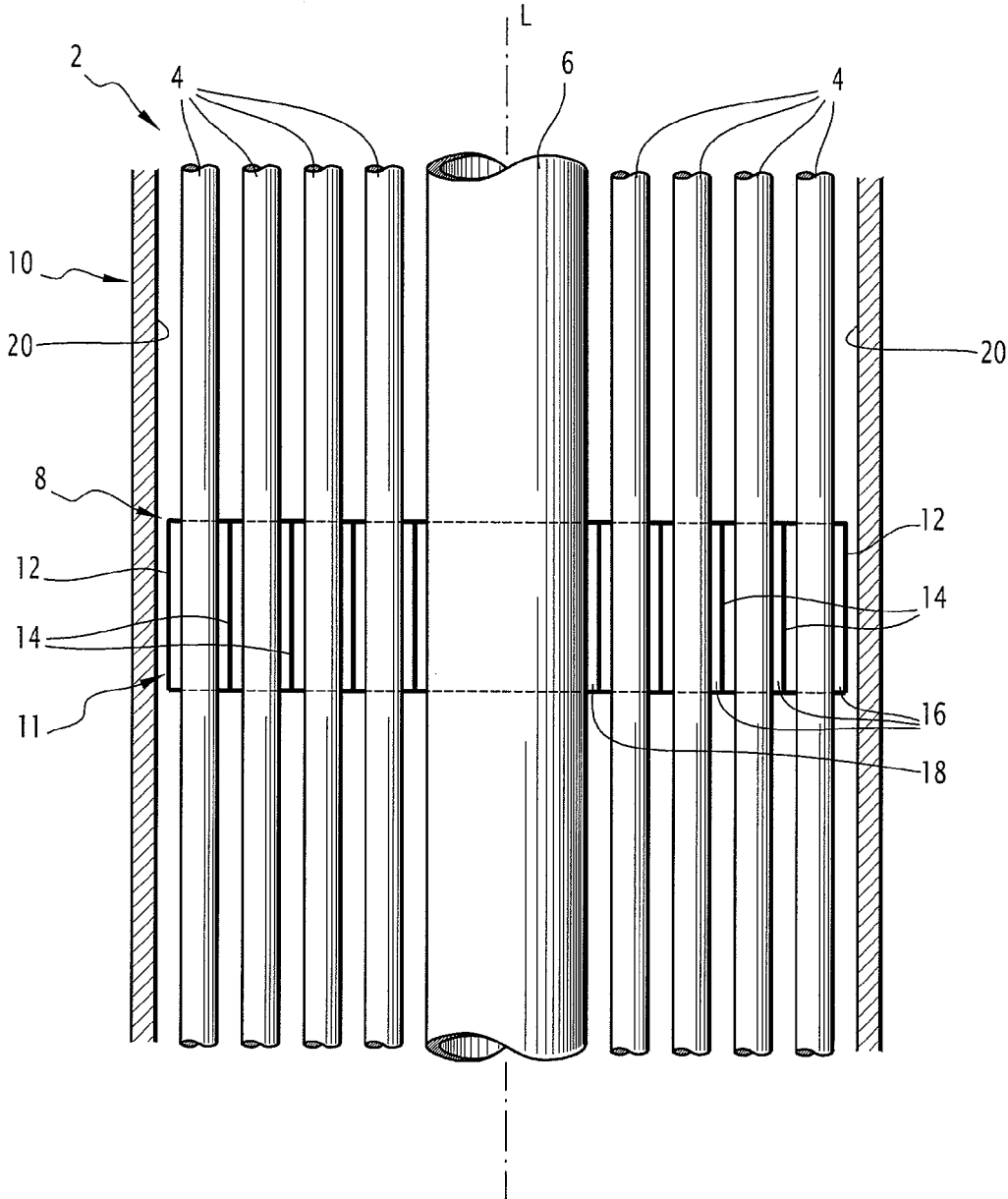


FIG.1

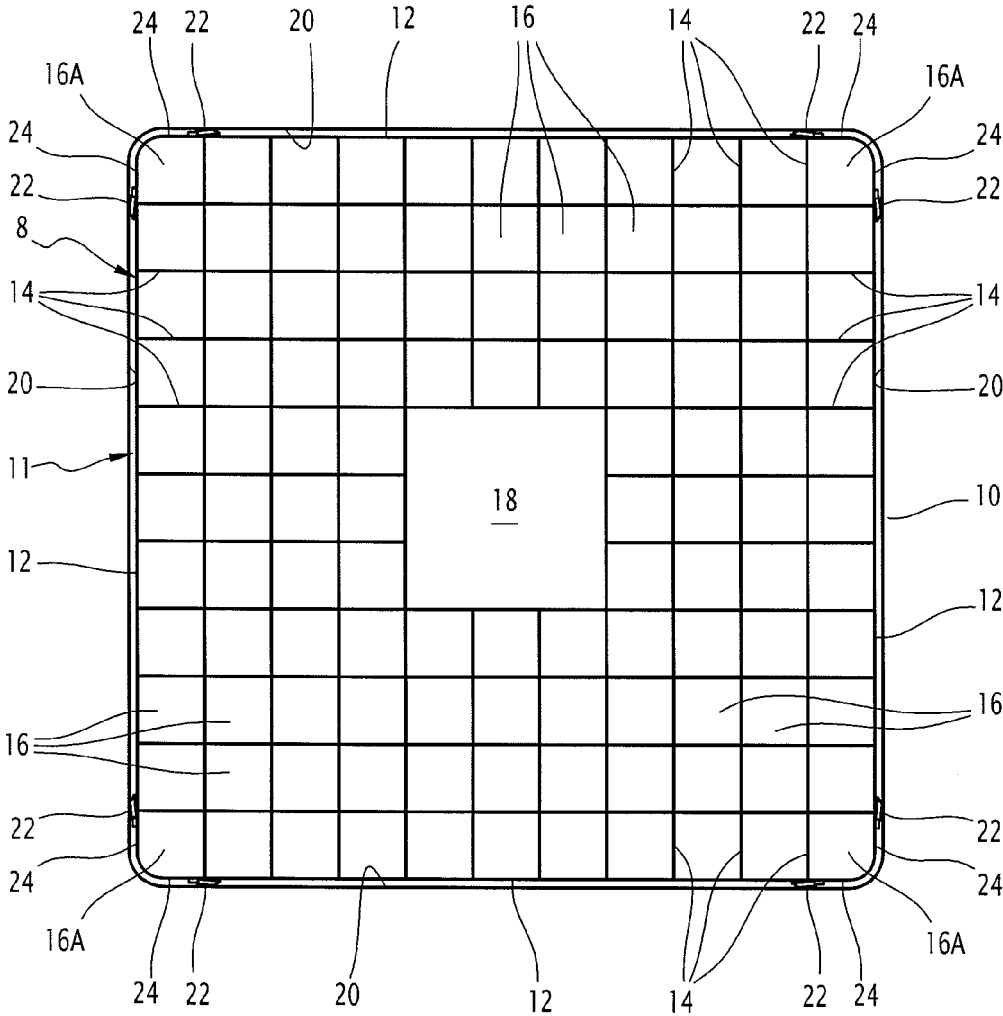
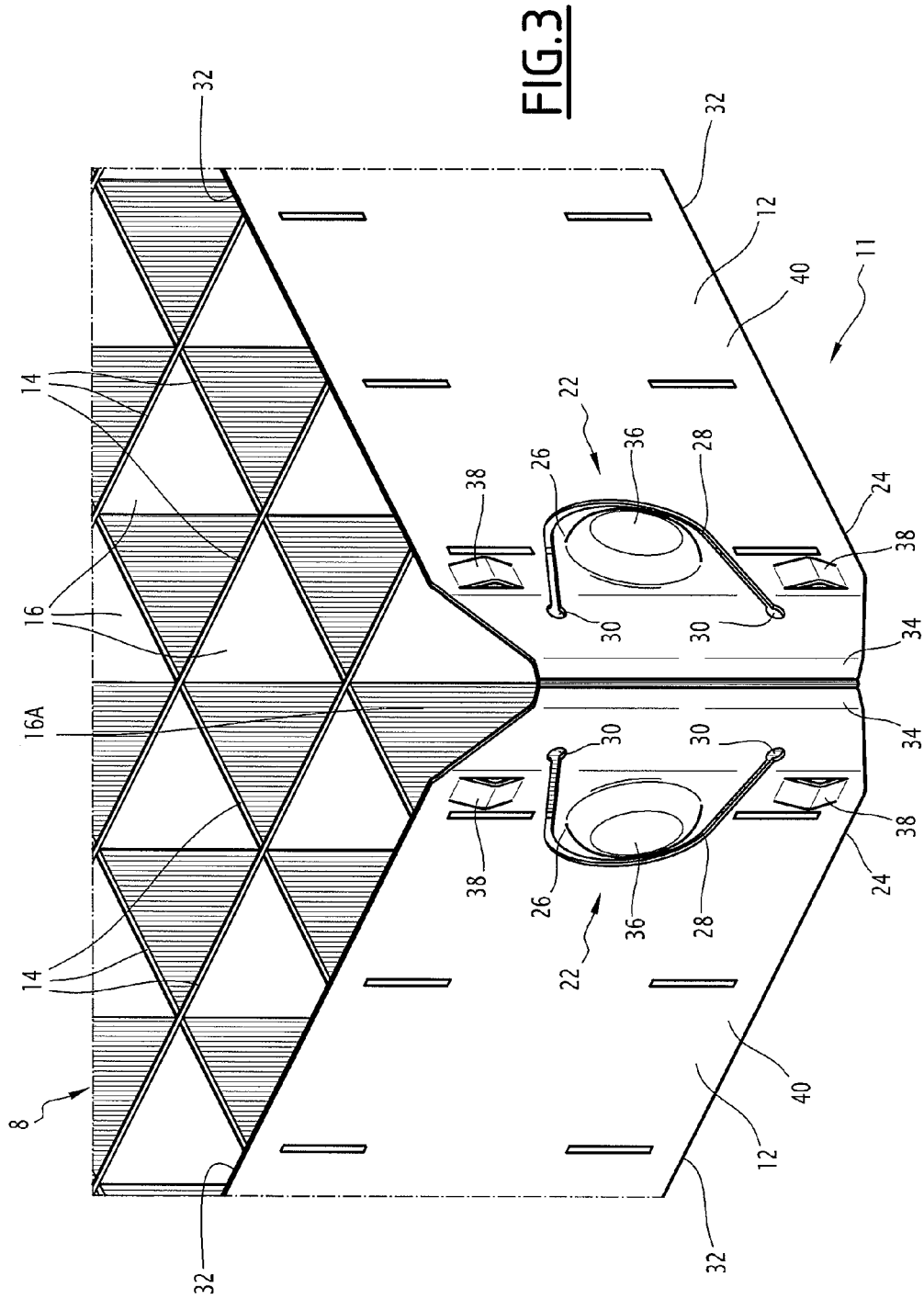


FIG. 2



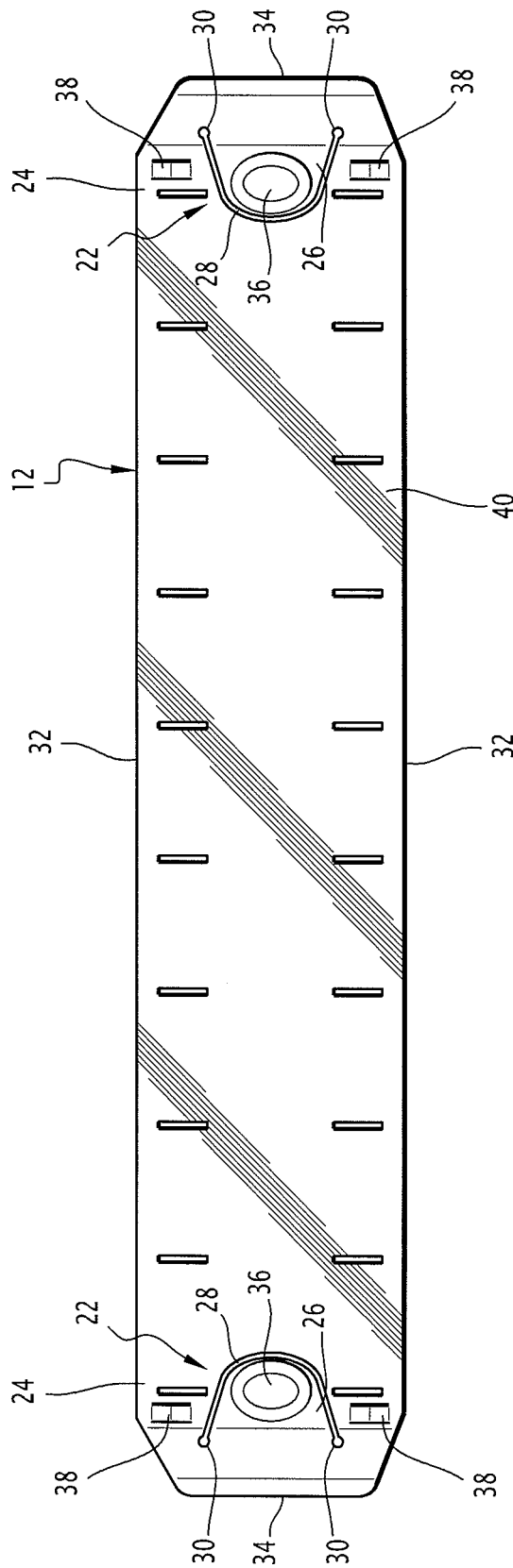


FIG. 4

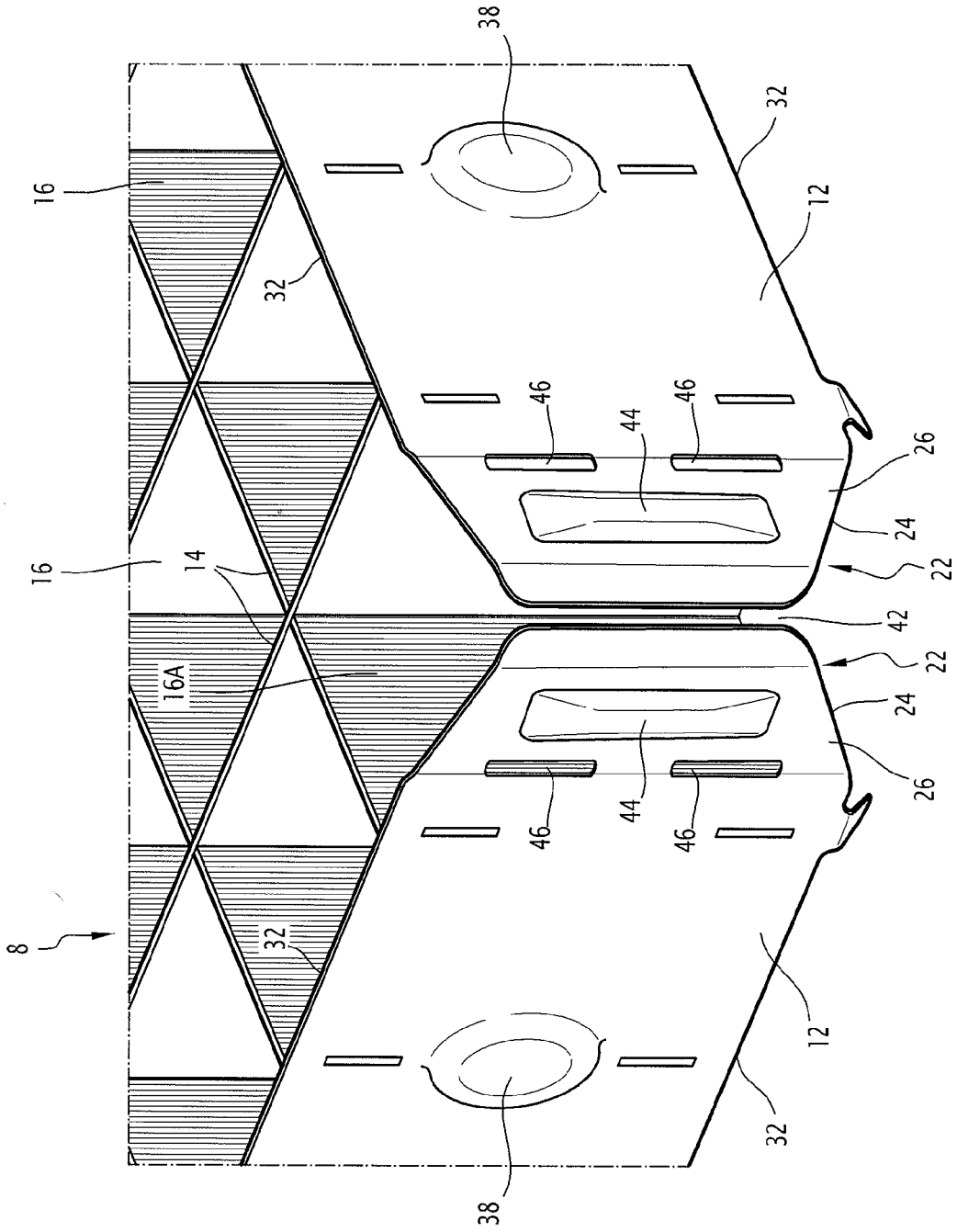


FIG. 5

1

NUCLEAR FUEL ASSEMBLY SPACER GRID AND CORRESPONDING NUCLEAR FUEL ASSEMBLY

The present invention relates to a nuclear fuel assembly 5
spacer grid defining a lattice of cells for receiving fuel rods.

BACKGROUND

A boiling water reactor nuclear fuel assembly (or “BWR 10
fuel assembly”) generally comprises a bundle of fuel rods
maintained laterally by spacer grids distributed along the
bundle of fuel rods, at least one tubular water channel
provided within the bundle of fuel rods for channeling a flow
of coolant/moderator separately from the fuel rods and a 15
tubular fuel channel encasing the bundle of fuel rods for
channeling a flow of coolant/moderator between and about
the fuel rods. Similarly, a water-water energetic reactor
nuclear fuel assembly (or “VVER fuel assembly”) generally
comprises a bundle of fuel rods maintained laterally by 20
spacer grids distributed along the bundle of fuel rods, at
least one water rod provided within the bundle of fuel rods
for channeling a flow of coolant/moderator separately from
the fuel rods and a tubular fuel channel encasing the bundle
of fuel rods for channeling a flow of coolant/moderator 25
between and about the fuel rods.

A spacer grid generally defines a lattice of cells for
receiving fuel rods and comprises a peripheral band com-
posed of peripheral strips and delimiting the peripheral
contour of the spacer grid. It preferably comprises position-
ing means provided on the peripheral band for ensuring an
adequate lateral positioning of the spacer grid inside the fuel
channel for ensuring an adequate flow of coolant/moderator
between and about the fuel rods, namely about the peripheral
fuel rods located adjacent to the inner walls of the fuel 35
channel.

US 2005/0246961, EP 0 709 0857 and U.S. Pat. No.
6,156,043 disclose spacer grids comprising a peripheral
band provided with rigid tabs, lobes or stops protruding
outwardly from the outer periphery of the peripheral band
and formed in the peripheral band and/or assembled to the 40
peripheral band.

SUMMARY OF THE INVENTION

An object of the invention is to provide a nuclear fuel
assembly spacer grid allowing good lateral positioning of
the bundle of fuel rods within the fuel channel, while being
obtainable easily and at low cost.

To this end, a nuclear fuel assembly spacer grid defining
a lattice of cells for receiving fuel rods is provided, wherein
the spacer grid comprises a peripheral band composed of at
least one peripheral strip delimiting a portion of the periph-
eral contour of the spacer grid, and at least one spacer grid
positioning spring elastically deformable and formed in the 50
peripheral band.

In other embodiments, the spacer grid comprises one or
several of the following features, taken in isolation or in any
technically feasible combination:

- the at least one spring is cantilevered;
- the at least one spring is stamped in the peripheral band;
- the at least one spring is delimited in the peripheral band
by at least one elongated slot cut in the peripheral band;
- the at least one elongated slot is a curved slot;
- the at least one spring comprises a flexible cantilevered 65
tab and a rigid contact projection protruding outwardly
from the tab;

2

the at least one spring is adjacent to a longitudinal end of
one of the at least one peripheral strip;

two springs are formed in one of the at least one periph-
eral strip each adjacent to a respective longitudinal end
of the peripheral strip;

the peripheral band is composed of several peripheral
strips each delimiting a side of the peripheral contour of
the spacer grid and each comprising two springs each
adjacent to a respective longitudinal end of the corre-
sponding peripheral strip;

one spring is formed by one free cantilevered end portion
of the peripheral band;

one corner cell is delimited by two peripheral strip free
end portions of two peripheral strips of the peripheral
band delimiting two adjacent sides of the peripheral
contour of the spacer grid, said free end portions being
separated from each other by an aperture such that the
or each cell corner is laterally opened;

each corner cell is delimited by two free end portions of
two adjacent peripheral strips separated by an aperture;
each free end portion delimiting a laterally opened corner
cell forms a spacer grid positioning spring;

one motion limiter associated to the at least one spring and
formed in the peripheral band adjacent to the at least
one spring and protruding outwardly;

an assembly of interlaced strips comprising intersecting
sets of peripheral strips and intermediate strips distrib-
uted between the peripheral strips.

The a nuclear fuel assembly is also provided comprising
a bundle of fuel rods, a fuel channel and at least one spacer
grid as defined above for laterally positioning the bundle of
fuel rods within the fuel channel.

BRIEF SUMMARY OF THE INVENTION

The invention and its advantages will be better understood
on reading the following description given solely by way of
example and with reference to the appended drawings, in
which:

FIG. 1 is a partial sectional side view of a BWR nuclear
fuel assembly;

FIG. 2 is a top view of a spacer grid received in a fuel
channel of the nuclear fuel assembly of FIG. 1, according to
an embodiment of the invention;

FIG. 3 is a perspective view of a corner of the spacer grid
of FIG. 2;

FIG. 4 is a side elevation view of a peripheral strip of the
spacer grid of FIGS. 2 and 3;

FIG. 5 is a perspective view of a corner of a spacer grid
according to another embodiment of the invention.

DETAILED DESCRIPTION

The nuclear fuel assembly 2 for boiling water reactor
illustrated on FIG. 1 is elongated along an assembly axis L
extending vertically when the fuel assembly is disposed
inside a nuclear reactor.

The fuel assembly 2 comprises a bundle of nuclear fuel
rods 4, a tubular water channel 6 arranged within the bundle
of fuel rods 4, spacer grids 8 distributed along the bundle of
fuel rods 4 and maintaining the fuel rods laterally, and a
tubular fuel channel 10 surrounding the bundle of fuel rods
4.

The fuel rods 4 are elongated and extend parallel to each
other along the assembly axis L. Each fuel rod 4 comprises
a tubular cladding, pellets of nuclear fuel stacked inside the

3

cladding and caps closing the ends of the cladding. The fuel rods **4** are arranged in a lattice with a interspacing between the fuel rods **4**.

The water channel **6** extends parallel to the fuel rods **4**. The water channel **6** is arranged for channeling a coolant/moderator flow separately from interspaces between the fuel rods **4**. The water channel **6** typically replaces one or several fuel rods **4** in the lattice.

The spacer grids **8** are distributed in space relationship along the fuel rods **4**. Each spacer grid **8** extends transversally to the assembly axis L. Each spacer grid **8** defines a lattice of cells **16** each for generally receiving a fuel rod **4** and an opening **18** for receiving the water channel **6**. The fuel rods **4** are maintained laterally by each of the spacer grids **8**. The water channel **6** passes through the corresponding opening **18** of the spacer grids **8**. Each spacer grid **8** is secured to the water channel **6**.

The fuel channel **10** extends parallel to the fuel rods **4**. The fuel channel **10** encases the bundle of fuel rods **4** and the water channel **6**. The fuel channel **10** is arranged for channeling a coolant/moderator flow between and about the fuel rods **4**.

The fuel assembly **2** typically comprises a lower nozzle and an upper nozzle spaced along assembly axis L, the fuel rods **4**, the water channel **6** and the fuel channel **10** extending between the lower nozzle and the upper nozzle, with the water channel **6** and the fuel channel **10** connecting the lower nozzle and the upper nozzle.

In operation, the fuel assembly **2** is placed in a nuclear reactor with the assembly axis L being substantially vertical and the lower nozzle partly inserted into a coolant/moderator outlet provided in a bottom plate of the reactor. A coolant/moderator flow exiting the outlet flows into the lower nozzle and splits into a first coolant/moderator flow flowing in the water channel **6** separately from the fuel rods **4** and a second coolant/moderator flow flowing in the fuel channel **10** between and around the fuel rods **4**.

The spacer grids **8** may be similar. One spacer grid **8** according to the invention will be further described in reference to FIGS. 2-4.

FIG. 2 illustrates the spacer grid **8** received in the fuel channel **10**, without the fuel rods and the water channel for the sake of clarity.

As illustrated on FIG. 2, the spacer grid **8** exhibits a square peripheral contour. The spacer grid **8** comprises four sides joined by pairs at four corners. Alternatively, the spacer grid **8** may exhibit another shape. It may namely exhibit a polygonal shape, for instance a hexagonal contour with six sides joined by pairs at six corners.

The spacer grid **8** comprises a peripheral band **11** delimiting the peripheral contour of the spacer grid **8**. The peripheral band **11** is composed of elongated peripheral strips **12** each defining one respective side of the peripheral band **11**.

The spacer grid **8** comprises interlaced intermediate strips **14** extending between two opposed peripheral strips **12** and defining a lattice of cells **16**, **16A** each for generally receiving one respective fuel rod **4** and at least one opening **18** for receiving the water channel **6**. The intermediate strips **14** comprise a first set of parallel strips extending in a first direction and a second set of parallel strips extending in a second direction different from the first direction and intersecting the strips of the first set. Peripheral cells **16**, **16A** are delimited outwardly by the peripheral strips **12**. The spacer grid **8** comprises corner cells **16A** located at the corners of the spacer grid **8** and each delimited by the end portions **24** of two adjacent peripheral strips **12**.

4

The fuel channel **10** exhibits a transverse section corresponding to peripheral contour of the spacer grid **8**. The fuel channel **10** comprises inner walls **20**.

The spacer grid **8** is received within the fuel channel **10** with a transverse spacing between each side of the peripheral band **11** and a facing inner wall **20** of the fuel channel **10**.

The spacer grid **8** comprises positioning means for maintaining spacing between the peripheral band **11** and the inner walls **20** of the fuel channel **10**.

The positioning means comprise elastically deformable springs **22** provided on the peripheral band **11** for biasing the peripheral band **11** away from inner walls **20** of the fuel channel **10**. Each spring **22** protrudes outwardly from the outer face **40** of the peripheral band **11**.

Each peripheral strip **12** is provided with one spring **22** on each longitudinal end portion **24** of the peripheral strip **12**.

As illustrated on FIG. 3, two springs **22** are provided adjacent to a corner of the peripheral contour of the spacer grid **8**, one on each of the two adjacent peripheral strips **12** defining the corner.

As illustrated on FIGS. 3 and 4, each spring **22** is stamped in the corresponding peripheral strip **12**. More specifically, each spring **22** comprises an elastically flexible cantilevered tab **26** stamped in the peripheral strip **12**. The tab **26** is delimited in the peripheral strip **12** by an elongated curved slot **28**. The tab **26** is delimited by the slot **28** and an imaginary line joining the opposed ends **30** of the slot **28**.

As illustrated on FIGS. 3 and 4, the imaginary line extends substantially transversally to the longitudinal edges **32** of the peripheral strip **12** of the peripheral band **11**. Each spring **22** extends in cantilever fashion away from the adjacent extremity **34** of the corresponding peripheral strip **12** and thus away from the edge of the adjacent corner. Each spring **22** is provided in the peripheral band **11**, between the longitudinal edges **32** of the peripheral band **11**.

Optionally or alternatively, at least one spring **22** or each spring **22** extends in cantilever fashion towards the adjacent extremity **34** of the corresponding peripheral strip **12** and thus towards the edge of the adjacent corner.

Optionally or alternatively, the imaginary line of at least one spring **22** or the imaginary line of each spring **22** extends substantially parallel to the two longitudinal edges **32** of the peripheral strip **12**, the at least one spring **22** or each spring **22** extends in cantilever fashion towards one longitudinal edge **32** of the peripheral strip **12**.

The slot **28** is curved such that it exhibits a generally U-shape with two diverging branches (or V-shape with a rounded tip). The tab **26** converges from its base towards its free tip.

In a free state of the spring **22**, the tab **26** protrudes from the outer face **40** of the peripheral strip **12** oriented outwardly with respect to the spacer grid **8**.

The spring **22** comprises a rigid contact projection **36** provided at the free tip of the tab **26**. The contact projection **36** protrudes outwardly from the tab **26** to contact the facing inner wall **20** of the fuel channel **10**. The contact projection **36** is provided for instance as a dimple stamped in the tab **26**.

Each peripheral strip **12** comprises at least one rigid stop or motion limiter **38** formed in the peripheral strip **12** for limiting motion of the peripheral strip **12** towards the facing inner wall **20** of the fuel channel **10** and a subsequent overstress of the associated spring **22**.

Each motion limiter **38** is provided for instance as a rigid dimple stamped in the peripheral strip **12** and protruding outwardly on the outer face **40** of the peripheral strip **12**.

5

As illustrated on FIGS. 3 and 4, two motion limiters 38 are provided on two opposite sides of the spring 22. More specifically, one motion limiter 38 is provided above the spring 22 and the other motion limiter 38 is below the spring 22 such that the motions limiters 38 are vertically aligned with spring 22. Alternatively, the two motion limiters 38 are provided one in front of the spring 22 adjacent the free end of the spring 22 and the other behind the spring 22 adjacent the hinged end of the spring 22. Alternatively, only one motion limiter 38 is provided above the spring 22, below the spring 22, in front of the spring 22 adjacent the free end of the spring 22 or behind the spring 22 adjacent the hinged end of the spring 22. Alternatively more than two motion limiters may be provided.

Each motion limiter 38 exhibits a protruding height inferior to the protruding height of the associated spring 22 in the free state of the spring 22.

The peripheral band 11 comprising elastically deformable springs 22 allows elastic positioning of the spacer grid 8 in the fuel channel 10 with an appropriate adjustable force to ensure appropriate spacing and good performances. Motion limiters 38 avoid overstress of the springs 22 and provide minimal spacing.

As illustrated on FIGS. 3 and 4, the peripheral strip 12 comprises two identical springs 22, one at each end portion 24 of the peripheral strip 12. Alternatively, one peripheral strip 12 may comprise two different springs 22 exhibiting different shapes, heights and/or spring rates, e.g. for obtaining a specific positioning of the spacer grid 8 relative to the fuel channel 10, namely an off-centered positioning.

Similarly, the peripheral strips 12 of a spacer grid 8 may comprise identical springs 22 or alternatively different springs 22 exhibiting shapes, heights and/or spring rates, e.g. for obtaining a specific positioning of the spacer grid 8 relative to the fuel channel 10, namely an off-centered positioning.

The spring 22 integrally formed in one-piece in a peripheral strip 12 results in a simplified design of the spacer grid 8 and a reduced number of fabrication steps and reduced flow resistance, namely as compared to springs assembled to the peripheral band 11.

In the embodiments of FIGS. 2-4, springs 22 are provided at the two end portions 24 of each peripheral strip 12 whereby two springs 22 are provided close to each corner of the spacer grid 8 on the two corresponding sides.

Alternatively, a peripheral strip 12 may be provided with one spring 22 on one end portion 24 of the peripheral strip 12. The spacer grid 8 might thus be provided with springs 22 adjacent only to every other corners of the spacer grid 8, e.g. springs 22 adjacent to two diagonally opposed corners.

Alternatively, at least one of the peripheral strips 12 of a spacer grid 8 may comprise more than two springs 22 for instance spaced along the peripheral band 11 transversally to the assembly axis L.

In the embodiment of FIGS. 2-4, the peripheral band 11 is composed of several initially separate peripheral strips 12 assembled in pairs at their longitudinal end, e.g. by welding. The peripheral band 11 delimits a continuous closed contour.

Each pair of adjacent mutually assembled end portions 24 delimits together with two intersecting intermediate strips 14 a corner cell 16A of closed contour adapted for transversely maintaining a fuel rod 4 received in the corner cell 16A. Each corner cell 16A is located at a corner of the spacer grid 8.

6

In an alternative embodiment, the peripheral strips 12 are made in one-piece and are portions of a same single piece of metal bent and assembled at its longitudinal ends to define the peripheral band 11.

In the alternative embodiment of FIG. 5 illustrating a corner of a spacer grid 8 in perspective view, the peripheral band 11 is cut at a corner of the spacer grid 8 in such a manner that the two adjacent end portions 24 of adjacent peripheral strips 12 end at a distance from each other and are separated by an aperture 42. The cut peripheral band 11 is discontinuous. This alternative embodiment may be implemented with the spring 22 as described above.

Alternatively, as illustrated on FIG. 5, each end portion 24 is free and forms a cantilevered positioning spring 22 protruding outwardly relative to the spacer grid 8 for contacting a facing wall adjacent the periphery of the spacer grid 8, namely a facing inner wall 20 of the fuel channel 10.

The end portions 24 thus delimit together with two intersecting intermediate strips 14 a corner cell 16A laterally opened.

Each end portion 24 defines an elastically flexible cantilevered tab 26 extending in cantilever from a connection of the peripheral strip 12 with an intermediate strip 14.

Each end portion 24 is configured to contact the facing inner wall 20 of the fuel channel 10 while being elastically deformable for elastically positioning the spacer grid 8. The end portions 24 are independently elastically flexible.

Separate end portions 24 of the peripheral strip 12 allow elastic positioning of the spacer grid 8 while allowing to obtain the spacer grid 8 with a reduced number of parts and a reduced number of operation, namely without welding of the peripheral strip 12 at the corner of the spacer grid 8.

Optionally, each end portion 24 is provided with a rigid contact projection 44 protruding outwardly from the tab 26 to contact the facing inner wall 20. The contact projection 44 is provided e.g. as a rigid dimple stamped in the end portion 24. By varying the height and length of the dimple, the positioning performances of the spacer grid 8 may be optimized.

Optionally, each end portion 24 is provided with at least one slot 46 to adjust the spring force of the tab 26.

Optionally, each peripheral strip 12 is provided with at least one motion limiter 38 located adjacent to the free end portion 24 for avoiding overstress. The motion limiter 38 is preferably formed in a fixed portion of the peripheral strip 12 out of the cantilevered end portion 24. As illustrated on FIG. 5, the motion limiter 38 is formed in a fixed portion of the peripheral strip 12 opposite the end portion 24 relative to a connection with an intermediate strip 14.

In one embodiment, the peripheral band 11 is cut at each corner and each peripheral strip 12 has its two end portions 24 configured as springs 22. Springs 22 are provided at each corner of the spacer grid 8.

In an alternative embodiment, peripheral strip end portions 24 configured as springs 22 are provided only at a limited number of the corners of the spacer grid 8, e.g. at two diagonally opposed corners of the spacer grid 8. In such an embodiment, one peripheral strip 12 may have one end portion 24 configured as a spring 22 and the other opposite end portion 24 assembled to that of another peripheral strip 12 and optionally provided with spring 22, projection 36 and motion limiter 38 according to the first embodiment of the invention.

The bundle of fuel rods 4 may comprise full-length fuel rods 4 and part-length fuel rods 4 of shorter length than the full-length fuel rods. A spacer grid 8 provided with a

7

peripheral band **11** cut at a corner is especially adapted when the bundle of fuel rods **4** comprises a part-length fuel rod at said corner.

As illustrated on FIG. 2, the spacer grid **8** exhibits a square peripheral contour and defines a 11×11 square lattice of cells **16** with the opening **18** replacing a 3×3 array of cells **16**. Other arrangements may be contemplated by varying the number of cells **16** in the lattice (e.g. 9×9, 10×10, 12×12), the peripheral contour of the spacer grid **8** and corresponding lattice (for instance square shaped, rectangular shaped or hexagonal shaped). Similarly, the number, shape and size of the water channel **6** may vary. Hence, the number of openings **18** for receiving water channel(s) or water rods (one opening **18**, two openings **18** or more) and the size and shape of the openings **18** for receiving water channels or water rods (1×1, 1×2, 2×1, 2×2, 2×3, 3×3 . . .) may vary correspondingly.

The invention applies in particular to fuel assemblies comprising a fuel channel, where it is preferable to maintain an adequate spacing between the bundle of fuel rods and the inner walls of the fuel channel to allow adequate flow of coolant/moderator in the fuel channel between and around the fuel rods, i.e. namely to BWR or VVER fuel assemblies.

What is claimed is:

1. A nuclear fuel assembly spacer grid defining cells for receiving fuel rods, the spacer grid comprising:

a peripheral band composed of at least one peripheral strip delimiting a portion of the peripheral contour of the spacer grid, and at least one spacer grid positioning spring elastically deformable and formed in the peripheral band; and

interlaced intermediate strips distributed within the peripheral contour,

the at least one spacer grid positioning spring protruding outwardly relative to the at least one peripheral strip,

the at least one spacer grid positioning spring being cantilevered by extending in a cantilever fashion horizontally away from or towards a corner of the spacer grid,

the at least one spacer grid positioning spring including a flexible cantilever tab and a contact portion protruding outwardly from the flexible cantilever tab,

the at least one spacer grid positioning spring being located vertically between an upper plane and a lower plane of the spacer grid, the upper plane being defined respectively by upper edges of the interlaced intermediate strips, the lower plane being defined by lower edges of the interlaced intermediate strips of the spacer grid.

2. The spacer grid according to claim **1**, wherein the at least one spacer grid positioning spring is stamped in the peripheral band.

3. The spacer grid according to claim **1**, wherein the at least one spacer grid positioning spring is delimited in the peripheral band by at least one elongated slot cut in the peripheral band.

8

4. The spacer grid according to claim **3**, wherein the at least one elongated slot is a curved slot.

5. The spacer grid according to claim **1**, wherein the contact portion is rigid.

6. The spacer grid according to claim **1**, wherein the at least one spacer grid positioning spring is at a longitudinal end portion of one of the at least one peripheral strip.

7. The spacer grid according to claim **6**, wherein the at least one spacer grid positioning spring includes two spacer grid positioning springs formed in one of the at least one peripheral strip each at a respective longitudinal end portion of the peripheral strip.

8. The spacer grid according to claim **1**, wherein the peripheral band is composed of several peripheral strips each delimiting a side of the peripheral contour of the spacer grid, the at least one spacer grid positioning spring including a plurality of spacer grid positioning springs, each peripheral strip comprising two of the spacer grid positioning springs each at a respective longitudinal end portion of the corresponding peripheral strip.

9. The spacer grid according to claim **1**, wherein the at least one spacer grid positioning spring is formed by at least one free cantilevered end portion of the peripheral band.

10. The spacer grid according to claim **9** further comprising at least one corner cell delimited by two peripheral strip free end portions of two peripheral strips of the peripheral band delimiting two adjacent sides of the peripheral contour of the spacer grid, said free end portions being separated from each other by an aperture such that the at least one corner cell is laterally opened.

11. The spacer grid according to claim **10**, wherein each corner cell is delimited by two free end portions of two adjacent peripheral strips separated by an aperture.

12. The spacer grid according to claim **10**, wherein the at least one spacer grid positioning spring includes at least two spacer grid positioning springs, each of the two free end portions delimiting the at least one laterally opened corner cell includes therein a respective one of the at least two spacer grid positioning springs.

13. The spacer grid according to claim **1** further comprising at least one motion limiter configured for limiting motion of the at least one peripheral strip and avoiding overstress of the at least one spacer grid positioning spring and formed in the peripheral band vertically aligned with the at least one spacer grid positioning spring and protruding outwardly.

14. The spacer grid according to claim **9** wherein the at least one peripheral strip includes a plurality of peripheral strips, the intermediate strips distributed between the peripheral strips forming an assembly of interlaced strips.

15. A nuclear fuel assembly comprising:
a bundle of fuel rods,
a fuel channel and
at least one spacer grid according to claim **1**, for laterally positioning the bundle of fuel rods within the fuel channel.

* * * * *