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Pedersen

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(54) **SELF CENTERING NOCK**

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This patent is subject to a terminal disclaimer.

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Related U.S. Application Data

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(51) **Int. Cl.**

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F21V 33/00	(2006.01)
F42B 6/04	(2006.01)

(52) **U.S. Cl.**

CPC ***F42B 6/06*** (2013.01); ***F21V 33/008*** (2013.01); ***F42B 6/04*** (2013.01)

(58) **Field of Classification Search**

CPC F42B 6/06

See application file for complete search history.

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Primary Examiner — John Ricci

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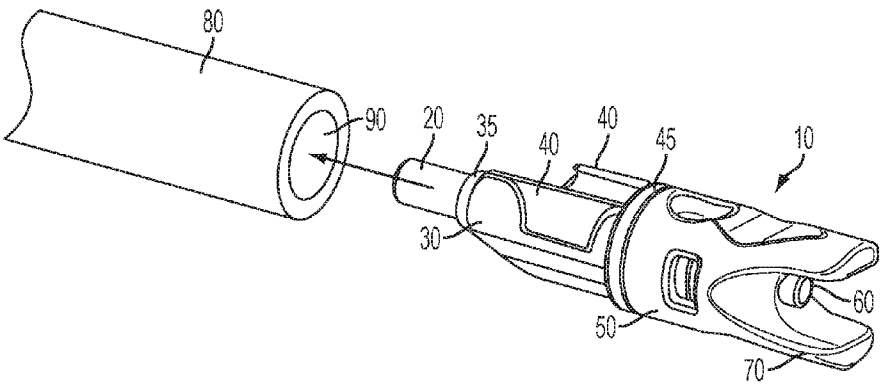
(57) **ABSTRACT**

A self-centering nock is provided for use in a well-balanced nock-arrow or nock-bolt assembly. The self-centering nock includes compliant projecting protrusions or compliant arms that are substantially rotationally symmetric about a cross section normal to a main axis of the self-centering nock. The compliant projecting protrusions or compliant arms may be received in bolts that have bores of differing internal dimensions.

21 Claims, 8 Drawing Sheets



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Higher resolution version of screenshot contained in Cite No. CL of http://www.archerytalk.com/vb/showthread.php?t=201870&page=61&p=1056154584#post1056154584 (screenshot displays "Nov. 17, 2009").

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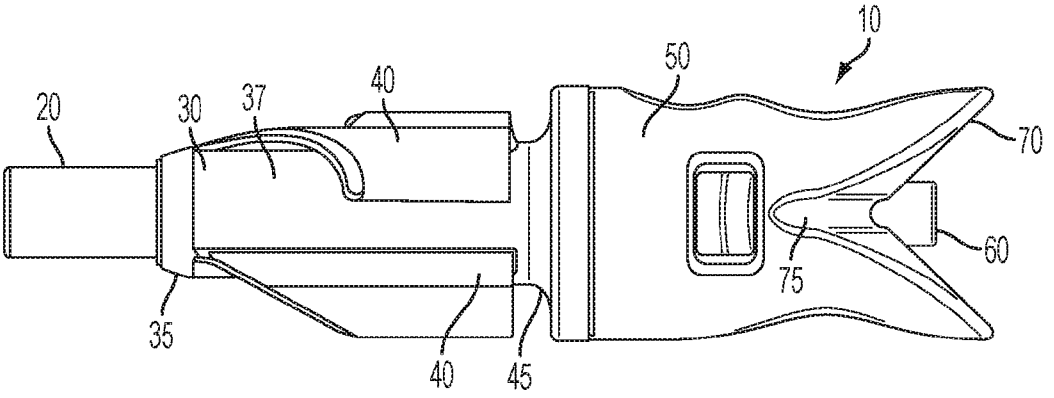


FIG. 1A

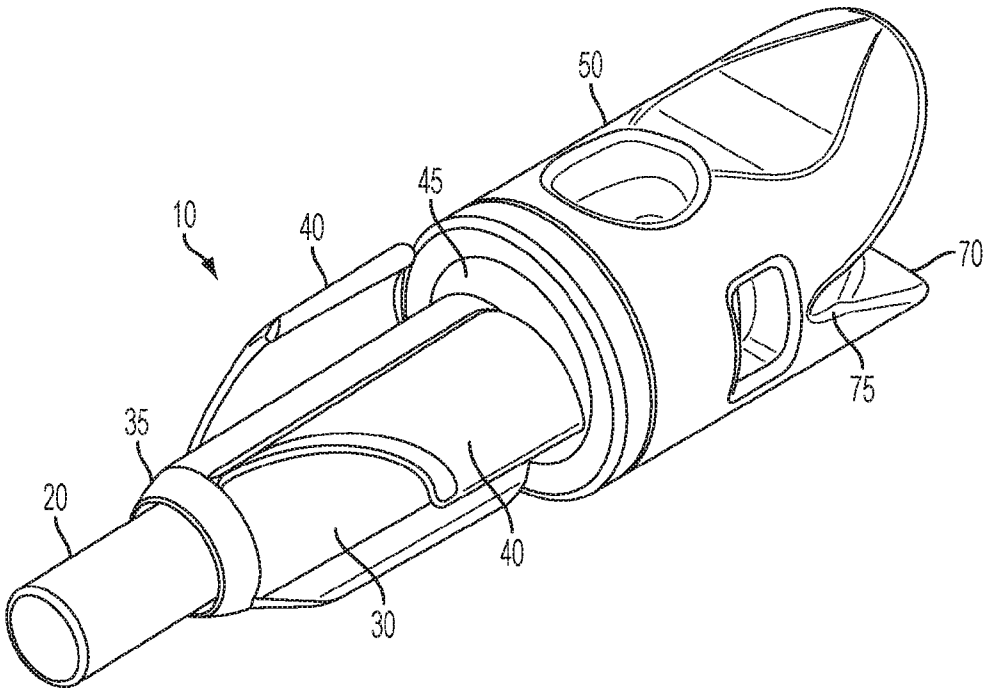


FIG. 1B

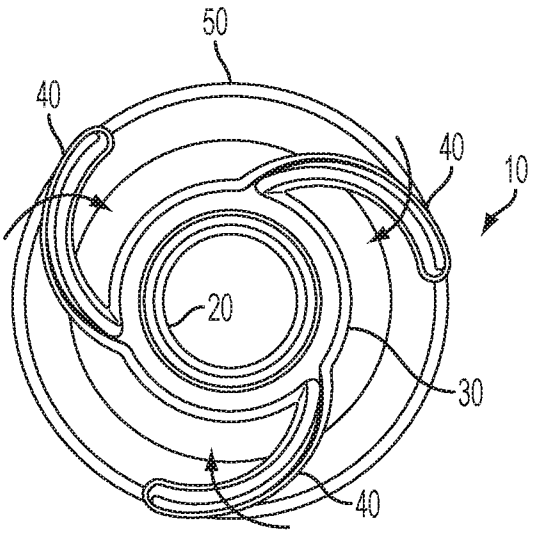


FIG. 2

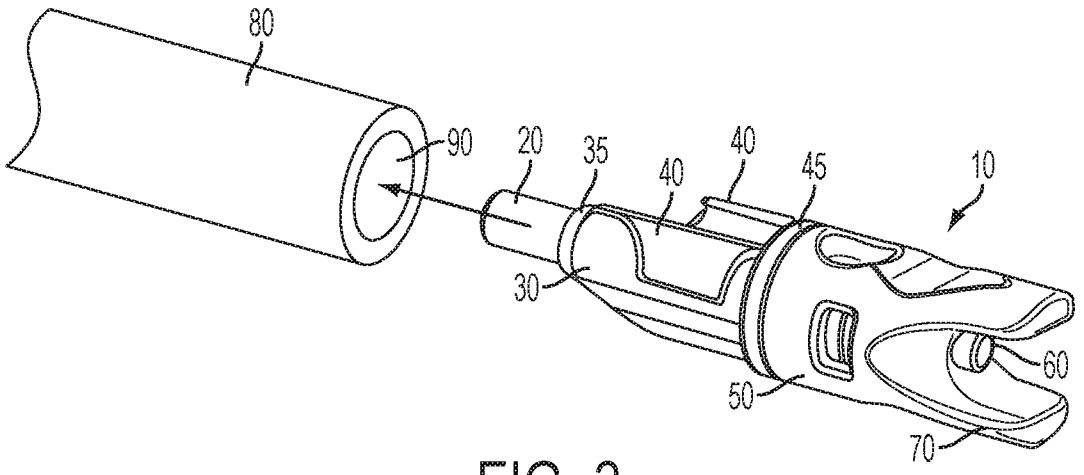
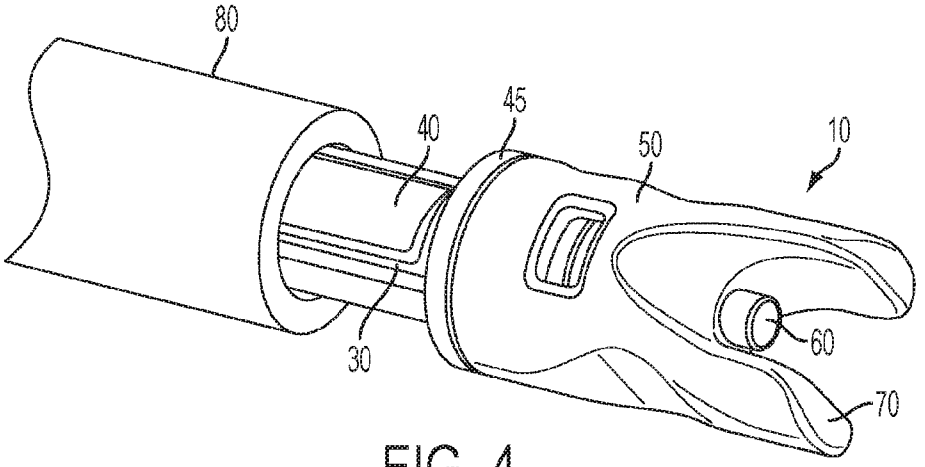


FIG. 3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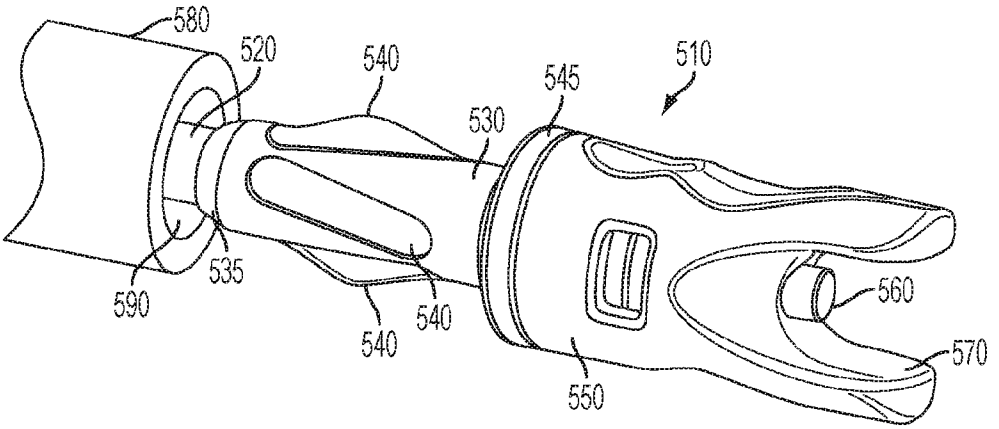
40
45
50
10
30
60
70

FIG. 4


580
520
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510
530
590
535
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560
570
550

FIG. 5A

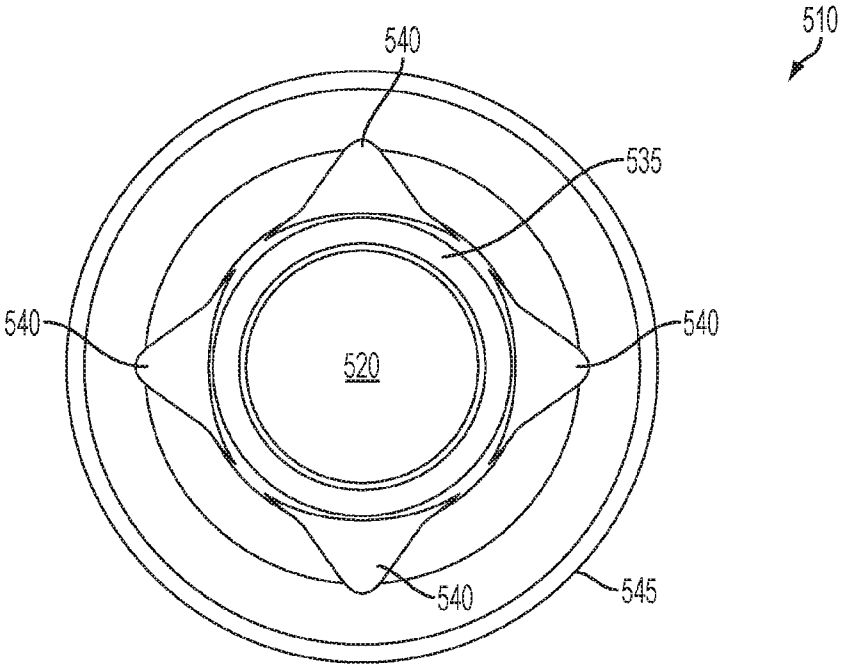

FIG. 5B

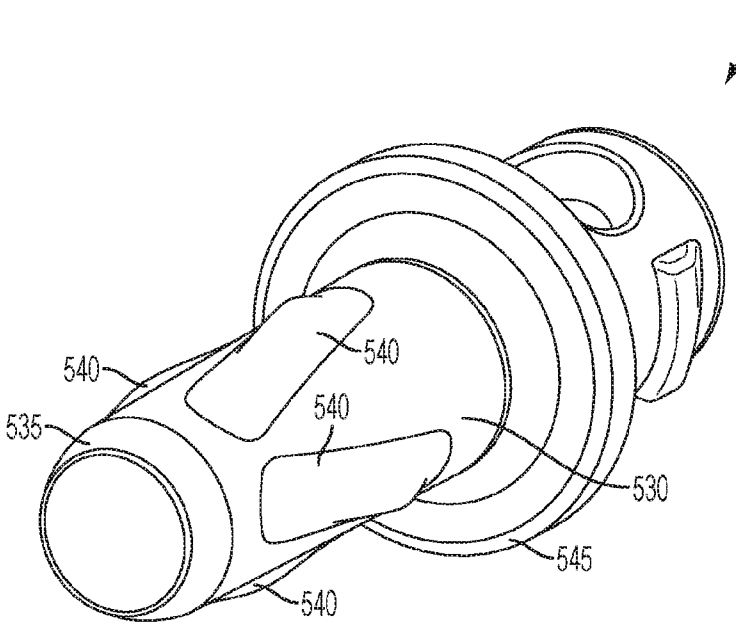

FIG. 5C

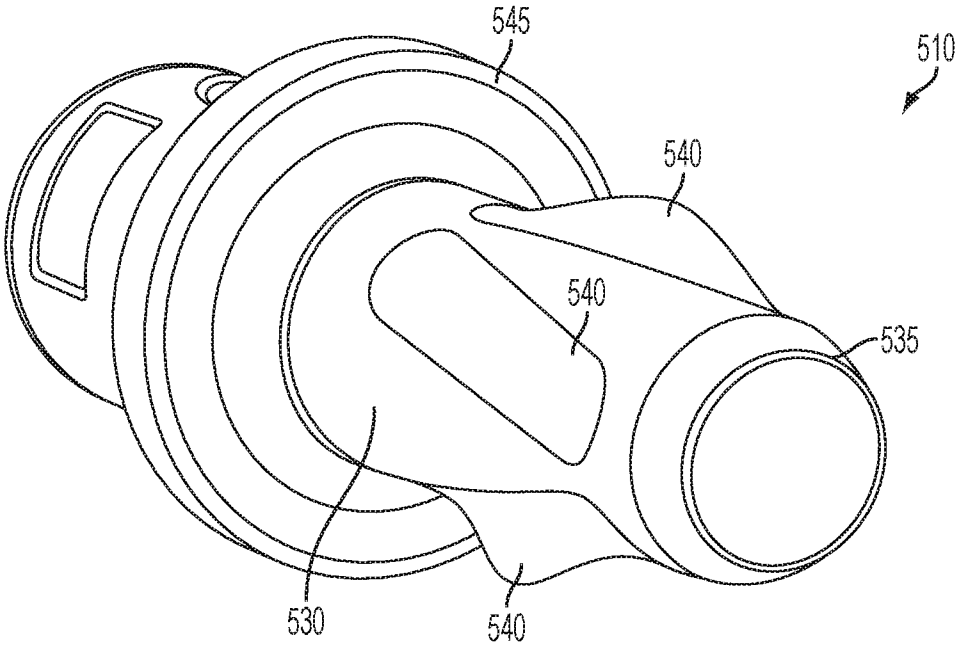

FIG. 5D

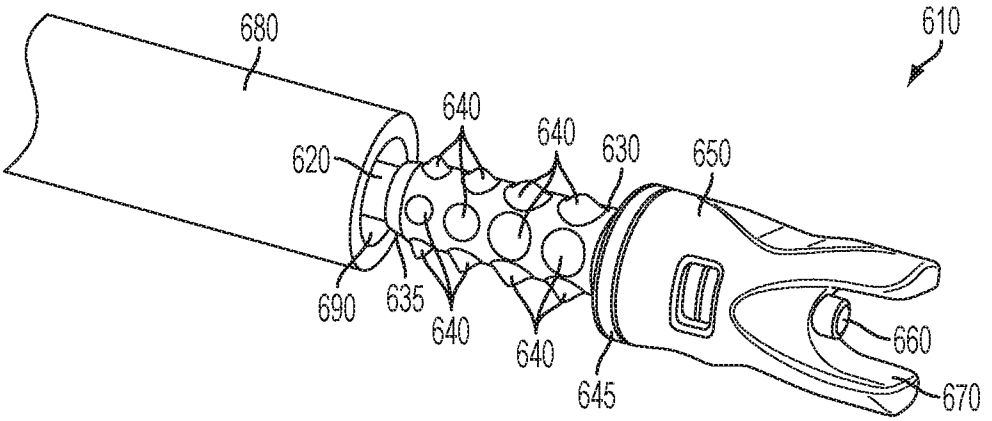

FIG. 6

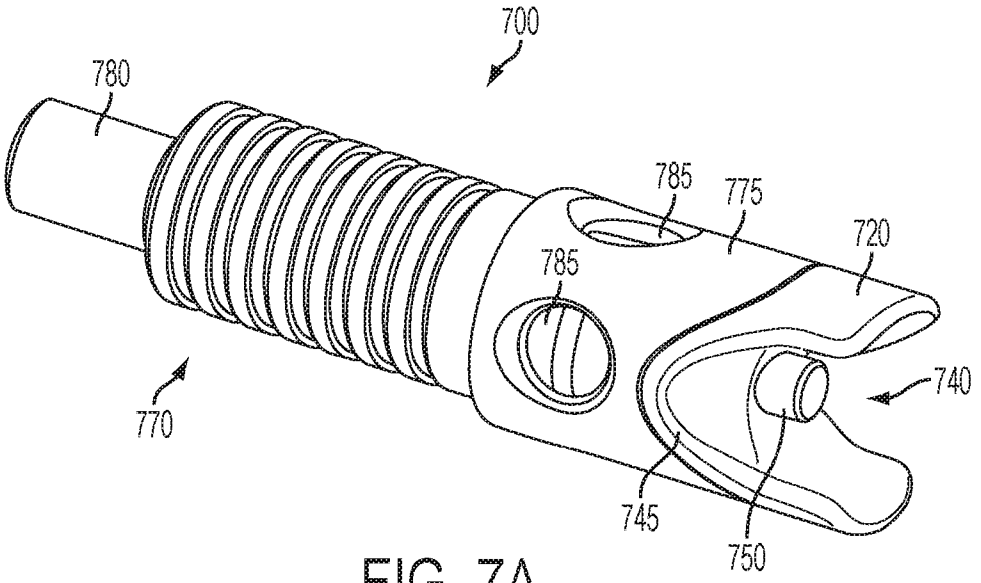
700
780
785
775
720
785
740
770
745
750

FIG. 7A

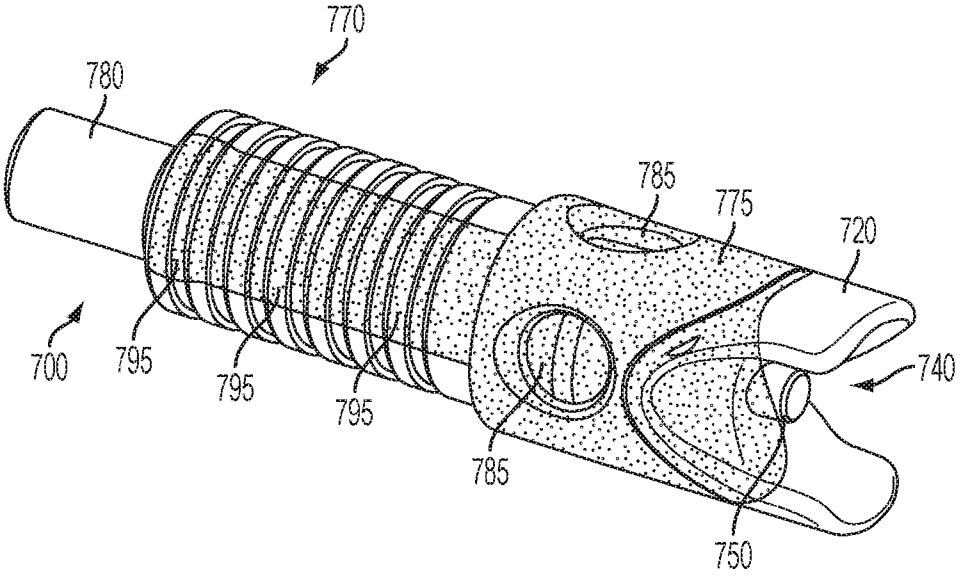
770
780
785
775
720
700
795
795
795
740
785
750

FIG. 7B

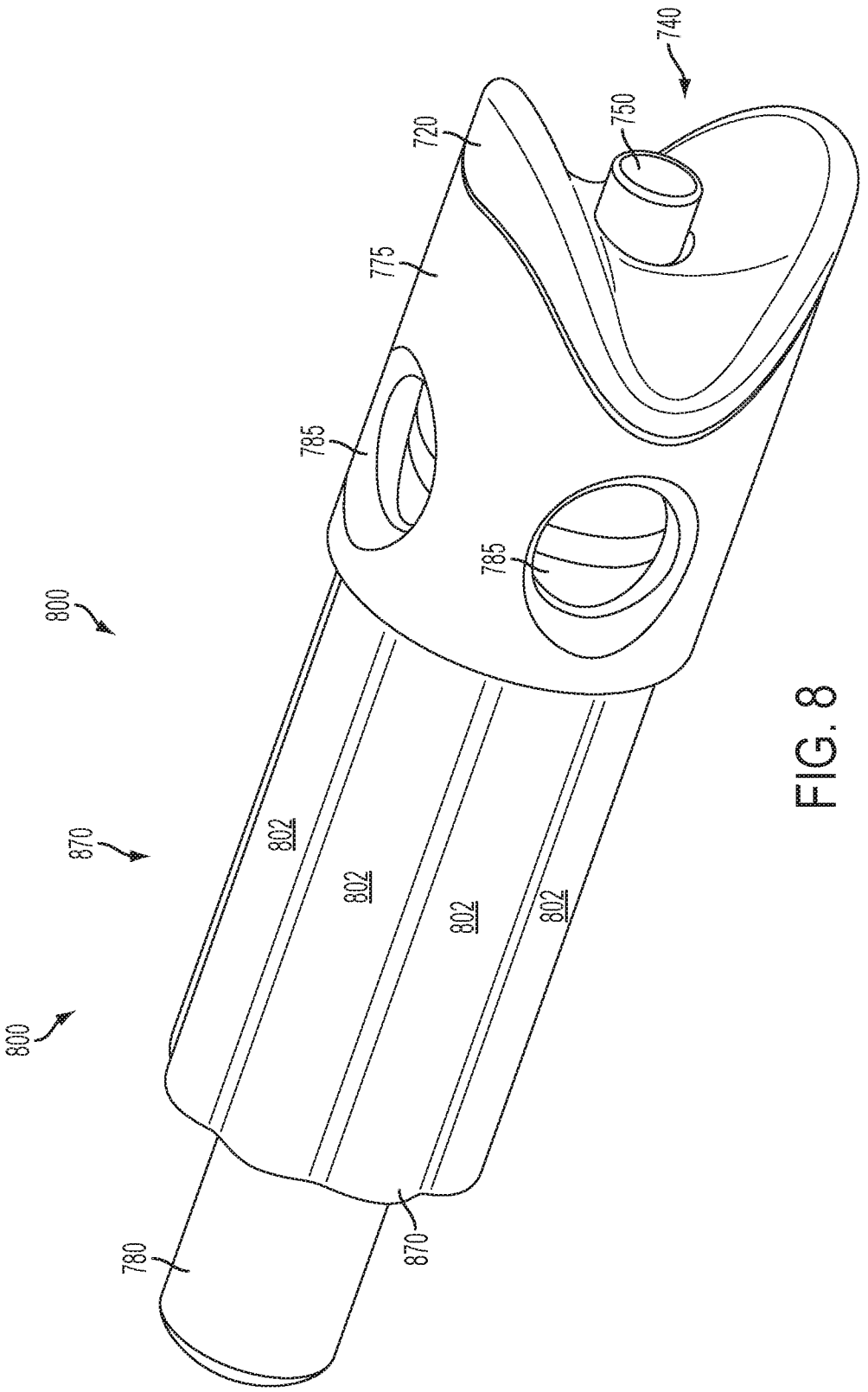

FIG. 8

SELF CENTERING NOCK

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation, and claims the benefit under 35 U.S.C. §120, of U.S. patent application Ser. No. 14/526,986, filed Oct. 29, 2014, which is a divisional, and claims the benefit under 35 U.S.C. §120, of U.S. patent application Ser. No. 13/785,862, filed Mar. 5, 2013, now U.S. Pat. No. 9,028,347, which claims the benefit under 35 U.S.C. §119(e) of U.S. Provisional Patent Application No. 61/621,211, filed Apr. 6, 2012, each of which is herein incorporated by reference in its entirety.

FIELD OF EMBODIMENTS OF THE INVENTION

Embodiments of the present invention generally relate to a nock for an arrow or crossbow bolt, and more specifically to a self-centering nock that is adapted for use with arrows or crossbow bolts of differing internal dimensions, and whose use results in arrow or crossbow bolts that are properly balanced.

BACKGROUND OF EMBODIMENTS OF THE INVENTION

Existing arrows and crossbow bolts (collectively, "bolt" or "bolts") are usually offered in a variety of differing dimensions. Such bolts are often configured with a bore at the distal end of the bolt shaft that is adapted to receive a nock. Bolts are usually made available in different sizes and shapes; for that reason, the dimensions of the internal bore of each bolt into which a nock may be fitted may differ from those of other bolts. As such, each bolt of a specific dimension generally requires a corresponding nock that is dimensioned so that it is properly received into the bolt bore, and whose insertion into the bore results in a properly balanced bolt.

The design, manufacture and marketing of nocks of differing sizes to accommodate differently dimensioned bolts of, for example, a product line, is inefficient, expensive and time-consuming. There is thus a need for a nock that may be used with bolts of differing dimensions, but that results in a properly balanced bolt when used with each differently dimensioned bolt.

SUMMARY OF EMBODIMENTS OF THE INVENTION

In one embodiment of the present invention, a self-centering nock for attachment to a bolt is provided. The self-centering nock includes an intermediate portion and a distal portion. The intermediate portion includes compressible, elastic and/or viscoelastic compliant arms that project from the surface of the intermediate portion, are substantially rotationally symmetric along cross sections normal to the main axis of the nock. The intermediate portion, along with the compliant arms, may be received into bores of bolts of differing dimensions. When so received, compression of the compliant arms by the inner surface of the bore provides a symmetric and self-centering friction fit that secures the nock to the bolt. The self-centering nock may also include a proximal end that is also part of the portion of the nock that is intended for insertion within the bore of a bolt. As used herein, the terms "compression," "compression of," "compressible," "compressed," and the like, do not necessarily mean that there will be a change (e.g., decrease) in volume. Rather, these terms more generically indicate that a force will be exerted on or with respect to, for example, the compliant arms, which may or may not result in a corresponding decrease in volume. Generally, the compressible, elastic and/or viscoelastic elements of the present specification are intended to be structurally deformed with a high likelihood of returning to their original shape.

In another embodiment, compressible, elastic and/or viscoelastic projecting protrusions such as elastomer ribs or projecting protrusions may be formed (for example, through co-molding) on the intermediate portion. The projecting protrusions, when compressed during insertion of the intermediate portion into bores of differently dimensioned bolts, provide a symmetric and self-centering friction fit that serves as a means of attachment of the nock to the bolts.

In another embodiment, hot-melt glue may be applied to the compliant arms or projecting protrusions, which may be used to secure the nock to the bolt. Nocks in embodiments of the present invention may be lighted nocks or nocks without any light. In yet other embodiments, the projecting protrusions may be formed on the inner surface of the bore of a bolt. In this configuration, when the intermediate portion of a nock without any projecting protrusions is inserted into the bore of the bolt, the projecting protrusions provide a self-centering friction fit that serves as a means of attachment of the nock to the bolts. In yet other embodiments, the nock may contain a bore into which the distal end of the bolt fits, with projecting protrusions either on the inner surface of the bore of the nock or on the distal end of the bolt. In these embodiments, the substantial rotational symmetry of the projecting protrusions along cross sections normal to the axis of the bolt provides a self-centering fit and a well-balanced bolt-nock assembly as discussed above.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1**A is an exemplary side view of an embodiment of a self-centering nock, known as the "Half-moon" style nock, that has compliant arms that bend rotationally around the part axis to account for different bolt internal diameters.

FIG. **1**B is an exemplary perspective view of the embodiment of the self-centering nock depicted in FIG. **1**A.

FIG. **2** is an exemplary frontal view of the embodiment of the self-centering nock of FIGS. **1**A and **1**B that depicts how the compliant arms are free to rotationally bend inward to account for different bolt internal diameters.

FIG. **3** is an exemplary perspective view of an embodiment of the self-centering nock of FIGS. **1-2** in which insertion of the self-centering nock into the bore of a bolt is also depicted.

FIG. **4** is an exemplary perspective view of the embodiment of the self-centering nock of FIGS. **1-3** in which the self-centering nock has been partially inserted into the bore of a bolt, and which also depicts how the compliant arms bend toward the part axis to allow for variable bolt internal diameters.

FIG. **5**A is an exemplary perspective view of an embodiment of a self-centering nock that has elastomer ribs co-molded on a rigid polymer substrate, and which is illustrated as being partially inserted into the bore of a bolt.

FIG. **5**B is an exemplary frontal view of an embodiment of the self-centering nock of FIG. **5**A.

FIG. **5**C is an exemplary perspective view of an embodiment of the self-centering nock of FIG. **5**A.

FIG. **5**D is an exemplary frontal view of an embodiment of the self-centering nock of FIG. **5**A.

FIG. **6** is an exemplary perspective view of an embodiment of a self-centering nock that has projecting protrusions co-molded on a rigid polymer substrate, and which is illustrated as being partially inserted into the bore of a bolt.

FIGS. **7**A and **7**B depict a crossbow "capture" style nock in accordance with an embodiment of the invention with ribs that are formed circumferentially about the primary axis.

FIG. **8** depict a crossbow "capture" style nock in accordance with an embodiment of the invention with ribs that are formed along the primary axis.

DESCRIPTION OF EMBODIMENTS OF THE INVENTION

FIG. **1** is a side view of an exemplary self-centering nock **10** that may be used with bolts of differing dimensions. The bolts may in particular have bores of differing dimensions that may each receive nock **10**. Nock **10** includes three sections: a proximal end **20**, an intermediate portion **30** contiguous with proximal end **20**, and distal end **50** that is contiguous with intermediate portion **30**. In this embodiment, proximal end **20** is of cylindrical shape and has a diameter that is smaller than the diameters of each of the cylinder-like intermediate portion **30** and distal end **50**. In one embodiment, proximal end **20** is a battery that is used to power a light source of the nock **10**.

In this embodiment, intermediate portion **30** includes a cylindrical portion **37**, a proximal portion **35**, a distal portion **45** and compliant arms **40**. Proximal portion **35** is tapered and has a cross-sectional diameter that varies from a value that is approximately equal to the diameter of proximal end **20** to a value that is approximately equal to the diameter of cylindrical portion **37**. Distal portion **45** is flared in the direction of the main axis of the nock, such that the cross sectional diameter of distal portion **45** increases in the direction along the main axis towards distal end **50**, and approaches the diameter of distal end **50** where distal portion **45** meets distal end **50**. Compliant arms **40** project from the surface of cylindrical portion **37**, and as illustrated in the cross-sectional view of FIG. **2**, are substantially rotationally symmetric along cross sections normal to the main axis of nock **10**. In other words, rotation about the main axis by at least one angle greater than 0 degrees but less than 360 degrees will substantially map the original cross sectional cut on to itself. In an aspect of this embodiment, compliant arms **40** are arranged in a spiral configuration, as illustrated in FIGS. **1**-**3**.

As illustrated in FIG. **3**, proximal end **20** and intermediate portion **30** of nock **10** are configured to be received into bore hole **90** of bolt **80**. When so received, compression of compliant arms **40** of nock **10** by the inner surface of bore **90** of bolt **80** provides a friction fit that provides one way of attaching nock **10** to bolt **80**. FIG. **4** illustrates compression of compliant arms **40** by the inner surface of bore **90** of bolt **80** as proximal end **20** and intermediate portion **30** of nock **10** are received by bore hole **90**.

Because the friction fit attaching bolt **80** to nock **10** is provided by compression of compliant arms **40**, the latter is preferably formed from a material that is elastic or viscoelastic. Such materials include, for example, elastic or viscoelastic polycarbonates, elastomers and rubber. In certain embodiments, compliant arms **40** may be formed from combinations of a material that is elastic and a material that is viscoelastic; in such embodiments, the elastic and viscoelastic parts of each compliant arm may be configured identically to those of the other compliant arms to permit uniform and symmetric compressibility of the compliant arms when nock **10** is attached to bolt **80**.

The substantial rotational symmetry of compliant arms **40**, for example, along cross-sectional planes normal to the main axis of the nock, permits the restoring forces of the compressed compliant arms **40** (when proximal end **20** and intermediate portion **30** of nock **10** are inserted within bore **90** of bolt **80**) to apply symmetrically, thus tending to center proximal end **20** and intermediate portion **30** within bore **90** of bolt **80**. Such self-centering permits the nock-bolt assembly to be well-balanced. For example, as is known and customary in the art, an experienced user or a person of ordinary skill in the art may spin a nock-bolt assembly around its main axis to determine whether the assembly is well-balanced. Advantages of a well-balanced nock-bolt assembly may include superior performance (e.g., flight) characteristics of the corresponding arrow or bolt product. Compliant arms (or, more generally as discussed below, projecting protrusions) may be said to be "substantially rotationally symmetric" when they are rotationally symmetric or nearly rotationally symmetric. This provides sufficient rotational symmetry of the compliant arms (or, more generally as discussed below, projecting protrusions) so that the nock-bolt assembly is well-balanced.

Because of the compressibility of compliant arms **40**, nock **10** is capable of being received and properly self-centered as described within the bores of a plurality of differently dimensioned bolts. For example, nock **10** may be properly fitted in either of a first bolt and a second bolt, where the bore diameters of the first bolt and the second bolt are different. Table 1 below lists examples of differently dimensioned bolts that may each accommodate the nock so that the nock is self-centered and each bolt-nock assembly is well-balanced. As is seen based on Table 1, in the current embodiment, nock **10** may be properly used in differently dimensioned bolts, where the bore diameter of the bolts varies between 0.24 to 0.314 inches.

TABLE 1

Crossbow Bolt Dimensions

Bolt	Outer Diameter (inches)	Inner Diameter (Inches)
Horton Bone crusher 20"	0.345	0.24
GT L4	0.346	0.272
CE Crossbolt	0.344	0.282
Carbon Express maxima hunter	0.34	0.283
carbon express Surge 20"	0.348	0.283
CE Parker	0.339	0.284
CE Red Hot	0.34	0.285
Easton FMJ	0.343	0.287
Beman Carbon Thunderbolt	0.346	0.296
Barnett Headhunter	0.347	0.296
Easton Power Bolt	0.345	0.297
Easton 10Pt Pro Elite	0.345	0.298
GT L2	0.34	0.3
GT L3	0.344	0.3
Excalibur Carbon Firebolt	0.349	0.3
Horton Carbon Strike MX	0.344	0.3
Horton BC carbon 20"	0.344	0.3
Victory	0.345	0.3
Horton BC Alum 20"	0.345	0.304
Easton 10PT 2219	0.344	0.305
Easton Magnum 2219	0.344	0.306
carbon express Alum, 2219 20"	0.348	0.306

TABLE 1-continued

Crossbow Bolt Dimensions

Bolt	Outer Diameter (inches)	Inner Diameter (Inches)
Horton Lightning Strike MX 20"	0.35	0.312
Easton Magnum 2216	0.346	0.314
max	0.35	0.314
min	0.339	0.24

Nock **10** may be designed to accommodate a greater or lesser variation in bore diameters and/or different bore diameter values, as the need may be, by changing the shape, number and geometry of compliant arms **40**, and by changing the material (and elasticity and/or viscoelasticity) from which compliant arms **40** are formed. Accordingly, by varying such parameters, various nocks can be designed that are self-centered, and various well-balanced nock-bolt assemblies can be designed that are based on differently dimensioned bolts. The design, manufacture and use of a nock of a particular shape, composition and size for use with a plurality of differently dimensioned bolts may provide efficiencies based on economies of scale, and thus reduce expenses and time required to design, manufacture and/or market differently sized nocks adapted for use with correspondingly dimensioned bolts.

In practice, the nock **10** is constructed so that it is compatible with a large variation in the internal diameter of the bores **90** of bolts **80**. In connection with the largest-diameter bores **90** of bolts **80** compatible with nock **10**, compliant arms **40** should deform sufficiently to produce sufficient holding force via friction within the bore **90** of the bolt **80**. In connection with the smallest-diameter bores **90** of bolts **80** compatible with nock **10**, compliant arms **40** should be sufficiently compliant to allow for sufficient deformation to enable compliant arms **40** to compress to these smaller diameters without exceeding the ductility limit of the material from which compliant arms **40** are formed. Accordingly, appropriate combinations of ductile material and compliant structure can be selected for compliant arms **40**. In one embodiment, the selection of a polymer material such as polycarbonate with a failure strain limit of over 100% for compliant arms **40** allows for a large variation in compliant structures. In one or more preferred embodiments, the maximum strain value will be less than 20% at the limiting location within the design.

Distal end **50** of nock **10** contains, at its distal end, opening **70** and groove **75** that are configured to receive the string of a bow or crossbow. Distal end **50** also includes button **60**, which may be transparent to allow light produced within nock **10** to be transmitted outside through button **60**. In embodiments in which nock **10** is a lighted nock, nock **10** may also include an internal power source such as a battery to power the internal lighting mechanism.

In certain embodiments, nocks **10** in accordance with the current invention may be sold to end users separately from the bolts **80** that are configured to properly accommodate the nocks **10**. In these embodiments, the end user may fit the nock **10** within the bolt **80** bore, after purchasing each of these components.

In other embodiments, the manufacturer or distributor may fit the nocks **10** into differently dimensioned bolts **80**, and may market the bolt-nock assemblies as a finished product. In aspects of these embodiments, the manufacturer or distributor may also use a thermoplastic adhesive such as hot-melt glue for more secure attachment of a self-centered nock **10** within a bolt **80**. For example, the manufacturer or distributor may apply hot-melt glue to the outer surfaces of compliant arms **40** of nock **10**, allow the glue to cool down, and then sell nock **10** to the end user. The end user may at a later time choose a bolt **80**, for insertion of the nock **10**. The user may then insert and properly fit nock **10** within bore **90** of bolt **80**, and then heat the back end of bolt **80** (i.e., the end of bolt **80** at which the nock is located) to melt the hot-melt glue. Afterwards, once the hot-melt glue cools down, nock **10** would be securely attached to bolt **80**, due to the bonding action of the hot-melt glue, which would act between the outer surfaces of compliant arms **40** and the internal surface of bore **90** of bolt **80**. In other embodiments, the manufacturer or distributor may store stocks of nocks **10** with hot-melt glue applied as described above, and may, at times of its choosing, fit the nocks **10** into the bolts **80** using a heating process as just described before marketing bolt-nock assemblies to end users.

The nocks of embodiments of the present invention may be lighted, such as nock **10** of the embodiment of FIGS. **1-4**. However, nocks that are not lighted may also be used in embodiments of the present invention.

As discussed, the embodiment of nock **10** illustrated in FIGS. **1-4** includes proximal end **20**, intermediate portion **30** and distal end **50**. These portions of nock **10** may include separate pieces that are assembled together, or may include a nock made from a single-formed piece, together with assembled components such as button **60** and compliant arms **40**.

Injection molding may, for example, be used to manufacture portions of the nock **10** or a single-formed nock. Further, in certain embodiments, the nock **10** may consist of only an intermediate portion **90** (containing compliant arms **40**) and distal end **50** (possibly containing button **60** as a component but not containing any compliant arms); in such embodiments, intermediate portion **90** and distal end **50** may be separately formed and assembled, or may be formed as a single-piece nock with components, such as button **60**.

Nocks **10** in accordance with embodiments of the present invention may more generally include one or more projecting protrusions instead of only compliant arms **40** as described, which include a special case of a projecting protrusion. In embodiments in which projecting protrusions are used on a nock, substantial rotational symmetry of the projecting protrusions, for example along cross-sectional planes normal to the main axis of the nock, permits the restoring forces of the compressed projecting protrusions to apply symmetrically, thus tending to center the relevant nock portions within the bore **90** of a bolt **80**. Preferred embodiments include those in which there are at least two such projecting protrusions, and more preferred embodiments include those in which there are at least three such projecting protrusions.

FIGS. **5**A-D illustrate an embodiment of the present invention in which projecting protrusions, formed from elastomer ribs **540** that are co-molded on the rigid polymer substrate comprising intermediate portion **530** of nock **510**, are present on nock **510**. Elastomer ribs **540** are similar to compliant arms **40** of the embodiment of FIGS. **1-4** in that they are also compressible and elastic or viscoelastic (or configured from a combination of elastic and viscoelastic materials as described earlier).

When proximal end **520** and intermediate portion **530** of nock **510** are received within bore **590** of bolt **580**, compression of elastomer ribs **540** of nock **510** by the inner surface of bore **590** of bolt **580** provides a friction fit that

secures nock **510** to bolt **580**. In the embodiment of FIGS. **5**A-D, there are two pairs of co-molded ribs **540**, with the ribs **540** of each pair cooperating with one another during insertion into bore **590** to carry out a wedging action that increases retention of the nock **510** within the bore **590** of bolt **580**. The co-molded ribs **540** are situated on intermediate portion **530** so that they are substantially rotationally symmetric along planes normal to intermediate portion **530**. In this embodiment, the elastomer ribs **540** are formed from a material that is sufficiently elastic and/or viscoelastic to provide a self-centered and well-balanced fit when nock **510** is fitted to bolts **580** having at least two different bore dimensions.

FIG. **6** illustrates another embodiment comprising projecting protrusions **640** that are co-molded on intermediate portion **630** of nock **610**. Projecting protrusions **640** are similar to compliant arms **40** of the embodiment of FIGS. **1**-**4** and the elastomer ribs **540** of the embodiment of FIGS. **5**A-D in that they are also compressible and elastic and/or viscoelastic. When proximal end **620** and intermediate portion **630** of nock **610** are received within bore **690** of bolt **680**, compression of projecting protrusions **640** of nock **610** by the inner surface of bore **690** of bolt **680** provides a friction fit that secures nock **610** to bolt **680**. In this embodiment, the projecting protrusions **640** are formed from a material that is sufficiently elastic and/or viscoelastic to provide a self-centered and well-balanced fit when nock **610** is fitted to bolts having at least two different bore dimensions.

FIGS. **7**A and **7**B depict a crossbow "capture" style nock **700** in accordance with an embodiment of the invention. Nock **700** has components similar to those of nock **10** shown in FIG. **1**, except that nock **700** includes structural support piece **775** that is attached to distal end **720** of nock **700**, which contains a groove **745** that provides opening **740**. Structural support piece **775** provides structural support for distal end **720**, which is preferably made from a clear polymeric material or polycarbonate to allow the transmission of light from the light source of nock **700** to the outside. In certain embodiments, structural support piece **775** is made from an aluminum alloy, which in this embodiment has a yield strength of 75 ksi, which is much greater than the yield strength of the clear polymeric material in the distal end **720** of nock **700** that has an approximate yield strength of 9000 psi.

Structural support piece **775** may be constructed of or include other structural support materials such as Mg, Ti, Steel, Stainless Steel, and/or high strength, structural polymeric or composite materials. Typically, such structural support materials (including aluminum) are not transparent or translucent to light emissions from the light source (which may be an LED) of nock **700**, which distinguishes them from the clear polymeric materials used in constructing distal end **720** of nock **700**. Structural polymer materials that may be used to construct structural support piece **775** may include: nylon, delrin, carbon reinforced polymers, fiberglass reinforced polymers, PEEK, PMMA, and/or urethane. Additional polymers or composites serving the same purpose of supporting the less structurally robust clear polymeric piece in a lighted nock may be used in embodiments of the invention.

The groove **745** and opening **740** are configured to receive the string of a crossbow. Structural support piece **775** has a cylinder-like shape and substantially surrounds and structurally supports distal end **720**. The distal end **720** of structural support piece **775** contains a groove **745** so that structural support piece **775** does not obstruct opening **740**. In this embodiment, the distal end of structural support piece **775** contains four holes **785** (only two of which are visible in FIGS. **7**A and **7**B). All four holes **785** allow for light to escape from the nock. Other embodiments with different numbers of holes or semi-solid structures to allow light to escape may also be utilized.

In the embodiment of FIGS. **7**A and **7**B, one of the holes **785** permits access for turning off the light source within nock **700**, and another hole **785** permits light to escape sideways from nock **700**. The other two holes **785** are configured to allow structural support piece **775** to snap fit onto distal end **720** of nock **700**. Distal end **720**, in one aspect of this embodiment, contains protrusions configured to permit such a snap fit. Button **750** is configured to turn on the light source of the nock **700** when depressed (for example, depressed due to the tension of the bow string during operation). Button **750**, may be transparent to allow light produced within nock **700** to be transmitted outside through button **750**.

The distal end of structural support piece **775**, which is cylindrically shaped and proximate the distal end **720** of nock **700**, has a cross-sectional radius that is greater than that of the proximal end of structural support piece **775**, as depicted in FIGS. **7**A and **7**B. The proximal end of structural support piece **775** is shaped and dimensioned so that it can receive the distal end of battery **780**, which provides a power source for the light source (not depicted in FIGS. **7**A and **7**B) of nock **700**. Intermediate portion **770** of nock **700** is configured to receive the proximal end of structural support piece **775**. Intermediate portion **770** has a grooved surface **795** which is configured to compression fit into the bore of a conventional crossbow bolt. In addition, a distal end (closest to button **750**) of the intermediate portion **770** can, for example, snap fit or friction fit into the distal end of structural support piece **775**. Accordingly, in a preferred embodiment, the material of intermediate portion **770**, including grooved surface **795**, is elastic and/or viscoelastic so that intermediate portion **770** is able to snap fit as well and also provide a self-centered and well-balanced fit when nock **700** is fitted to bolts having at least two different bore dimensions. The intermediate portion **770** is preferably manufactured using a conventional injection molding technique, which generally allows for a more complex geometry than, for example, an extrusion process. As known, extrusion molding is a continuous process, whereas injection molding is not. Accordingly, extrusion molding is generally a more expensive manufacturing process for a given material and desired shape.

FIG. **8** depicts a crossbow "capture" style nock in accordance with an embodiment of the invention. FIG. **8** is very similar to the embodiment depicted in FIGS. **7**A and **7**B, except that the ribs **802** are formed along the primary axis of the nock **800**. With the ribs **802** are formed along the primary axis of the nock **800**, intermediate portion **870** (which corresponds to intermediate portion **770** in FIGS. **7**A and **7**B) can be readily manufactured using extrusion molding.

As will be appreciated, the embodiments shown in FIGS. **1**-**6** can also utilize and include structural support piece the same as or similar to the structural support piece **775** used in the embodiment of FIGS. **7**A, **7**B and **8**. In addition, compliant arms, projecting protrusions, and/or projecting protrusions of any geometry that possesses substantial rotational symmetry as discussed may be used.

In a variation of the above embodiments, projecting protrusions are formed on the inner surface of the bore of the bolt, and are not formed on the on nock. In another variation, nocks may contain a bore into which the distal end of the

bolt fits, with projecting protrusions either on the inner surface of the bore of the nock or on the distal end of the bolt. In these embodiments, the substantial rotational symmetry of the projecting protrusions along cross sections normal to the axis of the bolt provides a self-centering fit and a well-balanced bolt-nock assembly as discussed earlier.

Embodiments of the present invention have been described for the purpose of illustration. Persons skilled in the art will recognize from this description that the described embodiments are not limiting, and may be practiced with modifications and alterations limited only by the spirit and scope of the appended claims which are intended to cover such modifications and alterations, so as to afford broad protection to the various embodiments of invention and their equivalents.

What is claimed is:

1. A nock, comprising:

a light source;

a first end comprising an opening configured to receive a string of at least one of a bow and a crossbow, wherein the first end allows the light source to transmit light through and beyond an external surface of the first end;

a structural support piece, that does not obstruct the opening, having a distal portion contacting the first end, and

a substantially cylindrical shaped portion, extending from the structural support piece, comprising a grooved external surface, wherein at least a portion of an external diameter of the cylindrical shaped portion is configured to be disposed in and contact an internal surface of a bore of an arrow or a crossbow bolt.

2. The nock of claim **1**, wherein the first end comprises a polymeric material.

3. The nock of claim **1**, wherein the first end comprises a polycarbonate material.

4. The nock of claim **1**, wherein the nock further comprises a power source.

5. The nock of claim **4**, wherein the power source comprises a battery.

6. The nock of claim **5**, wherein the light source comprises a light emitting diode.

7. The nock of claim **1**, wherein the structural support piece comprises aluminum.

8. The nock of claim **1**, wherein the structural support piece comprises a polymeric material.

9. The nock of claim **8**, wherein the polymer material comprises a carbon reinforced polymer.

10. The nock of claim **1**, wherein the structural support piece is coupled to the first end by a snap fit.

11. The nock of claim **1**, wherein the structural support piece contacts the first end at a parabolic interface.

12. A nock, comprising:

a light source;

a first end comprising a substantially U-shaped opening configured to receive a string of at least one of a bow and a crossbow, wherein the first end allows the light source to transmit light beyond an external surface of the first end;

a structural support piece, that does not obstruct the U-shaped opening, having a distal portion contacting the first end, and

a substantially cylindrical shaped portion, extending from the structural support piece, comprising a grooved external surface, wherein at least a portion of an external diameter of the cylindrical shaped portion is configured to be disposed in and contact an internal surface of a bore of an arrow or a crossbow bolt.

13. The nock of claim **12**, wherein the nock further comprises a power source.

14. The nock of claim **13**, wherein the first end comprises an aperture and a button extending through the aperture that contacts the string, wherein the button is configured to turn on the light source by a tension of the string.

15. The nock of claim **14**, wherein the button is transparent to allow a light from the light source to be transmitted beyond an external surface of the button.

16. The nock of claim **14**, wherein the first end comprises a polymeric material.

17. The nock of claim **14**, wherein the first end comprises a polycarbonate material.

18. The nock of claim **14**, wherein the structural support piece comprises aluminum.

19. The nock of claim **18**, wherein the structural support piece comprises a polymer material.

20. The nock of claim **19**, wherein the polymer material comprises a carbon reinforced polymer.

21. A system, comprising:

a crossbow bolt having a bore; and

a nock that includes i) a light source; ii) a first end comprising a substantially U-shaped opening configured to receive a string of a crossbow, wherein the first end allows the light source to transmit light through and beyond an external surface of the first end; iii) a structural support piece, that does not obstruct the U-shaped opening, having a distal portion contacting the first end, and iv) a substantially cylindrical shaped portion, extending from the structural support piece, comprising a grooved external surface, wherein at least a portion of an external diameter of the cylindrical shaped portion is configured to be disposed in and contact an internal surface of the bore.

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